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APPENDICES

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APPENDIX A

NUCLEAR MAGNETIC RESONANCE

A.1. Triad Distribution of ethylene/norbornene copolymer and norbornene insertion calculated from ^{13}C -NMR spectrum

Table A.1. The assignment of ^{13}C -NMR spectrum of the ethylene/norbornene copolymer

Assigns	Chemical shift (ppm)	Sequence type	Sequences	Ref.
C2/C3	47.6-48.3	Dyad	NENNE	Tritto <i>et al.</i> (1999)
C1/C4	42.0-42.6	Alternative	NENEN	Tritto <i>et al.</i> (1998)
C7	31.9-33.5	Dyad, Isolated	NENNE,EENEE	Tritto <i>et al.</i> (2000)
C5/C6+CH ₂	28.5-31.2	Dyad, Isolated, Alternative	NENNE, EENEE, NENEN	Tritto <i>et al.</i> (1999) Ferro <i>et al.</i> (1999)

The norbornene content in the copolymers were calculated from the ^{13}C -NMR spectrum by the following equation (Tritto *et al.*, 2001) ;

$$\text{mol}\% \text{NB} = \frac{[2I_{C7} + I_{C1-C4} + I_{C2-C3}] \frac{1}{3}}{I_{C5-C6+CH_2}} \times 100$$

$I_{C5/C6+CH_2}$ were calculated from signals between 26 and 30 ppm; I_{C7} from the signals between 30 and 32 ppm; I_{C1-C4} from the signals between 31 and 41 ppm and I_{C2-C3} from the signals between 45 and 49 ppm. Where $I_{C2/3}$, $I_{C1/4}$ and I_{C7} are the peak intensities of C2/3, C1/4 and C7 carbons in norbornene units, and I_{CH_2} is the summation of those of ethylene carbon and C5/6 carbons as shown Figure A-1

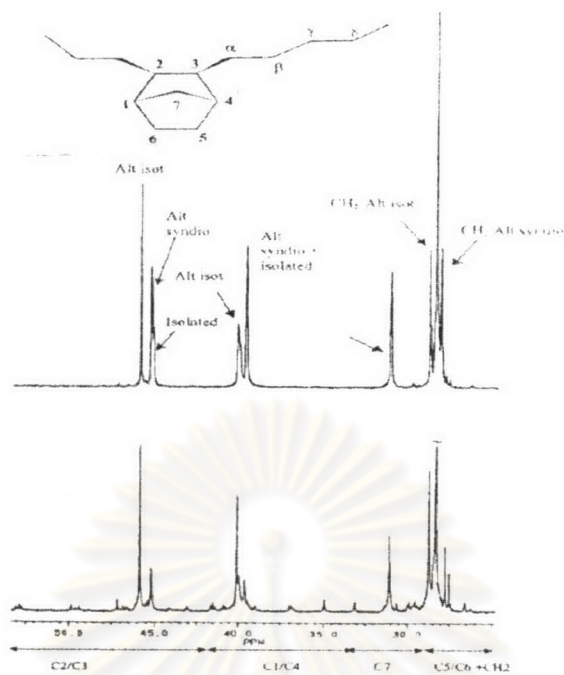


Figure A-1. ^{13}C -NMR spectrum of Ethylene/Norbornene copolymer (Tritto *et al.*, 2001)

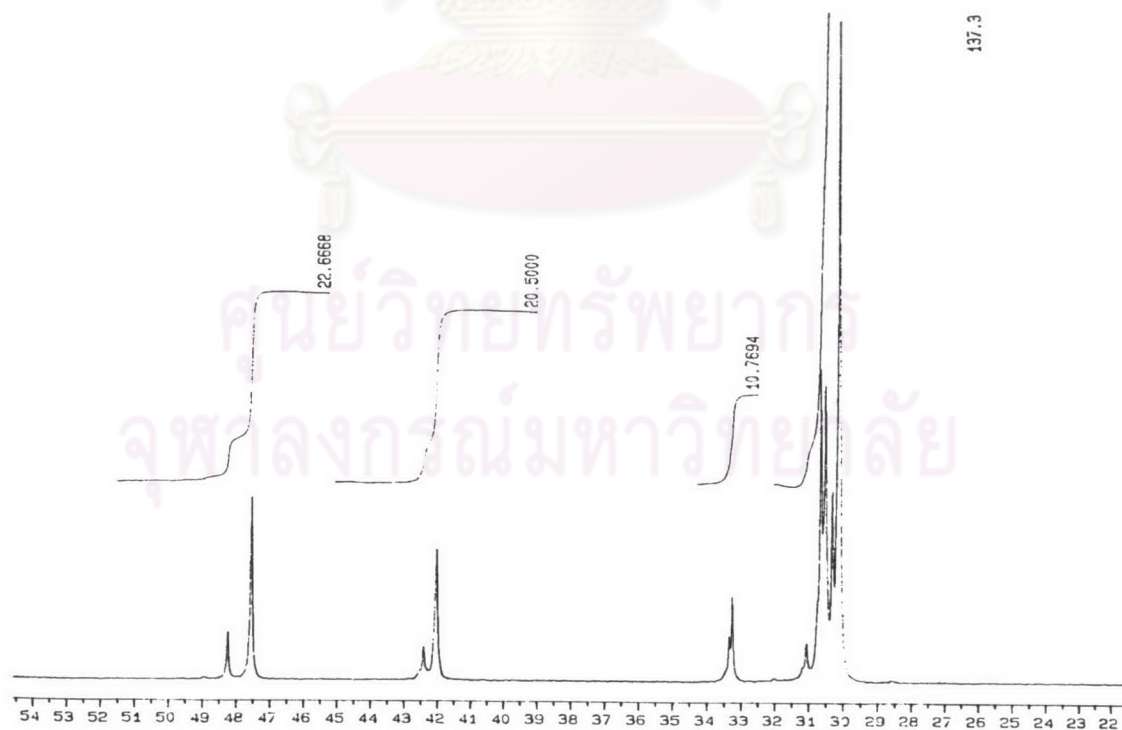


Figure A-2. ^{13}C -NMR spectrum of Ethylene/Norbornene copolymer performed in toluene for 15 min (Table 4.6.)

