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นางสาวอรภัทร พุดผาโมกษ์



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**WATER DECHLORINATION BY ACTIVATED CARBON ADSORPTION**



**Miss Orapat Phrudthaparmoke**

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for the Degree of Master of Engineering in Chemical Engineering**

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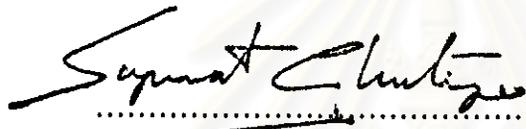
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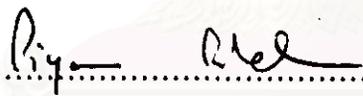
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By                 Miss Orapat Phrudthaparmoke  
Department     Chemical Engineering  
Thesis Advisor   Dr. Deacha Chatsiriwech

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Accepted by the Graduate School, Chulalongkorn University in Partial  
Fulfillment of the Requirements for the Master's Degree

  
..... Dean of Graduate School  
(Professor Supawat Chtivongse, M.D.)

THESIS COMMITTEE

  
..... Chairman  
(Professor Piyasan Prasertdam, Ph.D.)

  
..... Thesis Advisor  
(Deacha Chatsiriwech, Ph.D.)

  
..... Member  
(Seeroong Prichanont, Ph.D.)

  
..... Member  
(Suphot Phatanasri, Ph.D.)

พิมพ์ที่สำนักงานวิทยานิพนธ์ภายในกรอบสี่เหลี่ยมนี้เพียงแผ่นเดียว

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การกำจัดคลอรีนที่หลงเหลืออยู่ในน้ำโดยการดูดซับด้วยคาร์บอนกัมมันต์ได้ถูกทำการศึกษาโดยใช้คาร์บอนกัมมันต์ที่ใช้ในเชิงพาณิชย์ 3 ชนิด ได้แก่ DEO 8/30, PHO 8/30 และ HRO 8/30. ความเข้มข้นของคลอรีนในน้ำก่อนและหลังจากผ่านกระบวนการดูดซับได้ถูกวัดโดยใช้ Oxidation Reduction Potential (ORP) และ spectrophotometer สำหรับความเข้มข้นของคลอรีนต่ำกว่า 5 ppm สมดุลการดูดซับเป็นแบบเส้นตรง ค่าคงที่สมดุลการดูดซับสำหรับคาร์บอนกัมมันต์ชนิด PHO 8/30 และ DEO 8/30 เป็น 0.0016 และ 0.7849 [(มก./ก)/หนึ่งส่วนในล้านส่วน] ตามลำดับ จากผลการศึกษาการไหลผ่านตะกอนของคลอรีนในคอลัมน์ขนาดเส้นผ่าศูนย์กลาง 2 นิ้วพบว่าความลึกของเบดไม่ควรต่ำกว่า 4-5 นิ้วในขณะที่ต้องการระยะเวลาพักเก็บในเบดของคาร์บอน 2-2.5 นาทีเป็นอย่างน้อย ผลการศึกษาที่ได้สอดคล้องกับพารามิเตอร์ที่ใช้ในทางปฏิบัติในการออกแบบหอดูดซับโดยใช้คาร์บอนกัมมันต์



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Dechlorination with adsorption on activated carbons were studied on 3 types of commercial activated carbons; i.e. DEO 8/30, PHO 8/30 and HRO 8/30. The chlorine contents of the feed water and the effluent were measured with Oxidation Reduction Potential (ORP) and spectrophotometer. For the chlorine content less than 5 ppm, the isotherms were linear. The adsorption equilibrium constants on PHO 8/30 and on DEO 8/30 were 0.0016 and 0.7849 [(mg/g)/ppm], respectively. From the breakthrough results, the bed depth of an adsorber should not be less than 4-5 in. While the system required the residence time 2-2.5 minute at least. The results corresponded with the parameters used for the practical adsorber design.



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## Nomenclature

$b_0$	=	a constant related to the entropy
$C_{A0}$	=	fluid phase chlorine concentration at time $t_0$
$C_{At}$	=	fluid phase chlorine concentration at time $t$
$C_e$	=	the residual fluid phase concentration at equilibrium
$C_f$	=	the impurity concentration of the effluent liquor
$C_0$	=	fluid phase solute concentration at time $t_0$
$d_c$	=	the column diameter
$E_0$	=	the half cell oxidation reduction potential
$E_h$	=	the potential of the reference electrode
$h$	=	the height of carbon bed
$h_a$	=	the height of adsorption zone
$\Delta H$	=	the enthalpy of adsorption
$K_F$	=	characteristic constant
$K_p$	=	partition coefficient
$m$	=	the weight of the carbon dosage
$1/n$	=	characteristic constant
$N$	=	the number of electron $e$
ORP	=	oxidation reduction potential
$Q^0$	=	the solid phase concentration corresponding to complete coverage of available sites
$q_e$	=	the amount of substance adsorbed per unit weight of adsorbent
$V$	=	volume of liquor treated per unit weight of carbon
$x$	=	weight of adsorbate adsorbed
$x/m$	=	adsorbate adsorbed per unit weight of carbon