



## CHAPTER 5

### RESULTS AND DISCUSSIONS

The retention indices of the examined compounds and their parameters are shown in Table 5.1. Most of the compounds for all stationary phases elute in increasing order according to their boiling points. The few exceptions that exist have nearly the same boiling points or are isomers.

#### 5.1 Principal Component Analysis (PCA)

By the mathematical technique of "eigenanalysis" in PCA, the data matrix will be decomposed into two matrices. The "score" matrix gives the information about the nature of the compounds, and the "loading" matrix gives the information about the nature of parameters. These results can be visualized by the score and loading plots. Figure 5.1 and 5.2 are the results for family 1 (compounds with one carbon atom and mixed number of hydrogen atoms) as the example. From the score plot, it can be seen that all the compounds in this family are classified by the number of hydrogens and fluorines. Compounds with the same number of fluorines will arrange themselves from bottom to top and from right to left according to the increasing number of hydrogens (i.e. compounds 10 to 40), while compounds with the same number of hydrogens will arrange themselves from top to bottom and from right to left according to the increasing number of fluorines (i.e. compounds 10 to 14). The loading plot shows that the retention indices of the three columns (assigned by no.1,2 and 3) are clustered together with BP (5),  $^{\circ}\chi$  (6) and  $^1\chi$  (7). This means that I, BP,  $^{\circ}\chi$  and  $^1\chi$  can explain the same behavior of the system or behaves in the same way. In this way one can have the idea that the retention index can be basically predicted by the parameters BP,  $^{\circ}\chi$  and/or  $^1\chi$ . The parameters nF (12), nH (14) and D (15) are separated from the other

parameters. The position of nF and nH confirms the result of the score plot that the compounds can be classified by these parameters in the way as described above. The position of parameter D (dipole moment) can give the idea that it may explain or behaves differently compared to the other parameters. D is known as a quantum chemical parameter which describes the electronic properties while the other parameters describe the structural or bulk properties. The score and loading plots of all products with known D values, on the three columns (Figure 5.3 and 5.4), also show the same results as for family 1. The classification of all products is based on nF (15) and nH (17). The retention indices (1,2 and 3) can be basically predicted by BP(5),  $\chi$ (6) and  $\chi$  (7). The parameter D (19) also differs from the other parameters.

Looking at the score plot, one can see that the relationship of the compounds with nF and nH appears linear. This leads to the idea of a relationship between the retention index and nF. Figure 5.5 to 5.18 show the linear relationship within a family between the retention index of the compounds and nF on every column, except for CF<sub>4</sub> (14) (Figure 5.5 to 5.7). The reason for CF<sub>4</sub> being an "outlier" can be explained by its very low boiling point (-128 °C) compared to all other compounds. With the limitation of the operating conditions for the columns and instrument, the temperature of the columns could not decrease below -60 °C. So in this case CF<sub>4</sub> will not be retained in the column at the proper condition. Therefore CF<sub>4</sub> can be defined as an outlier which can increase the uncertainty of the model. That deleted from the raw data.

When using the PCA model to predict the retention index (Table 5.2), it is found that the model from PCA does not give a good prediction. This can be seen from the results of the tested products of all families on the apolar column as an example (Table 5.3 and Figure 5.19). The difference between the measured and predicted

indices varies from about 5 to 400. This bad prediction is a result of the choice of data matrix on which the PCA analysis is performed. As mentioned in chapter 3, each row in the matrix concerns a product and each column concerns an index or a solute parameter. In its searching for the principal components that best describe the total variance in the data matrix, PCA searches the vectors (factors) that explain the variation not only in the indices but also in the solute parameters. PCA cannot make a distinction between dependent and independent variables. So it cannot give a good prediction.



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Table 5.1 The retention indices and the parameters of the examined products

| CODE               | INDEX      |          |        |       | PARAMETERS |        |        |        |          |          |
|--------------------|------------|----------|--------|-------|------------|--------|--------|--------|----------|----------|
|                    | I-NP       | I-SP     | I-P    | MW    | BP         | CHI(0) | CHI(1) | CHI(2) | CHI(3)-p | CHI(3)-c |
| CFC WITH C 1 ATOM  |            |          |        |       |            |        |        |        |          |          |
| 10                 | 650        | 684.4    | 693.1  | 153.8 | 76.8       | 5.281  | 2.39   | 4.286  | 0        | 3.41     |
| # 11               | 479        | 500      | 520    | 137.4 | 23.8       | 3.862  | 1.681  | 1.742  | 0        | 0.375    |
| 12                 | 311.7      | 312.5    | 345.5  | 120.9 | -29.8      | 2.443  | 0.972  | 0.205  | 0        | -0.26    |
| 13                 | 174.1      | 139.3    | 200    | 104.5 | -81.4      | 1.024  | 0.262  | -0.326 | 0        | 0.084    |
| ** 14              | 143.2      | 200      | 200    | 88    | -128       | -0.394 | -0.447 | 0.15   | 0        | -0.022   |
| 20                 | 602.3      | 694.3    | 686.3  | 119.4 | 61.2       | 4.163  | 2.07   | 2.474  | 0        | 0.854    |
| 21                 | 453.6      | 521.5    | 529.3  | 102.9 | 8.9        | 2.744  | 1.251  | 0.516  | 0        | 0.16     |
| 22                 | 307.3      | 342.9    | 381.8  | 86.5  | -40.8      | 1.325  | 0.432  | 0.28   | 0        | 0.03     |
| 23                 | 174.1      | 200      | 233.3  | 70    | -82.1      | -0.093 | -0.387 | 0.087  | 0        | -0.006   |
| # 30               | 520.7      | 602.1    | 628.2  | 84.9  | 40.1       | 3.098  | 1.69   | 1.01   | 0        | 0        |
| 32                 | 203.8      | 241.9    | 327.3  | 52    | -51.7      | 0.26   | -0.316 | 0.035  | 0        | 0        |
| 40                 | 333.9      | 389.5    | 435.5  | 50.5  | -24        | 2.195  | 1.195  | 0      | 0        | 0        |
| 41                 | 174.1      | 213.3    | 300    | 34    | -78.5      | 0.776  | -0.224 | 0      | 0        | 0        |
| CODE               | PARAMETERS |          |        |       |            |        |        |        |          |          |
|                    | CHI(4)-p   | CHI(4)-c | R      | Q     | nF         | nCl    | nH     | nC     | D        |          |
| 10                 | 0          | 0        | 3.39   | 2.91  | 0          | 4      | 0      | 1      | 0        |          |
| # 11               | 0          | 0        | 3.0172 | 2.624 | 1          | 3      | 0      | 1      | 0.5      |          |
| 12                 | 0          | 0        | 2.5557 | 2.328 | 2          | 2      | 0      | 1      | 0.5      |          |
| 13                 | 0          | 0        | 2.172  | 1.82  | 3          | 0      | 0      | 1      | 0.5      |          |
| ** 14              | 0          | 0        | 1.8016 | 1.84  | 4          | 0      | 0      | 1      | 0        |          |
| 20                 | 0          | 0        | 2.87   | 2.41  | 0          | 3      | 1      | 1      | 1.1      |          |
| 21                 | 0          | 0        | 2.4377 | 2.124 | 1          | 2      | 1      | 1      | 1.3      |          |
| 22                 | 0          | 0        | 1.9921 | 1.832 | 2          | 1      | 1      | 1      | 1.4      |          |
| 23                 | 0          | 0        | 1.5781 | 1.548 | 3          | 0      | 1      | 1      | 1.6      |          |
| # 30               | 0          | 0        | 2.2564 | 1.988 | 0          | 2      | 2      | 1      | 1.8      |          |
| 32                 | 0          | 0        | 1.4285 | 1.42  | 2          | 0      | 2      | 1      | 2        |          |
| 40                 | 0          | 0        | 1.6671 | 1.568 | 0          | 1      | 3      | 1      | 1.9      |          |
| 41                 | 0          | 0        | 1.2782 | 1.288 | 1          | 0      | 3      | 1      | 1.8      |          |
| # tested products  |            |          |        |       |            |        |        |        |          |          |
| ** outlier product |            |          |        |       |            |        |        |        |          |          |

Table 5.1 (continued)

| CODE              | INDEX      |          | I-P    | MW    | BP    | PARAMETERS |        |        |          |          |
|-------------------|------------|----------|--------|-------|-------|------------|--------|--------|----------|----------|
|                   | I-NP       | I-SP     |        |       |       | CHI(0)     | CHI(1) | CHI(2) | CHI(3)-p | CHI(3)-c |
| CFC-NO H ATOM     |            |          |        |       |       |            |        |        |          |          |
| 110               | 1061.9     | 1123.1   | 1132   | 236.8 | 185   | 8.171      | 3.836  | 6.079  | 3.214    | 3.85     |
| 112               | 698.4      | 725      | 768.1  | 203.8 | 92.8  | 2.791      | 3.014  | 1.977  | 1.174    | -0.244   |
| # 112a            | 695.7      | 721.4    | 760.8  | 203.8 | 91.5  | 2.791      | 3.014  | 2.984  | 0.671    | 1.834    |
| 113               | 532.3      | 536.2    | 600    | 187.4 | 47.6  | 3.915      | 1.707  | 0.933  | 0.405    | -0.027   |
| 113a              | 530.7      | 534.8    | 584.2  | 187.4 | 45.7  | 3.915      | 1.707  | 2.318  | -0.601   | 1.957    |
| 114               | 366.8      | 355.9    | 419.4  | 170.9 | 3.6   | 2.496      | 0.998  | -0.111 | 0.14     | -0.182   |
| # 115             | 214        | 200      | 266.7  | 154.5 | -38.7 | 1.077      | 0.289  | -0.148 | -0.125   | -0.059   |
| 116               | 100        | 100      | 100    | 138   | -78.1 | -0.342     | -0.421 | -0.185 | 0.113    | 0.064    |
| CODE              | PARAMETERS |          | R      | Q     | nF    | nCl        | nH     | nC     | D        |          |
|                   | CHI(4)-pc  | CHI(4)-c |        |       |       |            |        |        |          |          |
| 110               | 7.684      | 0.854    | 5.2802 | 4.368 | 0     | 6          | 0      | 2      | 0        |          |
| 112               | 0.969      | -0.16    | 4.3573 | 3.776 | 2     | 4          | 0      | 2      | #        |          |
| # 112a            | 0.367      | 0.442    | 4.4003 | 3.788 | 2     | 4          | 0      | 2      | #        |          |
| 113               | -0.095     | -0.065   | 3.9389 | 3.492 | 3     | 3          | 0      | 2      | 0.4      |          |
| 113a              | -0.584     | 0.424    | 4.0461 | 3.564 | 3     | 3          | 0      | 2      | #        |          |
| 114               | -0.181     | 0.03     | 3.553  | 3.28  | 4     | 2          | 0      | 2      | 0.5      |          |
| # 115             | 0.109      | 0.012    | 3.1825 | 3.02  | 5     | 1          | 0      | 2      | 0.8      |          |
| 116               | -0.05      | -0.006   | 2.812  | 2.76  | 6     | 0          | 0      | 2      | #        |          |
| # tested products |            |          |        |       |       |            |        |        |          |          |

| CODE              | INDEX |        | I-P    | MW    | BP    | PARAMETERS |        |        |          |          |
|-------------------|-------|--------|--------|-------|-------|------------|--------|--------|----------|----------|
|                   | I-NP  | I-SP   |        |       |       | CHI(0)     | CHI(1) | CHI(2) | CHI(3)-p | CHI(3)-c |
| CFC WITH H 1 ATOM |       |        |        |       |       |            |        |        |          |          |
| 120               | 953.3 | 1061.8 | 1070.1 | 202.3 | 162   | 7.053      | 3.462  | 4.693  | 2.143    | 2.282    |
| 121               | 783.3 | 884    | 904.2  | 185.8 | 116.6 | 5.635      | 2.752  | 2.587  | 1.474    | 0.421    |
| # 122             | 626.5 | 721.2  | 745.2  | 169.4 | 71.9  | 4.216      | 2.043  | 1.489  | 0.447    | 0.283    |
| 123               | 483.6 | 561.2  | 590.9  | 153   | 27.1  | 2.797      | 1.333  | 1.286  | -0.401   | 0.389    |
| 123a              | 486.4 | 552.8  | 600    | 153   | 28.2  | 2.797      | 1.224  | 0.1    | 0.182    | -0.158   |
| 124               | 344.8 | 407.6  | 441.9  | 136.5 | -12   | 1.378      | 0.514  | 0.008  | -0.163   | -0.035   |
| 125               | 209.8 | 239.8  | 309.1  | 120   | -48.5 | -0.041     | -0.305 | -0.219 | 0.075    | 0.044    |

Table 5.1 (continued)

| CODE  | CHI(4)-pc |          | PARAMETERS |       |    |     |    |    |   |
|-------|-----------|----------|------------|-------|----|-----|----|----|---|
|       | CHI(4)-c  | CHI(4)-c | R          | Q     | nF | nCl | nH | nC | D |
| 120   | 3.842     | 0.427    | 4.7007     | 3.686 | 0  | 5   | 1  | 2  | 1 |
| 121   | 1.308     | -0.08    | 4.2393     | 3.572 | 1  | 4   | 1  | 2  | # |
| # 122 | -0.022    | 0.015    | 3.8371     | 3.324 | 2  | 3   | 1  | 2  | # |
| 123   | -0.15     | -0.003   | 3.4666     | 3.064 | 3  | 2   | 1  | 2  | # |
| 123a  | -0.168    | 0.015    | 3.3916     | 3.032 | 3  | 2   | 1  | 2  | # |
| 124   | 0.081     | -0.003   | 3.0211     | 2.772 | 4  | 1   | 1  | 2  | # |
| 125   | -0.025    | -0.003   | 2.6071     | 2.488 | 5  | 0   | 1  | 2  | # |

# tested product

| CODE               | INDEX |        | PARAMETERS |       |       |        |        |        |          |          |
|--------------------|-------|--------|------------|-------|-------|--------|--------|--------|----------|----------|
|                    | I-NP  | I-SP   | I-P        | MW    | BP    | CHI(0) | CHI(1) | CHI(2) | CHI(3)-p | CHI(3)-c |
| CFC WITH H 2 ATOMS |       |        |            |       |       |        |        |        |          |          |
| # 130              | 878.1 | 1037.6 | 1047.5     | 167.9 | 146.3 | 5.936  | 3.094  | 3.243  | 1.429    | 0.714    |
| 130a               | 826   | 922    | 962        | 167.9 | 130.5 | 5.988  | 2.992  | 3.833  | 1.071    | 1.925    |
| 131                | 715.6 | 856.4  | 885.6      | 151.4 | 102.5 | 4.517  | 2.274  | 1.791  | 0.581    | 0.29     |
| 131a               | 676.7 | 765.7  | 820.7      | 151.4 | 88    | 4.569  | 2.282  | 1.636  | 0.647    | 0.064    |
| 132                | 567.1 | 681.9  | 729.5      | 135   | 59    | 3.322  | 1.455  | 0.546  | 0.236    | -0.134   |
| 132b               | 535.5 | 606.8  | 674.8      | 135   | 46.8  | 3.15   | 1.573  | 0.445  | 0.224    | -0.091   |
| # 133a             | 401.1 | 455.2  | 525        | 118.5 | 6.1   | 1.732  | 0.863  | 0.26   | -0.2     | 0.032    |
| 134                | 276.5 | 335.1  | 412.9      | 102   | -19.7 | 0.26   | -0.183 | -0.24  | 0.05     | 0.025    |
| 134a               | 245.7 | 305.2  | 354.5      | 102   | -26.5 | 0.313  | -0.14  | -0.241 | 0.038    | 0.032    |

| CODE   | CHI(4)-pc |          | PARAMETERS |       |    |     |    |    |     |
|--------|-----------|----------|------------|-------|----|-----|----|----|-----|
|        | CHI(4)-c  | CHI(4)-c | R          | Q     | nF | nCl | nH | nC | D   |
| # 130  | 1.707     | 0        | 4.1212     | 3.368 | 0  | 4   | 2  | 2  | 1.5 |
| 130a   | 1.281     | 0.427    | 4.1055     | 3.448 | 0  | 4   | 2  | 2  | #   |
| 131    | 0.187     | 0        | 3.6757     | 3.076 | 1  | 3   | 2  | 2  | #   |
| 131a   | 0.267     | -0.08    | 3.6441     | 3.152 | 1  | 3   | 2  | 2  | #   |
| 132    | -0.13     | 0        | 3.2302     | 2.784 | 2  | 2   | 2  | 2  | #   |
| 132b   | -0.145    | 0.015    | 3.2419     | 2.904 | 2  | 2   | 2  | 2  | #   |
| # 133a | 0.045     | -0.003   | 2.8714     | 2.644 | 3  | 1   | 2  | 2  | #   |
| 134    | -0.011    | 0        | 2.4022     | 2.216 | 4  | 0   | 2  | 2  | #   |
| 134a   | -0.008    | -0.003   | 2.4575     | 2.36  | 4  | 0   | 2  | 2  | #   |

# tested products

Table 5.1 (continued)

| CODE                 | INDEX      |          | I-P    | MW    | PARAMETERS |        |        |        |          |          |
|----------------------|------------|----------|--------|-------|------------|--------|--------|--------|----------|----------|
|                      | I-NP       | I-SP     |        |       | BP         | CHI(0) | CHI(1) | CHI(2) | CHI(3)-p | CHI(3)-c |
| CFC WITH H 3 ATOMS   |            |          |        |       |            |        |        |        |          |          |
| 140                  | 742.3      | 866.3    | 907.8  | 133.4 | 113.5      | 4.87   | 2.634  | 2.289  | 0.714    | 0.357    |
| # 140a               | 630.6      | 683.4    | 737.1  | 133.4 | 74.1       | 5.086  | 2.293  | 3.936  | 0        | 1.925    |
| 141                  | 599.5      | 711.1    | 781.4  | 116.9 | 75.7       | 3.451  | 1.814  | 0.73   | 0.29     | -0.067   |
| 141b                 | 488.6      | 531.6    | 604.5  | 116.9 | 32         | 3.667  | 1.583  | 1.53   | 0        | -0.064   |
| # 142                | 459        | 550.9    | 637.9  | 100.5 | 35.1       | 2.032  | 0.995  | 0.334  | -0.134   | 0.013    |
| 142b                 | 342.9      | 382.1    | 459.4  | 10.5  | -9.2       | 2.248  | 0.874  | 0.132  | 0        | -0.091   |
| 143                  | 316.7      | 395.5    | 500    | 84    | 5          | 0.614  | -0.008 | -0.245 | 0.025    | 0.013    |
| 143a                 | 208.6      | 229.1    | 327.3  | 84    | -47.6      | 0.829  | 0.165  | -0.26  | 0        | 0.032    |
| CODE                 | PARAMETERS |          |        |       | PARAMETERS |        |        |        |          |          |
|                      | CHI(4)-pc  | CHI(4)-c | R      | Q     | nF         | nCl    | nH     | nC     | D        |          |
| 140                  | 0.427      | 0        | 3.526  | 2.984 | 0          | 3      | 3      | 2      | 1.4      |          |
| # 140a               | 0          | 0.427    | 3.5412 | 3.032 | 0          | 3      | 3      | 2      | 1.7      |          |
| 141                  | -0.08      | 0        | 3.0805 | 2.656 | 1          | 2      | 3      | 2      | #        |          |
| 141b                 | 0          | -0.08    | 3.0798 | 2.736 | 1          | 2      | 3      | 2      | #        |          |
| # 142                | 0.015      | 0        | 2.6665 | 2.372 | 2          | 1      | 3      | 2      | 2.1      |          |
| 142b                 | 0          | 0.015    | 2.6776 | 2.488 | 2          | 1      | 3      | 2      | 2.2      |          |
| 143                  | -0.003     | 0        | 2.2526 | 2.088 | 3          | 0      | 3      | 2      | #        |          |
| 143a                 | 0          | -0.003   | 2.3071 | 2.228 | 3          | 0      | 3      | 2      | 2.3      |          |
| # tested products    |            |          |        |       |            |        |        |        |          |          |
| CODE                 | INDEX      |          | I-P    | MW    | PARAMETERS |        |        |        |          |          |
|                      | I-NP       | I-SP     |        |       | BP         | CHI(0) | CHI(1) | CHI(2) | CHI(3)-p | CHI(3)-c |
| CFC WITH H 4&5 ATOMS |            |          |        |       |            |        |        |        |          |          |
| 150                  | 623.9      | 727.2    | 791.6  | 98.9  | 83.5       | 3.805  | 2.19   | 1.195  | 0.357    | 0        |
| 150a                 | 561.2      | 638.1    | 693.2  | 98.9  | 57.3       | 3.968  | 1.957  | 2.205  | 0        | 0.357    |
| 151a                 | 431.5      | 484.3    | 561.1  | 82.5  | 16.1       | 2.549  | 1.138  | 0.407  | 0        | -0.067   |
| # 152a               | 270.5      | 318.5    | 419.4  | 66    | -24.7      | 1.13   | 0.319  | -0.229 | 0        | 0.013    |
| 160                  | 422.1      | 481.6    | 542.1  | 64.5  | 13.1       | 2.902  | 1.552  | 0.845  | 0        | 0        |
| 161                  | 278.1      | 315.6    | 406.5  | 48    | -37.1      | 1.483  | 0.549  | -0.158 | 0        | 0        |
| CODE                 | PARAMETERS |          |        |       | PARAMETERS |        |        |        |          |          |
|                      | CHI(4)-pc  | CHI(4)-c | R      | Q     | nF         | nCl    | nH     | nC     | D        |          |
| 150                  | 0          | 0        | 2.9308 | 2.828 | 0          | 2      | 4      | 2      | 1.8      |          |
| 150a                 | 0          | 0        | 2.9617 | 2.532 | 0          | 2      | 4      | 2      | 2        |          |
| 151a                 | 0          | 0        | 2.5162 | 2.24  | 1          | 1      | 4      | 2      | #        |          |
| 152a                 | 0          | 0        | 2.1022 | 1.956 | 2          | 0      | 4      | 2      | 2.3      |          |
| 160                  | 0          | 0        | 2.3665 | 2.112 | 0          | 1      | 5      | 2      | 2        |          |
| 161                  | 0          | 0        | 1.9526 | 1.828 | 1          | 0      | 5      | 2      | 2        |          |
| # tested product     |            |          |        |       |            |        |        |        |          |          |

