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APPENDICES

ศูนย์วิทยทรัพยากร  
จุฬาลงกรณ์มหาวิทยาลัย



## APPENDIX A

### SAMPLE OF CALCULATIONS

Data from the experiment

working fluid : Freon-22

outside diameter of the heat pipe,  $D_o = 9.52 \times 10^{-3}$  m.

inside diameter of the heat pipe,  $D_i = 8.7 \times 10^{-3}$  m.

outside diameter of the jacket,  $D = 0.0209$  m.

$F_c$	=	72.30	cm <sup>3</sup> /s	$F_h$	=	17.90	cm <sup>3</sup> /s
$T_{hi}$	=	39.90	°C	$T_{ho}$	=	36.77	°C
$T_{ci}$	=	19.3	°C	$T_{co}$	=	20.94	°C
$T_1$	=	21.74	°C	$T_2$	=	23.10	°C
$T_3$	=	20.87	°C	$T_4$	=	20.92	°C
$T_5$	=	25.95	°C	$T_6$	=	25.71	°C
$T_7$	=	25.94	°C	$T_8$	=	25.00	°C
$T_9$	=	34.10	°C	$T_{10}$	=	30.00	°C

1. Calculate average heat transfer rate.

$$T_{bh} = \frac{T_{hi} + T_{ho}}{2} = \frac{39.90 + 36.77}{2} = 38.33 \text{ } ^\circ\text{C}$$

Physical properties of water at 38 °C

$$\rho = 992.997 \text{ kg/m}^3$$

$$c_p = 4.1784 \text{ kJ/kg}^\circ\text{C}$$



$$k = 0.623 \quad \text{W/m}^{\circ}\text{C}$$

$$\mu = 0.6783 \times 10^{-3} \quad \text{kg/m.s}$$

$$Q_h = \rho F_h C_p \Delta T_h$$

$$F_h = 17.9 \quad \text{cm}^3/\text{s}$$

$$= 17.9 \times 10^{-6} \quad \text{m}^3/\text{s}$$

$$\Delta T_h = T_{hi} - T_{ho}$$

$$= 39.9 - 36.77 = 3.13 \quad ^{\circ}\text{C}$$

$$Q_h = (992.997) (17.9 \times 10^{-6}) (4.1784 \times 10^3) (3.13)$$

$$= 232.46 \quad \text{W.}$$

$$T_{bc} = \frac{T_{ci} + T_{co}}{2} = \frac{19.3 + 20.94}{2} = 20.12 \quad ^{\circ}\text{C}$$

Physical properties of water at  $20^{\circ}\text{C}$

$$\rho = 998.234 \quad \text{kg/m}^3$$

$$C_p = 4.1819 \quad \text{kJ/kg}^{\circ}\text{C}$$

$$k = 0.592 \quad \text{W/m}^{\circ}\text{C}$$

$$\mu = 1.002 \times 10^{-3} \quad \text{kg/m.s}$$

$$Q_c = \rho F_c C_p \Delta T_c$$

$$F_c = 72.3 \quad \text{cm}^3/\text{s}$$

$$= 72.3 \times 10^{-6} \quad \text{m}^3/\text{s}$$

$$\Delta T_c = T_{co} - T_{ci}$$

$$= 20.94 - 19.3$$

$$= 1.64 \quad ^{\circ}\text{C}$$

$$Q_c = (998.234) (72.3 \times 10^{-6}) (4.1819 \times 10^3) (1.64)$$

$$= 494.98 \quad \text{W}$$

$$Q_{av} = \frac{Q_h + Q_c}{2} = \frac{232.46 + 494.98}{2} = 363.72 \text{ W}$$

2. Calculate the Reynolds number of hot and cold water

$$Re_h = \frac{\rho D_e u}{\mu}$$

$$u = \text{water velocity} = F/A$$

$$A = \frac{\pi D_o^2}{4} - \frac{\pi D_i^2}{4} = \frac{\pi (0.0209)^2}{4} - \frac{\pi (9.52 \times 10^{-3})^2}{4} = 2.719 \times 10^{-4} \text{ m}^2$$

$$u_c = \frac{72.3 \times 10^{-6}}{2.719 \times 10^{-4}} = 0.266 \text{ m/s}$$

$$D_e' = \frac{4(\text{cross-sectional area})}{\text{heat transfer perimeter}} = \frac{4(2.719 \times 10^{-4})}{\pi(9.52 \times 10^{-3})} = 0.0364 \text{ m.}$$

$$D_e = \frac{4(\text{cross-sectional area})}{\text{wet perimeter}} = \frac{4(2.719 \times 10^{-4})}{\pi(9.52 \times 10^{-3} + 0.0209)} = 0.0114 \text{ m.}$$

$$Re_c = \frac{(998.234)(0.0114)(0.266)}{1.002 \times 10^{-3}} = 3,021$$

$$Re_c' = \frac{(998.234)(0.0364)(0.266)}{1.002 \times 10^{-3}} = 9,646$$

$$u_h = \frac{17.9 \times 10^{-6}}{2.719 \times 10^{-4}} = 0.066 \text{ m/s}$$

$$Re_h = \frac{(992.997)(0.0114)(0.066)}{0.6783 \times 10^{-3}} = 1,101$$

$$Re_h' = \frac{(992.997)(0.0364)(0.066)}{0.6783 \times 10^{-3}} = 3,517$$

3. Calculate the effective thermal conductivity of the heat pipe

$$T_{who} = \frac{T_7 + T_8 + T_9 + T_{10}}{4}$$

$$= \frac{25.94 + 25.0 + 34.10 + 30.0}{4} = 28.76 \text{ } ^\circ\text{C}$$

$$T_{wco} = \frac{T_1 + T_2 + T_3 + T_4}{4}$$

$$= \frac{21.74 + 23.10 + 20.87 + 20.92}{4} = 21.66 \text{ } ^\circ\text{C}$$

$$T_{who} - T_{wco} = 28.76 - 21.66 = 7.1 \text{ } ^\circ\text{C}$$

$$K_{eff} = \frac{Q_{av} L_{eff}}{A_{cross} \Delta T}$$

$$A_{cross} = \frac{\pi D_o^2}{4}$$

$$= \frac{\pi (9.52 \times 10^{-3})^2}{4} = 7.118 \times 10^{-5} \text{ m}^2$$

4

$$\Delta T = T_{\text{who}} - T_{\text{wco}} = 7.1 \text{ } ^\circ\text{C}$$

$$L_{\text{eff}} = 0.5 \text{ m.}$$

$$K_{\text{eff}} = \frac{(363.72)(0.5)}{(7.118 \times 10^{-5})(7.1)} = 359,849 \text{ W/m}^\circ\text{C}$$

$$K_{\text{cu}} = 386 \text{ W/m}^\circ\text{C}$$

$$\frac{K_{\text{eff}}}{K_{\text{cu}}} = \frac{359,849}{386} = 932.2$$

$$U_{\text{hp}} = \frac{Q_{\text{av}}}{A_h \Delta T}$$

$$U_{\text{hp}} = \frac{363.72}{(9.52 \times 10^{-3})(0.4)(7.1)} = 4,282 \text{ W/m}^2\text{ } ^\circ\text{C}$$

4. Calculate the thermal resistances.

$$R_t = \frac{T_{\text{bh}} - T_{\text{bc}}}{Q_{\text{av}}} = \frac{38.33 - 20.12}{363.72} = 0.05 \text{ } ^\circ\text{C/W}$$

$$R_{\text{hp}} = \frac{T_{\text{who}} - T_{\text{wco}}}{Q_{\text{av}}} = \frac{7.1}{363.72} = 0.0195 \text{ } ^\circ\text{C/W}$$

$$R_1 = \frac{T_{\text{bh}} - T_{\text{who}}}{Q_{\text{av}}} = \frac{38.33 - 28.76}{363.72} = 0.0263 \text{ } ^\circ\text{C/W}$$



$$\begin{aligned}
 R_7 &= \frac{T_{wco} - T_{bc}}{Q_{av}} \\
 &= \frac{21.66 - 20.12}{363.72} = 4.234 \times 10^{-3} \text{ } ^\circ\text{C/W}
 \end{aligned}$$

5. Calculate the thermal resistances using the obtained correlations.

a. Calculate outer film coefficient of the evaporator section.

$$Nu_h = 13.228 Re_h^{0.381}$$

$$T_{who} = 28.76 \text{ } ^\circ\text{C}$$

$$\text{Assume } T_{bh1} = 35.14 \text{ } ^\circ\text{C}$$

$$T_f = (28.76 + 35.14) / 2 = 32 \text{ } ^\circ\text{C}$$

Properties of water at 32  $^\circ\text{C}$

$$\rho = 995.057 \text{ kg/m}^3$$

$$\mu = 0.7647 \times 10^{-3} \text{ kg/m}\cdot\text{s}$$

$$k = 0.609 \text{ W/m}^\circ\text{C}$$

$$Re_h' = \frac{\rho D_e u_h}{\mu}$$

$$u_h = 0.066 \text{ m/s}$$

$$D_e = 0.0364$$

$$Re_h' = \frac{(995.057)(0.0364)(0.066)}{0.7647 \times 10^{-3}}$$

$$= 3,126$$

$$Nu_h = (13.228)(3,126)^{0.381}$$

$$= 283.8$$

$$Nu_h = \frac{h_{oh} D_e}{k}$$

$$h_{oh} = \frac{(283.8)(0.609)}{0.0364} = 4,748 \text{ W/m}^2\text{°C}$$

$$\begin{aligned} \Delta T_h &= \frac{Q_{av}}{\pi D_o L h_{oh}} \\ &= \frac{363.72}{\pi (9.52 \times 10^{-3}) (0.4) (4,748)} = 6.4 \text{ °C} \end{aligned}$$

$$\begin{aligned} T_{bh2} &= T_{who} + \Delta T_h \\ &= 28.76 + 6.4 = 35.16 \text{ °C} \end{aligned}$$

$$T_{bh1} \approx T_{bh2}$$

$$T_{bh}' = 35.14 \text{ °C}$$

b. Calculate outer film coefficient of the condenser section.

$$T_{wco} = 21.66 \text{ °C}$$

$$\text{Assume } T_{bc1} = 19.36 \text{ °C}$$

Properties of water at 20 °C

$$\rho = 998.234 \text{ kg/m}^3$$

$$\mu = 1.002 \times 10^{-3} \text{ kg/m}\cdot\text{s}$$

$$k = 0.609 \text{ W/m}\cdot\text{°C}$$

$$Re_c' = \frac{\rho D_e u_c}{\mu}$$

$$u_h = 0.266 \text{ m/s}$$

$$D_e = 0.0364 \text{ m}$$

$$\begin{aligned}
 Re_c' &= \frac{(998.234)(0.0364)(0.266)}{1.002 \times 10^{-3}} \\
 &= 9,646 \\
 Nu_c &= 0.128 Re_c'^{0.952} \\
 &= 0.128 (9,646)^{0.952} \\
 &= 794.9 \\
 Nu_c &= \frac{h_{oh} D_e}{k} \\
 h_{oc} &= \frac{(794.9)(0.609)}{0.0364} = 13,299 \text{ W/m}^2\text{ }^\circ\text{C} \\
 \Delta T_c &= \frac{Q_{av}}{h_{oc} \pi D_o L} \\
 &= \frac{363.72}{(13,299) \pi (9.52 \times 10^{-3})(0.4)} = 2.29 \text{ }^\circ\text{C} \\
 T_{bc2} &= T_{wco} - \Delta T_c \\
 &= 21.66 - 2.29 = 19.37 \text{ }^\circ\text{C} \\
 T_{bc1} &\approx T_{bc2} \\
 T_{bc}' &= 19.36 \text{ }^\circ\text{C}
 \end{aligned}$$

c. Calculate the heat transfer coefficient in the evaporator section.

$$T_{whi} = T_{who} - \frac{Q_{av} (D_o - D_i)}{2 k A_{lm}}$$

$$A_{lm} = \frac{A_o - A_i}{\ln \frac{A_o}{A_i}}$$

$$A_o = \pi D_o L = \pi (9.52 \times 10^{-3}) (0.4) \\ = 0.0119 \quad \text{m}^2$$

$$A_i = 1.4 \pi D_b L \\ = 1.4 (\pi) (8.96 \times 10^{-3}) (0.4) \\ = 0.0158 \quad \text{m}^2$$

$$A_{lm} = \frac{0.0119 - 0.0158}{\ln \frac{0.0119}{0.0158}} \\ = 0.0138 \quad \text{m}^2$$

$$k \text{ (copper tube)} = 386 \quad \text{W/m}^\circ\text{C}$$

$$T_{whi} = \frac{28.76 - (363.72) (9.52 \times 10^{-3} - 8.7 \times 10^{-3})}{2(386)(0.0138)} \\ = 28.73 \quad ^\circ\text{C}$$

$$\text{Assume } T_{vh1} = 25.81 \quad ^\circ\text{C}$$

$$T_f = 27.3 \quad ^\circ\text{C}$$

Properties of Freon-22 at 27.3  $^\circ\text{C}$

$$\rho_v = 48.651 \quad \text{kg/m}^3$$

$$\rho = 1.184 \times 10^3 \quad \text{kg/m}^3$$

$$\mu = 2.323 \times 10^{-4} \quad \text{kg/m}\cdot\text{s}$$

$$\lambda = 179.345 \quad \text{kJ/kg}$$

$$k = 0.0837 \quad \text{W/m}\cdot^\circ\text{C}$$

$$g = 7.642 \times 10^{-3} \quad \text{N/m}$$

$$C_p = 1.26 \quad \text{kJ/kg}\cdot^\circ\text{C}$$

$$\frac{C_p (T_{whi} - T_s)}{\lambda \text{Pr}^{1.7}} = 5.654 \times 10^{-3} \left[ \frac{Q/A}{\lambda \mu} \sqrt{\frac{g g_c}{g(\rho - \rho_v)}} \right]^r$$



$$\frac{(1.26 \times 10^3) (T_{whi} - T_s)}{(179.345 \times 10^3) (3.497)^{1.7}} = 5.654 \times 10^{-3} \left[ \frac{363.72 / 0.0158}{(2.323 \times 10^{-4}) (179.345 \times 10^3)} \right]^{1.069} \times \sqrt{\frac{(7.642 \times 10^{-3})}{(9.8) (1,184 - 48.651)}}$$

$$8.364 \times 10^{-4} (T_{whi} - T_s) = 2.453 \times 10^{-3}$$

$$T_{whi} - T_s = \frac{2.453 \times 10^{-3}}{8.364 \times 10^{-4}} = 2.93 \text{ } ^\circ\text{C}$$

$$\begin{aligned} T_{vh2} &= T_{whi} - \Delta T \\ &= 28.73 - 2.93 = 25.8 \text{ } ^\circ\text{C} \end{aligned}$$

$$T_{vh1} \approx T_{vh2}$$

$$T_{vh}' = 25.81 \text{ } ^\circ\text{C}$$

d. Calculate the heat transfer coefficient in the condenser section.

$$\begin{aligned} T_{wci} &= \frac{T_{wco} + Q_{av} (D_o - D_i)}{2 kA_{lm}} \\ &= \frac{21.66 + (363.72) (9.52 \times 10^{-3} - 8.7 \times 10^{-3})}{2 (386) (0.0138)} \end{aligned}$$

$$T_{wci} = 21.69 \text{ } ^\circ\text{C}$$

$$\text{Assume } T_{vc1} = 25.6 \text{ } ^\circ\text{C}$$

Properties of Freon-22 at 23.6  $^\circ\text{C}$

$$\rho_v = 43.532 \text{ kg/m}^3$$

$$\rho = 1.199 \times 10^3 \text{ kg/m}^3$$

$$\mu = 2.362 \times 10^{-4} \text{ kg/m}\cdot\text{s}$$

$$\lambda = 183.169 \times 10^3 \text{ J/kg}$$

$$k = 0.0856 \quad \text{W/m}^{\circ}\text{C}$$

$$\delta = 5.278 \times 10^{-3} \quad \text{N/m}$$

$$c_p = 1.246 \times 10^3 \quad \text{J/kg}^{\circ}\text{C}$$

$$h_{ic} = 5.331 \times 10^{-4} \left[ \frac{g \rho (\rho - \rho_v) k^3 \lambda}{\mu (T_{whi} - T_s) L_h} \right]^{0.558}$$

$$h_{ic} = 5.331 \times 10^{-4} \left[ \frac{(9.8) (1,199) (1,199 - 43.532) (0.0856)^3 (183,169)}{(2.362 \times 10^{-4}) (25.6 - 21.69) (0.4)} \right]^{0.558}$$

$$= 5,914 \quad \text{W/m}^2\text{C}$$

$$\Delta T = \frac{Q}{hA} = \frac{363.72}{(5,914) (0.0158)}$$

$$= 3.89 \quad ^{\circ}\text{C}$$

$$T_{vc2} = T_{wci} + \Delta T_c = 21.69 + 3.89$$

$$= 25.58 \quad ^{\circ}\text{C}$$

$$\approx T_{vc1}$$

$$T_{vc} = 25.60 \quad ^{\circ}\text{C}$$

$$T_{va} = \frac{T_{vc} + T_{vh}}{2} = \frac{25.81 + 25.60}{2}$$

$$= 25.71 \quad ^{\circ}\text{C}$$

$$h_{ih}' = \frac{Q}{A_i \Delta T}$$

$$= \frac{363.72}{(0.0158) (28.73 - 25.71)}$$

$$= 7,623 \quad \text{W/m}^2\text{C}$$

$$h_{ic}' = \frac{363.72}{(0.0158) (25.71 - 21.69)}$$

$$= 5,726 \quad \text{W/m}^2\text{C}$$

$$\begin{aligned}
 R_1 &= \frac{1}{h_{oh} A_o} \\
 &= \frac{1}{(4,748) (\pi) (9.52 \times 10^{-3}) (0.4)} \\
 &= 0.01761 \quad ^\circ\text{C/W}
 \end{aligned}$$

$$\begin{aligned}
 R_2 &= \frac{(T_{who} - T_{whi})}{Q_{av}} \\
 &= \frac{(28.76 - 28.73)}{363.72} \\
 &= 8.2481 \times 10^{-5} \quad ^\circ\text{C/W}
 \end{aligned}$$

$$\begin{aligned}
 R_3 &= \frac{1}{h_{ih} A_i} \\
 &= \frac{1}{(7,623) (0.0158)} \\
 &= 8.3027 \times 10^{-3} \quad ^\circ\text{C/W}
 \end{aligned}$$

$$\begin{aligned}
 R_5 &= \frac{1}{h_{ic} A_i} \\
 &= \frac{1}{(5,726) (0.0158)} = 0.0111 \quad ^\circ\text{C/W}
 \end{aligned}$$

$$\begin{aligned}
 R_6 &= \frac{T_{wci} - T_{wco}}{Q_{av}} \\
 &= \frac{21.69 - 21.66}{363.72} \\
 &= 8.2481 \times 10^{-5} \quad ^\circ\text{C/W}
 \end{aligned}$$

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$$\begin{aligned}
 R_7 &= \frac{1}{h_{oc}A_o} \\
 &= \frac{1}{(13,299)(\pi)(9.52 \times 10^{-3})(0.4)} \\
 &= 6.2854 \times 10^{-3} \text{ } ^\circ\text{C/W}
 \end{aligned}$$

$$\begin{aligned}
 R_{hp} &= R_2 + R_3 + R_5 + R_6 \\
 &= 8.2481 \times 10^{-5} + 8.3027 \times 10^{-3} + 0.0111 + 8.2481 \times 10^{-5} \\
 &= 0.0195 \text{ } ^\circ\text{C/W}
 \end{aligned}$$

$$\begin{aligned}
 R_t &= R_1 + R_{hp} + R_7 \\
 &= 0.01761 + 0.0195 + 6.2854 \times 10^{-3} \\
 &= 0.0434 \text{ } ^\circ\text{C/W}
 \end{aligned}$$



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APPENDIX B

PHYSICAL PROPERTIES

Table B-1 Properties of Freon-113,  $C_2F_3Cl_3$  ( $T_b = 47.68^\circ C$ ;  
 $T_m = -36.6^\circ C$ )

T $^\circ C$	p bar	L kJ/kg	$\delta$ $10^{-3}$ N/m	$\rho_v$ kg/m <sup>3</sup>	$\rho_l$ kg/m <sup>3</sup> $\times 10^3$	$\eta_v$ N.s/m <sup>2</sup> $\times 10^{-7}$	$\eta_l$ N.s/m <sup>2</sup> $\times 10^{-3}$	$\lambda$ W/(m.K)
-30	0.0283	166.88	25.3	0.2639	1.687	89.4	1.670	0.0889
-10	0.0905	161.48	22.8	0.7800	1.643	94.2	1.130	0.0844
0	0.1500	158.68	21.5	1.2510	1.621	86.7	0.948	0.0822
10	0.2387	155.83	20.6	1.9300	1.598	99.0	0.780	0.0799
30	0.5420	149.93	18.1	4.1500	1.554	104.0	0.590	0.0754
50	1.0943	143.82	16.0	8.0000	1.508	108.5	0.475	0.0709
70	2.0120	137.46	13.9	14.3000	1.455	113.0	0.401	0.0664

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Table B-2 Properties of Freon-22,  $\text{CHF}_2\text{Cl}$  ( $T_b = -40.8^\circ\text{C}$ ;  
 $T_m = -160^\circ\text{C}$ )

T $^\circ\text{C}$	p bar	L kJ/kg	$\delta$ $10^{-3}$ N/m	$\rho_v$ kg/m <sup>3</sup>	$\rho_l$ kg/m <sup>3</sup> $\times 10^3$	$\eta_v$ N.s/m <sup>2</sup> $\times 10^{-7}$	$\eta_l$ N.s/m <sup>2</sup> $\times 10^{-4}$	$\lambda$ W/(m.K)
-100	0.0199	269.29	28.1	0.1196	1.557	80.0	6.00	0.1487
-80	0.1034	257.43	24.8	0.561	1.514	87.5	5.00	0.1385
-60	0.3752	245.42	21.5	1.865	1.465	95.0	4.14	0.1283
-40	1.0540	232.92	18.5	4.885	1.412	101.7	3.49	0.1181
-20	2.4560	219.40	15.0	10.821	1.351	110.4	3.02	0.1079
0	4.9830	204.28	11.7	21.285	1.285	118.7	2.67	0.0977
20	9.0970	186.89	8.7	38.550	1.214	126.8	2.40	0.0875
40	15.3150	166.22	5.8	66.225	1.132	134.5	2.19	0.0772
60	24.2360	139.94	3.3	111.65	1.030	142.1	2.00	0.0646

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Table B-3 Properties of saturated vapor, Freon-113

TRICHLOROTRIFLUOROETHANE, FREON 113  
 PROPERTIES OF SATURATED VAPOR

Temp. °F. t	Pressure		Volume		Density		Enthalpy from -40°F.			Entropy from -40°F.		Temp. °F. t
	Absolute lbs./in. <sup>2</sup> p	Gage lbs./in. <sup>2</sup> p.g.	Liquid ft. <sup>3</sup> /lb. v <sub>f</sub>	Vapor ft. <sup>3</sup> /lb. v <sub>g</sub>	Liquid lbs./ft. <sup>3</sup> 1/v <sub>f</sub>	Vapor lbs./ft. <sup>3</sup> 1/v <sub>g</sub>	Liquid Btu./lb. h <sub>f</sub>	Latent Btu./lb. h <sub>fg</sub>	Vapor Btu./lb. h <sub>g</sub>	Liquid Btu./lb.°F. s <sub>f</sub>	Vapor Btu./lb.°F. s <sub>g</sub>	
-30	0.2987	29.31*	0.00947	82.26	105.64	0.01216	1.97	72.68	74.65	0.0047	0.1738	-30
-28	.3214	29.27*	.00948	76.81	105.50	.01302	2.36	72.57	74.93	.0056	.1737	-28
-26	.3458	29.22*	.00949	71.71	105.37	.01395	2.76	72.45	75.21	.0065	.1736	-26
-24	.3718	29.16*	.00950	66.99	105.23	.01493	3.16	72.33	75.49	.0074	.1735	-24
-22	.3995	29.11*	.00952	62.63	105.09	.01597	3.56	72.21	75.77	.0083	.1733	-22
-20	0.4288	29.05*	0.00953	58.61	104.96	0.01706	3.96	72.09	76.05	0.0092	0.1732	-20
-18	.4600	28.98*	.00954	54.88	104.82	.01822	4.36	71.98	76.34	.0101	.1731	-18
-16	.4931	28.92*	.00955	51.42	104.68	.01945	4.76	71.86	76.62	.0110	.1730	-16
-14	.5280	28.85*	.00957	48.23	104.54	.02074	5.16	71.74	76.90	.0119	.1729	-14
-12	.5652	28.77*	.00958	45.25	104.40	.02210	5.56	71.62	77.18	.0128	.1729	-12
-10	0.6046	28.69*	0.00959	42.48	104.26	0.02354	5.96	71.51	77.47	0.0137	0.1728	-10
-8	.6462	28.60*	.00960	39.92	104.12	.02505	6.36	71.39	77.75	.0146	.1727	-8
-6	.6902	28.51*	.00962	37.54	103.98	.02664	6.76	71.27	78.03	.0155	.1726	-6
-4	.7369	28.42*	.00963	35.31	103.84	.02832	7.17	71.15	78.32	.0164	.1726	-4
-2	.7860	28.32*	.00964	33.24	103.70	.03009	7.57	71.03	78.60	.0173	.1725	-2
0	0.8377	28.21*	0.00966	31.31	103.56	0.03194	7.98	70.92	78.89	0.0182	0.1725	0
2	.8924	28.10*	.00967	29.52	103.41	.03388	8.38	70.80	79.18	.0190	.1724	2
4	.9503	27.99*	.00968	27.84	103.27	.03592	8.78	70.68	79.46	.0199	.1724	4
5†	0.9802	27.92*	.00969	27.04	103.20	.03698	8.98	70.62	79.60	.0203	.1723	5†
6	1.011	27.86*	.00970	26.27	103.13	.03806	9.19	70.56	79.75	.0208	.1723	6
8	1.075	27.73*	.00971	24.81	102.98	.04031	9.59	70.44	80.03	.0216	.1723	8
10	1.142	27.60*	0.00972	23.45	102.84	0.04265	10.00	70.32	80.32	0.0225	0.1723	10
12	1.213	27.45*	.00974	22.17	102.69	.04511	10.41	70.20	80.61	.0234	.1722	12
14	1.288	27.30*	.00975	20.97	102.55	.04769	10.81	70.08	80.89	.0242	.1722	14
16	1.366	27.14*	.00977	19.84	102.40	.05040	11.22	69.96	81.18	.0251	.1722	16
18	1.448	26.97*	.00978	18.79	102.25	.05322	11.62	69.84	81.46	.0259	.1722	18
20	1.534	26.80*	0.00979	17.81	102.10	0.05616	12.03	69.72	81.75	0.0268	0.1722	20
22	1.624	26.61*	.00981	16.89	101.96	.05922	12.44	69.60	82.04	.0276	.1721	22
24	1.719	26.42*	.00982	16.02	101.81	.06243	12.85	69.48	82.33	.0285	.1721	24
26	1.818	26.22*	.00984	15.20	101.66	.06579	13.26	69.36	82.62	.0293	.1722	26
28	1.922	26.01*	.00985	14.43	101.51	.06929	13.67	69.24	82.91	.0302	.1722	28
30	2.031	25.79*	0.00987	13.71	101.36	0.07294	14.08	69.12	83.20	0.0310	0.1722	30
32	2.145	25.55*	.00988	13.03	101.21	.07675	14.49	69.00	83.49	.0318	.1722	32
34	2.264	25.31*	.00990	12.39	101.06	.08071	14.91	68.87	83.78	.0327	.1722	34
36	2.388	25.06*	.00991	11.79	100.91	.08483	15.32	68.75	84.07	.0335	.1722	36
38	2.519	24.79*	.00993	11.22	100.76	.08913	15.74	68.62	84.36	.0343	.1722	38
40	2.655	24.52*	0.00994	10.68	100.60	0.09361	16.16	68.50	84.65	0.0352	0.1723	40
42	2.797	24.23*	.00996	10.18	100.45	.09826	16.57	68.37	84.94	.0360	.1723	42
44	2.944	23.93*	.00997	9.703	100.30	.1031	16.99	68.25	85.24	.0368	.1723	44
46	3.098	23.61*	.00999	9.253	100.14	.1081	17.41	68.12	85.53	.0377	.1724	46
48	3.258	23.29*	.01000	8.830	99.99	.1133	17.82	68.00	85.82	.0385	.1724	48
50	3.427	22.94*	0.01002	8.426	99.83	0.1187	18.24	67.87	86.11	0.0393	0.1725	50
52	3.602	22.59*	.01003	8.044	99.68	.1243	18.66	67.74	86.40	.0401	.1726	52
54	3.784	22.22*	.01005	7.682	99.52	.1302	19.08	67.61	86.69	.0410	.1726	54
56	3.973	21.83*	.01006	7.342	99.37	.1362	19.50	67.48	86.98	.0418	.1727	56
58	4.170	21.43*	.01008	7.018	99.21	.1425	19.93	67.35	87.28	.0426	.1727	58
60	4.374	21.02*	0.01010	6.713	99.05	0.1490	20.35	67.22	87.57	0.0434	0.1728	60
62	4.586	20.59*	.01011	6.424	98.89	.1557	20.77	67.09	87.86	.0442	.1729	62
64	4.807	20.14*	.01013	6.149	98.73	.1626	21.19	66.96	88.15	.0450	.1729	64
66	5.036	19.67*	.01015	5.889	98.58	.1698	21.62	66.83	88.45	.0459	.1730	66
68	5.275	19.18*	.01016	5.640	98.42	.1773	22.05	66.69	88.74	.0467	.1731	68
70	5.523	18.68*	0.01018	5.404	98.26	0.1851	22.48	66.56	89.04	0.0475	0.1731	70
72	5.780	18.16*	.01019	5.180	98.10	.1931	22.90	66.43	89.33	.0483	.1732	72
74	6.042	17.62*	.01021	4.971	97.93	.2012	23.33	66.29	89.62	.0491	.1733	74
76	6.320	17.06*	.01023	4.769	97.77	.2097	23.76	66.16	89.92	.0499	.1734	76
78	6.607	16.47*	.01025	4.574	97.61	.2186	24.19	66.02	90.21	.0507	.1735	78

\* Inches of mercury below one atmosphere.  
 † Standard ton temperatures.



