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APPENDIX

Table A1 Effect of reaction time on the styrene oxidation using 0.1 g of catalyst, containing 7.0% titanium content, at 80 °C

Reaction time (h)	Styrene conversion (%)	Selectivity (%)	
		Benzaldehyde	Styrene oxide
1	5.95	54.57	45.4
2	13.83	60.46	39.5
3	15.54	64.49	35.5
4	25.82	65.82	34.5
6	24.03	72.54	27.5

Table A2 Effect of reaction temperature on the styrene oxidation using 0.1 g of catalyst, containing 7.0% titanium content, for 4 h

Reaction temperature (°C)	Styrene conversion (%)	Selectivity (%)	
		Benzaldehyde	Styrene oxide
70	25.14	76.14	23.9
80	25.82	65.80	34.2
90	26.19	81.09	18.9

Table A3 Effect of amount of catalyst, containing 7.0% titanium content, used on the styrene oxidation at 80 °C for 4 h

Catalyst used (g)	Styrene conversion (%)	Selectivity (%)	
		Benzaldehyde	Styrene oxide
0.05	11.21	59.69	40.3
0.10	25.82	65.80	34.2
0.15	22.61	71.74	28.3
0.20	24.00	73.20	26.8

Table A4 Effect of titanium content on the styrene oxidation using 0.1 g of catalyst at 80 °C for 4 h

% Ti loaded	Styrene conversion (%)	Selectivity (%)	
		Benzaldehyde	Styrene oxide
0.0	4.01	53.44	46.6
3.0	14.35	57.87	42.1
5.0	13.91	63.16	36.8
7.0	25.82	65.82	34.2
10.0	12.36	69.89	30.1

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