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## **APPENDICES**

## APPENDIX A

NMR spectra of L-lactide and poly(L-lactic acid)

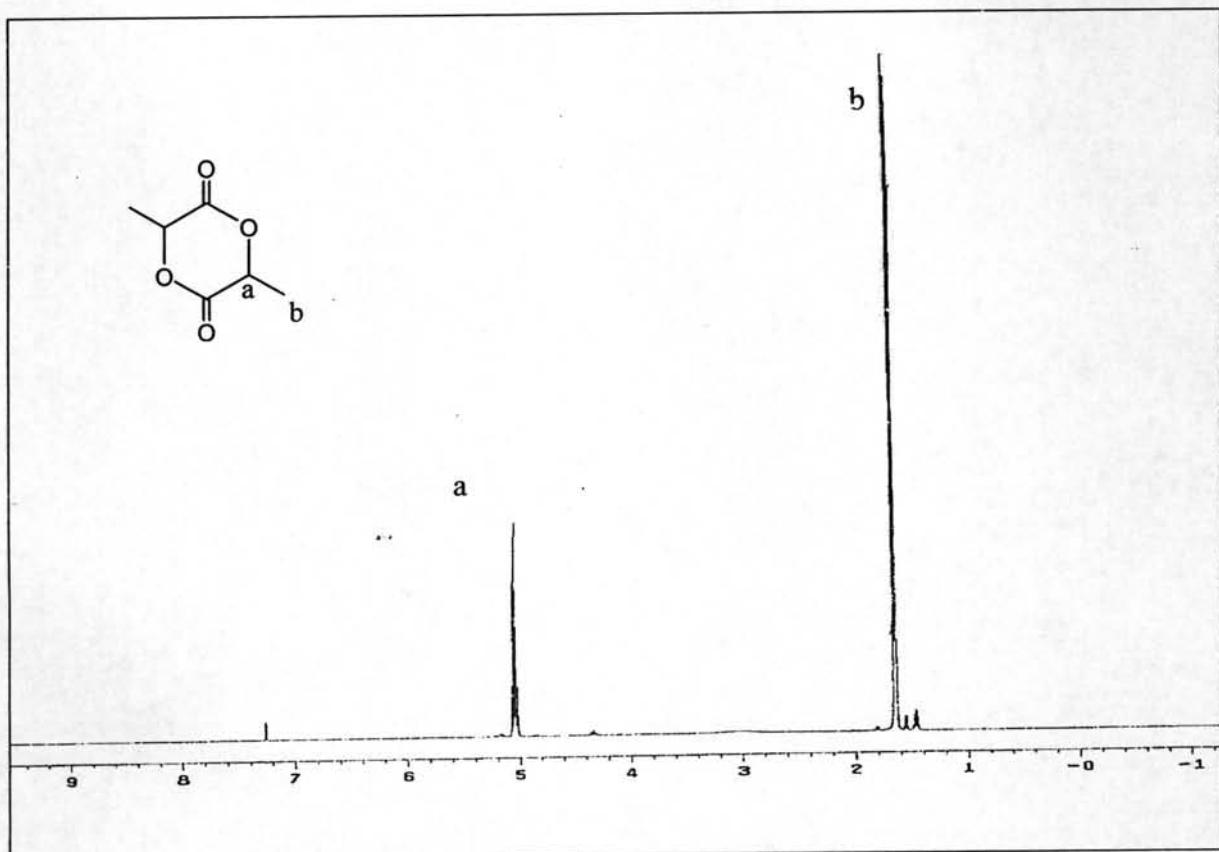
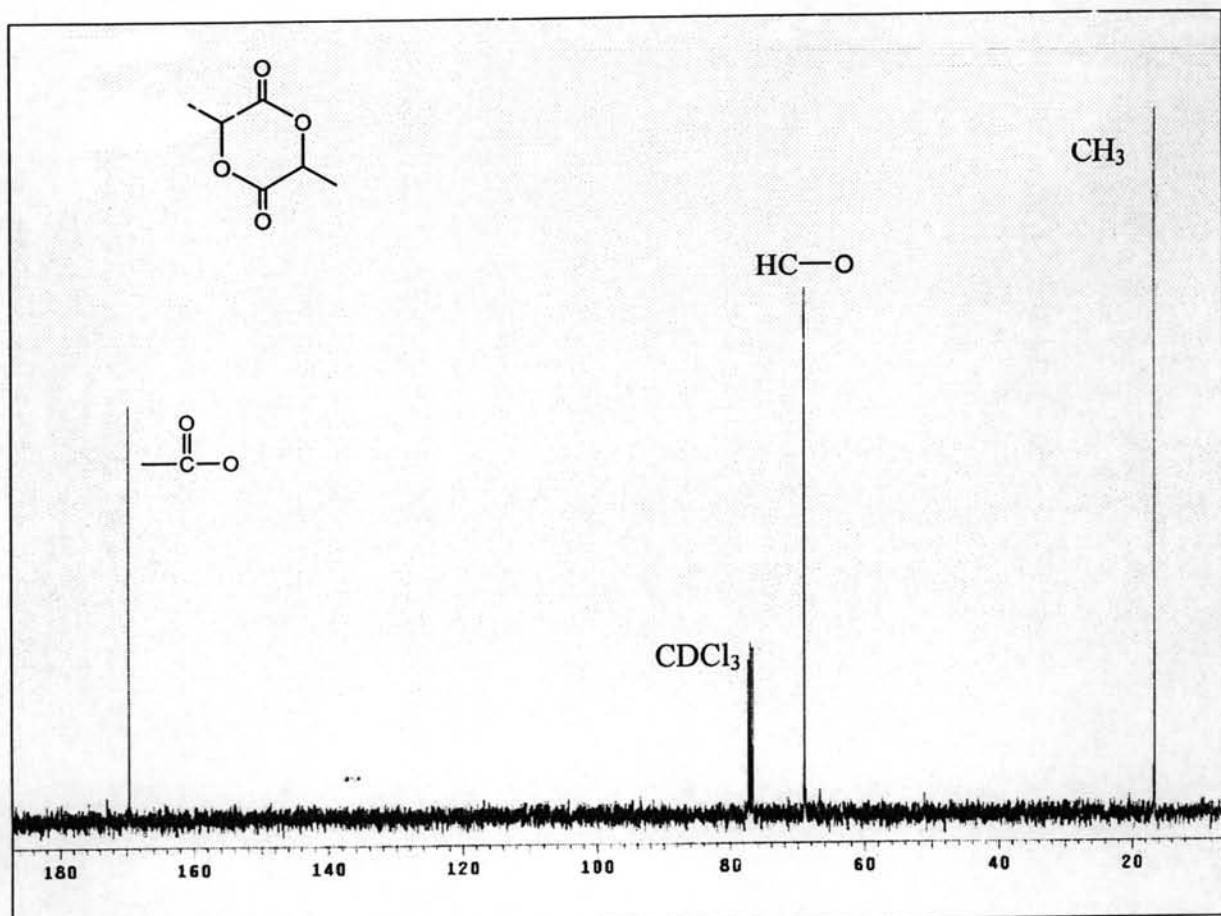
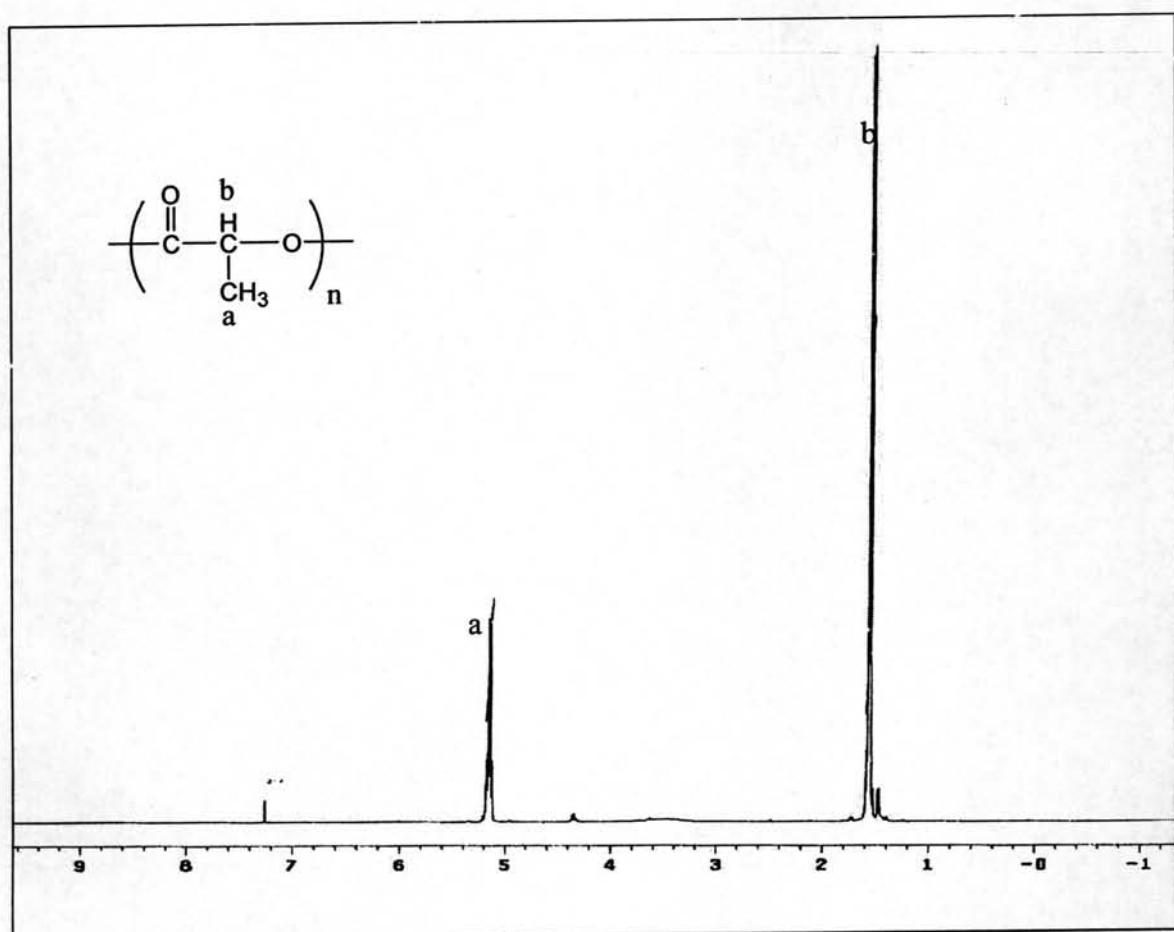