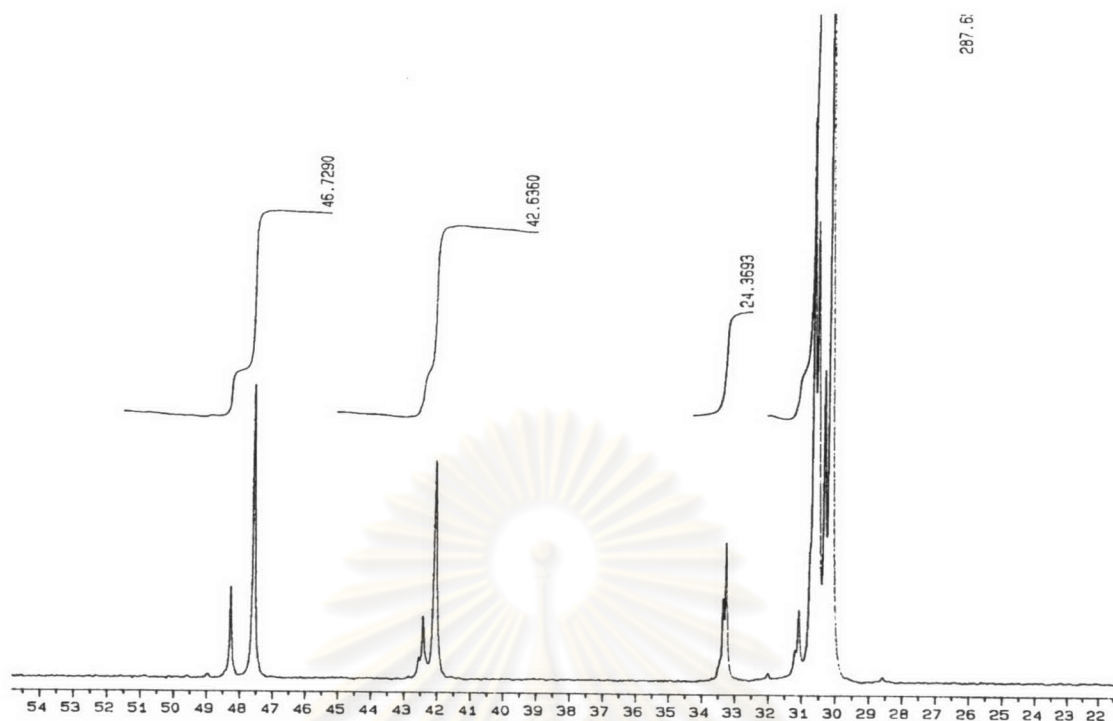


Figure A-3. ^{13}C -NMR spectrum of Ethylene/Norbornene copolymer perform in toluene for 30 min (Table 4.6.)

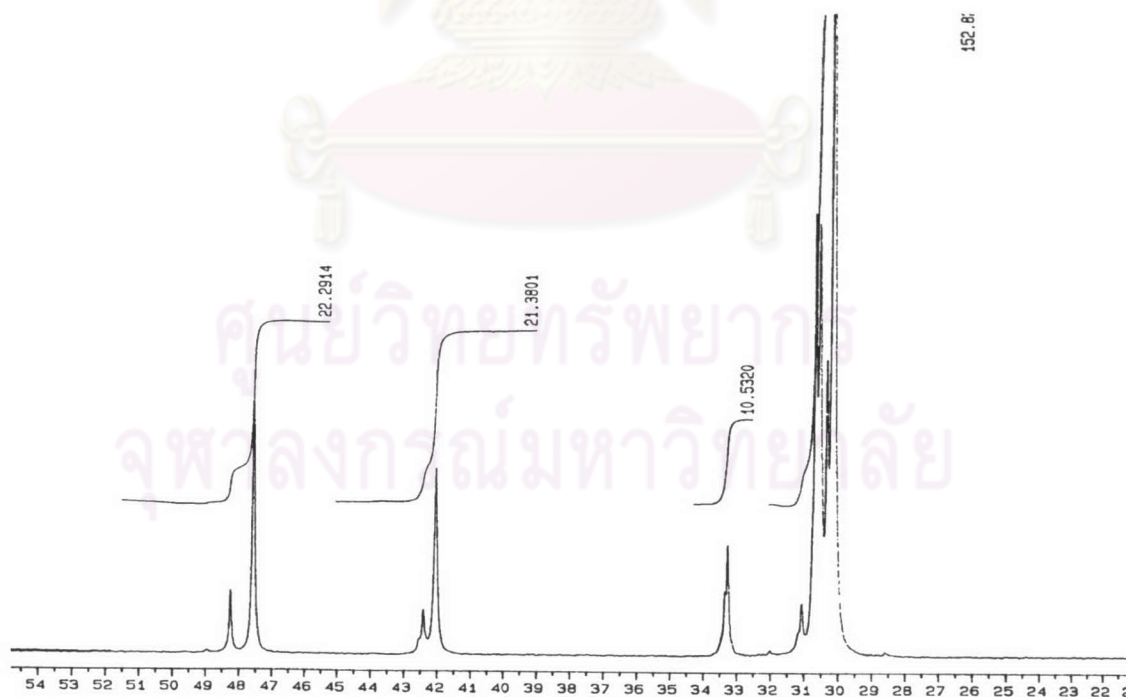


Figure A-4. ^{13}C -NMR spectrum of Ethylene/Norbornene copolymer perform in toluene for 60 min (Table 4.6.)

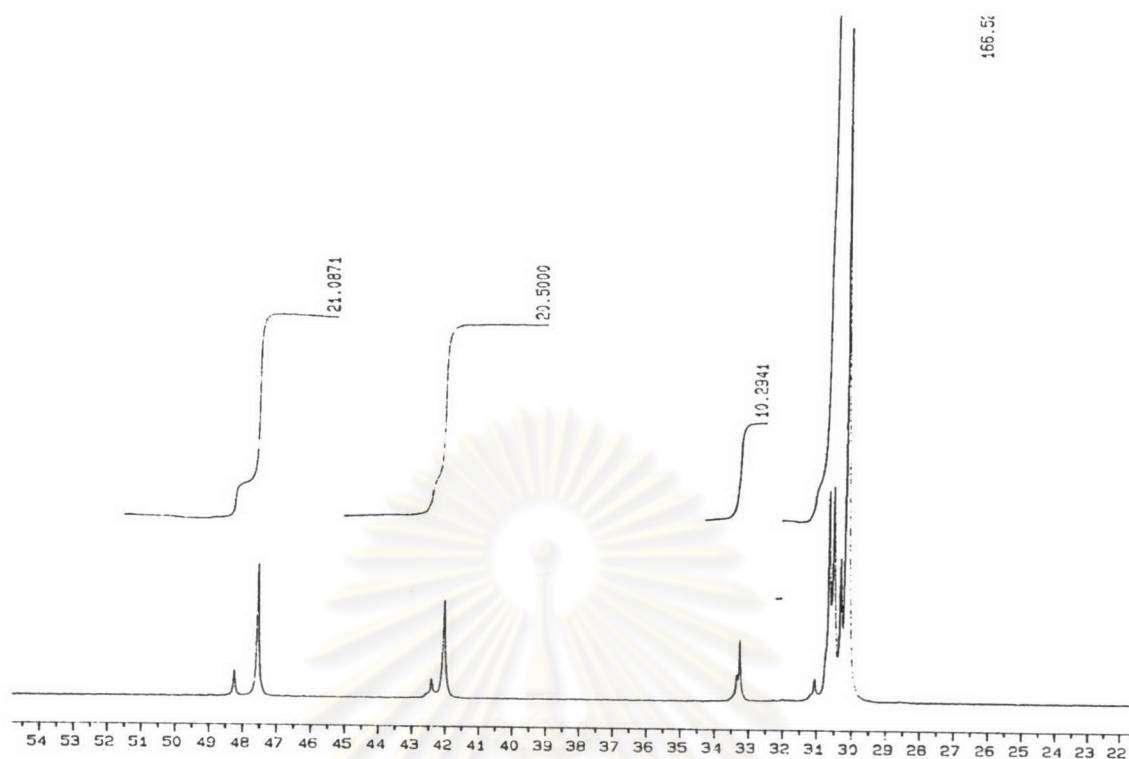


Figure A-5. ^{13}C -NMR spectrum of Ethylene/Norbornene copolymer perform in toluene for 120 min (Table 4.6.)