Table 5.1 (continued)

| CODE                    | INDEX      |          | I-P    | MW    | PARAMETERS |        |        |        |          |          |
|-------------------------|------------|----------|--------|-------|------------|--------|--------|--------|----------|----------|
|                         | I-NP       | I-SP     |        |       | BP         | CHI(0) | CHI(1) | CHI(2) | CHI(3)-p | CHI(3)-c |
| CFC WITH C-DOUBLE BONDS |            |          |        |       |            |        |        |        |          |          |
| 1110                    | 795.1      | 837      | 865.3  | 165.8 | 120.8      | 5.781  | 2.89   | 3.819  | 2.857    | 2.026    |
| # 1112-c                | 459.7      | 474.6    | 530.7  | 132.9 | 21.1       | 2.943  | 1.472  | 0.704  | 0.472    | -0.024   |
| 1112-t                  | 461.6      | #        | #      | 132.9 | 22         | 2.943  | 1.472  | 0.704  | 0.472    | -0.024   |
| 1112a                   | 449.7      | 460.5    | 520    | 132.9 | 19         | 2.943  | 1.472  | 1.711  | -0.535   | 0.982    |
| 1113                    | 303.7      | 305.7    | 364.6  | 116.5 | -27.9      | 1.524  | 0.762  | 0.154  | -0.217   | -0.043   |
| 1120                    | 683.6      | 741.4    | 766.5  | 131.4 | 88         | 4.663  | 2.463  | 2.784  | 1.429    | 1.162    |
| 1121                    | 530.4      | 574.1    | 615.9  | 115   | 35.1       | 3.244  | 1.753  | 1.117  | 0.581    | 0.137    |
| 1122                    | 355        | 383.6    | 429    | 98.5  | -17.7      | 1.825  | 1.044  | 0.457  | -0.267   | 0.119    |
| # 1123                  | 213.9      | 231.4    | 302.7  | 82    | -61        | 0.407  | 0.225  | -0.362 | 0.05     | -0.059   |
| 1130-c                  | 591.1      | 671.7    | 710.8  | 96.9  | 60.1       | 3.545  | 2.047  | 1.594  | 0.714    | 0.229    |
| 1130-t                  | 555        | 605.9    | 629.5  | 96.9  | 48.4       | 3.545  | 2.047  | 1.594  | 0.714    | 0.229    |
| 1130a                   | 508.4      | 544      | 574.7  | 96.9  | 37         | 3.598  | 1.902  | 2.405  | 0        | 1.013    |
| # 1131a                 | 337        | 358.3    | 406.5  | 80.5  | -25        | 2.179  | 1.193  | 0.553  | 0        | -0.012   |
| 1132                    | 294.3      | 336.2    | 412.9  | 64    | -28        | 0.707  | 0.408  | -0.075 | 0.025    | -0.06    |
| 1132a                   | 176.5      | 200      | 237    | 64    | -82        | 0.76   | 0.483  | -0.291 | 0        | -0.031   |
| # 1140                  | 372.2      | 411.8    | 441.9  | 62.5  | -13.9      | 2.48   | 1.507  | 0.976  | 0        | 0.149    |
| 1141                    | 231.4      | 209.5    | 300    | 46    | -72.2      | 1.061  | 0.687  | -0.183 | 0        | -0.028   |
| CODE                    | PARAMETERS |          | R      | D     | nF         | nCl    | nH     | nC     | D        |          |
|                         | CHI(4)-pc  | CHI(4)-c |        |       |            |        |        |        |          |          |
| 1110                    | 3.415      | 0.357    | 3.8245 | 3.381 | 0          | 4      | 0      | 2      | #        |          |
| # 1112-c                | -0.26      | -0.067   | 2.9967 | 2.813 | 2          | 2      | 0      | 2      | #        |          |
| 1112-t                  | -0.26      | -0.067   | 2.9967 | 2.813 | 2          | 2      | 0      | 2      | #        |          |
| 1112a                   | -0.26      | 0.185    | 2.9967 | 2.813 | 2          | 2      | 0      | 2      | #        |          |
| 1113                    | 0.12       | -0.027   | 2.5828 | 2.529 | 3          | 1      | 0      | 2      | #        |          |
| 1120                    | 0.714      | 0.179    | 3.2616 | 2.848 | 0          | 3      | 1      | 2      | 0.9      |          |
| 1121                    | -0.16      | -0.033   | 2.8477 | 2.564 | 1          | 2      | 1      | 2      | #        |          |
| 1122                    | 0.03       | 0.006    | 2.4338 | 2.28  | 2          | 1      | 1      | 2      | #        |          |
| # 1123                  | -0.006     | 0.006    | 2.0199 | 1.996 | 3          | 0      | 1      | 2      | #        |          |
| 1130-c                  | 0          | 0        | 2.6987 | 2.315 | 0          | 2      | 2      | 2      | 1.8      |          |
| 1130-t                  | 0          | 0        | 2.6987 | 2.315 | 0          | 2      | 2      | 2      | 0        |          |
| 1130a                   | 0          | 0.179    | 2.6993 | 2.436 | 0          | 2      | 2      | 2      | #        |          |
| # 1131a                 | 0          | -0.033   | 2.2854 | 2.152 | 1          | 1      | 2      | 2      | #        |          |
| 1132                    | 0          | 0        | 1.8709 | 1.747 | 2          | 0      | 2      | 2      | 2.4      |          |
| 1132a                   | 0          | 0.006    | 1.8715 | 1.868 | 2          | 0      | 2      | 2      | 1.4      |          |
| # 1140                  | 0          | 0        | 2.1364 | 1.9   | 0          | 1      | 3      | 2      | 1.5      |          |
| 1141                    | 0          | 0        | 1.7225 | 1.616 | 1          | 0      | 3      | 2      | 1.4      |          |

# tested products





Plotted "PARVUS : ESS" Solvay-NOH  
 Fig. 5.1 The score plot of family 1



- |                    |                        |
|--------------------|------------------------|
| 1 : I-NP           | 9 : CHI(3)-C, $\chi_c$ |
| 2 : I-SP           | 10 : R                 |
| 3 : I-P            | 11 : Q                 |
| 4 : MW             | 12 : nF                |
| 5 : BP             | 13 : nCl               |
| 6 : CHI(0), $\chi$ | 14 : nH                |
| 7 : CHI(1), $\chi$ | 15 : D                 |
| 8 : CHI(2), $\chi$ |                        |

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Plotted "PARVUS : ESS" Solvay-NOH  
Fig. 5.2 The loading plot of family 1

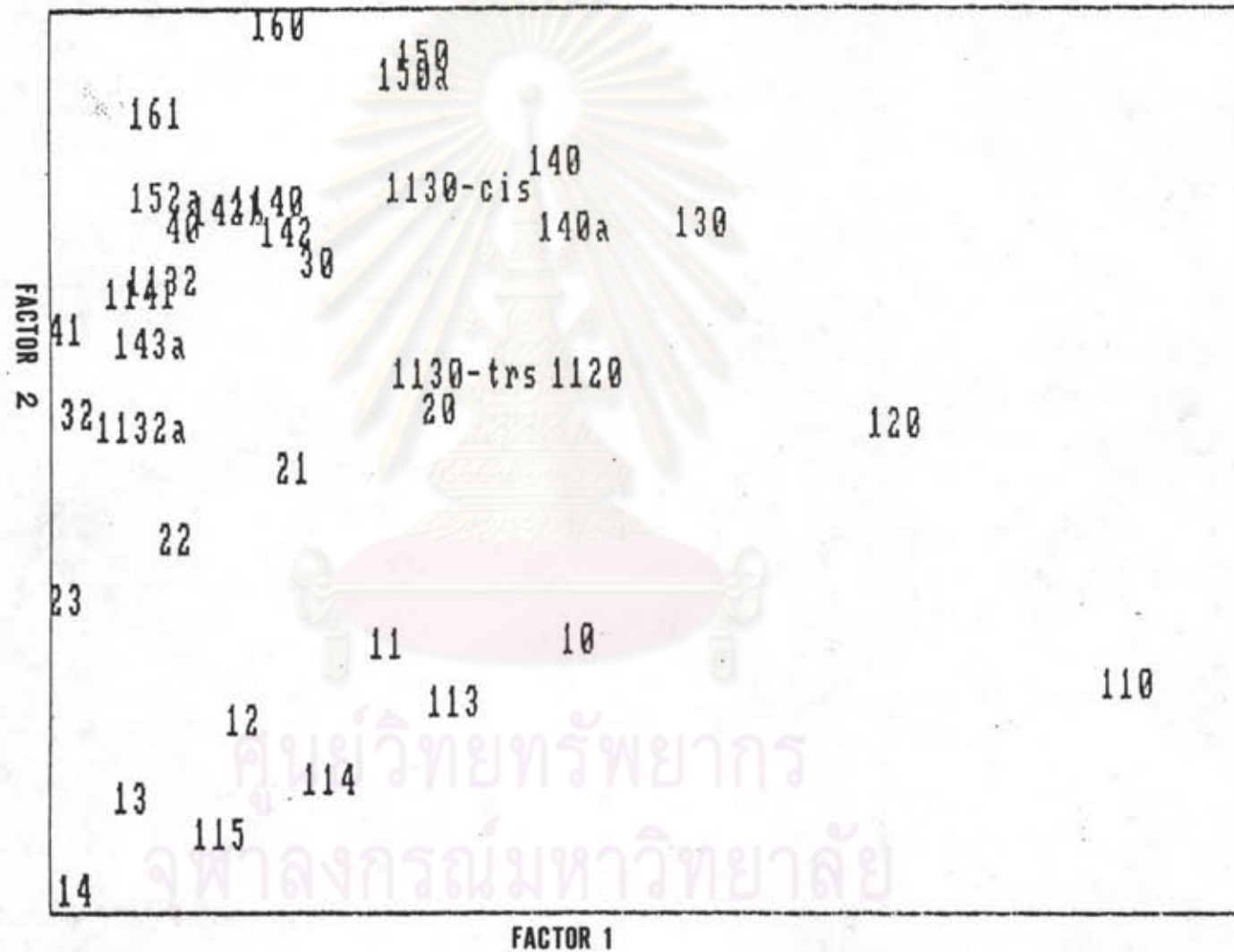


Fig. 5.3 The score plot of the products which have the D values



- |                           |                               |
|---------------------------|-------------------------------|
| 1 : I-NP                  | 11 : CHI(4)-PC, $\chi_{PC}^4$ |
| 2 : I-SP                  | 12 : CHI(4)-C, $\chi_c^4$     |
| 3 : I-P                   | 13 : R                        |
| 4 : MW                    | 14 : Q                        |
| 5 : BP                    | 15 : nF                       |
| 6 : CHI(0), $\chi^0$      | 16 : nCl                      |
| 7 : CHI(1), $\chi^1$      | 17 : nH                       |
| 8 : CHI(2), $\chi^2$      | 18 : nC                       |
| 9 : CHI(3)-P, $\chi_p^3$  | 19 : D                        |
| 10 : CHI(3)-C, $\chi_c^3$ |                               |