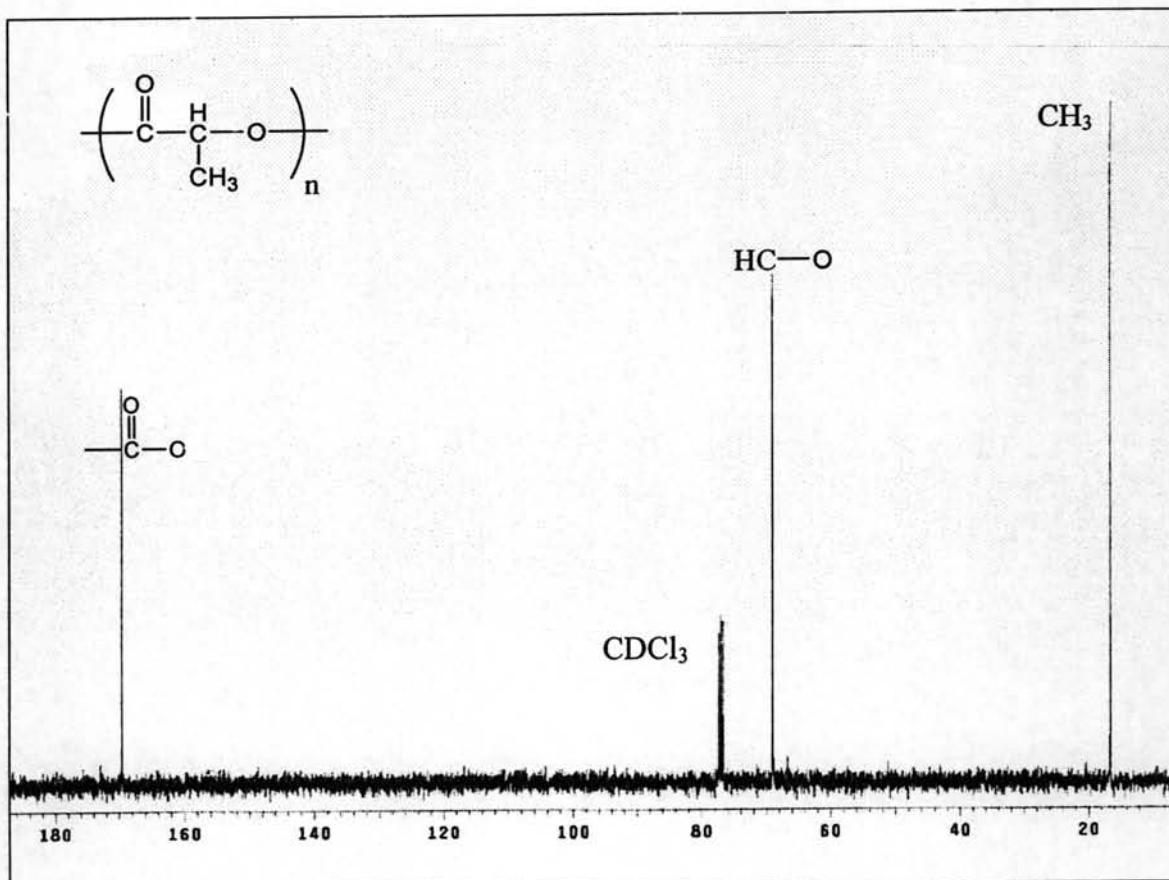
Figure A-1 400 MHz  $^1\text{H}$  NMR spectrum of L-lactide



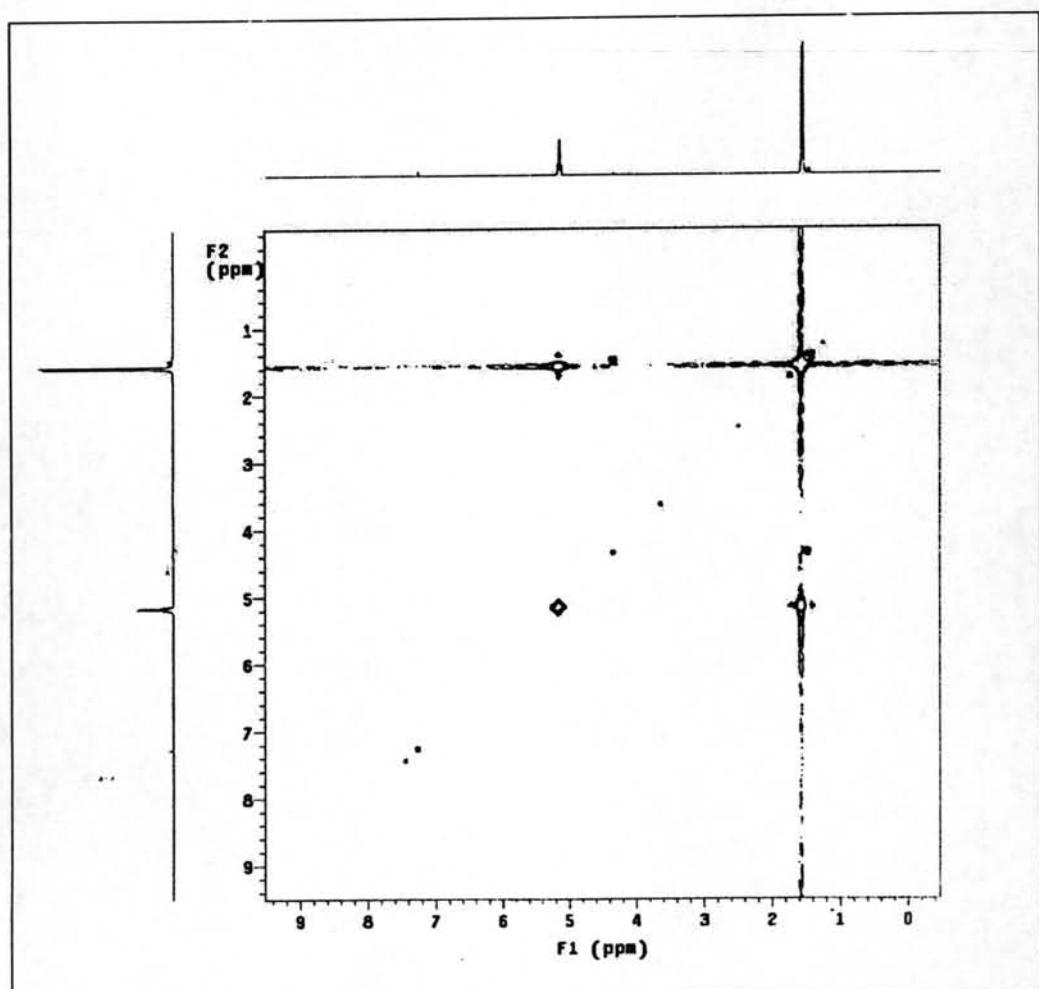
**Figure A-2** 400 MHz  $^{13}\text{C}$  NMR spectrum of L-lactide



**Figure A-3** 400 MHz  $^1\text{H}$  NMR spectrum of poly(L-lactic acid), 0.3 % w/w initiator



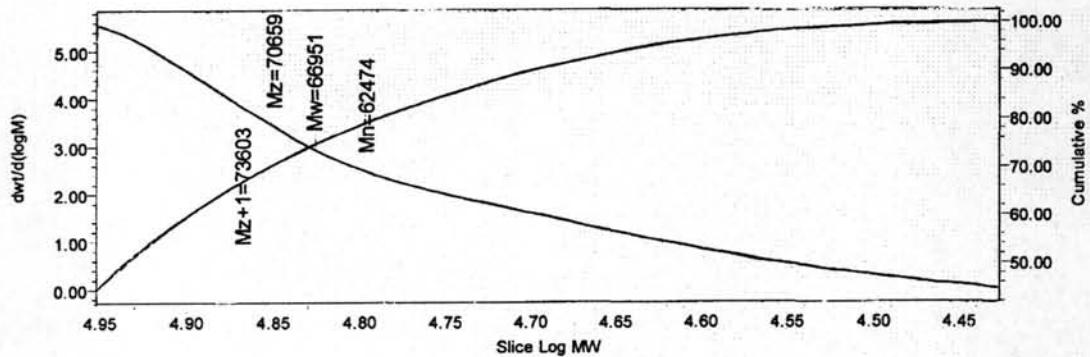
**Figure A-4** 400 MHz  $^{13}\text{C}$  NMR spectrum of poly(L-lactic acid), 0.3 % w/w initiator