Table B-3 (cont.) Properties of saturated vapor, Freon-113

## PROPERTIES OF SATURATED VAPOR, FREON 113 (Continued)

Temp. °F. t	Pressure		Volume		Density		Enthalpy from -40°F.			Entropy from -40°F.		Temp. °F. t
	Absolute lbs./in. <sup>2</sup> p	Gage lbs./in. <sup>2</sup> g.p.	Liquid ft. <sup>3</sup> /lb. V <sub>l</sub>	Vapor ft. <sup>3</sup> /lb. V <sub>v</sub>	Liquid lbs./ft. <sup>3</sup> L <sub>l</sub>	Vapor lbs./ft. <sup>3</sup> L <sub>v</sub>	Liquid Btu./lb. h	Latent Btu./lb. L	Vapor Btu./lb. H	Liquid Btu./lb.°F. s	Vapor Btu./lb.°F. S	
80	6.902	15.87*	0.01026	4.392	97.45	0.2277	24.63	65.88	90.51	0.0515	0.1736	80
82	7.208	15.25*	.01028	4.218	97.28	.2371	25.06	65.74	90.80	.0523	.1737	82
84	7.527	14.60*	.01030	4.051	97.12	.2468	25.49	65.60	91.09	.0531	.1738	84
86†	7.856	13.93*	.01031	3.893	96.96	.2569	25.93	65.46	91.39	.0539	.1739	86†
88	8.194	13.24*	.01033	3.742	96.79	.2672	26.36	65.32	91.68	.0547	.1740	88
90	8.545	12.53*	0.01035	3.600	96.63	0.2778	26.80	65.18	91.98	0.0555	0.1741	90
92	8.908	11.79*	.01037	3.463	96.46	.2888	27.24	65.04	92.28	.0563	.1742	92
94	9.281	11.03*	.01039	3.333	96.30	.3001	27.67	64.90	92.57	.0571	.1743	94
96	9.668	10.24*	.01040	3.208	96.13	.3117	28.11	64.75	92.86	.0578	.1744	96
98	10.07	9.42*	.01042	3.089	95.96	.3237	28.55	64.60	93.15	.0586	.1745	98
100	10.48	8.59*	0.01044	2.976	95.79	0.3360	28.99	64.46	93.45	0.0594	0.1746	100
102	10.91	7.71*	.01046	2.867	95.63	.3488	29.44	64.31	93.75	.0602	.1747	102
104	11.35	6.82*	.01048	2.762	95.46	.3620	29.89	64.16	94.05	.0610	.1748	104
106	11.81	5.88*	.01050	2.662	95.29	.3756	30.33	64.01	94.34	.0618	.1750	106
108	12.28	4.93*	.01051	2.567	95.12	.3896	30.78	63.86	94.64	.0626	.1751	108
110	12.76	3.95*	0.01053	2.477	94.95	0.4038	31.22	63.71	94.93	0.0634	0.1752	110
112	13.25	2.95*	.01055	2.391	94.78	.4182	31.67	63.56	95.23	.0641	.1753	112
114	13.76	1.91*	.01057	2.308	94.61	.4333	32.12	63.40	95.52	.0649	.1755	114
116	14.29	0.83*	.01059	2.228	94.43	.4489	32.57	63.25	95.82	.0657	.1756	116
118	14.84	0.14	.01061	2.151	94.26	.4649	33.03	63.09	96.12	.0665	.1757	118
120	15.40	0.70	0.01063	2.078	94.09	0.4813	33.48	62.93	96.41	0.0673	0.1758	120
122	15.97	1.27	.01065	2.008	93.92	.4981	33.93	62.78	96.71	.0680	.1760	122
124	16.56	1.86	.01067	1.941	93.74	.5153	34.38	62.62	97.00	.0688	.1761	124
126	17.17	2.47	.01069	1.876	93.57	.5330	34.83	62.46	97.29	.0696	.1763	126
128	17.80	3.10	.01071	1.814	93.39	.5514	35.29	62.30	97.59	.0704	.1764	128
130	18.45	3.74	0.01073	1.754	93.22	0.5702	35.75	62.14	97.89	0.0712	0.1765	130
132	19.11	4.41	.01075	1.697	93.04	.5894	36.21	61.97	98.18	.0719	.1767	132
134	19.79	5.09	.01077	1.642	92.86	.6091	36.67	61.80	98.47	.0727	.1768	134
136	20.48	5.78	.01079	1.590	92.69	.6290	37.13	61.64	98.77	.0735	.1770	136
138	21.19	6.49	.01081	1.540	92.51	.6494	37.59	61.48	99.06	.0742	.1771	138
140	21.93	7.23	0.01083	1.491	92.33	0.6707	38.05	61.31	99.36	0.0750	0.1773	140
142	22.69	7.99	.01085	1.444	92.15	.6926	38.52	61.13	99.65	.0758	.1774	142
144	23.47	8.77	.01087	1.399	91.98	.7150	38.98	60.96	99.94	.0765	.1775	144
146	24.27	9.57	.01089	1.355	91.80	.7379	39.45	60.79	100.24	.0773	.1777	146
148	25.09	10.39	.01092	1.313	91.62	.7615	39.92	60.61	100.53	.0781	.1778	148
150	25.93	11.23	0.01094	1.273	91.44	0.7856	40.38	60.44	100.82	0.0789	0.1780	150
152	26.79	12.09	.01096	1.234	91.25	.8102	40.85	60.27	101.11	.0796	.1782	152
154	27.67	12.97	.01098	1.197	91.07	.8353	41.32	60.09	101.41	.0804	.1783	154
156	28.56	13.86	.01100	1.162	90.89	.8608	41.79	59.91	101.70	.0812	.1785	156
158	29.48	14.78	.01102	1.128	90.71	.8869	42.26	59.73	101.99	.0819	.1786	158
160	30.44	15.74	0.01105	1.094	90.53	0.9141	42.74	59.55	102.29	0.0827	0.1788	160
170	35.53	20.83	.01116	0.9442	89.60	1.059	45.12	58.62	103.74	.0865	.1796	170
180	41.22	26.52	.01128	.8193	88.67	1.221	47.53	57.66	105.19	.0903	.1804	180
190	47.60	32.90	.01140	.7134	87.72	1.402	49.97	56.66	106.63	.0940	.1813	190
200	54.66	39.96	.01153	.6241	86.76	1.602	52.45	55.62	108.07	.0978	.1821	200
210	62.50	47.80	.01166	.5477	85.79	1.826	54.96	54.54	109.50	.1015	.1830	210
220	71.07	56.37	0.01179	0.4827	84.80	2.072	57.49	53.43	110.92	0.1052	0.1839	220

\* Inches of mercury below one atmosphere.  
† Standard ton temperatures.

Table B-4

## Properties of saturated vapor, Freon-22

## MONOCHLORODIFLUOROMETHANE, FREON 22

## PROPERTIES OF SATURATED VAPOR

Temp., °F. <i>t</i>	Pressure		Volume		Density		Enthalpy from -40° F.			Entropy	
	Absolute, lbs. in. <sup>2</sup> <i>p</i>	Gage, lbs. in. <sup>2</sup> <i>p</i> - <i>p</i> <sub>a</sub>	Liquid, ft. <sup>3</sup> . lb. <i>v</i> <sub>f</sub>	Vapor, ft. <sup>3</sup> . lb. <i>v</i> <sub>g</sub>	Liquid, lbs. ft. <sup>3</sup> <i>ρ</i> <sub>f</sub>	Vapor, lbs. ft. <sup>3</sup> <i>ρ</i> <sub>g</sub>	Liquid, Btu. lb. <i>h</i> <sub>f</sub>	Latent, Btu. lb. <i>h</i> <sub>fg</sub>	Vapor, Btu. lb. <i>h</i> <sub>g</sub>	Liquid, Btu./lb. °F. <i>s</i> <sub>f</sub>	Vapor, Btu./lb. °F. <i>s</i> <sub>g</sub>
-155	0.19901	29.51 *	0.0102	188.13	97.67	0.0053156	-29.05	115.85	86.80	-0.08075	0.29958
-150	0.26049	29.39 *	0.0103	146.06	97.33	0.0068467	-27.77	115.15	87.38	-0.07670	0.29523
-145	.33751	29.23 *	.0103	114.51	96.99	.0087329	-26.50	114.46	87.96	-.07265	.29118
-140	.43323	29.04 *	.0103	90.613	96.63	.011036	-25.23	113.78	88.55	-.06865	.28736
-135	.55106	28.80 *	.0104	72.327	96.27	.013826	-23.97	113.10	89.13	-.06471	.28372
-130	.69492	28.51 *	.0104	58.214	95.91	.017178	-22.71	112.43	89.72	-.06085	.28026
-125	0.86922	28.15 *	0.0105	47.236	95.53	0.021175	-21.45	111.76	90.31	-0.05706	0.27695
-120	1.0788	27.72 *	.0105	38.600	95.15	.025907	-20.20	111.10	90.90	-.05335	.27380
-115	1.3291	27.21 *	.0106	31.773	94.76	.031473	-18.96	110.45	91.49	-.04970	.27082
-110	1.6291	26.61 *	.0106	26.329	94.37	.037981	-17.71	109.80	92.09	-.04609	.26798
-105	1.9760	25.90 *	.0106	21.960	93.97	.045338	-16.46	109.15	92.69	-.04254	.26527
-100	2.3861	25.00 *	0.0107	18.426	93.56	0.054272	-15.21	108.50	93.29	-0.03903	0.26269
-95	2.8649	24.09 *	.0107	15.544	93.14	.064333	-13.96	107.85	93.89	-.03557	.26023
-90	3.4173	22.96 *	.0108	13.196	92.72	.075783	-12.71	107.20	94.49	-.03216	.25788
-85	4.0554	21.67 *	.0108	11.236	92.29	.088813	-11.45	106.55	95.10	-.02881	.25563
-80	4.7871	20.18 *	.0109	9.6497	91.85	.10363	-10.20	105.90	95.70	-.02551	.25347
-75	5.6224	18.48 *	0.0109	8.3112	91.41	0.12032	-8.94	105.24	96.30	-0.02224	0.25139
-70	6.5711	16.55 *	.0110	7.1917	90.96	.13905	-7.67	104.57	96.90	-.01899	.24941
-65	7.6456	14.36 *	.0110	6.2488	90.50	.16093	-6.41	103.91	97.50	-.01576	.24757
-60	8.8562	11.89 *	.0111	5.4520	90.03	.18342	-5.14	103.24	98.10	-.01256	.24580
-55	10.224	9.11 *	.0112	4.7710	89.56	.20960	-3.85	102.55	98.70	-.00939	.24407
-50	11.744	6.02 *	0.0112	4.1948	89.08	0.23839	-2.56	101.86	99.30	-0.00623	0.24245
-45	13.428	2.59 *	.0113	3.7038	88.59	.26999	-1.27	101.16	99.89	-.00311	.24088
-40	15.309	0.609	.0114	3.2787	88.10	.30500	0.02	100.46	100.48	0.00000	.23942
-35	17.391	2.691	.0114	2.9116	87.60	.34345	1.33	99.74	101.07	.00309	.23799
-30	19.689	4.989	.0115	2.5936	87.09	.38557	2.64	99.01	101.65	.00616	.23663
-25	22.217	7.517	0.0116	2.3170	86.58	0.43159	3.97	98.26	102.23	0.00922	0.23531
-20	24.992	10.292	.0116	2.0755	86.06	.48181	5.31	97.50	102.81	.01227	.23406
-15	28.031	13.331	.0117	1.8639	85.53	.53650	6.66	96.72	103.38	.01531	.23285
-10	31.344	16.644	.0118	1.6783	84.99	.59583	8.01	95.93	103.94	.01833	.23170
-5	34.951	20.251	.0118	1.5148	84.45	.66015	9.37	95.13	104.50	.02135	.23061
0	38.870	24.170	0.0119	1.3702	83.90	0.72980	10.74	94.30	105.04	0.02435	0.22953
5	43.118	28.418	.0120	1.2421	83.34	.80510	12.13	93.45	105.58	.02735	.22849
10	47.66	32.96	.012081	1.1295	82.778	.88532	12.89	93.02	105.91	.02884	.22692
20	58.00	43.30	.012250	0.93624	81.630	1.0683	15.68	91.27	106.95	.03468	.22498
30	69.97	55.27	.012430	.78125	80.453	1.2800	18.55	89.40	107.95	.04054	.22314
40	83.72	69.02	0.012619	0.65591	79.248	1.5246	21.52	87.39	108.91	0.04642	0.22134
50	99.40	84.70	.012818	.55371	78.015	1.8060	24.55	85.25	109.80	.05235	.21964
60	117.2	102.5	.013029	.46951	76.753	2.1299	27.65	82.95	110.60	.05833	.21797
70	137.2	122.5	.013251	.40000	75.464	2.5090	30.81	80.50	111.31	.06436	.21636
80	159.7	145.0	.013487	.34174	74.148	2.9262	34.09	77.86	111.95	.07035	.21469
90	184.8	170.1	0.013735	0.29284	72.808	3.4148	37.43	75.06	112.49	0.07630	0.21281
100	212.6	197.9	.014015	.25169	71.352	3.9731	40.80	72.08	112.88	.08221	.21102
110	243.4	228.7	.014331	.21673	69.781	4.6140	44.17	68.94	113.11	.08810	.20913
120	277.3	262.6	.014685	.18709	68.096	5.3451	47.67	65.67	113.34	.09398	.20728

Note: Values above line—February 27, 1942. Values below line—August 14, 1941.

\* Inches mercury below one atmosphere.



Table B-5 Density of water

## VOLUME PROPERTIES OF ORDINARY WATER

G. S. KELL

Reprinted by permission of the American Chemical Society, publishers of *Journal of Chemical and Engineering Data*, 12, 67-68 (1967)(Specific volume  $v$ , density  $\rho$ , thermal expansivity  $\alpha = d \ln v/dt = -d \ln \rho/dt$ , compressibility  $\kappa = -d \ln v/dp = d \ln \rho/dp$ )

$t, ^\circ\text{C.}$	$r, \text{Cc./G.}$	$\rho, \text{G./Ml.}$	$10^6\alpha, \text{Deg.}^{-1}$	$10^6\kappa, \text{Bar}^{-1}$	$t, ^\circ\text{C.}$	$r, \text{Cc./G.}$	$\rho, \text{G./Ml.}$	$10^6\alpha, \text{Deg.}^{-1}$	$10^6\kappa, \text{Bar}^{-1}$
-20	1.00658	0.99349	-678.48	61.94	48	1.011194	0.988957	443.95	44.15
-18	1.00532	0.99474	-580.83	60.48	49	1.011647	0.988515	450.92	44.16
-16	1.00424	0.99581	-495.74	59.11	50	1.012107	0.988066	457.81	44.17
-14	1.00332	0.99672	-420.85	57.83	51	1.012574	0.987610	464.64	44.19
-12	1.00254	0.99749	-354.33	56.64	52	1.013048	0.987148	471.40	44.21
-10	1.001895	0.998137	-294.73	55.52	53	1.013529	0.986680	478.10	44.24
-9	1.001614	0.998417	-267.18	54.99	54	1.014017	0.986205	484.74	44.26
-8	1.001359	0.998671	-240.95	54.48	55	1.014512	0.985723	491.32	44.29
-7	1.001131	0.998899	-215.94	53.98	56	1.015014	0.985236	497.84	44.33
-6	1.000926	0.999102	-192.06	53.50	57	1.015522	0.984743	504.30	44.37
-5	1.000746	0.999283	-169.22	53.04	58	1.016038	0.984243	510.71	44.41
-4	1.000587	0.999441	-147.34	52.60	59	1.016560	0.983737	517.07	44.45
-3	1.000451	0.999578	-126.36	52.17	60	1.017089	0.983226	523.38	44.50
-2	1.000334	0.999694	-106.20	51.76	61	1.017625	0.982708	529.64	44.55
-1	1.000238	0.999790	-86.81	51.36	62	1.018167	0.982185	535.85	44.61
0	1.000160	0.999868	-68.14	50.98	63	1.018716	0.981655	542.02	44.66
1	1.000101	0.999927	-50.14	50.61	64	1.019271	0.981120	548.14	44.72
2	1.000060	0.999968	-32.77	50.26	65	1.019833	0.980580	554.22	44.79
3	1.000036	0.999992	-15.98	49.92	66	1.020402	0.980034	560.26	44.85
4	1.000028	1.000000	0.26	49.59	67	1.020977	0.979482	566.26	44.92
5	1.000036	0.999992	15.98	49.28	68	1.021558	0.978924	572.22	45.00
6	1.000060	0.999968	31.23	48.98	69	1.022146	0.978361	578.15	45.07
7	1.000098	0.999930	46.01	48.69	70	1.022740	0.977793	584.04	45.15
8	1.000151	0.999877	60.37	48.41	71	1.023340	0.977219	589.89	45.23
9	1.000219	0.999809	74.33	48.15	72	1.023947	0.976640	595.72	45.32
10	1.000300	0.999728	87.90	47.89	73	1.024560	0.976056	601.51	45.40
11	1.000395	0.999634	101.12	47.65	74	1.025180	0.975466	607.27	45.49
12	1.000502	0.999526	113.99	47.42	75	1.025805	0.974871	613.00	45.59
13	1.000623	0.999406	126.54	47.19	76	1.026437	0.974271	618.71	45.68
14	1.000755	0.999273	138.78	46.98	77	1.027076	0.973665	624.39	45.78
15	1.000900	0.999129	150.73	46.78	78	1.027720	0.973055	630.04	45.88
16	1.001057	0.998972	162.41	46.59	79	1.028371	0.972439	635.67	45.99
17	1.001225	0.998804	173.82	46.40	80	1.029027	0.971819	641.27	46.10
18	1.001405	0.998625	184.99	46.23	81	1.029690	0.971193	646.86	46.21
19	1.001596	0.998435	195.91	46.06	82	1.030360	0.970562	652.42	46.32
20	1.001797	0.998234	206.61	45.91	83	1.031035	0.969926	657.96	46.44
21	1.002010	0.998022	217.10	45.76	84	1.031716	0.969286	663.48	46.56
22	1.002232	0.997801	227.37	45.62	85	1.032404	0.968640	668.98	46.68
23	1.002465	0.997569	237.45	45.48	86	1.033098	0.967990	674.47	46.81
24	1.002708	0.997327	247.34	45.36	87	1.033797	0.967335	679.94	46.94
25	1.002961	0.997075	257.05	45.24	88	1.034503	0.966674	685.40	47.07
26	1.003224	0.996814	266.59	45.13	89	1.035216	0.966009	690.84	47.20
27	1.003496	0.996544	275.96	45.02	90	1.035934	0.965340	696.26	47.34
28	1.003778	0.996264	285.17	44.93	91	1.036658	0.964665	701.68	47.48
29	1.004069	0.995976	294.23	44.84	92	1.037389	0.963986	707.08	47.63
30	1.004369	0.995678	303.14	44.75	93	1.038125	0.963302	712.48	47.77
31	1.004678	0.995372	311.92	44.67	94	1.038868	0.962613	717.86	47.93
32	1.004995	0.995057	320.55	44.60	95	1.039617	0.961920	723.24	48.08
33	1.005322	0.994734	329.06	44.54	96	1.040372	0.961222	728.60	48.24
34	1.005657	0.994403	337.44	44.48	97	1.041133	0.960519	733.96	48.40
35	1.006000	0.994063	345.71	44.42	98	1.041900	0.959812	739.32	48.56
36	1.006352	0.993716	353.85	44.37	99	1.042673	0.959100	744.67	48.73
37	1.006713	0.993360	361.89	44.33	100	1.043453	0.958384	750.01	48.90
38	1.007081	0.992997	369.81	44.29	101	1.044239	0.957662	755.36	49.07
39	1.007457	0.992626	377.64	44.25	102	1.045030	0.956937	760.70	49.25
40	1.007842	0.992247	385.36	44.22	103	1.045828	0.956207	766.03	49.43
41	1.008234	0.991861	392.99	44.20	104	1.046633	0.955472	771.37	49.62
42	1.008634	0.991467	400.52	44.18	105	1.047443	0.954733	776.71	49.80
43	1.009042	0.991067	407.97	44.16	106	1.048260	0.953989	782.05	50.00
44	1.009458	0.990659	415.33	44.15	107	1.049083	0.953240	787.39	50.19
45	1.009881	0.990244	422.60	44.15	108	1.049912	0.952488	792.73	50.39
46	1.010311	0.989822	429.80	44.14	109	1.050747	0.951730	798.07	50.59
47	1.010749	0.989393	436.91	44.15	110	1.051589	0.950968	803.42	50.80

Table B-6 Specific heat of water

## SPECIFIC HEAT OF WATER

## Heat Capacity of Air-free Water 0°-100°C at 1 Atmosphere Pressure

The heat capacity of air-free water is given in international steam table calories per gram and in absolute joules per gram. (1 absolute joule = 0.238846 I.T. Cal.).

The enthalpy or heat content is given for air-free water in I.T. Cal. per gram and in absolute joules per gram.

From Osborne, Stimson and Ginnings; B. of S. Jour. Res. 23, 238, 1939.

Temp. °C.	Thermal Capacity		Enthalpy		Temp. °C	Thermal Capacity		Enthalpy	
	Cal./g/°C	Joules/g/°C	Cal./g	Joules/g		Cal./g/°C	Joules/g/°C	Cal./g	Joules/g
0	1.00738	4.2177	0.0245	0.1026	50	.99854	4.1807	50.0079	209.3729
1	1.00652	4.2141	1.0314	4.3184	51	.99862	4.1810	51.0065	213.5538
2	1.00571	4.2107	2.0376	8.5308	52	.99871	4.1814	52.0051	217.7350
3	1.00499	4.2077	3.0429	12.7400	53	.99878	4.1817	53.0039	221.9166
4	1.00430	4.2048	4.0475	16.9462	54	.99885	4.1820	54.0027	226.0984
5	1.00368	4.2022	5.0515	21.1498	55	.99895	4.1824	55.0016	230.2806
6	1.00313	4.1999	6.0549	25.3508	56	.99905	4.1828	56.0006	234.4632
7	1.00260	4.1977	7.0578	29.5496	57	.99914	4.1832	56.9997	238.6462
8	1.00213	4.1957	8.0602	33.7463	58	.99924	4.1836	57.9989	242.8296
9	1.00170	4.1939	9.0621	37.9410	59	.99933	4.1840	58.9982	247.0134
10	1.00129	4.1922	10.0636	42.1341	60	.99943	4.1844	59.9975	251.1976
11	1.00093	4.1907	11.0647	46.3255	61	.99955	4.1849	60.9970	255.3822
12	1.00060	4.1893	12.0654	50.5155	62	.99964	4.1853	61.9966	259.5673
13	1.00029	4.1880	13.0659	54.7041	63	.99976	4.1858	62.9963	263.7529
14	1.00002	4.1869	14.0660	58.8916	64	.99988	4.1863	63.9962	267.9390
15	.99976	4.1858	15.0659	63.0779	65	1.00000	4.1868	64.9961	272.1256
16	.99955	4.1849	16.0655	67.2632	66	1.00014	4.1874	65.9962	276.3127
17	.99933	4.1840	17.0650	71.4476	67	1.00026	4.1879	66.9964	280.5003
18	.99914	4.1832	18.0642	75.6312	68	1.00041	4.1885	67.9967	284.6885
19	.99897	4.1825	19.0633	79.8141	69	1.00053	4.1890	68.9972	288.8772
20	.99883	4.1819	20.0622	83.9963	70	1.00067	4.1896	69.9977	293.0665
21	.99869	4.1813	21.0609	88.1778	71	1.00081	4.1902	70.9985	297.2564
22	.99857	4.1808	22.0596	92.3589	72	1.00096	4.1908	71.9994	301.4469
23	.99847	4.1804	23.0581	96.5395	73	1.00112	4.1915	73.0004	305.6381
24	.99838	4.1800	24.0565	100.7196	74	1.00127	4.1921	74.0016	309.8299
25	.99828	4.1796	25.0548	104.8994	75	1.00143	4.1928	75.0030	314.0224
26	.99821	4.1793	26.0530	109.0788	76	1.00160	4.1935	76.0045	318.2155
27	.99814	4.1790	27.0512	113.2580	77	1.00177	4.1942	77.0062	322.4094
28	.99809	4.1788	28.0493	117.4369	78	1.00194	4.1949	78.0080	326.6039
29	.99804	4.1786	29.0474	121.6157	79	1.00213	4.1957	79.0101	330.7992
30	.99802	4.1785	30.0455	125.7943	80	1.00229	4.1964	80.0123	334.9952
31	.99799	4.1784	31.0435	129.9727	81	1.00248	4.1972	81.0147	339.1920
32	.99797	4.1783	32.0414	134.1510	82	1.00268	4.1980	82.0172	343.3897
33	.99797	4.1783	33.0394	138.3293	83	1.00287	4.1988	83.0200	347.5881
34	.99795	4.1782	34.0374	142.5076	84	1.00308	4.1997	84.0230	351.7873
35	.99795	4.1782	35.0353	146.6858	85	1.00327	4.2005	85.0262	355.9874
36	.99797	4.1783	36.0333	150.8641	86	1.00349	4.2014	86.0295	360.1883
37	.99797	4.1783	37.0312	155.0423	87	1.00370	4.2023	87.0331	364.3902
38	.99799	4.1784	38.0292	159.2207	88	1.00392	4.2032	88.0369	368.5929
39	.99802	4.1785	39.0272	163.3991	89	1.00416	4.2042	89.0410	372.7966
40	.99804	4.1786	40.0253	167.5777	90	1.00437	4.2051	90.0452	377.0012
41	.99807	4.1787	41.0233	171.7563	91	1.00461	4.2061	91.0497	381.2068
42	.99811	4.1789	42.0214	175.9351	92	1.00485	4.2071	92.0545	385.4135
43	.99816	4.1791	43.0195	180.1141	93	1.00509	4.2081	93.0594	389.6211
44	.99819	4.1792	44.0177	184.2933	94	1.00535	4.2092	94.0647	393.8297
45	.99826	4.1795	45.0159	188.4726	95	1.00561	4.2103	95.0701	398.0395
46	.99830	4.1797	46.0142	192.6522	96	1.00588	4.2114	96.0759	402.2503
47	.99835	4.1799	47.0125	196.8320	97	1.00614	4.2125	97.0819	406.4622
48	.99842	4.1802	48.0109	201.0120	98	1.00640	4.2136	98.0882	410.6753
49	.99847	4.1804	49.0094	205.1923	99	1.00669	4.2148	99.0947	414.8895
					100	1.00697	4.2160	100.1015	419.1049



Table B-7 Thermal conductivity of water

## THERMAL CONDUCTIVITY OF CERTAIN LIQUIDS

From NBSHS-NBS 8

R. W. Powell, C. Y. Ho, and P. E. Liley

The thermal conductivity,  $k$ , is given in the units Milliwatt  $\text{cm}^{-1} \cdot \text{K}^{-1}$ . To convert to  $\text{Cal}(\text{gm}) \text{hr}^{-1} \text{cm}^{-1} \cdot \text{K}^{-1}$  multiply the values listed in the table by 0.860421

T (K)	Helium	Nitrogen	Argon	Carbon tetra-chloride	Diphenyl	m-Terphenyl	Toluene	Water
2.4	0.192							
2.6	0.193							
2.8	0.197							
3.0	0.204							
3.2	0.214							
3.4	0.227							
3.6	0.241							
3.8	0.260							
4.0	0.282							
4.2	0.307							
4.4	(0.335)†							
4.6	(0.366)†							
4.8	(0.400)†							
5.0	(0.437)†							
5.2	(0.477)†							
60		1.692†						
65		1.598						
70		1.504						
75		1.411						
80		1.320†	1.315†					
85		1.229†	1.258					
90		1.140†	1.200†					
95		1.051†	1.141†					
100		0.965†	1.082†					
105		0.879†	1.023†					
110		0.794†	0.963†					
115		0.710†	0.903†					
120		0.627†	0.842†					
125		0.544†	0.780†					
130			0.717†					
135			0.654†					
140			0.591†					
145			0.527†					
150			0.463†				(1.719)†	
160							(1.694)†	
170							(1.669)†	
180							1.644	
190							1.619	
200							1.594	
210							1.569	
220							1.543	
230				(1.169)†			1.518	
240				(1.150)†			1.492	
250			1.131				1.467	5.22†
260			1.112				1.442	5.39†
270			1.093				1.416	5.55†
280			1.074				1.391	5.74
290			1.055				1.365	5.92
300			1.036				1.340	6.09
310			1.017				1.315	6.23
320			0.997				1.289	6.37
330			0.978		(1.402)†		1.264	6.48
340			0.959		(1.387)†		1.238	6.59
350		0.940		1.373		(1.361)†	1.213	6.68
360		(0.921)		1.359		(1.346)†	1.188	6.75
370		(0.902)		1.345		1.351	1.162	6.80
380		(0.882)		1.331		1.346	1.137	6.84†
390		(0.863)		1.316		1.341	(1.112)†	6.86†
400		(0.844)		1.302		1.335	(1.086)†	6.86†
410		(0.825)		1.288		1.329	(1.061)†	6.86†
420		(0.806)		1.274		1.323	(1.036)†	6.84†
430		(0.787)		1.259		1.317	(1.013)†	6.81†
440		(0.768)		1.245		1.310	(0.988)†	6.78†
450		(0.749)		1.231		1.304	(0.959)†	6.73†
460				1.217		1.297	(0.933)†	6.67†
470				1.202		1.290	(0.908)†	6.61†
480				1.188		1.283	(0.885)†	6.53†
490				1.174		1.276	(0.862)†	6.45†
500				1.160		1.268	(0.839)†	6.35†
510				1.146		1.261		6.24†
520				1.131		1.254		6.12†
530				1.117†		1.246		5.99†
540				1.103†		1.238		5.86†
550					1.089†	1.230		5.71†
560					1.074†	1.222		5.55†
570					1.060†	1.213		5.39†
580					1.046†	1.205		5.20†
590					1.032†	1.197		5.01†
600					1.018†	1.188		4.81†
610						1.180		4.60†
620						1.172		4.40†
630						1.163		(4.20)†
640						1.155†		(4.01)†
650						1.146†		

† Extrapolated for the supercooled liquid. [Approximate n.m.p. in K: N<sub>2</sub>, 63; A, 84; CCl<sub>4</sub>, 250; C<sub>6</sub>H<sub>6</sub>, 342; m-C<sub>6</sub>H<sub>5</sub>, 361; p-C<sub>6</sub>H<sub>5</sub>, 486; C<sub>7</sub>H<sub>8</sub>, 178; H<sub>2</sub>O, 273.1].‡ Under saturation vapor pressure [Approximate n.b.p. in K: He, 4.3; N<sub>2</sub>, 77; A, 88; CCl<sub>4</sub>, 350; C<sub>6</sub>H<sub>6</sub>, 528; m-C<sub>6</sub>H<sub>5</sub>, 637; p-C<sub>6</sub>H<sub>5</sub>, 658; C<sub>7</sub>H<sub>8</sub>, 384; H<sub>2</sub>O, 373].

Table B-8 Viscosity of water

## THE VISCOSITY OF WATER 0°C TO 100°C

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°C	$\eta$ (cp)	°C	$\eta$ (cp)	°C	$\eta$ (cp)	°C	$\eta$ (cp)
0	1.787	26	0.8705	52	0.5290	78	0.3638
1	1.728	27	.8513	53	.5204	79	.3592
2	1.671	28	.8327	54	.5121	80	.3547
3	1.618	29	.8148	55	.5040	81	.3503
4	1.567	30	.7975	56	.4961	82	.3460
5	1.519	31	.7808	57	.4884	83	.3418
6	1.472	32	.7647	58	.4809	84	.3377
7	1.428	33	.7491	59	.4736	85	.3337
8	1.386	34	.7340	60	.4665	86	.3297
9	1.346	35	.7194	61	.4596	87	.3259
10	1.307	36	.7052	62	.4528	88	.3221
11	1.271	37	.6915	63	.4462	89	.3184
12	1.235	38	.6783	64	.4398	90	.3147
13	1.202	39	.6654	65	.4335	91	.3111
14	1.169	40	.6529	66	.4273	92	.3076
15	1.139	41	.6408	67	.4213	93	.3042
16	1.109	42	.6291	68	.4155	94	.3008
17	1.081	43	.6178	69	.4098	95	.2975
18	1.053	44	.6067	70	.4042	96	.2942
19	1.027	45	.5960	71	.3987	97	.2911
20	1.002	46	.5856	72	.3934	98	.2879
21	0.9779	47	.5755	73	.3882	99	.2848
22	.9548	48	.5656	74	.3831	100	.2818
23	.9325	49	.5561	75	.3781		
24	.9111	50	.5468	76	.3732		
25	.8904	51	.5378	77	.3684		

The above table was calculated from the following empirical relationships derived from measurements in viscometers calibrated with water at 20°C (and one atmosphere), modified to agree with the currently accepted value for the viscosity at 20° of 1.002 cp:

$$0^\circ \text{ to } 20^\circ\text{C: } \log_{10} \frac{\eta}{\eta_{20}} = \frac{1301}{998.333 + 8.1855(T-20) + 0.00585(T-20)^2} - 3.30233$$

(R. C. Hardy and R. L. Cottingham, J. Res. NBS 42, 573 (1949).)

$$20^\circ \text{ to } 100^\circ\text{C: } \log_{10} \frac{\eta}{\eta_{20}} = \frac{1.3272(20-T) - 0.001053(T-20)^2}{T + 105}$$

(J. F. Swindells, NBS, unpublished results.)

