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APPENDICES

Appendix A Calculations and Experimental Data

Gas Permeability

Gas permeation experiments were obtained from Brugger Gas Permeability Tester. The sample films were cut into circular shape with 110 mm in diameter according to ASTM 1434-82. The thickness of the films was measured with the peacock digital thickness gauge model PDN 12N by reading ten points at random position over the entire test area and the results were averaged. The films were placed in a desiccator over CaCl_2 and kept for not less than 48 h. prior to test.

Gas transmission rate (GTR)

$$GTR = \frac{\Delta M}{A \cdot \Delta t \cdot \Delta p}$$

Permeability (Q)

$$Q = \frac{\Delta M \cdot L}{A \cdot \Delta t \cdot \Delta p}$$

$$\therefore Q = GTR \times L$$

where:

$\frac{\Delta M}{\Delta t}$ = amount of gas passing through film in unit time (cm^3/s)

A = area (m^2)

Δp = the differential partial pressure of the permeat gas across the film (bar)

L = film thickness (mm)

The gas permeability rate, G , in units of $\text{cm}^3/(\text{m}^2 \cdot \text{day} \cdot \text{bar})$ is calculated from,

$$G = \frac{7.76 \times 10^7 \times V}{78.5K \times 29N}$$

where:

- V = volume of the evacuation chamber
 K = absolute temperature (degrees Kelvin)
 N = the slope of the graph which is determined by dividing the time (s) by the scale divisions (mm)

if the evacuation chamber volume, V , is 0.4370 cm^3 then this expression simplifies to,

$$G = \frac{1.49 \times 10^7}{KN} \text{ cm}^3 / (\text{m}^2 \cdot \text{day} \cdot \text{bar})$$

$$G = \frac{1.49 \times 10^7 \times 0.9896}{KN} \text{ cm}^3 / (\text{m}^2 \cdot \text{day} \cdot \text{atm})$$

Table A1 Time and scale divisions of PP at 299.7 K (Film thickness : 0.0968 mm)

Time (s)	Scale divisions (mm)
0	100
1800	83.5
2400	78
3000	72
3600	66.5

Slope (N) : 107.32

R² : 0.9998**Table A2** Time and scale divisions of PP-g-MA/PP at 297.7 K (Film thickness : 0.1211 mm)

Time (s)	Scale divisions (mm)
0	100.5
600	95
1380	87.5
1980	82
2580	75.5

Slope (N) : 103.78

R² : 0.9992

Table A3 Time and scale divisions of PMH-C₁₂/PP-g-MA/PP at 299.4 K (Film thickness : 0.1029 mm)

Time (s)	Scale divisions (mm)
0	100
660	93.5
1260	86.5
1860	80.5
2460	74

Slope (N) : 92.683

R² : 0.9996

Table A4 Time and scale divisions of PMH-C₁₆/PP-g-MA/PP at 298 K (Film thickness : 0.1235 mm)

Time (s)	Scale divisions (mm)
0	100
600	94
3120	70
3780	62.5
4380	58

Slope (N) : 102.62

R² : 0.9993

Table A5 Time and scale divisions of PMH-C₁₈/PP-g-MA/PP at 298.2 K (Film thickness : 0.1095 mm)

Time (s)	Scale divisions (mm)
0	100
600	93.5
1200	87
1800	80.5
2400	74

Slope (N) : 92.308

R² : 1

Table A6 Time and scale divisions of PBH-C₁₂/PP-g-MA/PP at 299.4 K (Film thickness : 0.0944 mm)

Time (s)	Scale divisions (mm)
0	100
600	93.5
1200	88
1800	81
2400	74.5

Slope (N) : 94.377

R² : 0.9988

Table A7 Time and scale divisions of PBH-C₁₆/PP-g-MA/PP at 298.1 K (Film thickness : 0.1233 mm)

Time (s)	Scale divisions (mm)
0	100
780	92
1380	85.5
1980	79
2580	72

Slope (N) : 92.227

R² : 0.9994

Table A8 Time and scale divisions of PBH-C₁₈/PP-g-MA/PP at 300K (Film thickness : 0.1201 mm)

Time (s)	Scale divisions (mm)
0	100
600	94
1200	87
1800	80.5
2520	73

Slope (N) : 92.433

R² : 0.9995

Appendix B Types of Adsorption Isotherm and Hysteresis Loop

Figure B1 Types of adsorption isotherm according to BDDT classification.