**Figure A-5** 400 MHz COSY-NMR spectrum of PLLA, 0.3 % w/w initiator

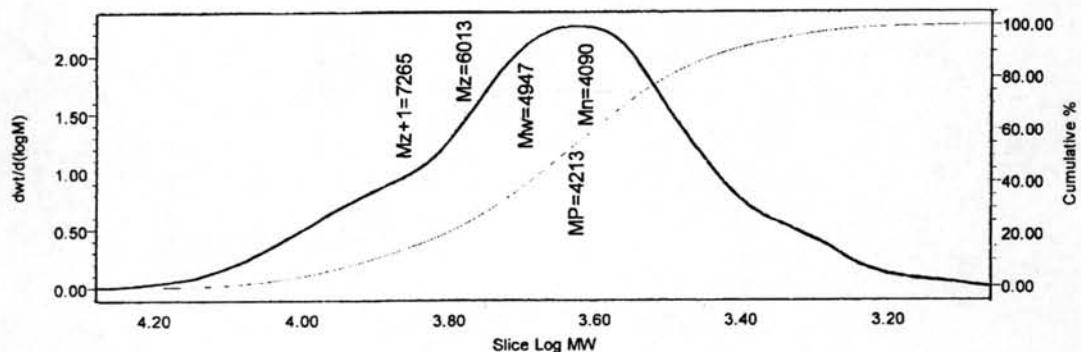
## APPENDIX B

### GPC chromatogram of poly(L-lactic acid)



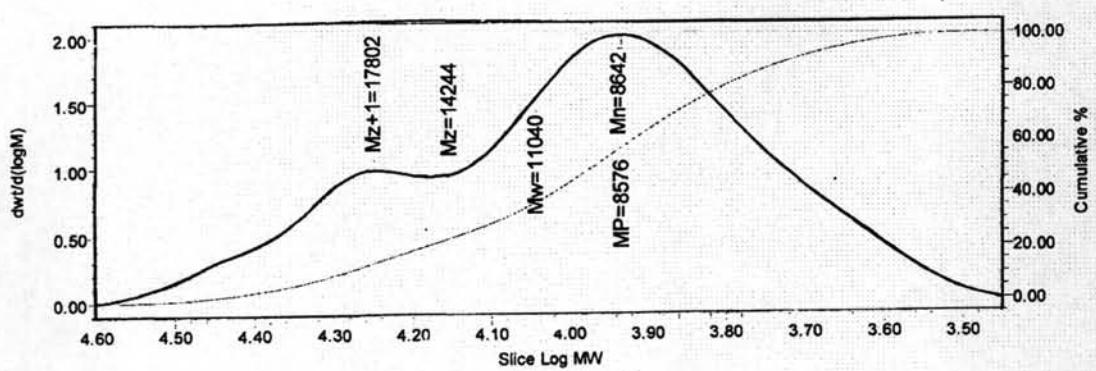
**Figure B-1** GPC chromatogram of standard PLLA (commercial grade) from Taiwan

$$\overline{M}_w = 66951$$

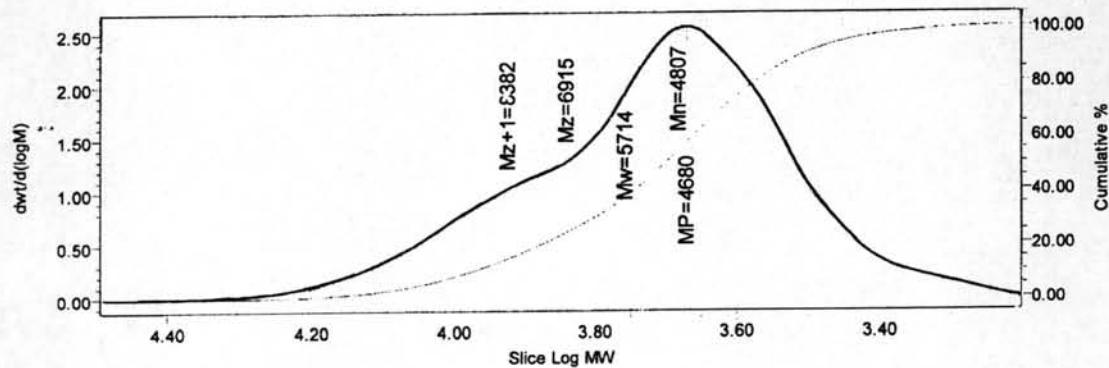


**Figure B-2** GPC chromatogram of PLLA (at 120 °C, 12 hours) sample 1 in table 4.2

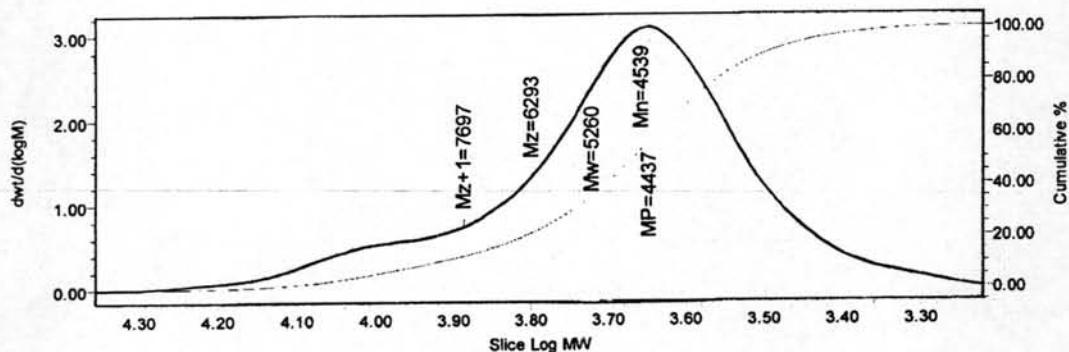
using  $\text{Sn}(\text{Oct})_2$  as the initiator,  $\overline{M}_w = 4947$



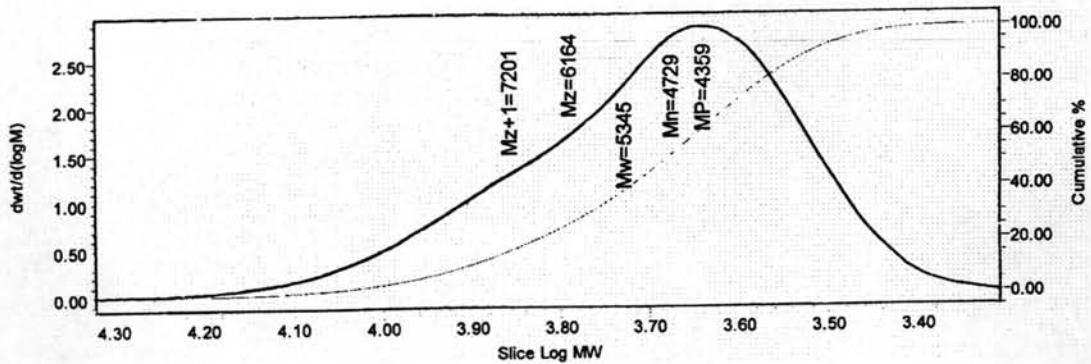
**Figure B-3** GPC chromatogram of PLLA (at 120 °C, 24 hours) sample 2 in table 4.2 and sample 1 in table 4.5 using  $\text{Sr}(\text{Oct})_2$  as the initiator,  $\overline{M}_w = 11040$



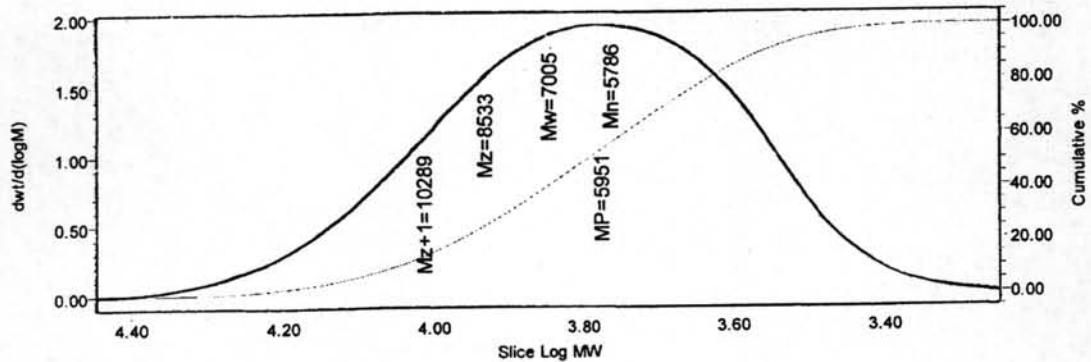
**Figure B-4** GPC chromatogram of PLLA (at 120 °C, 12 hours) sample 2 in table 4.2 and sample 9 in table 4.6 using  $\text{Sn}(\text{Oct})_2$  as the initiator,  $\overline{M}_w = 5714$



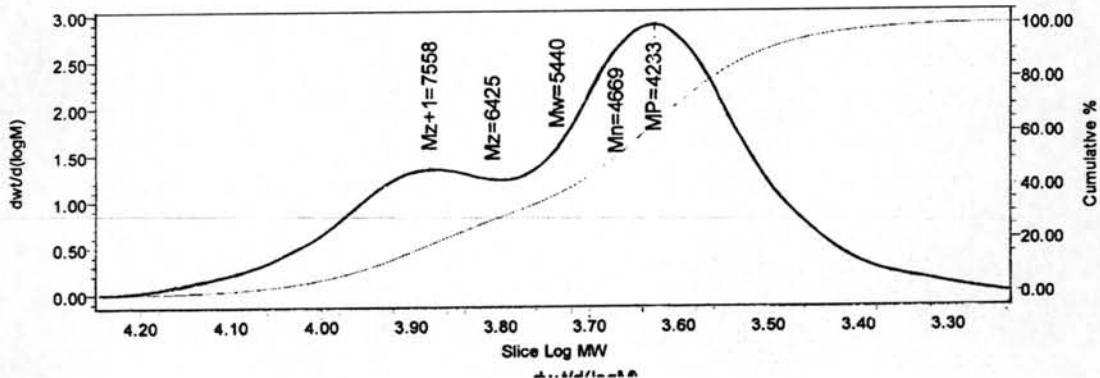
**Figure B-5** GPC chromatogram of PLLA (at 100 °C, 96 hours) sample 1 in table 4.3 using creatine hydrate as the initiator,  $\overline{M}_w = 5260$



