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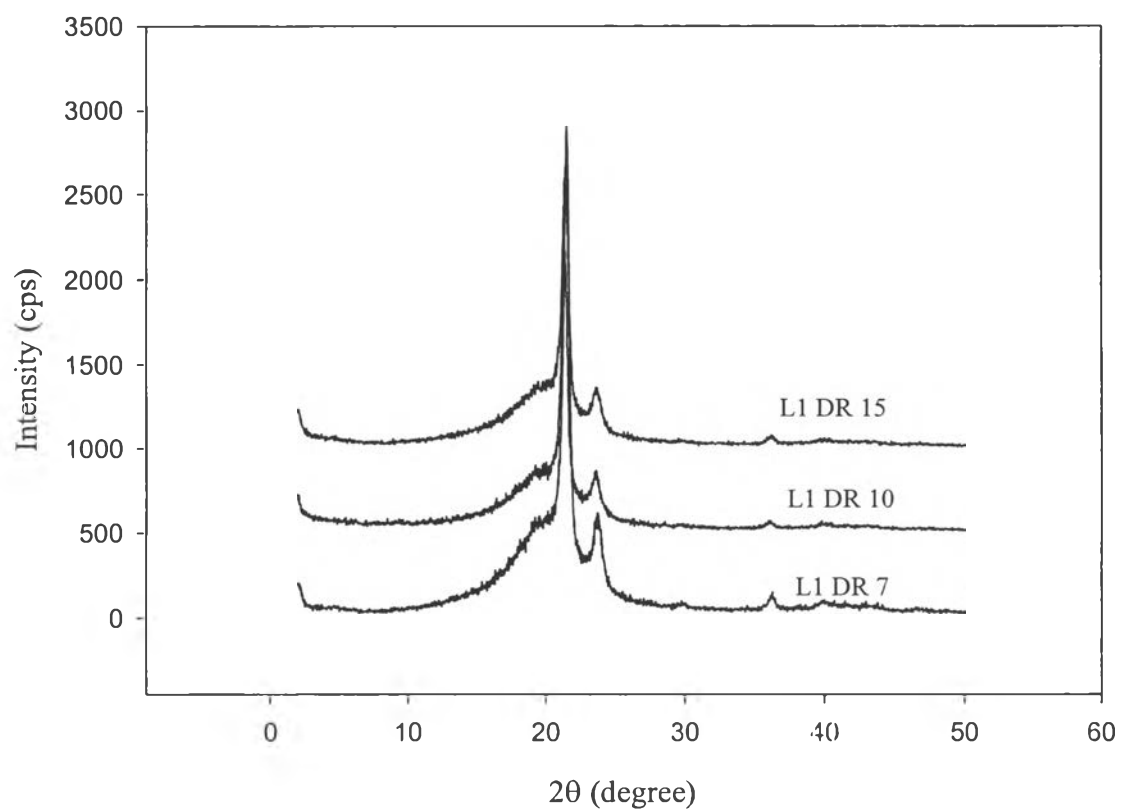
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## APPENDICES

