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APPENDICES

Appendix A The classification of adhesion test

The following method was used to test adhesion on a poly(methyl methacrylate) substrates:

A lattice pattern with either six or eleven cuts in each direction is made in the film to the substrate, pressure-sensitive tape is applied over the lattice and then removed, and adhesion is evaluated by comparison with descriptions and illustrations. Rate the adhesion in accordance with the following scale is illustrated in Table A:

- 5B The edges of the cuts are completely smooth; none of the squares of the lattice is detached.
- 4B Small flakes of the coating are detached at intersections; less than 5% of area is affected.
- 3B Small flakes of the coating are detached along edges and at intersection of cuts. The area affected is 5 to 15% of lattice.
- 2B The coating has flaked along the edges and on parts of the squares. The are affected is 15 to 35% of the lattice.
- 1B The coating has flaked along the edges of cuts in large ribbons and whole squares have detached. The area affected is 35 to 65% of the lattice.
- 0B Flaking and detachment worse than Grade 1.

Table A Classification of adhesion test

Classification of Adhesion Test Results		
Classificatio n	Percent Area Removed	Surface occurrence of crosscut area for six parallel cuts and adhesion range by percent
5B	0% None	
4B	Less than 5%	
3B	5-15%	
2B	15-35%	
1B	35-65%	
0B	Greater than 65%	

Appendix B The standard of steel wool scratch test

The following method was used to test adhesion on a poly(methyl methacrylate) substrates:

This test is performed using #000 or #0000 grade steel wool. The steel wool is rubbed across the substrates surface with a 1.0 kg (2.2 lbs.) force continuously applied for 10 cycles. This rubbing can be done with an oscillating machine such as the Sutherland Abrasion tester or by hand. The surface are graded as a pass if the scratching is less than the following levels in the Table B:

Table B The standard of steel wool test

Level of hardness	Number of scratching line
A	0
В	1-3
С	4-20
D	21-40
E	41-100
F	More than 100

Also, the substrates surface shall show no evidence of every fine scratch (fogging) or coating removal.

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