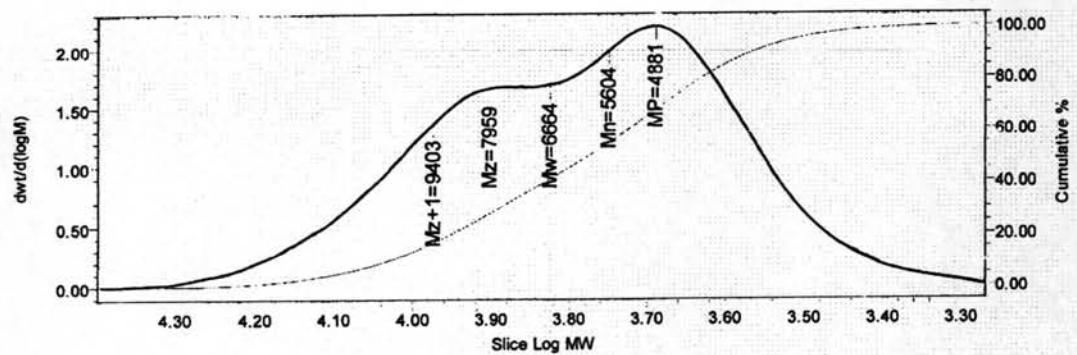
**Figure B-6** GPC chromatogram of PLLA (at 120 °C, 96 hours) sample 2 in table 4.3 and sample 3 in table 4.4 using creatine hydrate as the initiator,  $\overline{M}_w = 5345$



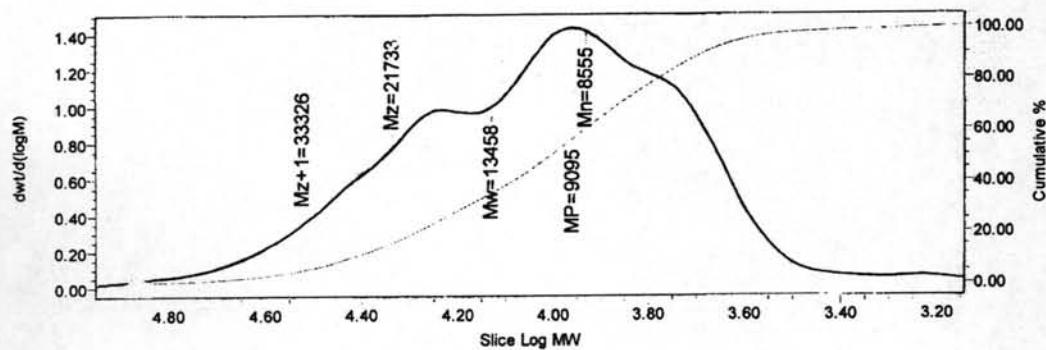
**Figure B-7** GPC chromatogram of PLLA (at 140 °C, 96 hours) sample 3 in table 4.3 using creatine hydrate as the initiator,  $\overline{M}_w = 7005$



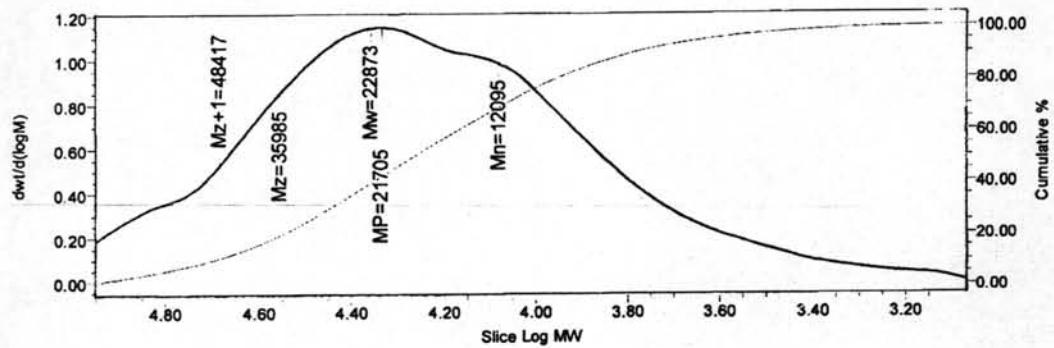
**Figure B-8** GPC chromatogram of PLLA (at 120 °C, 24 hours) sample 1 in table 4.4, sample 4 in table 4.5 and sample 13 in table 4.6 using creatine hydrate as the initiator,  $\overline{M}_w = 5440$



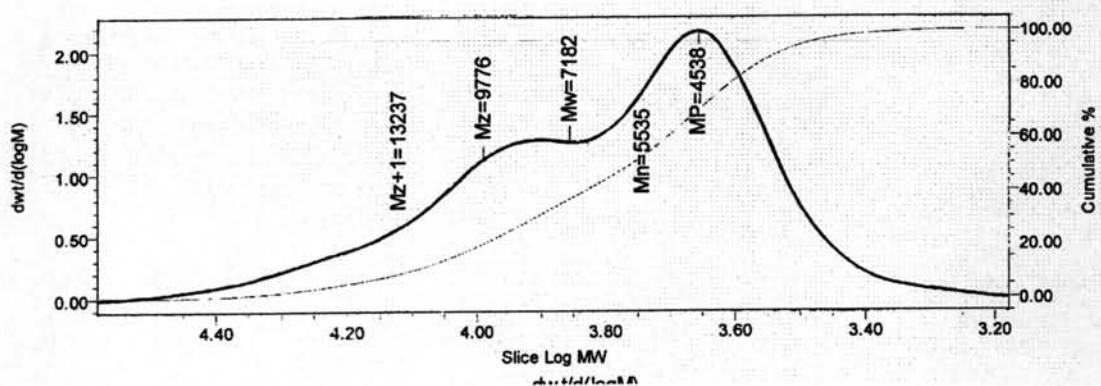
**Figure B-9** GPC chromatogram of PLLA (at 120 °C, 48 hours) sample 2 in table 4.4, sample 7 in table 4.5 and sample 17 in table 4.6 using creatine hydrate as the initiator,  $\overline{M}_w = 6664$



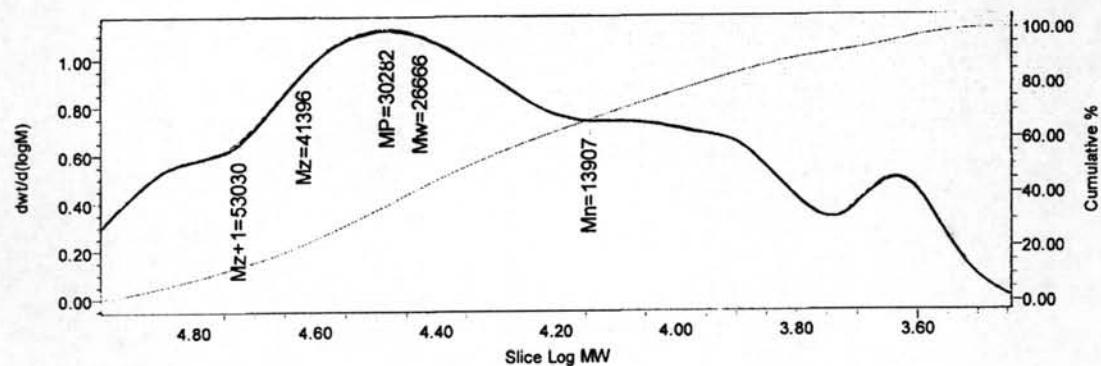
**Figure B-10** GPC chromatogram of PLLA (at 120 °C, 24 hours) sample 2 in table 4.5 using HMDI as chain extender at the ratio of 1:1.1,  $\overline{M}_w = 13458$



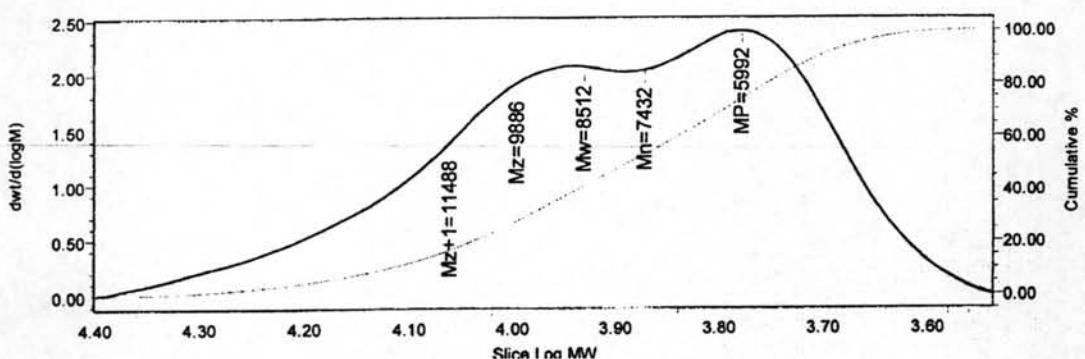
**Figure B-11** GPC chromatogram of PLLA (at 120 °C, 24 hours) sample 3 in table 4.5 using tolylene 2,4-diisocyanate terminated poly 1,4-butanediol prepolymer as chain extender at the ratio of 1:1.1,  $\overline{M}_w = 22873$