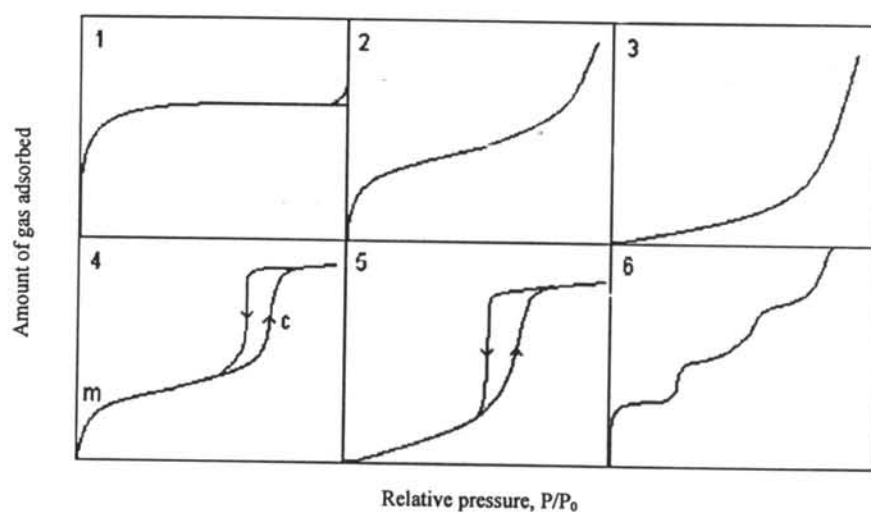


Figure B2 Types of hysteresis loop according to De Boer classification.

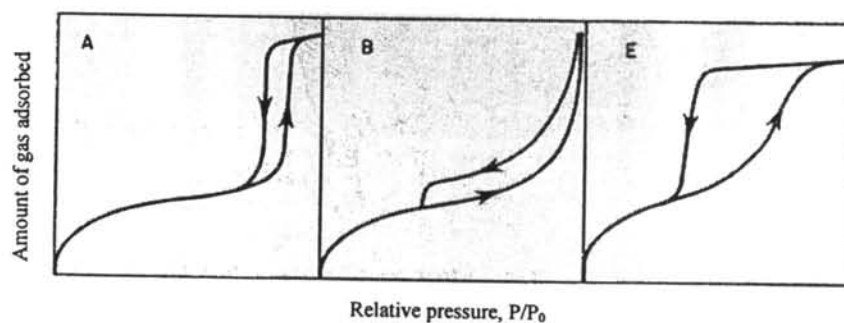
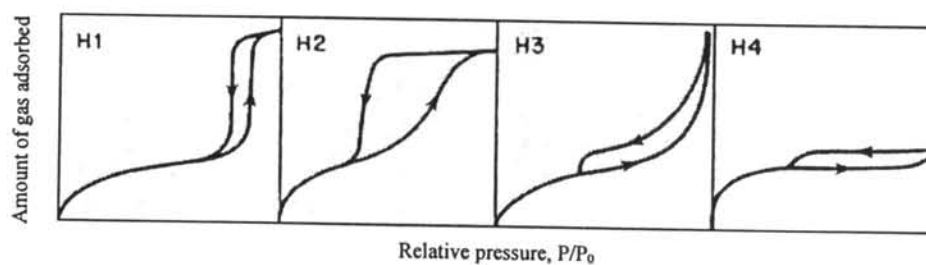


Figure B3 Types of hysteresis loop according to IUPAC classification.



Appendix C Supplementary Results

Figure C1 TEM images of cal-PMH-C₁₈.

