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APPENDICES

Appendix A Supplemental Materials for Phase Diagram

Table A1 Methyl oleate/1-octanol 1:8 mole ratio, palm oil/diesel 1:1 (v/v)

MO/Oct	Concentration (M)		Fraction for Phase Diagram (%)			
	MO	Oct	EtOH	MO+Oct	Oil	Total
0/5	-	-	0	0	100	100
1/5	0.8	0.1000	14.17	14.97	70.86	100
2/5	1.1	0.1375	23.00	19.49	57.51	100
3/5	1.2	0.1500	29.67	20.89	49.44	100
4/5	1.3	0.1625	34.56	22.24	43.20	100
5/5	1.4	0.1750	38.23	23.55	38.22	100
5/4	1.4	0.1750	42.47	23.55	33.98	100
5/3	1.5	0.1875	46.99	24.81	28.20	100
5/2	1.6	0.2000	52.83	26.04	21.13	100
5/1	1.6	0.2000	61.64	26.04	12.32	100
5/0	-	-	100	0	0	100

Table A2 Methyl oleate/2-ethyl-1-hexanol 1:8 mole ratio, palm oil/diesel 1:1 (v/v)

EtOH/Oil	Concentration (M)		Fraction for Phase Diagram (%)			
	MO	EH	EtOH	MO+EH	Oil	Total
0/5	-	-	0	0	100	100
1/5	0.9	0.1125	13.94	16.37	69.69	100
2/5	1.2	0.1500	22.66	20.70	56.64	100
3/5	1.4	0.1750	28.74	23.35	47.91	100
4/5	1.5	0.1875	33.51	24.60	41.89	100
5/5	1.6	0.2000	37.09	25.82	37.09	100
5/4	1.6	0.2000	41.21	25.82	32.97	100
5/3	1.8	0.2250	44.91	28.14	26.95	100
5/2	1.8	0.2250	51.33	28.14	20.53	100
5/1	1.9	0.2375	59.88	28.14	11.98	100
5/0	-	-	100	0	0	100

Table A3 Span 80/1-octanol 1:8 mole ratio, palm oil/diesel 1:1 (v/v)

EtOH/Oil	Concentration (M)		Fraction for Phase Diagram (%)			
	Span 80	Oct	EtOH	S80+Oct	Oil	Total
0/5	-	-	0	0	100	100
1/5	0.9	0.1125	13.97	16.17	69.86	100
2/5	1.1	0.1375	23.12	19.08	57.80	100
3/5	1.2	0.1500	29.83	20.46	49.71	100
4/5	1.4	0.1750	34.18	23.09	42.73	100
5/5	1.5	0.1875	37.83	24.33	37.84	100
5/4	1.6	0.2000	41.37	25.54	33.09	100
5/3	1.7	0.2125	45.81	26.71	27.48	100
5/2	1.8	0.2250	51.54	27.84	20.62	100
5/1	2.0	0.2500	58.32	30.01	11.67	100
5/0	-	-	100	0	0	100

Table A4 Span 80/2-ethyl-1-hexanol 1:8 mole ratio, palm oil/diesel 1:1 (v/v)

EtOH/Oil	Concentration (M)		Fraction for Phase Diagram (%)			
	Span 80	EH	EtOH	S80+EH	Oil	Total
0/5	-	-	0	0	100	100
1/5	1.1	0.1375	13.52	18.90	67.58	100
2/5	1.3	0.1625	22.40	21.60	56.00	100
3/5	1.4	0.1750	28.92	22.88	48.20	100
4/5	1.5	0.1875	33.72	24.12	42.16	100
5/5	1.6	0.2000	37.34	25.32	37.34	100
5/4	1.7	0.2125	40.84	26.48	32.68	100
5/3	1.8	0.2250	45.24	27.61	27.15	100
5/2	1.9	0.2375	50.93	28.70	20.37	100
5/1	2.1	0.2625	57.67	30.80	11.53	100
5/0	-	-	100	0	0	100

Table A5 Palm oil methyl ester (PME)/1-octanol 1:8 mole ratio, palm oil/diesel 1:1 (v/v)

