REFERENCES

- ASTM D2007 (2003) Standard Test Method for Characteristic Groups in Rubber Extender and Processing Oils and Other Petroleum-Derived Oils by the Clay-Gel Absorption Chromatographic Method.
- Broseta, D., Robin, M., Savvidis, T., Fejean, C., Durandeau, M., and Zhou, H. (2000) Detection of asphaltene deposition by capillary flow measurements. <u>Society of Petroleum Engineers, SPE</u> 59294.
- Gonzalez, D.L., Ting, P.D., Hirasaki, G.J., and Chapman, W.G. (2005) Prediction of asphaltene instability under gas injection with the PC-SAFT equation of state. <u>Energy & Fuels</u>, 19, 1230-1234.
- Haji Akibari Balou, N., Masirisuk, P., Hoepfner, M., and Fogler, S.H. (2013) A unified model for aggregation of asphaltenes. <u>Energy & Fuels</u>. (in press)
- Hammami, A., and Ratulowski, J. (2007) Precipitation and Deposition of Asphaltenes in Production Systems in Mullins, O.C. and etal. Asphaltenes, Heavy Oils, and Petroleomics; New York: Springer, PP.617-660.
- Hoepfner, M. (2009) Determination of asphaltene deposition mechanism by capillary flow experiments. <u>Preliminary Report</u>, Department of Chemical Engineering, University of Michigan.
- Hoepfner, M., Maqbool T., and Fogler, S.H. (2010) Understanding asphaltene deposition at low degrees of destabilization. <u>Petroleum Phase Behavior and Fouling</u>, P3-84.
- Hoepfner, M. (2011) Asphaltene Deposition Occurs are Low Degrees of Destabilization., Department of Chemical Engineering, University of Michigan. Manuscript in Preparation.
- Hoepfner, M. (2011) Asphaltene Instability Measured by Deposition and Small-Angle Scattering. , Department of Chemical Engineering, University of Michigan. Manuscript in Preparation.
- Hoepfner, M., Limsakoune, V., Chuenmeechao, V., Maqbool, T., and Fogler, S.H.
 (2013). A fundamental study of asphaltene deposition. <u>Energy & Fuels</u>, 27, 725-735.

- Huang, Z., Lee H.S., Senra, M., and Fogler, S.H. (2011) A Fundamental Model of Wax Deposition in Subsea Oil Pipelines. <u>AIChE Journal</u>, 57, 11, 2955-2964.
- Huang, Z., Lu, Y., Hoffmann, R., Amundsen, L., and Fogler, S.H. (2011) The effect of Operating Temperature on Wax Deposition. <u>Energy & Fuels</u>, 25, 5180-5188.
- Kraiwattanawong, K., Fogler, H. S., Gharfeh, S. G., Singh, P., Thomason, W. H. and Chavadej, S. (2007) Thermodynamic solubility models to predict asphaltene instability in live crude oils. <u>Energy & Fuels</u>, 21, 1248-1255.
- Lawal, K.A., Crawshaw, J.P., Boek, E.S., and Vesovic, V. (2012) Experimental Investigation of Asphaltene Deposition in Capillary Flow. <u>Energy & Fuels</u>, 26, 2145-2153.
- Maqbool, T., Balgoa, A.T., and Fogler, S.H. (2009) Revisiting asphaltene precipitation from crude oils: A case of neglected kinetic effects. <u>Energy & Fuels</u>, 23, 3681-3686.
- Maqbool, T., Srikiratwong, P., and Fogler, S.H. (2010) Effect of Temperature on the Precipitation Kinetics of Asphaltenes. <u>Energy & Fuels</u>, 25, 694-700.
- Maqbool, T., Raha, S., Hoepfner, M., and Fogler, S.H. (2011) Modeling the aggregation of nanoaggregation in Crude Oil-Precipitant System. <u>Energy &</u> Fuels, 25, 1585-1596.
- Mitchell, D.L. and Speight, J.G. (1973) The solubility of asphaltenes in hydrocarbon solvents. <u>FUEL</u>, 52, 149-152.
- Nabzar, L. and Aguilera, M.E. (2008) The colloidal approach. A promising route for asphaltene deposition modeling. <u>Oil and Gas Science and Technology</u> <u>Revue De L'IFP</u>, 63, 21-35.
- National Energy Technology Laboratory (2006) A Literature Review on Cold Cracking of Petroleum Crude Oil.
- Speight, J.G. (2007) The Chemistry and Technology and Technology of Petroleum. USA: Marcel Dekker, Inc.