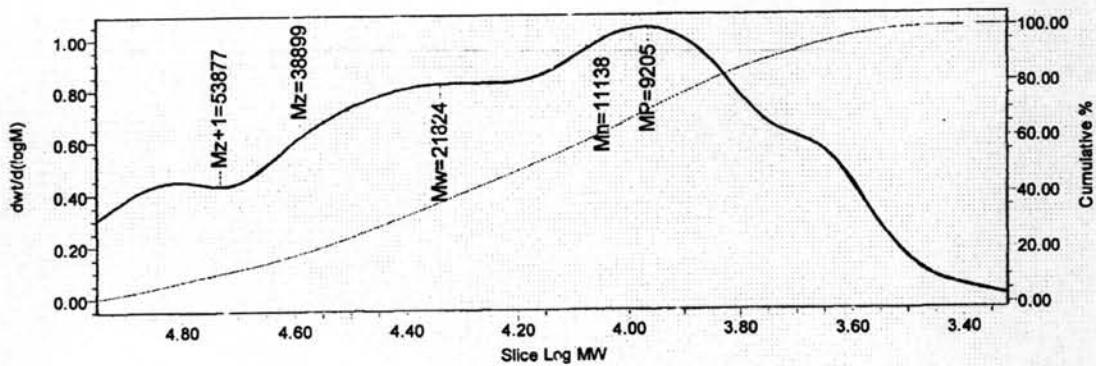
**Figure B-12** GPC chromatogram of PLLA (at 120 °C, 24 hours) sample 5 in table 4.5 using HMDI as chain extender at the ratio of 1:1.1,  $\overline{M}_w = 7182$



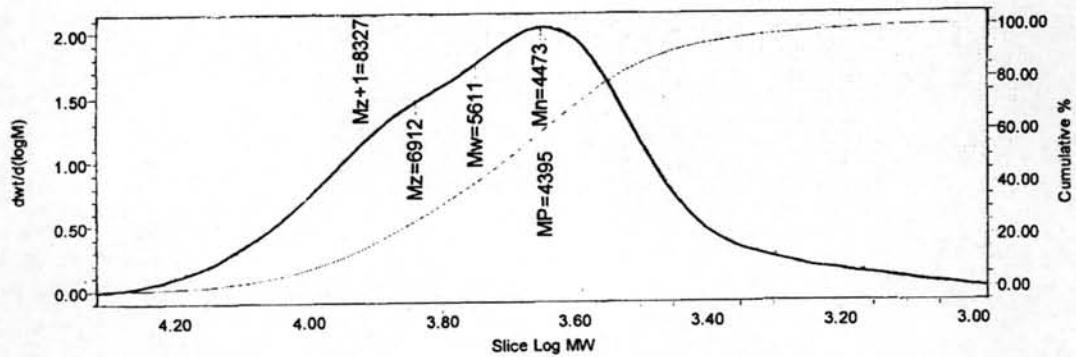
**Figure B-13** GPC chromatogram of PLLA (at 120 °C, 24 hours) sample 6 in table 4.5 using tolylene 2,4-diisocyanate terminated poly 1,4-butanediol prepolymer as chain extender at the ratio of 1:1.1,  $\overline{M}_w = 26666$



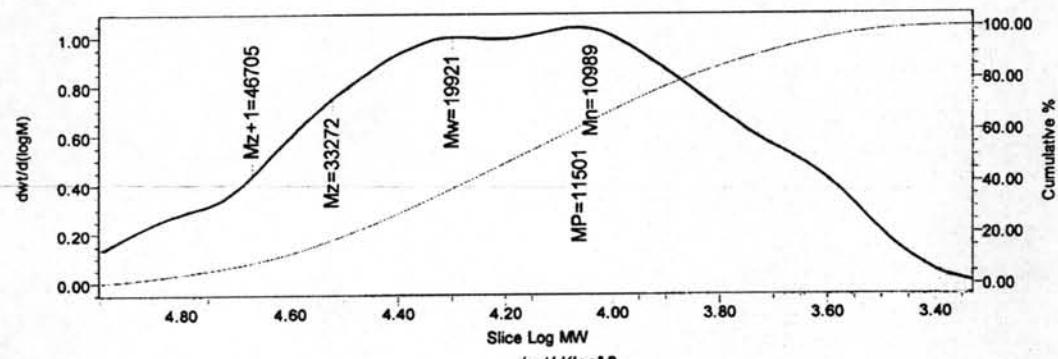
**Figure B-14** GPC chromatogram of PLLA (at 120 °C, 48 hours) sample 8 in table 4.5 using HMDI as chain extender at the ratio of 1:1.1,  $\overline{M}_w = 8512$



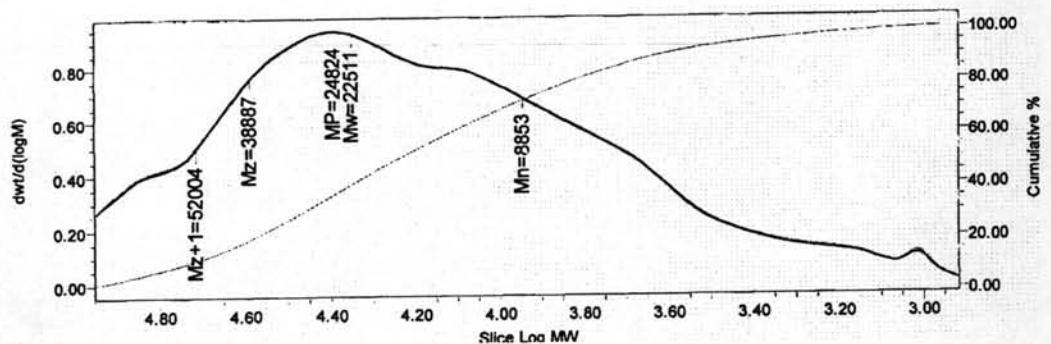
**Figure B-15** GPC chromatogram of PLLA (at 120 °C, 48 hours) sample 9 in table 4.5 using tolylene 2,4-diisocyanate terminated poly 1,4-butanediol prepolymer as chain extender at the ratio of 1:1.1,  $\overline{M}_w = 21824$



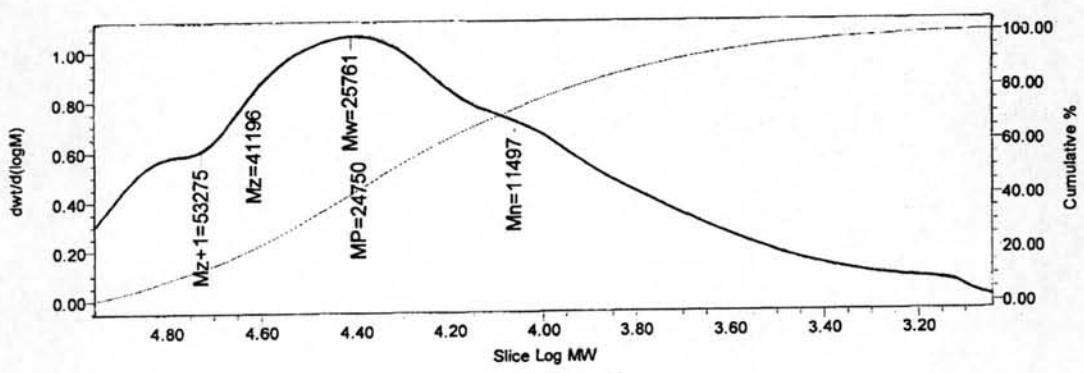
**Figure B-16** GPC chromatogram of PLLA (at 120 °C, 24 hours) sample 1 in table 4.6 without chain extender,  $\overline{M}_w = 5611$



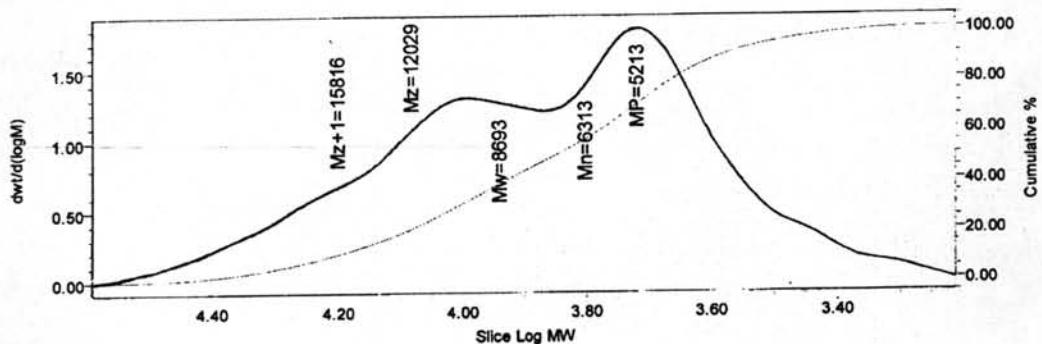
**Figure B-17** GPC chromatogram of sample 2 in table 4.6: PLLA (at 120 °C, 24 hours) with tolylene 2,4-diisocyanate terminated poly 1,4-butanediol prepolymer at the ratio of 1:0.5,  $\overline{M}_w = 19921$