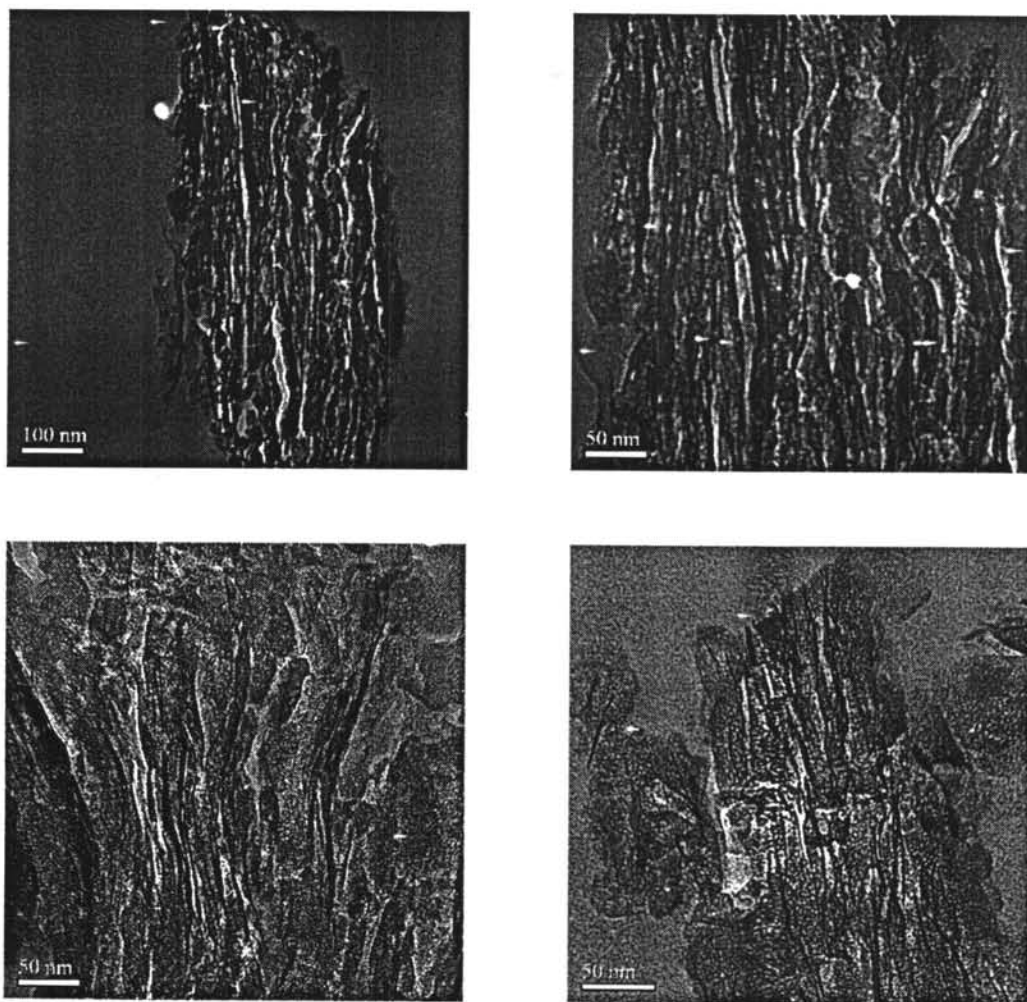


Figure C2 TEM images of cal-PBH-C₁₂.

