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DEVELOPMENT OF LOW COST BIODEGRADABLE
POLYURETHANE PACKAGING MATERIAL

Miss Wipayu Booncharunsook

A Thesis Submitted in Partial Fulfillment of the Requirements
for the Degree of Master of Engineering

Department of Chemical Engineering

Graduate School

Chulalongkorn University

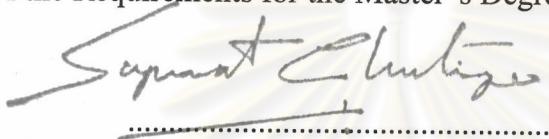
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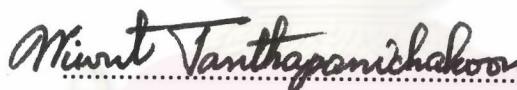
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By Miss Wipayu Booncharunsook
Department Chemical Engineering
Thesis Advisor Associate Professor Kroekchai Sukanjanajtee, Ph.D.

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Fulfillment of the Requirements for the Master's Degree.


..... Dean of Graduate School
(Professor Supawat Chutivongse, M.D.)

Thesis Committee


..... Chairman

(Professor Wiwut Tanthapanichakoon, Ph.D.)


..... Thesis Advisor

(Associate Professor Kroekchai Sukanjanajtee, Ph.D.)


..... Member

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งานวิจัยนี้มีวัตถุประสงค์เพื่อพัฒนาบรรจุภัณฑ์สำหรับใช้เป็นวัสดุกันกระแทกในระหว่างการขนส่ง จากโพลียูรีเทนที่มีราคาประหยัดและสามารถถ่ายอุ่นได้ทางชีวภาพ โดยใช้วัตถุดินและสารเติมแต่งที่มีราคาต่ำ ทำได้ง่ายในประเทศ และสามารถถ่ายอุ่นได้ทางชีวภาพ คือ โนลาส แกลน และขี้เดือย มาเป็นองค์ประกอบในการศึกษาปัจจัยที่มีผลต่อคุณสมบัติของผลิตภัณฑ์ โดยปัจจัยดังกล่าวได้แก่ สัดส่วนปริมาณของโนลาสในโพลีออล ชนิดและปริมาณของตัวเติมที่เหมาะสม จากการศึกษาพบว่าโนลาสและตัวเติมจะช่วยเพิ่มความแข็งแรงให้กับผลิตภัณฑ์ สัดส่วนขององค์ประกอบของบรรจุภัณฑ์ที่เหมาะสมขึ้นอยู่กับลักษณะใช้งาน บรรจุภัณฑ์ที่เหมาะสมสำหรับวัตถุที่มีน้ำหนักเบา คือ สัดส่วนปริมาณของโนลาสในโพลีออล เท่ากับร้อยละ 20 และตัวเติมที่เหมาะสม คือ แกลน หรือขี้เดือย ในปริมาณร้อยละ 9 และ บรรจุภัณฑ์ที่เหมาะสมสำหรับวัตถุที่มีน้ำหนักมาก คือ สัดส่วนปริมาณของโนลาสในโพลีออล เท่ากับร้อยละ 35 และตัวเติมที่เหมาะสม คือ แกลน ในปริมาณร้อยละ 3.5

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A low cost package cushioning material of polyurethane which is biodegradable was developed in this work. The raw materials were locally available and biodegradable, i.e. molasses, husk, and sawdust. The effect on properties of polyurethane products by the following variables, i.e. the quantity of molasses, and type and quantity of fillers, were studied. It was found that increasing molasses and fillers content would give higher compressive strength products. The suitable compositions for packaging depend on its duty. For light duty, % molasses of 20 filled with 9 % of either husk or sawdust is suitable, and % molasses of 35 filled with 3.5 % of husk is suitable for heavy duty.

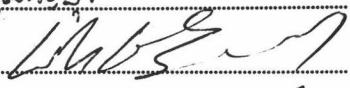
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CONTENTS

	PAGE
ABSTRACT (THAI).....	iv
ABSTRACT (ENGLISH).....	v
ACKNOWLEDGMENT.....	vi
CONTENTS.....	vii
LIST OF TABLE.....	ix
LIST OF FIGURES.....	xii
CHAPTER	
1. INTRODUCTION.....	1
1.1 Package Cushioning System.....	2
1.2 Statement of the Problem.....	2
1.3 Objective of this work.....	2
1.4 The Scope of this work.....	2
2. THEORY.....	3
2.1 Basic Chemistry.....	5
2.2 Raw material for Polyurethane.....	8
- Isocyanate.....	8
- Polyol.....	15
- Auxiliary Material.....	23
2.3 Molasses.....	37
2.4 Chemistry and Biodegradable of polymer biodegradation.....	40
3. LITERATURE REVIEW.....	46
4. EXPERIMENTAL.....	50
4.1 Reagents and Material.....	50
4.2 Apparatus.....	53