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Table B-9 Properties of air at P = 101.325 kPa (M = 28.966)

T	$\rho$	$\mu$	$\nu$	$C_P$	k	Pr
K	$\text{kg/m}^3$	$\text{Ps}\cdot\text{s}$	$\text{m}^2/\text{s}$	$\text{kJ}/(\text{kg}\cdot\text{K})$	$\text{W}/(\text{m}\cdot\text{K})$	
100	3.5985	70.60 -07	19.62 -07	1.028	92.20 -04	0.787
150	2.3673	10.38 -06	43.85 -07	1.011	13.75 -03	0.763
200	1.7690	13.36 -06	75.52 -07	1.006	18.10 -03	0.743
250	1.4119	16.06 -06	11.37 -06	1.003	22.26 -03	0.724
263	1.3421	16.70 -06	12.44 -06	1.003	23.28 -03	0.720
273	1.2930	17.20 -06	13.30 -06	1.004	24.07 -03	0.717
283	1.2473	17.69 -06	14.18 -06	1.004	24.86 -03	0.714
293	1.2017	18.17 -06	15.08 -06	1.004	25.63 -03	0.712
300	1.1766	18.53 -06	15.75 -06	1.005	26.14 -03	0.711
303	1.1650	18.64 -06	16.00 -06	1.005	26.37 -03	0.710
313	1.1277	19.11 -06	16.95 -06	1.005	27.09 -03	0.709
323	1.0928	19.57 -06	17.91 -06	1.006	27.80 -03	0.708
333	1.0600	20.02 -06	18.89 -06	1.007	28.51 -03	0.707
343	1.0291	20.47 -06	19.89 -06	1.008	29.21 -03	0.706
350	1.0085	20.81 -06	20.63 -06	1.008	29.70 -03	0.706
353	1.0000	20.91 -06	20.91 -06	1.008	29.89 -03	0.705
363	0.9724	21.34 -06	21.95 -06	1.009	30.58 -03	0.704
373	0.9463	21.77 -06	23.01 -06	1.010	31.26 -03	0.703
400	0.8825	22.94 -06	26.00 -06	1.013	33.05 -03	0.703
450	0.7844	24.93 -06	31.78 -06	1.020	36.33 -03	0.700
500	0.7060	26.82 -06	37.99 -06	1.029	39.51 -03	0.699



Table B-9 (cont.) Properties of air at  $P = 101.325 \text{ kPa}$  ( $M = 28.966$ )

T	$\rho$	$\mu$	$\nu$	C <sub>P</sub>	k	Pr
K	$\text{kg/m}^3$	$\text{Ps}\cdot\text{s}$	$\text{m}^2/\text{s}$	$\text{kJ}/(\text{kg}\cdot\text{K})$	$\text{W}/(\text{m}\cdot\text{K})$	
550	0.6418	28.60 -06	44.56 -06	1.039	42.60 -03	0.698
600	0.5883	30.30 -06	51.50 -06	1.051	45.60 -03	0.699
650	0.5431	31.93 -06	58.80 -06	1.063	48.40 -03	0.701
700	0.5043	33.49 -06	66.41 -06	1.075	51.30 -03	0.702
750	0.4706	34.98 -06	74.32 -06	1.087	54.10 -03	0.703
800	0.4412	36.43 -06	82.56 -06	1.099	56.90 -03	0.703
850	0.4153	37.83 -06	91.10 -06	1.110	59.70 -03	0.703
900	0.3922	39.18 -06	99.90 -06	1.121	62.50 -03	0.702
950	0.3716	40.49 -06	10.90 -05	1.131	64.90 -03	0.705
1,000	0.3530	41.77 -06	11.83 -05	1.141	67.20 -03	0.709
1,100	0.3209	44.40 -06	13.80 -05	1.160	73.20 -03	0.705
1,200	0.2942	46.90 -06	15.90 -05	1.177	78.20 -03	0.705
1,300	0.2715	49.30 -06	18.20 -05	1.195	83.70 -03	0.705
1,400	0.2521	51.70 -06	20.50 -05	1.212	89.10 -03	0.704
1,500	0.2353	54.00 -06	22.90 -05	1.230	94.60 -03	0.704
1,600	0.2206	56.30 -06	25.50 -05	1.248	10.00 -02	0.703
1,700	0.2076	58.50 -06	28.20 -05	1.266	10.50 -02	0.702
1,800	0.1961	60.70 -06	31.00 -05	1.286	11.10 -02	0.701
1,900	0.1858	62.90 -06	33.90 -05	1.307	11.70 -02	0.700
2,000	0.1765	65.00 -06	36.80 -05	1.331	12.40 -02	0.699

Table B-9(cont.) Properties of air at  $P = 101.325 \text{ kPa}$  ( $M = 28.966$ )

T	$\rho$	$\mu$	$\nu$	$C_P$	k	Pr
K	$\text{kg/m}^3$	$\text{Ps}\cdot\text{s}$	$\text{m}^2/\text{s}$	$\text{kJ}/(\text{kg}\cdot\text{K})$	$\text{W}/(\text{m}\cdot\text{K})$	
2,100	0.1681	67.20 -06	40.40 -05	1.359	13.10 -02	0.696
2,200	0.1605	69.30 -06	43.20 -05	1.392	13.90 -02	0.693
2,300	0.1535	71.40 -06	46.50 -05	1.434	14.90 -02	0.688
2,400	0.1471	73.50 -06	50.00 -05	1.487	16.10 -02	0.681
2,500	0.1412	75.70 -06	53.60 -05	1.556	17.50 -02	0.673

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Table B-10 Physical properties of metals

Physical properties of metals

Metal	Melting point °C	Properties at 20°C				Thermal conductivity $k$ , W/(m·°C)								
		$\rho$ , kg m <sup>3</sup>	$c_p$ , kJ kg·°C	$k$ , W m·°C	$\alpha$ , m <sup>3</sup> s × 10 <sup>3</sup>	-100°C	0°C	100°C	200°C	300°C	400°C	600°C	800°C	1000°C
		Aluminum	660	2,707	0.896	204	8.418	215	202	206	215	228	249	
Pure														
Al-Cu (Duralumin), 94-96% Al, 3-5% Cu, trace Mg		2,787	0.883	164	6.676	126	159	182	194					
Al-Si (Silumin, copper-bearing), 86.5% Al, 1% Cu		2,659	0.867	137	5.933	119	137	144	152	161				
Al-Si (Alusil), 78-80% Al, 20-22% Si		2,627	0.854	161	7.172	144	157	168	175	178				
Al-Mg-Si, 97% Al, 1% Mg, 1% Si, 1% Mn		2,707	0.892	177	7.311		175	189	204					
Beryllium	1277	1,850	1.825	200	5.92									
Bismuth	272	9,780	0.122	7.86	0.66									
Cadmium	321	8,650	0.231	96.8	4.84									
Copper														
Pure	1085	8,954	0.3831	386	11.234	407	386	379	374	369	363	353		
Aluminum bronze 95% Cu, 5% Al		8,666	0.410	83	2.330									
Bronze 75% Cu, 25% Sn		8,666	0.343	26	0.859									
Red brass 85% Cu, 9% Sn, 6% Zn		8,714	0.385	61	1.804		59	71						

## APPENDIX C

## PROGRAM LISTING

## 1. Program for calculating the experimental thermal resistances.

```

10  REM PROGRAM FOR CALCULATE EXPERIMENTAL THERMAL RESISTANCE
20  INPUT " NO. OF DATA = " ; N
30  DIM FC(N), FH(N), THI(N), THO(N), TCI(N), TCO(N), T1(N), T2(N),
T3(N)
40  DIM T4(N), T5(N), T6(N), T7(N), T8(N), T9(N), T10(N), QAV(N), UA
(N), QH(N), QC(N)
50  DIM RT(N), R35(N), REXP1(N), REXP2(N), REXP6(N), REXP7(N), UHP(N)
, NRH(N), NRC(N), REH(N), REC(N)
60  LE = .4 : 'm. :
70  LC = .4 : 'm.
80  DO = .00952 : 'm.
90  DI = .0087 : 'm.
100 D = .0209296 : 'm.
110 PI = 3.141592654#
120 FOR I = 1 TO N
130  READ FC(I), FH(I), THI(I), THO(I), TCI(I), TCO(I), T1(I), T2(
I)
140  READ T3(I), T4(I), T5(I), T6(I), T7(I), T8(I), T9(I), T10(I)
150  TH = (THI(I) + THO(I))/2
160  T = TH
170  GOSUB 910
180  DLH = DL : CPH = CP : VISH = VIS
190  QH(I) = DLH * FH(I) * CPH * (THI(I) - THO(I)) * .000001
200  DEQ = D-DO
210  A = PI * (D+DO)*(D-DO)/4
220  NRH(I) = DLH * FH(I)*DEQ / ( A * VISH * 1000!)
230  REH(I) = ((D+DO) / DO) * NRH(I)
240  TC = (TCI(I) + TCO(I))/2
250  T = TC
260  GOSUB 910
270  DLC = DL : CPC = CP : VISC = VIS
280  QC(I) = DLC * FC(I) * CPC * (TCO(I) - TCI(I)) * .000001
290  NRC(I) = 4 * DLC * FC(I) / ( PI * (D+DO) * VISC * 1000!)
300  REC(I) = ((D+DO) / DO) * NRC(I)
310  QAV(I) = (QC(I) + QH(I))/2
320  TWCO = (T1(I) + T2(I) + T3(I) + T4(I))/4
330  TWHO = (T7(I) + T8(I) + T9(I) + T10(I))/4
340  UA(I) = QAV(I)/(TWHO - TWCO)
350  REXP1(I) = (TH - TWHO) / QAV(I)
360  REXP2(I) = LOG(DO/DI) / ( 2 * PI * 386 * LE)
370  REXP7(I) = (TWCO - TC) / QAV(I)
380  REXP6(I) = REXP2(I)
390  RT(I) = (TH - TC) / QAV(I)
400  R35(I) = 1 / UA(I)
410  UHP(I) = 4 * UA(I) / ( PI * DO^2 )
420  NEXT I
430  BEEP
440  WIDTH "LPT1:",132
450  LPRINT CHR$(15);

```



```

460 LPRINT CHR$(14);TAB(25);"DATA FROM THE EXPERIMENTS":LPRINT
470 LPRINT :
480 LPRINT CHR$(15);"NO. OF DATA = ";N
490 LPRINT :LPRINT "*****
*****"
500 LPRINT CHR$(15);:LPRINT
510 LPRINT " FC "; FH "; THI "; THO "; TCI ";
TCO "; T1 "; T2 "; T3 "; T4 "; T5 "; T6
"; T7 "; T8 "; T9 "; T10 ";
520 LPRINT :LPRINT : LPRINT "*****
*****"
530 LPRINT
540 FOR I = 1 TO N
550 LPRINT USING "###.## ";FC(I);FH(I);THI(I);THO(I);TCI(I);TCO
(I);T1(I);T2(I);T3(I);T4(I);T5(I);T6(I);T7(I);T8(I);T9(I);T10(I);
560 LPRINT
570 NEXT I
580 LPRINT : LPRINT :LPRINT :LPRINT
590 LPRINT CHR$(14); TAB(25);"EXPERIMENTAL RESULTS"
600 LPRINT :LPRINT :LPRINT CHR$(15)
610 LPRINT "*****
*****"
620 LPRINT
630 LPRINT " UA "; UHP "; RT "; R35
"; REXP1 "; REXP2 "; REXP6 "; REXP7 "
;
640 LPRINT
650 LPRINT : LPRINT "*****
*****"
660 LPRINT
670 FOR I = 1 TO N
680 LPRINT USING "##.####";UA(I),UHP(I),RT(I),R35(I),REXP1
(I),REXP2(I),REXP6(I),REXP7(I);
690 LPRINT
700 NEXT I
710 LPRINT :LPRINT
720 LPRINT "*****
*****"
730 LPRINT :
740 LPRINT " QC "; QH "; QAV "; REH
"; REH' "; REC "; REC' ";
750 LPRINT :LPRINT

```



```

760 LPRINT "*****
*****"
***"
770 LPRINT : LPRINT
780 FOR I = 1 TO N
790 LPRINT USING "##.###^" ;QC(I);QH(I);QAV(I);NRH(I);REH(I);NRC(
I);REC(I);
800 LPRINT
810 NEXT I
820 DATA 89.7,27.7,38.8,34.77,18.3,19.03,21.57,22.04,20.98,22.36,31.32
,32.59,30.55,36,36,37.5
830 DATA 89.7,38.5,39.1,36.37,18.8,19.44,21.07,22.04,20.98,21.85,29.35
,27.71,27.04,36,38.5,39
840 DATA 89.7,53.9,39.5,38.97,19.30,19.94,21.57,23.05,20.98,22.87,31.3
2,31.61,29.55,37.5,37.5,39
850 DATA 89.7,65.8,39.9,39.47,20.11,20.54,22.08,23.56,22,22.87,31.81,3
2.59,30.55,38,38,39
860 DATA 89.7,75.6,40,39.67,18.5,19.03,20.56,22.04,19.96,21.85,29.85,3
0.63,30.55,38.5,39,38.5
870 DATA 89.7,84.5,39.3,39.17,17.2,18.13,21.07,22.04,19.96,22.36,33.29
,34.54,34.06,38.5,38.5,38
880 LPRINT :LPRINT :LPRINT CHR$(14); TAB(30); " THE END "
890 LPRINT CHR$(18);
900 END
910 REM SUBROUTINE FOR CALCULATE WATER PROPERTY
920 DL = 999.8466# +.06340783#*T - .008427257# * T^2 +.00006389052#
* T^3-.0000003029236# *T^4
930 CPL = 75.98544#-.008254895#*T -.003420649#*T^2+.0001721228# *T^3-.
000003097828#*T^4+.00000001965672#*T^5
940 CP =(CPL*1000)/18.016
950 LOVIS = (1.3272 * (20 -T)-.001053 * (T-20)^2) / (T + 105)
960 VIS = 10^(LOVIS) * 1.002
970 RETURN

```

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2. Program for calculating the constant of the condensation and pool boiling correlations.

```

10  REM PROGRAM FOR CALCULATE CONSTANT OF CORRELATIONS
20  INPUT "NO. OF DATA = ";N
30  INPUT "TYPE OF FREON : FREON NO. ";M
40  DIM Q(N), TWHO(N), TWCO(N), TWHI(N), TWCI(N), X(N), Y(N), BR(N),
    BL(N)
50  DIM CR(N), HC(N)
60  PI = 3.141592654#
70  G = 9.8 : ' GRAVITY ACCELERATION (m/s^2)
80  GC = 1 : 'CONVERSION FACTOR (1 kg.m/(N.s^2))
90  LE = .4 : 'EVAPORATOR LENGTH (m.)
100 LC = .4 : 'CONDENSER LENGTH (m.)
110 DO = .00952 : 'OUTSIDE DIAMETER OF TUBE (m.)
120 DI = .0087 : 'INSIDE DIAMETER OF TUBE (m.)
130 AI = PI*.00896*.4
131 AO = PI*DO*LE
132 AM = (AO-1.4*AI)/LOG(AO/(1.4*AI))
140 FOR I = 1 TO N
150   READ TWHO(I), TWCO(I), Q(I)
160   TWHI(I) = TWHO(I) - Q(I)*(DO-DI)/(2*386*AM)
170   TWCI(I) = TWCO(I) + Q(I)*(DO-DI)/(2*386*AM)
180   TS = (TWHI(I) + TWCI(I))/2
185   T = TS
190   IF M = 22 THEN GOSUB 2000 ELSE GOSUB 1000
200   PR = CPLF*VISLF/KLF
210   BL(I) = CPLF*(TWHI(I)-TS)/(LAF*PR^1.7)
220   BR(I) = (GC*SURF/(G*(DLF-DVF)))^.5*Q(I)/(1.4*AI*VISLF*LAF)
230   HC(I) = Q(I)/((TS-TWCI(I))*1.4*AI)
240   CR(I) = G*DLF*(DLF-DVF)*LAF*KLF^3/(VISLF*(TS-TWCI(I))*LC)
250 NEXT I
260 WIDTH "LPT1:",132
270 LPRINT CHR$(15);
280 LPRINT CHR$(14);TAB(25);"INPUT DATA"
290 LPRINT : LPRINT
300 LPRINT "NO. FO DATA = ";N,"TYPE OF FREON : FREON ";M
310 LPRINT
320 LPRINT "*****
*****"
330 LPRINT
340 LPRINT TAB(15);" QAV "; TWHO "; TWCO ";
TWHI "; TWCI "; XH "; YH "; XC ";
" YC ";
350 LPRINT
360 LPRINT "*****
*****"
370 LPRINT
380 FOR I = 1 TO N
390   LPRINT TAB(15);USING "##.###^~~~ ";Q(I);TWHO(I);TWCO(I);TWHI
(I);TWCI(I);BR(I);BL(I);CR(I);HC(I);
400   LPRINT
410 NEXT I
420 LPRINT "*****
*****"
430 LPRINT : LPRINT

```



```

440 LPRINT CHR$(14);TAB(20);"CORRELATION OF POOL BOILING"
450 LPRINT
460 FOR I = 1 TO N
470     X(I) = BR(I)
480     Y(I) = BL(I)
490 NEXT I
500 GOSUB 3000
510 LPRINT : LPRINT
520 LPRINT CHR$(14);TAB(20);"FILM CONDENSATION CORRELATION"
530 FOR I = 1 TO N
540     X(I) = CR(I)
550     Y(I) = HC(I)
560 NEXT I
570 GOSUB 3000
580 END
1000 REM SUBPROGRAM FOR CALCULATE FREON-113 PROPERTY
1010 DLF = 1621.038#-2.171899#*T-.003504691#*T^2
1020 DVF = 1.260348#+.05430785#*T+.0007819232#*T^2+.0000995579#*T^3-.0
00003698256#*T^4+.00000004329166#*T^5
1030 LAF = 160606.6#-260.895#*T+.002443325#*T^2-.02480492#*T^3+.000231
1955#*T^4
1040 VISLF = .0009420137#-.0000145653#*T+.0000001727834#*T^2-.00000000
1864928#*T^3+1.430161D-11*T^4
1050 KLF = .1173633#-.0008310745#*T-.00004276443#*T^2+.000002891884#*T
^3-.00000005429155#*T^4+.0000000003290212#*T^5
1060 SURF = .02200656#-.0001264531#*T+.000001047079#*T^2-.000000054799
63#*T^3+.0000000007125223#*T^4+1.376073D-11*T^5-2.56327D-13*T^6
1070 CPLF1 = .1824871#+.0009191438#*(T*1.8+32)-.000007517865#*(T*1.8+3
2)^2-.00000004215532#*(T*1.8+32)^3+.0000000010574775#*(T*1.8+32)^4-4.1
829384D-12*(T*1.8+32)^5
1080 CPLF = CPLF1*4186.69
1090 RETURN
2000 REM SUBPROGRAM FOR CALCULATE FREON-22 PROPERTY
2010 DLF = 1285#-1.945733#*T-.09944414#*T^2+.00022548#*T^3+.0000480120
1#*T^4-.0000002782948#*T^5-.00000002284995#*T^6+.0000000004199209#*T^7
+5.434099D-13*T^8+4.44025D-14*T^9-1.460264D-15*T^10
2020 DVF = 21.28499#+.7253383#*T+.00383729#*T^2+.0001529189#*T^3
2030 VISLF = .0002670001#-.000001509946#*T+.000000007179722#*T^2+6.945
386D-11*T^3-1.47996D-12*T^4+2.479268D-15*T^5
2040 LAF = 204280.1#-836.2317#*T-.2807336#*T^2-.07326331#*T^3+.0002059
711#*T^4
2050 KLF = .09769995#-.0005441583#*T+.000002624762#*T^2-.0000000458314
7#*T^3
2060 SURF = .0117#-.0001121023#*T-.000002908705#*T^2+.00000004846874#*
T^3+4.495216D-11*T^4+6.411755D-12*T^5-1.551813D-13*T^6
2070 CPLF = 1168.869#+2.867799#*T+.04272785#*T^2-.001856198#*T^3+.0000
3269711#*T^4
2080 RETURN
3000 REM SUBPROGRAM FOR LINEAR LEAST SQUARE FIT
3001 X1 = 0
3002 X2 = 0
3003 X3 = 0
3004 X4 = 0
3005 X5 = 0

```

```

3006 Y1 = 0
3007 Y2 = 0
3010 FOR I = 1 TO N
3020     X1 = X1 + LOG(X(I))
3030     X2 = X2 + (LOG(X(I)))^2
3040     X3 = X3 + LOG(X(I))*LOG(Y(I))
3050     Y1 = Y1 + LOG(Y(I))
3060 NEXT I
3070 FOR I = 1 TO N
3080     X4 = X4 + (X(I)-X1/N)*(Y(I)-Y1/N)
3090     X5 = X5 + (X(I)-X1/N)^2
3100     Y2 = Y2 + (Y(I)-Y1/N)^2
3110 NEXT I
3120 R = X4/(X5*Y2)^.5
3130 B = (X3-X1*Y1/N)/(X2-X1^2/N)
3140 A = EXP((Y1-B*X1)/N)
3150 LPRINT TAB(20);" Y = A * X^B "
3160 LPRINT TAB(20);" A = ";A;TAB(40);" B = ";B;TAB(60);" R = ";R
3170 RETURN
3180 DATA 32.3,24.5,115.39
3190 DATA 32.6,24.4,159.36
3200 DATA 32.2,24.1,183.42
3210 DATA 32.8,24.2,170.85
3220 DATA 32.5,24.1,149.50
3230 DATA 32.7,24.2,144.58

```



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## 3. Program for calculating the constant of outer film correlations.

```

10  REM PROGRAM FOR CALCULATE CONSTANT OF OUTER FILM CORRELATIONS
20  INPUT "NO. OF DATA = ";N
30  DIM Q(N), TWHO(N), TWCO(N), TWHI(N), TWCI(N), X(N), Y(N), THI(N),
    TCI(N)
40  DIM THO(N), TCO(N), REH(N), REC(N), NUH(N), NUC(N), FC(N), FH(N)
50  PI = 3.141592654#
60  D = .0209296 : 'INSIDE DIAMETER OF JACKET (m.)
70  LC = .4 : 'CONDENSER LENGTH (m.)
80  LE = .4 : 'EVAPORATOR LENGTH (m.)
90  D = .0209296 : 'INSIDE DIAMETER OF JACKET (m.)
100 DO = .00952 : 'OUTSIDE DIAMETER OF TUBE (m.)
110 DI = .0087 : 'INSIDE DIAMETER OF TUBE (m.)
120 AO = PI*DO*LE
130 DEQ = (D - DO)*(D + DO)/DO
140 INPUT "Do you want to read data from file";ANSS$
150 IF ANSS$ = "Y" OR ANSS$ = "y" THEN GOTO 370
160 INPUT "Print A for append data ; any key for reinput";B$
170 IF B$ = "A" OR B$ = "a" THEN OPEN "B:DATAF1" FOR APPEND AS #1 ELS
E GOTO 190
180 GOTO 200
190 OPEN "B:DATAF1" FOR OUTPUT AS #1
200 C = 0
210 IF T$ = "Y" OR T$ = "y" THEN CLOSE : GOTO 430
220 C = C+1
230 INPUT "FC = ", FC(C)
240 INPUT "FH = ", FH(C)
250 INPUT "THI = ", THI(C)
260 INPUT "THO = ", THO(C)
270 INPUT "TCI = ", TCI(C)
280 INPUT "TCO = ", TCO(C)
290 INPUT "TWHO = ", TWHO(C)
300 INPUT "TWCO = ", TWCO(C)
310 INPUT "Q = ", Q(C)
320 INPUT "Do you want to correct it ";A$
330 IF A$ = "Y" OR A$ = "y" THEN GOTO 220
340 WRITE #1, FC(C), FH(C), THI(C), THO(C), TCI(C), TCO(C), TWHO(C),
TWCO(C), Q(C)
350 INPUT "Is it out of data ";T$
360 GOTO 210
370 OPEN "I", #1, "B:DATAF1"
380 C = 0
390 IF EOF(1) THEN CLOSE : GOTO 430
400 C = C+1
410 INPUT #1, FC(C), FH(C), THI(C), THO(C), TCI(C), TCO(C), TWHO(C),
TWCO(C), Q(C)
420 GOTO 390
430 N = C
440 FOR I = 1 TO N
450     TH = (THI(I)+THO(I))/2

```



```

460     TC = (TCI(I)+TCO(I))/2
470     DELTH = TH - TWHO(I)
480     DELTC = TWCO(I) - TC
490     HOH = Q(I)/(AO*DELTH)
500     HOC = Q(I)/(AO*DELTTC)
510     T = (TH+TWHO(I))/2
520     GOSUB 1050
530     REH(I) = DLW*DEQ*FH(I)*.000001*4/(PI*(D^2-DO^2)*VISL)
540     NUH(I) = HOH*DEQ/KLW
550     T = (TC+TWCO(I))/2
560     GOSUB 1050
570     REC(I) = DLW*DEQ*FC(I)*.000001*4/(PI*(D^2-DO^2)*VISL)
580     NUC(I) = HOC*DEQ/KLW
590 NEXT I
600 WIDTH "LPT1:",132
610 LPRINT CHR$(15);
620 LPRINT CHR$(14);TAB(25);"INPUT DATA"
630 LPRINT : LPRINT
640 LPRINT "NO. FO DATA = ";N
650 LPRINT
660 LPRINT "*****
*****
*****"
670 LPRINT
680 LPRINT TAB(15);"      Fc      ";      Fh      ";      Thi      ";
Tho      ";      Tci      ";      Tco      ";      Twho      ";      Twco      ";
"      Qav      ";
690 LPRINT
700 LPRINT "*****
*****
*****"
710 LPRINT
720 FOR I = 1 TO N
730     LPRINT TAB(15);USING "#####.###      ";FC(I);FH(I);THI(I);THO(I)
;TCI(I);TCO(I);TWHO(I);TWCO(I);Q(I);
740     LPRINT
750 NEXT I
760 LPRINT "*****
*****
*****"
770 LPRINT : LPRINT
780 LPRINT "*****
*****
*****"
790 LPRINT
800 LPRINT TAB(15);"      Nuh      ";      Reh      ";      Nuc      ";
Rec      ";
810 LPRINT
820 LPRINT "*****
*****
*****"
830 LPRINT
840 FOR I = 1 TO N
850     LPRINT TAB(15);USING "###.###^ ^ ^ ^      ";NUH(I);REH(I);NUC(I);REC(
I);

```

```

860     LPRINT
870 NEXT I
880 LPRINT "*****
*****
*****"
890 LPRINT : LPRINT
900 LPRINT CHR$(14);TAB(20);"OUTER FILM CORRELATION OF EVAPORATOR"
910 LPRINT
920 FOR I = 1 TO N
930     X(I) = REH(I)
940     Y(I) = NUH(I)
950 NEXT I
960 GOSUB 1130
970 LPRINT : LPRINT
980 LPRINT CHR$(14);TAB(20);"OUTER FILM CORRELATION OF CONDENSER"
990 FOR I = 1 TO N
1000    X(I) = REC(I)
1010    Y(I) = NUC(I)
1020 NEXT I
1030 GOSUB 1130
1040 END
1050 REM SUBPROGRAM FOR CALCULATE WATER PROPERTY
1060 DLW = 999.8466+6.340783E-02*T-8.427257E-03*T^2+6.389052E-05*T^3-3
.029236E-07*T^4
1070 CPW1 = 75.97694-6.542445E-02*T+2.480525E-03*T^2-5.065634E-05*T^3+
5.740747E-07*T^4-2.703634E-09*T^5
1080 CPW = CPW1/18.016*1000
1090 LVIS = (1.3272*(20-T)-.001053*(T-20)^2)/(T+105)
1100 VISL = 10^LVIS*1.002*.001
1110 KLW = .5519998+2.750176E-03*T-2.959454E-05*T^2+2.502208E-07*T^3-1
.043016E-09*T^4
1120 RETURN
1130 REM SUBPROGRAM FOR LINEAR LEAST SQUARE FIT
1140 X1 = 0
1150 X2 = 0
1160 X3 = 0
1170 X4 = 0
1180 X5 = 0
1190 Y1 = 0
1200 Y2 = 0
1210 FOR I = 1 TO N
1220    X1 = X1 + LOG(X(I))
1230    X2 = X2 + (LOG(X(I)))^2
1240    X3 = X3 + LOG(X(I))*LOG(Y(I))
1250    Y1 = Y1 + LOG(Y(I))
1260 NEXT I
1270 FOR I = 1 TO N
1280    X4 = X4 + (X(I)-X1/N)*(Y(I)-Y1/N)
1290    X5 = X5 + (X(I)-X1/N)^2
1300    Y2 = Y2 + (Y(I)-Y1/N)^2

```

```
1300      Y2 = Y2 + (Y(I)-Y1/N)^2
1310 NEXT I
1320 R = X4/(X5*Y2)^.5
1330 B = (X3-X1*Y1/N)/(X2-X1^2/N)
1340 A = EXP((Y1-B*X1)/N)
1350 LPRINT TAB(20);" Y = A * X^B "
1360 LPRINT TAB(20);" A = ";A;TAB(40);" B = ";B;TAB(60);" R = ";R
1370 RETURN
```



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## 4. Program for calculating the theoretical thermal resistances.

```

10  REM PROGRAM FOR CALCULATE THE THEORETICAL THERMAL RESISTANCE
20  INPUT " NO. OF DATA = " ; N
30  INPUT " TYPE OF FREON : FREON NO. " ; M
40  DIM FC(N), FH(N), THI(N), THO(N), TCI(N), TCO(N), TWHO(N), TWCO(N), Q(N)
50  DIM TWHI(N), TWCI(N), TVH(N), TVC(N), TBH(N), TBHN(N), TBC(N), TBCN(N)
60  DIM R1(N), R2(N), R3(N), R3N(N), R5(N), R6(N), R7(N), R5N(N), RT(N), RTN(
N), RHP(N)
70  DIM HOH(N), HOC(N), HIH(N), HIC(N), HIHN(N), HICN(N), RHPN(N)
80  DIM DELE1(N), DELE2(N), DELE3(N), DELE4(N), DELE5(N), DELE6(N)
90  PI = 3.141592654#
100  G = 9.8 : 'GRAVITATIONAL ACCELERATION, m/s^2
110  GC = 1 : 'CONVERSION FACTOR, 1 kg.m/(N.s^2)
120  LE = .4 : 'EVAPORATOR LENGTH, m.
130  LC = .4 : 'CONDENSER LENGTH, m.
140  DO = .00952 : 'OUTSIDE DIAMETER OF TUBE, m.
150  DI = .0087 : 'INSIDE DIAMETER OF TUBE, m.
160  D = .0209296 : 'INSIDE DIAMETER OF JACKET, m.
170  AI = PI*.00896*.4
180  AO = PI*DO*LE
190  AM = (AO-1.4*AI)/LOG(AO/(1.4*AI))
200  OPEN "B:DATAT1" FOR INPUT AS #1
210  C = 0
220  IF EOF(1) THEN CLOSE : GOTO 260
230  C = C+1
240  INPUT #1, FC(C), FH(C), THI(C), THO(C), TCI(C), TCO(C), TWHO(C),
TWCO(C), Q(C)
250  GOTO 220
260  FOR I = 1 TO N
270  TBH(I) = (THI(I)+THO(I))/2
280  TBH1 = TBH(I)
290  A = 13.22788
300  B = .3808254
310  T = (TBH1 + TWHO(I))/2
320  GOSUB 1680
330  DEQ = (D-DO)*(D+DO)/DO
340  REHP(I) = 4*DEQ*DLW*FH(I)*.000001/(PI*(D+DO)*(D-DO)*VISL)
350  NUH = A*REHP(I)^B
360  HOH(I) = NUH*KLW/DEQ
370  DELTMH = Q(I)/(HOH(I)*PI*DO*LE)
380  TBH2 = TWHO(I) + DELTMH
390  E1 = ABS(TBH1 - TBH2)/TBH1
400  IF E1 <= .001 THEN GOTO 430
410  TBH1 = (TBH1+TBH2)/2
420  GOTO 310
430  TBHN(I) = TBH1
440  REH(I) = DO/(DO+D)*REHP(I)
450  TBC(I) = (TCI(I) + TCO(I))/2
460  TBC1 = TBC(I)
470  A = .1280409
480  B = .9516121
490  T = (TBC1 + TWCO(I))/2
500  GOSUB 1680