- Srikiratiwong, P. (2010) Effects of n-alkanes precipitants and temperature on the kinetics of asphaltene precipitation. M.S. Thesis, The Petroleum and Petrochemical College, Chulalongkorn University, Bangkok, Thailand.
- Wang, J.X. and Buckley, J. S. (2001) A two-component solubility model of the onset of asphaltene flocculation in crude oils. <u>Energy & Fuels</u>, 15, 1004-1012.
- Wang, J. and Buckley, J.S. (2003) Asphaltene Stability in Crude Oil and Aromatic Solvents - The Influence of Oil Composition. <u>Energy & Fuels</u>, 17, 1445-1451.
- Wang, J., Buckley, J.S., and Creek, J.L. (2004) Asphaltene deposition on metallic surfaces. <u>Journal of Dispersion Science and Technology</u>, 25(3), 287-297.

APPENDICES

Appendix A Population Balance Model Fit

As discussed in section 4.2, to obtain collision efficiency, a population balance model was used and population balance model fits are shown below.



Figure A1 Amount of asphaltene precipitated as a function of time at minimum SSE between the simulated results using all, the first portion, and the second portion data and experimental results for Oil A at 60°C and 30 vol. % heptane.



Figure A2 Amount of asphaltene precipitated as a function of time at minimum SSE between the simulated results using all, the first portion, and the second portion data and experimental results for Oil A at 60°C and 35 vol. % octane.



Figure A3 Amount of asphaltene precipitated as a function of time at minimum SSE between the simulated results using all, the first portion, and the second portion data and experimental results for Oil A at 60°C and 35 vol. % nonane.



Figure A4 Amount of asphaltene precipitated as a function of time at minimum SSE between the simulated results using all, the first portion, and the second portion data and experimental results for Oil A at 60°C and 35 vol. % decane.



Figure A5 Amount of asphaltene precipitated as a function of time at minimum SSE between the simulated results using all, the first portion, and the second portion data and experimental results for Oil A at 60°C and 40 vol. % decane.

Appendix B Onset Time of Oil A

In order to define the onset time, the time to detect unstable asphaltenes (0.5 μ m detection size), optical microscopy was used and the results are show below. The haze time, left image, is the time that started to observed asphaltenes and the precipitation time, right image, is the time that the size of asphaltenes exceed 0.5 μ m. These were averaged to estimate the onset time.



Figure B1 Optical Microscopy for Oil A at 60°C for 35 vol. % heptane.



Figure B2 Optical Microscopy for Oil A at 60°C for 35 vol. % octane.



Figure B3 Optical Microscopy for Oil A at 60°C for 35 vol. % nonane.



Figure B4 Optical Microscopy for Oil A at 60°C for 35 vol. % decane.

CURRICULUM VITAE

Name:	Mr. Wattana Chaisoontornyotin
Date of Birth:	July 24, 1989

Nationality: Thai

University Education:

2007–2010 Bachelor Degree of Chemical Engineering, (First Class Honor), King Mongkut's Institute of Technology Ladkrabang, Bangkok, Thailand

Work Experience:

2010	Position:	Student Internship
	Company name:	PTT Exploration and Production
	Public Company Limited, Thailand	

Proceedings:

 Chaisoontornyotin, W.; Hoepfner, M.; Haji Akbari Balou, N.; Malakul, P.; and Fogler, H.S. (2013, April 23) The Effect of Precipitant on Asphaltene Aggregation and Deposition. <u>Proceedings of the 4th Research Symposium on</u> <u>Petrochemicals and Materials Technology and The 19th PPC Symposium on</u> <u>Petroleum, Petrochemicals, and Polymers, Bangkok, Thailand.</u>

Presentation:

 Chaisoontornyotin, W.; Hoepfner, M.; Haji Akbari Balou, N.; Malakul, P.; and Fogler, H.S. (2013, June 10-13) The Effect of Precipitant on Asphaltene Aggregation and Deposition. <u>The 14th International Conference on Petroleum</u> <u>Phase Behavior and Fouling</u>, Rueil-Malmaison, France.