EtOH/Oil	Concentration (M)		Fraction for Phase Diagram (%)			
	PME	Oct	EtOH	PME+Oct	Oil	
0/5	-	-	0	0	100	100
1/5	0.9	0.1125	14.12	15.30	70.58	100
2/5	1.1	0.1375	23.40	18.08	58.52	100
3/5	1.3	0.1625	30.22	19.41	50.37	100
4/5	1.4	0.1750	34.70	21.93	43.37	100
5/5	1.5	0.1875	38.43	23.14	38.43	100
5/4	1.6	0.2000	42.05	24.31	33.64	100
5/3	1.7	0.2125	46.60	25.44	27.96	100
5/2	1.8	0.2250	52.47	26.54	20.99	100
5/1	1.9	0.2375	60.33	27.61	12.06	100
5/0	-	-	100	0	0	100

Table A6 Palm oil methyl ester (PME)/2-ethyl-1-hexanol 1:8 mole ratio, palm oil/diesel 1:1 (v/v)

EtOH/Oil	Concentration (M)		Fraction for Phase Diagram (%)			
	PME	EH	EtOH	PME+EH	Oil	
0/5	-	-	0	0	100	100
1/5	1.1	0.1375	13.68	17.90	68.42	100
2/5	1.3	0.1625	22.72	20.49	56.79	100
3/5	1.5	0.1875	28.91	22.92	48.17	100
4/5	1.6	0.2000	33.74	24.08	42.18	100
5/5	1.7	0.2125	37.40	25.20	37.40	100
5/4	1.8	0.2250	40.81	26.54	32.65	100
5/3	1.9	0.2375	45.25	27.61	27.14	100
5/2	2.0	0.2500	50.97	28.64	20.39	100
5/1	2.1	0.2625	58.63	29.65	11.72	100
5/0	-	-	100	0	0	100

Appendix B Supplemental Materials for Effect of Oil Types on Amount of Surfactant to Formulate Single Phase Microemulsion Study

Table B-1 Surfactant/cosurfactant 1:8 mole ratio, palm oil/diesel 1:1 (v/v) with 20 vol.% of ethanol

Sample	Fraction of microemulsion biofuels (%)			
	EtOH	Surfactant/ cosurfactant	Palm oil/ diesel	Total
MO/Oct	20.0	18.3	61.7	100
MO/EH	20.0	19.7	60.3	100
Span 80/Oct	20.0	18.7	61.3	100
Span 80/EH	20.0	20.7	59.3	100
PME/Oct	20.0	17.7	62.3	100
PME/EH	20.0	20.0	60.0	100

Table B2 Surfactant/cosurfactant 1:8 mole ratio, RBDPO/diesel 1:1 (v/v) with 20 vol.% of ethanol

Sample	Fraction of microemulsion biofuels (%)			
	EtOH	Surfactant/ cosurfactant	RBDPO/ diesel	Total
MO/Oct	20.0	14.3	65.7	100
MO/EH	20.0	18.3	61.7	100
Span 80/Oct	20.0	15.0	65.0	100
Span 80/EH	20.0	17.0	63.0	100
PME/Oct	20.0	14.0	66.0	100
PME/EH	20.0	16.7	63.3	100

Appendix C Supplemental Materials for Viscosity Study

1. Kinematic viscosity calculation

The kinematic viscosity of the microemulsion fuel can be measured using a Canon-Fenske type viscometer (ASTM D 445). Kinematic viscosity can be calculated using Equation C.1, which is provided by the manufacturer of the viscometer:

$$\mu = Kt \quad (C1)$$

where μ Kinematic viscosity (cSt)
 K Viscosity constant ($K=0.01606$ cSt/s at 40°C)
 t Time of sample flow in vescometer (sec)

The sample kinematic viscosity calculation of methyl oleate/1-octanol in palm oil/diesel blend with ethanol can be shown as follows;

$$t = 346.85 \text{ sec (average time)}$$

$$K = 0.01606 \text{ cSt/s}$$

Therefore;

$$\begin{aligned} \mu &= (0.01606 \text{ cSt/s})(346.85 \text{ sec}) \\ &= 5.57 \text{ cSt} \end{aligned}$$