Plotted "PARVUS : ESS" Solvay-NOH

Fig. 5.4 The loading plot of retention indices and all parameters

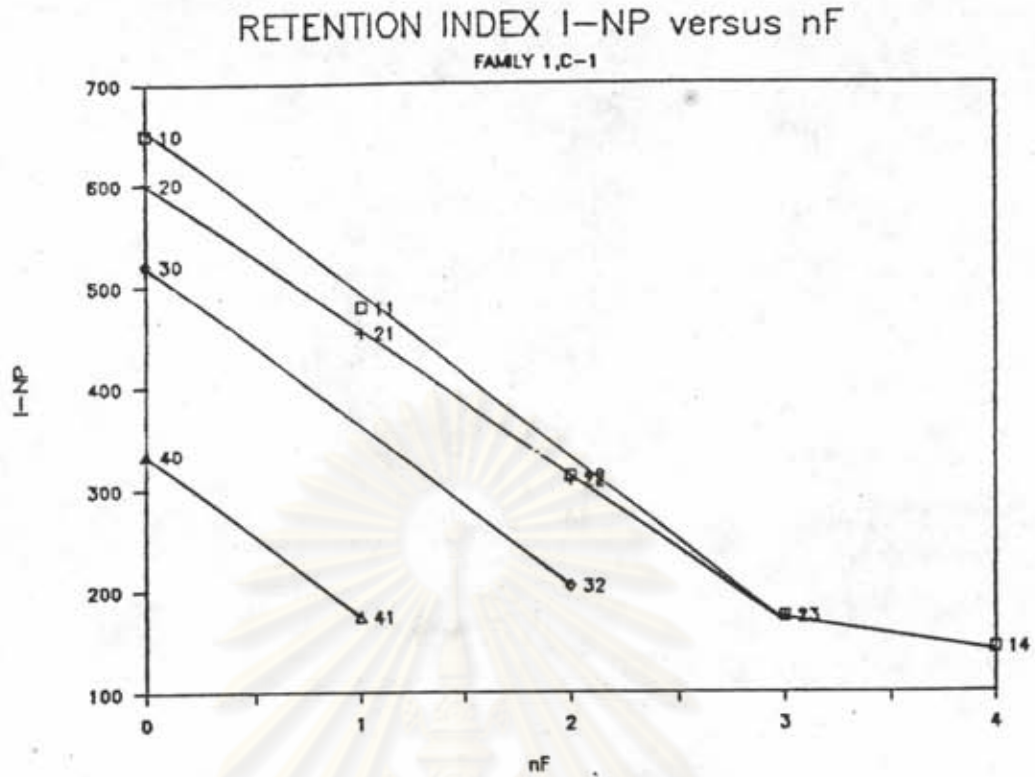


Fig. 5.5 Relationship between I and nF of family 1 on apolar column

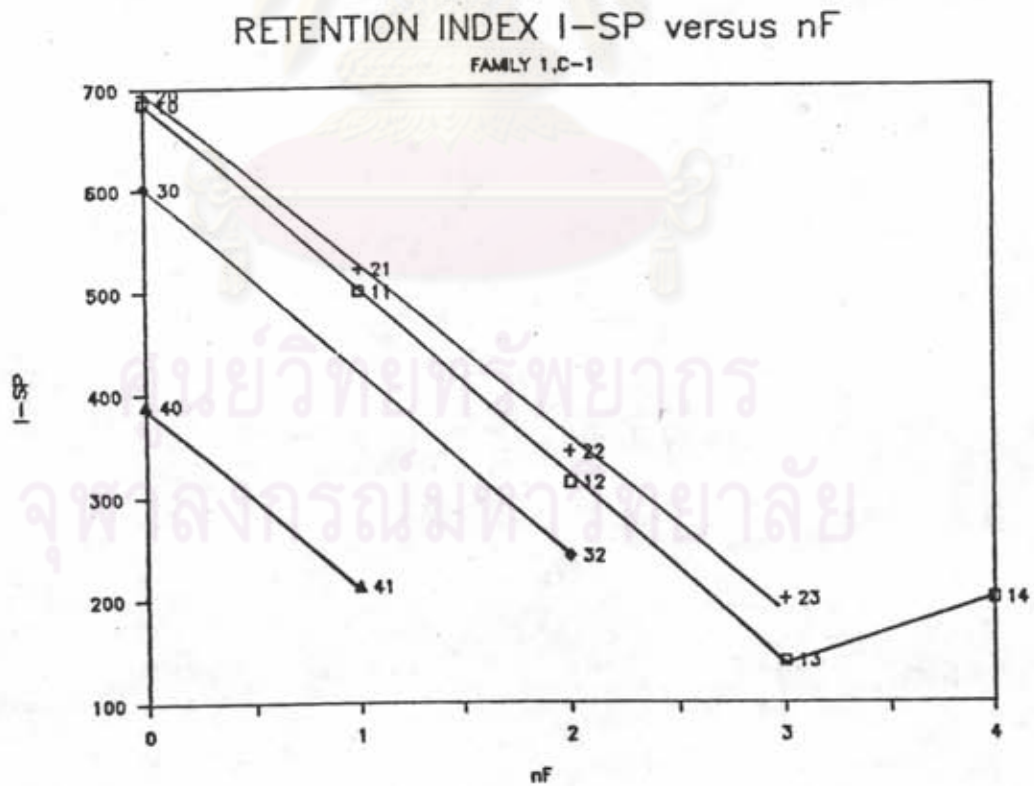


Fig. 5.6 Relationship between I and nF of family 1 on slightly polar column

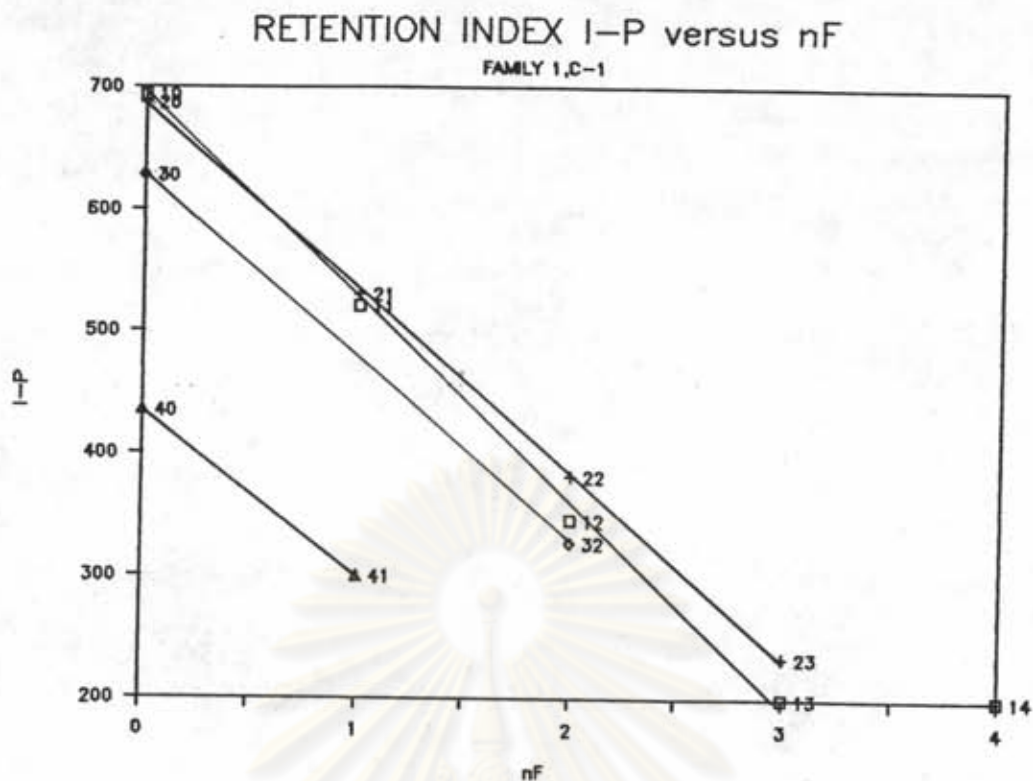


Fig. 5.7 Relationship between I and nF of family 1 on polar column

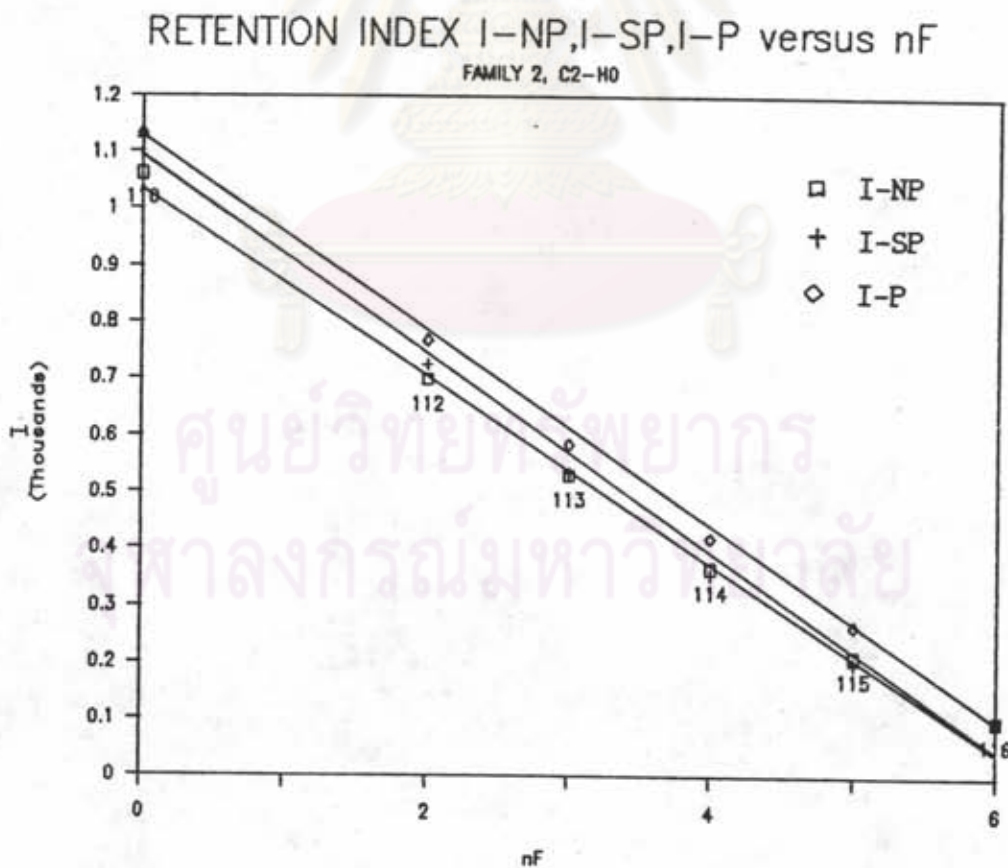


Fig. 5.8 Relationship between I and nF of family 2 on three columns

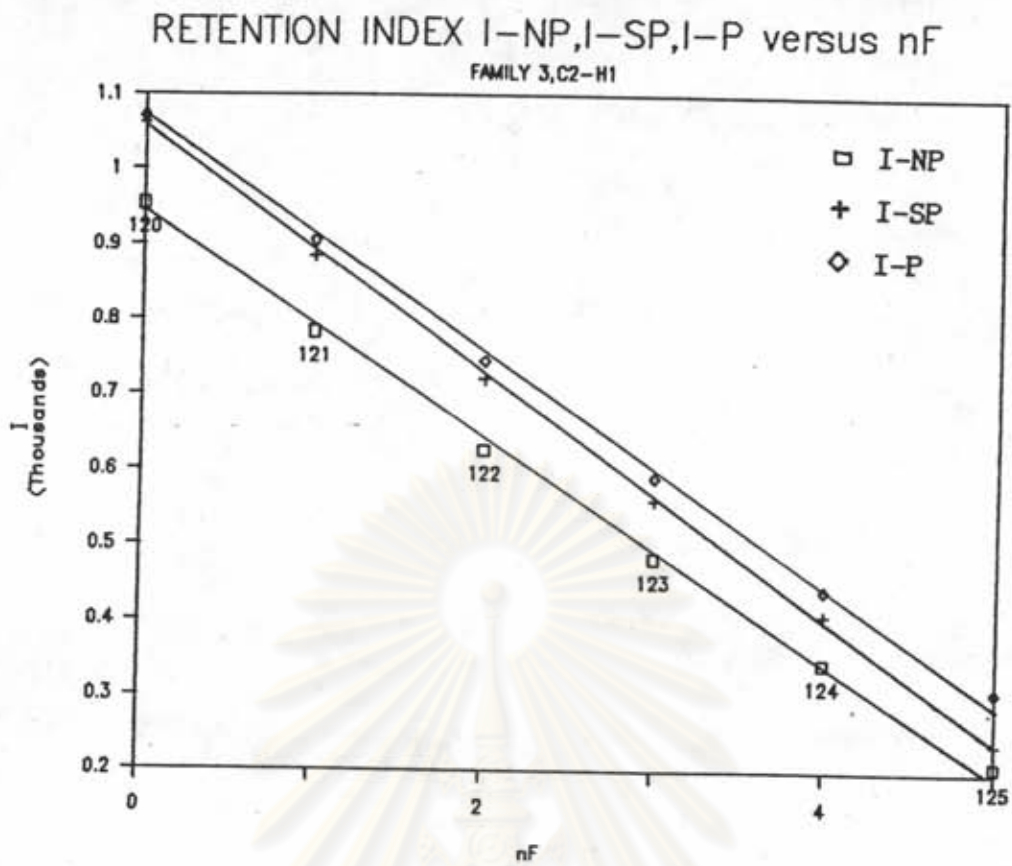


Fig. 5.9 Relationship between I and nF of family 3 on three columns

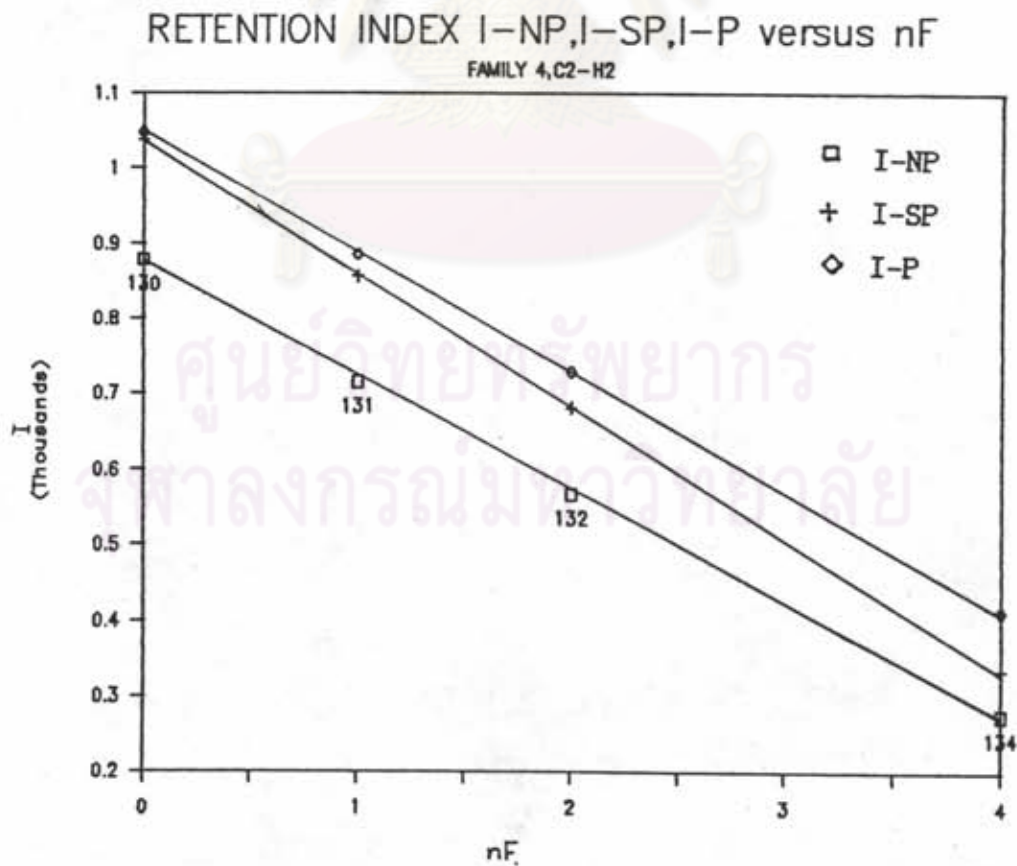


Fig. 5.10 Relationship between I and nF of family 4 on three columns

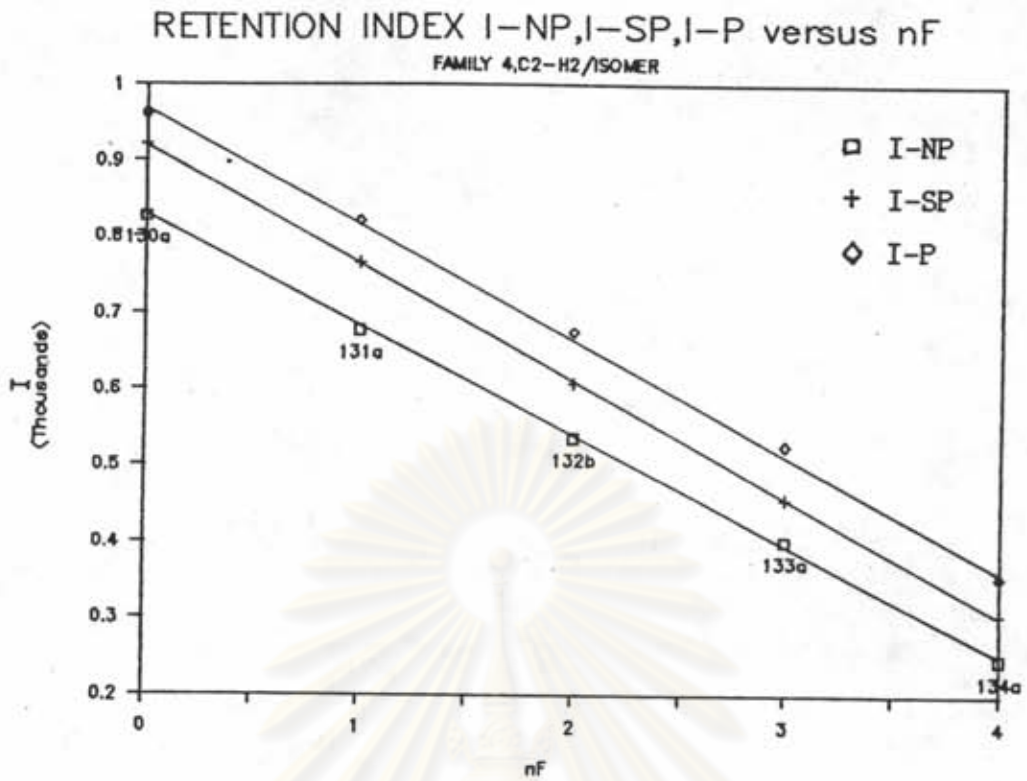


Fig. 5.11 Relationship between I and nF of family 4 (isomer) on three columns

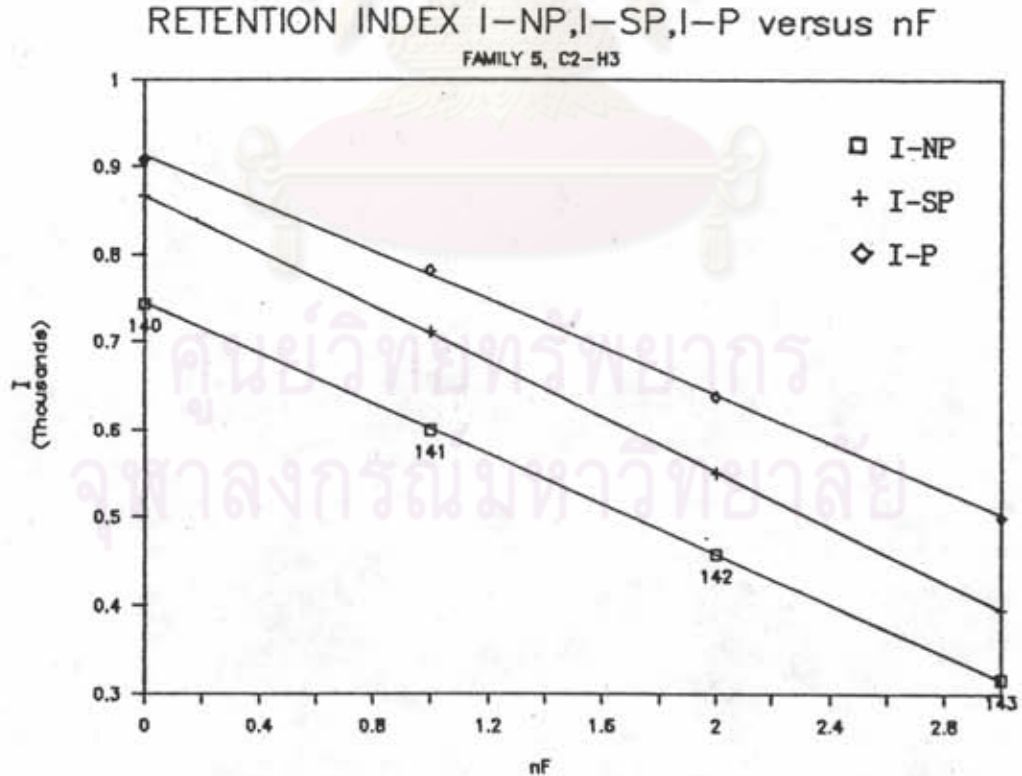


Fig. 5.12 Relationship between I and nF of family 5 on three columns



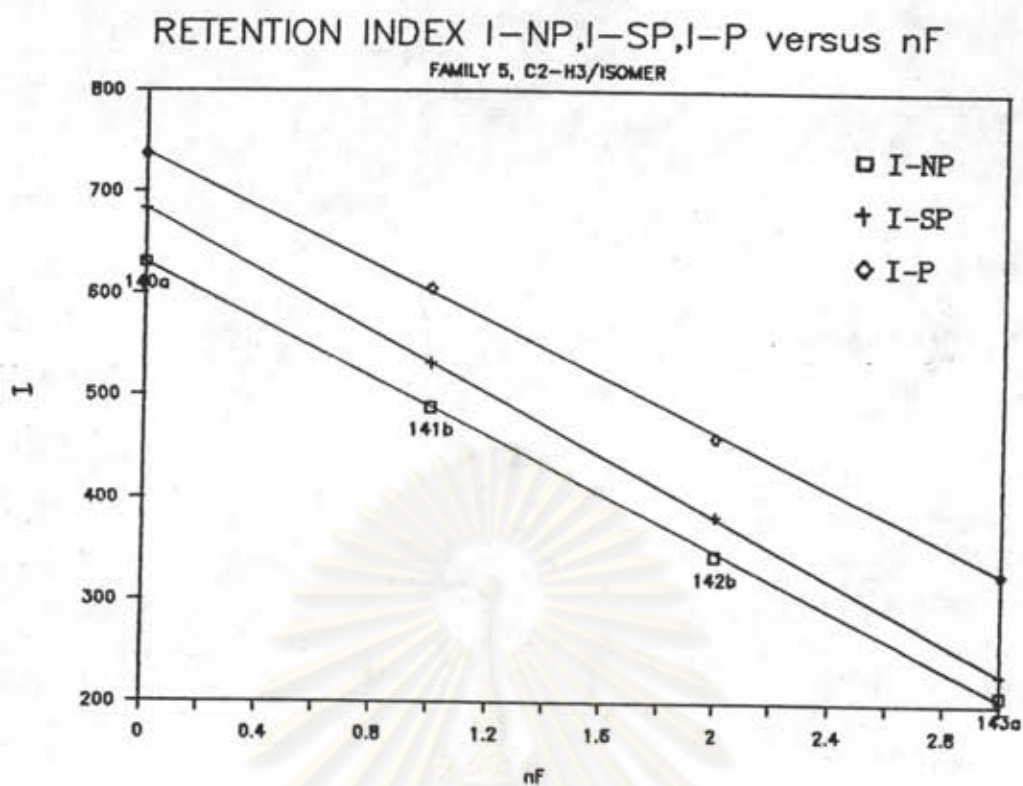


Fig. 5.13 Relationship between I and nF of family 5 (isomer)  
on three columns

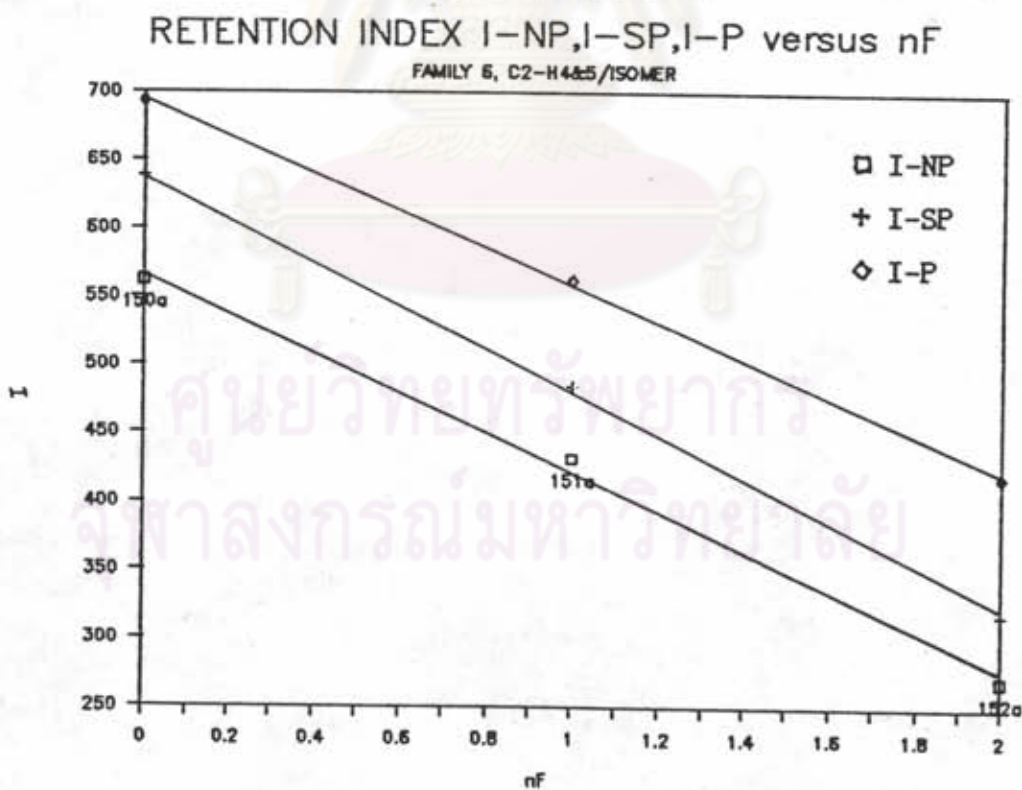


Fig. 5.14 Relationship between I and nF of family 6 (isomer)  
on three columns

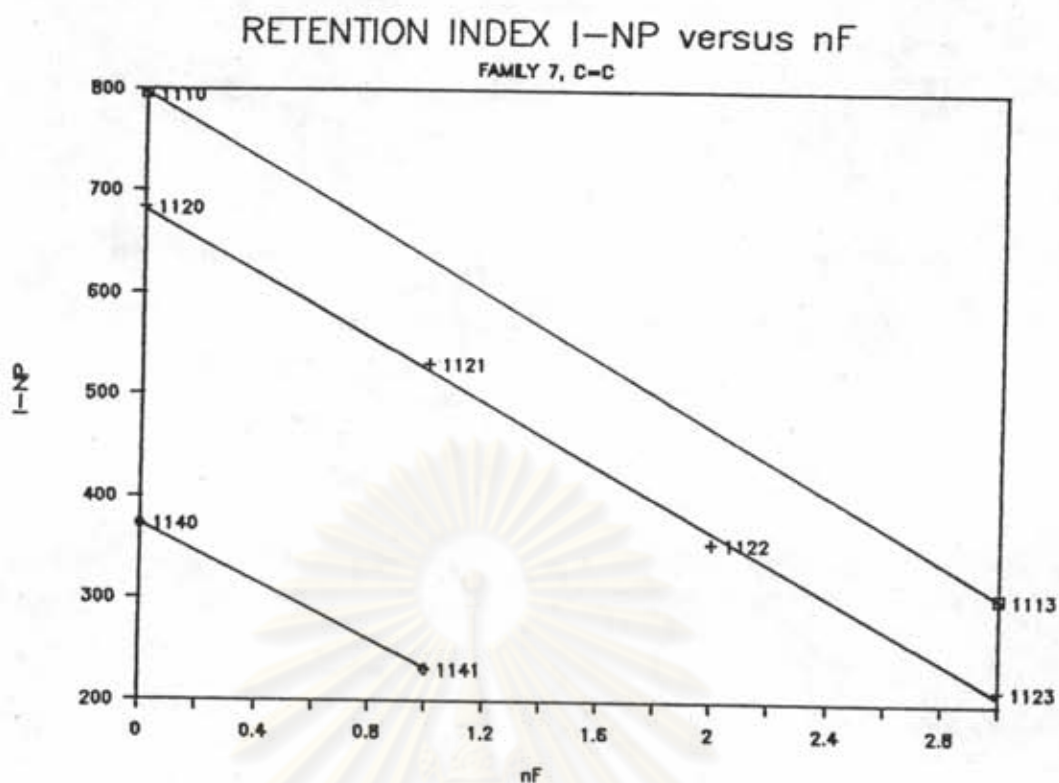


Fig. 5.15 relationship between I and nF of family 7 on apolar column

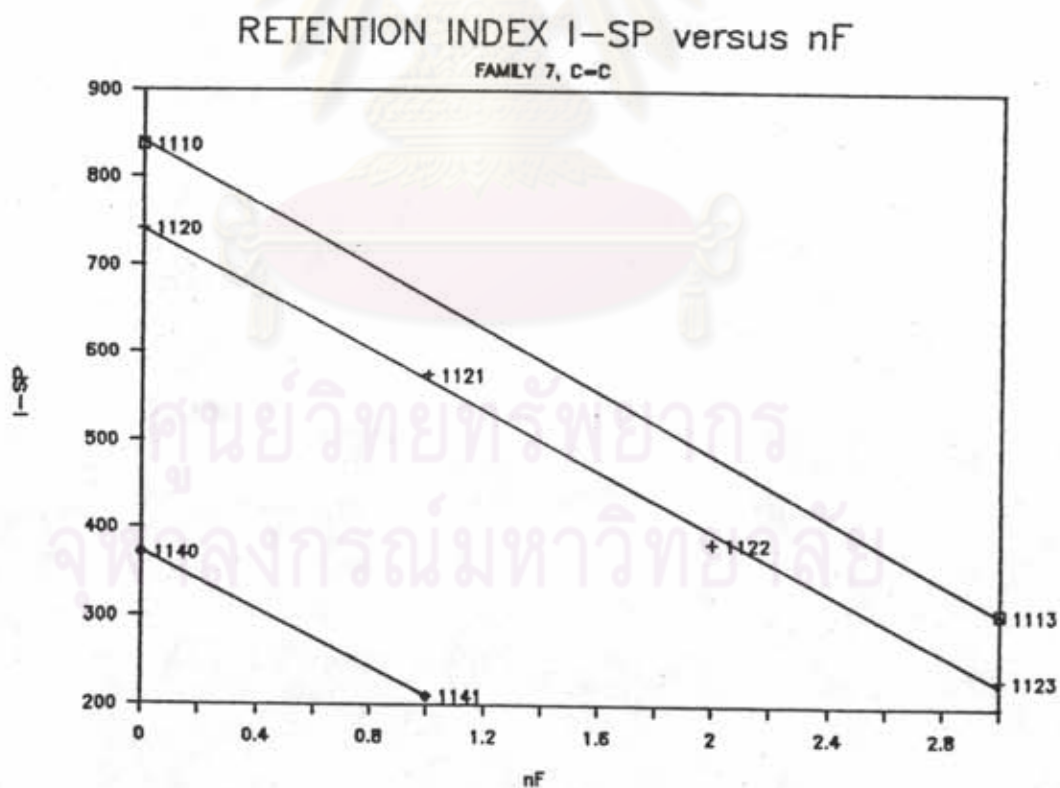


Fig. 5.16 Relationship between I and nF of family 7 on slightly polar column

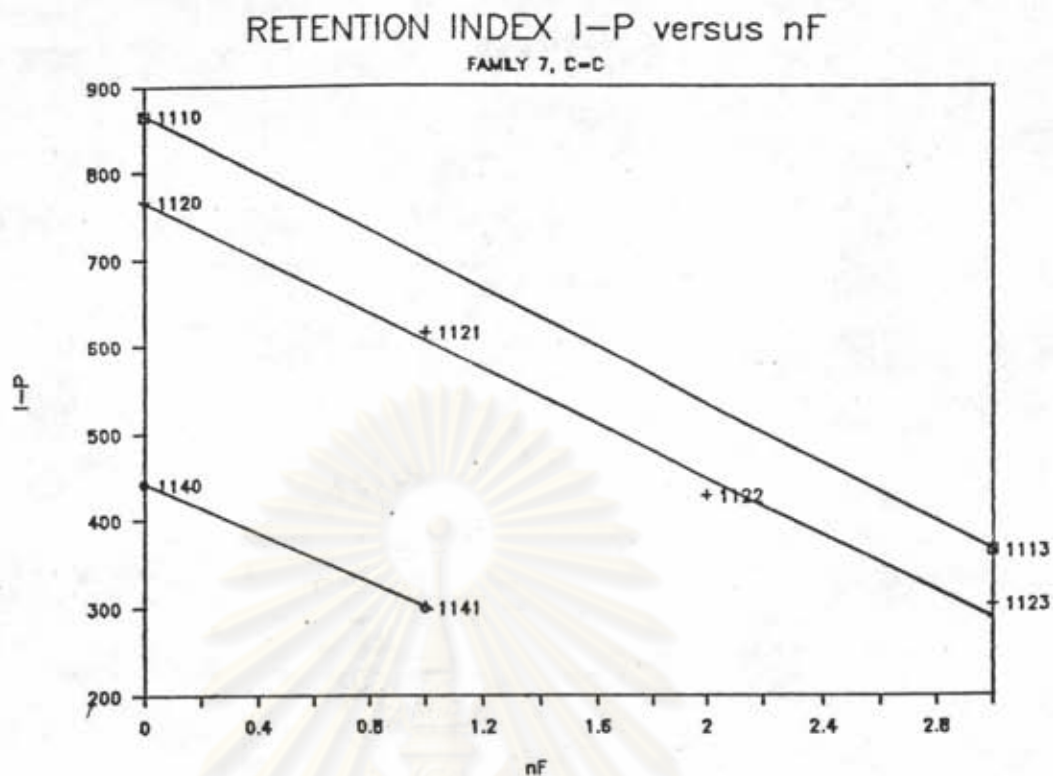


Fig. 5.17 Relationship between I and nF of family 7 on polar column

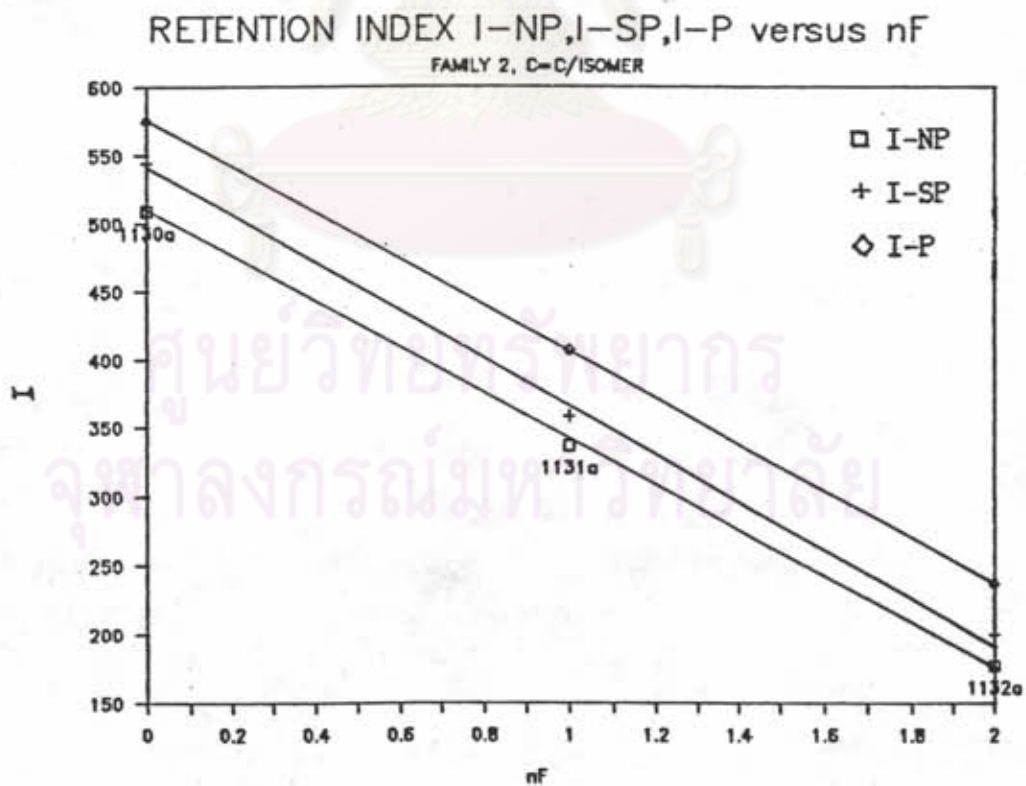


Fig. 5.18 Relationship between I and nF of family 7 (isomer) on three columns

Table 5.2 Summary of models from PCA analysis for apolar column

| FAMILY | No. OF FACTORS | FACTORS   | MODELS  | RMS ERROR |
|--------|----------------|---|---|-----------|
| 1      | 4              | BP, MW, nH, $\chi_c^3$                            | $I = 0.87 \text{ BP} + 2.89 \text{ MW} + 47.85 \text{ nH} + 40.92 \chi_c^3$                         | 1.96      |
| 2      | 4              | $\chi_c^1, \chi_{pc}^4, \chi_c^4, \text{nF}$      | $I = 217.59 \chi_c^1 + 10.98 \chi_{pc}^4 + 164.80 \chi_c^4 + 33.1 \text{ nF}$                       | 7.91      |
| 3      | 2              | $\chi_c^3, \text{nF}$                             | $I = 418.75 \chi_c^3 + 97.87 \text{ nF}$  | 24.26     |
| 4      | 4              | $\chi_c^1, \chi_{pc}^4, \chi_c^4, \text{nF}$      | $I = 274.08 \chi_c^1 + 29.22 \chi_{pc}^4 - 100.44 \chi_c^4 + 67.76 \text{ nF}$                      | 27.04     |
| 5      | 3              | $\chi_p^3, \chi_c^4, \text{nF}$                   | $I = 1126.9 \chi_p^3 + 1654.53 \chi_c^4 + 232.71 \text{ nF}$  | 286.4     |
| 6      | 1              | nH  | $I = 93.14 \text{ nH}$  | 209.7     |
| 7      | 5              | BP, $\chi_{pc}^4, \chi_c^4, \text{nF}, \text{nH}$ | $I = 5.35 \text{ BP} + 26.27 \chi_{pc}^4 + 172.05 \chi_c^4 + 159.05 \text{ nF} + 150.54 \text{ nH}$ | 23.89     |
| 2-6    | 5              | BP, $\chi_{pc}^4, \chi_c^4, \text{nF}, \text{nH}$ | $I = 5.82 \text{ BP} - 4.54 \chi_{pc}^4 + 24.54 \chi_c^4 + 84.16 \text{ nF} + 73.46 \text{ nH}$     | 43.25     |
| 1-7    | 5              | BP, $\chi_{pc}^4, \chi_c^4, \text{nF}, \text{nH}$ | $I = 3.69 \text{ BP} + 63.74 \chi_{pc}^4 - 128.42 \chi_c^4 + 152.57 \text{ nF} + 64.64 \text{ nH}$  | 44.10     |