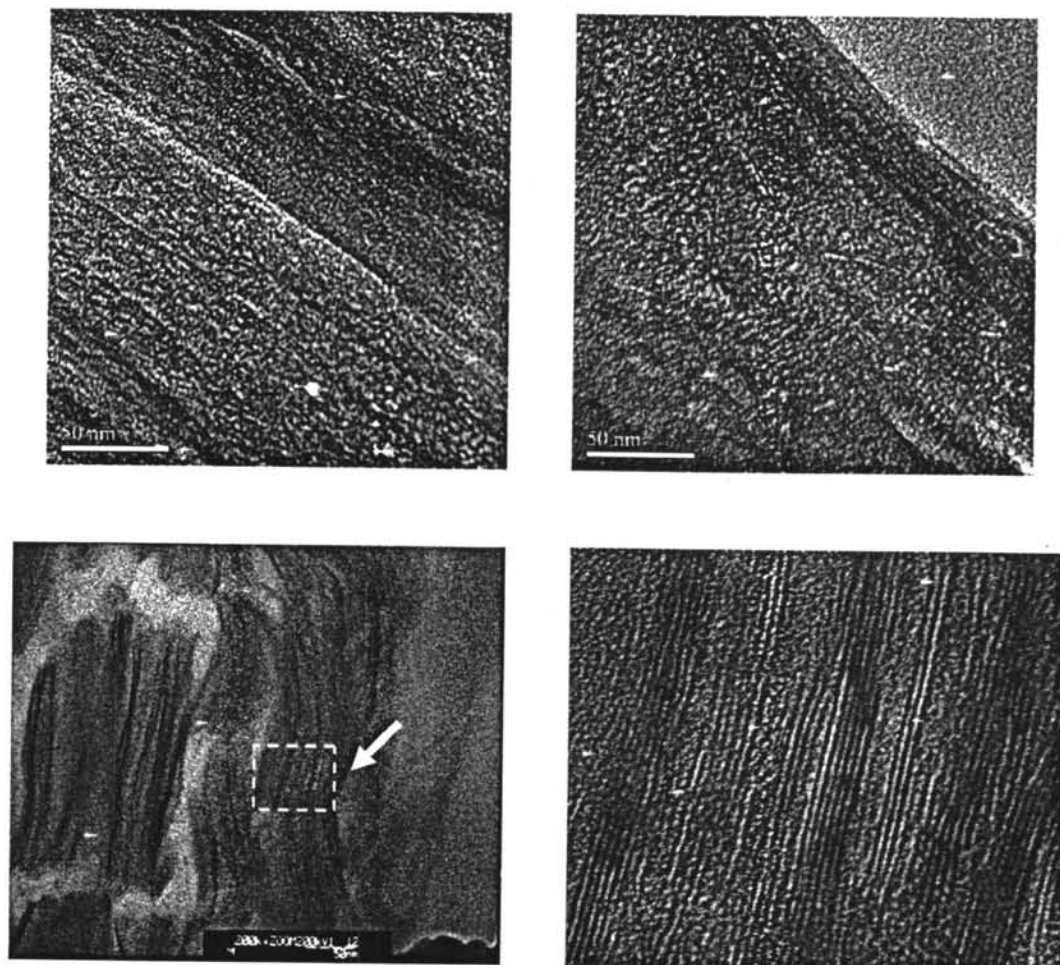


Figure C3 TEM images of cal-PBH-C₁₆.

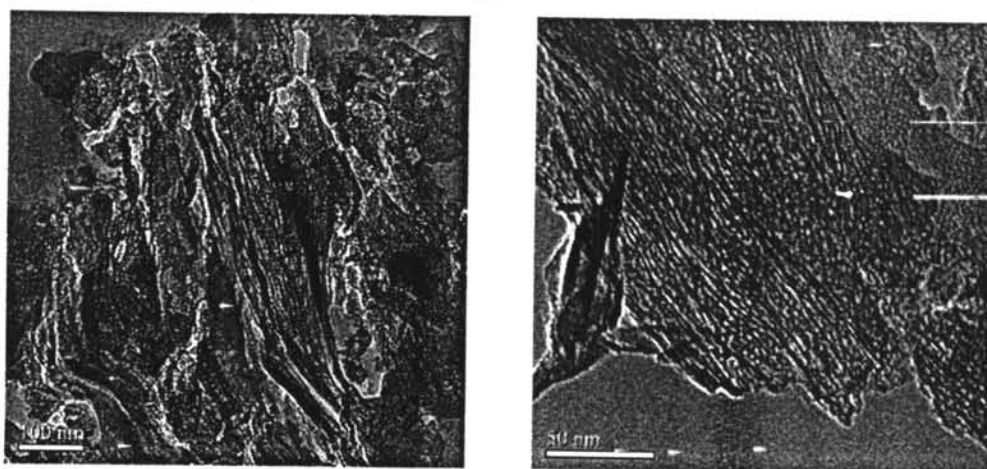


Figure C4 TEM images of cal-PBH-C₁₈.