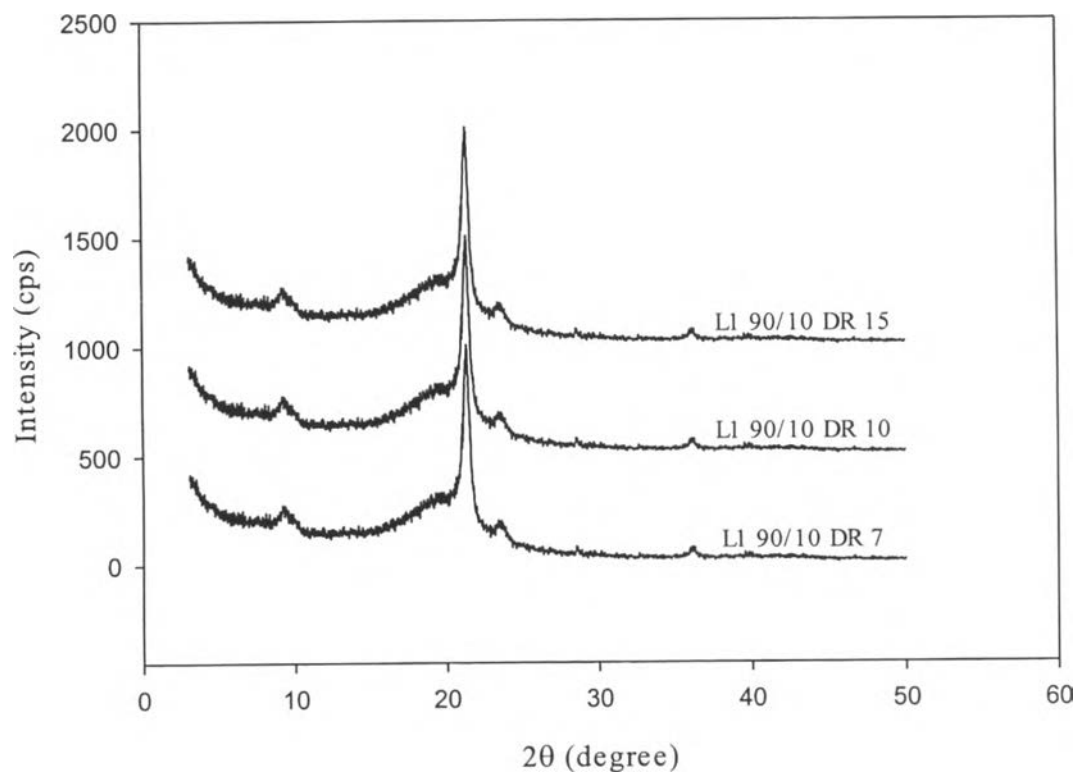
### Appendix A Degree of crystallinity of pure LLDPE and its blends with ENR and NR

**Table A1** Degree of crystallinity of pure LLDPE and its blends with ENR and NR.

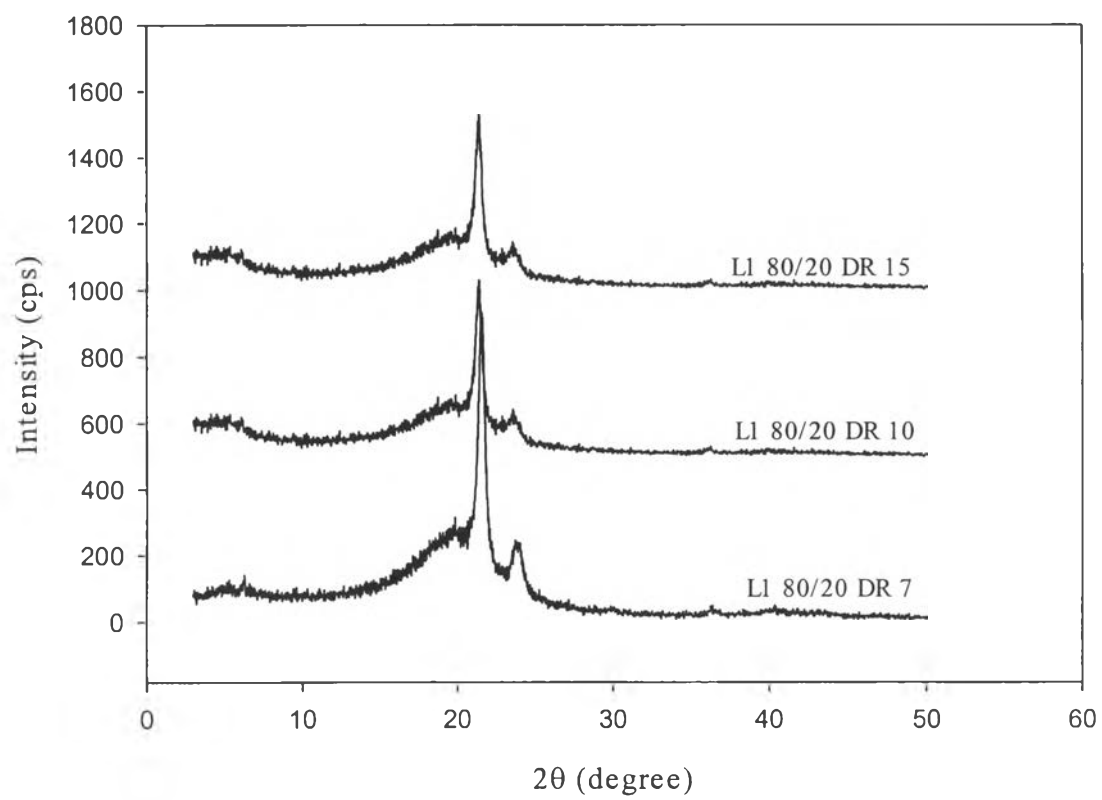
Sample	DR 7	DR 10	DR 15
L1	22.53	41.61	41.64
L1/90/10	21.71	23.48	25.00
L1/80/20	14.95	15.85	23.67
L1/ENR/NR	22.42	23.38	24.38
L6	21.71	26.30	29.33
L6/90/10	17.57	20.73	28.27
L6/80/20	16.56	19.34	25.52
L6/ENR/NR	20.93	21.35	23.54