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Table 5.3 The predicted results of tested products for apolar column using PCA model

$$I = 3.69 \text{ BP} + 63.74 \chi_{\text{PC}} - 128.42 \chi_{\text{C}} + 152.57 \text{ nF} + 64.64 \text{ nH}$$

| Products | I <sub>meas</sub> | I <sub>pred</sub> | Δ I<br>(I <sub>meas</sub> -I <sub>pred</sub> ) |
|----------|-------------------|-------------------|--|
| 11       | 479.0             | 240.4             | 238.6  |
| 30       | 520.7             | 341.9             | 178.8  |
| 112a     | 695.7             | 609.4             | 86.3   |
| 115      | 214.0             | 625.4             | -411.5   |
| 122      | 626.5             | 631.8             | -5.3   |
| 130      | 878.1             | 778.0             | 100.1  |
| 133a     | 401.1             | 613.8             | -211.7   |
| 140a     | 630.6             | 412.5             | 218.1  |
| 142      | 459.0             | 629.6             | -170.6   |
| 152a     | 270.5             | 472.6             | -202.1   |
| 1112-cis | 459.7             | 375.0             | 84.7   |
| 1123     | 213.9             | 296.1             | -82.2  |
| 1131a    | 337.0             | 193.9             | 143.1  |
| 1140     | 372.2             | 142.7             | 229.5  |

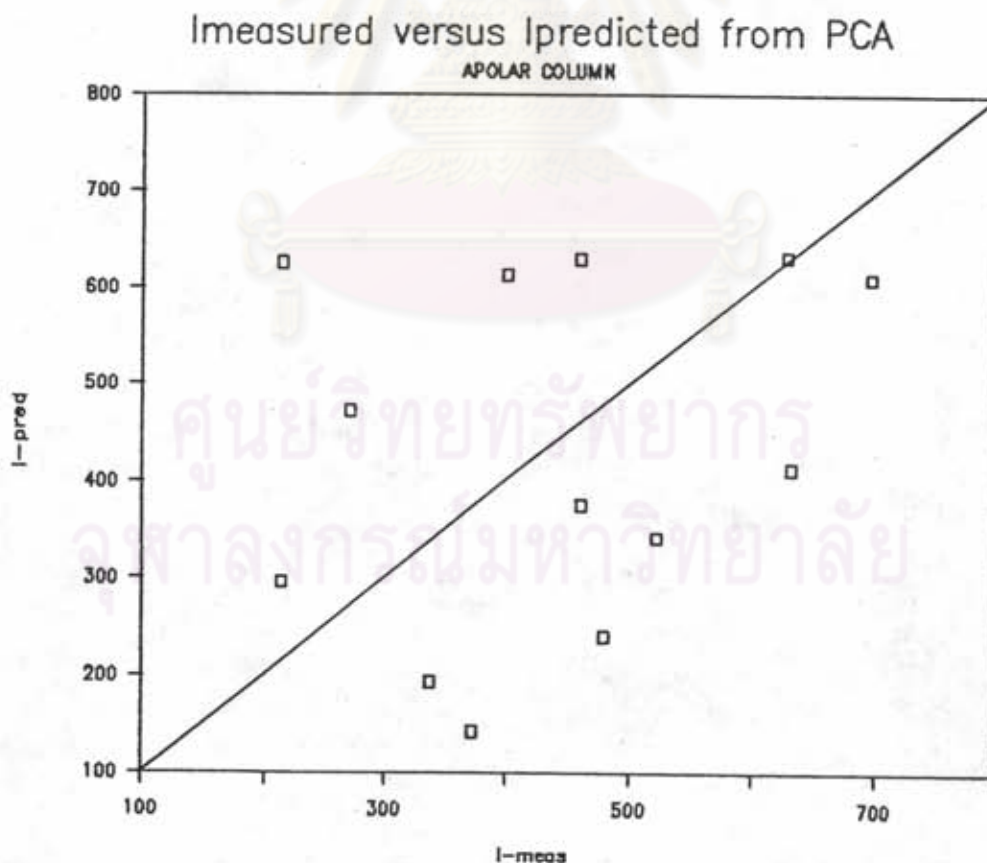
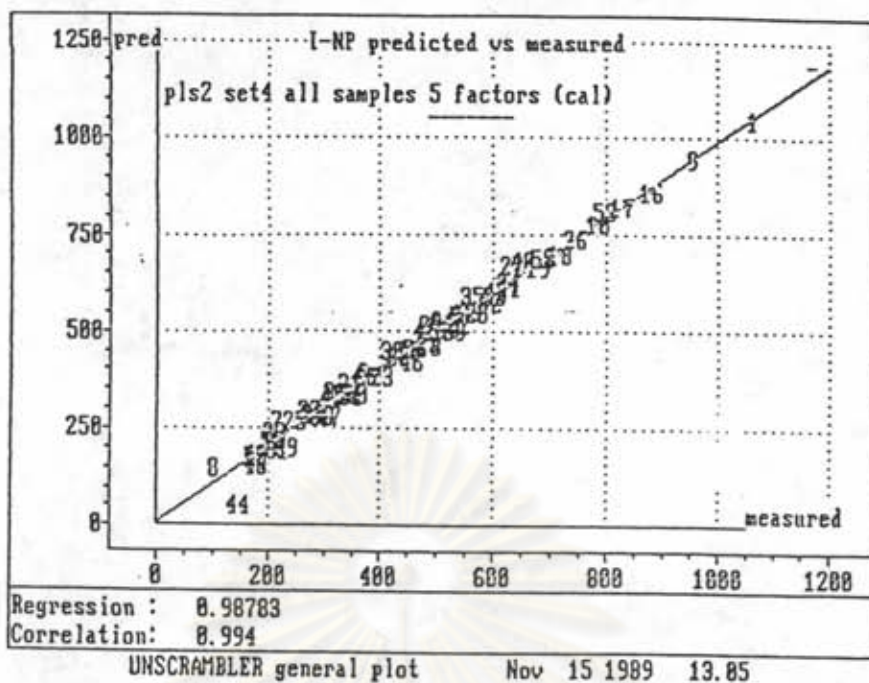


Fig. 5.19 The PCA results of tested products on apolar column

## 5.2 Partial Least-Squares Analysis (PLS)

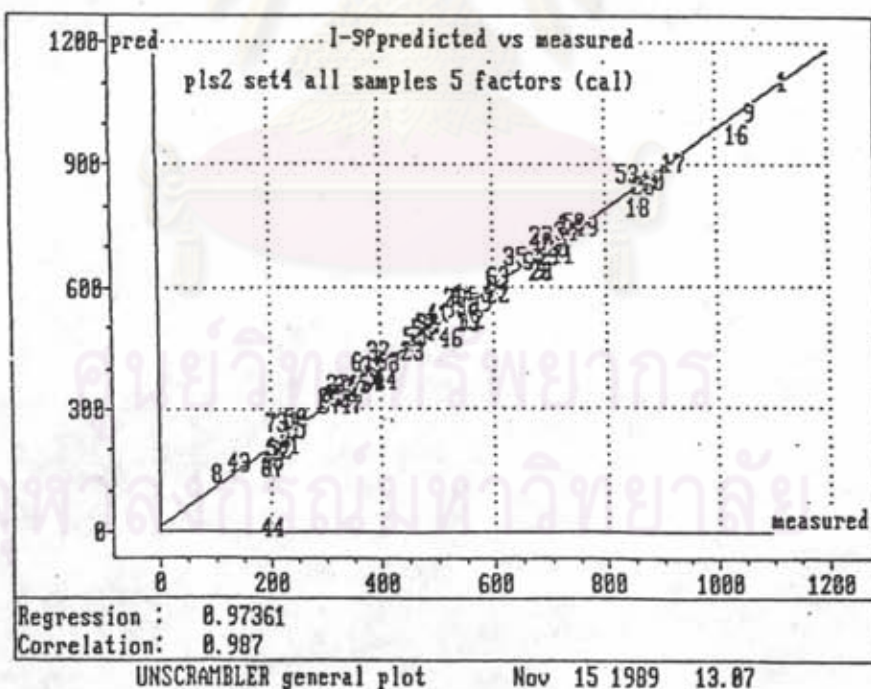
Better results are obtained from partial least-squares analysis (PLS). The predictions are rather good. This can be seen from Figure 5.20 and 5.21 for the prediction of all compounds (both training and testing sets) on the apolar and slightly (medium) polar columns. They show that all the compounds fit with the  $45^\circ$  line except  $\text{CF}_4$  (no.44). It means that the predicted and measured values match well. These good prediction are a result of the PLS principal which divides the data matrix into two matrices. One is the independent matrix, X and the other one is the dependent matrix, Y. Based on the same principal as PCA, PLS will search for the principal components for both the independent and dependent matrices to make the matrix X fit the matrix Y. That is the reason why PLS can give a good prediction. Furthermore, PLS can give the additional information of the nature of products and parameters by score and loading plots. Figure 5.22 and 5.23 show the score and loading plots from PLS of family 1 on the apolar column which are the same results as PCA. The loading plot with the exploded view of the parameters with the three retention indices (Figure 5.24 and 5.25) are also shown here.

Because PLS can give a rather good prediction of the retention index, it will be tried to use to predict the missing D values for the examined products. To do this, the D values will be put in the Y-matrix (as dependent variable) and all other variables (also the I values) are in the X-matrix (as independent variables). Figure 5.26 shows the loading plot for this condition. The result (Table 5.4 and Figure 5.27) shows that the predictions are rather good but not so perfect and it can be seen that 110 (point 13) and 1130-trans (point 60) are outliers. It means that the values of D cannot be explained well by these parameters.