Figure A-6. ^{13}C -NMR spectrum of Ethylene/Norbornene copolymer perform in xylene for 15 min (Table 4.6.)

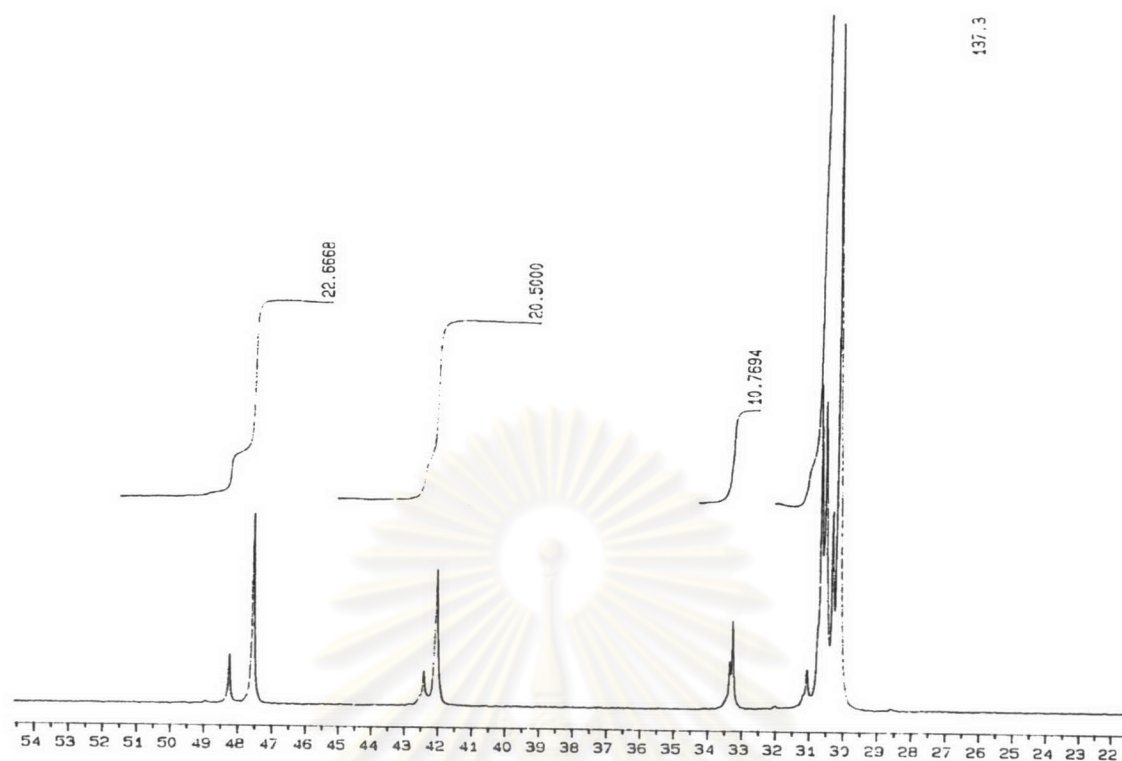


Figure A-7. ^{13}C -NMR spectrum of Ethylene/Norbornene copolymer perform in xylene for 30 min (Table 4.6.)

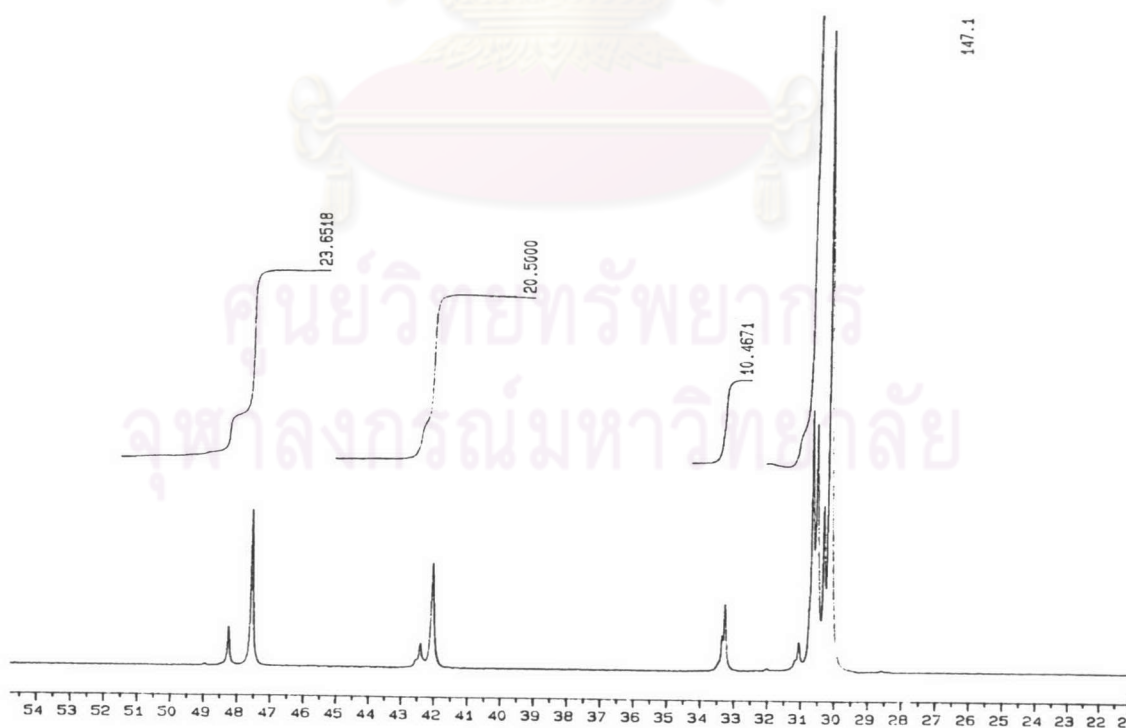


Figure A-8. ^{13}C -NMR spectrum of Ethylene/Norbornene copolymer perform in xylene for 60 min (Table 4.6.)

