

การสังเคราะห์สารประกอบไฟโคลแอลกิลในเกรตจากไฟโคลแอลิไฟทิกโนแอลกอฮอล์
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ศูนย์วิทยทรัพยากร

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**SYNTHESIS OF CYCLOALKYL NITRATE COMPOUNDS FROM
CYCLOALIPHATIC MONOALCOHOLS AS CETANE IMPROVERS**

Mr. Theerawat Khankasikham

ศูนย์วิทยทรัพยากร
จุฬาลงกรณ์มหาวิทยาลัย

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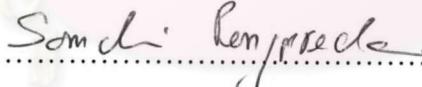
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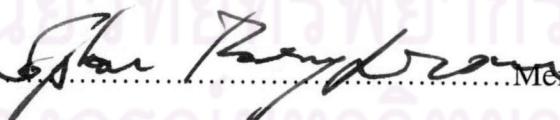
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Fulfillment of the Requirements for the Master's Degree

 Deputy Dean for Administrative Affairs
.....Acting Dean, Faculty of Science
(Associate Professor Pipat Karntiang, Ph.D.)

Thesis Committee

.....Chairman
(Associate Professor Supawan Tantayananon, Ph.D.)

.....Thesis Advisor
(Associate Professor Somchai Pengprecha, Ph.D.)

.....Member
(Associate Professor Sophon Roengsumran, Ph.D.)

.....Member
(Associate Professor Amorn Petsom, Ph.D.)

.....Member
(Assistant Professor Warinthorn Chavasiri, Ph.D.)

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สารประกอบไซโคลแอลกิลในเทرتและเทตราไอกอฟิวิลในเทرتสามารถสังเคราะห์ได้โดยวิธีในเทรชั่นของสารประกอบไซโคลแอลิไฟทิกโมโนแอลกอฮอล เช่น ไซโคลเอกซิลเมทาโนล, 2-ไซโคลเอกซิลเอทานอล, 1,4-ไซโคลเอกเซนไดเมทานอล และ เทตราไอกอฟิวิล แอลกอฮอลเป็นต้น ด้วยกรดไนติกเข้มข้นและซัลฟิวิริกเข้มข้น โดยมีไซโคลโรมีเทนเป็นตัวทำละลาย ไดพิสูจน์เอกลักษณ์สารประกอบในเทرتที่ไดโดยการวิเคราะห์ด้วยเทคนิคทางสเปกโทรสโคปี ไดแก่ อินฟราเรดสเปกโทรสโคปี และนิวเคลียร์แมกเนทิกเรโซโนانซ์สเปกโทรสโคปี สารประกอบในเทرتที่สังเคราะห์ไดสามารถละลายในน้ำมันดีเซลพื้นฐานได่ง่าย จากการตรวจสอบค่าดัชนีชีเทนพบว่า สารเหล่านี้ให้ค่าดัชนีชีเทนเพิ่มขึ้นประมาณ 4.0 และ 6.4 หน่วยที่ความเข้มข้น 0.05 และ 0.10 เปอร์เซ็นต์โดยน้ำหนักตามลำดับ ดังนั้นสารประกอบในเทرتที่สังเคราะห์ไดมีแนวโน้มที่ให้ค่าชีเทนเพิ่มขึ้นมากกว่าน้ำมันดีเซลพื้นฐาน และ 2-เอกซิลเอกซิลในเทรตซึ่งเป็นสารเพิ่มค่าชีเทนที่จำหน่ายในเชิงพาณิชย์ โดยเฉพาะ เทตราไอกอฟิวิลในเทรตมีแนวโน้มเพิ่มค่าชีเทนมากที่สุด สารประกอบในเทรตเหล่านี้มีแนวโน้มที่จะเพิ่มค่าชีเทนไดดีกว่าเมื่อเทียบกับสารเพิ่มค่าชีเทนในปัจจุบัน

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สาขาวิชา ปิโตรเคมีและวิทยาศาสตร์พอลิเมอร์

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KEYWORD: CETANE NUMBER / NITRATION / DIESEL FUEL / DIESEL ADDITIVE / CETANE IMPROVER / CYCLOALKYL NITRATE COMPOUNDS

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Cycloalkyl nitrate compounds and tetrahydrofurfuryl nitrate could be synthesized by nitration of cycloalkyl alcohols such as cyclohexylmethanol, 2-cyclohexylethanol, 1,4-cyclohexanediethanol and tetrahydrofurfuryl alcohol in the presence of concentrated nitric acid and concentrated sulfuric acid with dichloromethane as a solvent. The nitrate compounds obtained were identified by spectroscopic techniques, such as Infrared Spectroscopy and Nuclear Magnetic Resonance Spectroscopy. The nitrate compounds could be easily blended with base diesel fuel. They were effective in increasing cetane index to 4.0 units and 6.4 units at the concentration of 0.05 % and 0.10 %wt., respectively. It was found that these nitrate compounds gave higher cetane improvement than those of base diesel fuel and the commercial 2-ethylhexyl nitrate. Especially, tetrahydrofurfuryl nitrate gave the highest cetane improvement. These nitrate compounds had potential to be used to improve cetane number of base diesel fuel more than the commercial cetane improver.

ศูนย์วิทยบรังษยการ
จุฬาลงกรณ์มหาวิทยาลัย

Program..... Petrochemistry and Polymer Science

Student's signature..... *Theerawat khankasikham*

Field of study..... Petrochemistry and Polymer Science

Advisor's signature..... *Somchai pengprecha*

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ABBREVIATIONS

ASTM	=	American Society for Testing and Materials
API	=	American Petroleum Institute
CCI	=	Calculated Cetane Index
¹³ C-NMR	=	Carbon-13 Nuclear Magnetic Resonance
cSt	=	Centistroke
CFR	=	Cooperative Fuel Research Council
°C	=	Degree Celcius
°F	=	Degree Fahrenheit
¹ H-NMR	=	Proton Nuclear Magnetic Resonance
MPa	=	Mega Pascal
ml	=	Milliliter
Sp.Gr.	=	Specific Gravity
rpm	=	Round per minute
cm ⁻¹	=	Unit of wave number
%wt	=	Weight percent
%yield	=	Yield percent