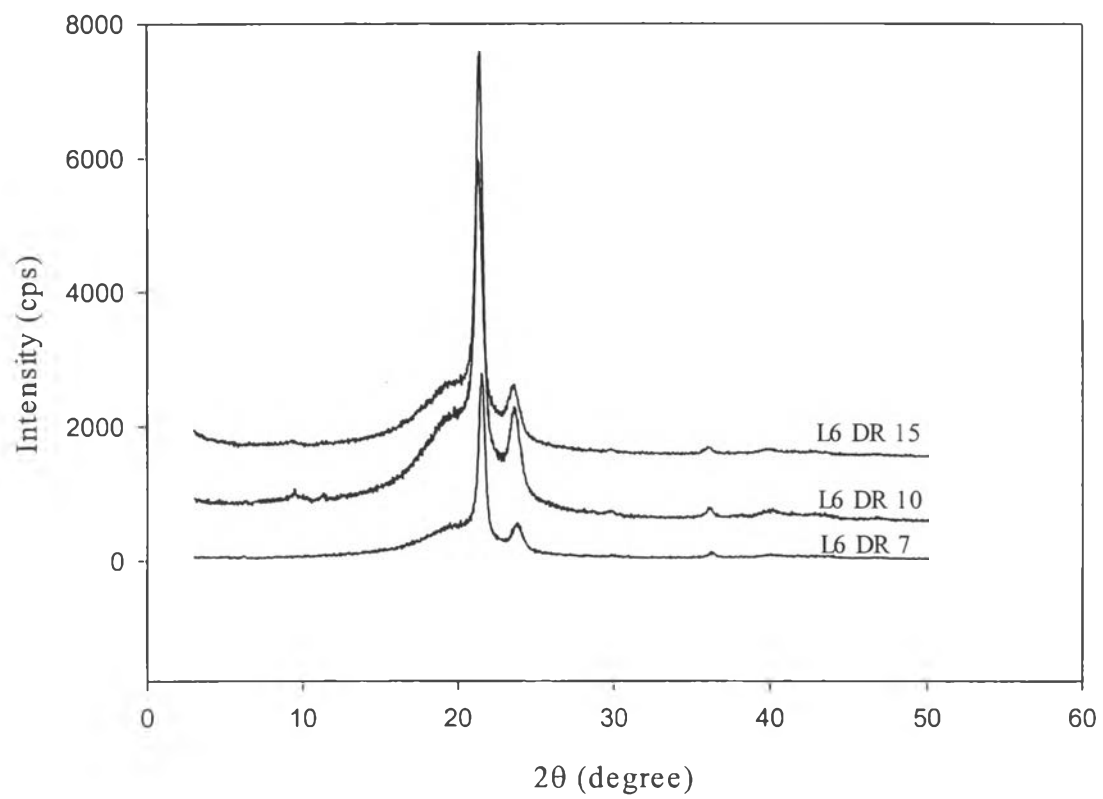
**Figure A1** XRD spectra of L1 at draw ratio 7, 10, 15.