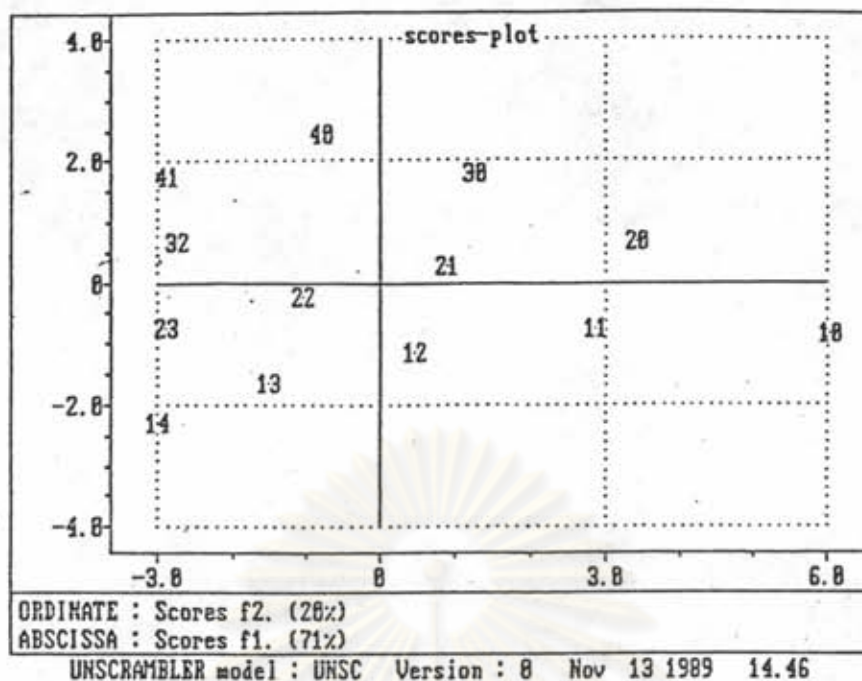
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Fig. 5.20 The prediction results of all products on apolar column using PLS analysis



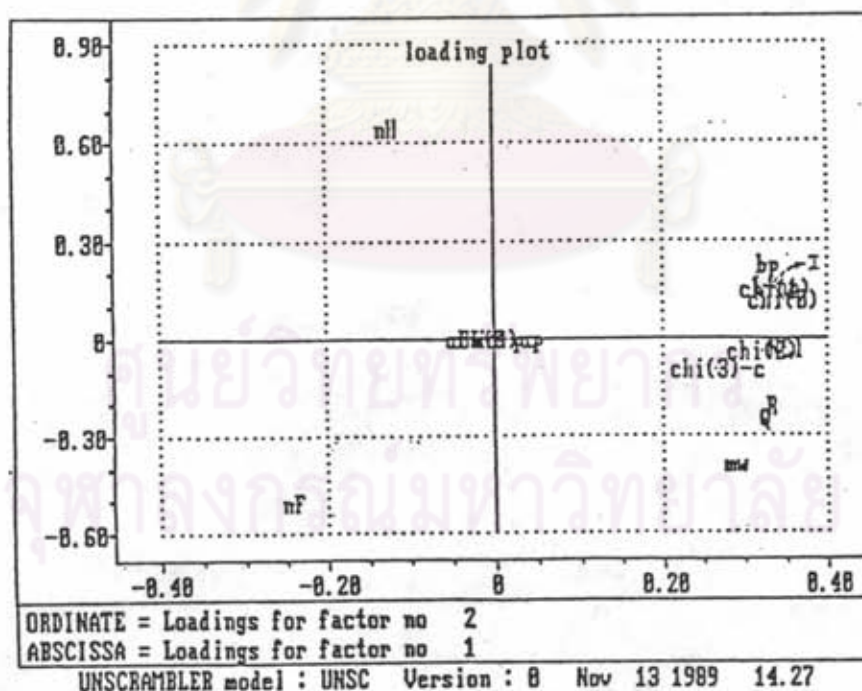
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Fig. 5.21 The prediction results of all products on slightly polar column using PLS analysis



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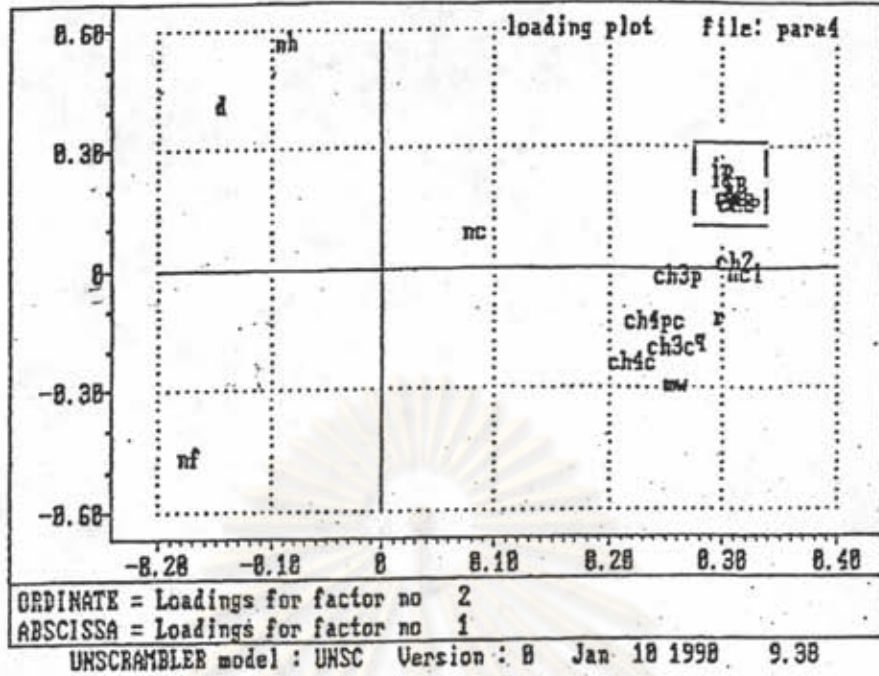
Fig. 5.22 The score plot of family 1 on apolar column using PLS analysis



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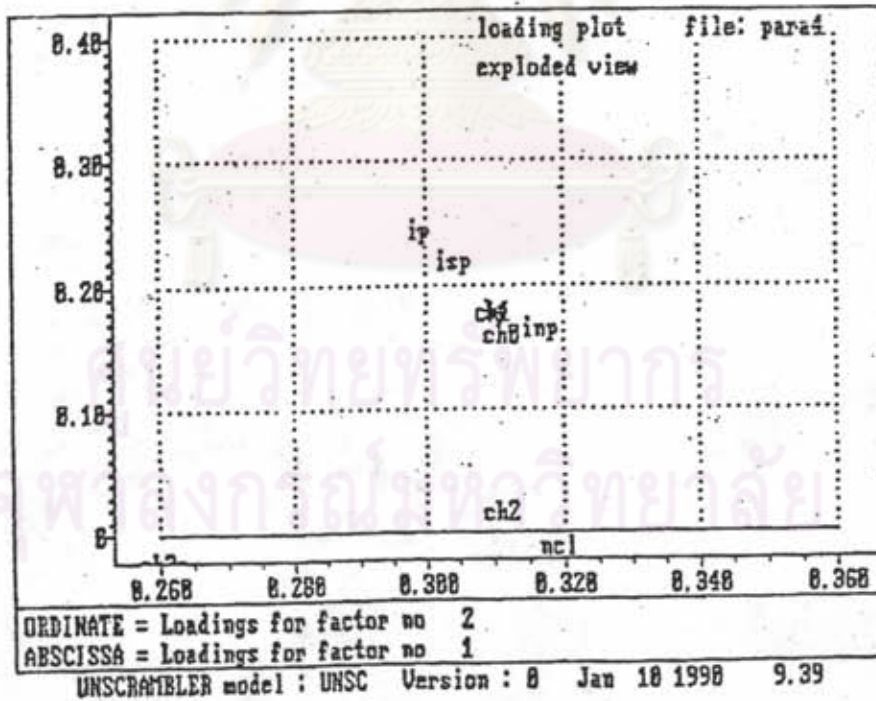
Fig. 5.23 The loading plot of family 1 on apolar column using PLS analysis





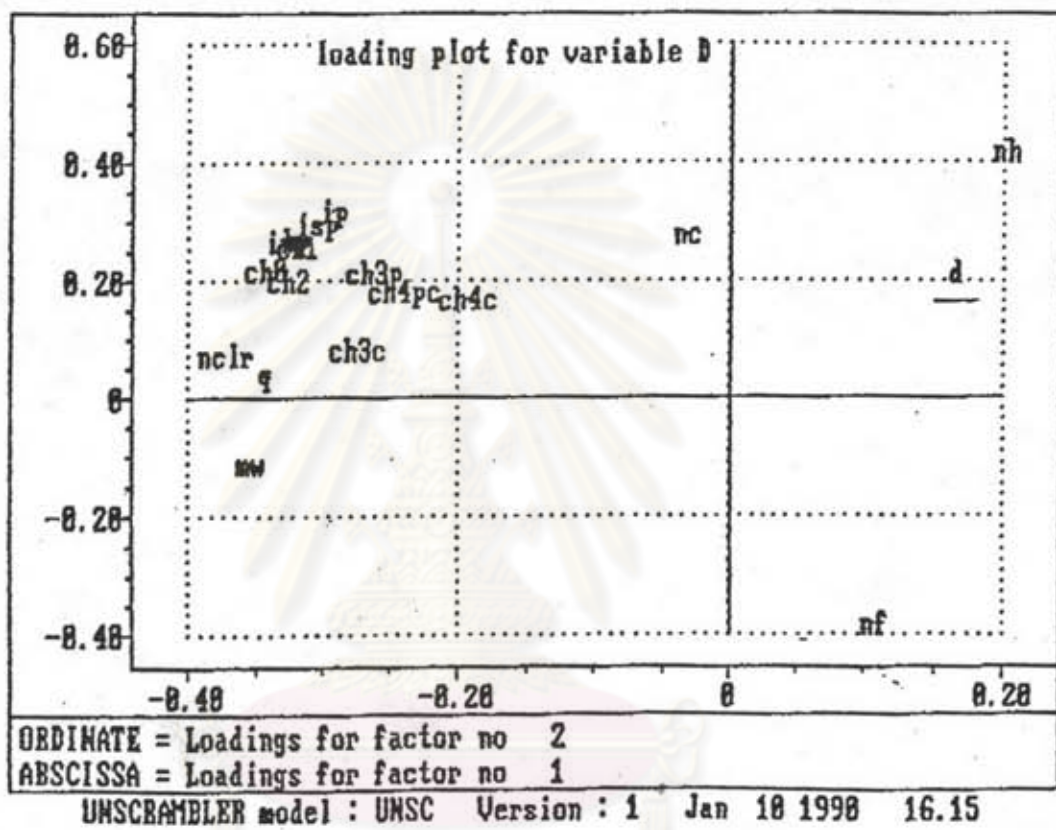
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Fig. 5.24 The loading plot of retention indices and all parameters



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Fig. 5.25 Exploded view of Fig. 5.24 showing the three indices clustering



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Fig. 5.26 The loading plot for : dependent variable D

Table 5.4 Predicted values of D by PLS analysis

| Products | D-real | D-pred |
|----------|--------|--------|
| 10       | 0.000  | 0.111  |
| 11       | 0.500  | 0.431  |
| 12       | 0.500  | 0.526  |
| 13       | 0.500  | 0.650  |
| 20       | 1.100  | 1.081  |
| 21       | 1.300  | 1.241  |
| 22       | 1.400  | 1.422  |
| 23       | 1.600  | 1.664  |
| 30       | 1.800  | 1.662  |
| 32       | 2.000  | 2.046  |
| 40       | 1.900  | 1.634  |
| 41       | 1.800  | 1.925  |
| 110      | 0.000  | 0.973  |
| 112      | m      | 0.186  |
| 112a     | m      | 0.860  |
| 113      | 0.400  | 0.326  |
| 113a     | m      | 1.020  |
| 114      | 0.500  | 0.600  |
| 115      | 0.800  | 0.853  |
| 116      | m      | 0.973  |
| 120      | 1.000  | 1.016  |
| 121      | m      | 0.546  |
| 122      | m      | 0.985  |
| 123      | m      | 1.366  |
| 123a     | m      | 1.266  |
| 124      | m      | 1.557  |
| 125      | m      | 1.709  |
| 130      | 1.500  | 1.263  |
| 130a     | m      | 1.465  |
| 131      | m      | 1.529  |
| 131a     | m      | 1.155  |
| 132      | m      | 1.769  |
| 132b     | m      | 1.541  |
| 133a     | m      | 1.855  |
| 134      | m      | 2.217  |
| 134a     | m      | 2.019  |
| 140      | 1.400  | 1.643  |
| 140a     | 1.700  | 1.677  |
| 141      | m      | 1.987  |
| 141b     | m      | 1.369  |
| 142      | 2.100  | 2.340  |
| 142b     | 2.200  | 2.173  |
| 143      | m      | 2.585  |
| 143a     | 2.300  | 1.831  |

m missing data

Table 5.4 (continued)

| Products   | D-real | D-pred |
|------------|--------|--------|
| 150        | 1.800  | 2.077  |
| 150a       | 2.000  | 1.854  |
| 151a       | m      | 2.097  |
| 152a       | 2.300  | 2.279  |
| 160        | 2.000  | 1.854  |
| 161        | 2.000  | 2.097  |
| 1110       | m      | 0.580  |
| 1112-cis   | m      | 0.705  |
| 1112a      | m      | 1.243  |
| 1113       | m      | 1.127  |
| 1120       | 0.900  | 1.014  |
| 1121       | m      | 1.101  |
| 1122       | m      | 1.472  |
| 1123       | m      | 1.610  |
| 1130-cis   | 1.800  | 1.547  |
| 1130-trans | 0.000  | 1.302  |
| 1130a      | m      | 1.508  |
| 1131a      | m      | 1.322  |
| 1132       | 2.400  | 2.134  |
| 1132a      | 1.400  | 1.448  |
| 1140       | 1.500  | 1.586  |

m missing data

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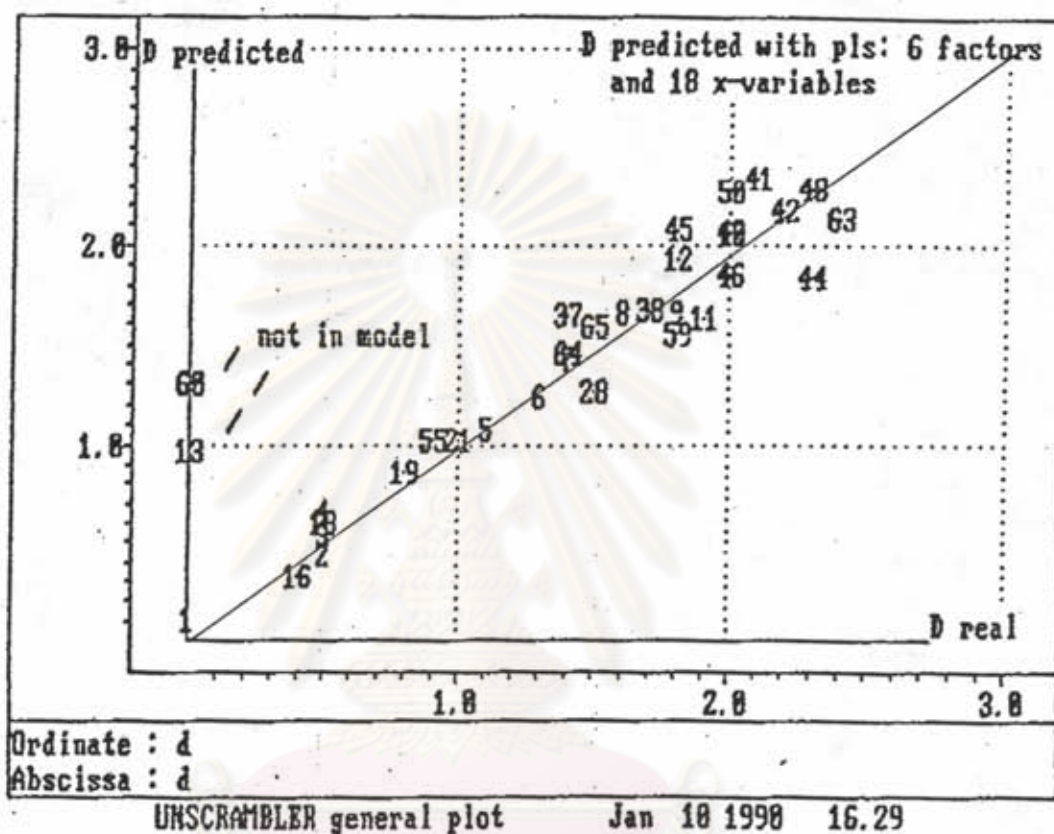


Fig. 5.27 The prediction results of dipole moment (D) using PLS analysis

### 5.3 Multiparameter Regression Analysis

Multiparameter stepwise regression analysis is the last approach to analyse the data. It can provide several models according to the purposes and data available. For this work, the main purpose is to predict retention indices of known products. With this purpose in mind, two groups of models are developed for different groups of data. The first group of models use only parameters that can be calculated from the structure of the molecules (Table 5.5 to 5.7) and the second group are the models based on the parameters that can be calculated from the structure of the molecules but also including physico-chemical parameters, like boiling point and/or dipole moment (Table 5.8 to 5.10). The results show that, for every column, the models which include BP as one of the parameters give the higher percentage of variance accounted for the data and a lower standard error (considering from %variance and S.E.) than the models without BP. BP is the parameter that most accounted for the variance in the data. It means that the elution order for these compounds on the three columns considered in gas chromatography is primarily based on their boiling points.

To test the validity of the correlations, these models are used to predict the retention indices of the tested products. The results (Figure 5.28 to 5.33) confirm that the models with BP as one of the parameters can give better predictions. For the apolar column, the error between measured and predicted values is in the range of 1 to 44 index units (i.u.) with an average error of 14.1 i.u. (Table 5.11). For the slightly polar column, the error is in the range of 1 to 60 i.u. with an average error of 24.5 i.u. (Table 5.12). For the polar column, the error is in the range of 1 to 37 i.u. with an average error of 20.4 i.u. (Table 5.13). The average of the three columns is 19.7 i.u. These values of error are less than 10% of the average predicted values. So these models with BP are acceptable. For

the models without BP as one of the parameters are also satisfactory with an average error of 45.9 i.u. but they will give poorer results.

From the results of stepwise regression analysis, one can also learn or understand the behavior of the system. Comparing the models of the polar columns to the models of the apolar column using the same groups of parameters (Table 5.5 to 5.10), it is found that the percentage of variance of the polar models are less than that of the apolar models. This means that there are some effects on the polar columns which are not explained by these parameters. For all the parameters used to investigate, the dipole moment is the parameter that can give the information about the effect of polarity. The results (Table 5.14 and 5.15) show that when the polarity of the column increases, this specific parameter, dipole moment (D), becomes more important. The stepwise regression method chooses D as the sixth parameter for the slightly polar column with quite insignificance (considering from the calculated t-value of D which is less than the theoretical t-value), while D is the second parameter for the polar model with high significance (the calculated t-value is higher than the theoretical t-value). This leads to the idea that the permanent dipole of the polar stationary phase can induce a dipole moment in a neighbouring molecule effecting the dipole-interaction.

To combine the models from the three columns becoming one model, the equations based on the same parameters of the three stationary phases will be related with the polarity on the McReynold scale ( $P_{MC}$ ). The common parameters chosen are BP and  $\chi^1$  which gives a high percentage of variance. These equations are shown in Table 5.16.

Equations that relate coefficients in Table 5.16 and the polarity on the McReynold scale are shown in Table 5.17

From Equation (3.1) and equations in Table 5.17, the following final equation is obtained :-

$$I = 310.42 + 2.33 \text{ BP} + 65.55 \chi^1 + [0.12 + 0.0008 \text{ BP} - 0.044 \chi^1] \text{ JPMc} \quad (5.1)$$

Equation (5.1) relates the retention index to the solute properties and the polarity of the stationary phase. It should be valid to calculate the retention index of CFCs on any stationary phase. This equation is used to predict some non-available products on the same stationary phases. The results are shown in Table 5.18.

The predicted values of those products are plotted on figures showing the relationship between retention index and  $nF$  to see whether the index values lie on the line. The results (Figure 5.34 to 5.37) show that the predicted indices do not deviate from the line so much and the error is in the acceptable range. The prediction on the apolar column is more accurate than the polar columns.

The other problem which can be encountered in gas chromatography results, is the recognition of the peaks of unknown products. For this, the regression analysis can give a model that can be used to recognize these unknown peaks. Peak recognition can be based on the relationship between the retention index and  $\chi^1$  (Table 5.19). From this relationship,  $\chi^1$  value can be determined. All products falling out of  $\pm 10\%$  of the calculated  $\chi^1$  value can be neglected. The remain compounds can be divided in the groups of products available in the laboratory and not available. After testing the available products, some compounds can be neglected. The  $\chi^1$  value can give structural information and perhaps an idea about the family to which the product belongs. An example of this case can be seen from the result of the apolar column. The unknown peak (1112-trans) was found during experiments on family 7. This unknown peak eluted after the peak of 1112-cis product. From the relationship between



the retention index and  $^1\chi$ , the  $^1\chi$  value was 1.325. Within the range of  $\pm 10\%$  of the calculated value, the  $^1\chi$  value was in the range 1.2 to 1.5. There were 14 CFC compounds with  $^1\chi$  values in this range. They were 21, 40, 123, 123a, 132, 132a, 132c, 1112-cis, 1112-trans, 1112a, 1131-cis, 1131-trans, 1131a and 1140. From this list, only 3 products were not available. The other 11 products were examined and only 3 products were suspected because they had nearly the same indices. They were 21, 132a, 132c, 1112-cis, 1112-trans and 1112a. The final result was confirmed by the GC-MS. It showed that the unknown peak was 1112. When considering the three isomers of 1112, the products 1112a, 1112-cis and 1112-trans eluted in respective order according to their increasing boiling points. Therefore it was quite certain that the unknown peak was 1112-trans.