CONTENTS (continue)

	PAGE
4.3 Experimental Procedure.....	54
4.4 Mechanical Properties Analysis.....	63
- Apparent Density.....	63
- Compressive Testing.....	63
- Drift and Set Testing.....	65
5. RESULT.....	66
5.1 Result of Determination of Molasses Content.....	66
5.2 Result of Determination of Quantity of Husk.....	67
5.3 Result of Determination of Quantity of Sawdust.....	69
5.4 Result of Determination of Size of Sawdust.....	69
6. DISCUSSION AND CONCLUSION.....	95
6.1 Discussion.....	95
- Manufacturing Condition and Procedure.....	95
- Suitable Composition of Filled - Polyurethane.....	97
- Cost of Fill Polyurethane.....	110
6.2 Conclusion.....	112
REFERENCES.....	113
VITA.....	116

LIST OF TABLE

	PAGE
Table 2.1 Illustrates some highlights in the development of polyurethanes.....	3
Table 2.2 MDI - based isocyanates for polyurethane manufacture.....	10
Table 2.3 Range of MDI variants.....	12
Table 2.4 Polyols for polyurethane manufacture.....	17
Table 2.5 Polymerisation initiators : Polyether polyols for rigid polyurethanes.....	21
Table 2.6 Typical properties of polyester polyols.....	23
Table 2.7 Some tertiary - amine catalysts.....	25
Table 2.8 Some commercially available organo - metallic catalysts.....	26
Table 2.9 Chain - extending agents, cross - linking agents and curing agents and their diisocyanate equivalents.....	28
Table 2.10 Non - reactive blowing agents for polyurethanes.....	30
Table 2.11 The different of properties between CFC - 11 and HCFC.....	31
Table 2.12 Some fillers and their application in polyurethane.....	34
Table 2.13 Some flame retardents for polyurethane.....	36
Table 2.14 Analyses of Molasses Samples.....	38
Table 2.15 Reactions catalyses and reactive bonds of different classes of enzymes.....	42
Table 4.1 Specifications of polyether polyol.....	50
Table 4.2 Specifications of polymeric MDI (C-MDI).....	51
Table 4.3 Characteristic of molasses.....	52
Table 4.4 % Molasses of the investigates polyurethane at NCO / OH ratio 1.....	60
Table 4.5 Various weight percentage of filler for filled polyurethane at 20 % molasses.....	61

LIST OF TABLE (continue)

	PAGE
Table 4.6 Various weight percentage of filler for filled polyurethane at 35 % molasses.....	62
Table 4.7 Various weight percentage of filler for filled polyurethane at 50 % molasses.....	62
Table 5.1 Mechanical properties of polyurethane for various percentage of molasses	66
Table 5.2 Result of determination of quantity of husk at a fixed % molasses of 20.....	67
Table 5.3 Result of determination of quantity of husk at a fixed % molasses of 35.....	68
Table 5.4 Result of determination of quantity of husk at a fixed % molasses of 50.....	69
Table 5.5 Result of determination of quantity of sawdust at a fixed % molasses of 20 and a fixed size of sawdust of 0.300-0.212 mm.....	71
Table 5.6 Result of determination of quantity of sawdust at a fixed % molasses of 35 and a fixed size of sawdust of 0.300-0.212 mm.....	72
Table 5.7 Result of determination of quantity of sawdust at a fixed % molasses of 50 and a fixed size of sawdust of 0.425-0.300 mm.....	72
Table 5.8 Result of determination size of sawdust at a fixed % molasses of 35 and a fixed % sawdust of 9.09.....	73
Table 5.9 Result of determination size of sawdust at a fixed % molasses of 35 and a fixed % sawdust of 23.08.....	73
Table 6.1 Relation of temperature and time.....	96
Table 6.2 Relation between mechanical properties and estimate cost by various % molasses.....	98

LIST OF TABLE (continue)

	PAGE
Table 6.3 Relation between mechanical properties and estimate cost by various weight percentage of husk of a fixed % molasses of 20.....	99
Table 6.4 Relation between mechanical properties and estimated cost by various weight percentage of husk of a fixed % molasses of 35.....	99
Table 6.5 Relation between mechanical properties and estimated cost by various weight percentage of husk of a fixed % molasses of 50.....	100
Table 6.6 Relation between mechanical properties and estimated cost by various weighth percentage of sawdust at a fixed % molasses of 20.....	101
Table 6.7 Relation between mechanical properties and estimated cost by various weighth percentage of sawdust at a fixed % molasses of 35.....	102
Table 6.8 Relation between mechanical properties and estimated cost by various weighth percentage of sawdust at a fixed % molasses of 50.....	102
Table 6.9 Mechanical properties and cost of product.....	111