```



```

510 RECP(I) = 4*DEQ*DLW*FC(I)*.000001/(PI*(D+DO)*(D-DO)*VISL)
520 NUC = A*RECP(I)^B
530 HOC(I) = NUC*KLW/DEQ
540 DELTMC = Q(I)/(HOC(I)*PI*DO*LC)
550 TBC2 = TWCO(I) - DELTMC
560 E2 = ABS(TBC1-TBC2)/TBC1
570 IF E2 <= .001 THEN GOTO 600
580 TBC1 = (TBC1+TBC2)/2
590 GOTO 490
600 TBCN(I) = TBC1
610 REC(I) = DO/(DO+D)*RECP(I)
620 TWHI(I) = TWHO(I) - (Q(I)*(DO-DI)/(2*386*AM))
630 TWCI(I) = TWCO(I) + (Q(I)*(DO-DI)/(2*386*AM))
640 TVH1 = (TWHI(I)+TWCI(I))/2
650 T = (TWHI(I)+TVH1)/2
660 IF M = 22 THEN GOTO 710
670 GOSUB 1760
680 CSF = 7.020683E-03
690 R = .9621316
700 GOTO 740
710 GOSUB 1860
720 CSF = 5.65438E-03
730 R = 1.06921
740 B1 = Q(I)/(1.4*AI*LAF*VISLF)*(GC*SURF/(G*(DLF-DVF)))^.5
750 DELTH = CSF*LAF*(CPLF*VISLF/KLF)^1.7*B1^R/CPLF
760 TVH2 = TWHI(I) - DELTH
770 E3 = ABS(TVH1-TVH2)/TVH1
780 IF E3 <= .001 THEN GOTO 810
790 TVH1 = (TVH1+TVH2)/2
800 GOTO 650
810 TVH(I) = TVH1
820 HIH(I) = Q(I)/((TWHI(I)-TVH(I))*1.4*AI)
830 TVC1 = TVH1
840 T = (TWCI(I)+TVC1)/2
850 IF M = 22 THEN GOTO 900
860 GOSUB 1760
870 C1 = 1.705018E-06
880 C2 = .7437863
890 GOTO 930
900 GOSUB 1860
910 C1 = 5.331091E-04
920 C2 = .5580585
930 B2 = G*DLF*(DLF-DVF)*LAF*KLF^3/(VISLF*ABS(TVC1-TWCI(I))*LC)
940 HIC(I) = C1*B2^C2
950 TVC2 = TWCI(I) + Q(I)/(HIC(I)*1.4*AI)
960 PRINT"TV2 = ";TVC2
970 E4 = ABS(TVC1-TVC2)/TVC1
980 IF E4 <= .001 THEN GOTO 1010
990 TVC1 = (TVC1+TVC2)/2
1000 GOTO 840

```

```

1010     TVC(I) = TVC1
1020     PRINT"TV C = ";TVC(I)
1030     IF TVC(I) = TVH(I) THEN GOTO 1180
1050     TVA(I) = (TVC(I)+TVH(I))/2
1060     DELE5(I) = (TVH(I) - TVA(I))/TVA(I)*100
1070     DELE6(I) = (TVC(I) - TVA(I))/TVA(I)*100
1080     HIHN(I) = Q(I)/(1.4*AI*(TWHI(I)-TVA(I)))
1090     HICN(I) = Q(I)/(1.4*AI*(TVA(I)-TWC(I)))
1100     R3N(I) = 1/(HIHN(I)*1.4*AI)
1110     R5N(I) = 1/(HICN(I)*1.4*AI)
1140     DELE1(I) = (TBHN(I)-TBH(I))/TBH(I)*100
1150     DELE2(I) = (TBH(I)-TWHO(I))/(TBHN(I)-TWHO(I))*100
1160     DELE3(I) = (TBCN(I)-TBC(I))/TBC(I)*100
1170     DELE4(I) = (TWCO(I)-TBC(I))/(TWCO(I)-TBCN(I))*100
1180     R1(I) = 1/(HOH(I)*PI*DO*LE)
1190     R2(I) = (TWHO(I)-TWHI(I))/Q(I)
1200     R3(I) = 1/(HIH(I)*1.4*AI)
1210     R5(I) = 1/(HIC(I)*1.4*AI)
1220     R6(I) = (TWC(I)-TWCO(I))/Q(I)
1230     R7(I) = 1/(HOC(I)*PI*DO*LE)
1240     RHP(I) = R2(I)+R3(I)+R5(I)+R6(I)
1250     RT(I) = R1(I)+R2(I)+R3(I)+R5(I)+R6(I)+R7(I)
1251     RHPN(I) = R2(I)+R3N(I)+R5N(I)+R6(I)
1252     PRINT "RHPN = ";RHPN(I)
1253     RTN(I) = R1(I)+R2(I)+R3N(I)+R5N(I)+R6(I)+R7(I)
1254     PRINT "RTN = ";RTN(I)
1260     NEXT I
1270     BEEP
1280     STOP
1290     WIDTH "LPT1:",240
1300     LPRINT CHR$(27);"N";CHR$(3)
1310     LPRINT CHR$(15);
1320     LPRINT CHR$(14);TAB(25);"DATA FROM THE EXPERIMENTS"
1330     LPRINT : LPRINT
1340     LPRINT "NO. OF DATA = ";N;" TYPE OF FREON : FREON ";M
1350     LPRINT:LPRINT:LPRINT
1360     LPRINT "*****
*****
*****"
1370     LPRINT
1380     LPRINT " FC "; FH "; THI "; THO ";
TCI "; TCO "; TWHO "; TWCO "; TWHI "; TWCI
"; QAV "; REH' "; REH "; REC' "; REC ";
1390     LPRINT
1400     LPRINT "*****
*****
*****"
1410     LPRINT

```



```

1420 FOR I = 1 TO N
1430     LPRINT USING "#####.##  ";FC(I);FH(I);THI(I);THO(I);TCI(I);T
CO(I);TWHO(I);TWCO(I);TWHI(I);TWC(I);Q(I);REHP(I);REH(I);RECP(I);REC(
I)
1440 NEXT I
1450 LPRINT : LPRINT : LPRINT : LPRINT
1460 LPRINT CHR$(14);TAB(40)"THEORETICAL THERMAL RESISTANCE"
1470 LPRINT : LPRINT : LPRINT
1480 LPRINT "*****
*****
*****
*****"
1490 LPRINT
1500 LPRINT TAB(4);"RT";TAB(16);"RT'";TAB(28);"RHP";TAB(40);"RHP'";TA
B(52);"R1";TAB(64);"R2";TAB(76);"R3";TAB(88);"R3'";TAB(100);"R5";TAB(1
12);"R5'";TAB(124);"R6";TAB(136);"R7";TAB(148);"HOH";TAB(160);"HOC";TA
B(172);"HIH";TAB(184);"HIH'";TAB(196);"HIC"
1510 LPRINT
1520 LPRINT "*****
*****
*****
*****"
1530 LPRINT
1540 FOR I = 1 TO N
1550     LPRINT USING "##.###^ ^ ^ ";RT(I);RTN(I);RHP(I);RHPN(I);R1(
I);R2(I);R3(I);R3N(I);R5(I);R5N(I);R6(I);R7(I);HOH(I);HOC(I);HIH(I);HI
HN(I);HIC(I);HICN(I)
1560 NEXT I
1570 LPRINT:LPRINT
1580 LPRINT "*****
*****
*****
*****"
1590 LPRINT
1600 LPRINT TAB(4);"Tbh";TAB(16);"Tbh'";TAB(28);"Tbc";TAB(40);"Tbc'";
TAB(52);"Tvh";TAB(64);"Tvc";TAB(76);"Tva";TAB(88);"Tbh'-Tbh";TAB(100);
"DELTH/DELTH'";TAB(112);"Tbc'-Tbc";TAB(124);"DELTC/DELTC'";TAB(136);"T
vh-Tva";TAB(148);"Tvc-Tva";
1610 LPRINT
1620 LPRINT "*****
*****
*****
*****"
1630 LPRINT
1640 FOR I = 1 TO N
1650     LPRINT USING " #####.##  ";TBH(I);TBHN(I);TBC(I);TBCN(I);TV
H(I);TVC(I);TVA(I);DELE1(I);DELE2(I);DELE3(I);DELE4(I);DELE5(I);DELE6(
I)
1660 NEXT I
1670 END
1680 REM SUBROUTINE FOR CALCULATE WATER PROPERTY
1690 DLW = 999.8466+6.340783E-02*T-8.427257E-03*T^2+6.389052E-05*T^3-
3.029236E-07*T^4
1700 CPW1 = 75.97694-6.542445E-02*T+2.480525E-03*T^2-5.065634E-05*T^3
+5.740747E-07*T^4-2.703634E-09*T^5

```

```

1710 CPLW = CPW1/18.016*1000!
1720 LVIS = (1.3272*(20-T)-.001053*(T-20)^2)/(T+105)
1730 VISL = 10^LVIS*1.002*.001
1740 KLW = .5519998+2.750176E-03*T-2.959454E-05*T^2+2.502208E-07*T^3-
1.043016E-09*T^4
1750 RETURN
1760 REM SUBROUTINE FOR CALCULATE FREON-113 PROPERTY
1770 DLF = 1621.038-2.171899*T-3.504691E-03*T^2
1780 DVF = 1.260348+5.430785E-02*T+7.819232E-04*T^2+9.95579E-05*T^3-
.698256E-06*T^4+4.329166E-08*T^5
1790 LAF = 160606.6-260.895*T+2.443325E-03*T^2-2.480492E-02*T^3+2.311
955E-04*T^4
1800 VISLF = 9.420137E-04-1.45653E-05*T+1.727834E-07*T^2-1.864928E-09
*T^3+1.430161E-11*T^4
1810 KLF = .1173633-8.310745E-04*T-4.276443E-05*T^2+2.891884E-06*T^3-
5.429155E-08*T^4+3.290212E-10*T^5
1820 SURF = 2.200656E-02-1.264531E-04*T+1.047079E-06*T^2-5.479963E-08
*T^3+7.125223E-10*T^4+1.376073E-11*T^5-2.56327E-13*T^6
1830 CPLF1 = .1824871+9.191438E-04*(T*1.8+32)-7.517865E-06*(T*1.8+32)
^2-4.215532E-08*(T*1.8+32)^3+.0000000010574775#*(T*1.8+32)^4-4.1829384
D-12*(T*1.8+32)^5
1840 CPLF = CPLF1*4186.69
1850 RETURN
1860 REM SUBROUTINE FOR CALCULATE FREON-22 PROPERTY
1870 DLF = 1285!-1.945733*T-9.944414E-02*T^2+2.2548E-04*T^3+4.801201E
-05*T^4-2.782948E-07*T^5-2.284995E-08*T^6+4.199209E-10*T^7+5.434099E-1
3*T^8+4.44025E-14*T^9-1.460264E-15*T^10
1880 DVF = 21.28499+.7253383*T+3.83729E-03*T^2+1.529189E-04*T^3
1890 VISLF = 2.670001E-04-1.509946E-06*T+7.179722E-09*T^2+6.945386E-1
1*T^3-1.47996E-12*T^4+2.479268E-15*T^5
1900 LAF = 204280.1-836.2317*T-.2807336*T^2-7.326331E-02*T^3+2.059711
E-04*T^4
1910 KLF = 9.769995E-02-5.441583E-04*T+2.624762E-06*T^2-4.583147E-08*
T^3
1920 SURF = .0117-1.121023E-04*T-2.908705E-06*T^2+4.846874E-08*T^3+4.
495216E-11*T^4+6.411755E-12*T^5-1.551813E-13*T^6
1930 CPLF = 1168.869+2.867799*T+4.272785E-02*T^2-1.856198E-03*T^3+3.2
69711E-05*T^4
1940 RETURN

```



5. Program for calculating the required number of heat pipe in heat exchanger design.

```

10  REM PROGRAM FOR CALCULATE HEAT PIPE HEAT EXCHANGER AREA
20  REM WORKING FLUID OF HEAT PIPE : FREON-113 OR FREON-22
30  REM INPUT THE CHARACTERISTIC OF HEAT PIPE
40  INPUT "Type of Freon (Freon-113 or Freon-22) : Freon No. ",M
50  INPUT "Outside diameter of heat pipe (m.) : ",DO
60  INPUT "Inside diameter of heat pipe (m.) : ",DI
70  INPUT "Length of evaporator (m.) : ",LE
80  INPUT "Length of condenser (m.) : ",LC
90  INPUT "Effective surface area of evaporator (m.) : ",AOH
100 INPUT "Effective surface area of condenser (m.) : ",AOC
110 INPUT "Thermal conductivity of heat pipe tube (W/m.C) : ",K
120 INPUT "Outer film coefficient of evaporator (W/m^2.C) : ",HOH
130 INPUT "Outer film coefficient of condenser (W/m^2.C) : ",HOC
140 REM INPUT THE PROPERTY OF TRANSFER FLUID
150 INPUT "Inlet temperature of hot fluid (C) : ",THI
160 INPUT "Outlet temperature of hot fluid (C) : ",THO
170 INPUT "Inlet temperature of cold fluid (C) : ",TCI
180 INPUT "Outlet temperature of cold fluid (C) : ",TCO
190 INPUT "Mass flow rate of hot fluid (kg/sec) : ",MH
200 INPUT "Mass flow rate of cold fluid (kg/sec) : ",MC
210 INPUT "Heat capacity of hot fluid (J/kg) : ",CPH
220 INPUT "Heat capacity of cold fluid (J/kg) : ",CPC
230 DT1 = THI-TCO
240 DT2 = THO-TCI
250 IF DT1 = DT2 THEN GOTO 280
260 LMTD = ((THI-TCO)-(THO-TCI))/LOG((THI-TCO)/(THO-TCI))
270 GOTO 290
280 LMTD = (DT1+DT2)/2
290 QT = MH*CPH*(THI-THO)
300 TBH = (THI+THO)/2
310 TBC = (TCI+TCO)/2
320 DT = TBH-TBC
330 UAF = 1/(1/(HOH*AOH)+LOG(DO/DI)/(2*3.141592654#*LE*K)+LOG(DO/DI)/
(2*3.141592654#*LC*K)+1/(HOC*AOC))
340 QP1 = (UAF*DT)/2
350 TWHI = TBH-QP1*LOG(DO/DI)/(2*3.141562654#*K*LE)-QP1/(HOH*AOH)
360 PRINT "QP1 = ";QP1
370 TWCI = TBC+QP1*LOG(DO/DI)/(2*3.141562654#*K*LC)+QP1/(HOC*AOC)
380 TS = (TWCI+TWHI)/2
390 T = (TS+TWHI)/2
400 IF M = 22 THEN GOTO 450
410 GOSUB 940
420 CSF = 7.020683E-03
430 R = .9621316
440 GOTO 480
450 GOSUB 1040
460 CSF = 5.65438E-03
470 R = 1.06921
480 B1 = QP1/(3.141592654#*DI*LE*LAF*VISLF)*(SURF/(9.8*(DLF-DVF)))^.5
490 DELTH = CSF*LAF*(CPLF*VISLF/KLF)^1.7*B1^R/CPLF
500 TR = TWHI - DELTH

```

```

510 IF ABS(TS-TR)/TS <= .001 THEN GOTO 540
520 TS = (TS+TR)/2
530 GOTO 390
540 HIH = QP1/((TWHI-TS)*3.141592654#*DI*LE)
550 T = (TWCI+TS)/2
560 IF M = 22 THEN GOTO 610
570 GOSUB 940
580 C1 = 1.705018E-06
590 C2 = .7437863
600 GOTO 640
610 GOSUB 1040
620 C1 = 5.331091E-04
630 C2 = .5580585
640 B2 = 9.8*DLF*(DLF-DVF)*LAF*KLF^3/(VISLF*(TS-TWCI)*LC)
650 HIC = C1*B2^C2
660 DELTC = QP1/(HIC*3.141596254#*DI*LC)
670 TSP = TWCI + DELTC
680 IF ABS(TSP-TS)/TS <= .001 THEN GOTO 710
690 TS = (TSP+TS)/2
700 GOTO 550
710 R3 = 1/(HIH*3.141592654#*DI*LE)
720 R5 = 1/(HIC*3.141592654#*DI*LC)
730 UA = 1/(1/UAF+R3+R5)
740 QP2 = UA*LMTD
750 IF ABS(QP2-QP1)/QP1 <= .001 THEN GOTO 780
760 QP1 = (QP1+QP2)/2
770 GOTO 350
780 N= QT/QP1
790 R1 = 1/(HOH*AOH)
800 R7 = 1/(HOC*AOC)
810 R2 = LOG(DO/DI)/(2*3.141596254#*LE*K)
820 R6 = LOG(DO/DI)/(2*3.141596254#*LC*K)
830 PRINT "Number of heat pipe = ";N
840 LPRINT "Number of heat pipe = ";N
850 PRINT "Thermal Resistance of Heat Pipe"
860 LPRINT "Thermal Resistance of Heat Pipe"
870 PRINT "R1 = ";R1,"R7 = ";R7
880 LPRINT "R1 = ";R1,"R7 = ";R7
890 PRINT "R2 = ";R2,"R6 = ";R6
900 LPRINT "R2 = ";R2,"R6 = ";R6
910 PRINT "R3 = ";R3,"R5 = ";R5
920 LPRINT "R3 = ";R3,"R5 = ";R5
930 END
940 REM SUBROUTINE FOR CALCULATE FREON-113 PROPERTY
950 DLF = 1621.038-2.171899*T-3.504691E-03*T^2

```

```

960 DVF = 1.260348+5.430785E-02*T+7.819232E-04*T^2+9.95579E-05*T^3-3.
698256E-06*T^4+4.329166E-08*T^5
970 LAF = 160606.6-260.895*T+2.443325E-03*T^2-2.480492E-02*T^3+2.3119
55E-04*T^4
980 VISLF = 9.420137E-04-1.45653E-05*T+1.727834E-07*T^2-1.864928E-09*
T^3+1.430161E-11*T^4
990 KLF = .1173633-8.310745E-04*T-4.276443E-05*T^2+2.891884E-06*T^3-5
.429155E-08*T^4+3.290212E-10*T^5
1000 SURF = 2.200656E-02-1.264531E-04*T+1.047079E-06*T^2-5.479963E-08
*T^3+7.125223E-10*T^4+1.376073E-11*T^5-2.56327E-13*T^6
1010 CPLF1 = .1824871+9.191438E-04*(T*1.8+32)-7.517865E-06*(T*1.8+32)
^2-4.215532E-08*(T*1.8+32)^3+.0000000010574775#*(T*1.8+32)^4-4.1829384
D-12*(T*1.8+32)^5
1020 CPLF = CPLF1*4186.69
1030 RETURN
1040 REM SUBROUTINE FOR CALCULATE FREON-22 PROPERTY
1050 DLF = 1285!-1.945733*T-9.944414E-02*T^2+2.2548E-04*T^3+4.801201E
-05*T^4-2.782948E-07*T^5-2.284995E-08*T^6+4.199209E-10*T^7+5.434099E-1
3*T^8+4.44025E-14*T^9-1.460264E-15*T^10
1060 DVF = 21.28499+ .7253383*T+3.83729E-03*T^2+1.529189E-04*T^3
1070 VISLF = 2.670001E-04-1.509946E-06*T+7.179722E-09*T^2+6.945386E-1
1*T^3-1.47996E-12*T^4+2.479268E-15*T^5
1080 LAF = 204280.1-836.2317*T-.2807336*T^2-7.326331E-02*T^3+2.059711
E-04*T^4
1090 KLF = 9.769995E-02-5.441583E-04*T+2.624762E-06*T^2-4.583147E-08*
T^3
1100 SURF = .0117-1.121023E-04*T-2.908705E-06*T^2+4.846874E-08*T^3+4.
495216E-11*T^4+6.411755E-12*T^5-1.551813E-13*T^6
1110 CPLF = 1168.869+2.867799*T+4.272785E-02*T^2-1.856198E-03*T^3+3.2
69711E-05*T^4
1120 RETURN

```

ศูนย์วิทยทรัพยากร  
จุฬาลงกรณ์มหาวิทยาลัย



APPENDIX D

HEAT TRANSFER CORRELATIONS

1. Outer Film Correlations

INPUT DATA

NO. FD DATA = 197

Fe	Fa	Thi	Tho	Tci	Tco	Twi	Two	Re	Ma	Pr	Pr	Pr
39.700	27.700	38.800	24.300	19.200	19.000	25.000	21.700	268.520	1.660E+03	5.710E-02	6.171E-02	1.206E-04
39.700	28.500	39.100	26.400	19.300	19.400	25.100	21.500	228.010	1.244E+02	7.210E+02	7.150E-02	1.204E-04
39.700	33.900	39.500	29.000	19.200	19.300	25.900	22.100	179.170	1.811E+02	1.047E+04	3.832E-02	1.220E-04
39.700	35.200	39.900	29.200	20.100	20.500	26.400	22.600	139.210	2.355E+02	1.239E+04	3.377E-02	1.237E-04
39.700	35.300	40.000	29.700	19.200	19.500	26.800	21.100	151.980	2.237E+02	1.488E+04	3.226E-02	1.172E-04
39.700	34.200	39.200	29.200	17.200	18.100	27.200	21.400	197.230	4.731E+02	1.368E+04	2.871E-02	1.181E-04
39.700	33.700	39.000	29.000	18.700	17.800	28.100	22.100	274.920	3.395E+02	1.372E+04	2.832E-02	9.268E-05
39.700	35.800	40.100	29.300	18.700	17.500	28.600	22.000	225.970	7.146E+02	1.222E+04	2.495E-02	9.281E-05
39.700	35.800	40.200	29.400	17.200	18.000	28.500	22.000	226.240	7.408E+02	1.227E+04	2.745E-02	9.208E-05
39.700	34.200	40.700	29.700	17.200	17.700	29.100	22.800	281.710	7.782E+02	1.211E+04	2.777E-02	9.259E-05
39.700	37.700	40.700	26.200	17.700	18.300	28.200	22.400	272.320	4.222E+02	1.270E+03	4.466E-02	7.771E-05
39.700	38.500	41.200	27.100	17.700	18.600	27.400	22.200	450.080	1.219E+03	7.281E-03	3.872E-02	9.274E-05
39.700	33.700	41.300	40.500	17.400	18.400	29.200	22.200	284.200	8.115E+02	1.102E+04	3.152E-02	7.738E-05
39.700	35.800	41.300	40.800	17.700	18.200	29.200	22.000	240.720	7.737E+02	1.251E+04	2.504E-02	7.204E-05
39.700	35.300	42.000	41.200	18.000	18.200	29.600	22.200	214.820	5.379E+02	1.254E+04	2.222E-02	7.268E-05
39.700	34.200	42.400	41.500	17.200	18.700	29.700	23.100	263.990	6.222E+02	1.747E+04	2.772E-02	7.832E-05
39.700	37.700	40.200	27.200	19.200	20.300	24.400	20.200	372.050	4.128E+02	1.231E+04	2.504E-02	7.729E-05
39.700	33.200	40.100	27.200	19.200	20.200	24.200	20.200	327.380	2.814E+02	7.239E-03	5.372E-03	7.710E-05
39.700	33.700	40.600	29.600	19.200	20.100	25.100	20.200	216.510	2.114E+02	1.047E+04	1.282E-02	7.720E-05
39.700	35.200	40.600	29.700	20.000	20.300	25.200	20.700	200.960	1.781E+02	1.282E+04	3.417E-03	7.804E-05
39.700	35.300	41.100	40.200	20.100	20.300	25.200	20.700	186.320	1.857E+02	1.462E+04	3.812E-03	7.309E-05
41.700	27.700	40.600	25.500	17.200	17.500	27.500	22.700	332.280	2.949E+03	5.400E-03	5.031E-02	9.269E-05
41.700	38.500	40.200	35.700	17.700	18.700	24.900	22.600	435.810	1.850E+03	7.462E+03	5.052E-02	9.210E-05
41.700	33.700	40.400	29.200	17.900	18.700	28.400	23.200	193.700	6.981E+02	1.379E+04	2.612E-02	9.271E-05
41.700	35.300	40.200	29.400	17.700	18.700	28.500	24.000	224.990	9.112E+02	1.218E+04	2.691E-02	9.712E-05
41.700	35.800	42.100	41.400	18.100	19.100	29.700	23.700	204.110	2.250E+02	1.256E+04	1.760E-02	9.723E-05
41.700	34.200	42.400	41.200	18.100	19.100	40.100	24.000	252.270	6.817E+02	1.250E+04	2.281E-02	9.732E-05
40.500	27.700	41.500	27.500	20.500	21.200	26.200	22.200	404.250	3.186E+02	2.412E+03	1.714E-03	1.114E-04
40.500	38.500	41.000	28.200	19.600	20.500	28.400	21.900	299.990	5.241E+02	7.248E-03	1.154E-03	1.294E-04
40.500	33.700	41.200	40.100	19.700	20.700	27.100	21.700	278.820	3.788E+02	1.372E+04	1.914E-03	1.399E-04
40.500	35.800	41.500	40.300	19.700	20.300	27.400	21.300	237.260	2.241E+02	1.219E+04	1.020E-03	1.498E-04
40.500	35.300	40.200	29.800	18.500	17.200	29.300	22.700	227.240	5.294E+03	1.226E-04	2.505E-02	1.269E-04
40.500	34.200	41.500	41.000	19.700	20.700	28.700	21.400	224.920	2.818E+02	1.388E+04	1.084E-03	1.392E-04
40.500	33.200	30.700	20.600	24.200	25.000	28.100	24.800	115.270	2.171E+02	8.259E-03	2.282E-03	3.202E-05
40.500	37.700	35.400	33.400	24.700	25.400	22.000	25.200	205.920	4.231E+02	4.739E-03	4.146E-03	3.240E-05
40.500	32.200	35.200	33.600	24.200	25.000	22.400	25.200	243.470	5.251E-02	6.402E-03	1.888E-03	3.251E-05
40.500	33.700	35.200	35.300	24.200	24.700	22.200	25.400	148.470	2.792E+02	9.770E-03	3.777E-02	3.251E-05
40.500	35.300	35.400	35.400	24.200	25.000	22.500	25.200	168.710	1.784E+02	1.192E+04	3.282E-02	3.251E+05
40.500	35.800	35.500	35.200	24.200	24.700	22.600	25.200	125.250	2.292E+02	1.270E+04	8.412E-02	3.241E+05
40.500	34.200	35.800	35.200	24.200	25.000	22.600	25.200	159.090	2.747E+02	1.222E+04	1.145E-02	3.246E+05
40.500	37.700	30.400	20.200	24.200	25.000	28.100	25.700	98.320	2.122E+02	4.250E-03	3.236E-02	3.239E+05
40.500	32.200	29.900	29.200	25.600	26.200	27.100	26.200	102.380	1.881E+02	9.712E-03	2.062E-02	3.266E+05
40.500	35.800	29.600	29.200	23.800	24.200	27.200	25.000	106.760	2.602E+02	1.062E-04	6.244E-02	3.272E+05
40.500	35.300	30.400	20.200	24.200	24.700	28.000	25.200	109.290	2.222E-02	1.240E-04	7.226E-02	3.241E+05
40.500	34.200	30.600	29.700	24.400	25.100	27.000	24.200	111.990	1.394E-02	1.268E-04	1.127E+04	3.212E-05
40.500	37.700	35.000	24.200	24.200	24.200	24.200	24.200	179.920	4.881E+02	4.849E+03	6.812E-03	3.238E+05
40.500	38.500	32.200	34.200	24.200	25.100	32.400	24.700	159.440	3.272E+02	6.750E+03	8.032E-03	3.228E+05
40.500	33.200	35.700	35.200	24.200	25.000	35.200	25.100	161.220	7.088E+02	1.002E+04	9.341E-03	3.262E+05
40.500	37.700	35.300	36.800	24.800	25.200	31.200	25.700	123.240	1.152E+02	5.219E-03	9.736E-02	3.272E+05
40.500	32.200	36.700	36.700	24.200	25.000	32.600	25.400	119.270	1.379E+02	7.272E+03	7.272E+02	3.265E+05
40.500	32.200	36.200	36.100	24.100	24.900	32.700	25.600	123.420	1.792E+02	9.252E+03	9.210E-02	3.262E+05



INPUT DATA

NO. PG DATA = 197

Fc	Ft	Thi	Tho	Tci	Tco	Twh	Twc	Qav	Nuh	Reb	Nuc	Sec
17.700	83.700	40.200	28.770	19.100	21.440	26.125	20.000	226.710	1.428E+02	4.337E+02	1.309E+02	3.326E+02
23.000	83.700	40.200	28.570	18.200	20.240	26.375	29.125	459.930	1.834E+02	5.387E+02	7.222E+02	3.147E+02
27.700	83.700	41.200	40.370	18.300	20.440	27.000	28.625	426.070	1.698E+02	5.557E+02	1.269E+02	3.471E+02
33.100	83.700	41.200	29.370	19.300	21.240	26.750	29.125	445.370	4.052E+02	6.227E+02	4.802E+02	1.052E+04
38.700	83.700	41.200	29.470	18.700	20.040	25.275	28.250	461.770	4.729E+02	6.392E+02	5.261E+02	1.225E+04
44.200	83.700	40.500	28.370	19.200	20.140	26.625	27.375	489.360	4.293E+02	7.028E+02	3.612E+02	1.237E+02
49.700	83.700	41.400	29.470	19.400	19.440	25.375	25.375	527.410	4.664E+02	7.347E+02	1.066E+02	1.622E+02
55.200	83.700	41.200	29.370	19.700	24.820	27.625	31.275	565.440	7.722E+02	7.022E+02	1.091E+02	9.238E+02
60.700	83.700	41.100	29.170	21.210	25.850	27.250	30.750	598.270	7.092E+02	7.371E+02	1.270E+02	1.258E+04
66.200	83.700	40.900	28.970	20.610	25.150	26.750	29.275	710.340	1.192E+02	7.662E+02	1.512E+02	1.632E+04
71.700	83.700	41.200	29.270	20.210	24.140	27.000	28.500	735.720	7.332E+02	7.242E+02	9.394E+02	1.601E+04
77.200	83.700	41.500	29.570	20.410	22.340	27.000	29.500	683.220	1.406E+02	6.292E+02	1.254E+02	1.612E+04
82.700	83.700	40.200	27.770	18.400	19.740	26.750	28.250	676.760	1.406E+02	7.290E+02	4.374E+02	1.592E+04
88.200	83.700	40.200	27.270	19.200	20.740	26.375	29.275	775.270	4.428E+02	1.289E+04	1.327E+02	1.607E+04
93.700	83.700	40.600	29.270	22.210	23.950	28.750	31.625	449.220	5.059E+02	1.602E+04	1.262E+02	1.602E+04
99.200	83.700	40.400	29.270	21.510	24.210	27.275	29.250	522.760	7.425E+02	6.772E+02	4.214E+02	2.294E+02
104.700	83.700	40.100	28.370	21.110	21.740	27.125	27.375	503.790	2.876E+02	6.774E+02	6.266E+02	6.605E+02
110.200	83.700	40.200	29.170	20.710	22.740	26.275	27.625	532.050	2.804E+02	6.793E+02	7.799E+02	7.669E+02
115.700	83.700	40.000	28.470	18.100	19.740	25.000	26.000	569.250	3.453E+02	6.762E+02	1.268E+02	1.272E+04
121.200	83.700	40.300	28.770	20.910	25.250	29.000	32.750	242.850	4.201E+02	6.729E+02	1.470E+02	1.527E+04
126.700	83.700	39.700	28.270	20.510	22.140	28.000	30.250	389.250	4.774E+02	7.184E+02	1.231E+02	1.591E+04
132.200	83.700	39.200	28.270	20.710	22.140	27.000	28.125	346.240	4.790E+02	6.252E+02	1.228E+02	1.614E+04
137.700	83.700	39.400	28.270	20.710	22.740	27.275	28.250	343.360	2.418E+02	7.262E+02	1.171E+02	1.623E+04
143.200	83.700	39.200	27.370	20.310	21.240	27.250	27.625	351.720	2.436E+02	1.274E+04	1.372E+02	1.608E+04
148.700	83.700	39.200	27.770	20.110	20.740	25.750	27.625	331.050	7.799E+02	1.592E+04	1.227E+02	1.612E+04
154.200	83.700	40.200	28.770	18.200	19.840	29.000	23.275	412.250	3.453E+02	6.746E+02	2.160E+02	3.252E+02
159.700	83.700	40.600	26.270	19.200	20.440	22.125	26.250	480.760	2.942E+02	6.872E+02	5.682E+02	6.321E+02
165.200	83.700	40.700	26.270	18.200	19.540	24.000	26.900	533.280	4.311E+02	6.855E+02	6.446E+02	9.744E+02
170.700	83.700	40.400	26.270	18.200	19.840	23.250	26.750	367.810	3.100E+02	6.824E+02	7.246E+02	1.298E+04
176.200	83.700	40.200	27.270	19.400	19.340	25.625	27.125	674.710	6.340E+02	1.242E+02	9.262E+02	1.612E+04
181.700	83.700	40.200	27.270	19.100	20.440	25.625	27.275	672.270	4.766E+02	2.175E+02	6.929E+02	1.617E+04
187.200	83.700	40.200	28.270	19.700	21.240	24.200	26.250	672.270	7.328E+02	6.180E+02	3.146E+02	1.622E+04
192.700	83.700	40.200	28.270	19.200	20.940	28.750	21.250	557.250	3.544E+02	7.202E+02	5.467E+02	1.624E+04
198.200	83.700	39.800	27.270	19.200	21.240	21.350	22.700	426.000	5.200E+02	1.252E+04	7.880E+02	1.626E+04
203.700	83.700	39.800	27.270	19.200	21.140	22.810	23.170	501.700	2.798E+02	1.272E+04	6.916E+02	1.634E+04
209.200	83.700	39.800	27.270	19.200	20.840	22.350	22.240	385.400	1.311E+02	6.266E+02	5.274E+02	2.421E+02
214.700	83.700	39.800	27.270	19.200	20.540	22.610	22.120	287.200	2.215E+02	6.379E+02	7.222E+02	6.629E+02
220.200	83.700	39.800	27.270	19.200	22.140	24.250	27.500	341.700	1.735E+02	6.725E+02	1.970E+02	7.324E+02
225.700	83.700	40.200	27.270	19.200	21.240	22.410	24.200	409.300	2.120E+02	6.392E+02	2.676E+02	1.280E+04
231.200	83.700	40.200	27.270	16.500	20.540	22.250	22.440	436.400	3.544E+02	6.849E+02	4.499E+02	1.527E+04
236.700	83.700	40.000	27.170	19.200	20.340	22.420	21.620	432.400	1.674E+02	6.904E+02	1.202E+02	5.242E+02
242.200	83.700	35.400	24.770	27.210	20.260	33.200	21.470	119.200	1.780E+02	6.392E+02	3.248E+02	2.432E+02
247.700	83.700	35.200	24.770	27.710	29.660	22.470	20.840	62.470	1.944E+02	6.892E+02	6.632E+02	6.684E+02
253.200	83.700	35.200	24.670	25.910	20.160	32.270	29.910	208.700	2.640E+02	6.790E+02	1.227E+02	9.760E+02
258.700	83.700	35.200	24.670	28.910	20.360	32.010	29.580	241.400	2.601E+02	6.826E+02	1.262E+02	1.232E+02
264.200	83.700	35.000	24.970	27.410	20.960	33.220	31.420	118.700	2.344E+02	6.712E+02	1.260E+02	1.612E+04
269.700	83.700	35.400	25.170	27.510	20.860	33.120	33.120	177.300	1.833E+02	6.182E+02	3.212E+02	1.254E+04
275.200	83.700	35.600	25.170	27.610	20.760	32.240	29.240	183.500	2.308E+02	9.087E+02	4.672E+02	1.294E+04
280.700	83.700	35.400	25.270	27.710	20.760	32.270	30.230	217.400	2.206E+02	1.252E+04	2.712E+02	1.572E+04
286.200	83.700	35.400	25.270	27.810	20.660	31.290	30.220	182.200	2.192E+02	1.549E+04	2.417E+02	1.520E+04
291.700	83.700	35.400	25.270	27.910	20.560	31.290	30.220	182.200	2.772E+02	2.210E+02	9.226E+02	1.592E+04