This procedure is only possible if the product is a CFC, HCFC or HFC of the families under investigation. Of course a GC-MS will confirm and give better results if it is available.

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Table 5.5 Regression Models of Apolar Column for all Parameters except boiling point (BP) and dipole moment (D)

| FAMILY | PARAMETERS  | MODELS   | ZVARIANCE | S.E.  |
|--------|---|--|-----------|-------|
| 1      | $\chi^0$<br>$\chi^0, \chi^2$<br>$\chi^0, \chi^2, \chi^3$<br>$\chi^0, \chi^2, \chi^3, \chi_c$<br>$\chi^0, \chi^2, \chi^3, \chi_c, \chi^1$  | $I = 226.7 - 20 \chi^0 + 98.9 \chi^2 - 65 \chi^3 + 137.6 \chi^1$                     | 91.6      | 51.10 |
|        |   |  | 91.8      | 50.46 |
|        |   |  | 93.6      | 44.64 |
|        |   |  | 94.5      | 41.38 |
| 2      | $R$<br>$R, \chi_p^3$  | $I = -927.3 + 365.25 R + 20.77 \chi_p^3$   | 99.5      | 21.86 |
|        |   |  | 99.9      | 11.43 |
| 3      | $nF$<br>$nF, \chi_p^3$  | $I = 907.1 - 140.03 nF + 17.85 \chi_p^3$   | 99.8      | 12.04 |
|        |   |  | 99.9      | 8.03  |
| 4      | $\chi^0$<br>$\chi^0, \theta$  | $I = 681 + 140.6 \chi^0 - 202.1 \theta$  | 99.2      | 19.86 |
|        |   |  | 99.5      | 15.25 |
| 5      | $nF$<br>$nF, \chi^0$  | $I = 3271.4 - 878.4 nF - 519.5 \chi^0$   | 89.1      | 65.42 |
|        |   |  | 100.0     | 2.95  |
| 6      | $\chi^0$<br>$\chi^0, \chi_p^3$<br>$\chi^0, \chi_p^3, nF$  | $I = 20.4 + 137.2 \chi^0 + 228.3 \chi_p^3 + 57.8 nF$                                 | 90.3      | 41.94 |
|        |   |  | 96.5      | 25.08 |
|        |   |  | 99.7      | 7.15  |
| 7      | $\chi^0$<br>$\chi^0, \chi_c^3$  | $I = 120 + 126.2 \chi^0 - 32.4 \chi_c^3$   | 96.0      | 36.25 |
|        |   |  | 96.1      | 35.62 |
| 2-6    | $\chi^1$<br>$\chi^1, \chi^0$<br>$\chi^1, \chi^0, \chi_p^3$<br>$\chi^1, \chi^0, \chi_p^3, MW$<br>$\chi^1, \chi^0, \chi_p^3, MW, \theta$<br>$\chi^1, \chi^0, \chi_p^3, MW, \theta, R$ | $I = 287.7 + 55.1 \chi^1 + 9.35 \chi^0 + 23 \chi_p^3 + 0.07 MW - 804 \theta + 740 R$ | 94.4      | 54.27 |
|        |   |  | 95.6      | 48.00 |
|        |   |  | 96.4      | 43.51 |
|        |   |  | 96.4      | 43.37 |
|        |   |  | 96.8      | 41.22 |
|        |   |  | 98.8      | 25.24 |
| 1-7    | $\chi^1$<br>$\chi^1, \chi^0$<br>$\chi^1, \chi^0, R$<br>$\chi^1, \chi^0, R, \theta$<br>$\chi^1, \chi^0, R, \theta, \chi_p^3$   | $I = 159.9 + 83 \chi^1 + 28.3 \chi^0 + 270.1 R - 262.1 \theta + 28.4 \chi_p^3$       | 93.0      | 57.26 |
|        |   |  | 94.5      | 50.40 |
|        |   |  | 95.4      | 46.45 |
|        |   |  | 96.1      | 42.60 |
|        |   |  | 96.5      | 40.14 |

Table 5.6 Regression Models of Slightly Polar Column for all Parameters except boiling point (BP) and dipole moment (D)

| FAMILY | PARAMETERS  | MODELS   | ZVARIANCE | S.E.   |
|--------|---|--|-----------|--------|
| 1      | $\overset{\circ}{\chi}$   |  | 83.8      | 79.84  |
|        | $\overset{\circ}{\chi}, nF$   |  | 84.7      | 77.72  |
|        | $\overset{\circ}{\chi}, nF, nCl$  | $I = 1695-1507 \overset{\circ}{\chi} - 549.6 nF + 1341 nCl$  | 98.4      | 25.27  |
| 2      | R   |  | 99.0      | 33.81  |
|        | $R, \overset{3}{\chi}_p$  |  | 99.8      | 14.41  |
|        | $R, \overset{3}{\chi}_p, Q$   |  | 99.9      | 12.07  |
|        | $R, \overset{3}{\chi}_p, Q, \overset{1}{\chi}$                            | $I = 195.6 + 757.5 R + 33.821 \overset{3}{\chi}_p - 661.9 Q + 26.52 \overset{1}{\chi}$                                   | 100.0     | 0.75   |
| 3      | nF  |  | 99.9      | 8.52   |
|        | $nF, R$   |  | 99.9      | 7.15   |
|        | $nF, R, \overset{3}{\chi}_p$  | $I = 57-72.3 nF + 210 R + 8 \overset{3}{\chi}_p$   | 100.0     | 6.26   |
| 4      | $\overset{\circ}{\chi}$   |  | 97.1      | 41.18  |
|        | $\overset{\circ}{\chi}, Q$  | $I = 1270 + 197.4 \overset{\circ}{\chi} - 441 Q$   | 98.5      | 29.68  |
| 5      | nF  |  | 81.4      | 101.16 |
|        | $nF, \overset{\circ}{\chi}$   | $I = 4778.1 - 1295.4 nF - 803.6 \overset{\circ}{\chi}$   | 100.0     | 3.95   |
| 6      | $\overset{\circ}{\chi}$   |  | 88.5      | 53.79  |
|        | $\overset{\circ}{\chi}, \overset{3}{\chi}_p$                              |  | 97.6      | 24.40  |
|        | $\overset{\circ}{\chi}, \overset{3}{\chi}_p, nF$                          | $I = 35.9 + 152.53 \overset{\circ}{\chi} + 310.7 \overset{3}{\chi}_p + 56.5 nF$  | 99.9      | 6.1    |
| 7      | $\overset{1}{\chi}$   | $I = 120 + 246.6 \overset{1}{\chi}$  | 93.7      | 52.06  |
| 2-6    | $\overset{1}{\chi}$   |  | 90.1      | 32.05  |
|        | $\overset{1}{\chi}, \overset{\circ}{\chi}$                                |  | 91.3      | 74.80  |
|        | $\overset{1}{\chi}, \overset{\circ}{\chi}, \overset{3}{\chi}_p$           |  | 91.5      | 73.68  |
|        | $\overset{1}{\chi}, \overset{\circ}{\chi}, \overset{3}{\chi}_p, Q$        |  | 91.8      | 72.68  |
|        | $\overset{1}{\chi}, \overset{\circ}{\chi}, \overset{3}{\chi}_p, Q, R$     |  | 97.2      | 42.20  |
|        | $\overset{1}{\chi}, \overset{\circ}{\chi}, \overset{3}{\chi}_p, Q, R, nH$ | $I = 1919 + 182.8 \overset{1}{\chi} + 50.4 \overset{\circ}{\chi} + 34.2 \overset{3}{\chi}_p - 1440 Q + 809 R - 137.5 nH$ | 97.7      | 38.46  |
|        | $\overset{1}{\chi}, \overset{\circ}{\chi}, \overset{3}{\chi}_p, nH, MW$   |  |           |        |
| 1-7    | $\overset{1}{\chi}$   |  | 88.3      | 83.15  |
|        | $\overset{1}{\chi}, \overset{\circ}{\chi}$                                |  | 89.9      | 77.16  |
|        | $\overset{1}{\chi}, \overset{\circ}{\chi}, \overset{3}{\chi}_p$           |  | 90.3      | 75.79  |
|        | $\overset{1}{\chi}, \overset{\circ}{\chi}, \overset{3}{\chi}_p, nH$       |  | 90.7      | 73.86  |
|        | $\overset{1}{\chi}, \overset{\circ}{\chi}, \overset{3}{\chi}_p, nH, MW$   | $I = 48.4 + 87.5 \overset{1}{\chi} + 46.6 \overset{\circ}{\chi} + 35 \overset{3}{\chi}_p + 37.7 nH + 1.24 MW$            | 92.3      | 67.48  |

Table 5.7 Regression Models of Polar Column for all Parameters except boiling point (BP) and dipole moment (D)

| FAMILY | PARAMETERS   | MODELS  | χ <sup>2</sup> VARIANCE | S.E.   |
|--------|--|---|-------------------------|--------|
| 1      | $\overset{\circ}{\chi}$  |   | 82.6                    | 72.31  |
|        | $\overset{\circ}{\chi}, nF$  |   | 86.6                    | 63.58  |
|        | $\overset{\circ}{\chi}, nF, nCl$   | $I = 1557-1019 \overset{\circ}{\chi}-478 nF+1125.3 nCl$   | 99.3                    | 14.10  |
| 2      | $nF$   |   | 99.8                    | 14.56  |
|        | $nF, \overset{3}{\chi}_p$  | $I = 1084.64-164.86 nF+14.26 \overset{3}{\chi}_p$   | 100.0                   | 6.03   |
| 3      | $nF$   |   | 99.9                    | 10.56  |
|        | $nF, \overset{3}{\chi}_p$  | $I = 1029.7-144.91 nF+17.07 \overset{3}{\chi}_p$  | 100.0                   | 5.63   |
| 4      | $\overset{\circ}{\chi}$  |   | 97.6                    | 36.11  |
|        | $\overset{\circ}{\chi}, Q$   | $I = 1310+190.5 \overset{\circ}{\chi}-429 Q$  | 99.1                    | 21.40  |
| 5      | $nF$   |   | 77.5                    | 102.01 |
|        | $nF, \overset{\circ}{\chi}$  | $I = 4857-1286.2 nF-809.9 \overset{\circ}{\chi}$  | 99.9                    | 5.49   |
| 6      | $\overset{\circ}{\chi}$  |   | 83.8                    | 59.53  |
|        | $\overset{\circ}{\chi}, \overset{3}{\chi}_p$   |   | 96.0                    | 29.59  |
|        | $\overset{\circ}{\chi}, \overset{3}{\chi}_p, nF$   | $I = 125.12+143.39 \overset{\circ}{\chi}+338.65 \overset{3}{\chi}_p+69.62 nF$   | 100.0                   | 1.75   |
| 7      | $\overset{1}{\chi}$  | $I = 194.7+227.8 \overset{1}{\chi}$   | 91.9                    | 54.85  |
| 2-6    | $\overset{1}{\chi}$  |   | 89.0                    | 79.81  |
|        | $\overset{1}{\chi}, \overset{\circ}{\chi}$   |   | 90.1                    | 75.92  |
|        | $\overset{1}{\chi}, \overset{\circ}{\chi}, Q$  |   | 90.7                    | 73.35  |
|        | $\overset{1}{\chi}, \overset{\circ}{\chi}, Q, R$   |   | 96.4                    | 45.85  |
|        | $\overset{1}{\chi}, \overset{\circ}{\chi}, Q, R, \overset{2}{\chi}$                      |   | 96.7                    | 43.58  |
|        | $\overset{1}{\chi}, \overset{\circ}{\chi}, Q, R, \overset{2}{\chi}, \overset{3}{\chi}_p$ | $I = 557.6+39.1 \overset{1}{\chi}+17.6 \overset{\circ}{\chi}-1390 Q+1225 R$<br>$-38.2 \overset{2}{\chi}+33.9 \overset{3}{\chi}_p$ | 97.1                    | 41.36  |
| 1-7    | $\overset{1}{\chi}$  |   | 86.1                    | 86.34  |
|        | $\overset{1}{\chi}, \overset{\circ}{\chi}$   |   | 87.6                    | 81.44  |
|        | $\overset{1}{\chi}, \overset{\circ}{\chi}, nH$   |   | 89.0                    | 76.92  |
|        | $\overset{1}{\chi}, \overset{\circ}{\chi}, nH, MW$                                       |   | 91.3                    | 68.40  |
|        | $\overset{1}{\chi}, \overset{\circ}{\chi}, nH, MW, \overset{3}{\chi}_p$                  | $I = 82.1+78.9 \overset{1}{\chi}+43.1 \overset{\circ}{\chi}+49.54 nH+1.384 MW$<br>$+35.4 \overset{3}{\chi}_p$                     | 91.8                    | 66.30  |

Table 5.8 Regression Models of Apolar Column for all Parameters except dipole moment (D)

| FAMILY | PARAMETERS                    | MODELS  | %VARIANCE | S.E.  |
|--------|-------------------------------|---|-----------|-------|
| 1      | BP                            |   | 98.6      | 21.00 |
|        | BP, $\chi^1$                  | $I = 879.8 + 2.616 \text{ BP} + 28.5 \chi^1$                                  | 98.7      | 19.91 |
| 2      | BP                            |   | 99.8      | 15.87 |
|        | BP, $\chi^2$                  |   | 99.9      | 8.01  |
|        | BP, $\chi^2, R$               | $I = 999.2 + 4.90 \text{ BP} + 19.5163 \chi^2 - 182.345 R$                    | 100.0     | 0.00  |
| 3      | BP                            |   | 100.0     | 6.01  |
|        | BP, R                         | $I = 112.0 + 2.641 \text{ BP} + 87.2 R$                                       | 100.0     | 5.10  |
| 4      | BP                            |   | 99.8      | 8.63  |
|        | BP, MW                        |   | 99.9      | 6.92  |
|        | BP, MW, R                     | $I = 69.2 + 2.93 \text{ BP} + 7.26 \text{ MW} - 199.4 R$                      | 100.0     | 4.29  |
| 5      | BP                            |   | 97.2      | 33.09 |
|        | BP, $\chi^1$                  | $I = 305.29 + 2.2622 \text{ BP} + 68.48 \chi^1$                               | 100.0     | 1.87  |
| 6      | BP                            |   | 99.8      | 5.87  |
|        | BP, R                         | $I = 286.9 + 2.533 \text{ BP} + 42.9 R$                                       | 99.9      | 3.44  |
| 7      | BP                            |   | 98.7      | 20.46 |
|        | BP, $\chi^1$                  | $I = 314 + 2.087 \text{ BP} + 73.7 \chi^1$                                    | 99.5      | 13.31 |
| 2-6    | BP                            |   | 99.0      | 23.33 |
|        | BP, nCl                       |   | 99.3      | 18.47 |
|        | BP, nCl, Q                    |   | 99.5      | 15.57 |
|        | BP, nCl, Q, $\chi^4_{PC}$     | $I = 478.1 + 2.321 \text{ BP} + 68.1 \text{ nCl} - 69.8 Q + 6.77 \chi^4_{PC}$ | 99.7      | 13.48 |
| 1-7    | BP                            |   | 97.9      | 31.42 |
|        | BP, $\chi^1$                  |   | 98.9      | 22.52 |
|        | BP, $\chi^1, \chi^4_{PC}$     |   | 99.3      | 18.54 |
|        | BP, $\chi^1, \chi^4_{PC}, nC$ | $I = 374.5 + 2.329 \text{ BP} + 54.67 \chi^1 + 11.64 \chi^4_{PC} - 21.53 nC$  | 99.4      | 16.88 |

Table 5.9 Regression Models of Slightly Polar Column for all Parameters except dipole moment (D)

| FAMILY | PARAMETERS                             | MODELS   | %VARIANCE | S.E.  |
|--------|--|--|-----------|-------|
| 1      | BP                                     |  | 96.8      | 35.43 |
|        | BP, Q                                  | $I = 595.5 + 3.934 \text{ BP} - 65.7 \text{ Q}$  | 97.4      | 32.09 |
| 2      | BP                                     |  | 99.3      | 29.87 |
|        | BP, MW                                 |  | 99.9      | 12.63 |
|        | BP, MW, $\chi_p^3$                     | $I = 7774 + 20.77 \text{ BP} - 43.82 \text{ MW} - 37.07 \chi_p^3$                                    | 100.0     | 2.51  |
| 3      | BP                                     |  | 99.8      | 12.84 |
|        | BP, $\chi$                             | $I = 376.9 + 2.163 \text{ BP} + 95.2 \chi$   | 99.9      | 7.03  |
| 4      | BP                                     |  | 99.4      | 19.36 |
|        | BP, $\chi_p^3$                         | $I = 428.73 + 4.63 \text{ BP} - 101.9 \chi_p^3$  | 99.8      | 10.59 |
| 5      | BP                                     |  | 99.4      | 18.22 |
|        | BP, $\chi$                             |  | 99.8      | 10.18 |
|        | BP, $\chi$ , nF                        | $I = 188 + 3.474 \text{ BP} + 108 \chi + 63.7 \text{ nF}$  | 100.0     | 3.85  |
| 6      | BP                                     | $I = 437.97 + 3.4383 \text{ BP}$   | 99.8      | 6.45  |
| 7      | BP                                     |  | 98.5      | 25.72 |
|        | BP, nF                                 | $I = 465.2 + 3.06 \text{ BP} - 20.45 \text{ nF}$   | 99.0      | 21.16 |
| 2-6    | BP                                     |  | 98.4      | 31.59 |
|        | BP, Q                                  |  | 98.7      | 29.19 |
|        | BP, Q, R                               | $I = 497.4 + 2.869 \text{ BP} - 539 \text{ Q} + 463 \text{ R}$                                       | 99.0      | 25.18 |
| 1-7    | BP                                     |  | 97.7      | 36.76 |
|        | BP, nF                                 |  | 98.2      | 32.23 |
|        | BP, nF, nC                             |  | 98.3      | 31.70 |
|        | BP, nF, nC, $\chi_{pc}^4$              |  | 98.3      | 31.57 |
|        | BP, nF, nC, $\chi_{pc}^3$ , $\chi_c^4$ | $I = 510 + 3.506 \text{ BP} - 12.57 \text{ nF} - 27 \text{ nC} + 10.56 \chi_{pc}^4 - 16.02 \chi_c^3$ | 98.4      | 30.40 |

Table 5.10 Regression Models of Polar Column for all Parameters  
except dipole moment (D)

| FAMILY | PARAMETERS                             | MODELS  | %VARIANCE | S.E.  |
|--------|--|---|-----------|-------|
| 1      | BP                                     |   | 96.4      | 33.08 |
|        | BP, MW                                 | $I = 584.1 + 3.451 \text{ BP} - 0.98 \text{ MW}$  | 98.8      | 19.24 |
| 2      | BP                                     | $I = 406.79 + 3.921 \text{ BP}$   | 100.0     | 3.72  |
| 3      | BP                                     |   | 99.9      | 6.64  |
|        | BP, nF                                 | $I = 684 + 2.374 \text{ BP} - 52.1 \text{ nF}$  | 100.0     | 5.12  |
| 4      | BP                                     |   | 99.3      | 19.22 |
|        | BP, $\chi_c^3$                         | $I = 478.99 + 4.038 \text{ BP} - 23.56 \chi_c^3$  | 99.7      | 13.52 |
| 5      | BP                                     | $I = 493.27 + 3.6646 \text{ BP}$  | 99.8      | 9.48  |
| 6      | BP                                     |   | 99.3      | 12.41 |
|        | BP, $\chi^1$                           |   | 99.3      | 12.32 |
|        | BP, $\chi^1$ , nF                      | $I = 947.6 + 6.4 \text{ BP} - 316 \chi^1 - 130 \text{ nF}$  | 99.9      | 3.35  |
| 7      | BP                                     |   | 98.4      | 24.72 |
|        | BP, Q                                  | $I = 608.5 + 3.436 \text{ BP} - 52.1 \text{ Q}$   | 98.9      | 20.54 |
| 2-6    | BP                                     |   | 97.9      | 35.27 |
|        | BP, Q                                  |   | 99.0      | 23.53 |
|        | BP, Q, R                               |   | 99.1      | 22.37 |
|        | BP, Q, R, $\chi^2$                     | $I = 626.9 + 3.368 \text{ BP} - 440 \text{ Q} + 350 \text{ R} - 20.26 \chi^2$   | 99.2      | 21.84 |
| 1-7    | BP                                     |   | 97.4      | 37.26 |
|        | BP, Q                                  |   | 98.3      | 30.37 |
|        | BP, Q, nH                              |   | 98.5      | 28.74 |
|        | BP, Q, nH, R                           |   | 98.6      | 27.17 |
|        | BP, Q, nH, R, $\chi_{pc}^4$            |   | 98.7      | 26.66 |
|        | BP, Q, nH, R, $\chi_{pc}^4$ , $\chi^2$ | $I = 565.4 + 3.595 \text{ BP} - 179 \text{ Q} + 8.81 \text{ nH} + 130.3 \text{ R} + 10.43 \chi_{pc}^4 - 12.82 \chi^2$ | 98.8      | 25.68 |

