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APPENDIX

Table 14   Weight Variation and Percent Labeled Amount of Dipyrone
Tablet (Formula 1-30, Hardness 5-6 kg.)

Formula	Average Weight, gm. ± S.D.	% C.V.	Precent Labeled Amount*
1	0.5969 ± 0.0030	0.51	100.91
2	0.6193 ± 0.0030	0.48	99.07
3	0.6229 ± 0.0043	0.69	99.58
4	0.6213 ± 0.0026	0.42	99.84
5	0.6240 ± 0.0018	0.29	98.66
6	0.5978 ± 0.0059	0.99	99.44
7	0.6272 ± 0.0041	0.66	100.93
8	0.6245 ± 0.0034	0.55	100.77
9	0.6286 ± 0.0034	0.54	99.34
10	0.6188 ± 0.0039	0.64	99.00
11	0.5964 ± 0.0030	0.50	100.21
12	0.6213 ± 0.0037	0.59	98.68
13	0.6262 ± 0.0035	0.56	101.49
14	0.6298 ± 0.0041	0.65	99.32
15	0.6174 ± 0.0028	0.46	100.32
16	0.6004 ± 0.0017	0.28	99.91
17	0.6279 ± 0.0048	0.76	100.12
18	0.6249 ± 0.0023	0.38	100.56
19	0.6234 ± 0.0033	0.54	97.90
20	0.6231 ± 0.0029	0.46	98.37
21	0.5989 ± 0.0029	0.48	100.53
22	0.6272 ± 0.0030	0.48	99.16
23	0.6255 ± 0.0027	0.43	101.20
24	0.6256 ± 0.0029	0.46	101.64
25	0.6243 ± 0.0044	0.71	102.38
26	0.5936 ± 0.0056	0.95	103.16
27	0.6282 ± 0.0037	0.60	101.74
28	0.6212 ± 0.0028	0.46	103.10
29	0.6206 ± 0.0029	0.46	101.40
30	0.6260 ± 0.0035	0.55	101.60

* Mean of two determinations.

Table 15   Weight Variation and Percent Labeled Amount of Dipyrone
Tablet (Formula 1-30, Hardness 9-10 kg.)

Formula	Average Weight, gm. ± S.D.	% C.V.	Percent Labeled Amount*
1	0.5994 ± 0.0028	0.46	101.33
2	0.6217 ± 0.0043	0.68	98.69
3	0.6243 ± 0.0028	0.44	99.56
4	0.6220 ± 0.0042	0.67	99.94
5	0.6244 ± 0.0026	0.42	98.73
6	0.5963 ± 0.0050	0.84	99.20
7	0.6284 ± 0.0036	0.57	100.50
8	0.6248 ± 0.0027	0.44	100.82
9	0.6282 ± 0.0041	0.66	99.28
10	0.6220 ± 0.0032	0.52	99.50
11	0.5982 ± 0.0031	0.52	100.52
12	0.6219 ± 0.0037	0.59	98.78
13	0.6265 ± 0.0026	0.42	101.85
14	0.6283 ± 0.0036	0.57	99.08
15	0.6184 ± 0.0024	0.39	100.48
16	0.6011 ± 0.0029	0.48	100.22
17	0.6282 ± 0.0029	0.41	100.17
18	0.6250 ± 0.0028	0.45	100.58
19	0.6232 ± 0.0032	0.52	97.90
20	0.6225 ± 0.0028	0.45	98.28
21	0.6003 ± 0.0018	0.31	100.77
22	0.6270 ± 0.0031	0.49	99.12
23	0.6241 ± 0.0040	0.64	100.97
24	0.6219 ± 0.0027	0.44	101.87
25	0.6212 ± 0.0030	0.49	101.87
26	0.5971 ± 0.0064	1.08	102.56
27	0.6262 ± 0.0047	0.76	101.42
28	0.6223 ± 0.0031	0.50	103.27
29	0.6226 ± 0.0056	0.90	103.35
30	0.6244 ± 0.0033	0.52	101.34

* Mean of two determinations

Table 16   Tablet Hardness and Friability of Dipyrone Tablet (Formula
          1-30, Hardness 5-6 kg.)