INPUT DATA

MO. FD DATA = 197

Fc	Fh	Thi	Thc	Tci	Tco	Twh	Twc	Qav	Nur	Ref	Nuc	Rec
95.500	51.200	35.000	24.570	29.610	20.460	30.710	30.250	203.920	2.440E+02	9.051E+03	3.218E+01	1.301E+04
95.500	47.400	35.700	25.570	29.610	20.550	31.850	30.940	207.570	2.366E+02	1.257E+04	1.357E+01	1.307E+04
95.500	46.900	35.900	25.570	30.910	20.750	31.310	30.990	212.120	2.362E+02	1.567E+04	2.125E+01	1.617E+04
10.200	28.500	35.700	24.270	29.010	20.250	32.150	31.180	166.350	2.941E+02	6.718E+03	5.422E+01	2.401E+03
39.700	28.500	35.700	24.270	29.810	20.750	32.140	31.540	184.770	2.145E+02	6.919E+03	7.001E+01	6.708E+03
57.500	28.500	35.400	23.770	30.910	20.360	31.770	31.490	216.510	3.365E+02	6.869E+03	1.019E+01	7.846E+03
76.200	28.500	35.200	23.370	29.510	20.250	31.440	31.070	241.900	2.352E+02	6.335E+03	1.398E+01	1.270E+04
95.500	28.500	35.900	24.470	28.610	29.550	31.550	29.920	203.050	4.121E+02	6.389E+03	1.806E+01	1.578E+04
17.700	33.700	42.400	41.970	21.210	22.740	28.375	33.630	131.050	1.670E+02	1.710E+04	5.320E+01	2.320E+03
28.300	33.700	42.400	41.970	20.110	21.640	28.675	32.900	183.990	2.404E+02	1.719E+04	7.274E+01	4.330E+03
29.700	33.700	42.200	41.370	19.200	21.220	29.375	30.750	193.100	2.456E+02	1.724E+04	9.484E+01	6.020E+03
56.100	33.700	42.400	41.170	20.210	21.640	28.625	30.590	285.000	2.719E+02	1.712E+04	1.296E+01	3.241E+03
68.700	33.700	42.300	41.570	19.600	20.740	28.375	29.330	272.790	2.287E+02	1.711E+04	1.492E+01	1.024E+04
79.200	33.700	42.200	41.570	18.300	19.740	28.625	29.750	298.120	4.207E+02	1.711E+04	1.446E+01	1.173E+04
89.700	33.700	42.200	41.770	18.100	19.220	29.250	29.750	301.390	5.250E+02	1.721E+04	1.272E+01	1.205E+04
57.800	27.700	35.400	25.100	24.200	25.000	21.100	25.200	120.180	5.276E+02	1.635E+04	2.001E+01	2.559E+03
57.800	28.500	35.700	25.400	23.100	24.300	31.100	24.200	128.470	6.990E+02	1.633E+04	2.244E+01	4.115E+03
57.800	35.700	35.800	35.400	33.200	24.100	31.200	24.400	148.120	5.292E+02	1.669E+04	2.445E+01	6.328E+03
70.200	28.500	35.900	24.500	24.700	25.200	32.200	25.200	228.560	5.443E+02	1.662E+04	2.578E+01	3.338E+03
89.700	28.500	35.300	24.300	24.300	25.600	32.000	25.600	268.630	5.709E+02	1.650E+04	2.666E+01	1.002E+04
20.200	28.500	36.000	24.470	28.710	29.360	33.520	30.270	170.640	6.340E+02	1.627E+04	2.999E+01	1.154E+04
29.700	28.500	36.200	24.770	29.210	29.660	33.540	30.500	184.200	5.731E+02	1.613E+04	3.049E+01	1.231E+04
57.300	28.500	35.700	24.170	29.710	30.360	33.740	31.460	236.520	1.292E+03	1.666E+04	3.120E+01	2.742E+03
76.500	28.500	36.400	24.370	29.410	30.440	33.740	30.850	273.460	9.332E+02	1.666E+04	4.052E+01	4.395E+03
95.500	28.500	36.100	24.470	30.110	31.360	33.970	31.630	318.970	1.288E+03	1.649E+04	5.494E+01	5.977E+03
95.500	17.900	35.400	33.970	29.210	30.260	33.270	29.700	202.150	1.144E+03	1.638E+04	6.189E+01	3.479E+03
95.500	34.600	35.200	33.970	29.510	30.460	33.690	31.600	298.640	9.412E+02	1.662E+04	4.561E+01	1.036E+04
95.500	51.200	35.400	36.170	29.210	29.960	33.440	30.270	67.160	1.478E+03	1.633E+04	3.768E+01	1.153E+04
95.500	69.900	36.400	35.970	29.510	30.860	33.620	30.900	231.240	1.730E+03	1.634E+04	4.177E+01	1.219E+04
95.500	86.700	36.400	35.970	29.410	30.360	33.620	30.780	266.280	1.845E+03	1.688E+04	2.576E+01	4.518E+03
20.200	28.500	34.600	26.270	28.310	29.960	32.920	31.470	202.840	2.060E+03	1.681E+04	2.464E+01	6.332E+03
29.700	28.500	35.000	26.470	28.510	29.960	32.240	30.630	204.250	1.921E+03	1.657E+04	4.123E+01	3.613E+03
57.300	28.500	35.200	26.670	29.010	29.960	32.270	30.750	211.700	6.275E+02	1.648E+04	2.374E+01	1.021E+04
76.500	28.500	35.100	26.670	28.810	29.750	31.940	30.370	276.580	7.724E+02	1.640E+04	4.545E+01	1.177E+04
95.500	28.500	36.500	24.670	29.110	29.960	31.090	30.600	315.140	5.572E+02	1.612E+04	4.980E+01	1.252E+04
95.500	17.900	35.600	33.370	28.710	29.360	31.690	30.400	271.650	3.437E+03	1.677E+04	1.780E+01	2.822E+03
95.500	34.600	36.200	34.570	29.210	30.460	32.290	31.210	312.990	1.671E+03	1.636E+04	2.261E+01	6.695E+03
95.500	51.200	36.600	35.970	29.310	30.160	32.590	30.780	246.440	9.465E+02	1.632E+04	2.604E+01	3.288E+03
95.500	69.900	36.200	35.970	29.610	30.550	32.490	30.730	251.990	1.149E+03	1.642E+04	2.467E+01	1.023E+04
10.200	36.700	36.900	26.070	29.610	30.560	32.540	31.160	266.250	1.237E+03	1.637E+04	2.369E+01	1.157E+04
20.200	28.500	32.200	32.970	27.910	29.160	32.990	30.910	150.990	6.322E+02	1.612E+04	3.470E+01	1.272E+04
29.740	28.500	35.400	34.970	23.110	23.920	31.790	30.070	175.740	2.227E+02	3.600E+03	4.769E+01	1.216E+04
57.800	28.500	35.100	35.670	29.310	30.060	31.670	31.260	204.520	3.710E+02	4.926E+03	3.737E+01	1.297E+04
76.580	28.500	24.700	33.470	29.510	30.860	31.770	31.520	249.610	6.408E+02	7.064E+03	3.936E+01	1.252E+04
95.500	28.500	24.700	32.370	29.410	30.250	32.050	31.620	275.520	1.012E+03	1.616E+04	4.397E+01	1.215E+04
96.500	17.900	35.000	33.370	29.610	30.460	31.810	31.310	227.440	1.011E+03	1.253E+04	4.267E+01	1.273E+04
96.500	34.600	35.100	33.370	29.510	30.360	32.310	31.720	293.180	9.926E+02	1.447E+04	4.470E+01	1.261E+04
96.500	51.200	35.800	33.670	29.510	30.460	32.620	31.770	340.760	6.516E+02	1.605E+04	5.502E+01	1.260E+04
96.500	69.900	35.400	34.670	29.610	30.560	32.620	31.200	265.630	1.873E+02	3.214E+03	1.204E+01	9.542E+03
96.500	86.700	35.400	34.670	29.610	30.560	32.890	32.150	254.460	3.892E+02	6.031E+03	9.299E+01	9.494E+03
10.200	28.500	32.100	34.770	28.610	30.860	31.490	31.540	112.520	4.942E+02	9.146E+03	8.646E+01	1.093E+04



INPUT DATA

MC. FD DATA = 197

Fc	Fb	Thc	Thb	Tci	Tco	Twhb	Twcb	Gav	Npr	Reh	Nuc	Ree
39.700	38.500	33.500	34.070	28.710	30.060	31.670	30.530	150.340	2.782E+02	1.204E+04	6.807E+02	9.716E+02
57.800	38.500	34.800	34.370	29.210	30.160	30.800	30.060	148.610	2.037E+02	1.511E+04	5.502E+02	9.567E+02
76.500	38.500	35.650	33.170	29.510	30.360	31.460	30.250	169.630	4.473E+02	6.622E+02	2.598E+02	2.550E+02
95.500	38.500	35.500	33.070	29.510	30.060	30.990	29.870	167.380	2.635E+02	6.542E+02	4.711E+02	6.921E+02
37.600	38.500	33.700	33.170	28.910	30.060	31.540	29.790	132.320	2.042E+02	6.455E+02	6.171E+02	9.807E+02
26.200	38.500	33.500	34.470	28.210	30.660	31.970	31.670	115.090	2.440E+02	6.457E+02	1.185E+02	1.305E+04
39.700	38.500	33.400	34.870	29.210	30.460	31.740	30.910	137.340	2.395E+02	7.002E+02	4.138E+02	4.426E+02
57.800	38.500	36.300	33.570	29.610	30.760	32.270	30.980	196.590	1.258E+02	6.763E+02	2.631E+02	6.644E+02
76.500	38.500	35.200	34.870	28.210	29.360	30.660	29.580	217.450	2.718E+02	6.272E+02	2.768E+02	5.594E+02
95.500	38.500	35.760	33.270	29.710	30.660	31.620	30.860	223.070	4.212E+02	6.895E+02	6.863E+02	1.266E+04
95.500	34.600	35.800	33.470	29.210	29.760	30.590	29.810	172.710	2.617E+02	7.012E+02	4.289E+02	2.424E+02
95.500	51.200	35.100	34.770	29.510	30.260	31.000	30.080	184.070	2.591E+02	7.022E+02	1.282E+02	6.703E+02
95.500	66.900	35.500	33.270	29.010	29.760	31.310	29.710	182.050	2.152E+02	6.977E+02	2.058E+02	9.734E+02
95.500	86.900	35.200	33.070	29.010	29.760	31.260	29.740	172.470	2.249E+02	6.974E+02	6.637E+02	1.285E+04
95.500	17.400	35.600	34.870	29.610	29.860	31.640	30.680	223.310	2.214E+02	3.197E+02	1.124E+02	9.749E+02
57.800	34.600	34.900	33.370	29.210	30.160	32.970	31.110	224.200	9.483E+02	6.213E+02	7.812E+02	5.771E+02
57.800	51.200	35.700	34.370	29.410	30.460	32.900	31.640	267.600	1.159E+02	9.362E+02	7.785E+02	9.610E+02
57.800	66.900	35.800	33.370	30.010	30.960	32.650	31.740	175.660	4.461E+02	1.282E+04	6.935E+02	9.876E+02
57.800	86.900	35.700	33.370	29.510	30.860	32.700	31.670	172.700	4.652E+02	1.594E+04	6.701E+02	9.859E+02
57.800	17.400	35.600	33.770	29.210	30.260	31.790	30.360	194.300	2.209E+02	3.194E+02	1.545E+02	9.660E+02
57.800	34.600	35.600	34.270	28.910	30.160	32.470	30.290	217.100	4.012E+02	6.244E+02	1.429E+02	9.332E+02
57.800	51.200	35.800	33.070	29.010	30.260	32.940	30.540	227.930	4.494E+02	9.311E+02	1.251E+02	9.668E+02
57.800	66.900	35.900	33.270	28.510	29.360	32.670	30.260	193.230	2.181E+02	1.272E+04	1.059E+02	9.629E+02
57.800	86.900	35.900	33.270	28.910	30.260	32.740	30.290	203.800	2.292E+02	1.583E+04	1.458E+02	9.636E+02
20.200	38.500	33.200	33.770	24.810	26.950	28.790	25.250	212.800	6.007E+02	6.929E+02	3.158E+02	2.217E+02
41.700	38.500	33.400	33.970	24.610	24.250	31.730	27.590	236.800	4.286E+02	6.866E+02	5.962E+02	6.458E+02
64.200	38.500	33.500	34.170	24.510	25.550	31.160	26.640	242.500	2.214E+02	6.838E+02	7.661E+02	7.793E+02
86.200	38.500	33.500	34.370	24.610	24.750	30.700	26.900	118.200	1.409E+02	6.826E+02	2.608E+02	1.299E+04
97.500	38.500	33.500	34.370	24.410	25.350	30.880	26.520	282.100	2.432E+02	6.824E+02	1.895E+02	1.474E+04
26.200	38.500	33.590	34.470	24.710	26.650	32.340	29.160	184.400	2.062E+02	6.929E+02	2.363E+02	3.207E+02
41.700	38.500	33.700	34.170	24.610	26.250	31.760	28.230	272.200	4.247E+02	6.885E+02	5.077E+02	6.491E+02
64.200	38.500	33.700	33.970	24.210	25.550	31.510	26.640	304.200	4.512E+02	6.861E+02	6.939E+02	9.785E+02
86.200	38.500	33.700	33.870	23.910	25.150	31.060	25.990	366.500	4.881E+02	6.826E+02	1.263E+02	1.283E+04
95.500	38.500	33.700	33.970	23.910	24.950	30.930	25.860	345.300	4.264E+02	6.821E+02	1.215E+02	1.432E+04
64.200	17.400	33.600	33.570	24.710	26.050	30.030	26.490	254.700	2.762E+02	2.135E+02	1.153E+02	9.817E+02
64.200	34.600	33.400	34.170	24.210	25.650	30.980	26.630	267.700	2.472E+02	6.130E+02	6.152E+02	9.789E+02
64.200	51.200	33.500	34.070	24.610	25.850	31.780	26.860	291.500	4.414E+02	9.197E+02	6.462E+02	9.830E+02
64.200	66.900	33.500	33.270	24.710	26.150	31.510	26.790	285.000	3.161E+02	1.254E+04	9.414E+02	9.853E+02
64.200	86.900	33.600	33.270	24.510	25.950	31.510	26.660	282.200	3.187E+02	1.558E+04	6.858E+02	9.819E+02
97.900	17.400	33.500	33.970	24.210	25.250	30.020	25.080	289.800	2.536E+02	3.118E+02	5.949E+02	1.462E+04
97.900	34.600	33.500	34.070	24.610	25.450	30.820	25.760	274.100	2.421E+02	6.121E+02	1.889E+02	1.479E+04
97.900	51.200	33.600	34.770	24.110	24.950	30.050	25.210	256.700	2.498E+02	9.022E+02	1.924E+02	1.462E+04
97.900	66.900	33.500	33.170	24.110	25.050	31.150	26.100	279.700	2.624E+02	1.247E+04	7.934E+02	1.477E+04
97.900	86.900	33.500	33.170	24.610	24.750	31.260	26.730	128.900	1.363E+02	1.552E+04	5.642E+02	1.471E+04

OUTER FILM CORRELATION OF EVAPORATOR

Y = A \* X<sup>1/5</sup>  
 A = .13.22769      B = .3808254      R = .7541345

OUTER FILM CORRELATION OF CONDENSER

Y = A \* X<sup>1/3</sup>  
 A = .1230409      B = .951a121      R = .6244151

2. Heat Transfer Correlations Inside the Evaporator and Condenser  
Sections

a. For Freon-113, tilt angle 50 degrees, fill ratio 30%

INPUT DATA

NO. OF DATA = 57

TYPE OF FREON : FREON 113

QAV	TWHD	TWCD	TWHI	TWCI	XH	YH	XC	YC
3.885E+02	3.500E+01	2.170E+01	3.497E+01	2.173E+01	2.865E-01	1.880E-03	1.921E+12	3.531E+03
3.380E+02	3.510E+01	2.150E+01	3.507E+01	2.153E+01	2.443E-01	1.922E-03	1.878E+12	3.166E+03
1.792E+02	3.590E+01	2.210E+01	3.589E+01	2.211E+01	1.306E-01	1.980E-03	1.850E+12	1.651E+03
1.392E+02	3.640E+01	2.260E+01	3.639E+01	2.261E+01	1.021E-01	2.000E-03	1.852E+12	1.262E+03
1.511E+02	3.660E+01	2.110E+01	3.659E+01	2.111E+01	1.099E-01	2.218E-03	1.646E+12	1.239E+03
1.972E+02	3.730E+01	2.140E+01	3.728E+01	2.142E+01	1.444E-01	2.297E-03	1.607E+12	1.577E+03
2.740E+02	3.810E+01	2.210E+01	3.808E+01	2.212E+01	2.024E-01	2.343E-03	1.603E+12	2.179E+03
2.351E+02	3.860E+01	2.200E+01	3.858E+01	2.202E+01	1.740E-01	2.442E-03	1.545E+12	1.801E+03
2.362E+02	3.890E+01	2.200E+01	3.888E+01	2.202E+01	1.752E-01	2.494E-03	1.518E+12	1.777E+03
2.819E+02	3.910E+01	2.260E+01	3.908E+01	2.262E+01	2.101E-01	2.453E-03	1.558E+12	2.173E+03
3.726E+02	3.850E+01	2.240E+01	3.847E+01	2.243E+01	2.731E-01	2.036E-03	1.817E+12	3.367E+03
4.501E+02	3.740E+01	2.220E+01	3.737E+01	2.223E+01	3.312E-01	2.209E-03	1.688E+12	3.774E+03
2.842E+02	3.950E+01	2.250E+01	3.948E+01	2.252E+01	2.122E-01	2.534E-03	1.513E+12	2.127E+03
2.407E+02	3.980E+01	2.300E+01	3.978E+01	2.302E+01	1.806E-01	2.525E-03	1.533E+12	1.822E+03
2.146E+02	3.960E+01	2.330E+01	3.958E+01	2.332E+01	1.811E-01	2.453E-03	1.580E+12	1.674E+03
2.631E+02	3.990E+01	2.310E+01	3.988E+01	2.312E+01	1.976E-01	2.530E-03	1.534E+12	1.992E+03
3.721E+02	3.440E+01	2.030E+01	3.437E+01	2.033E+01	2.658E-01	1.957E-03	1.809E+12	3.362E+03
3.274E+02	3.450E+01	2.020E+01	3.447E+01	2.023E+01	2.339E-01	1.985E-03	1.782E+12	2.915E+03
2.165E+02	3.510E+01	2.050E+01	3.508E+01	2.052E+01	1.555E-01	2.047E-03	1.745E+12	1.886E+03
2.010E+02	3.530E+01	2.070E+01	3.528E+01	2.072E+01	1.447E-01	2.055E-03	1.745E+12	1.750E+03
1.868E+02	3.530E+01	2.070E+01	3.529E+01	2.071E+01	1.345E-01	2.055E-03	1.745E+12	1.627E+03
3.323E+02	3.750E+01	2.290E+01	3.747E+01	2.293E+01	2.457E-01	2.141E-03	1.758E+12	2.998E+03
4.356E+02	3.690E+01	2.260E+01	3.687E+01	2.263E+01	3.204E-01	2.076E-03	1.795E+12	3.883E+03
1.937E+02	3.840E+01	2.330E+01	3.839E+01	2.331E+01	1.444E-01	2.246E-03	1.702E+12	1.631E+03
2.341E+02	3.860E+01	2.400E+01	3.858E+01	2.402E+01	1.754E-01	2.190E-03	1.764E+12	2.039E+03
2.041E+02	3.990E+01	2.390E+01	3.988E+01	2.392E+01	1.540E-01	2.430E-03	1.613E+12	1.622E+03
2.526E+02	4.010E+01	2.400E+01	4.008E+01	2.402E+01	1.909E-01	2.451E-03	1.605E+12	1.995E+03
4.046E+02	3.530E+01	2.220E+01	3.627E+01	2.223E+01	2.957E-01	2.028E-03	1.817E+12	3.656E+03
3.600E+02	3.640E+01	2.160E+01	3.637E+01	2.163E+01	2.624E-01	2.120E-03	1.728E+12	3.098E+03
2.786E+02	3.710E+01	2.170E+01	3.708E+01	2.172E+01	2.041E-01	2.225E-03	1.661E+12	2.302E+03
2.576E+02	3.740E+01	2.160E+01	3.738E+01	2.162E+01	1.889E-01	2.288E-03	1.619E+12	2.073E+03
2.373E+02	3.980E+01	2.290E+01	3.978E+01	2.292E+01	1.779E-01	2.538E-03	1.524E+12	1.786E+03
2.340E+02	3.690E+01	2.140E+01	3.688E+01	2.142E+01	1.709E-01	2.229E-03	1.649E+12	1.920E+03
1.156E+02	2.810E+01	2.480E+01	2.809E+01	2.481E+01	8.166E-02	4.498E-04	7.733E+12	4.468E+03
2.059E+02	3.200E+01	2.530E+01	3.196E+01	2.532E+01	1.495E-01	9.522E-04	3.818E+12	3.918E+03



## INPUT DATA

TYPE OF FREDN : FREDN 113

DAV	TWHD	TWCD	TWHI	TWCI	XH	YH	XC	YC
2.435E+02	3.240E+01	2.530E+01	3.238E+01	2.532E+01	1.771E-01	1.012E-03	3.607E+12	4.374E+03
1.485E+02	3.280E+01	2.540E+01	3.279E+01	2.541E+01	1.083E-01	1.063E-03	3.455E+12	2.554E+03
1.069E+02	3.250E+01	2.530E+01	3.249E+01	2.531E+01	7.783E-02	1.031E-03	3.547E+12	1.888E+03
1.253E+02	3.260E+01	2.530E+01	3.259E+01	2.531E+01	9.123E-02	1.046E-03	3.500E+12	2.183E+03
1.591E+02	3.260E+01	2.530E+01	3.259E+01	2.531E+01	1.159E-01	1.045E-03	3.502E+12	2.774E+03
9.662E+01	2.810E+01	2.570E+01	2.809E+01	2.571E+01	6.864E-02	3.296E-04	1.064E+13	5.140E+03
1.037E+02	2.710E+01	2.620E+01	2.709E+01	2.521E+01	7.343E-02	1.216E-04	2.871E+13	1.488E+04
1.070E+02	2.750E+01	2.500E+01	2.749E+01	2.501E+01	7.539E-02	3.391E-04	1.022E+13	5.464E+03
1.096E+02	2.800E+01	2.530E+01	2.799E+01	2.531E+01	7.762E-02	3.691E-04	9.460E+12	5.182E+03
1.120E+02	2.700E+01	2.480E+01	2.699E+01	2.481E+01	7.859E-02	2.962E-04	1.163E+13	6.510E+03
2.386E+02	3.220E+01	2.530E+01	3.218E+01	2.532E+01	1.733E-01	9.819E-04	3.711E+12	4.410E+03
2.686E+02	3.200E+01	2.560E+01	3.198E+01	2.562E+01	1.953E-01	9.106E-04	4.006E+12	5.360E+03
1.706E+02	3.352E+01	3.027E+01	3.351E+01	3.028E+01	1.288E-01	4.905E-04	7.991E+12	6.716E+03
1.845E+02	3.354E+01	3.050E+01	3.353E+01	3.051E+01	1.394E-01	4.593E-04	8.358E+12	7.773E+03
2.365E+02	3.374E+01	3.146E+01	3.372E+01	3.148E+01	1.800E-01	3.462E-04	1.152E+13	1.338E+04
2.735E+02	3.374E+01	3.085E+01	3.372E+01	3.087E+01	2.073E-01	4.367E-04	9.062E+12	1.218E+04
3.190E+02	3.397E+01	3.163E+01	3.395E+01	3.165E+01	2.433E-01	3.549E-04	1.129E+13	1.767E+04
2.022E+02	3.327E+01	3.070E+01	3.325E+01	3.072E+01	1.527E-01	3.870E-04	1.015E+13	1.010E+04
2.986E+02	3.369E+01	3.108E+01	3.367E+01	3.110E+01	2.267E-01	3.939E-04	1.007E+13	1.478E+04
6.716E+01	3.344E+01	3.027E+01	3.343E+01	3.028E+01	5.065E-02	4.803E-04	8.151E+12	2.697E+03
2.312E+02	3.362E+01	3.080E+01	3.360E+01	3.082E+01	1.751E-01	4.263E-04	9.265E+12	1.054E+04
2.663E+02	3.362E+01	3.073E+01	3.360E+01	3.075E+01	2.016E-01	4.359E-04	9.053E+12	1.186E+04

## CORRELATION OF POOL BOILING

$$Y = A * X^B$$

$$A = 7.020683E-03 \quad B = .9621316 \quad R = .9994775$$

## FILM CONDENSATION CORRELATION

$$Y = A * X^B$$

$$A = 1.705018E-06 \quad B = .7437863 \quad R = .9023314$$

f. For Freon-22, tilt angle 50 degrees, fill ratio 16.4%

## INPUT DATA

NO. FD DATA = 47

TYPE OF FREON : FREON 22

QAV	TWHD	TWGD	TWHI	TWCI	XH	YH	XC	YC
3.639E+02	2.876E+01	2.166E+01	2.873E+01	2.169E+01	4.533E-01	2.952E-03	4.513E+12	6.555E+03
4.260E+02	3.195E+01	2.270E+01	3.192E+01	2.273E+01	5.334E-01	3.859E-03	3.265E+12	5.885E+03
5.017E+02	3.361E+01	2.317E+01	3.357E+01	2.321E+01	6.298E-01	4.360E-03	2.808E+12	6.143E+03
3.854E+02	3.285E+01	2.264E+01	3.282E+01	2.267E+01	4.830E-01	4.266E-03	2.920E+12	4.817E+03
3.677E+02	3.361E+01	2.312E+01	3.358E+01	2.315E+01	4.615E-01	4.389E-03	2.791E+12	4.472E+03
3.617E+02	3.483E+01	2.760E+01	3.480E+01	2.763E+01	4.573E-01	3.026E-03	3.741E+12	6.397E+03
4.098E+02	3.341E+01	2.483E+01	3.338E+01	2.486E+01	5.154E-01	3.586E-03	3.347E+12	6.105E+03
4.364E+02	3.228E+01	2.244E+01	3.225E+01	2.247E+01	5.464E-01	4.107E-03	3.065E+12	5.666E+03
4.324E+02	3.242E+01	2.163E+01	3.239E+01	2.166E+01	5.410E-01	4.505E-03	2.820E+12	5.116E+03
1.197E+02	3.330E+01	3.147E+01	3.329E+01	3.148E+01	1.518E-01	7.646E-04	1.432E+13	8.384E+03
6.249E+01	3.269E+01	3.054E+01	3.269E+01	3.054E+01	7.909E-02	9.029E-04	1.240E+13	3.704E+03
2.087E+02	3.227E+01	2.991E+01	3.225E+01	2.993E+01	2.638E-01	9.817E-04	1.157E+13	1.138E+04
2.414E+02	3.201E+01	2.966E+01	3.199E+01	2.968E+01	3.049E-01	9.752E-04	1.173E+13	1.324E+04
1.189E+02	3.315E+01	3.142E+01	3.314E+01	3.143E+01	1.508E-01	7.224E-04	1.520E+13	8.813E+03
1.778E+02	3.315E+01	3.089E+01	3.314E+01	3.090E+01	2.253E-01	9.421E-04	1.174E+13	1.010E+04
1.866E+02	3.254E+01	3.064E+01	3.253E+01	3.065E+01	2.387E-01	7.893E-04	1.419E+13	1.279E+04
2.174E+02	3.239E+01	3.036E+01	3.237E+01	3.038E+01	2.750E-01	8.421E-04	1.338E+13	1.382E+04
1.822E+02	3.189E+01	3.089E+01	3.188E+01	3.090E+01	2.305E-01	4.100E-04	2.748E+13	2.379E+04
2.242E+02	3.297E+01	3.111E+01	3.295E+01	3.113E+01	2.841E-01	7.703E-04	1.436E+13	1.558E+04
2.676E+02	3.390E+01	3.164E+01	3.388E+01	3.166E+01	3.397E-01	9.366E-04	1.156E+13	1.530E+04
1.756E+02	3.365E+01	3.174E+01	3.364E+01	3.175E+01	2.229E-01	7.948E-04	1.365E+13	1.183E+04
1.737E+02	3.370E+01	3.167E+01	3.367E+01	3.168E+01	2.205E-01	8.456E-04	1.284E+13	1.100E+04
1.943E+02	3.179E+01	3.036E+01	3.178E+01	3.037E+01	2.456E-01	5.904E-04	1.925E+13	1.761E+04
2.171E+02	3.247E+01	3.029E+01	3.245E+01	3.031E+01	2.746E-01	9.054E-04	1.244E+13	1.283E+04
2.279E+02	3.294E+01	3.054E+01	3.292E+01	3.056E+01	2.985E-01	9.977E-04	1.118E+13	1.223E+04
1.982E+02	3.267E+01	3.026E+01	3.265E+01	3.028E+01	2.508E-01	1.004E-03	1.120E+13	1.057E+04
2.038E+02	3.274E+01	3.028E+01	3.272E+01	3.030E+01	2.579E-01	1.024E-03	1.096E+13	1.065E+04
2.128E+02	3.279E+01	2.925E+01	3.277E+01	2.927E+01	2.689E-01	1.479E-03	7.697E+12	7.698E+03
2.568E+02	3.173E+01	2.759E+01	3.171E+01	2.761E+01	3.234E-01	1.727E-03	6.846E+12	7.946E+03
2.455E+02	3.118E+01	2.664E+01	3.116E+01	2.666E+01	3.086E-01	1.895E-03	6.370E+12	6.919E+03
1.152E+02	3.090E+01	2.690E+01	3.089E+01	2.691E+01	1.448E-01	1.676E-03	7.203E+12	3.670E+03
2.821E+02	3.088E+01	2.563E+01	3.086E+01	2.565E+01	3.540E-01	2.190E-03	5.611E+12	6.875E+03