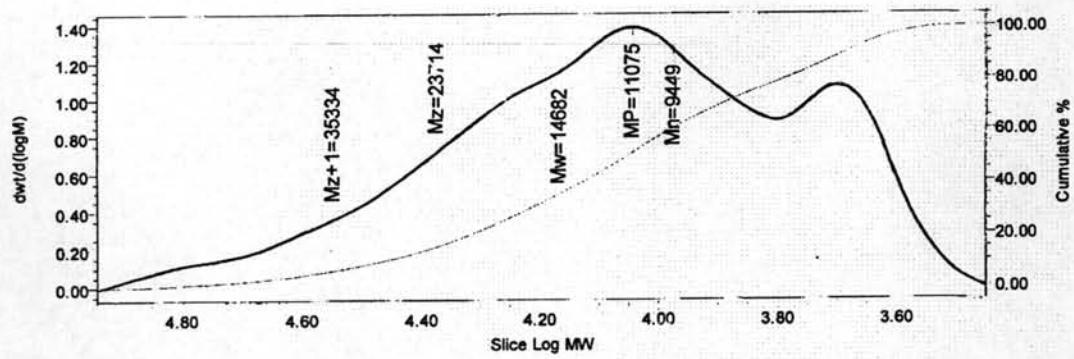
**Figure B-18** GPC chromatogram of sample 3 in table 4.6: PLLA (at 120 °C, 24 hours) with tolylene 2,4-diisocyanate terminated poly 1,4-butanediol prepolymer at the ratio of 1:1.1,  $\overline{M}_w = 22511$



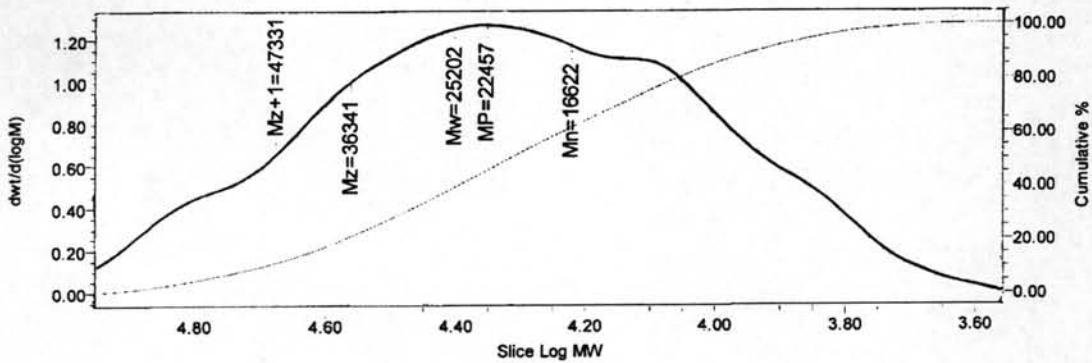
**Figure B-19** GPC chromatogram of sample 4 in table 4.6: PLLA (at 120 °C, 24 hours) with tolylene 2,4-diisocyanate terminated poly 1,4-butanediol prepolymer at the ratio of 1:2,  $\overline{M}_w = 25761$



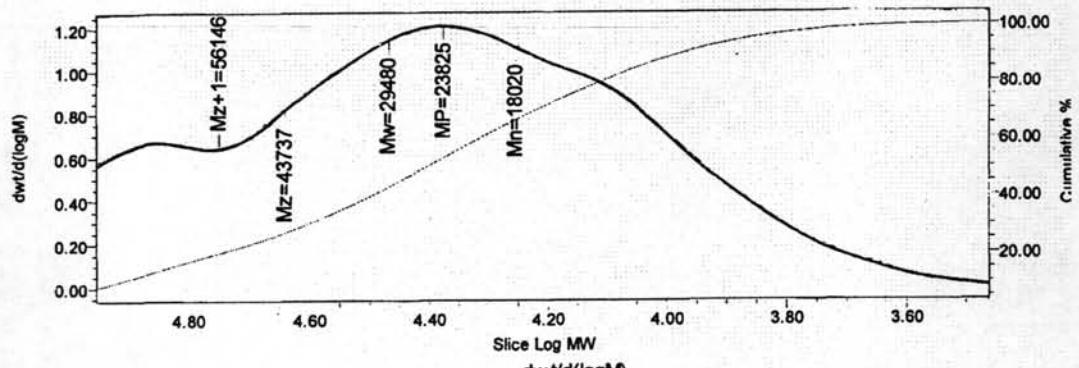
**Figure B-20** GPC chromatogram of sample 5 in table 4.6: PLLA (at 120 °C, 24 hours) without chain extender,  $\overline{M}_w = 8693$



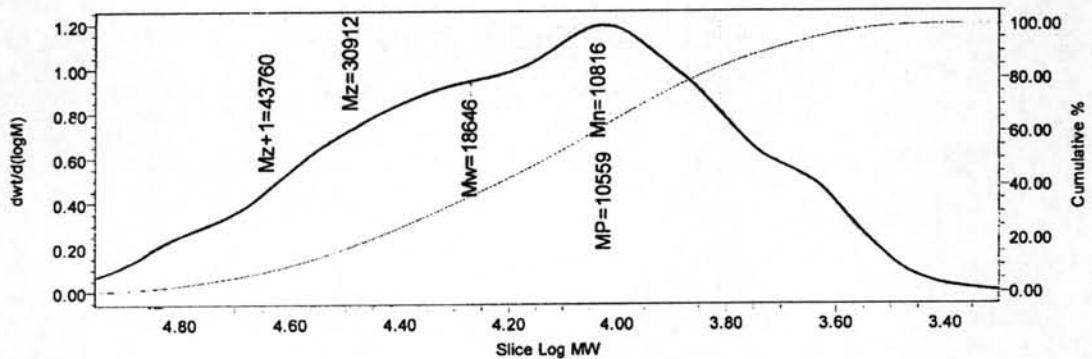
**Figure B-21** GPC chromatogram of sample 6 in table 4.6: PLLA (at 120 °C, 24 hours) with tolylene 2,4-diisocyanate terminated poly 1,4-butanediol prepolymer at the ratio of 1:0.5,  $\overline{M}_w = 14682$



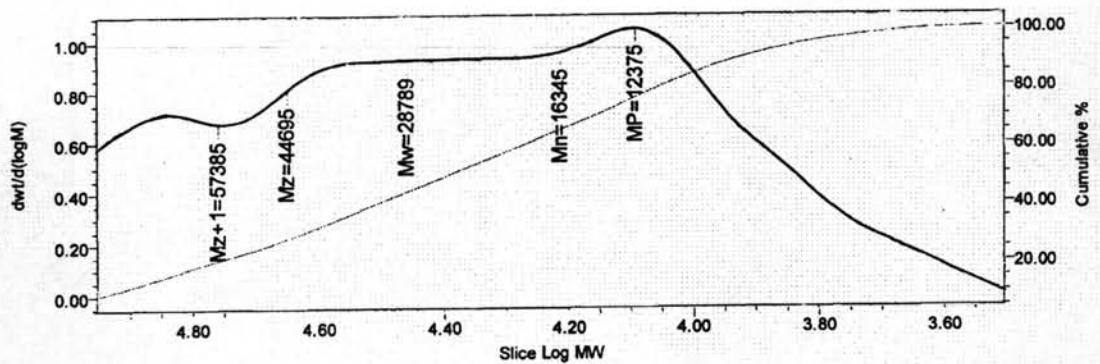
**Figure B-22** GPC chromatogram of sample 7 in table 4.6: PLLA (at 120 °C, 24 hours) with tolylene 2,4-diisocyanate terminated poly 1,4-butanediol prepolymer at the ratio of 1:1.1,  $\overline{M}_w = 25202$



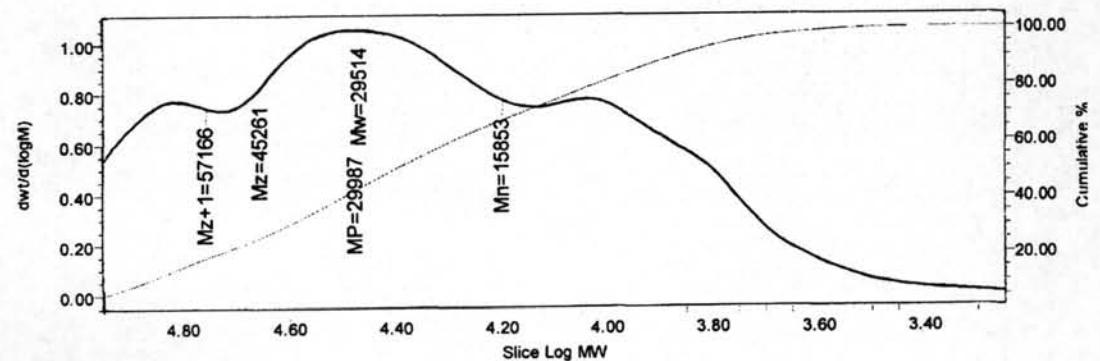
**Figure B-23** GPC chromatogram of sample 8 in table 4.6: PLLA (at 120 °C, 24 hours) with tolylene 2,4-diisocyanate terminated poly 1,4-butanediol prepolymer at the ratio of 1:2,  $\overline{M}_w = 29480$