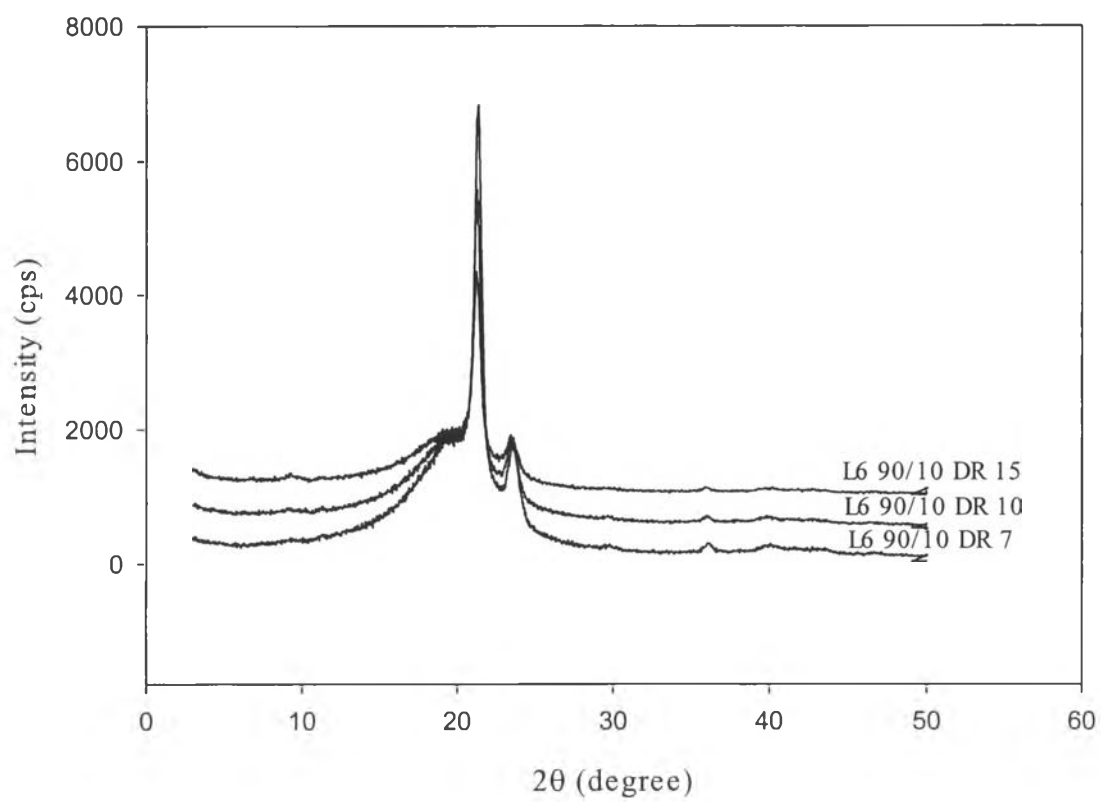
**Figure A2** XRD spectra of L1/90/10 at draw ratio 7, 10, 15.