## INPUT DATA

TYPE OF FREON : FREON 22

GA	TW	TWC	TWH	TWC	XH	YH	XC	YC
1.644E+02	3.234E+01	2.916E+01	3.233E+01	2.917E+01	2.076E-01	1.330E-03	8.624E+12	6.612E+03
2.735E+02	3.176E+01	2.802E+01	3.174E+01	2.804E+01	3.446E-01	1.358E-03	7.541E+12	9.384E+03
3.042E+02	3.151E+01	2.664E+01	3.149E+01	2.666E+01	3.825E-01	2.031E-03	5.916E+12	8.002E+03
3.665E+02	3.108E+01	2.599E+01	3.105E+01	2.602E+01	4.602E-01	2.118E-03	5.753E+12	9.238E+03
3.453E+02	3.093E+01	2.586E+01	3.090E+01	2.589E+01	4.335E-01	2.111E-03	5.800E+12	8.733E+03
2.547E+02	3.003E+01	2.649E+01	3.001E+01	2.651E+01	3.196E-01	1.473E-03	8.344E+12	9.231E+03
2.677E+02	3.098E+01	2.663E+01	3.096E+01	2.665E+01	3.364E-01	1.814E-03	6.675E+12	7.883E+03
2.915E+02	3.178E+01	2.686E+01	3.176E+01	2.688E+01	3.668E-01	2.053E-03	5.814E+12	7.587E+03
2.550E+02	3.151E+01	2.679E+01	3.149E+01	2.681E+01	3.207E-01	1.971E-03	6.085E+12	6.912E+03
2.322E+02	3.151E+01	2.666E+01	3.149E+01	2.668E+01	3.171E-01	2.026E-03	5.931E+12	6.651E+03
2.598E+02	2.952E+01	2.500E+01	2.950E+01	2.502E+01	3.252E-01	1.882E-03	6.705E+12	7.358E+03
2.741E+02	3.083E+01	2.576E+01	3.081E+01	2.578E+01	3.440E-01	2.115E-03	5.804E+12	6.917E+03
2.597E+02	3.005E+01	2.521E+01	3.003E+01	2.523E+01	3.254E-01	2.018E-03	6.194E+12	6.865E+03
2.397E+02	3.115E+01	2.610E+01	3.113E+01	2.612E+01	3.011E-01	2.110E-03	5.767E+12	6.067E+03
1.289E+02	3.128E+01	2.573E+01	3.127E+01	2.574E+01	1.619E-01	2.327E-03	5.245E+12	2.957E+03

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CORRELATION OF POOL BOILING

$$Y = A * X^B$$

$$A = 5.65438E-03 \quad B = 1.06721 \quad R = .9970072$$

FILM CONDENSATION CORRELATION

$$Y = A * X^B$$

$$A = 5.331091E-04 \quad B = .5580585 \quad R = .9656718$$



b. For Freon-113, tilt angle 50 degrees, fill ratio 18.5%

### INPUT DATA

NO. FD DATA = 15

TYPE OF FREON : FREON 113

```

*****
          QAV      TWH0      TWCO      TWHI      TWCI      XH      YH      XC      YC
*****
2.028E+02  3.252E+01  3.147E+01  3.250E+01  3.149E+01  1.532E-01  1.553E-04  2.530E+13  2.526E+04
2.042E+02  3.224E+01  3.063E+01  3.222E+01  3.065E+01  1.533E-01  2.380E-04  1.629E+13  1.642E+04
2.117E+02  3.227E+01  3.075E+01  3.225E+01  3.077E+01  1.590E-01  2.246E-04  1.729E+13  1.806E+04
2.767E+02  3.194E+01  3.037E+01  3.192E+01  3.035E+01  2.069E-01  2.290E-04  1.681E+13  2.298E+04
3.151E+02  3.189E+01  3.060E+01  3.197E+01  3.062E+01  2.360E-01  1.865E-04  2.069E+13  3.221E+04
2.717E+02  3.169E+01  3.040E+01  3.167E+01  3.042E+01  2.029E-01  1.867E-04  2.056E+13  2.761E+04
3.130E+02  3.229E+01  3.121E+01  3.227E+01  3.123E+01  2.358E-01  1.565E-04  2.495E+13  3.849E+04
2.464E+02  3.269E+01  3.078E+01  3.267E+01  3.080E+01  1.856E-01  2.839E-04  1.375E+13  1.670E+04
2.511E+02  3.249E+01  3.075E+01  3.247E+01  3.077E+01  1.888E-01  2.574E-04  1.512E+13  1.873E+04
2.663E+02  3.284E+01  3.116E+01  3.282E+01  3.118E+01  2.012E-01  2.499E-04  1.572E+13  2.061E+04
1.669E+02  3.219E+01  3.116E+01  3.218E+01  3.117E+01  1.256E-01  1.521E-04  2.562E+13  2.108E+04
1.948E+02  3.214E+01  3.154E+01  3.213E+01  3.155E+01  1.393E-01  8.686E-05  4.506E+13  4.102E+04
2.165E+02  3.177E+01  3.149E+01  3.175E+01  3.151E+01  1.629E-01  3.732E-05  1.043E+14  1.114E+05
2.416E+02  3.144E+01  3.103E+01  3.142E+01  3.105E+01  1.809E-01  5.597E-05  6.691E+13  6.224E+04
3.031E+02  3.156E+01  2.992E+01  3.154E+01  2.994E+01  2.256E-01  2.369E-04  1.609E+13  2.414E+04
*****

```

### CORRELATION OF POOL BOILING

$$Y = A * X^B$$

$$A = 3.265365E-04 \quad B = .957011 \quad R = .9998452$$

### FILM CONDENSATION CORRELATION

$$Y = A * X^B$$

$$A = 2.649737E-08 \quad B = .8968566 \quad R = 1.993394$$

c. For Freon-113, tilt angle 50 degrees, fill ratio 9.3%

### INPUT DATA

NO. FD DATA = 10

TYPE OF FREON : FREON 113

GAV	TWHO	TWCO	TWHI	TWCI	XH	YH	XC	YC
1.509E+02	3.299E+01	3.091E+01	3.298E+01	3.092E+01	1.139E-01	3.133E-04	1.253E+13	9.308E+03
1.757E+02	3.179E+01	3.007E+01	3.178E+01	3.008E+01	1.311E-01	2.527E-04	1.515E+13	1.317E+04
2.045E+02	3.187E+01	3.126E+01	3.185E+01	3.128E+01	1.537E-01	8.744E-05	4.447E+13	4.486E+04
2.496E+02	3.177E+01	3.162E+01	3.175E+01	3.164E+01	1.879E-01	1.590E-05	2.308E+14	2.840E+05
2.752E+02	3.205E+01	3.122E+01	3.203E+01	3.124E+01	2.070E-01	1.192E-04	3.267E+13	4.434E+04
2.294E+02	3.181E+01	3.131E+01	3.179E+01	3.133E+01	1.724E-01	7.022E-05	5.536E+13	6.266E+04
2.932E+02	3.234E+01	3.172E+01	3.232E+01	3.174E+01	2.216E-01	8.769E-05	4.484E+13	6.472E+04
3.408E+02	3.262E+01	3.177E+01	3.259E+01	3.180E+01	2.580E-01	1.221E-04	3.235E+13	5.422E+04
2.656E+02	3.262E+01	3.180E+01	3.260E+01	3.182E+01	2.012E-01	1.193E-04	3.311E+13	4.326E+04
2.645E+02	3.289E+01	3.213E+01	3.287E+01	3.215E+01	2.010E-01	1.108E-04	3.592E+13	4.665E+04

### CORRELATION OF POOL BOILING

$$Y = A * X^B$$

$$A = 9.999117E-06 \quad B = -1.361575 \quad R = .9997675$$

$$Y = A * X^B$$

$$A = 1.611136E-11 \quad B = 1.137221 \quad R = 6.174495$$

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FILM CONDENSATION CORRELATION  
จุฬาลงกรณ์มหาวิทยาลัย

d. For Freon-113, tilt angle 50 degrees, fill ratio 4.9%

### INPUT DATA

NO. FD DATA = 18

TYPE OF FREON : FREON 113

GAV	TWGO	TWCO	TWHI	TWCI	XH	YH	XC	YC
1.966E+02	3.227E+01	3.098E+01	3.225E+01	3.100E+01	1.479E-01	1.906E-04	2.042E+13	1.960E+04
1.533E+02	3.167E+01	3.053E+01	3.166E+01	3.054E+01	1.146E-01	1.672E-04	2.300E+13	1.743E+04
1.486E+02	3.080E+01	3.006E+01	3.079E+01	3.007E+01	1.102E-01	1.060E-04	3.570E+13	2.629E+04
1.696E+02	3.146E+01	3.025E+01	3.145E+01	3.026E+01	1.264E-01	1.764E-04	2.166E+13	1.818E+04
1.674E+02	3.099E+01	2.987E+01	3.098E+01	2.988E+01	1.241E-01	1.617E-04	2.340E+13	1.941E+04
1.323E+02	3.154E+01	2.999E+01	3.153E+01	3.000E+01	9.851E-02	2.276E-04	1.676E+13	1.098E+04
1.151E+02	3.197E+01	3.169E+01	3.196E+01	3.170E+01	8.678E-02	3.983E-05	9.820E+13	5.568E+04
1.373E+02	3.174E+01	3.091E+01	3.173E+01	3.092E+01	1.029E-01	1.217E-04	3.177E+13	2.154E+04
2.175E+02	3.086E+01	2.958E+01	3.084E+01	2.960E+01	1.608E-01	1.835E-04	2.052E+13	2.213E+04
2.231E+02	3.162E+01	3.080E+01	3.160E+01	3.082E+01	1.670E-01	1.179E-04	3.269E+13	3.603E+04
1.727E+02	3.099E+01	2.981E+01	3.098E+01	2.982E+01	1.280E-01	1.704E-04	2.220E+13	1.900E+04
1.841E+02	3.100E+01	3.008E+01	3.099E+01	3.009E+01	1.367E-01	1.321E-04	2.873E+13	2.619E+04
1.824E+02	3.131E+01	2.971E+01	3.130E+01	2.972E+01	1.354E-01	2.327E-04	1.629E+13	1.472E+04
1.725E+02	3.126E+01	2.974E+01	3.125E+01	2.973E+01	1.280E-01	2.210E-04	1.715E+13	1.465E+04
2.233E+02	3.164E+01	3.068E+01	3.162E+01	3.070E+01	1.670E-01	1.388E-04	2.774E+13	3.061E+04
2.039E+02	3.071E+01	3.035E+01	3.069E+01	3.037E+01	1.514E-01	4.866E-05	7.796E+13	7.875E+04
2.076E+02	3.165E+01	3.064E+01	3.163E+01	3.066E+01	1.552E-01	1.466E-04	2.625E+13	2.693E+04
2.121E+02	3.181E+01	3.098E+01	3.179E+01	3.100E+01	1.591E-01	1.201E-04	3.224E+13	3.376E+04

### CORRELATION OF POOL BOILING

$$Y = A * X^B$$

$$A = 3.578661E-04 \quad B = .4701016 \quad R = .9979404$$

### FILM CONDENSATION CORRELATION

$$Y = A * X^B$$

$$A = 1.073998E-08 \quad B = .9186567 \quad R = 1.610236$$



e. For Freon-22, tilt angle 50 degrees, fill ratio 30%

### INPUT DATA

NO. FD DATA = 7

TYPE OF FREQN : FREQN 22

DAV	TWHD	TWCD	TWHI	TWCI	XH	YH	XC	YC
5.634E+02	3.763E+01	3.138E+01	3.758E+01	3.142E+01	7.189E-01	2.603E-03	3.954E+12	1.160E+04
5.883E+02	3.725E+01	3.075E+01	3.720E+01	3.080E+01	7.495E-01	2.707E-03	3.859E+12	1.165E+04
7.108E+02	3.675E+01	2.938E+01	3.670E+01	2.943E+01	9.032E-01	3.067E-03	3.500E+12	1.241E+04
7.597E+02	3.700E+01	2.850E+01	3.694E+01	2.856E+01	9.645E-01	3.539E-03	3.062E+12	1.150E+04
6.832E+02	3.700E+01	2.900E+01	3.695E+01	2.905E+01	8.680E-01	3.333E-03	3.227E+12	1.098E+04
5.770E+02	3.675E+01	2.825E+01	3.670E+01	2.830E+01	8.588E-01	3.544E-03	3.079E+12	1.023E+04
7.754E+02	3.688E+01	2.938E+01	3.662E+01	2.943E+01	9.854E-01	3.116E-03	3.439E+12	1.333E+04

### CORRELATION OF POOL BOILING

$$Y = A * X^B$$

$$A = 3.498025E-03 \quad B = .7728898 \quad R = .9956332$$

### FILM CONDENSATION CORRELATION

$$Y = A * X^B$$

$$A = 1.243539 \quad B = .3167939 \quad R = .9949496$$

ศูนย์วิทยทรัพยากร  
จุฬาลงกรณ์มหาวิทยาลัย



APPENDIX E

CALCULATED THERMAL RESISTANCES

ศูนย์วิทยทรัพยากร  
จุฬาลงกรณ์มหาวิทยาลัย

For Freon-113, tilt angle 50 degrees, fill ratio 30%,  $T - T_c = 40 - 20$  °C.  
 $h_c$

DATA FROM THE EXPERIMENTS

NO. OF DATA = 4 TYPE OF FREON : FREON 113

FC	FH	THI	THO	TCI	TCO	TWH	TWO	TWI	TWC	QW	REH'	REH	REC'	REC
89.70	27.70	38.80	34.80	18.30	19.00	35.00	21.70	34.97	21.73	368.53	5379.33	1681.84	12167.75	3804.22
89.70	38.50	39.10	36.40	18.80	19.40	35.10	21.50	35.07	21.53	338.01	7422.13	2320.51	12131.43	3792.86
89.70	53.30	39.50	39.60	19.30	19.90	35.30	22.10	35.89	22.11	179.17	10332.59	3230.46	12430.59	3886.40
89.70	65.80	39.90	39.50	20.10	20.50	36.40	22.60	36.39	22.61	139.21	12668.96	3960.92	12609.32	3942.27
89.70	75.60	40.00	39.70	18.50	19.00	36.60	21.10	36.59	21.11	151.08	14616.61	4569.85	12155.83	3800.49
89.70	84.50	39.30	39.20	17.20	18.10	37.30	21.40	37.28	21.42	197.23	16611.84	5193.66	12209.50	3817.27

THEORETICAL THERMAL RESISTANCE

RT	RT'	RHP	RHP'	R1	R2	R3	R3'	R5	R5'	R6	R7	H0H	H0C	H1H	H1H'	H1C	
1.1863E-01	5.5257E-02	9.9459E-02	3.6089E-02	1.4009E-02	7.7105E-05	1.8272E-02	-1.3351E-02	8.1032E-02	4.9286E-02	7.7105E-05	5.1585E-03	5.9667E+03	1.6204E+04	3.4719E+03	-4.7517E+03	7.8288E+02	1.2872E+03
1.0282E-01	5.7814E-02	8.5243E-02	4.0235E-02	1.2404E-02	7.7104E-05	1.8387E-02	-4.3632E-03	6.6706E-02	4.4144E-02	7.7104E-05	5.1752E-03	6.7392E+03	1.6152E+04	3.4511E+03	-1.5613E+04	9.5102E+02	1.4371E+03
4.6118E-02	9.3005E-02	3.0134E-02	7.7022E-02	1.0943E-02	7.7116E-05	1.8579E-02	4.1961E-02	1.1401E-02	3.4907E-02	7.7105E-05	5.0411E-03	7.6391E+03	1.6382E+04	3.4146E+03	1.5119E+03	5.5641E+03	1.8174E+03
3.9574E-02	1.1422E-01	2.4489E-02	9.9131E-02	1.0120E-02	7.7111E-05	1.8575E-02	5.5814E-02	5.7588E-03	4.3182E-02	7.7097E-05	4.9642E-03	8.2599E+03	1.6838E+04	3.4150E+03	1.1366E+03	1.1016E+04	1.4698E+03
4.0410E-02	1.1734E-01	2.5667E-02	1.0259E-01	9.5790E-03	7.7112E-05	1.8513E-02	5.6905E-02	7.0002E-03	4.5535E-02	7.7099E-05	5.1640E-03	8.7264E+03	1.6187E+04	3.4267E+03	1.1148E+03	9.0625E+03	1.3932E+03
4.7554E-02	9.4862E-02	3.3508E-02	8.0617E-02	9.1059E-03	7.7114E-05	1.8239E-02	4.1831E-02	1.4915E-02	3.8631E-02	7.7104E-05	5.1395E-03	9.1797E+03	1.6264E+04	3.4783E+03	1.5165E+03	4.2533E+03	1.6422E+03

Tbh	Tbh'	Tbc	Tbc'	Tvh	Tvc	Tva	Tbh'-Tbh	DELTH/DELTH'	Tbc'-Tbc	DELTC/DELTC'	Tvh-Tva	Tvc-Tva
36.80	40.14	18.65	19.79	28.24	31.55	39.89	9.08	35.02	6.10	159.56	-29.21	29.21
37.75	39.27	19.10	19.74	28.86	44.33	36.45	4.03	63.54	3.35	136.31	-20.82	20.82
39.25	37.88	19.60	21.18	32.56	24.18	28.77	-3.49	169.08	8.08	272.75	14.77	-14.77
39.70	37.84	20.30	21.90	33.80	23.44	28.62	-4.69	229.38	7.86	326.56	18.11	-18.11
39.85	38.07	18.75	20.51	33.79	22.19	27.99	-4.46	220.43	8.30	296.27	20.72	-20.72
39.25	39.13	17.65	20.37	32.69	24.38	29.03	-0.30	105.32	15.44	365.72	16.03	-16.03



For Freon-113, tilt angle 50 degrees, fill ratio 30%,  $T_h - T_c = 40 - 20$  °C.

DATA FROM THE EXPERIMENTS

NO. OF DATA = 4 TYPE OF FREQN : FREQN 113

FC	FH	THI	THO	TCI	TCO	TWGO	TWCO	TWHI	TWCI	QAV	REH*	REH	REC*	REC
70.20	53.90	40.20	39.00	16.70	17.60	36.10	22.10	38.08	22.12	274.02	10863.62	3396.49	9629.34	3010.59
70.20	65.80	40.60	39.60	16.70	17.50	36.60	22.00	38.58	22.02	235.09	13310.71	4161.56	9675.19	3012.42
70.20	75.60	40.80	40.10	17.20	18.00	36.90	22.00	38.68	22.02	236.24	15359.31	4802.06	9634.58	3012.23
70.20	84.50	40.90	40.10	17.00	17.90	39.10	22.60	39.08	22.62	281.91	17280.73	5402.78	9740.86	3045.46

THEORETICAL THERMAL RESISTANCE

RT	RT*	RHP	RHP*	R1	R2	R3	R3*	R5	R5*	R6	R7	NDR	NDC	NH	NH*	NIC	
7.4017E-02	7.5500E-02	5.6907E-02	5.8390E-02	1.0674E-02	7.7110E-05	1.7998E-02	1.8682E-02	3.8755E-02	3.9554E-02	7.7103E-05	6.4359E-03	7.8312E+03	1.2988E+04	3.5248E+03	3.3958E+03	1.6369E+03	1.6039E+03
5.9370E-02	8.3918E-02	4.3063E-02	7.0611E-02	9.8752E-03	7.7109E-05	1.7948E-02	3.1666E-02	2.4960E-02	3.8791E-02	7.7100E-05	6.4317E-03	8.4646E+03	1.2996E+04	3.5346E+03	2.0034E+03	2.5416E+03	1.6354E+03
5.9159E-02	8.7316E-02	4.3380E-02	7.1537E-02	9.3467E-03	7.7105E-05	1.7902E-02	3.1924E-02	2.5323E-02	3.9460E-02	7.7105E-05	6.4322E-03	8.9433E+03	1.2996E+04	3.5436E+03	1.9872E+03	2.5052E+03	1.6077E+03
7.4473E-02	7.3816E-02	5.9186E-02	5.8529E-02	8.9297E-03	7.7103E-05	1.7836E-02	1.7562E-02	4.1196E-02	4.0813E-02	7.7103E-05	6.3566E-03	9.3609E+03	1.3150E+04	3.5567E+03	3.6122E+03	1.5399E+03	1.5544E+03

Tbh	Tbh'	Tbc	Tbc'	Tvh	Tvc	Tva	Tbh'-Tbh	DELTH/DELTH'Tbc'-Tbc	DELTC/DELTC'Tvh-Tva	Tvc-Tva		
39.60	41.00	17.15	20.32	32.15	32.77	32.96	3.55	51.65	18.49	278.38	0.57	-0.57
40.20	40.90	17.10	20.47	34.36	27.91	31.14	1.74	69.57	19.72	320.85	10.36	-10.36
40.45	41.07	17.60	20.47	34.65	28.03	31.34	1.53	71.49	16.29	287.13	10.57	-10.57
40.50	41.58	17.45	20.79	34.05	34.30	34.13	2.68	56.36	19.16	284.94	-0.23	0.23

For Freon-113, tilt angle 50 degrees, fill ratio 30%,  $T_h - T_c = 40 - 20$  °C.

DATA FROM THE EXPERIMENTS

NO. OF DATA = 6 TYPE OF FREON : FREON 113

FC	FH	THI	THO	TCI	TCO	TWH	TWC	TWHI	TWCI	QAV	REH*	REH	REC*	REC
57.80	27.70	40.70	36.20	17.90	18.80	36.50	22.40	36.47	22.43	372.63	5532.54	1729.74	7677.67	2462.94
57.80	38.50	41.30	37.10	17.70	18.60	37.40	22.20	37.37	22.23	450.08	7839.22	2450.92	7778.15	2431.82
57.80	53.90	41.90	40.50	17.40	18.40	39.50	22.50	39.48	22.52	284.20	11151.59	3486.52	7964.01	2489.93
57.80	65.80	41.80	40.80	17.70	18.50	39.80	23.00	39.78	23.02	240.75	15809.86	4255.09	8095.37	2530.37
57.80	75.60	42.00	41.30	18.00	18.80	39.60	23.30	39.58	23.32	214.62	15535.93	4857.59	8170.90	2554.61
57.80	84.50	42.40	41.50	17.90	18.70	39.90	23.10	39.88	23.12	263.09	17505.35	5473.01	8096.46	2531.34

THEORETICAL THERMAL RESISTANCE

RT	RT'	RHP	RHP'	R1	R2	R3	R3'	R5	R5'	R6	R7	HOH	HOC	HIH	HIH'	NIC	
1.2224E-01	5.9452E-02	1.0062E-01	3.7839E-02	1.3816E-02	7.7107E-05	1.8133E-02	-1.3191E-02	8.2538E-02	5.0876E-02	7.7102E-05	7.7973E-03	6.0503E+03	1.0720E+04	3.4986E+03	-4.8094E+03	7.7047E+02	1.2469E+03
2.5548E-01	5.3749E-02	2.3570E-01	3.3772E-02	1.2072E-02	7.7103E-05	1.7874E-02	-8.2960E-02	2.1767E-01	1.1658E-01	7.7103E-05	7.9048E-03	6.9242E+03	1.0575E+04	3.5493E+03	-7.6467E+02	2.9144E+02	5.4417E+02
7.8317E-02	7.8060E-02	6.0074E-02	5.9817E-02	1.0537E-02	7.7099E-05	1.7780E-02	1.7708E-02	4.2141E-02	4.1955E-02	7.7102E-05	7.7062E-03	7.9332E+03	1.0847E+04	3.5681E+03	3.5824E+03	1.5054E+03	1.5121E+03
6.2042E-02	8.7129E-02	4.4701E-02	6.9788E-02	9.7673E-03	7.7108E-05	1.7757E-02	3.0242E-02	2.6789E-02	3.9392E-02	7.7101E-05	7.5737E-03	8.5582E+03	1.1037E+04	3.5726E+03	2.0977E+03	2.3680E+03	1.6104E+03
5.4049E-02	9.2738E-02	3.7259E-02	7.5948E-02	9.2937E-03	7.7104E-05	1.7843E-02	3.7131E-02	1.9262E-02	3.8663E-02	7.7104E-05	7.4944E-03	8.9943E+03	1.1151E+04	3.5555E+03	1.7085E+03	3.2935E+03	1.6408E+03
6.8780E-02	8.0300E-02	5.2337E-02	6.3656E-02	8.8729E-03	7.7109E-05	1.7761E-02	2.3467E-02	3.4421E-02	4.0235E-02	7.7102E-05	7.5706E-03	9.4208E+03	1.1041E+04	3.5718E+03	2.7033E+03	1.8430E+03	1.5767E+03

Tbh	Tbh'	Tbc	Tbc'	Tvh	Tvc	Tva	Tbh''-Tbh	DELTH/DELTH''Tbc'-Tbc	DELTC/DELTC''Tvh-Tva	Tvc-Tva		
38.45	41.63	18.35	19.48	29.71	53.06	41.39	8.26	38.04	6.18	138.86	-28.20	28.30
39.20	42.81	18.15	18.62	29.32	120.09	74.70	9.21	35.28	2.61	115.25	-60.75	60.75
41.20	42.46	17.90	20.30	34.43	34.47	34.45	3.05	57.51	15.40	208.94	-0.06	0.06
41.30	42.12	18.10	21.16	35.51	29.50	32.50	2.00	64.49	16.92	266.69	9.25	-9.25
41.65	41.62	18.40	21.68	35.75	27.47	31.61	-0.37	101.38	17.81	301.78	13.09	-13.09
41.95	42.20	18.20	21.10	35.21	32.20	33.71	0.60	89.15	15.27	239.42	4.45	-4.45

For Freon-113, tilt angle 50 degrees, fill ratio 30 %,  $T_h - T_c = 40-20$  °C

DATA FROM THE EXPERIMENTS

NO. OF DATA = 5 TYPE OF FREON : FREON 113

FC	FH	TH1	TH0	TC1	TC0	TWH0	TWC0	TWH1	TWC1	QAV	REN'	REN	REC'	REC
57.80	27.70	40.30	37.30	19.20	20.80	34.40	20.30	34.37	20.33	372.05	5322.03	1663.92	7473.15	2336.46
57.80	38.50	40.10	37.30	19.50	20.30	34.50	20.20	34.47	20.23	327.38	7333.24	2292.72	7489.07	2341.44
57.80	53.90	40.60	39.60	19.30	20.10	35.10	20.50	35.08	20.52	216.51	10216.06	3194.03	7633.09	2386.47
57.80	65.60	40.60	39.90	20.00	20.80	35.30	20.70	35.28	20.72	200.96	12479.82	3901.79	7682.62	2401.95
57.80	75.60	41.10	40.50	20.10	20.80	35.30	20.70	35.29	20.71	186.82	14306.13	4472.76	7693.33	2405.30

THEORETICAL THERMAL RESISTANCE

RT	RT'	RHP	RHP'	R1	R2	R3	R1'	R5	R5'	R6	R7	H0H	H0C	H1H	H1H'	H1C	
1.2512E-01	6.6236E-02	1.0279E-01	3.7898E-02	1.4084E-02	7.7104E-05	1.8475E-02	-1.3709E-02	8.4156E-02	5.1653E-02	7.7104E-05	8.2534E-03	5.9351E+03	1.0128E+04	3.4337E+03	-4.5611E+03	7.5382E+02	1.2282E+03
1.0197E-01	6.4393E-02	8.1254E-02	4.3680E-02	1.2478E-02	7.7103E-05	1.8484E-02	-2.4928E-04	6.2616E-02	4.3775E-02	7.7103E-05	8.2344E-03	6.6990E+03	1.0151E+04	3.4321E+03	-2.5449E+05	1.0131E+03	1.4492E+03
5.7137E-02	8.6504E-02	3.8066E-02	6.7433E-02	1.1004E-02	7.7101E-05	1.8591E-02	3.3224E-02	1.9321E-02	3.4055E-02	7.7101E-05	8.0669E-03	7.5962E+03	1.0362E+04	3.4123E+03	1.9094E+03	3.2835E+03	1.8628E+03
5.2551E-02	9.0358E-02	2.4344E-02	7.2651E-02	1.0196E-02	7.7106E-05	1.8610E-02	3.7708E-02	1.5580E-02	3.4790E-02	7.7106E-05	8.0109E-03	8.1985E+03	1.0435E+04	3.4088E+03	1.6824E+03	4.0719E+03	1.8235E+03
4.9615E-02	9.5831E-02	3.1334E-02	7.8150E-02	9.6816E-03	7.7103E+05	1.8575E-02	4.1926E-02	1.2605E-02	3.6070E-02	7.7103E-05	7.9988E-03	8.6339E+03	1.0456E+04	3.4152E+03	1.5131E+03	5.0330E+03	1.7586E+03

Tbh	Tbh'	Tbc	Tbc'	Tvh	Tvc	Tva	Tbh"-Tbh	DELTA/DELTA'Tbc"-Tbc	DELTA/DELTA'Tvh-Tva	Tvc-Tva		
38.80	39.62	20.00	17.24	27.50	51.59	39.55	2.10	84.35	-13.78	9.82	-30.47	30.47
58.70	58.61	19.90	17.52	28.42	40.69	34.56	-0.22	102.11	-11.98	11.18	-17.75	17.75
40.10	37.50	19.70	18.77	31.06	24.72	27.89	-6.48	208.19	-4.72	46.24	11.36	-11.36
40.25	37.37	20.40	19.10	31.54	23.87	27.71	-7.15	239.09	-6.76	18.77	13.85	-13.85
40.80	37.14	20.45	19.22	31.82	23.09	27.45	-8.98	299.55	-6.03	16.85	15.89	-15.89



For Freon-113, tilt angle 50 degrees, fill ratio 30 %,  $T_h - T_c = 40 - 20$  °C

DATA FROM THE EXPERIMENTS

NO. OF DATA = 6 TYPE OF FREON : FREON 113

FC	FH	THI	THO	TCI	TCO	TWIO	TWCO	TWHI	TWCI	QAV	REH*	REH	REC*	REC
41.70	27.70	40.60	35.50	17.10	17.50	37.50	22.90	37.47	22.95	332.28	5605.18	1752.45	5709.77	1785.15
41.70	38.50	40.20	35.70	17.70	18.70	36.90	22.60	36.87	22.63	435.61	7756.47	2425.04	5589.32	1747.49
41.70	53.90	40.40	39.50	17.90	18.90	38.40	23.30	38.39	23.31	193.70	10836.93	3588.14	5868.74	1824.85
41.70	65.80	40.30	39.40	17.70	18.90	38.60	24.00	38.58	24.02	234.09	13308.27	4160.80	5938.53	1856.47
41.70	75.60	42.10	41.40	18.10	19.10	39.90	23.90	39.88	23.92	204.11	15600.75	4877.54	5945.98	1859.00
41.70	84.50	42.40	41.50	18.10	19.10	40.10	24.00	40.08	24.02	252.57	17555.40	5488.66	5925.31	1852.53