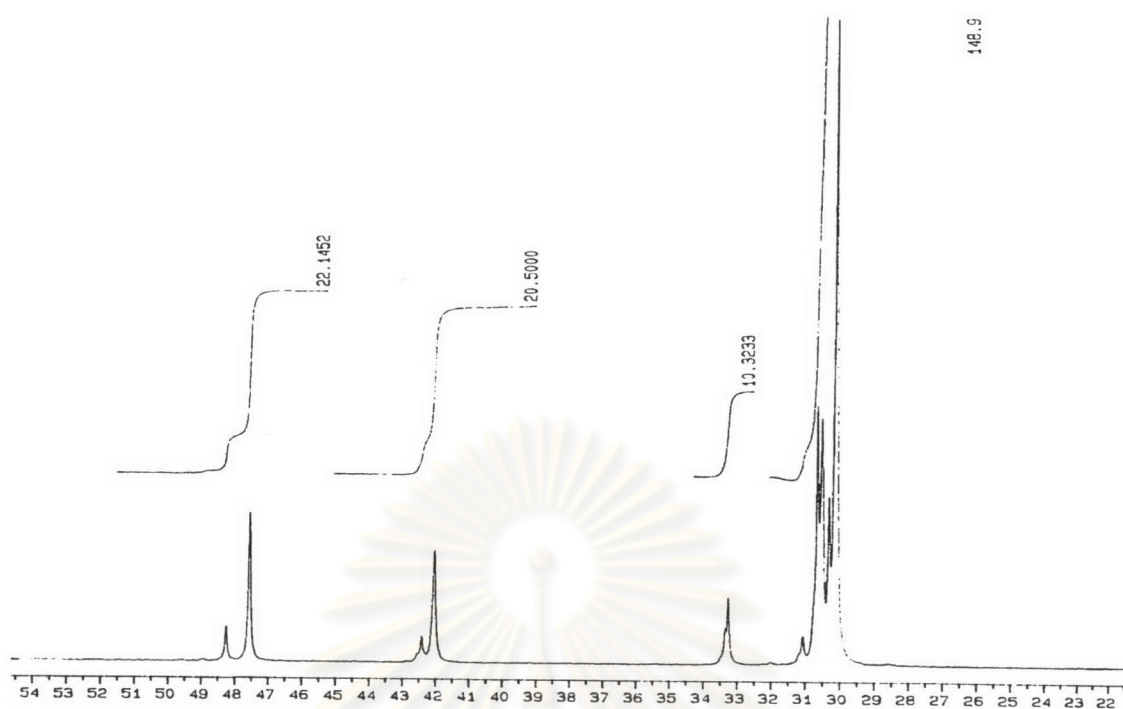


Figure A-9. ^{13}C -NMR spectrum of Ethylene/Norbornene copolymer perform in xylene for 120 min (Table 4.6.)



Figure A-10. ^{13}C -NMR spectrum of Ethylene/Norbornene copolymer produced with $\text{rac-Et}[\text{Ind}]_2\text{ZrCl}_2$, 0.1M of NB (Table 4.8.)



Figure A-11. ¹³C-NMR spectrum of Ethylene/Norbornene copolymer produced with $(n\text{-BuCp})_2\text{ZrCl}_2$, 0.1M of NB (Table 4.8.)



Figure A-12. ¹³C-NMR spectrum of Ethylene/Norbornene copolymer produced with Cp_2ZrCl_2 , 0.1M of NB (Table 4.8.)



Figure A-13. ^{13}C -NMR spectrum of Ethylene/Norbornene copolymer produced with Cp_2TiCl_2 , 0.1M of NB (Table 4.8.)



Figure A-14. ^{13}C -NMR spectrum of Ethylene/Norbornene copolymer produced with $\text{rac-Et}[\text{Ind}]_2\text{ZrCl}_2$, 0.033M of NB (Table 4.9.)



Figure A-15. ^{13}C -NMR spectrum of Ethylene/Norbornene copolymer produced with $\text{rac-Et}[\text{Ind}]_2\text{ZrCl}_2$, 0.047M of NB (Table 4.9.)



Figure A-16. ^{13}C -NMR spectrum of Ethylene/Norbornene copolymer produced with $\text{rac-Et}[\text{Ind}]_2\text{ZrCl}_2$, 0.067M of NB (Table 4.9.)



Figure A-17. ^{13}C -NMR spectrum of Ethylene/Norbornene copolymer produced with $\text{rac-Et}[\text{Ind}]_2\text{ZrCl}_2$, 0.133M of NB (Table 4.9.)



Figure A-18. ^{13}C -NMR spectrum of Ethylene/Norbornene copolymer produced with $\text{rac-Et}[\text{Ind}]_2\text{ZrCl}_2$, 0.2M of NB (Table 4.9.)

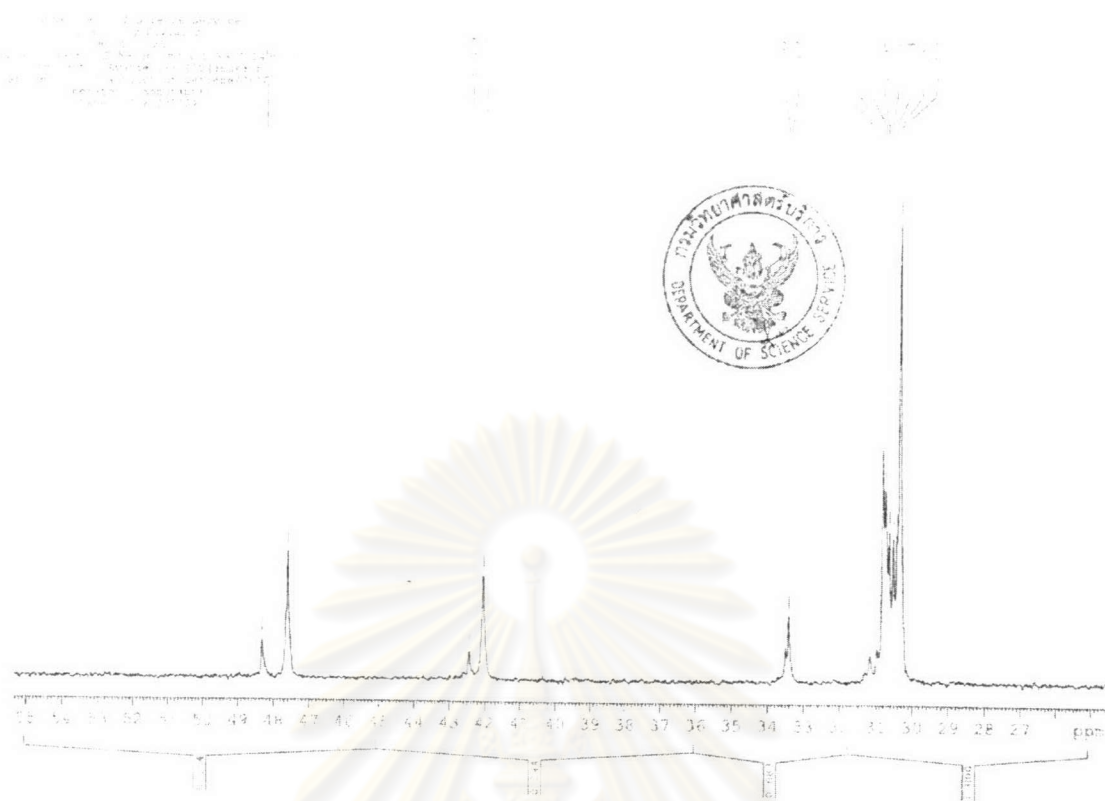
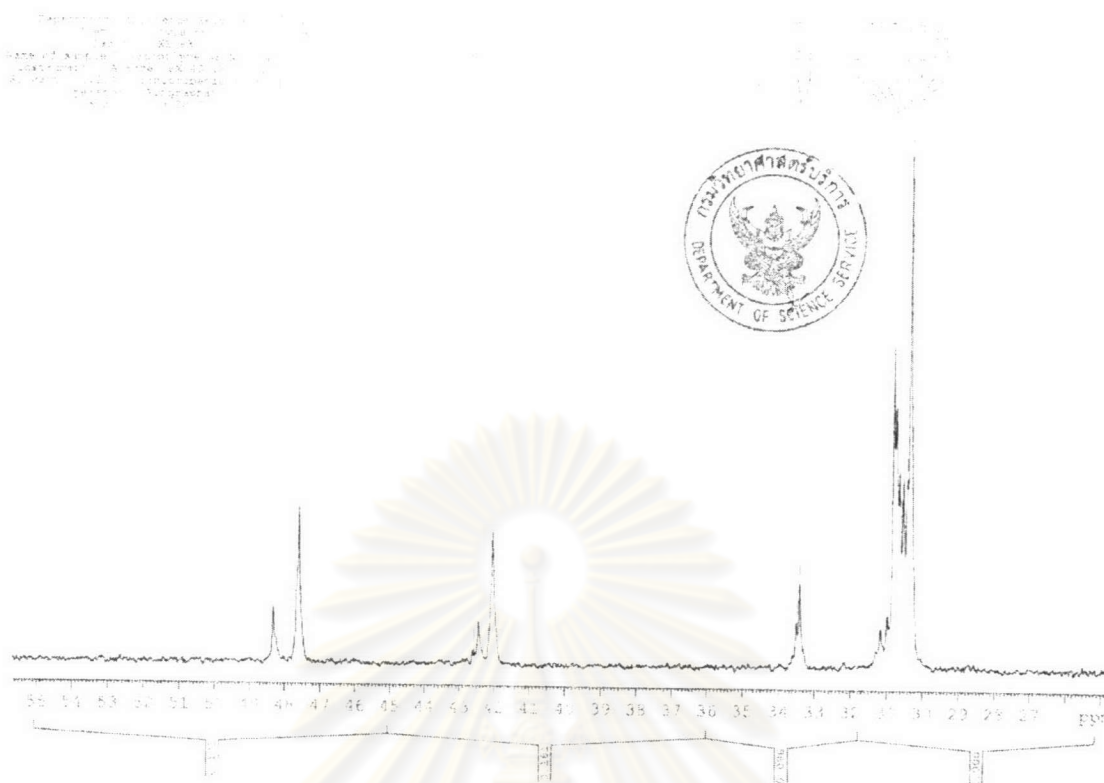