2. Raw data of kinematic viscosity in palm oil's system

Table C1 Time for measured kinematic viscosity of microemulsion biofuels, surfactant/cosurfactant 1:8 mole ratio, palm oil/diesel 1:1 (v/v) with 20 vol.% of ethanol

Sample	Time (sec)				
	#1	#2	#3	#4	Average
MO/Oct	353.32	351.32	326.43	356.33	346.85
MO/EH	332.79	342.10	327.05	340.52	335.62
Span 80/Oct	332.79	342.10	327.05	340.52	433.14
Span 80/EH	411.35	388.96	396.11	405.23	400.41
PME/Oct	351.01	353.71	341.70	358.34	351.19
PME/EH	344.89	352.59	332.31	341.64	342.86

Table C2 Kinematic viscosity of microemulsion biofuels, surfactant/cosurfactant 1:8 mole ratio, palm oil/diesel 1:1 (v/v) with 20 vol.% of ethanol

Sample	Kinematic viscosity at 40°C (cSt)					
	#1	#2	#3	#4	Average	SD
MO/Oct	5.67	5.64	5.24	5.72	5.57	0.22
MO/EH	5.34	5.49	5.25	5.47	5.39	0.11
Span 80/Oct	7.01	6.72	7.34	6.76	6.96	0.28
Span 80/EH	6.61	6.25	6.36	6.51	6.43	0.16
PME/Oct	5.64	5.68	5.49	5.75	5.64	0.11
PME/EH	5.54	5.66	5.34	5.49	5.51	0.13

3. Raw data of kinematic viscosity in RBDPO's Ssystem

Table C3 Time for measured kinematic viscosity of microemulsion biofuels, surfactant/cosurfactant 1:8 mole ratio, RBDPO/diesel 1:1 (v/v) with 20 vol.% of ethanol

Sample	Time (sec)				
	#1	#2	#3	#4	Average
MO/Oct	381.74	377.72	374.53	391.58	381.39
MO/EH	349.10	339.39	349.11	310.62	337.06
Span 80/Oct	430.62	440.62	397.89	424.31	423.36
Span 80/EH	412.57	389.04	397.43	408.30	401.84
PME/Oct	376.89	372.82	387.09	373.18	377.50
PME/EH	354.09	351.84	346.74	351.56	351.06

Table C4 Kinematic viscosity of microemulsion biofuels, surfactant/cosurfactant 1:8 mole ratio, RBDPO/diesel 1:1 (v/v) with 20 vol.% of ethanol

Sample	Kinematic viscosity at 40°C (cSt)					
	#1	#2	#3	#4	Average	SD
MO/Oct	6.13	6.07	6.01	6.29	6.13	0.12
MO/EH	5.61	5.45	5.61	4.99	5.41	0.29
Span 80/Oct	6.92	7.08	6.39	6.81	6.80	0.29
Span 80/EH	6.63	6.25	6.38	6.56	6.45	0.17
PME/Oct	6.05	5.99	6.22	5.99	6.06	0.11
PME/EH	5.69	5.65	5.57	5.65	5.64	0.05