THEORETICAL THERMAL RESISTANCE

RT	RT*	RHP	RHP*	R1	R2	R3	R3*	R5	R5*	R6	R7	HOH	HOC	HIH	HIH*	HIC	
1.0540E-01	6.3251E-02	8.1087E-02	4.3939E-02	1.3727E-02	7.7102E-05	1.8013E-02	-5.0204E-04	6.2922E-02	4.4287E-02	7.7102E-05	1.0585E-02	6.0895E+03	7.8967E+03	3.5219E+03	-1.2636E+05	1.0082E+03	1.4325E+03
2.5487E-01	5.5795E-02	2.3190E-01	3.2828E-02	1.2136E-02	7.7107E-05	1.7935E-02	-8.1498E-02	2.1381E-01	1.1417E-01	7.7102E-05	1.0831E-02	6.8879E+03	7.7174E+03	3.5371E+03	-7.7841E+02	2.9670E+02	5.5564E+02
5.3675E-02	9.8919E-02	3.2711E-02	7.7956E-02	1.0687E-02	7.7101E-05	1.8158E-02	4.0715E-02	1.4599E-02	3.7086E-02	7.7101E-05	1.0277E-02	7.8216E+03	8.1338E+03	3.4937E+03	1.5581E+03	4.4059E+03	1.7106E+03
6.2888E-02	8.2392E-02	4.2665E-02	6.2369E-02	9.8761E-03	7.7112E-05	1.7988E-02	2.7678E-02	2.4722E-02	3.4537E-02	7.7104E-05	1.0147E-02	8.4638E+03	8.2379E+03	3.5266E+03	2.2920E+03	2.5660E+03	1.8368E+03
5.4143E-02	9.7797E-02	3.4735E-02	7.8589E-02	9.2748E-03	7.7113E-05	1.7824E-02	3.9584E-02	1.6757E-02	3.8651E-02	7.7103E-05	1.0133E-02	9.0125E+03	8.2490E+03	3.5592E+03	1.6026E+03	3.7858E+03	1.6413E+03
6.7533E-02	6.3776E-02	4.8501E-02	6.3745E-02	8.8664E-03	7.7103E-05	1.7744E-02	2.5307E-02	3.0603E-02	3.8283E-02	7.7103E-05	1.0171E-02	9.4341E+03	8.2182E+03	3.5751E+03	2.5067E+03	2.0730E+03	1.6571E+03

Tbh	Tbh*	Tbc	Tbc*	Tvh	Tvc	Tva	Tbh'-Tbh	DELTA/DELTA*(Tbc'-Tbc)	DELTA/DELTA*(Tvh-Tva)	Tvc-Tva
38.05	42.03	17.30	19.37	31.49	43.79	37.64	10.47	12.13	11.97	158.71
38.05	42.16	18.20	17.89	29.05	115.68	72.37	10.80	21.87	-1.68	93.50
39.75	40.44	18.40	21.50	34.87	26.13	30.50	1.72	78.04	15.74	244.49
39.85	40.88	18.30	21.61	34.37	29.83	32.10	2.58	54.82	18.08	238.37
41.75	41.77	18.50	21.82	36.25	27.36	31.30	0.05	98.84	17.29	254.59
41.95	42.21	18.60	21.42	35.60	31.78	33.69	0.87	85.55	15.15	209.08

For Freon-113, tilt angle 50 degrees, fill ratio 30%,  $T_h - T_c = 40-20$  °C

DATA FROM THE EXPERIMENTS

NO. OF DATA = 6 TYPE OF FREON : FREON 113

FC	FH	THI	THO	TCI	TCO	TWHD	TWCO	TWHI	TWCI	QAV	REH'	REH	REC'	REC
80.50	27.70	41.50	37.50	20.50	21.50	36.30	22.20	36.27	22.23	404.55	5534.04	1730.20	11003.26	3440.15
80.50	38.50	41.00	38.50	19.60	20.50	36.40	21.60	36.37	21.63	359.99	7621.67	2382.90	10875.57	3400.22
80.50	53.90	41.30	40.10	19.90	20.70	37.10	21.70	37.08	21.72	278.62	10676.26	3337.91	10964.00	3427.87
80.50	65.80	41.50	40.60	19.90	20.80	37.40	21.80	37.38	21.82	257.56	13053.83	4081.25	10453.57	3424.61
80.50	75.60	40.50	39.30	16.50	17.20	39.80	22.90	39.78	22.92	237.34	15615.12	4882.03	11313.02	3536.99
80.50	84.50	41.50	41.00	19.90	20.70	36.90	21.40	36.88	21.42	234.02	16539.08	5170.91	10918.31	3413.59

THEORETICAL THERMAL RESISTANCE

RT	RT'	RHP	RHP'	R1	R2	R3	R3'	R5	R5'	R6	R7	HCH	HOC	H1H	H1H'	H1C	
1.3751E-01	5.4339E-02	1.1804E-01	3.4854E-02	1.3814E-02	7.7105E-05	1.8047E-02	-2.3470E-02	9.9839E-02	5.8170E-02	7.7105E-05	5.6713E-01	6.0511E+03	1.4739E+04	3.5153E+03	-2.7029E+03	6.3541E+02	1.0906E+03
1.1331E-01	5.9097E-02	9.5321E-02	4.1112E-02	1.2242E-02	7.7101E-05	1.8145E-02	-8.9011E-03	7.7022E-02	4.9859E-02	7.7101E-05	5.7431E-03	6.8284E+03	1.4555E+04	3.4962E+03	-7.1271E+03	8.2344E+02	1.2724E+03
7.4777E-02	7.1732E-02	5.3317E-02	5.5272E-02	1.0766E-02	7.7110E-05	1.8136E-02	1.6669E-02	4.0027E-02	3.8449E-02	7.7103E-05	5.6932E-03	7.7640E+03	1.4682E+04	3.4979E+03	3.8057E+03	1.5849E+03	1.6500E+03
6.6446E-02	7.7015E-02	5.0778E-02	6.1345E-02	9.9709E-03	7.7106E-05	1.8139E-02	2.3370E-02	3.2484E-02	3.7821E-02	7.7106E-05	5.6990E-03	8.3833E+03	1.4667E+04	3.4973E+03	2.7146E+03	1.9529E+03	1.6773E+03
5.8594E-02	8.5931E-02	4.3619E-02	7.1206E-02	9.2706E-03	7.7101E-05	1.7765E-02	3.1504E-02	2.5700E-02	3.9548E-02	7.7101E-05	5.5043E-03	9.0166E+03	1.5186E+04	3.5710E+03	2.0137E+03	2.4685E+03	1.6041E+03
5.7791E-02	8.1078E-02	4.2946E-02	6.6254E-02	9.1258E-03	7.7102E-05	1.8271E-02	2.9844E-02	2.4521E-02	3.6215E-02	7.7102E-05	5.7189E-03	9.1598E+03	1.4611E+04	3.4721E+03	2.1242E+03	2.5871E+03	1.7517E+03

Tbh	Tbh'	Tbc	Tbc'	Tvh	Tvc	Tva	Tbh'-Tbh	DELTA/DELTA'	Tbc'-Tbc	DELTA/DELTA'	Tvh'-Tva	Tvc'-Tva
39.50	41.36	21.00	19.93	28.97	62.56	45.76	5.96	57.60	-5.12	52.76	-36.70	36.70
39.75	40.78	20.05	19.55	29.84	49.31	39.58	2.58	76.55	-2.49	75.63	-24.60	24.60
40.70	40.14	20.20	20.13	32.03	32.84	32.43	-1.37	118.59	-0.86	88.95	-1.26	1.26
41.15	40.00	20.35	20.15	32.71	30.01	31.36	-2.79	144.05	-1.00	86.00	4.30	-4.30
40.15	41.97	16.85	21.57	35.57	29.04	32.70	4.54	16.11	28.05	455.85	10.09	-10.09
41.25	39.07	20.30	23.08	32.61	27.18	29.89	-5.29	200.60	-1.10	83.17	* 9.08	-9.08

For Freon-113, tilt angle 50 degrees, fill ratio 30%,  $T_h - T_c = 35 - 25$  °C.

DATA FROM THE EXPERIMENTS

NO. OF DATA = 4 TYPE OF FREON : FREON 113

FC	FH	THI	THO	TCI	TCO	TWHD	TWCO	TWHI	TWCT	QAV	REH'	REH	REC'	REC
57.80	27.70	35.40	33.40	24.70	25.40	32.00	25.30	31.76	25.32	205.92	4948.03	1523.24	8573.33	2680.43
57.80	28.50	35.50	33.60	24.30	25.00	32.40	25.30	32.38	25.32	243.47	6967.67	2178.43	8546.63	2672.09
57.80	33.90	35.50	35.00	24.20	24.90	32.80	25.40	32.77	25.41	148.47	9697.71	3031.97	8632.57	2698.95
57.80	45.20	35.50	35.40	24.30	25.00	32.50	25.30	32.49	25.31	106.91	11703.31	3659.31	8641.82	2701.85
57.80	75.60	35.50	35.30	24.20	24.90	32.60	25.30	32.59	25.31	125.25	13489.57	4217.49	8629.47	2697.98
57.80	84.50	35.60	35.30	24.20	25.00	32.60	25.30	32.59	25.31	159.07	15117.96	4726.60	8605.54	2690.50

THEORETICAL THERMAL RESISTANCE

RT	RT'	RHP	RHP'	R1	R2	R3	R3'	R5	R5'	R6	R7	RHM	RHC	RHK	RHK'	RHC	
5.7126E-02	5.4230E-02	3.5433E-02	3.2537E-02	1.4574E-02	7.7102E-05	1.8876E-02	1.7494E-02	1.6402E-02	1.4889E-02	7.7102E-05	7.1186E-03	5.7354E+03	1.1742E+04	3.3608E+03	3.6262E+03	3.8677E+03	4.2608E+03
6.5569E-02	4.9103E-02	4.5648E-02	2.9162E-02	1.2799E-02	7.7102E-05	1.8766E-02	1.8586E-02	2.6727E-02	1.8421E-02	7.7102E-05	7.1425E-03	6.5309E+03	1.1703E+04	3.3805E+03	5.9925E+03	2.3736E+03	3.4438E+03
4.4693E-02	6.3201E-02	7.6334E-02	4.9842E-02	1.1293E-02	7.7104E-05	1.9190E-02	3.0856E-02	6.9897E-03	1.6832E-02	7.7106E-05	7.0661E-03	7.4020E+03	1.1830E+04	3.3058E+03	2.0560E+03	9.0760E+03	3.3687E+03
4.3246E-02	8.1931E-02	2.2675E-02	6.7346E-02	1.0527E-02	7.7107E-05	1.9457E-02	4.1682E-02	3.0639E-03	2.5510E-02	7.7107E-05	7.0580E-03	7.9406E+03	1.1843E+04	3.2603E+03	1.5220E+03	2.0705E+04	2.4868E+03
4.0189E-02	7.5321E-02	2.3951E-02	5.8283E-02	9.9687E-03	7.7116E-05	1.9282E-02	3.6345E-02	4.5151E-03	2.1784E-02	7.7101E-05	7.0689E-03	8.3852E+03	1.1825E+04	3.2901E+03	1.7455E+03	1.4050E+04	2.9121E+03
4.4206E-02	6.2518E-02	2.7674E-02	4.5886E-02	9.5424E-03	7.7114E-05	1.9123E-02	2.8149E-02	6.3969E-03	1.7582E-02	7.7102E-05	7.0900E-03	8.7599E+03	1.1792E+04	3.3174E+03	2.2537E+03	7.5550E+03	3.6079E+03

Tbh	Tbh'	Tbc	Tbc'	Tvh	Tvc	Tva	Tbh-Tbh'	DELTA/DELTA'	Tbc-Tbc'	DELTA/DELTA'	Tvh-Tva	Tvc-Tva
34.40	34.98	25.05	23.85	28.10	28.67	28.38	1.70	80.14	-4.77	17.50	-1.00	1.00
34.55	35.49	24.65	23.58	27.81	31.80	29.80	2.71	69.63	-4.54	37.79	-6.68	6.68
35.25	34.50	24.55	24.36	29.94	26.48	28.21	-2.13	144.12	-0.76	82.03	6.14	-6.14
35.45	33.65	24.65	24.56	30.41	25.66	28.04	-5.07	255.82	-0.37	87.69	8.48	-8.48
35.40	33.87	24.55	24.43	30.18	25.90	28.04	-4.32	220.11	-0.48	86.40	7.62	-7.62
35.45	34.14	24.60	24.19	29.55	26.67	28.11	-3.70	185.29	-1.68	62.85	5.11	-5.11



For Freon-113, tilt angle 50 degrees, fill ratio 30%,  $T - T_h - T_c = 30 - 25$  °C.

DATA FROM THE EXPERIMENTS

NO. OF DATA = 6 TYPE OF FREON : FREON 113

FC	FH	TH1	TH0	TC1	TC0	TWH0	TWC0	TWH1	TWC1	QAV	REH*	REH	REC*	REC
57.80	27.70	30.40	30.30	24.80	25.50	28.10	25.70	28.09	25.71	96.62	4513.47	1411.13	8727.96	2728.78
57.80	38.50	30.90	30.60	24.30	25.00	28.10	24.80	28.09	24.81	115.57	6278.18	1962.86	8538.46	2649.53
57.80	53.90	29.90	29.80	25.60	26.30	27.10	26.20	27.09	26.21	103.68	8574.19	2680.70	8821.85	2758.13
57.80	65.80	29.60	29.50	23.80	24.50	27.50	25.00	27.49	25.31	104.96	10551.73	3298.97	8579.33	2682.31
57.80	75.60	30.40	30.30	24.20	24.90	28.00	25.30	27.99	25.31	109.59	12247.98	3829.30	8640.97	2701.58
57.80	84.50	30.00	29.90	24.40	25.10	27.00	24.80	26.99	24.81	111.99	13397.48	4188.69	8540.02	2670.02

THEORETICAL THERMAL RESISTANCE

RT	RT*	RHP	RHP*	R1	R2	R3	RS*	RS	RS*	R6	R7	ROH	ROC	RTH	RTH*	RTC	
4.4630E-02	4.7112E-02	2.2357E-02	2.4840E-02	1.5240E-02	7.7107E-05	1.9699E-02	2.0808E-02	2.5033E-03	3.8774E-03	7.7107E-05	6.9832E-03	5.4671E+03	1.1970E+04	3.2203E+03	3.0488E+03	2.5342E+04	1.6361E+04
4.4107E-02	4.9187E-02	2.3474E-02	2.8554E-02	1.3483E-02	7.7106E-05	1.9651E-02	2.2089E-02	3.6689E-03	6.3106E-03	7.7106E-05	7.1499E-03	6.1998E+03	1.1691E+04	3.2282E+03	2.8719E+03	1.7291E+04	1.0053E+04
3.9091E-02	2.7593E-02	2.0178E-02	8.6804E-03	1.2009E-02	7.7100E-05	1.9900E-02	1.4191E-02	1.2584E-04	-5.6643E-03	7.7100E-05	6.9034E-03	6.9603E+03	1.2108E+04	3.1878E+03	4.4704E+03	5.1228E+05	-1.1200E+04
4.1231E-02	4.1573E-02	2.3031E-02	2.3373E-02	1.1084E-02	7.7107E-05	1.9824E-02	1.9887E-02	3.0574E-03	3.3318E-03	7.7107E-05	7.1135E-03	7.5401E+03	1.1751E+04	3.2001E+03	3.1899E+03	2.0776E+04	1.9040E+04
4.3679E-02	4.2157E-02	2.3159E-02	2.4637E-02	1.0461E-02	7.7102E-05	1.9755E-02	2.0385E-02	3.2498E-03	4.0979E-03	7.7102E-05	7.0588E-03	7.9903E+03	1.1842E+04	3.2112E+03	3.1120E+03	1.9521E+04	1.5481E+04
3.7540E-02	3.3929E-02	2.0255E-02	1.9645E-02	1.0136E-02	7.7101E-05	1.9826E-02	1.9597E-02	2.7495E-04	-1.0641E-04	7.7101E-05	7.1485E-03	8.2465E+03	1.1693E+04	3.1998E+03	3.2372E+03	2.3073E+05	-5.9616E+05

Tbh	Tbh*	Tbc	Tbc*	Tvh	Tvc	Tva	Tbh'-Tbh	DELTH/DELTH*Tbc'-Tbc	DELTC/DELTC*Tvh-Tva	Tvc-Tva		
30.35	29.60	25.15	25.04	26.19	25.97	26.08	-2.47	149.93	-0.43	83.48	0.41	-0.41
30.75	29.67	24.65	24.00	25.82	25.26	25.54	-3.50	168.39	-2.65	108.65	1.10	-1.10
29.85	28.37	25.95	25.50	25.03	26.21	25.62	-4.97	218.70	-1.74	35.68	-2.31	2.31
29.55	28.71	24.15	24.22	25.37	25.36	25.36	-2.84	169.13	0.28	108.50	0.02	-0.02
30.25	29.16	24.55	24.55	25.83	25.69	25.76	-3.91	201.77	0.00	100.00	0.27	-0.27
29.95	28.16	24.75	24.31	24.77	24.82	24.80	-5.97	253.73	-3.98	6.34	-0.10	0.10

For Freon-113, tilt angle 50 degrees, fill ratio 30%.

DATA FROM THE EXPERIMENTS

NO. OF DATA = 7 TYPE OF FREON : FREON 113

FC	FW	THI	THO	TCI	TCO	TNO	TWO	TWI	TWC	QAV	REH'	REN	REC'	REC
70.20	38.50	35.90	34.30	24.70	25.40	32.20	25.30	32.18	25.32	238.56	6976.68	2168.74	10419.01	3257.48
89.70	38.50	35.60	34.00	24.50	25.60	32.00	25.60	31.98	25.62	268.63	6935.75	2168.45	13427.91	4198.21
20.20	38.50	36.00	34.47	28.71	29.36	35.52	30.27	33.51	30.28	170.64	7057.58	2206.57	3286.76	1027.60
39.70	38.50	36.20	34.77	29.21	30.04	33.54	30.50	33.53	30.51	184.50	7072.82	2211.30	6583.71	2058.38
57.80	38.50	35.70	34.17	29.91	30.86	33.74	31.46	33.72	31.48	236.52	7145.70	2234.09	9601.08	3064.29
76.50	38.50	36.40	34.87	29.51	30.45	33.74	30.85	33.72	30.87	273.46	7178.11	2244.22	12828.72	4010.87
95.50	38.50	36.10	34.47	30.11	31.06	33.97	31.63	33.95	31.65	318.97	7249.53	2266.55	16292.05	5093.67

THEORETICAL THERMAL RESISTANCE

RT	RT'	RHP	RHP'	R1	R2	R3	R3'	R5	R5'	R6	R7	HGH	HOC	WIR	WIR'	HIC	
6.2936E-02	4.7664E-02	4.4196E-02	2.8924E-02	1.2828E-02	7.7106E-05	1.8802E-02	1.1274E-02	2.5240E-02	1.7545E-02	7.7106E-05	5.9127E-03	6.5164E+03	1.4137E+04	3.3741E+03	5.6520E+03	2.5134E+03	3.6157E+03
7.1548E-02	4.1297E-02	5.4080E-02	2.3825E-02	1.2828E-02	7.7109E-05	1.8804E-02	3.7397E-03	3.5122E-02	1.9931E-02	7.7102E-05	4.6395E-03	6.5159E+03	1.8017E+04	3.3737E+03	1.6964E+04	1.8063E+03	3.1836E+03
5.7935E-02	4.9292E-02	2.7689E-02	1.9046E-02	1.2718E-02	7.7103E-05	1.8655E-02	1.4425E-02	8.8794E-03	4.4688E-03	7.7103E-05	1.7529E-02	6.5727E+03	4.7688E+03	3.4006E+03	4.3978E+03	7.1445E+03	1.4202E+04
5.1827E-02	3.3210E-02	3.3094E-02	1.6477E-02	1.2704E-02	7.7100E-05	1.8683E-02	1.1959E-02	1.1256E-02	4.3638E-03	7.7100E-05	9.0293E-03	6.5797E+03	9.2577E+03	3.3954E+03	5.3047E+03	5.6360E+03	1.4537E+04
6.0336E-02	2.8446E-02	4.1529E-02	9.6396E-03	1.2640E-02	7.7110E-05	1.8519E-02	2.6512E-03	2.2856E-02	6.8344E-03	7.7102E-05	6.1668E-03	6.6133E+03	1.3525E+04	3.4256E+03	2.3928E+04	2.7756E+03	9.2823E+03
7.0463E-02	2.7959E-02	5.3072E-02	1.0569E-02	1.2611E-02	7.7100E-05	1.8531E-02	-2.6526E-03	3.4387E-02	1.3067E-02	7.7100E-05	4.7795E-03	6.6782E+03	1.7489E+04	3.4233E+03	-2.3915E+04	1.8449E+03	4.8550E+03
8.5943E-02	2.3685E-02	6.9594E-02	7.3361E-03	1.2549E-02	7.7102E-05	1.8443E-02	-1.2620E-02	5.0998E-02	1.9902E-02	7.7102E-05	3.7995E-03	6.6605E+03	2.2000E+04	3.4298E+03	-5.0269E+03	1.2440E+03	3.2037E+03

Tbh	Tbh'	Ttc	Ttc'	Tvh	Tvc	Tva	Tbh'-Tbh	DELTA/DELTA'	Tbc'-Tbc	DELTA/DELTA'	Tvh-Tva	Tvc-Tva
35.10	35.24	25.05	23.91	27.70	31.31	29.50	0.40	95.37	-4.55	17.98	-6.13	6.13
34.80	35.41	25.25	24.37	26.93	35.02	30.97	1.80	81.70	-3.49	28.43	-13.06	13.06
35.24	35.66	29.25	27.30	30.32	31.77	31.05	1.21	80.34	-6.78	33.14	-2.33	2.33
35.41	35.86	29.63	28.86	30.88	32.56	31.32	1.06	83.34	-2.61	52.78	-3.96	3.96
34.95	36.73	30.39	30.05	29.34	36.85	33.09	5.06	40.32	-1.18	75.00	-11.34	11.34
35.64	37.17	29.79	29.57	28.65	40.24	34.44	4.70	55.31	-1.38	67.68	-16.82	16.82
35.29	37.95	30.59	30.44	28.06	47.88	37.97	7.56	37.01	-0.48	67.78	-26.09	26.09

For Freon-113, tilt angle 50 degrees, fill ratio 30%,  $T_c - T_h = 35-30$  °C.

DATA FROM THE EXPERIMENTS

NO. OF DATA = 5 TYPE OF FREON : FREON 113

FC	FH	THI	THO	TCI	TCO	TWH	TWO	TWHI	TWCI	QW	REH'	REH	REC'	REC
95.50	17.90	35.40	33.97	29.21	30.06	33.27	30.70	33.25	30.72	202.16	3305.93	1033.59	16043.02	5015.82
95.50	34.60	35.50	33.97	29.51	30.46	33.69	31.08	33.67	31.10	298.64	6474.23	2024.15	16118.50	5039.41
95.50	51.20	35.40	36.17	29.21	29.96	33.44	30.27	33.43	30.28	67.16	9246.57	2890.92	15986.60	4998.18
95.50	69.90	36.40	35.97	29.51	30.36	33.62	30.80	33.60	30.82	231.24	12867.42	4022.97	16067.47	5023.46
95.50	86.90	36.40	35.97	29.41	30.36	33.62	30.73	33.60	30.75	264.28	16017.71	5007.90	16020.26	5008.70

THEORETICAL THERMAL RESISTANCE

RT	RT	RHP	RHP'	R1	R2	R3	RS'	RS	RS'	RS	R6	R7	NDH	NDC	NIH	NIH'	NIC
5.4371E-02	3.3537E-02	3.3547E-02	1.2713E-02	1.6961E-02	7.7102E-05	1.8670E-02	8.3333E-03	1.4723E-02	4.2252E-03	7.7102E-05	3.8626E-03	4.9282E+03	2.1641E+04	3.3979E+03	7.6126E+03	4.3089E+03	1.5015E+04
7.8961E-02	2.5694E-02	6.1907E-02	8.7396E-03	1.3111E-02	7.7101E-05	1.8508E-02	-8.0081E-03	4.3245E-02	1.4592E-02	7.7101E-05	3.8433E-03	6.3754E+03	2.1750E+04	3.4277E+03	-7.9218E+03	1.4670E+03	3.8231E+03
3.6521E-02	6.2572E-02	2.1150E-02	4.7201E-02	1.1494E-02	7.7078E-05	1.9611E-02	3.2423E-02	1.3845E-03	1.4624E-02	7.7106E-05	3.8772E-03	7.2722E+03	2.1559E+04	3.2349E+03	1.9566E+03	4.5821E+04	4.3381E+03
5.4353E-02	2.6164E-02	4.0384E-02	1.2195E-02	1.0113E-02	7.7106E-05	1.8558E-02	4.5375E-03	2.1671E-02	7.5034E-03	7.7106E-05	3.8564E-03	8.2658E+03	2.1676E+04	3.4184E+03	1.3981E+04	2.9273E+03	8.4567E+03
6.3970E-02	2.4024E-02	5.0800E-02	1.0853E-02	9.3021E-03	7.7102E-05	1.8560E-02	-1.3489E-03	3.2086E-02	1.2048E-02	7.7102E-05	3.8685E-03	8.9861E+03	2.1608E+04	3.4181E+03	-4.7031E+04	1.9771E+03	5.2655E+03

Tbh	Tbh'	Tbc	Tbc'	Tvh	Tvc	Tva	Tbh''-Tbh	DELTA/DELTA'' Tbc'-Tbc	DELTA/DELTA'' Tvh-Tva	Tvc-Tva
34.69	36.67	29.69	29.89	29.48	33.66	21.57	5.72	41.62	0.69	125.20
34.74	37.59	29.99	29.96	28.14	43.98	36.06	8.21	26.03	-0.09	97.66
35.79	34.24	29.59	29.98	32.12	30.40	31.26	-4.33	294.57	1.34	238.53
36.19	35.99	29.34	29.94	29.51	35.80	32.55	-0.55	108.41	0.00	100.00
36.19	36.12	29.89	29.72	28.66	39.26	33.96	-0.18	102.66	-0.54	83.96



For Freon-22, tilt angle 50 degrees, fill ratio 16.4%,  $T - T_c = 40 - 20$  °C  
 $h_c$

DATA FROM THE EXPERIMENTS

NO. OF DATA = 5 TYPE OF FREON : FREON 22

FC	FH	THI	THO	TCI	TCO	TWID	TWCO	TWHT	TWCI	QW	REH'	REH	REC'	REC
72.30	17.90	39.90	36.77	19.30	20.94	28.76	21.66	28.73	21.69	363.90	3111.81	972.90	9751.86	3048.90
72.30	32.40	40.00	37.57	19.50	21.24	31.95	22.70	31.92	22.73	426.00	5969.84	1866.46	9957.01	3113.04
72.30	48.40	39.80	37.57	19.30	21.14	33.61	23.17	33.57	23.21	501.70	9202.22	2877.05	10014.67	3131.86
72.30	63.60	40.10	39.17	18.90	20.64	32.85	22.64	32.82	22.67	385.40	11725.01	3665.80	9969.79	3117.03
72.30	79.30	39.90	39.17	18.90	20.54	33.61	23.12	33.58	23.15	367.70	14766.55	4616.73	10099.99	3157.74

THEORETICAL THERMAL RESISTANCE

RT	RT'	RHP	RHP'	R1	R2	R3	R3'	R5	R5'	R6	R7	H0H	H0C	H1H	H1H'	H1C	
4.2716E-02	4.5364E-02	1.8863E-02	1.9511E-02	1.7480E-02	7.7106E-05	8.0296E-03	8.3240E-03	1.0679E-02	1.1033E-02	7.7101E-05	6.3725E-03	4.7819E+03	1.3117E+04	7.9086E+03	7.6212E+03	5.9403E+03	5.7501E+03
4.1861E-02	4.1492E-02	2.2084E-02	2.1714E-02	1.3547E-02	7.7104E-05	8.1443E-03	7.9899E-03	1.3785E-02	1.3570E-02	7.7104E-05	6.2311E-03	6.1704E+03	1.3415E+04	7.7894E+03	7.9399E+03	4.6020E+03	4.6751E+03
4.4323E-02	3.8449E-02	2.6684E-02	2.0809E-02	1.1447E-02	7.7100E-05	8.2497E-03	5.3432E-03	1.8280E-02	1.5312E-02	7.7104E-05	6.1925E-03	7.3024E+03	1.3499E+04	7.6898E+03	1.1873E+04	3.4704E+03	4.1431E+03
3.6971E-02	4.3190E-02	2.0273E-02	2.6492E-02	1.0475E-02	7.7106E-05	8.1037E-03	1.1184E-02	1.2015E-02	1.5154E-02	7.7106E-05	6.2225E-03	7.9796E+03	1.3433E+04	7.8283E+03	5.6724E+03	5.2799E+03	4.1863E+03
3.5407E-02	4.4248E-02	1.9687E-02	2.8529E-02	9.5834E-03	7.7103E-05	8.1004E-03	1.2490E-02	1.1433E-02	1.5884E-02	7.7103E-05	6.1362E-03	8.7224E+03	1.3622E+04	7.8316E+03	5.0790E+03	5.5488E+03	3.9938E+03

Tbh	Tbh'	Tbc	Tbc'	Tvh	Tvc	Tva	Tbh'-Tbh	DELTH/DELTH'Tbc'-Tbc	DELTC/DELTC'Tvh-Tva	Tvc-Tva
38.34	35.14	20.12	19.36	25.81	25.60	25.70	-8.33	150.04	-3.80	66.82
38.79	37.75	20.37	20.06	28.45	28.58	28.51	-2.67	117.83	-1.54	88.16
38.68	39.31	20.22	20.07	29.43	32.35	30.89	1.63	88.96	-0.72	75.29
39.63	36.91	19.77	20.23	29.70	27.32	28.51	-6.88	167.27	2.30	118.85
39.54	37.17	19.72	20.84	30.50	27.37	28.99	-5.99	166.52	5.70	149.33

For Freon-22, tilt angle 50 degrees, fill ratio 16.4%,  $T_h - T_c = 40 - 20$  °C.