Formula	Hardness (kg.±S.D.)	% C.V.	Friability (%)
1	5.90 ± 0.23	3.89	0.92
2	5.62 ± 0.46	8.20	1.20
3	5.89 ± 0.36	6.12	1.01
4	5.46 ± 0.51	9.35	0.96
5	5.50 ± 0.22	4.06	0.87
6	5.88 ± 0.26	4.40	0.59
7	5.58 ± 0.50	9.02	0.78
8	5.64 ± 0.39	6.97	0.58
9	5.72 ± 0.31	5.46	0.44
10	5.44 ± 0.30	5.53	0.53
11	5.64 ± 0.42	7.46	0.71
12	5.70 ± 0.47	8.33	0.87
13	5.64 ± 0.33	5.79	0.96
14	5.77 ± 0.54	9.43	0.57
15	5.51 ± 0.43	7.89	0.93
16	5.20 ± 0.43	8.25	0.93
17	5.83 ± 0.48	8.15	0.79
18	6.94 ± 0.55	7.95	0.78
19	5.74 ± 0.54	9.35	0.50
20	5.87 ± 0.17	2.86	0.81
21	5.62 ± 0.24	4.35	0.50
22	5.72 ± 0.46	8.12	0.76
23	5.59 ± 0.45	8.14	0.78
24	5.75 ± 0.42	7.23	0.54
25	5.88 ± 0.17	2.83	0.45
26	5.83 ± 0.30	5.15	0.69
27	5.44 ± 0.42	7.82	0.90
28	5.65 ± 0.43	7.65	0.75
29	5.58 ± 0.34	6.04	0.69
30	5.63 ± 0.18	3.28	0.85

Table 17   Tablet Hardness and Friability of Dipyrone Tablet (Formula
1-30, Hardness 9-10 kg.)

Formula	Hardness (kg.+S.D.)	% C.V.	Friability (%)
1	9.79 ± 0.71	7.23	0.84
2	9.44 ± 0.78	8.32	0.99
3	9.65 ± 0.69	7.18	0.72
4	9.46 ± 0.56	5.94	0.61
5	9.44 ± 0.22	2.38	0.78
6	9.26 ± 0.58	6.26	capping
7	8.72 ± 0.47	5.37	0.71
8	9.86 ± 0.43	4.38	0.47
9	9.47 ± 0.52	5.55	0.36
10	9.74 ± 0.35	3.56	0.28
11	9.59 ± 0.73	7.71	0.50
12	9.68 ± 0.85	8.78	0.53
13	9.60 ± 0.67	7.02	0.62
14	9.64 ± 0.79	8.22	0.35
15	9.43 ± 0.39	4.16	0.66
16	9.78 ± 0.52	5.34	0.46
17	9.41 ± 0.57	6.04	0.74
18	9.85 ± 0.36	3.63	0.61
19	10.04 ± 0.57	5.73	0.21
20	9.81 ± 0.30	3.07	0.68
21	9.81 ± 0.31	3.21	0.38
22	9.52 ± 0.68	7.14	0.57
23	9.98 ± 0.74	7.44	0.50
24	9.67 ± 0.53	5.49	0.38
25	9.67 ± 0.48	5.00	0.35
26	9.44 ± 0.42	4.50	0.52
27	9.64 ± 0.40	4.13	0.70
28	9.88 ± 0.62	6.28	0.63
29	9.73 ± 0.74	7.57	0.42
30	9.61 ± 0.25	2.57	0.62

Table 18   Weight Variation and Percent Labeled Amount of Dipyrone
Tablet (Formula A–H)

Formula	Average Weight, gm. ± S.D.	% C.V.	Percent Labeled Amount*
A	0.5639 ± 0.0039	0.68	102.20
B	0.5896 ± 0.0033	0.56	101.54
C	0.5716 ± 0.0046	0.81	98.44
D	0.5901 ± 0.0037	0.63	99.46
E	0.6106 ± 0.0025	0.41	97.72
F	0.6387 ± 0.0044	0.69	99.64
G	0.6288 ± 0.0050	0.80	99.02
H	0.6468 ± 0.0032	0.49	100.35

* Mean of two determinations.

Table 19 Tablet Hardness and Friability of Dipyrone Tablet
(Formula A-H).

Formula	Hardness, kg. ± S.D.	% C.V.	Friability (%)
A	6.42 ± 0.32	5.06	0.43
B	6.34 ± 0.32	5.05	0.40
C	5.88 ± 0.40	6.75	0.26
D	5.55 ± 0.38	6.80	0.40
E	5.61 ± 0.25	4.40	0.89
F	6.14 ± 0.24	3.94	0.62
G	6.24 ± 0.32	5.13	0.46
H	6.19 ± 0.36	5.89	0.41

Table 20 Disintegration time and Dissolution Time ($t_{90\%}$) of
Dipyrone Tablet (Formula A-H).

Formula	Disintegration Time, min. $\pm$ S.D.	Dissolution Time ($t_{90\%}$), min. $\pm$ S.D.
A	4.60 $\pm$ 0.10	12.34 $\pm$ 1.85
B	5.15 $\pm$ 0.13	11.92 $\pm$ 1.02
C	4.85 $\pm$ 0.10	9.33 $\pm$ 0.18
D	5.32 $\pm$ 0.16	11.38 $\pm$ 0.45
E	5.08 $\pm$ 0.10	8.78 $\pm$ 0.28
F	5.29 $\pm$ 0.07	10.39 $\pm$ 0.45
G	5.26 $\pm$ 0.11	8.58 $\pm$ 0.33
H	5.62 $\pm$ 0.15	10.19 $\pm$ 0.10

Table 21   Weight Variation and Percent Labeled Amount of Dipyrone
Tablet (Formula I-XVIII).