Figure A-19. ¹³C-NMR spectrum of Ethylene/Norbornene copolymer produced with $\text{rac-Et}[\text{Ind}]_2\text{ZrCl}_2$, 0.247M of NB (Table 4.9.)



Figure A-20. ¹³C-NMR spectrum of Ethylene/Norbornene copolymer produced with $\text{rac-Et}[\text{Ind}]_2\text{ZrCl}_2$, 0.3M of NB (Table 4.9.)



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APPENDIX B

DIFFERENTIAL SCANNING CALORIMETRY

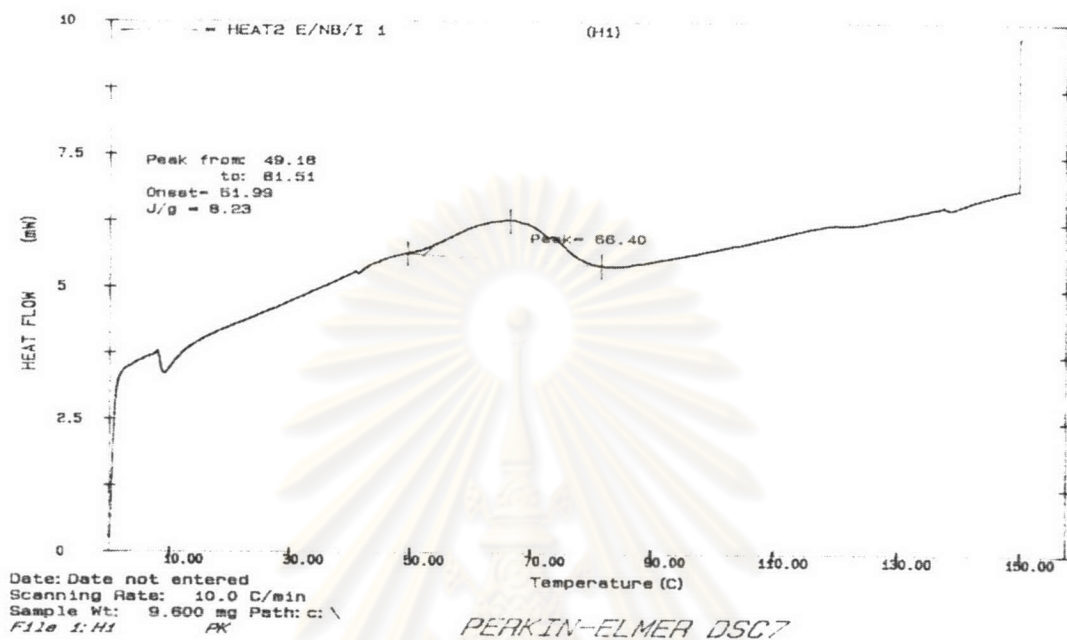


Figure B-1. DSC curve of Ethylene/Norbornene copolymer produced with $\text{rac-Et[Ind]}_2\text{ZrCl}_2$, 0.1M of NB (Table 4.8.)

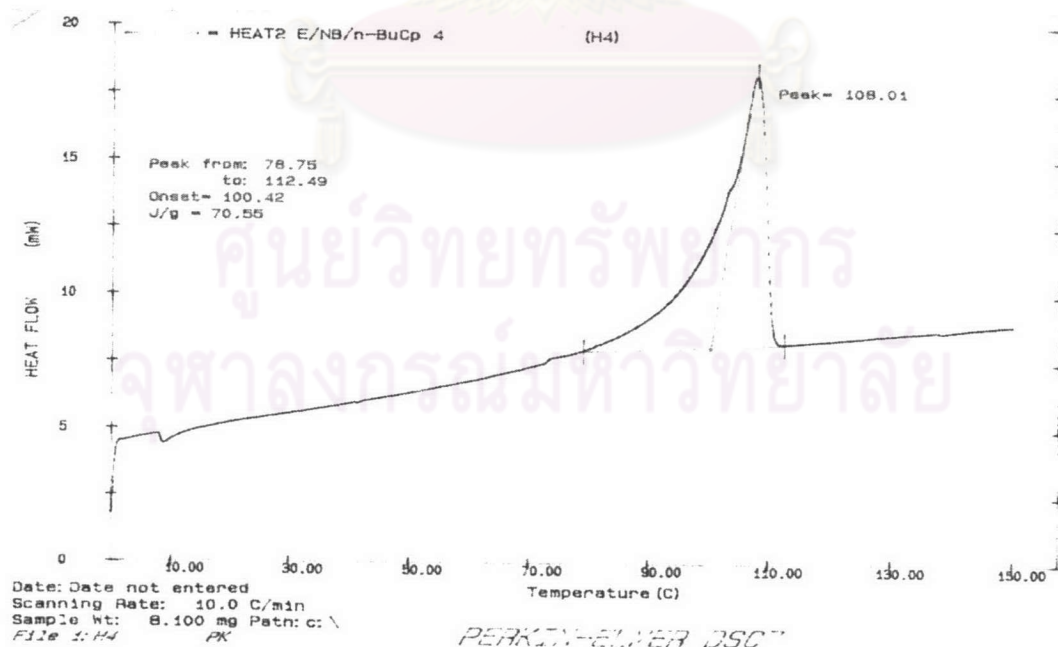


Figure B-2. DSC curve of Ethylene/Norbornene copolymer produced with $(\text{n-BuCp})_2\text{ZrCl}_2$, 0.1M of NB (Table 4.8.)

