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UTILIZATION OF RICE HUSK SILICA FOR SYNTHESIS OF MESOPOROUS MOLECULAR SIEVE MCM-41 APPLIED FOR CATALYTIC HYDRODECHLORINATION OF CHLORINATED VOLATILE ORGANIC COMPOUNDS

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| Utilization of Rice Husk Silica for Synthesis of Mesoporous Molecular |
|---|
| Sieve MCM-41 Applied for Catalytic Hydrodechlorination of |
| Chlorinated Volatile Organic Compounds |
| Miss Siriluk Chiarakorn |
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้สิริลักษณ์ เจียรากร : การใช้ซิลิกาจากแกลบข้าวเพื่อสังเคราะห์เบโซพอรัสโมเลคิวลาร์ สำหรับใช้เร่งปฏิกิริยาไฮโครคิคลอริเนชันของสารประกอบอินทรีย์ ซิฟเอ็มซีเอ็ม 41 กลอรีนที่ระเหยได้. (UTILIZATION OF RICE HUSK SILICA FOR SYNTHESIS OF MESOPOROUS MOLECULAR SIEVE MCM-41 CATALYTIC **HYDRODECHLORINATION** APPLIED FOR OF CHLORINATED VOLATILE ORGANIC COMPOUNDS) อ.ที่ปรึกษา : รศ. คร. นุรักษ์ กฤษคานุรักษ์, อ.ที่ปรึกษาร่วม : Prof. Dr. Hiroshige Matsumoto จำนวนหน้า 166 หน้า. ISBN 974-17-4175-8.

ซิลิกาจากแกลบข้าวสามารถนำมาใช้เป็นแหล่งซิลิกาสำหรับการสังเคราะห์เอ็มซีเอ็ม 41 การสกัคซิลิ ึกาทำได้โดยนำแกลบมาต้มกับกรดไฮโดรกลอริกที่อุณหภูมิ 80 องศาเซลเซียส เป็นเวลา 1 ชม. แล้วนำไปเผาที่ อุณหภูมิ 650 องศาเซลเซียส เป็นเวลา 4 ชม. ผลิตภัณฑ์ที่สกัดได้มีส่วนประกอบของซิลิกามากกว่า 99 เปอร์เซ็นต์. เอ็มซีเอ็ม 41 จากแกลบสังเคราะห์ได้จากสารละลายโซเดียมซิลิเกตที่ได้จากซิลิกาแกลบกับเฮกซะ เคคซิลไตรเมธิลแอมโมเนียมโบรไมค์ (ซีทีเอบี) ด้วยอัตราส่วนโคยโมลเป็น 1.0 ซิลิกา ต่อ 1.1 โซเคียมไฮครอก ใชด์ ต่อ 0.13 ซีทีเอบี ต่อ 0.12 น้ำ โครงสร้างรูพรุนจะก่อผลึกภายในเวลา 48 ชม. ที่พีเอช 10. เอ็มซีเอ็ม 41 จาก แกลบที่สังเคราะห์ได้มีโครงสร้างหกเหลี่ยมที่เป็นระเบียบ, มีพื้นที่ผิวประมาณ 800 ± 8 ตร.ม. ต่อ กรับ, มีเส้น ้ผ่าศูนย์กลางเฉลี่ย 29.5 อังสตรอม และมีการกระจายตัวของรูพรุนน้อย ต้นทุนการผลิตเอ็มซีเอ็ม 41 จากแกลบ ประมาณ 26,000 บาท ต่อ 1 กก. วัสคุที่สังเคราะห์ได้นี้นำไปใช้ในการศึกษาการดูคซับของสารอินทรีย์ระเหยที่มี ้ส่วนประกอบของคลอรีน เช่น ไตรคลอโรเอธิลีน, เตตระคลอโรเอธิลีน, คาร์บอนเตตระคลอไรด์ พบว่าการคูด ้ซับของไตรคลอโรเอธิลีนและเตตระคลอโรเอธิลีนเป็นแบบกายภาพ ขณะที่การคคซับของการ์บอนเตตระคลอ ไรด์มีความแข็งแรงมากกว่า จากการศึกษาไอโซเทอมด้วยตาชั่งที่มีความละเอียดระดับไมโครพบว่าไอโซเทอม ของการ์บอนเตตระกลอไรด์เป็นชนิดที่ 5 ขณะที่ไอโซเทอมของไนโตรเจนเป็นชนิดที่ 4ซี ขนาดของรูพรุนและ ้การกระจายตัวของรูพรุนที่ได้จากไอโซเทอมของในโตรเจนกำนวณด้วยสมการของบีเจเอชและนาโอโนพบว่า ฐพรุนมีขนาด 27 และ 29 อังสตรอม ตามลำคับ ขณะที่ขนาดของรูพรุนและการกระจายตัวของรูพรุนที่ได้จากไอ ์โซเทอมของการ์บอนเตตระกลอไรค์พบว่ารูพรุนมีขนาด 24 และ 28 อังสตรอม ตามลำคับ นอกจากนี้ เอ็มซีเอ็ม 41 จากแกลบถูกนำมาทคสอบเป็นวัสคุซับพอร์ตสำหรับแพลลาเดียมในปฏิกิริยาไฮโครคิคลอริเนชัน ของคลอโรฟอร์ม. ผลการทคสอบพบว่าเอ็มซีเอ็ม 41 จากแกลบมีประสิทธิภาพคีเยี่ยมในการเกิดผลิตภัณฑ์สูง 80-90 เปอร์เซ็นค์ ที่อุณหภูมิ 150-200 องศาเซลเซียส เมื่อเปรียบเทียบกับซิลิกาและซิลิกาอลูมินา