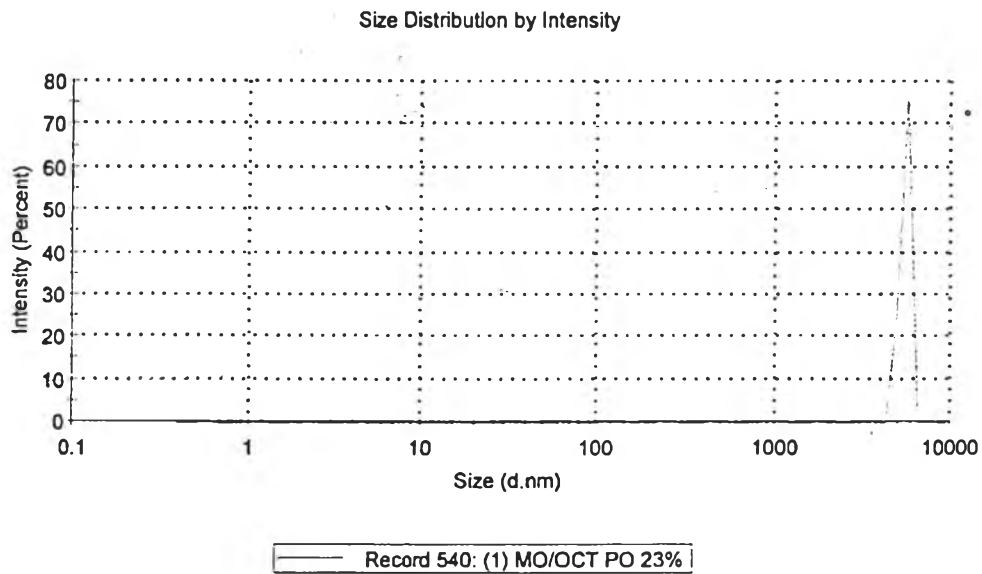
Appendix D Supplemental Materials for Microemulsion Droplet Size Study

Figure D1 Droplet size and size distribution of methyl oleate/1-octanol 1:8 mole ratio, palm oil/diesel 1:1 (v/v) with 20 vol.% of ethanol.

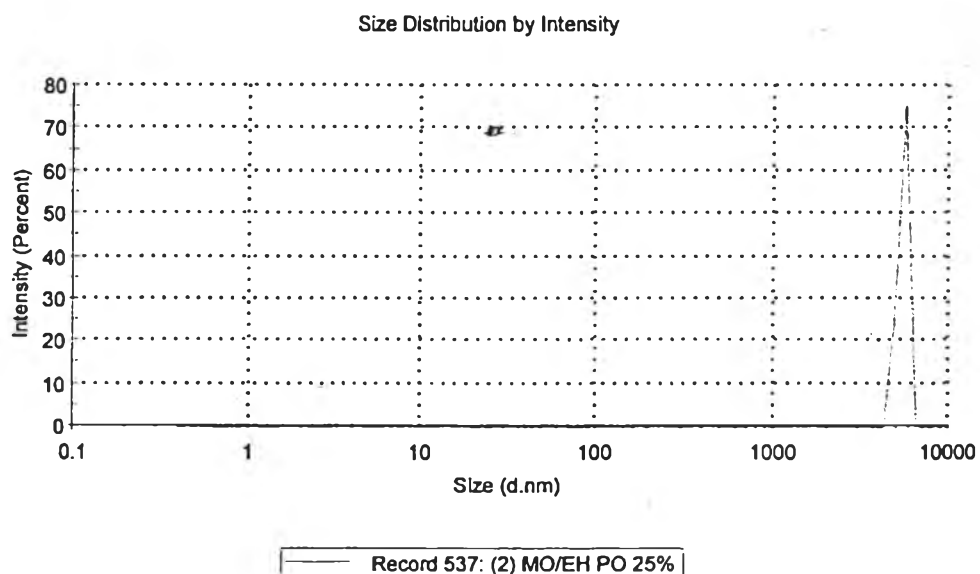


Figure D2 Droplet size and size distribution of methyl oleate/2-ethyl-1-hexanol 1:8 mole ratio, palm oil/diesel 1:1 (v/v) with 20 vol.% of ethanol.