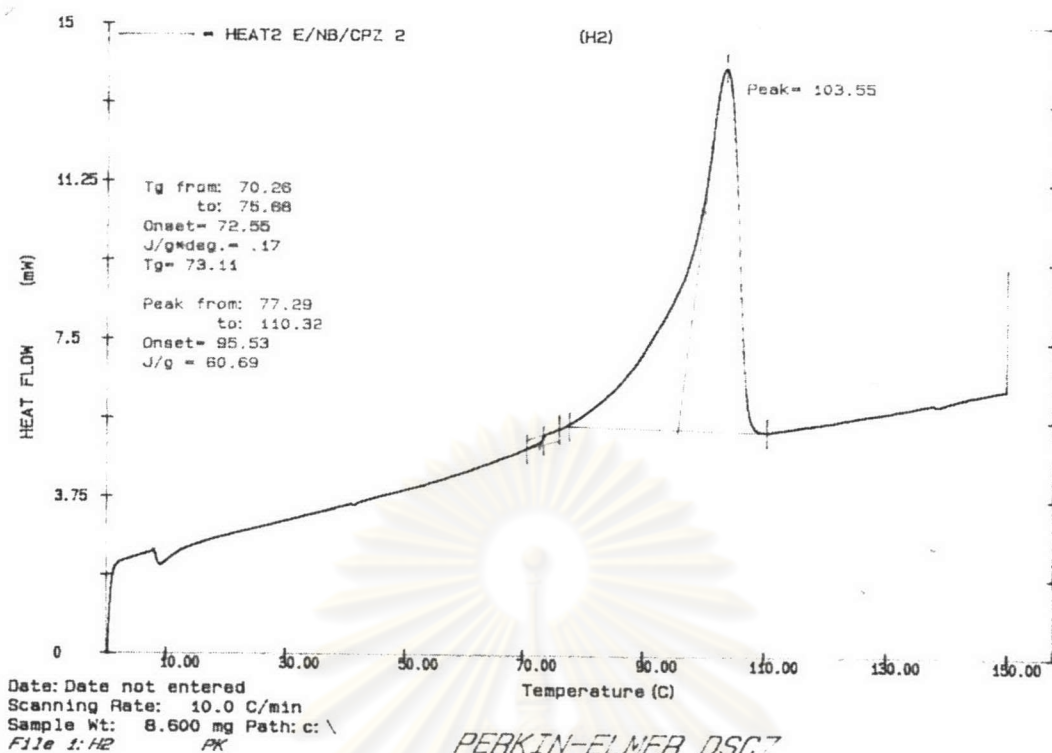


Figure B-3. DSC curve of Ethylene/Norbornene copolymer produced with Cp_2ZrCl_2 , 0.1M of NB (Table 4.8.)

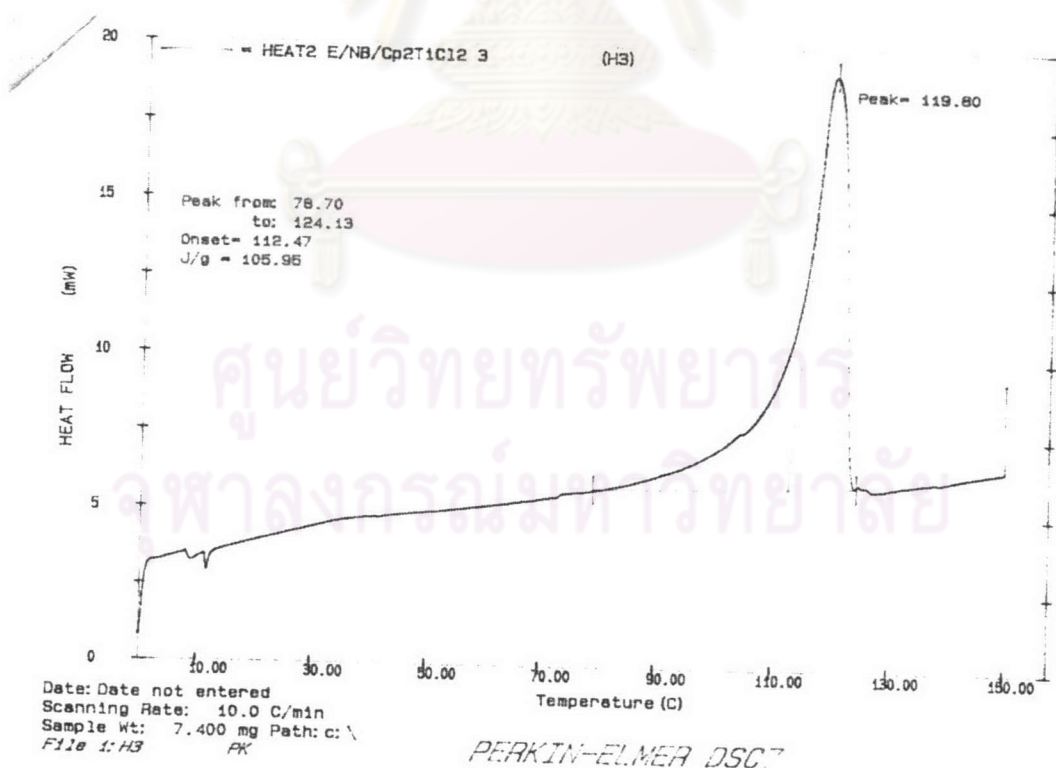


Figure B-4. DSC curve of Ethylene/Norbornene copolymer produced with Cp_2TiCl_2 , 0.1M of NB (Table 4.8.)

APPENDIX C

FOURIER TRANSFORMED INFRARED SPECTROSCOPY (FT-IR)

Table C-1. The assignment of infrared identification of polyethylene and ethylene/norbornene copolymer (Amon and Phetsom, 1991)

Wavenumber (cm^{-1})	Assignment
720	C-H bending
1450-1475	-CH ₂ , CH ₃ bending
1560-1680	C=C (cyclic)
2850-2920	-CH ₂ , CH ₃ stretching