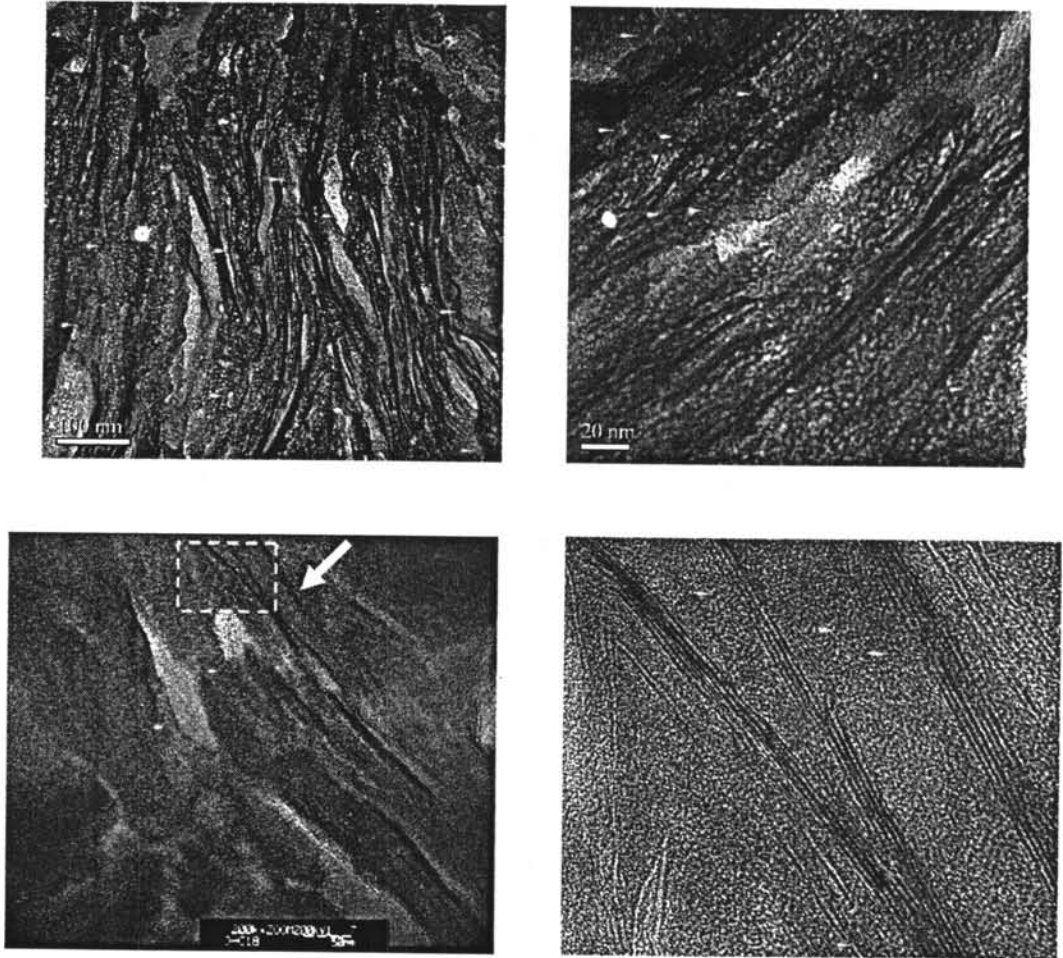
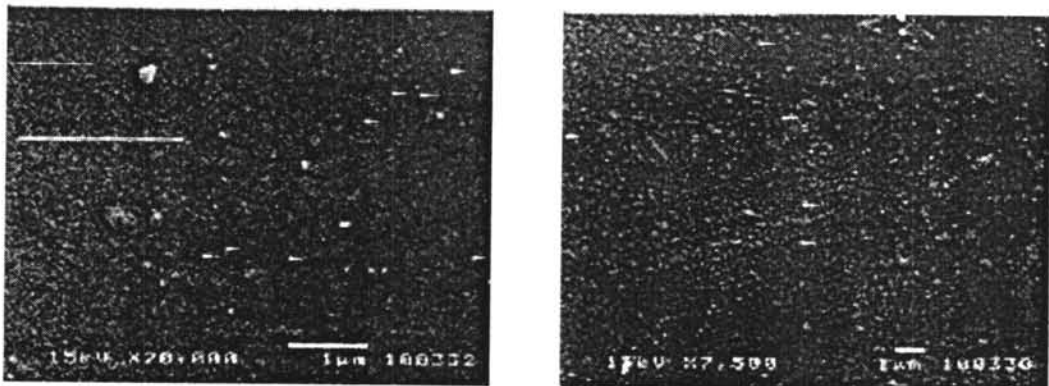


Figure C5 SEM images of nanocomposite film.



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