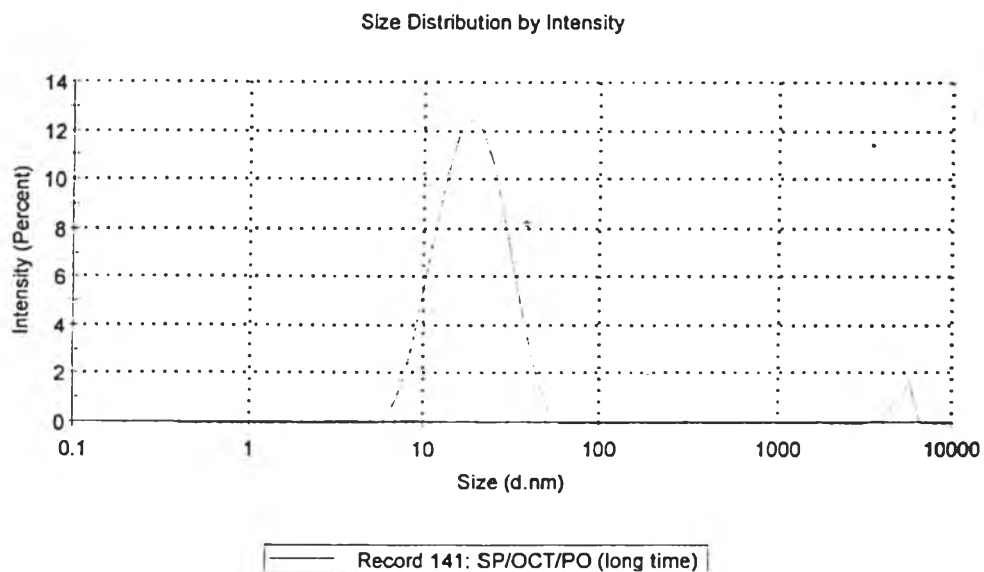


Figure D3 Droplet size and size distribution of Span 80/1-octanol 1:8 mole ratio, palm oil/diesel 1:1 (v/v) with 20 vol.% of ethanol.

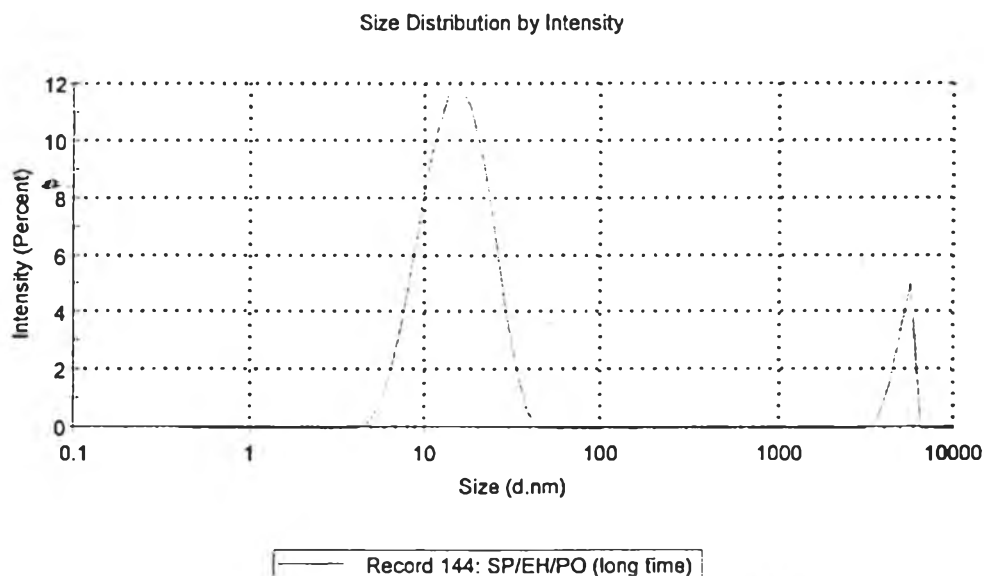


Figure D4 Droplet size and size distribution of Span 80/2-ethyl-1-hexanol 1:8 mole ratio, palm oil/diesel 1:1 (v/v) with 20 vol.% of ethanol.