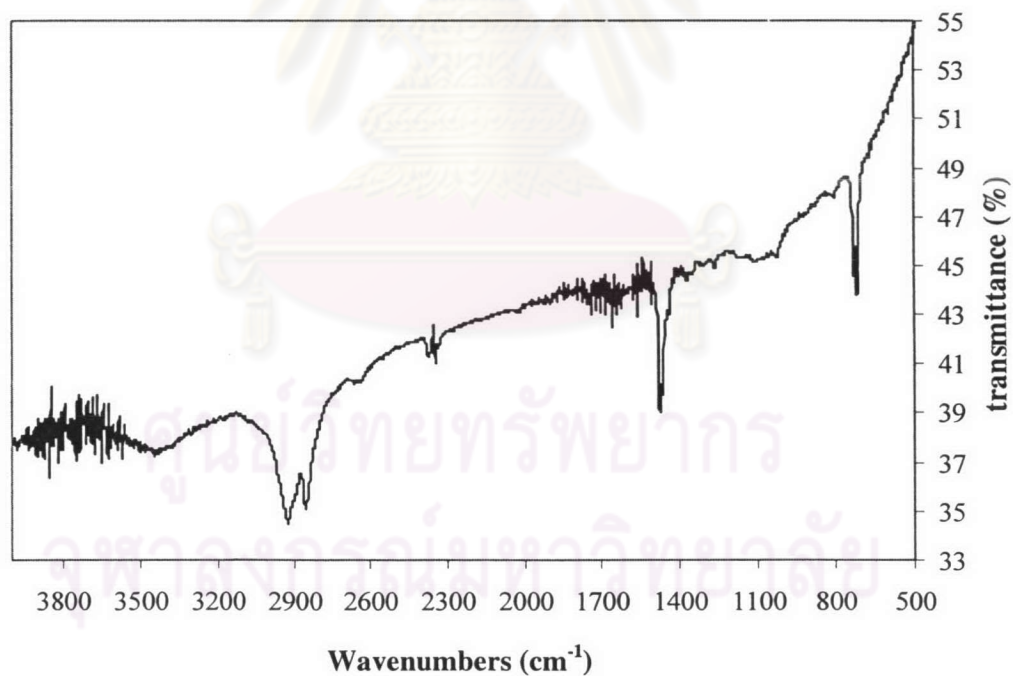


Figure C-1. IR spectrum of polyethylene produced with $\text{rac-Et}[\text{Ind}]_2\text{ZrCl}_2/\text{MAO}$ catalyst system

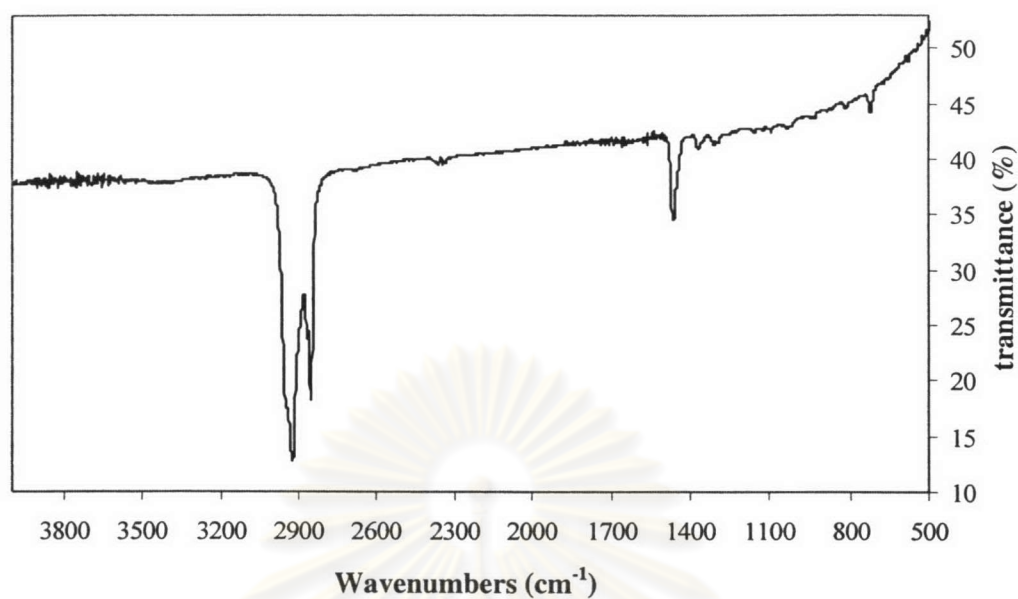


Figure C-2. IR spectrum of Ethylene/Norbornene copolymer produced with $\text{rac-Et[Ind]}_2\text{ZrCl}_2/\text{MAO}$, 0.247M of NB

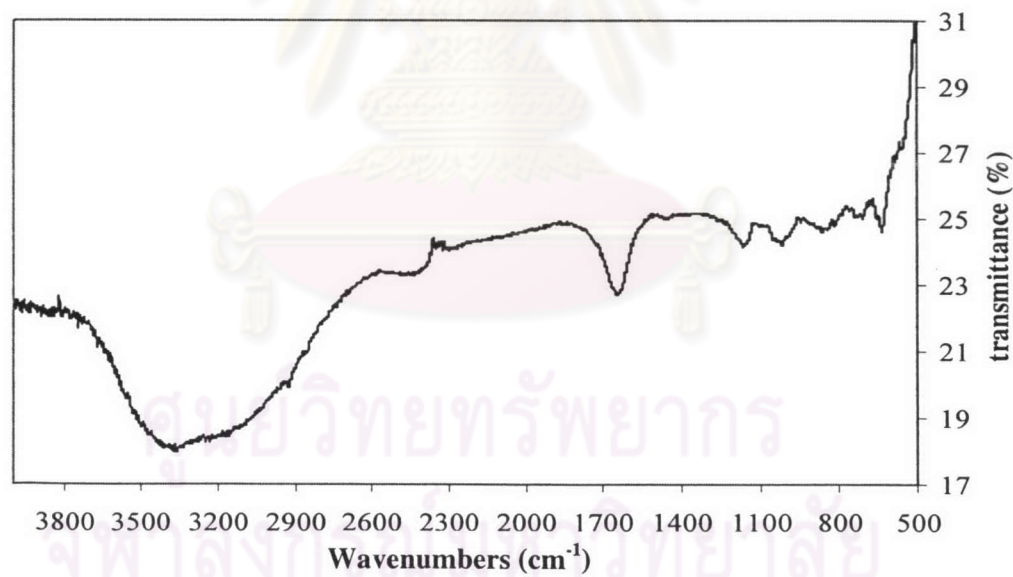


Figure C-3. IR spectrum of residual from Ethylene/Norbornene copolymerization medium in the insoluble part in hexane (0.133M of NB)

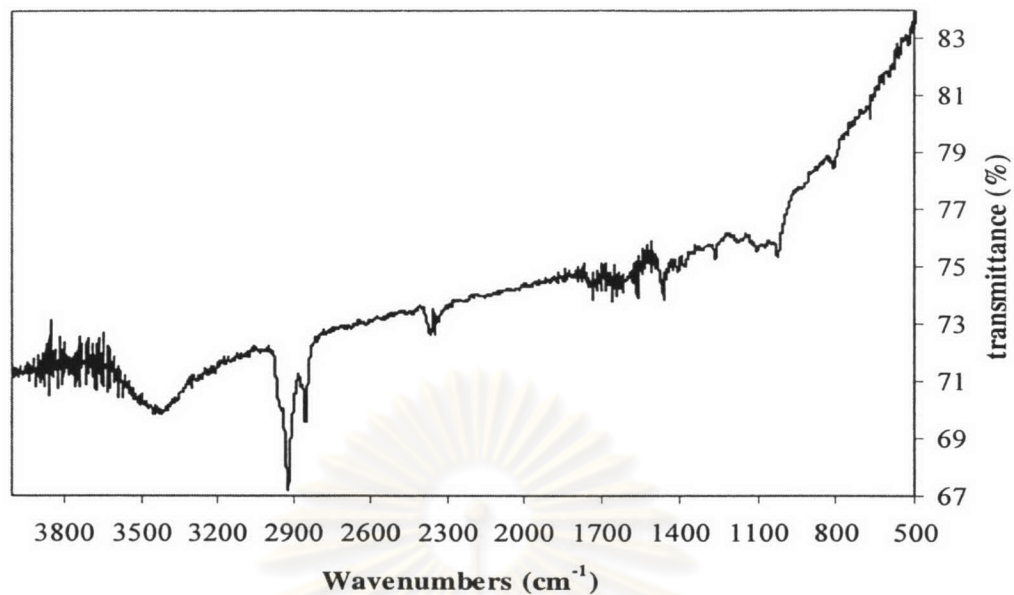


Figure C-4. IR spectrum of residual from Ethylene/Norbornene copolymerization medium in the soluble part in hexane (0.133M of NB)