DATA FROM THE EXPERIMENTS

NO. OF DATA = 4 TYPE OF FREON : FREON 22

FC	FH	THI	THO	TCI	TCO	TWH	TWO	TWHI	TWCI	QAV	REH'	REH	REC'	REC
24.30	34.60	40.20	37.37	19.00	22.14	34.83	27.60	34.80	27.83	361.70	8666.63	2084.31	3575.47	1124.12
48.80	34.60	40.20	37.67	19.30	21.54	33.41	24.83	33.38	24.86	409.80	8531.96	2042.20	6988.12	2184.82
72.30	34.60	40.00	37.37	18.90	20.54	32.28	22.44	32.25	22.47	436.40	6415.68	2005.85	9865.32	3090.62
96.30	34.60	40.00	37.17	19.20	20.34	32.42	21.63	32.39	21.66	432.40	8428.95	2010.00	13015.18	4069.17

THEORETICAL THERMAL RESISTANCE

RT	RT'	RHP	RHP'	R1	R2	R3	R3'	R5	R5'	R6	R7	HCH	HOC	HHH	HHH'	HIC	
5.0511E-02	4.9183E-02	2.1317E-02	1.9989E-02	1.2922E-02	7.7106E-05	8.1259E-03	7.5012E-03	1.3037E-02	1.2334E-02	7.7106E-05	1.6272E-02	6.4688E+03	5.1370E+03	7.8070E+03	8.4571E+03	4.8661E+03	5.1436E+03
4.4176E-02	4.2676E-02	2.2437E-02	2.0937E-02	1.3054E-02	7.7104E-05	8.1772E-03	7.4231E-03	1.4106E-02	1.3320E-02	7.7104E-05	8.6852E-03	8.4036E+03	9.6244E+03	7.7580E+03	8.5003E+03	4.4973E+03	4.7627E+03
4.2010E-02	1.9605E-02	2.2560E-02	1.5421E-04	1.3171E-02	7.7107E-05	8.1683E-03	0.0000E+00	1.4208E-02	0.0000E+00	7.7103E-05	8.2798E-03	8.3467E+03	1.3311E+04	7.7664E+03	0.0000E+00	4.4557E+03	0.0000E+00
4.0058E-02	4.2951E-02	2.2060E-02	2.4954E-02	1.3157E-02	7.7106E-05	8.1841E-03	9.5993E-03	1.3722E-02	1.5700E-02	7.7106E-05	4.8406E-03	8.3532E+03	1.7268E+04	7.7514E+03	6.6087E+03	4.6232E+03	4.1735E+03

Tbh	Tbh'	Ttc	Ttc'	Tvh	Tvc	Tva	Tbh''-Tbh	DELTA/DELTA'Tbc''-Tbc	DELTA/DELTA'Tvh''-Tva	Tvc''-Tva		
38.79	39.48	20.57	21.70	31.86	32.31	32.09	1.80	84.99	5.50	119.17	-0.70	0.70
38.95	36.78	20.42	21.25	30.03	30.61	30.32	-0.40	102.88	4.09	123.33	-0.97	0.97
38.68	36.07	19.72	19.71	28.68	28.68	0.00	0.00	0.00	0.00	0.00	0.00	0.00
38.59	33.14	19.77	19.55	28.85	27.62	28.24	-1.14	107.85	-1.10	89.54	2.17	-2.17

For Freon-22, tilt angle 50 degrees, fill ratio 16.4%,  $T - T_c = 35 - 30$  °C.  
 $h_c$

DATA FROM THE EXPERIMENTS

NO. OF DATA = 4 TYPE OF FREON : FREON 22

FC	FH	THI	THO	TCI	TCO	TWHO	TWCO	TWHI	TWCI	QAV	REH'	REH	REC'	REC
20.20	38.50	35.40	34.77	29.21	30.86	33.30	31.47	33.29	31.48	119.70	6986.65	2184.36	3405.86	1064.83
39.70	38.50	35.50	34.77	29.71	29.66	32.69	30.54	32.69	30.54	62.49	6851.72	2142.17	6663.24	2083.25
57.80	38.50	35.40	34.67	28.91	30.16	32.27	29.91	32.25	29.91	208.70	6922.83	2154.41	9498.96	2969.83
76.50	38.50	35.20	34.47	28.91	30.06	32.01	29.66	31.99	29.66	241.40	6912.30	2161.11	12925.22	3915.98

THEORETICAL THERMAL RESISTANCE

RT	RT'	RHP	RHP'	R1	R2	R3	R3'	R5	R5'	R6	R7	H0H	H0C	R1H	R1H'	R1C	
4.1146E-02	4.4943E-02	1.1492E-02	1.5286E-02	1.2782E-02	7.7091E-05	7.5670E-05	9.3351E-03	3.7705E-03	5.7989E-03	7.7107E-05	1.6873E-02	6.5397E+03	4.9541E+03	8.3836E+03	6.7957E+03	1.6825E+04	1.0940E+04
3.1316E-02	5.6226E-02	9.4953E-03	3.4405E-02	1.2907E-02	7.7100E-05	7.4416E-05	1.9680E-02	1.8995E-03	1.4572E-02	7.7100E-05	8.9139E-03	6.4765E+03	9.3775E+03	8.5249E+03	3.2336E+03	3.3397E+04	4.3536E+03
3.3494E-02	3.0526E-02	1.4277E-02	1.1308E-02	1.2840E-02	7.7116E-05	7.5988E-05	6.1863E-03	6.5738E-03	4.9676E-03	7.7107E-05	6.3771E-03	6.5099E+03	1.3108E+04	8.3485E+03	1.0255E+04	9.7242E+03	1.2770E+04
3.3551E-02	2.7489E-02	1.5777E-02	9.7349E-03	1.2850E-02	7.7100E-05	7.7110E-05	4.7349E-03	7.9518E-03	4.8458E-03	7.7100E-05	4.9036E-03	6.5050E+03	1.7047E+04	8.2270E+03	1.3398E+04	7.9980E+03	1.3692E+04

Tbh	Tbh'	Tbc	Tbc'	Tvh	Tvc	Tva	Tbh''-Tbh	DELTA/DELTA'' Tbc'-Tbc	DELTA/DELTA'' Tvh-Tva	Tvc-Tva		
35.09	34.86	30.04	29.47	32.39	31.96	32.17	-0.64	114.32	-1.88	71.76	0.66	-0.66
35.14	33.52	29.69	29.96	32.22	30.69	31.46	-4.59	294.00	0.94	148.44	2.43	-2.43
35.34	34.97	29.54	28.60	30.67	31.26	30.96	-0.18	102.38	-3.18	28.52	-0.95	0.95
34.84	35.08	29.49	28.49	30.13	31.57	30.85	0.70	92.06	-3.36	15.30	-2.33	2.33



For Freon-22, tilt angle 50 degrees, fill ratio 16.4%,  $T_h - T_c = 35 - 30$  °C.

DATA FROM THE EXPERIMENTS

NO. OF DATA = 4 TYPE OF FREON = FREON 22

FC	Fh	THI	THO	TCI	TCO	TWH0	TWCO	TWHI	TWCI	QAV	REH'	REH	REC'	REC
20.20	38.50	35.80	34.97	29.41	30.66	33.15	31.42	33.14	31.43	118.90	6964.61	2177.47	3402.76	1063.87
39.70	38.50	36.00	35.17	29.51	30.86	33.15	30.89	33.14	30.90	177.80	7016.31	2193.64	6642.40	2076.73
57.80	38.50	35.80	35.17	29.61	30.76	32.54	30.84	32.53	30.65	186.60	6942.86	2170.67	9662.49	3020.96
76.50	38.50	35.90	35.27	29.71	30.76	32.39	30.56	32.37	30.38	217.40	6947.10	2171.99	12730.22	3980.07

THEORETICAL THERMAL RESISTANCE

RT	RT'	RHP	RHP'	R1	R2	R3	R3'	R5	R5'	R6	R7	HQH	HQC	H1H	H1H'	H1C	
4.0757E-02	4.4241E-02	1.1066E-02	1.4550E-02	1.2802E-02	7.7096E-05	7.1979E-03	8.8193E-03	3.7135E-03	5.5766E-03	7.7096E-05	1.6889E-02	6.5294E+03	4.9493E+03	8.8135E+03	7.1932E+03	1.7083E+04	1.1376E+04
3.4784E-02	3.4410E-02	1.3085E-02	1.2711E-02	1.2755E-02	7.7109E-05	7.4925E-03	7.3826E-03	5.4383E-03	5.1741E-03	7.7099E-05	8.9438E-03	6.5535E+03	9.3461E+03	8.4659E+03	8.5920E+03	1.1685E+04	1.2261E+04
3.2686E-02	3.9158E-02	1.3602E-02	1.0374E-02	1.2822E-02	7.7103E-05	7.6002E-03	5.9081E-03	5.8481E-03	4.0119E-03	7.7103E-05	6.2615E-03	6.5193E+03	1.3350E+04	8.3470E+03	1.0738E+04	1.0848E+04	1.5813E+04
3.2489E-02	3.6975E-02	1.4852E-02	9.3376E-03	1.2818E-02	7.7101E-05	7.6579E-03	4.9648E-03	7.0397E-03	4.2166E-03	7.7101E-05	4.8191E-03	6.5212E+03	1.7346E+04	8.2841E+03	1.2778E+04	9.0116E+03	1.5038E+04

Tsh	Tsh'	Tbc	Tbc'	Tvh	Tvc	Tva	Tsh'-Tsh	DELTH/DELTH'	Tbc'-Tbc	DELTC/DELTC'	Tvh-Tva	Tvc-Tva
35.59	34.59	30.04	29.43	32.29	31.90	32.09	-1.95	144.78	-2.00	89.71	0.60	-0.60
35.59	35.44	30.19	29.31	31.80	31.84	31.82	-0.41	106.41	-2.88	44.76	-0.06	0.06
35.49	34.99	30.19	29.48	31.09	31.73	31.41	-1.40	120.21	-2.53	39.33	-1.02	1.02
35.59	35.20	30.24	29.33	30.71	31.88	31.29	-1.08	113.66	-3.00	12.11	-1.87	1.87

For Freon-22, tilt angle 50 degrees, fill ratio 16.4%,  $T_h - T_c = 35 - 30$  °C.

DATA FROM THE EXPERIMENTS

NO. OF DATA = 5 TYPE OF FREGN = FREGN 22

FC	FH	THI	THO	TC1	TCO	TMO	TWO	TWI	TWC1	QAV	REH'	REH	REC'	REC
57.80	17.90	35.60	33.77	29.61	30.56	31.89	30.89	31.38	30.90	182.20	3207.60	1002.85	9717.74	3038.23
57.80	34.60	34.90	33.37	29.21	30.16	32.97	31.11	32.95	31.13	224.20	6324.30	1977.26	9732.31	3042.79
57.80	51.20	35.70	34.37	29.41	30.46	33.90	31.64	35.88	31.66	267.60	9536.19	2981.47	9812.96	3068.00
57.80	69.90	35.80	35.37	30.01	30.96	35.65	31.74	35.64	31.75	175.60	12805.27	4002.91	9892.69	3092.93
57.80	86.90	35.70	35.37	29.91	30.84	33.70	31.67	33.69	31.68	173.70	15908.95	4973.90	9878.89	3088.61

THEORETICAL THERMAL RESISTANCE

RT	RT'	RHP	RHP'	R1	R2	R3	R3'	R5	R5'	R6	R7	NOH	NOC	N1H	N1H'	N1C	
3.4693E-02	2.8930E-02	1.3251E-02	5.4885E-03	1.7218E-02	7.7110E-05	7.5011E-03	3.7062E-03	5.5957E-03	1.6281E-03	7.7100E-05	6.2234E-03	4.8547E+03	1.3431E+04	8.4573E+03	1.7117E+04	1.1337E+04	3.8965E+04
-3.4851E-02	2.7774E-02	1.5373E-02	8.2962E-03	1.3265E-02	7.7111E-05	7.6673E-03	4.1952E-03	7.5515E-03	5.9467E-03	7.7102E-05	6.2134E-03	6.3016E+03	1.3453E+04	8.2739E+03	1.5122E+04	8.4008E+03	1.6074E+04
3.5280E-02	2.5924E-02	1.7802E-02	8.4454E-03	1.1370E-02	7.7100E-05	7.7766E-03	3.1578E-03	9.8708E-03	5.1335E-03	7.7106E-05	6.1588E-03	7.3846E+03	1.3572E+04	8.1576E+03	2.0090E+04	6.4269E+03	1.2356E+04
2.9414E-02	2.7121E-02	1.3170E-02	1.0877E-02	1.0138E-02	7.7119E-05	7.5249E-03	6.4683E-03	5.4911E-03	4.2545E-03	7.7109E-05	6.1057E-03	8.2453E+03	1.3691E+04	8.4205E+03	9.8077E+03	1.1553E+04	1.4911E+04
2.8546E-02	2.7135E-02	1.3099E-02	1.1687E-02	9.3537E-03	7.7107E-05	7.5457E-03	6.9280E-03	5.3995E-03	4.6046E-03	7.7107E-05	6.1148E-03	8.9557E+03	1.3670E+04	8.4073E+03	9.1569E+03	1.1749E+04	1.3777E+04

Tbh	Tbh'	Tbc	Tbc'	Tvb	Tvc	Tva	Tbh - Tbh'	DELTH/DELTH'	Tbc - Tbc'	DELTH/DELTH'	Tvb - Tva	Tvc - Tva
34.68	35.01	30.09	29.78	30.51	31.89	31.20	0.93	89.68	-1.02	72.36	-2.22	2.22
34.14	35.92	29.69	29.70	31.23	32.79	32.01	5.22	39.52	0.05	101.12	-2.43	2.43
35.04	36.90	29.94	29.96	31.80	34.27	33.01	5.33	37.81	0.99	101.68	-3.74	3.74
35.59	35.45	30.49	30.64	32.32	32.69	32.50	-0.38	107.55	0.52	114.55	-0.57	0.57
35.54	35.35	30.39	30.58	32.38	32.59	32.48	-0.53	111.38	0.64	117.81	-0.33	0.33

For Freon-22, tilt angle 50 degrees, fill ratio 16.4%,  $T' - T = 35 - 30$  C.  
 $h_c$

DATA FROM THE EXPERIMENTS

NO. OF DATA = 5 TYPE OF FREON = FREON 22

FC	FK	THI	THO	TCI	TCO	TWHD	TWCO	TWHT	TWCT	QAV	REH'	REH	REC'	REC
57.80	17.90	35.60	33.77	29.21	33.26	31.79	30.36	31.78	30.37	194.30	3207.67	1002.87	9600.90	3001.70
57.80	34.60	35.60	34.67	28.91	30.16	32.47	30.29	32.45	30.31	217.10	6256.84	1956.19	9571.84	2992.62
57.30	51.20	35.80	35.07	29.01	30.26	32.94	30.54	32.92	30.56	227.90	9319.05	2913.58	9615.92	3006.40
57.80	69.90	35.90	35.57	28.91	30.16	32.67	30.26	32.65	30.28	198.20	12588.68	3935.82	9577.63	2994.42
57.80	86.90	35.90	35.67	28.91	30.26	32.74	30.28	32.72	30.30	203.80	15655.61	4894.69	9578.32	2994.64

THEORETICAL THERMAL RESISTANCE

RT	RT'	RHP	RHP'	R1	R2	R3	R3'	R5	R5'	R6	R7	HDR	HDC	H1H	H1H'	H1C	
3.7218E-02	3.0832E-02	1.3716E-02	7.3598E-03	1.7218E-02	7.7099E-05	7.5609E-03	4.4630E-03	6.0008E-03	2.7425E-03	7.7099E-05	6.3045E-03	4.8548E+03	1.3259E+04	8.3903E+03	1.4214E+04	1.0572E+04	2.3151E+04
3.4491E-02	2.9702E-02	1.4830E-02	1.0041E-02	1.3336E-02	7.7102E-05	7.6694E-03	5.3195E-03	7.0064E-03	4.5477E+03	7.7102E-05	6.3251E-03	6.2681E+03	1.3216E+04	8.2716E+03	1.1881E+04	9.0544E+03	1.3949E+04
3.3166E-02	2.8275E-02	1.5422E-02	1.0531E-02	1.1450E-02	7.7114E-05	7.7096E-03	5.3283E-03	7.5586E-03	5.0464E-03	7.7104E-05	6.2946E-03	7.3005E+03	1.3281E+04	8.2285E+03	1.1906E+04	8.3929E+03	1.2566E+04
3.0485E-02	2.6704E-02	1.3941E-02	1.2159E-02	1.0224E-02	7.7102E-05	7.6865E-03	6.7822E-03	6.1799E-03	5.2230E-03	7.7102E-05	6.3210E-03	8.1762E+03	1.3224E+04	8.3401E+03	9.3536E+03	1.0265E+04	1.2146E+04
2.9934E-02	2.7800E-02	1.4205E-02	1.2071E-02	9.4086E-03	7.7099E-05	7.6185E-03	6.6138E-03	6.4326E-03	5.3026E-03	7.7108E-05	6.3205E-03	8.8844E+03	1.3225E+04	8.3269E+03	9.5918E+03	9.8620E+03	1.1964E+04

Tbh	Tbh'	Tbc	Tbc'	Tvh	Tvc	Tva	Tbh'-Tbh	DELTH/DELTH'	Tbc'-Tbc	DELTC/DELTC'	Tvh-Tva	Tvc-Tva
34.68	35.11	29.74	29.15	30.31	31.51	30.91	1.22	87.23	-1.95	51.86	-1.95	1.95
35.13	35.34	29.54	28.94	30.79	31.80	31.29	0.38	92.94	-2.02	55.82	-1.62	1.62
35.43	35.52	29.64	29.12	31.17	32.25	31.71	0.24	96.66	-1.73	63.88	-1.71	1.71
35.74	34.73	29.54	29.02	31.15	31.47	31.31	-2.82	148.97	-1.73	58.69	-0.52	0.52
35.79	34.69	29.59	29.01	31.17	31.58	31.38	-3.66	156.04	-1.94	54.79	-0.65	0.65



For Freon-22, tilt angle 50 degrees, fill ratio 16.4%,  $T - T_h = 35 - 25$  °C.

DATA FROM THE EXPERIMENTS

NO. OF DATA = 5 TYPE OF FREON : FREON 22

FC	FH	THI	THO	TCI	TCO	TMO	TWO	TMI	TMO	QAV	REH'	REH	REC'	REC
20.30	38.50	35.30	33.77	24.81	26.95	32.79	29.25	32.77	29.27	212.80	6994.18	2186.72	3201.67	1000.99
41.70	38.50	35.40	31.11	24.61	26.25	31.73	27.59	31.71	27.61	256.80	6888.53	2153.68	6443.28	2014.48
64.20	38.50	35.50	28.17	24.51	25.55	31.18	26.64	31.16	26.66	245.50	6807.31	2128.29	9801.70	3064.48
85.20	38.50	35.50	24.37	24.61	24.75	30.90	26.90	30.89	26.91	115.20	6653.74	2080.28	13228.43	4135.84
97.90	38.50	35.50	24.37	24.41	25.35	30.88	25.63	30.86	25.65	282.10	6798.47	2125.53	14672.52	4587.33

THEORETICAL THERMAL RESISTANCE

RT	RT'	RHP	RHP'	R1	R2	R3	R3'	R5	R5'	R6	R7	H0H	H0C	H1H	H1H'	H1C	
4.5749E-02	4.7450E-02	1.4935E-02	1.6635E-02	1.2775E-02	7.7101E-05	7.8734E-03	8.6536E-03	6.9073E-03	7.8275E-03	7.7101E-05	1.8039E-02	6.5432E+03	4.6338E+03	8.0573E+03	7.3309E+03	9.1843E+03	8.1046E+03
3.8319E-02	2.2322E-02	1.6151E-02	1.5421E-04	1.2872E-02	7.7104E-05	7.9878E-03	0.0000E+00	8.3693E-03	0.0000E+00	7.7104E-05	9.2953E-03	6.4938E+03	8.9927E+03	8.0223E+03	0.0000E+00	7.8423E+03	0.0000E+00
3.4762E-02	3.7686E-02	1.5569E-02	1.8493E-02	1.2949E-02	7.7102E-05	7.8851E-03	9.2937E-03	7.5298E-03	9.0450E-03	7.7102E-05	6.2448E-03	6.4555E+03	1.3385E+04	8.0454E+03	6.8260E+03	8.4250E+03	7.0137E+03
2.8557E-02	3.2504E-02	1.0775E-02	3.4722E-02	1.3097E-02	7.7105E-05	7.5595E-03	1.9419E-02	3.3614E-03	1.5147E-02	7.7105E-05	4.6852E-03	6.3825E+03	1.7841E+04	8.3919E+03	3.2668E+03	2.0722E+04	4.1877E+03
3.4041E-02	3.5831E-02	1.6821E-02	1.8610E-02	1.2957E-02	7.7105E-05	7.9531E-03	8.8030E-03	8.7132E-03	9.6532E-03	7.7105E-05	4.2636E-03	6.4514E+03	1.9605E+04	7.9766E+03	7.2065E+03	7.2808E+03	6.5718E+03

Tbh	Tbh'	Tbc	Tbc'	Tvh	Tvc	Tva	Tbh - Tbh'	DELTA/DELTA' Tbc - Tbc'	DELTA/DELTA' Tvh - Tva	Tvc - Tva		
34.54	35.48	25.88	25.43	31.10	30.77	30.93	2.74	64.88	-1.74	88.19	0.54	-0.54
34.69	35.01	25.43	25.22	29.68	29.68	0.00	0.00	0.00	0.00	0.00	0.00	0.00
34.84	34.39	25.03	25.09	29.23	28.53	28.88	-1.29	113.96	0.23	103.69	1.20	-1.20
34.93	32.43	24.68	26.35	30.02	27.29	28.65	-7.18	264.14	6.75	401.18	4.77	-4.77
34.75	34.56	24.38	24.44	28.61	28.14	28.37	-1.08	110.23	-1.76	63.14	0.84	-0.84

For Freon-22, tilt angle 50 degrees, fill ratio 16.4%,  $T - T_h = 35 - 25$  C.

DATA FROM THE EXPERIMENTS

NO. OF DATA = 5 TYPE OF FREON : FREON 22

FC	FH	THI	THD	TCI	TCO	TWHD	TWCO	TWHI	TWCI	QAV	REH'	REH	REC'	REC
20.30	36.50	35.50	34.47	24.71	26.45	32.34	29.16	32.33	29.17	164.40	6894.24	2155.47	3225.41	1008.42
41.70	36.50	35.70	34.17	24.61	26.35	31.76	28.02	31.74	28.04	273.50	6907.25	2159.54	6492.55	2029.88
64.20	36.50	35.70	33.97	24.31	25.55	31.51	26.64	31.49	26.66	304.20	6999.13	2157.00	9764.49	3052.85
85.20	36.50	35.70	33.87	23.91	25.15	31.08	25.99	31.05	26.02	366.50	6895.56	2155.88	12790.54	3998.93
95.50	36.50	35.70	33.97	23.91	24.95	30.93	25.86	30.90	25.89	345.30	6856.64	2143.71	14338.99	4483.05

THEORETICAL THERMAL RESISTANCE

RT	RT'	RHP	RHP'	R1	R2	R3	R3'	R5	R5'	R6	R7	H0H	H0C	H1H	H1H'	H1C	
4.3617E-02	5.0107E-02	1.2854E-02	1.9343E-02	1.2867E-02	7.7106E-05	7.7335E-03	1.0905E-02	4.9660E-03	8.2834E-03	7.7106E-05	1.7897E-02	6.4965E+03	4.6707E+03	8.2031E+03	5.8172E+03	1.2775E+04	7.6584E+03
3.8899E-02	3.5749E-02	1.6825E-02	1.3675E-02	1.2855E-02	7.7103E-05	7.7973E-03	6.2679E-03	8.8725E-03	7.2525E-03	7.7103E-05	9.2197E-03	6.5026E+03	9.0665E+03	8.1360E+03	1.0121E+04	7.1492E+03	8.7471E+03
3.6993E-02	3.5142E-02	1.7860E-02	1.6009E-02	1.2862E-02	7.7103E-05	7.9275E-03	7.0439E-03	9.7785E-03	8.8111E-03	7.7103E-05	6.2704E-03	6.4988E+03	1.3331E+04	8.0024E+03	9.0062E+03	6.4876E+03	7.1996E+03
3.8300E-02	3.1611E-02	2.0577E-02	1.3883E-02	1.2864E-02	7.7106E-05	7.9396E-03	4.6316E-03	1.2483E-02	9.1023E-03	7.7106E-05	6.8576E-03	6.4971E+03	1.7208E+04	7.9901E+03	1.3697E+04	5.0819E+03	6.9695E+03
3.6728E-02	3.1942E-02	1.9469E-02	1.4663E-02	1.2902E-02	7.7106E-05	7.9325E-03	5.5768E-03	1.1383E-02	8.9519E-03	7.7106E-05	4.3570E-03	6.4786E+03	1.9185E+04	7.9973E+03	1.1375E+04	5.5733E+03	7.0866E+03

Tbh	Tbh'	Ttc	Ttc'	Tvh	Tvc	Tva	Tbh''-Tbh	DELTH/DELTH'	Tbc''-Tbc	DELTC/DELTC'	Tvh''-Tvh	Tvc''-Tvc
34.99	34.49	25.68	26.20	31.06	30.01	30.53	-1.42	123.17	2.02	117.51	1.71	-1.71
34.93	35.26	25.46	25.48	29.61	30.44	30.02	0.92	90.83	0.90	100.00	-1.39	1.39
34.84	35.29	24.93	24.75	29.08	29.61	29.34	1.59	85.74	-0.74	90.27	-0.92	0.92
34.79	35.77	24.53	24.53	28.14	30.57	29.35	2.82	79.06	-1.22	83.00	-4.13	4.13
34.84	35.25	24.43	24.37	26.16	29.79	28.98	1.49	88.29	-0.23	96.27	-2.81	2.81

For Freon-22, tilt angle 50 degrees, fill ratio 16.4%,  $T_h - T_c = 35 - 25$  °C.

DATA FROM THE EXPERIMENTS

NO. OF DATA = 5 TYPE OF FREON : FREON 22

FC	FH	THI	THO	TCI	TCO	TWHD	TWCO	TWHI	TWCI	DAV	REH'	REH	REC'	REC
64.20	17.90	35.60	33.57	24.71	26.05	30.03	26.49	30.01	26.51	254.70	3131.71	979.12	9765.99	3053.32
64.20	34.60	35.40	34.17	24.31	25.65	30.98	26.63	30.96	26.65	267.70	6119.34	1913.20	9786.92	3060.48
64.20	51.20	35.50	34.57	24.41	25.85	31.78	26.86	31.76	26.88	291.50	9174.85	2868.50	9823.39	3071.26
64.20	69.90	35.70	35.27	24.71	26.15	31.51	26.79	31.49	26.81	255.00	12372.01	3868.08	9832.33	3074.06
64.20	86.90	35.60	35.27	24.51	25.95	31.51	26.66	31.49	26.68	252.20	15345.17	4797.63	9805.77	3065.75

THEORETICAL THERMAL RESISTANCE

RT	RT'	RHP	RHP'	R1	R2	R3	R3'	R5	R5'	R6	R7	WDM	HDC	R1H	R1H'	WIC	
3.7191E-02	3.7593E-02	1.5497E-02	1.3899E-02	1.7425E-02	7.7103E-05	7.7456E-03	8.9917E-03	7.5973E-03	6.7578E-03	7.7103E-05	6.2693E-03	4.7971E+03	1.3333E+04	8.1903E+03	9.0734E+03	8.3502E+03	9.3945E+03
3.6051E-02	1.9852E-02	1.6313E-02	1.5421E-04	1.3484E-02	7.7106E-05	7.9450E-03	0.0000E+00	8.2136E-03	0.0000E+00	7.7106E-05	6.2536E-03	6.1991E+03	1.3367E+04	7.9847E+03	0.0000E+00	7.7236E+03	0.0000E+00
3.5170E-02	3.4647E-02	1.7401E-02	1.6878E-02	1.1539E-02	7.7105E-05	7.9570E-03	7.7375E-03	9.2853E-03	8.9865E-03	7.7105E-05	6.2300E-03	7.2440E+03	1.3417E+04	7.9726E+03	8.1988E+03	6.8292E+03	7.0594E+03
3.2542E-02	3.5046E-02	1.6006E-02	1.8510E-02	1.0312E-02	7.7102E-05	7.9090E-03	9.1140E-03	7.9429E-03	9.2416E-03	7.7102E-05	6.2259E-03	8.1058E+03	1.3430E+04	8.0211E+03	6.9606E+03	7.9868E+03	6.8645E+03
3.1617E-02	3.4976E-02	1.5872E-02	1.9231E-02	9.5629E-03	7.7103E-05	7.9259E-03	9.5560E-03	7.7819E-03	9.5186E-03	7.7103E-05	6.2421E-03	8.7982E+03	1.3391E+04	8.0040E+03	6.6372E+03	8.1416E+03	6.6647E+03

Tth	Tth'	Ttc	Ttc'	Twh	Tvc	Tva	Tth'-Tth	DELTH/DELTH'	Tbc'-Tbc	DELTC/DELTC'	Tvh-Tva	Tvc-Tva
34.59	34.53	25.78	24.91	28.04	28.42	28.23	-0.26	101.98	-1.85	70.74	-0.68	0.68
34.79	34.61	24.98	24.98	28.83	28.83	0.00	0.00	0.00	0.00	0.00	0.00	0.00
35.04	35.12	25.13	25.07	29.44	29.57	29.50	0.23	97.54	-0.25	96.43	-0.22	0.22
35.49	34.16	25.43	25.22	29.47	28.86	29.17	-3.74	150.04	-0.83	86.51	1.05	-1.05
35.43	33.63	25.23	25.10	29.49	28.67	29.08	-4.25	162.35	-0.50	91.93	1.42	-1.42



For Freon-22, tilt angle 50 degrees, fill ratio 16.4%,  $T - T_c = 35 - 25$  C.  
 $h_c$

DATA FROM THE EXPERIMENTS

NO. OF DATA = 5 TYPE OF FREON : FREON 22

FC	FN	THI	THO	TCI	TCO	TWHD	TWCO	TWHI	TWCI	QAV	REH*	REH	REC*	REC
97.90	17.90	35.50	33.67	24.31	25.25	29.52	25.00	29.50	25.02	259.80	3102.79	970.08	14477.94	4526.49
97.90	34.60	35.50	34.07	24.61	25.45	30.83	25.74	30.81	25.78	274.10	6106.81	1909.28	14721.72	4602.71
97.90	51.20	35.60	34.77	24.11	24.95	30.05	25.21	30.03	25.23	259.70	8835.53	2762.41	14547.95	4546.39
97.90	69.90	35.50	35.17	24.11	25.05	31.15	26.10	31.13	26.12	239.70	12264.44	3834.45	14855.05	4644.40
97.90	86.90	35.50	35.17	24.41	24.75	31.28	25.73	31.27	25.74	128.90	15093.65	4719.06	14808.90	4629.97

THEORETICAL THERMAL RESISTANCE

RT	RT*	RHP	RHP*	R1	R2	R3	R3*	R5	R5*	R6	R7	RDR	RDC	RTH	RTH*	RTC	
3.7518E-02	3.9229E-02	1.5687E-02	1.7398E-02	1.7506E-02	7.7102E-05	7.9086E-03	8.7220E-03	7.6240E-03	8.5216E-03	7.7102E-05	4.3252E-03	4.7750E+03	1.9326E+04	8.0215E+03	7.2734E+03	8.3209E+03	7.4443E+03
3.4269E-02	3.6243E-02	1.6522E-02	1.8497E-02	1.3498E-02	7.7108E-05	7.9348E-03	8.8731E-03	8.4329E-03	9.4695E-03	7.7101E-05	4.2483E-03	6.1927E+03	1.9676E+04	7.9950E+03	7.1495E+03	7.5228E+03	6.6992E+03
3.1793E-02	3.4698E-02	1.5732E-02	1.8637E-02	1.1758E-02	7.7102E-05	7.9025E-03	9.3136E-03	7.6751E-03	9.1691E-03	7.7102E-05	4.3029E-03	7.1092E+03	1.9427E+04	8.0277E+03	6.8114E+03	8.2655E+03	6.9188E+03
2.9727E-02	3.5633E-02	1.5162E-02	2.1688E-02	1.0357E-02	7.7106E-05	7.8699E-03	1.0777E-02	7.1378E-03	1.0136E-02	7.7106E-05	4.2074E-03	6.0706E+03	1.9867E+04	8.0609E+03	5.6863E+03	8.8877E+03	6.2585E+03
2.4937E-02	5.6860E-02	1.1134E-02	4.3057E-02	5.5815E-03	7.7108E-05	7.6858E-03	2.3564E-02	3.2944E-03	1.9338E-02	7.7108E-05	4.2215E-03	8.7241E+03	1.9801E+04	8.2540E+03	2.6922E+03	1.9256E+04	3.2805E+03

Tbh	Tbh*	Tbc	Tbc*	Tvh	Tvc	Tva	Tbh - Tbh*	DELTA/DELTA Tbc - Tbc	DELTC/DELTC Tvh - Tva	Tvc - Tva
24.59	34.10	24.76	23.69	27.45	27.02	27.25	-1.41	110.64	-3.59	19.85
24.79	34.56	25.03	24.61	28.63	28.12	28.38	-0.65	106.02	-1.68	63.47
25.16	37.13	24.53	24.11	27.98	27.24	27.61	-5.83	166.53	-1.72	61.65
25.74	33.68	24.58	25.07	29.25	27.85	28.55	-4.75	166.89	2.01	148.25
24.34	22.54	24.58	25.17	36.28	26.19	28.22	-7.92	222.78	2.39	204.05



## BIOGRAPHY

Chutima Jarusiripot was born on March 29, 1961, in Nakhon Pathom, Thailand. She graduated from Chulalongkorn University with a Bachelor of Science degree in Chemical Technology in March 1984. She entered the course of Master in Chemical Engineering at Chulalongkorn University in June 1986.



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