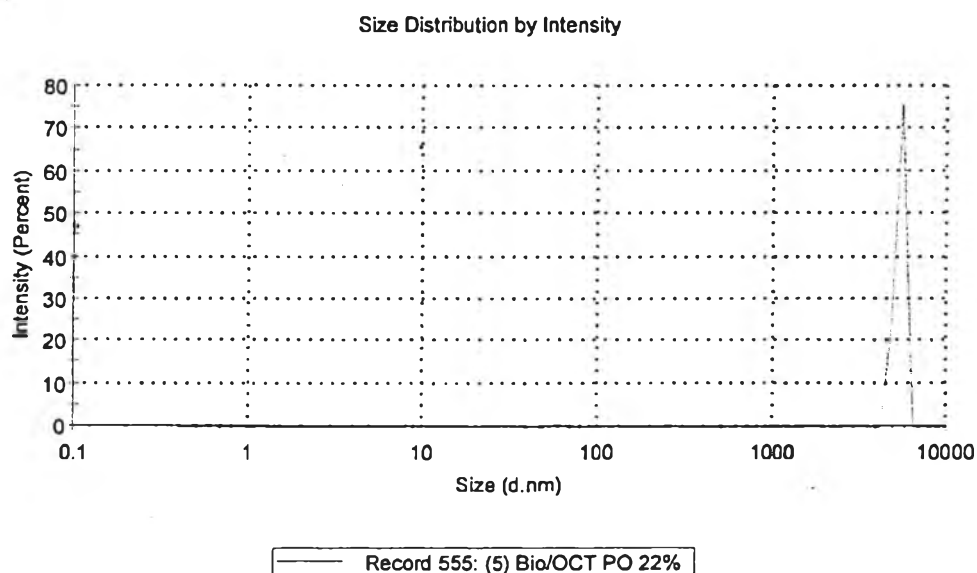


Figure D5 Droplet size and size distribution of palm oil methyl ester (PME)/1-octanol 1:8 mole ratio, palm oil/diesel 1:1 (v/v) with 20 vol.% of ethanol.

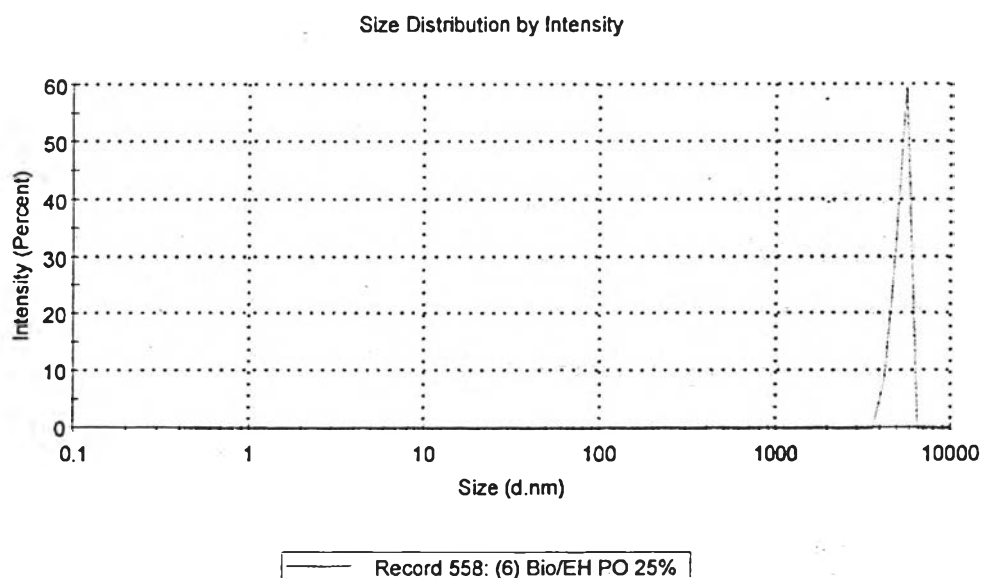


Figure D6 Droplet size and size distribution of palm oil methyl ester (PME)/2-ethyl-1-hexanol 1:8 mole ratio, palm oil/diesel 1:1 (v/v) with 20 vol.% of ethanol.