Formula	Average Weight, gm. ± S.D.	% C.V.	Percent Labeled Amount *
I	0.5639 ± 0.0039	0.68	102.20
II	0.5817 ± 0.0037	0.64	99.30
III	0.5896 ± 0.0033	0.56	101.54
IV	0.5877 ± 0.0032	0.55	100.36
V	0.6082 ± 0.0056	0.92	100.92
VI	0.6194 ± 0.0032	0.52	100.39
VII	0.6106 ± 0.0025	0.41	97.72
VIII	0.6259 ± 0.0026	0.41	99.38
IX	0.6387 ± 0.0044	0.69	99.64
X	0.5716 ± 0.0046	0.81	98.44
XI	0.5779 ± 0.0045	0.78	99.68
XII	0.5901 ± 0.0037	0.63	99.46
XIII	0.6020 ± 0.0037	0.62	98.17
XIV	0.6113 ± 0.0034	0.56	99.47
XV	0.6228 ± 0.0037	0.60	99.43
XVI	0.6288 ± 0.0050	0.80	99.02
XVII	0.6427 ± 0.0030	0.47	100.00
XVIII	0.6468 ± 0.0032	0.49	100.35

*Mean of two determinations.

Table 22   Tablet Hardness and Friability of Dipyrone Tablet

(Formula I-XVIII).

Formula	Hardness, kg. ± S.D.	% C.V.	Friability (%)
I	6.42 ± 0.32	5.06	0.43
II	6.45 ± 0.30	4.72	0.56
III	6.34 ± 0.32	5.05	0.40
IV	6.25 ± 0.59	9.45	0.58
V	5.80 ± 0.35	6.07	0.69
VI	5.97 ± 0.38	6.40	0.66
VII	5.61 ± 0.25	4.40	0.89
VIII	5.83 ± 0.40	6.78	0.72
IX	6.14 ± 0.24	3.94	0.62
X	5.88 ± 0.40	6.75	0.26
XI	5.71 ± 0.43	7.57	0.33
XII	5.55 ± 0.38	6.80	0.40
XIII	5.64 ± 0.25	4.36	0.50
XIV	5.72 ± 0.37	6.44	0.50
XV	6.21 ± 0.26	4.23	0.40
XVI	6.24 ± 0.32	5.13	0.46
XVII	6.28 ± 0.21	3.40	0.46
XVIII	6.19 ± 0.36	5.89	0.41

Table 23 Disintegration Time and Dissolution Time ($t_{90\%}$) of

Dipyrone Tablet (Formula I-XVIII).

Formula	Disintegration Time, min. $\pm$ S.D.	Dissolution Time ($t_{90\%}$), min. $\pm$ S.D.
I	4.60 $\pm$ 0.10	12.34 $\pm$ 1.85
II	5.11 $\pm$ 0.04	12.85 $\pm$ 1.02
III	5.15 $\pm$ 0.13	11.92 $\pm$ 0.90
IV	4.85 $\pm$ 0.08	9.80 $\pm$ 0.91
V	4.94 $\pm$ 0.09	9.82 $\pm$ 0.36
VI	5.11 $\pm$ 0.04	9.94 $\pm$ 0.70
VII	5.08 $\pm$ 0.10	8.78 $\pm$ 0.28
VIII	5.18 $\pm$ 0.08	9.92 $\pm$ 0.12
IX	5.29 $\pm$ 0.07	10.39 $\pm$ 0.45
X	4.85 $\pm$ 0.10	9.33 $\pm$ 0.18
XI	5.12 $\pm$ 0.04	10.36 $\pm$ 0.25
XII	5.32 $\pm$ 0.16	11.38 $\pm$ 0.45
XIII	5.24 $\pm$ 0.06	9.22 $\pm$ 0.61
XIV	5.26 $\pm$ 0.08	10.78 $\pm$ 1.41
XV	5.67 $\pm$ 0.09	11.68 $\pm$ 1.02
XVI	5.26 $\pm$ 0.11	8.58 $\pm$ 0.33
XVII	5.61 $\pm$ 0.09	10.05 $\pm$ 0.35
XVIII	5.62 $\pm$ 0.15	10.19 $\pm$ 0.10

VITA

Mr. Thawatchai Ounarom was born on September 16, 1954. He got his degree in Bachelor of Pharmacy in 1977 from Faculty of Pharmacy, Chiengmai University.