## CHARPTER V CONCLUSIONS

Poly(p-phenylene) was chemically synthesized by means of oxidative polymerization and subsequently doped by using FeCl<sub>3</sub>-ethanol solution in the ratio of dopant per monomer equal to 50:1. The dPPP shows no response to CO and H<sub>2</sub> but shows negative response to NH<sub>3</sub>. The electrical conductivity sensitivity of 50:1 dPPP toward NH<sub>3</sub> increase with increasing NH<sub>3</sub> concentration and can be then improved by introducing ZSM-5 zeolite into dPPP matrix. The sensitivity increases with zeolite content increases up to 30%. Beyond this faction the sensitivity of the sensor decreases. The effect of cation type was then investigated, including Na<sup>+</sup>, K<sup>+</sup>, NH<sub>4</sub><sup>+</sup> and H<sup>+</sup>. The sensitivity of the composite with different cation containing in zeolite were arranged; 50:1dPPP(90)/KZ23 <50:1dPPP <50:1dPPP(90)/NaZ23 <50:1dPPP(90)/NH<sub>4</sub>Z23 <50:1dPPP(90)/HZ23. The sensitivity increase with changing cation type can be described in term of acidic properties. The 50:1dPPP(90)/HZ23 possessed highest sensitivity of -0.36 due to H<sup>+</sup> has highest acidity which induces more favorable NH<sub>3</sub> adsorption and interaction with the conductive polymer.