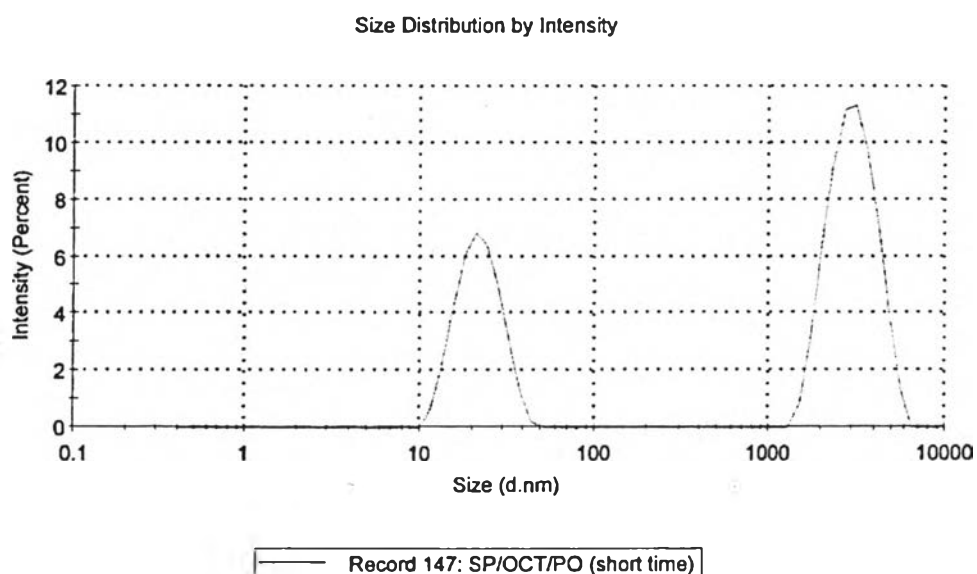


Figure D7 Droplet size and size distribution of Span 80/1-octanol 1:8 mole ratio, palm oil/diesel 1:1 (v/v) with 20 vol.% of ethanol (measured after prepared immediately).

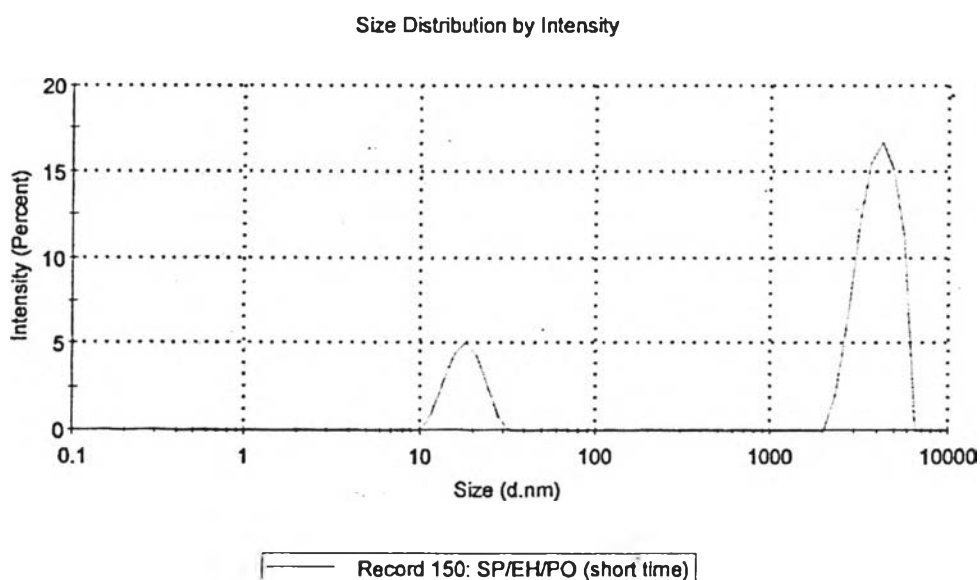


Figure D8 Droplet size and size distribution of Span 80/2-ethyl-1-hexanol 1:8 mole ratio, palm oil/diesel 1:1 (v/v) with 20 vol.% of ethanol (measured after prepared immediately).