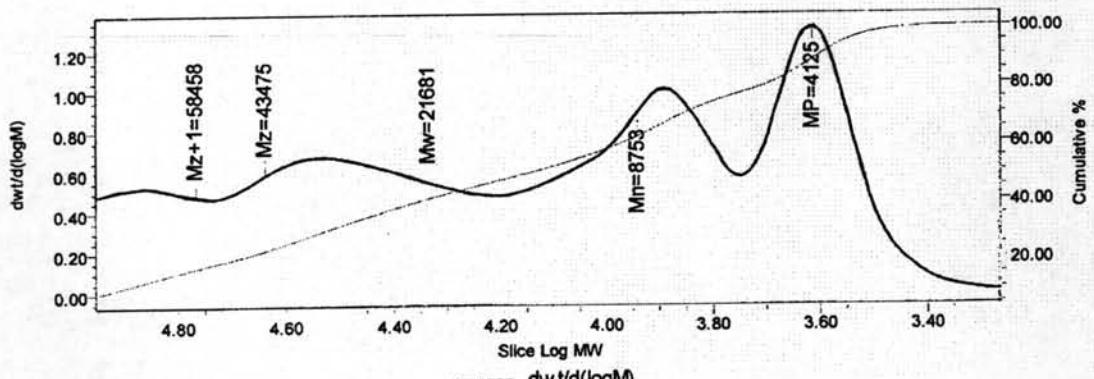
**Figure B-24** GPC chromatogram of sample 10 in table 4.6: PLLA (at 120 °C, 48 hours) with tolylene 2,4-diisocyanate terminated poly 1,4-butanediol prepolymer at the ratio of 1:0.5,  $\overline{M}_w = 18646$



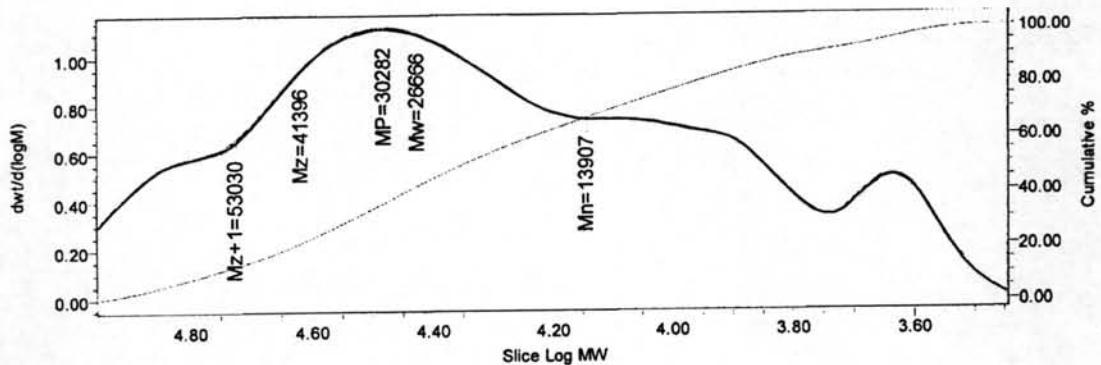
**Figure B-25** GPC chromatogram of sample 11 in table 4.6: PLLA (at 120 °C, 48 hours) with tolylene 2,4-diisocyanate terminated poly 1,4-butanediol prepolymer at the ratio of 1:1.1,  $\overline{M}_w = 28789$



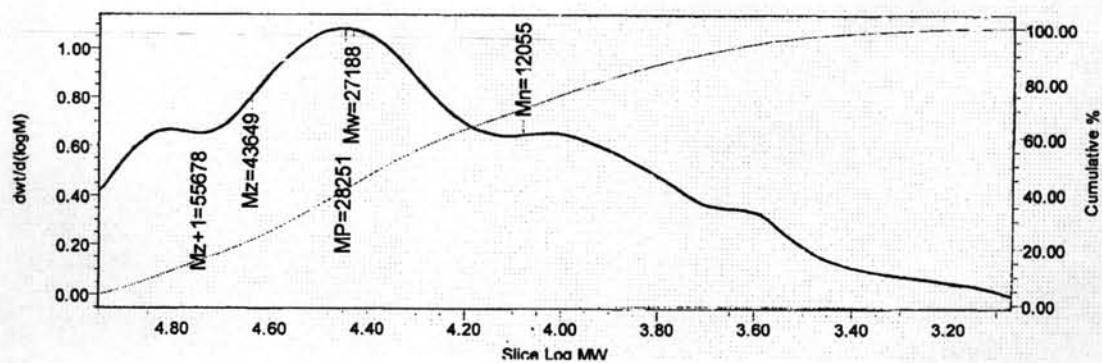
**Figure B-26** GPC chromatogram of sample 12 in table 4.6: PLLA (at 120 °C, 48 hours) with tolylene 2,4-diisocyanate terminated poly 1,4-butanediol prepolymer at the ratio of 1:2,  $\overline{M}_w = 29514$



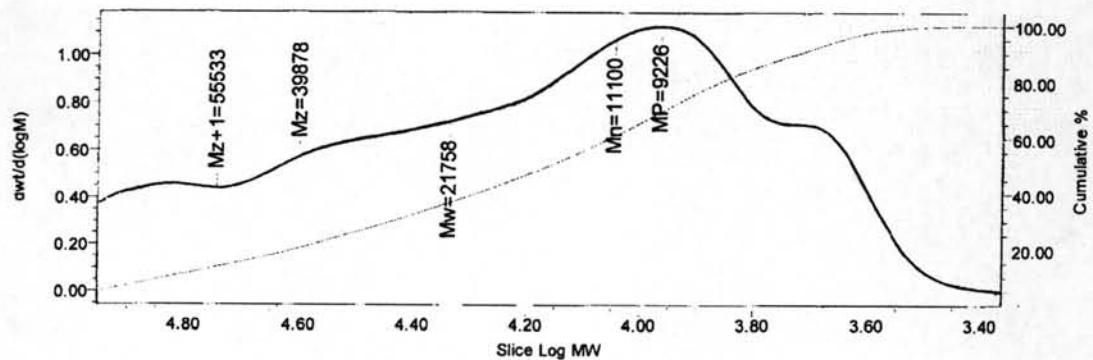
**Figure B-27** GPC chromatogram of sample 14 in table 4.6: PLLA (at 120 °C, 24 hours) with tolylene 2,4-diisocyanate terminated poly 1,4-butanediol prepolymer at the ratio of 1:0.5,  $\overline{M}_w = 21681$



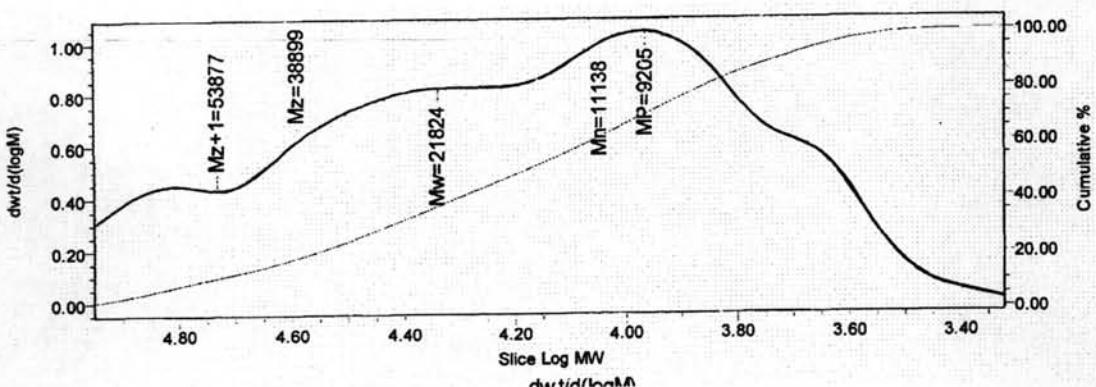
**Figure B-28** GPC chromatogram of sample 15 in table 4.6: PLLA (at 120 °C, 24 hours) with tolylene 2,4-diisocyanate terminated poly 1,4-butanediol prepolymer at the ratio of 1:1.1,  $\overline{M}_w = 26666$



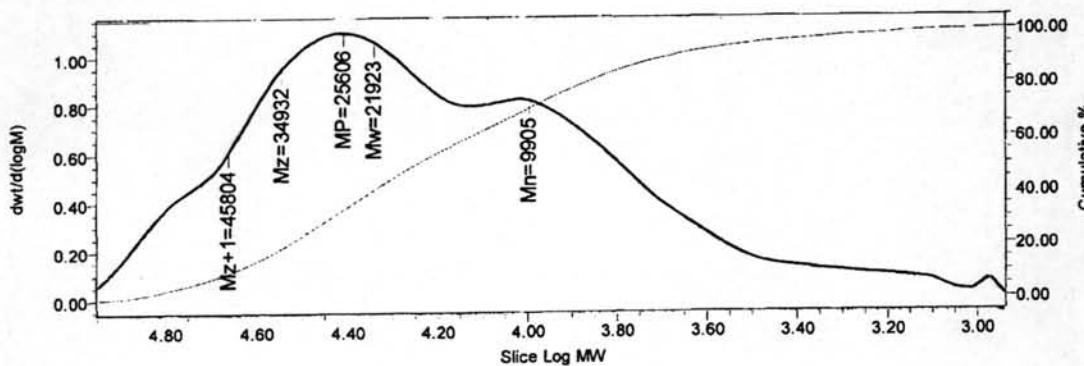
**Figure B-29** GPC chromatogram of sample 16 in table 4.6: PLLA (at 120 °C, 24 hours) with tolylene 2,4-diisocyanate terminated poly 1,4-butanediol prepolymer at the ratio of 1:2,  $\overline{M}_w = 27188$



**Figure B-30** GPC chromatogram of sample 18 in table 4.6: PLLA (at 120 °C, 48 hours) with tolylene 2,4-diisocyanate terminated poly 1,4-butanediol prepolymer at the ratio of 1:0.5,  $\overline{M}_w = 21758$