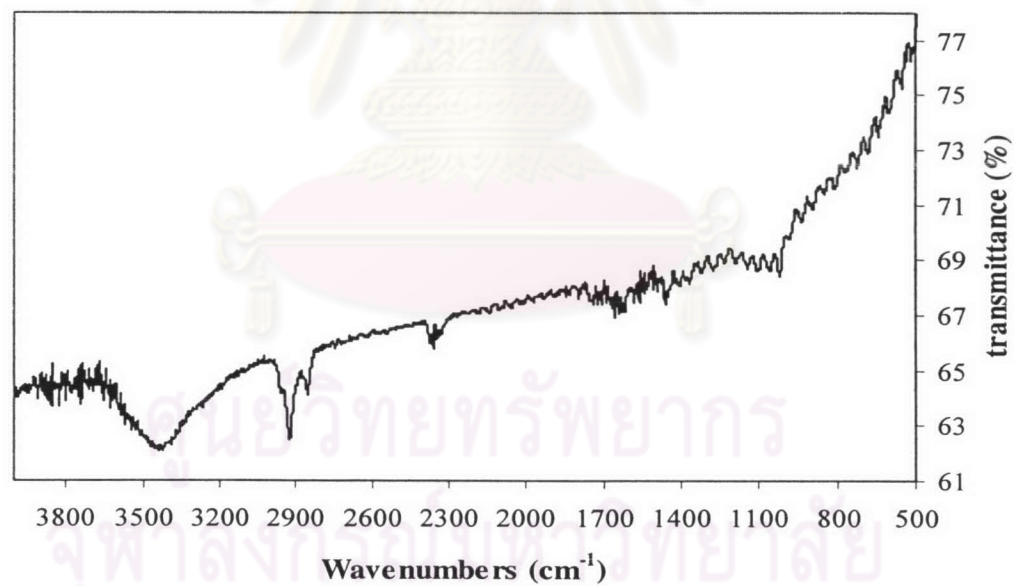


Figure C-5. IR spectrum of residual from Ethylene/Norbornene copolymerization medium in the soluble part in hexane (0.2M of NB)

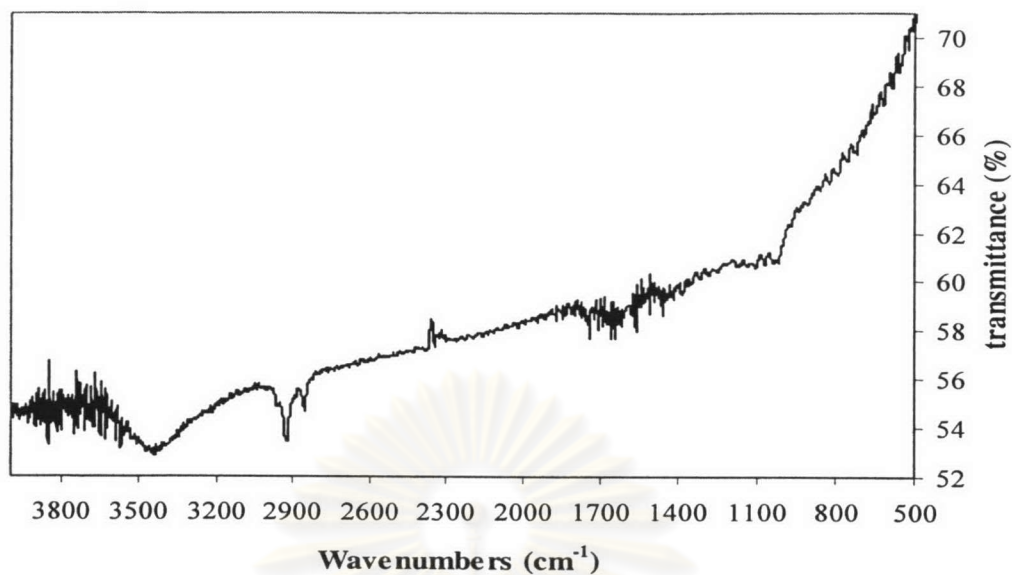


Figure C-6. IR spectrum of residual from Ethylene/Norbornene copolymerization medium in the soluble part in hexane (0.3M of NB)

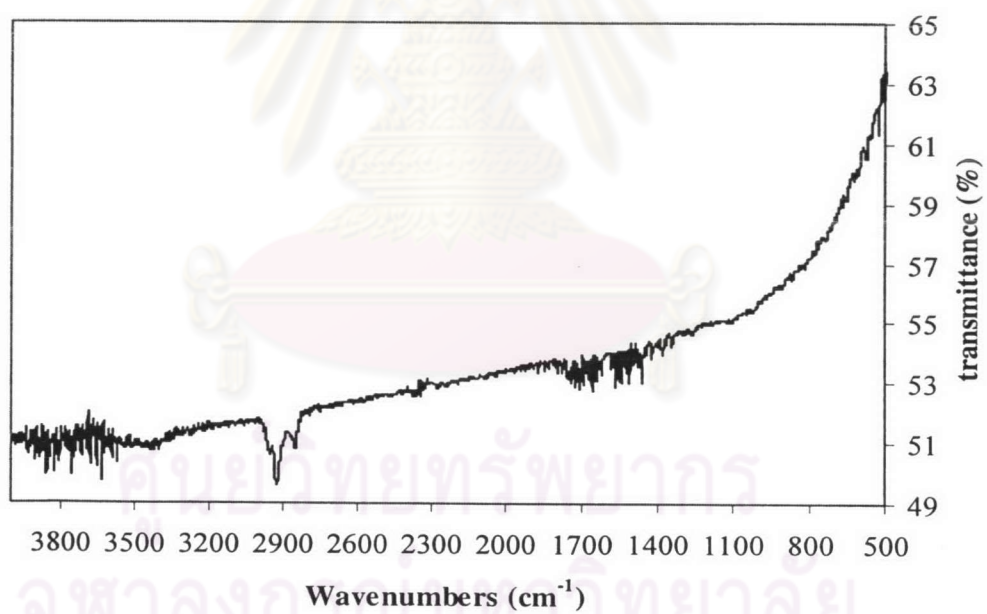


Figure C-7. IR spectrum of residual from Ethylene/Norbornene copolymerization medium in the soluble part in hexane (0.4M of NB)

VITAE

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