Appendix E Supplemental Materials for Density Study

Table E1 Density of microemulsion biofuels, surfactant/cosurfactant 1:8 mole ratio, RBDPO/diesel 1:1 (v/v) with 20 vol.% of ethanol at room temperature (25°C)

Sample	Density at 25°C (g/mL)					
	#1	#2	#3	#4	Average	SD
MO/Oct	0.8863	0.8725	0.8701	0.8686	0.8743	0.0081
MO/EH	0.8240	0.8416	0.8480	0.8503	0.8410	0.0119
SSpan 80/Oct	0.8375	0.8854	0.8883	0.8999	0.8778	0.0276
Span 80/EH	0.8458	0.8550	0.8570	0.8586	0.8541	0.0058
PME/Oct	0.8500	0.8478	0.8615	0.8589	0.8545	0.0067
PME/EH	0.8268	0.8390	0.8433	0.8447	0.8384	0.0082

Appendix F HLB Calculation of Nonionic Surfactants

HLB calculation for nonionic products is obtained with the Griffin formula:

$$\text{HLB} = 20 \times \frac{\text{MW}_H}{\text{MW}_H + \text{MW}_L} = 20 \times \frac{\text{MW}_H}{\text{MW}}$$

where MW_H = Molecular weight of hydrophilic part
 MW_L = Molecular weight of hydrophobic part
 MW = Molecular weight of surfactant

For HLB calculation of Methyl oleate

$$\text{MW}_H = 59.04$$

$$\text{MW} = \text{MW}_H + \text{MW}_L = 296.5$$

$$\text{HLB} = 20 \times \frac{\text{MW}_H}{\text{MW}}$$

$$\text{HLB} = 20 \times \frac{59.04}{296.50}$$

$$\text{HLB} = 3.98$$

For HLB calculation of Span 80

$$\text{MW}_H = 91.08$$

$$\text{MW} = \text{MW}_H + \text{MW}_L = 428.60$$

$$\text{HLB} = 20 \times \frac{\text{MW}_H}{\text{MW}}$$

$$\text{HLB} = 20 \times \frac{91.08}{428.60}$$

$$\text{HLB} = 4.25$$

For HLB calculation of Palm oil methyl ester (PME)

HLB_{AVG} calculation of mixed products is obtained with this equation:

$$\text{HLB}_{\text{AVG}} = \%wt._1 \times \text{HLB}_1 + \%wt._2 \times \text{HLB}_2 + \%wt._3 \times \text{HLB}_3 + \dots$$

Table F1 shows HLB_{AVG} calculation of mixed products

Fatty acid	Carbon number	Composition (%)	MW _H	MW	HLB	% × HLB
Lauric acid	C12:0	0.1	59.04	214.35	5.51	0.0055
Mtristic acid	C14:0	0.9	59.04	242.40	4.87	0.0438
Palmitic acid	C16:0	45.6	59.04	270.46	4.37	1.9908
Palmitoleic acid	C16:1	0.4	59.04	268.44	4.40	0.0176
Stearic acid	C18:0	3.8	59.04	298.51	3.96	0.1503
Oleic acid	C18:1	38.6	59.04	296.50	3.98	1.5372
Linoleic acid	C18:2	10.5	59.04	294.48	4.01	0.4210
Linolenic acid	C18:3	0.1	59.04	292.46	4.04	0.0040
SUM		1.00	HLB Average			4.17

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Proceedings:

1. Manaphati, S.; Malakul, P.; Sabatini, D.A.; and Charoensaeng, A. (2015, April 21) Reverse Micelle Microemulsion Biofuel using Palm oil/Diesel Ethanol with Renewable Nonionic Surfactant Systems. Proceedings of The 6th Research Symposium on Petrochemical and Materials Technology and The 20th PPC Symposium on Petroleum, Petrochemicals, and Polymers, Bangkok, Thailand.

Presentations:

1. Manaphati, S.; Malakul, P.; Sabatini, D.A.; and Charoensaeng, A. (2015, April 21) Reverse Micelle Microemulsion Biofuel using Palm oil/Diesel Ethanol with Renewable Nonionic Surfactant Systems. Paper presented at The 6th Research Symposium on Petrochemical and Materials Technology and The 20th PPC Symposium on Petroleum, Petrochemicals, and Polymers, Bangkok, Thailand.
2. Manaphati, S.; Malakul, P.; Sabatini, D.A.; and Charoensaeng, A. (2015, June 11-14) Effect of Cosurfactant Structure on Renewable Microemulsion Fuels Properties Using Palm Oil/Diesel Blend with Ethanol. Paper presented at The Fifth Asian Conference on Sustainability, Energy and the Environment 2015, Kobe, Japan.