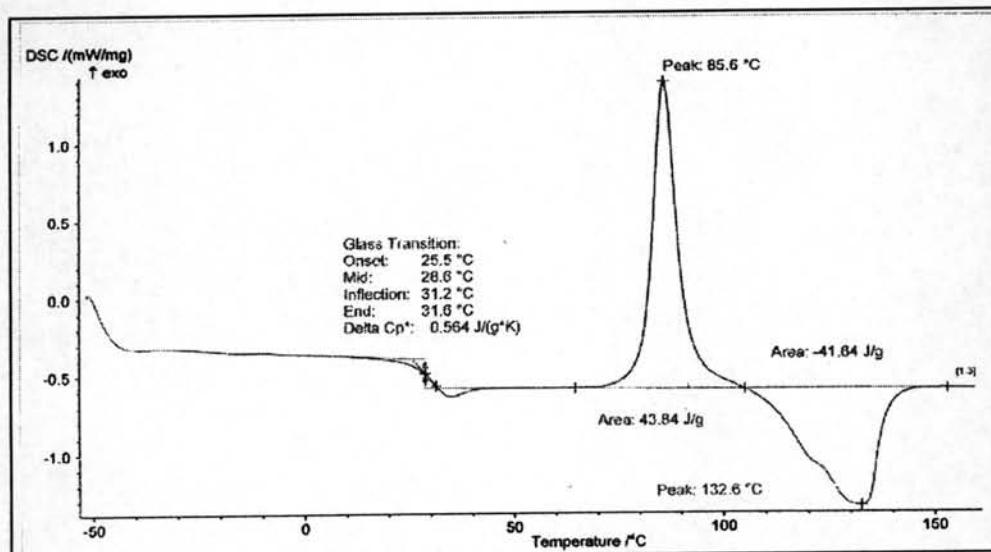
**Figure B-31** GPC chromatogram of sample 19 in table 4.6: PLLA (at 120 °C, 48 hours) with tolylene 2,4-diisocyanate terminated poly 1,4-butanediol prepolymer at the ratio of 1:1.1,  $\overline{M}_w = 21824$



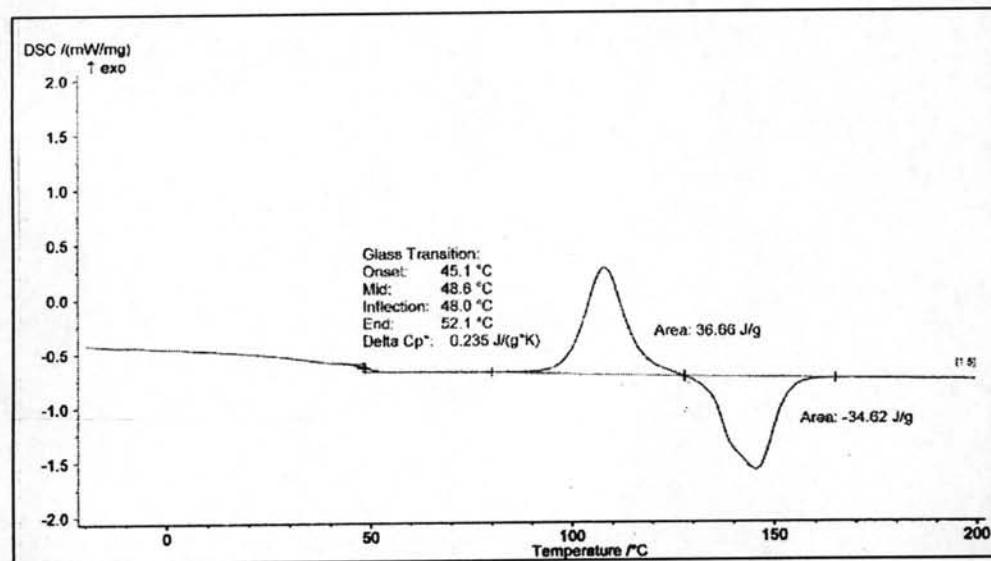
**Figure B-32** GPC chromatogram of sample 20 in table 4.6: PLLA (at 120 °C, 48 hours) with tolylene 2,4-diisocyanate terminated poly 1,4-butanediol prepolymer at the ratio of 1:2,  $\overline{M}_w = 21923$

## APPENDIX C

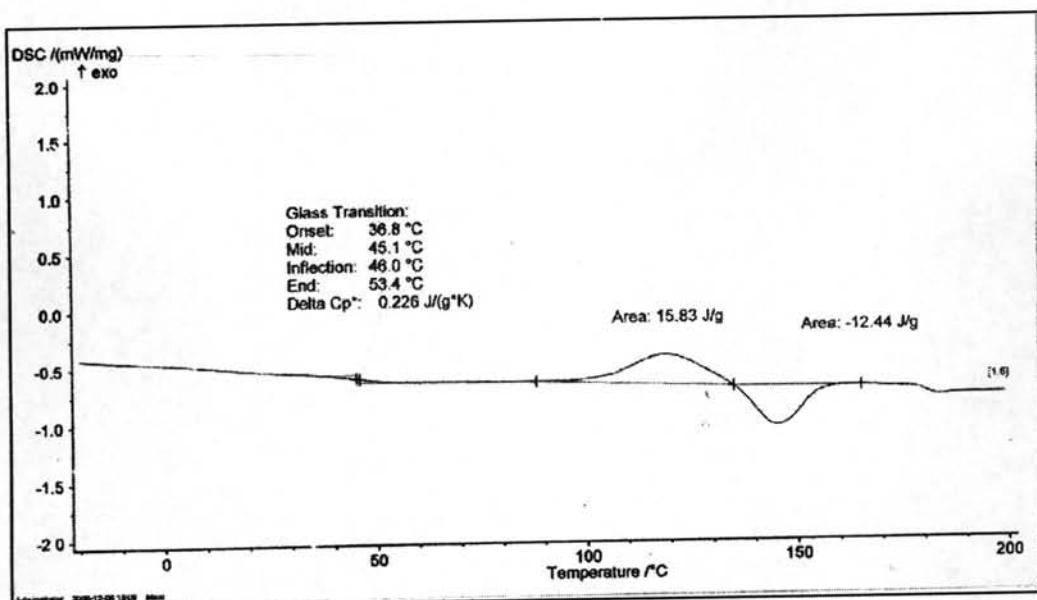
### DSC chromatogram of poly(L-lactic acid)



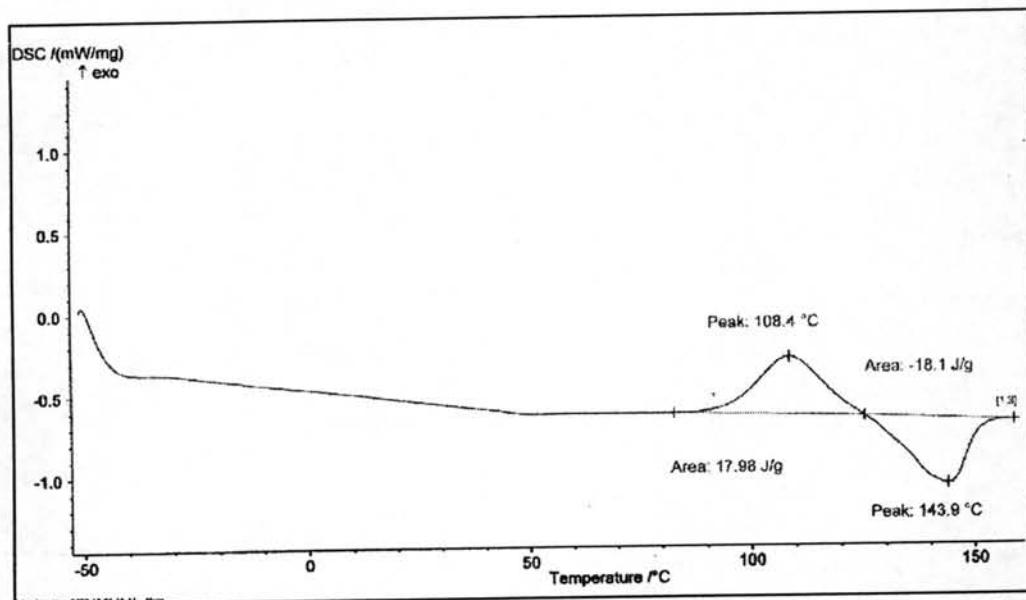
**Figure C-1** DSC chromatogram of sample 9 in table 4.6: PLLA ( $\text{Sn}(\text{Oct})_2$ , 120 °C, 48 hours),  $T_g = 28.6^\circ\text{C}$



**Figure C-2** DSC chromatogram of sample 10 in table 4.6: PLLA ( $\text{Sn}(\text{Oct})_2$ , 120 °C, 48 hours) to tolylene 2,4-diisocyanate terminated poly 1,4-butanediol prepolymer in ratio 1:0.5,  $T_g = 48^\circ\text{C}$



**Figure C-3** DSC chromatogram of sample 11 in table 4.6: PLLA (Sn(Oct)<sub>2</sub>, 120 °C, 48 hours) to tolylene 2,4-diisocyanate terminated poly 1,4-butanediol prepolymer in ratio 1:1.1, T<sub>g</sub> = 45.1 °C.



**Figure C-4** DSC chromatogram of sample 12 in table 4.6: PLLA (Sn(Oct)<sub>2</sub>, 120 °C, 48 hours) to tolylene 2,4-diisocyanate terminated poly 1,4-butanediol prepolymer in ratio 1:2, T<sub>g</sub> cannot be detected.

## VITAE

Miss Arpudsorn Thavornwan was born in Bangkok, Thailand, on June 4<sup>th</sup>, 1981. She received Bachelor degree of science in 2003 from Department of Chemistry, Faculty of Science, Chulalongkorn University. She started as a Master degree student in program of Petrochemistry and Polymer science, Chulalongkorn University in 2004 and completed program in 2006.