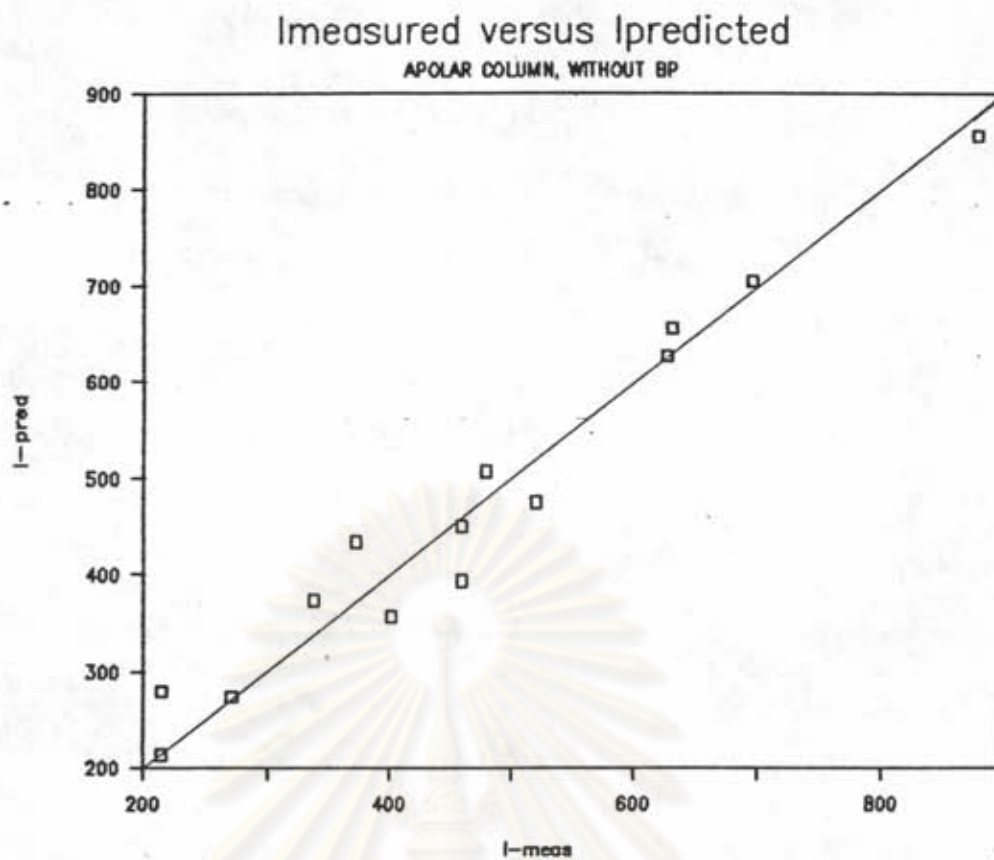


Fig. 5.28 The results of tested products on apolar column

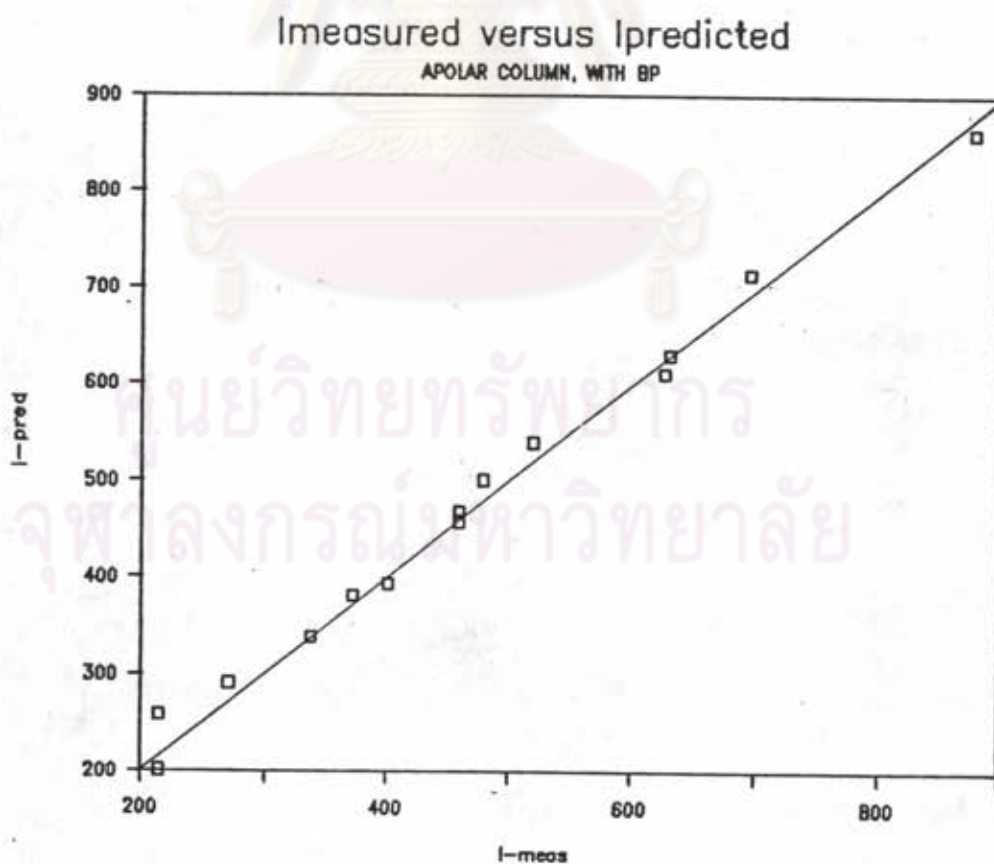


Fig. 5.29 The results of tested products on apolar column with BP



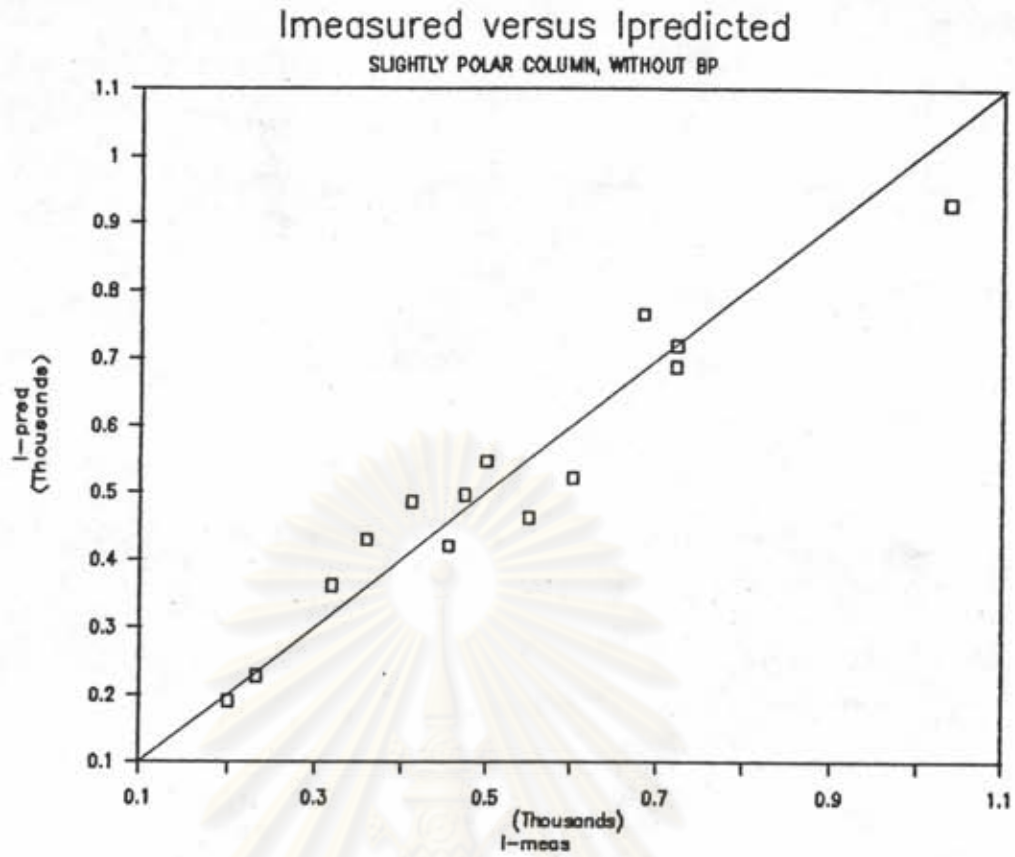


Fig.5.30 The results of tested products on slightly polar column

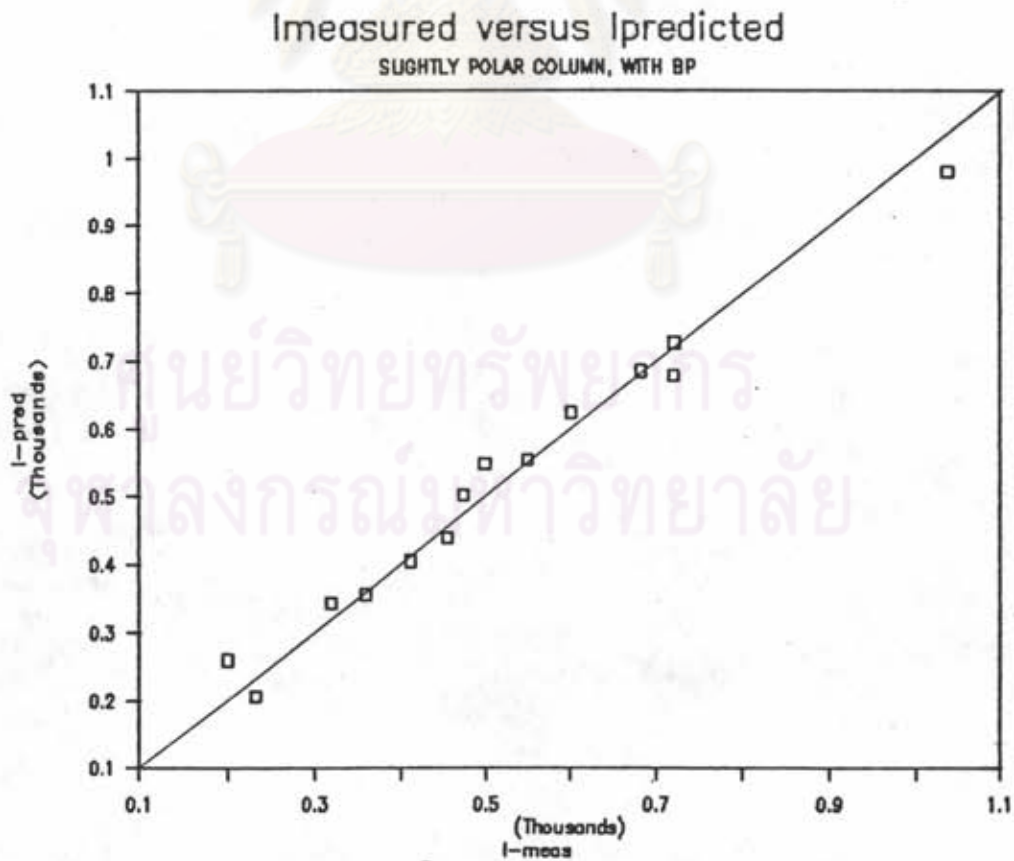


Fig.5.31 results of tested products on slightly polar column with BP

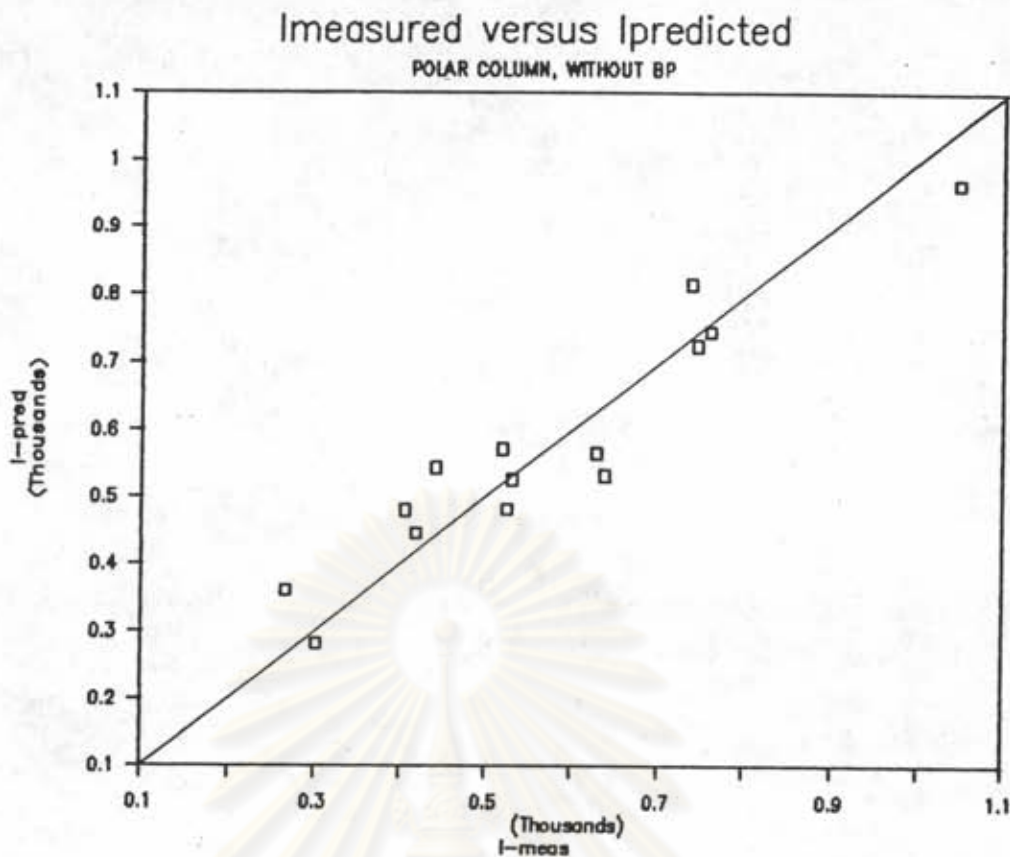


Fig. 5.32 The results of tested products on polar column

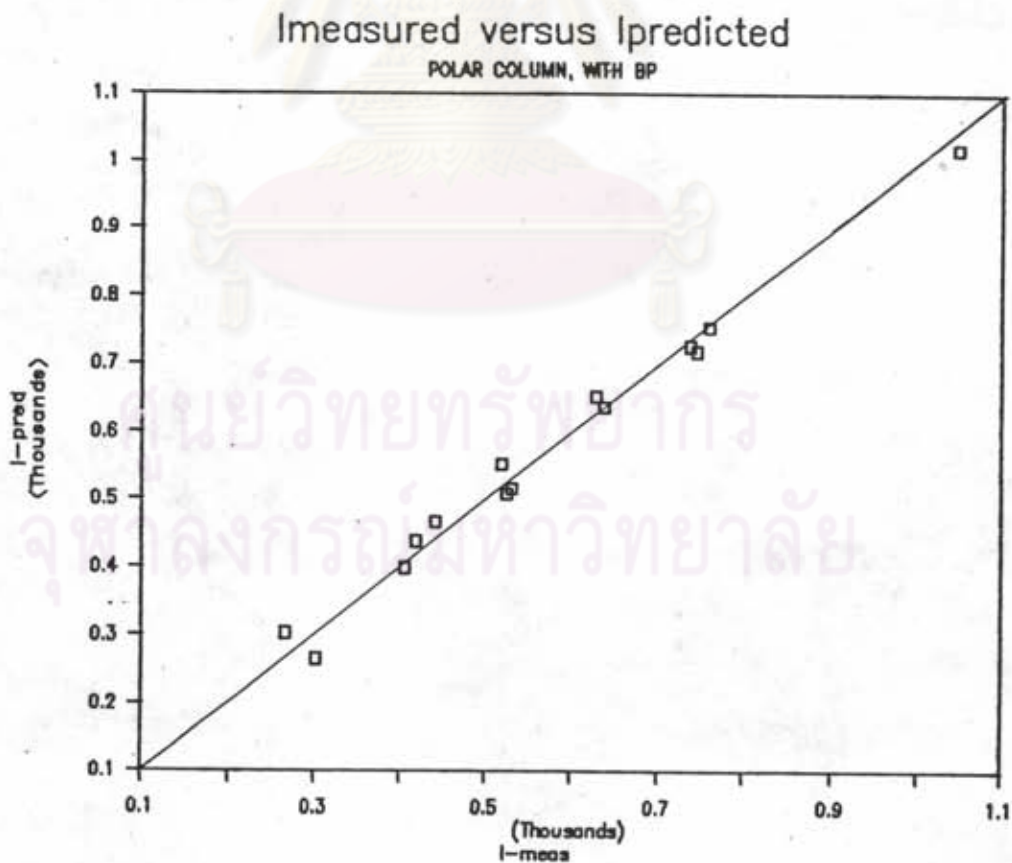


Fig. 5.33 The results of tested products on polar column with BP

Table 5.11 The predicted results of tested products for apolar column using regression models

1.  $I-NP = 159.9 + 83^1\chi + 28.3^0\chi + 270.1 R - 262.1 Q + 28.4^3\chi_p$
2.  $I-NP = 374.5 + 2.329 BP + 54.67^1\chi + 11.64^4\chi_{pc} - 21.53 nC$

| Products | Imeas   | Ipred(1) | $\Delta I(1)$ | Ipred(2) | $\Delta I(2)$ |
|----------|---------|----------|---------------|----------|---------------|
| 11       | 479     | 507.6    | -28.6         | 500.3    | -21.3         |
| 30       | 520.7   | 476.2    | 44.5          | 538.8    | -18.1         |
| 112a     | 695.7   | 703.8    | -8.1          | 713.6    | -17.9         |
| 115      | 214     | 278.9    | -64.9         | 258.4    | -44.4         |
| 122      | 626.5   | 626.7    | -0.2          | 610.3    | 16.2          |
| 130      | 878.1   | 855.7    | 22.4          | 861.2    | 16.9          |
| 133a     | 401.1   | 357.4    | 43.7          | 393.4    | 7.7           |
| 140a     | 630.6   | 655.9    | -25.3         | 629.4    | 1.2           |
| 142      | 459     | 394.7    | 64.3          | 467.7    | -8.7          |
| 152a     | 270.5   | 273.5    | -3            | 291.3    | -20.8         |
| 1112-cis | 459.7   | 450.9    | 8.8           | 458      | 1.7           |
| 1123     | 213.9   | 213.9    | 0             | 201.6    | 12.3          |
| 1131a    | 337     | 373.8    | -36.8         | 338.4    | -1.4          |
| 1140     | 372.2   | 434.2    | -62           | 381.4    | -9.2          |
|          | average |          | 29.5          | average  | 14.1          |

Table 5.12 The predicted results of tested products for slightly polar column using regression models

1.  $I-SP = 48.4 + 78.5^1\chi + 46.6^0\chi + 35^3\chi_p + 37.7 nH + 1.24 MW$
2.  $I-SP = 510 + 3.506 BP - 12.57 nF - 27 nC - 10.56^4\chi_{pc} - 16.02^3\chi_c$

| Products | Imeas   | Ipred(1) | $\Delta I(1)$ | Ipred(2) | $\Delta I(2)$ |
|----------|---------|----------|---------------|----------|---------------|
| 11       | 500     | 545.8    | -45.8         | 547.9    | -47.9         |
| 30       | 602.1   | 521.3    | 80.8          | 623.6    | -21.5         |
| 112a     | 721.4   | 718.4    | 3             | 726.2    | -4.8          |
| 115      | 200     | 191.2    | 8.8           | 259.6    | -59.6         |
| 122      | 721.2   | 687      | 34.2          | 678.2    | 43            |
| 130      | 1037.6  | 929.4    | 108.2         | 979.2    | 58.4          |
| 133a     | 455.2   | 420      | 35.2          | 439.6    | 15.6          |
| 140a     | 683.4   | 764.6    | 81.2          | 685      | -1.6          |
| 142      | 550.9   | 463.2    | 87.7          | 553.9    | -3            |
| 152a     | 318.5   | 361.6    | -43.1         | 343      | -24.5         |
| 1112-cis | 474.6   | 495.7    | 21.1          | 502.7    | -28.1         |
| 1123     | 231.4   | 228.2    | 3.2           | 205.3    | 26.1          |
| 1131a    | 358.3   | 429.5    | -71.2         | 356      | 2.3           |
| 1140     | 411.8   | 486.4    | -74.6         | 404.9    | 6.9           |
|          | average |          | 49.8          | average  | 24.5          |

Table 5.13 The predicted results of tested products for polar column using regression models