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สาข

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##4389679320 : MAJOR ENVIRONMENTAL MANAGEMENT KEY WORD: MCM-41 / RICE HUSK SILICA / HYDRODECHLORINATION / PALLADIUM / CVOCS

SIRILUK CHIARAKORN : UTILIZATION OF RICE HUSK SILICA FOR SYNTHESIS OF MESOPOROUS MOLECULAR SIEVE MCM-41 APPLIED FOR CATALYTIC **HYDRODECHLORINATION** OF CHLORINATED VOLATILE ORGANIC COMPOUNDS. THESIS ADVISOR : ASSOC. PROF. NURAK GRISDANURAK, Ph.D., THESIS COADVISOR : PROF. HIROSHIGE MATSUMOTO, Ph.D. 166 pp. ISBN 974-17-4175-8.

High silica containing in rice husk was utilized as silica source for MCM-41 synthesis. Rice husk was refluxed in 5 M hydrochloric acid at 80 °C for 1 h and then calcined at 650 °C for 4 h. This method provided more than 99% of silica content. RH-MCM-41 was synthesized using sodium silicate prepared from rice husk as silica source and hexadecyltrimethylammonium bromide (CTAB) as template. The molar composition was 1.0SiO₂: 1.1NaOH: 0.13CTAB: 0.12H₂O. The mesoporous structure was completely crystallized within 48 h aging at pH value of 10. The RH-MCM-41 possessed uniformly hexagonal structure. The BET surface area was around (800 ± 8) $m^2 g^{-1}$ with average pore diameter of 29.5 Å and narrow pore size distribution. The estimated cost of 1 kg RH-MCM-41 was approximately 26,000 Baht. This material was applied to the adsorption studies of some chlorinated volatile organic compounds (CVOCs) such as trichloroethylene (TCE), tetrachloethylene (PCE), and carbon tetrachloride (CT). The adsorption of TCE and PCE was proved to be physical, while the adsorption of CT was stronger. The adsorption capacity of RH-MCM-41 for CVOCs was higher than commercial mordenite and activated carbon. The adsorption isotherm of carbon tetrachloride (CT) at 25 °C on the RH-MCM-41 was determined by using a magnetically coupled microbalance. The CT isotherms were classified as reversible Type V and the nitrogen adsorption isotherm was Type IVc. Pore size distributions (PSD) of nitrogen isotherm for the RH-MCM-41 calculated by using the BJH and Naono methods showed quite narrow pore diameter distributions, centered around 27 and 29 Å, respectively. Similarly, the peak pore diameters calculated from CT isotherms using the BJH and Naono methods were 24 and 28 Å. The RH-MCM-41 was tested as a catalyst support of palladium for the hydrodechlorination of chloroform. The RH-MCM-41 supported palladium showed the best performance with the conversion enhanced up to 80-90 % at 150-200 °C compared to silica and silica-alumina.

Field of study Environmental Management

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Student's signature Solule Chiel Advisor's signature Co-advisor's signature

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