**Figure A3** XRD spectra of L1/80/20 at draw ratio 7, 10, 15.

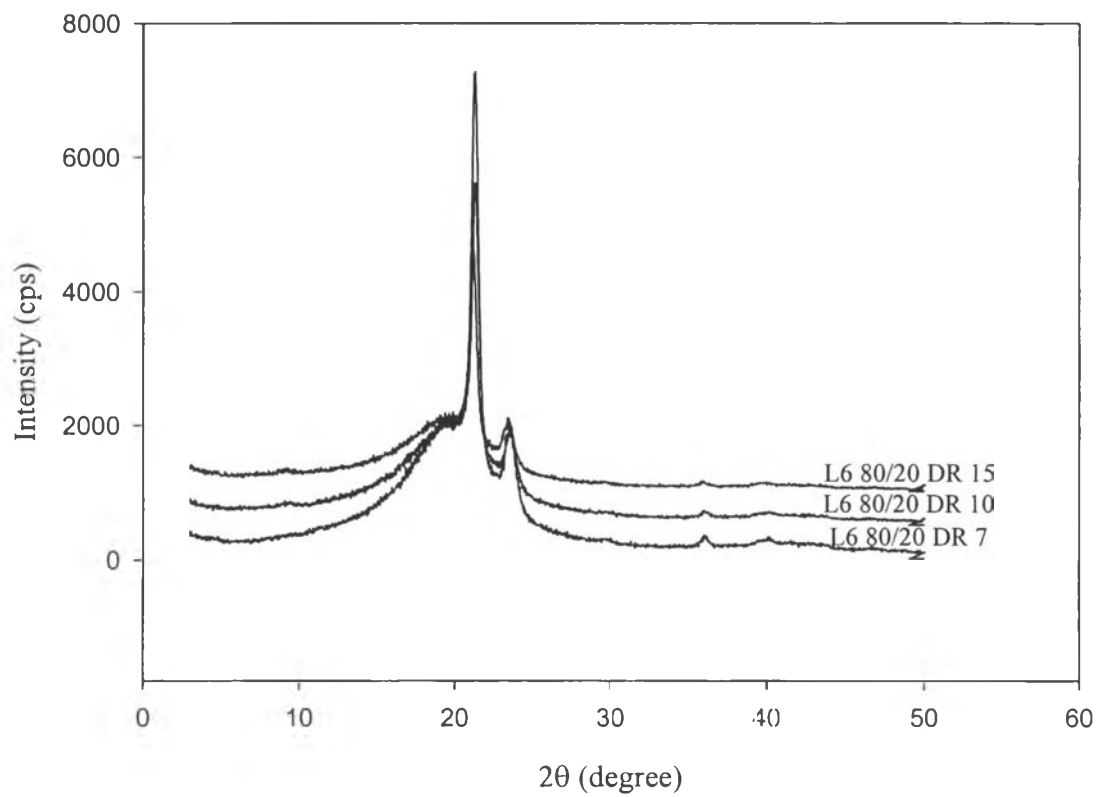


**Figure A4** XRD spectra of L6 at draw ratio 7, 10, 15.

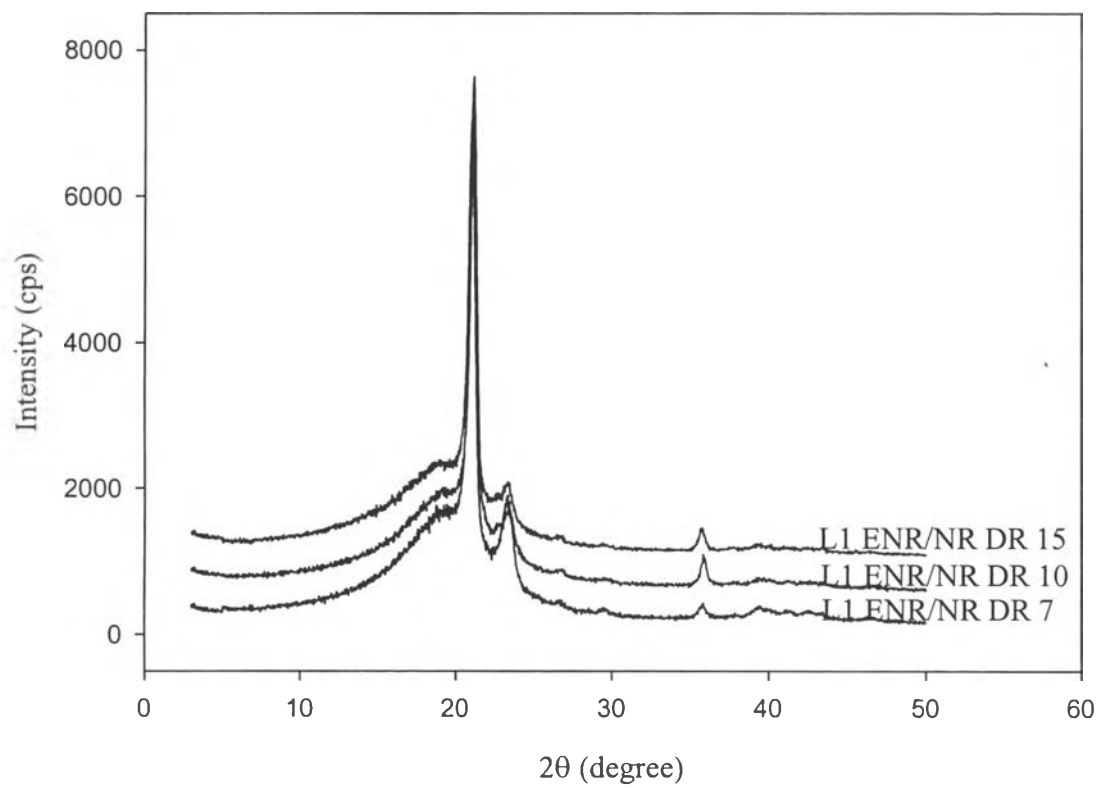


**Figure A5** XRD spectra of L6/90/10 at draw ratio 7, 10, 15.

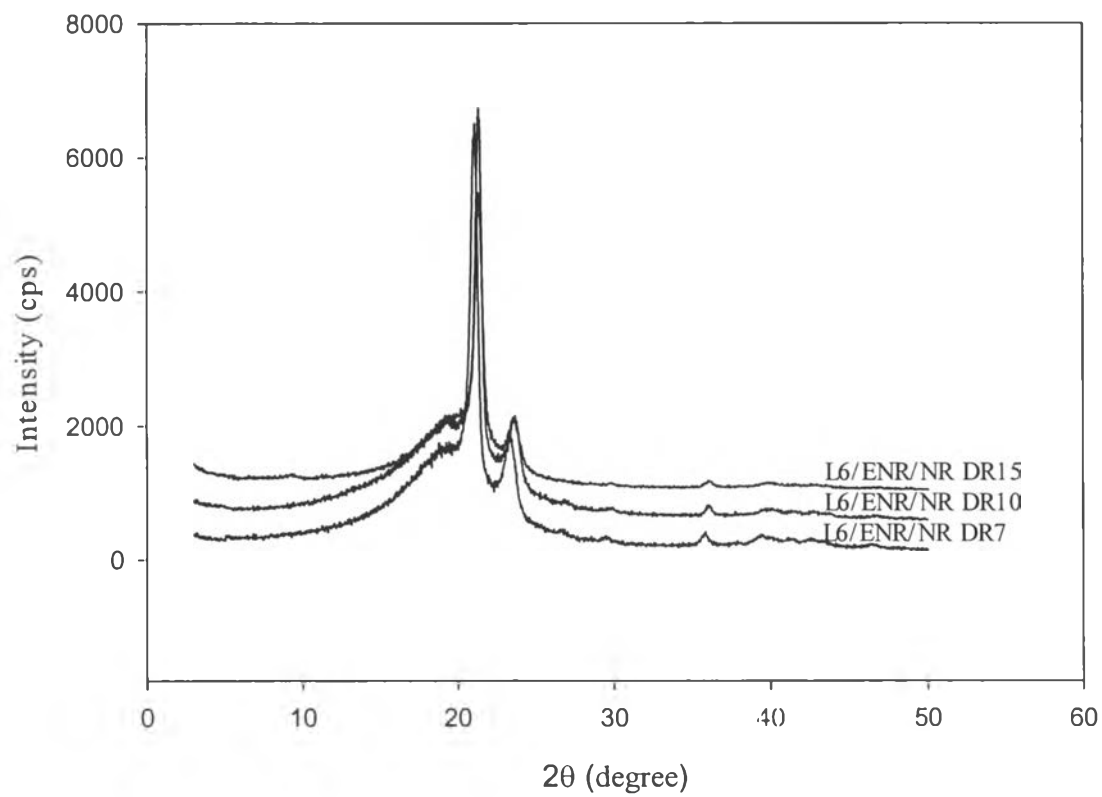




**Figure A6** XRD spectra of L6/80/20 at draw ratio 7, 10, 15.



**Figure A7** XRD spectra of L1/ENR/NR at draw ratio 7, 10, 15.



**Figure A8** XRD spectra of L6/ENR/NR at draw ratio 7, 10, 15.

## Appendix B Gas permeability of pure LLDPE and its blends with ENR and NR

**Table B1** Gas permeability of Pure L1.

Draw ratio	Sample 1	Sample 2	Sample 3	Avg
7	689.03	694.22	683.18	688.95
10	320.68	375.87	340.66	345.64
15	280.44	250.14	260.32	263.54