LIST OF FIGURES

	PAGE
Figure 2.1 Structure - property relationships in polyurethanes.....	4
Figure 2.2 Isocyanurate formation.....	8
Figure 2.3 Modified pure MDI.....	9
Figure 2.4 Structural formula of polymeric MDI.....	11
Figure 2.5 The functionality distribution of a typical polymeric MDI.....	11
Figure 2.6 Aromatic diisocyanates used in polyurethane synthesis.....	14
Figure 2.7 Aliphatic diisocyanates used in polyurethane synthesis.....	15
Figure 2.8 The manufacture of polyether polyols.....	19
Figure 2.9 Structural formula of aromatic diol used as chain extender.....	29
Figure 4.1 Structural of sucrose, glucose and fructose.....	52
Figure 4.2 Manufacturing one shot production for unfilled polyurethane.....	56
Figure 4.3 Manufacturing one shot production for polyurethane filled with sawdust.....	57
Figure 4.4 Manufacturing one shot production for polyurethane filled with husk.....	58
Figure 4.5 Compressive strength.....	64
Figure 5.1 Effect of % molasses on density of polyurethane foam.....	74
Figure 5.2 Effect of % molasses on compressive strength of polyurethane foam.....	75
Figure 5.3 Effect of % molasses on % drift & set of polyurethane foam.....	76
Figure 5.4 Effect of various % husk on density with a fixed % molasses of 20, 35 and 50.....	77

LIST OF FIGURES (continue)

	PAGE
Figure 5.5 Effect of various % husk on compressive strength with a fixed % molasses of 20, 35 and 50.....	78
Figure 5.6 Effect of various % husk on % drift and set with a fixed % molasses of 20.....	79
Figure 5.7 Effect of various % of husk on % drift and set with a fixed % molasses of 35.....	80
Figure 5.8 Effect of various % husk on % drift and set with a fixed % molasses of 50.....	81
Figure 5.9 Effect of various % sawdust on density with a fixed % molasses of 20,35 and 50.....	82
Figure 5.10 Effect of various % sawdust on compressive strength with a fixed % molasses of 20,35 and 50.....	83
Figure 5.11 Effect of various % sawdust on % Drift & Set with a fixed % molasses of 20 and a fixed size of sawdust of 0.300-0.212 mm.....	84
Figure 5.12 Effect of various % sawdust on % Drift & Set with a fixed % molasses of 35 and a fixed size of sawdust of 0.300-0.212 mm.....	85
Figure 5.13 Effect of various % sawdust on % Drift & Set with a fixed % molasses of 50 and a fixed size of sawdust of 0.425-0.300 mm.....	86
Figure 5.14 Effect of various kind of filler on density with a fixed % molasses of 35.....	87
Figure 5.15 Effect of various kind of filler on compressive strength with a fixed % molasses of 35.....	88
Figure 5.16 Effect of various kind of filler on density with a fixed % molasses of 20.....	89
Figure 5.17 Effect of various kind of filler on compressive strength with a fixed % molasses of 20.....	90

LIST OF FIGURES (continue)

	PAGE
Figure 5.18 Effect of various size of sawdust on density with a fixed % sawdust at 9.09 and a fixed % molasses of 35.....	91
Figure 5.19 Effect of various size of sawdust on compressive strength with a fixed % sawdust at 9.09 and a fixed % molasses of 35.....	92
Figure 5.20 Effect of various size of sawdust on density with a fixed % sawdust at 23.08 and a fixed % molasses of 35.....	93
Figure 5.21 Effect of various size of sawdust on compressive strength with a fixed % sawdust at 23.08 and a fixed % molasses of 35.....	94
Figure 6.1 Relation pf temperture and time.....	96
Figure 6.2 Relation between mechanical properties and estimated cost by various % molasses.....	103
Figure 6.3 Relation between mechanical properties and estimated cost by various weigth percentage of husk at a fixed % molasses of 20.....	104
Figure 6.4 Relation between mechanical properties and estimated cost by various weigth percentage of husk at a fixed % molasses of 35.....	105
Figure 6.5 Relation between mechanical properties and estimated cost by various weigth percentage of husk at a fixed % molasses of 50.....	106
Figure 6.6 Relation between mechanical properties and estimated cost by various weigth percentage of sawdust at a fixed % molasses of 20.....	107
Figure 6.7 Relation between mechanical properties and estimated cost by various weigth percentage of sawdust at a fixed % molasses of 35.....	108
Figure 6.8 Relation between mechanical properties and estimated cost by various weigth percentage of sawdust at a fixed % molasses of 50.....	109
Figure 6.9 Mechanical properties and cost of product.....	111