1.  $I-P = 82.1 + 78.9^1 \chi + 43^0 \chi + 49.54 \text{ nH} + 1.384 \text{ MW} + 35.4^3 \chi_p$
2.  $I-P = 565.4 + 3.595 \text{ BP} - 179 \text{ Q} + 8.81 \text{ nH} + 130.3 \text{ R} + 10.43^4 \chi_{pc} - 12.82^2 \chi$

| Products | I <sub>meas</sub> | I <sub>pred(1)</sub> | $\Delta I(1)$ | I <sub>pred(2)</sub> | $\Delta I(2)$ |
|----------|-------------------|----------------------|---------------|----------------------|---------------|
| 11       | 520               | 571                  | -51           | 552.1                | -32.1         |
| 30       | 628.2             | 565.2                | 63            | 652.4                | -24.2         |
| 112a     | 760.8             | 745.7                | 15.1          | 755.2                | 5.6           |
| 115      | 266.7             | 360.6                | -93.9         | 303.4                | -36.7         |
| 122      | 745.2             | 724.4                | 20.8          | 718.4                | 26.8          |
| 130      | 1047.5            | 963.5                | 84            | 1019.3               | 28.2          |
| 133a     | 525               | 480.7                | 44.3          | 508.9                | 16.1          |
| 140a     | 737.1             | 815                  | -77.9         | 726.5                | 10.6          |
| 142      | 637.9             | 530.9                | 107           | 636.7                | 1.2           |
| 152a     | 419.4             | 445.4                | -26           | 438.6                | -19.2         |
| 1112-cis | 530.7             | 525.4                | 5.3           | 516.5                | 14.2          |
| 1123     | 302.7             | 282.2                | 20.5          | 265.4                | 37.3          |
| 1131a    | 406.5             | 480.4                | -73.9         | 398.6                | 7.9           |
| 1140     | 441.9             | 542.8                | -100.9        | 467.6                | -25.7         |
|          |                   | average              | 56            | average              | 20.4          |

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Table 5.14 Regression of models with D and without D as the parameter for slightly polar column (only products with known D values)

| TYPE      | PARAMETERS                       | MODELS  | %VARIANCE | S.E.  |
|-----------|----------------------------------|---|-----------|-------|
| WITHOUT D | BP                               |   | 97.9      | 39.08 |
|           | BP, nF                           |   | 98.6      | 32.06 |
|           | BP, nF, $\chi_{rc}^4$            | $I = 474.68 + 3.081 BP - 25.52 nF + 12.86 \chi_{rc}^4$                            | 98.9      | 27.91 |
| WITH D    | BP                               |   | 97.9      | 39.08 |
|           | BP, nF                           |   | 98.6      | 32.06 |
|           | BP, nF, $\chi_{rc}^4$            |   | 98.9      | 27.91 |
|           | BP, nF, $\chi_{rc}^4, Q$         |   | 99.0      | 26.68 |
|           | BP, nF, $\chi_{rc}^4, Q, nCl$    |   | 99.0      | 26.23 |
|           | BP, nF, $\chi_{rc}^4, Q, nCl, D$ | $I = 523.6 + 3.282 BP - 8.92 nF + 13.39 \chi_{rc}^4 - 59.2 Q + 27.4 nCl + 16.3 D$ | 99.1      | 25.89 |
|           |                                  | (t-test of D=1.25)  |           |       |

\*\* The theoretical t-test of D with degree of freedom = 20 and 95% confidence interval = 2.086

Table 5.15 Regression of models with D and without D as the parameter for the polar column (only products with known D values)

| TYPE      | PARAMETERS                               | MODELS  | %VARIANCE | S.E.  |
|-----------|--|---|-----------|-------|
| WITHOUT D | BP                                       |   | 98.0      | 35.19 |
|           | BP, nF                                   |   | 98.6      | 29.47 |
|           | BP, nF, $\chi_{rc}^4$                    |   | 98.9      | 25.73 |
|           | BP, nF, $\chi_{rc}^4, nCl$               |   | 99.3      | 21.27 |
|           | BP, nF, $\chi_{rc}^4, nCl, \chi_c$       | $I = 552.2 + 3.392 BP - 17.4 nF + 52.1 \chi_{rc}^4 - 25.22 nCl - 325 \chi_c$                  | 99.4      | 19.62 |
| WITH D    | BP                                       |   | 98.0      | 35.19 |
|           | BP, D                                    |   | 98.6      | 29.33 |
|           | BP, D, $\chi_r$                          |   | 99.0      | 25.38 |
|           | BP, D, $\chi_r, nF$                      |   | 99.4      | 19.21 |
|           | BP, D, $\chi_r, nF, \chi_{rc}^4$         |   | 99.4      | 19.19 |
|           | BP, D, $\chi_r, nF, \chi_{rc}^4, \chi_c$ | $I = 474.45 + 2.8926 BP + 26.18 D + 40.5 \chi_r^3 - 17.86 nF + 48.4 \chi_{rc}^4 - 435 \chi_c$ | 99.6      | 15.69 |
|           |  | (t-test of D=5.40)  |           |       |

\*\* The theoretical t-test of D with degree of freedom = 20 and 95% confidence interval = 2.086

Table 5.16 Equation  $I = f(BP, \chi)$  on the three columns

| STATIONARY PHASE | $P_{MC}$ | EQUATION                            | %VARIANCE | S.E.  |
|------------------|----------|-------------------------------------|-----------|-------|
| OV-1             | 222      | $I = 331.36 + 2.32 BP + 60.72 \chi$ | 98.9      | 22.52 |
| DB-1701          | 789      | $I = 413.2 + 3.276 BP + 21.9 \chi$  | 97.8      | 36.24 |
| DB-210           | 1520     | $I = 486.1 + 3.402 BP + 2.3 \chi$   | 97.4      | 37.63 |

Table 5.17 Variation of the coefficients of the Equation  $I=f(BP, \chi)$  with the polarity of the stationary phase

| Coefficient | Equation                     | R      |
|-------------|------------------------------|--------|
| $a_0$       | $a_0 = 310.42 + 0.12 P_{MC}$ | 0.9944 |
| $a_1$       | $a_1 = 2.33 + 0.0008 P_{MC}$ | 0.8825 |
| $a_2$       | $a_2 = 65.55 - 0.044 P_{MC}$ | 0.9663 |

Table 5.18 Prediction of some non-available products by Equation

$$I = 310.42 + 2.33 BP + 65.55 \chi + [0.12 + 0.0008 BP - 0.044 \chi] P_{MC}$$

| Products | Ipred(1) | Ipred(2) | Ipred(3) |
|----------|----------|----------|----------|
| 31       | 407.9    | 430.1    | 458.6    |
| 111      | 854.6    | 907.1    | 974.4    |
| 133      | 446.0    | 474.2    | 510.7    |
| 1111     | 636.8    | 681.9    | 740.4    |

Ipred(1) = Predicted indices on apolar column  
 Ipred(2) = Predicted indices on slightly polar column  
 Ipred(3) = Predicted indices on polar column

Table 5.19 Equation  $I = f(\chi)$  on the three columns

| COLUMN   | EQUATION                  | %VARIANCE | S.E.  |
|----------|---------------------------|-----------|-------|
| APOLAR   | $I = 200.8 + 196.78 \chi$ | 93.0      | 57.26 |
| SLIGHTLY | $I = 229.5 + 213.8 \chi$  | 88.3      | 83.15 |
| POLAR    | $I = 295.3 + 201.6 \chi$  | 86.1      | 86.34 |

RETENTION INDEX I-NP,I-SP,I-P versus nF

FAMILY 1, C1-H2

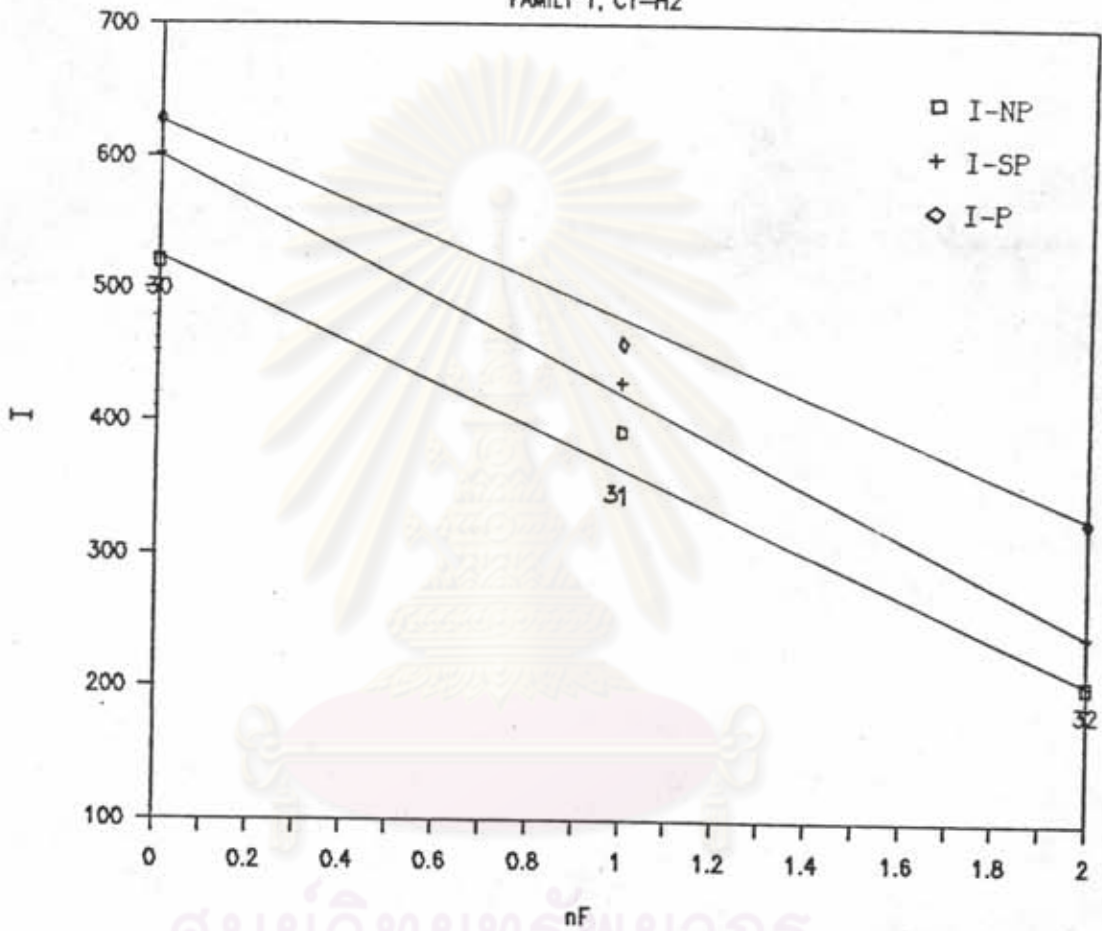


Fig. 5.34 The predicted retention indices of non-available product (31) on three columns

## RETENTION INDEX I-NP, I-SP, I-P versus nF

FAMILY 2, C2-H0

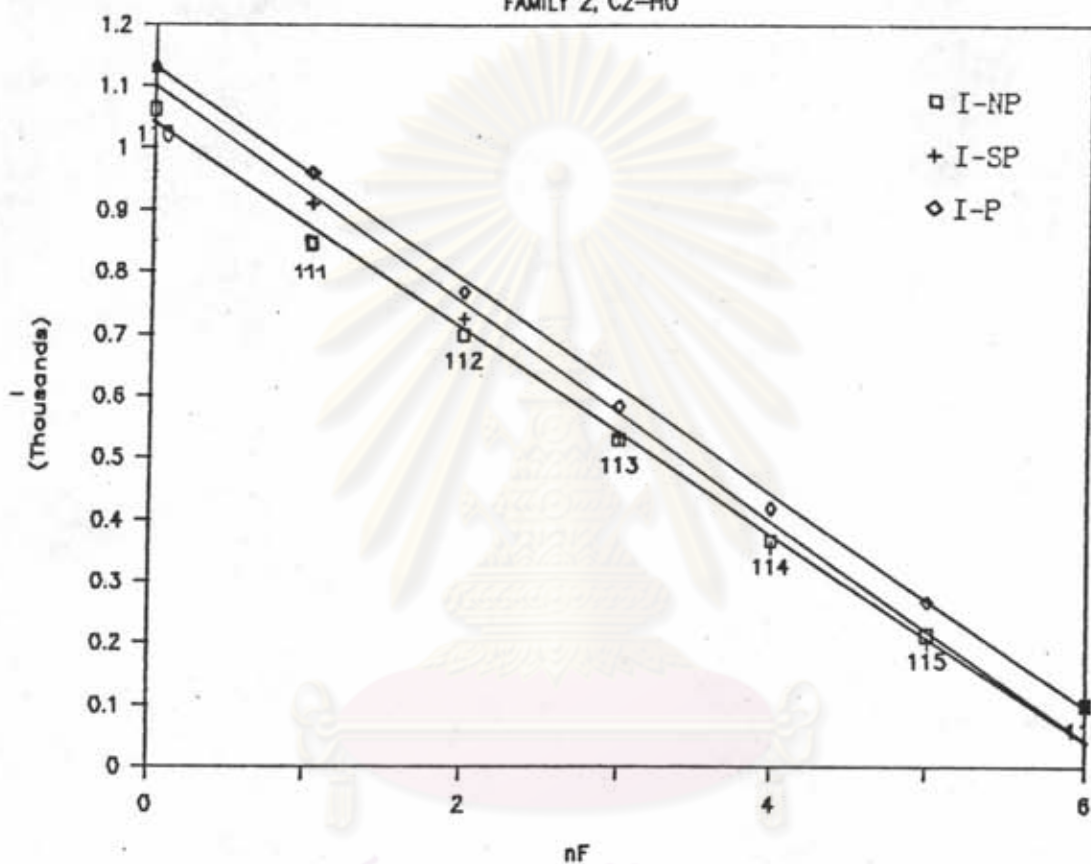


Fig. 5.35 The predicted retention indices of non-available product (111) on three columns



## RETENTION INDEX I-NP, I-SP, I-P versus nF

FAMILY 4.C2-H2

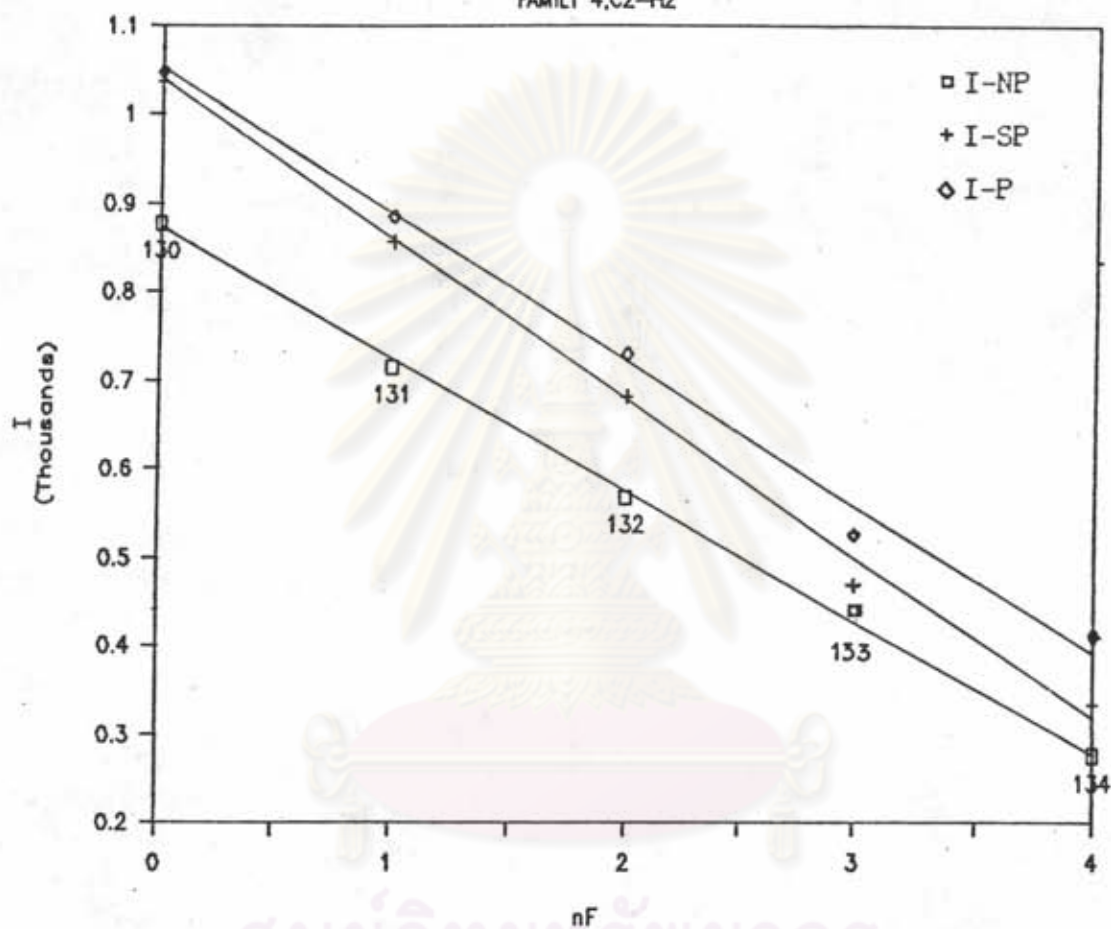


Fig. 5.36 The predicted retention indices of non-available product (133) on three columns

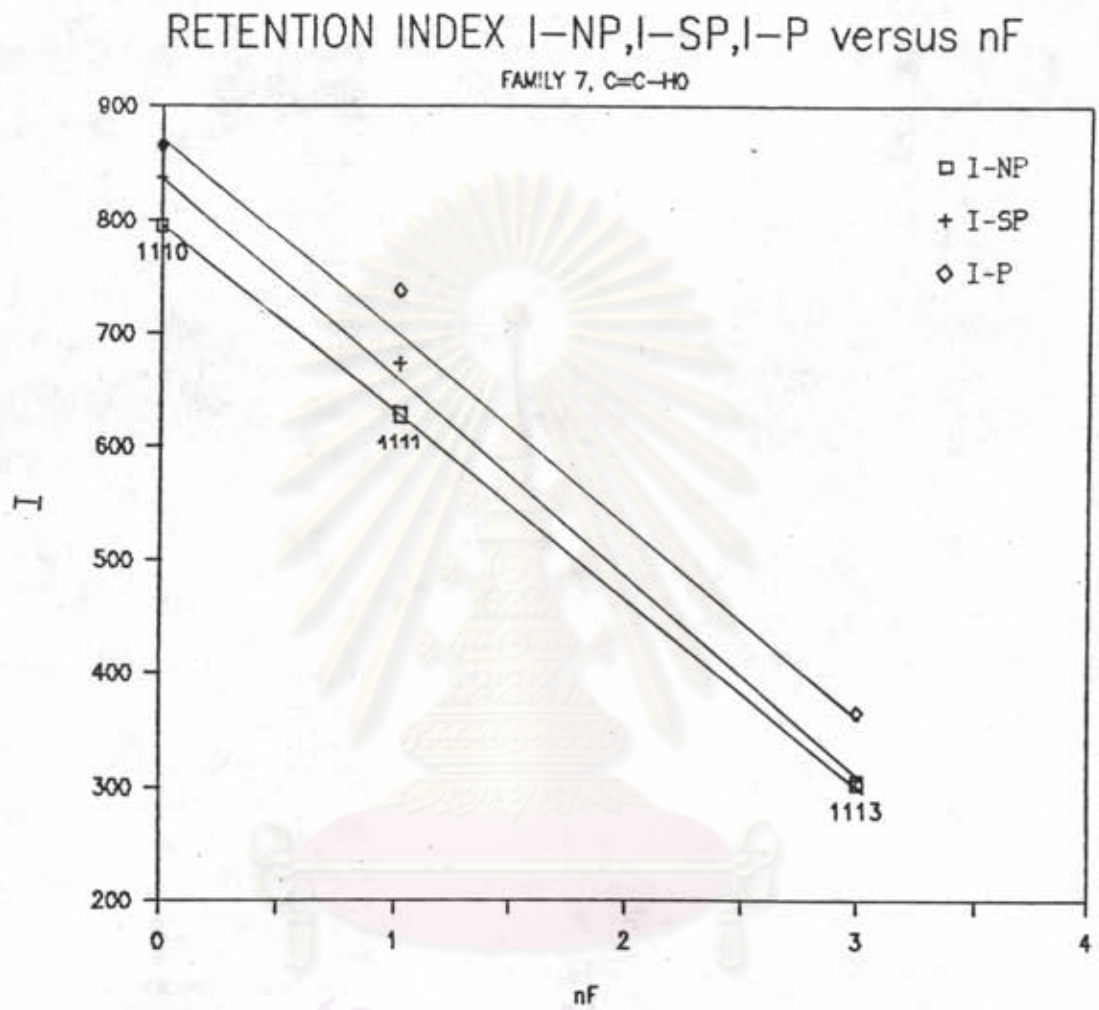


Fig. 5.37 The predicted retention indices of non-available product (1111) on three columns