**Table B2** Gas permeability of L1/90/10.

Draw ratio	Sample 1	Sample 2	Sample 3	Avg
7	656.03	679.68	675.32	670.36
10	750.03	650.14	699.87	700.00
15	850.33	875.64	860.98	862.27

**Table B3** Gas permeability of L1/80/20.

Draw ratio	Sample 1	Sample 2	Sample 3	Avg
7	220.33	218.16	216.29	218.26
10	365.39	380.14	350.21	363.94
15	780.45	760.24	752.06	764.10

**Table B4** Gas permeability of L1/ENR/NR.

Draw ratio	Sample 1	Sample 2	Sample 3	Avg
7	230.11	213.06	203.02	215.40
10	420.11	430.55	380.09	410.03
15	980.35	950.21	950.61	960.29

**Table B5** Gas permeability of Pure L6.

Draw ratio	Sample 1	Sample 2	Sample 3	Avg
7	870.56	881.02	872.36	874.72
10	678.45	667.58	605.55	650.00
15	585.69	590.34	565.98	580.56

**Table B6** Gas permeability of L6/90/10.

Draw ratio	Sample 1	Sample 2	Sample 3	Avg
7	325.69	355.21	331.26	337.68
10	653.55	635.16	630.17	639.29
15	629.15	689.55	634.49	654.80

**Table B7** Gas permeability of L6/80/20.

Draw ratio	Sample 1	Sample 2	Sample 3	Avg
7	401.25	389.69	377.22	389.76
10	741.18	750.12	780.45	757.92
15	800.56	810.25	795.89	802.76

**Table B8** Gas permeability of L6/ENR/NR.

Draw ratio	Sample 1	Sample 2	Sample 3	Avg
7	260.55	279.11	275.30	271.23
10	760.87	780.69	760.87	767.41
15	2556.15	2895.25	2539.54	2664.52

**Appendix C Melting and crystalline temperatures of pure LLDPE and its blends with ENR and NR**

**Table C1** Melting and crystalline temperatures of pure LLDPE and its blends with ENR and NR.

Sample	$T_m$ ( $^{\circ}\text{C}$ )	$T_c$ ( $^{\circ}\text{C}$ )
L1 DR 7	120.9	106.633
L1 DR 10	120.9	106.133
L1 DR 15	121.1	105.800
L1/90/10 DR 7	120.60	105.966
L1/90/10 DR 10	119.50	105.133
L1/90/10 DR 15	119.60	104.966
L1/80/20 DR 7	120.70	105.466
L1/80/20 DR 10	120.30	105.800
L1/80/20 DR 15	120.40	105.633
L6 DR 7	121.0	105.300
L6 DR 10	121.4	105.300
L6 DR 15	121.2	105.466
L6/90/10 DR 7	121.1	106.633
L6/90/10 DR 10	121.1	106.633
L6/90/10 DR 15	121.1	106.300
L6/80/20 DR 7	121.0	107.466
L6/80/20 DR 10	121.1	107.633
L6/80/20 DR 15	121.0	107.633

Cont....

Table C1 (Continued)

Sample	$T_m$ ( $^{\circ}\text{C}$ )	$T_c$ ( $^{\circ}\text{C}$ )
L1/ENR/NR DR 7	120.0	104.966
L1/ENR/NR DR 10	120.0	104.633
L1/ENR/NR DR 15	119.9	104.800
L6/ENR/NR DR7	121.5	105.633
L6/ENR/NR DR 10	121.7	105.966
L6/ENR/NR DR15	121.3	106.300



**Appendix D Thickness of pure LLDPE and its blends with ENR and NR****Table D1** Thickness of pure LLDPE and its blends with ENR and NR.

Sample	DR 7	DR 10	DR 15
L1	225.2	118.9	104.8
L1/90/10	206.6	49.4	28.3
L1/80/20	220.6	115.6	62.9
L1/ENR/NR	421.7	400.1	300.6
L6	198.4	139.2	70.6
L6/90/10	156.2	98.8	65.9
L6/80/20	186.8	108.3	19.3
L6/ENR/NR	567.9	269.4	96.6

**Appendix E Orientation function of pure LLDPE and its blends with ENR and NR****Table E1** Orientation function of pure LLDPE and its blends with ENR and NR.

Sample	DR 7	DR 10	DR 15
L1	.0345	.0621	.0826
L1/90/10	.0451	.0542	.0765
L1/80/20	.0557	.0605	.0723
L1/ENR/NR	-.0425	-.0028	0.279
L6	.0453	.0705	.0743
L6/90/10	.0318	.0441	.0672
L6/80/20	.0367	.0463	.0475
L6/ENR/NR	0	.0010	.009

## Appendix F Tensile at yield of pure LLDPE and its blends with ENR and NR

**Table F1** Tensile at yield of pure LLDPE.

Draw Ratio	Sample 1	Sample 2	Sample 3	Sample 4	Sample 5	Avg
7	7.7368	6.7298	7.3536	6.9754	7.0125	7.1616
10	8.3784	8.5835	7.7739	7.4857	8.6188	8.1680
15	9.8023	9.6188	8.8157	9.2892	9.1935	9.3439

**Table F2** Tensile at yield of L1/90/10.

Draw Ratio	Sample 1	Sample 2	Sample 3	Sample 4	Sample 5	Avg
7	6.4434	6.8586	7.3839	7.0784	6.4932	6.8515
10	7.4805	7.4173	7.4624	8.5635	8.3073	7.8462
15	7.2075	8.3541	7.3780	9.2956	8.7136	8.1897

**Table F3** Tensile at yield of L1/80/20.

Draw Ratio	Sample 1	Sample 2	Sample 3	Sample 4	Sample 5	Avg
7	6.7843	7.2600	6.5785	7.0470	5.7327	6.6805
10	6.7075	7.3689	8.3423	7.8293	6.7075	7.3911
15	9.1642	9.2602	9.4971	6.9390	7.8438	8.5409

**Table F4** Tensile at yield of L1/ENR/NR.

Draw Ratio	Sample 1	Sample 2	Sample 3	Sample 4	Sample 5	Avg
7	5.6787	6.8226	5.2922	6.1163	5.5864	5.8992
10	7.0856	6.4976	6.2228	5.6120	6.6250	6.4086
15	7.1644	6.4617	7.0682	6.7752	7.4168	6.9773

**Table F5** Tensile at yield of L6.

Draw Ratio	Sample 1	Sample 2	Sample 3	Sample 4	Sample 5	Avg
7	7.0471	7.5360	6.3700	7.8410	6.5298	7.0648
10	6.8676	7.8948	8.0722	7.8887	7.1047	7.5656
15	10.5443	9.4179	9.6805	9.4751	9.0753	9.6382

**Table F6** Tensile at yield L6/90/10.

Draw Ratio	Sample 1	Sample 2	Sample 3	Sample 4	Sample 5	Avg
7	6.9695	7.7036	7.4053	6.9061	7.2198	7.2409
10	8.4666	6.4216	6.3983	7.3358	6.3380	6.9921
15	8.5314	7.2462	7.6729	9.7850	7.7056	8.1882

**Table F7** Tensile at yield of L6/80/20.

Draw Ratio	Sample 1	Sample 2	Sample 3	Sample 4	Sample 5	Avg
7	6.5776	6.6332	6.0882	6.5975	5.3985	6.2590
10	7.1236	6.5660	5.9369	7.3689	7.2259	6.8443
15	9.0103	8.5679	7.6072	7.8170	7.6889	8.1383

**Table F8** Tensile at yield of L6/ENR/NR.

Draw Ratio	Sample 1	Sample 2	Sample 3	Sample 4	Sample 5	Avg
7	5.4232	5.8702	5.3455	5.6082	5.4444	5.5383
10	5.8829	5.9322	6.2823	5.7303	6.1200	5.9895
15	6.4834	5.9411	6.0236	6.2104	5.8755	6.1068

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