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PREPARATION AND IN-VITRO EVALUATION OF LIDOCAINE  
HYDROCHLORIDE ORAL MUCOADHESIVE FILMS

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เรณู ทวีคุณธรรม : การเตรียมตัวรับและการประเมินผลทางอินวิโตรของลิโดเคนไอก็อโรคอลอไรซ์ชนิดแผ่นแปะเยื่อเมือกในช่องปาก (PREPARATION AND IN-VITRO EVALUATION OF LIDOCAINE HYDROCHLORIDE ORAL MUCOADHESIVE FILMS) อ.ที่ปรึกษา : รศ.ดร.กาญจน์พิมล ฤทธิเดช, 220 หน้า. ISBN 974-03-1381-7.

วัตถุประสงค์ของงานวิจัยนี้เพื่อ เตรียมตัวรับลิโดเคนไอก็อโรคอลอไรซ์ชนิดแผ่นแปะเยื่อเมือกในช่องปาก อันจะเป็นทางเลือกใหม่เพื่อทดแทนการบริหารยาในรูปแบบการฉีดในด้านทันตกรรม โดยแผ่นแปะนี้เตรียมจากพอลิเมอร์ที่มีคุณสมบัติในการเกาะติด ได้แก่ ไฮดรอกซิโพรพิลเมธิลเซลลูโลส อี 15 และ อี 4 เอ้ม, ไฮดรอกซิโพรพิลเซลลูโลส, โซเดียม คาร์บอเนตเมธิลเซลลูโลส, และไคโตซาน โดยใช้กรดซิตริกและเมนโนลอลในการปรับปรุงenschaft ศึกษาคุณสมบัติการเกาะติด, คุณสมบัติการยึด, ลักษณะพื้นผิว, คุณสมบัติทางเคมีกายภาพ และการปลดปล่อยยาทางอินวิโตร จากผลการทดลองพบว่า พิล์มที่เตรียมจากโซเดียมคาร์บอเนตเมธิลเซลลูโลสมีการตกผลึก พิล์มที่เตรียมจากไคโตซานมีสีเหลือง ขณะที่พิล์มที่เตรียมจากไฮดรอกซิโพรพิลเมธิลเซลลูโลส และ ไฮดรอกซิโพรพิลเซลลูโลสไม่มีสี พิล์มที่เตรียมได้มีความบางและความยืดหยุ่นเพียงพอที่จะแปะ ในช่องปากที่มีความโค้งได้ โดยไฮดรอกซิโพรพิลเมธิลเซลลูโลส อี 15 ให้พิล์มที่มีคุณสมบัติในการเกาะติดสูงสุด จากการประเมินคุณสมบัติทางเคมีกายภาพ พบว่าลิโดเคนไอก็อโรคอลอไรซ์กระจายตัวอยู่ในรูปโมเลกุล หรือรูปอัลฟ์ฟูน เมื่อเพิ่มปริมาณยาพบว่ามีแนวโน้มที่พิล์มที่เตรียมได้จะไม่เป็นเนื้อดีขากัน การผสมไฮดรอกซิโพรพิลเซลลูโลสเข้ากับไฮดรอกซิโพรพิลเมธิลเซลลูโลส อี 15 ให้แผ่นพิล์มที่มีพื้นผิวไม่เรียบและมีรูพรุน พิล์มไฮดรอกซิโพรพิลเมธิลเซลลูโลส อี 4 เอ้ม มีความแข็งและแข็งแรงมากกว่าพิล์มที่เตรียมจากไฮดรอกซิโพรพิลเมธิลเซลลูโลส อี 15 พิล์มที่เตรียมจากไคโตซานมีลักษณะแข็งและerasable ขณะที่พิล์มที่เตรียมจากไฮดรอกซิโพรพิลเซลลูโลสมีลักษณะอ่อนและเหนียว การผสมไฮดรอกซิโพรพิลเซลลูโลสเข้ากับไฮดรอกซิโพรพิลเมธิลเซลลูโลส อี 15 จะช่วยลดความแข็งของไฮดรอกซิโพรพิลเมธิลเซลลูโลสลง ร้อยละแปดสิบของยาจะถูกปลดปล่อยจากพิล์มที่เตรียมจากไฮดรอกซิโพรพิลเมธิลเซลลูโลส, ไฮดรอกซิโพรพิลเซลลูโลส และส่วนผสมของไฮดรอกซิโพรพิลเมธิลเซลลูโลส อี 15 และไฮดรอกซิโพรพิลเซลลูโลสผ่านเยื่อไ道อะไลซิสภายใน 60 นาที ขณะที่การปลดปล่อยยาออกจากพิล์มที่เตรียมได้ผ่านเยื่อไ道อะไลซิสเป็นไปตามแบบจำลองของเว็บบูล โดยการปลดปล่อยยาผ่านเยื่อังกอล่า ถูกควบคุมโดยกลไกการแพร่และการคลายตัวของสายพอลิเมอร์

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## 437 66070 33 : MAJOR INDUSTRIAL PHARMACY

KEY WORD: LIDOCAINE/ MUCOADHESIVE/ FILM

REANU TAWEEKUNTHUM : PREPARATION AND IN-VITRO EVALUATION OF LIDOCAINE HYDROCHLORIDE ORAL MUCOADHESIVE FILMS. THESIS ADVISOR : ASSOC. PROF. GARNPIMOL C. RITTHIDEJ, Ph.D., 220 pp. ISBN 974-03-1381-7.

The purpose of this present study was to prepare mucoadhesive film for oral mucosal administration of lidocaine HCl as a viable alternative dosage form to lidocaine HCl injection in dentistry. The mucoadhesive film was prepared using various mucoadhesive polymers, hydroxypropyl methylcellulose (HPMC) of different grades, Methocel® E4M and E15, hydroxypropyl cellulose (HPC), sodium carboxymethylcellulose (CMC) and chitosan. Citric acid and menthol were added in formulation to improve the taste of the obtained films. The adhesive properties, tensile properties, morphology, physicochemical properties, and in vitro release and penetration were evaluation. The results showed that the drug loading films of CMC were precipitated. Chitosan provided yellowish films while HPMCs and HPC provided clear films. The obtained films were thin and so flexible to be used along the curvature of the oral cavity. The formulations containing HPMC E15 as mucoadhesive polymer produced films with the highest mucoadhesive strength. The physicochemical characterization revealed the compatibility of ingredients in films and lidocaine HCl existed in the films as molecular dispersed or amorphous form. Increasing the drug to polymer ratios trended to obtain unhomogeneous films. Combination of HPMC E15 and HPC provided rough and porous films. HPMC E4M films were harder and stronger than HPMC E15 films. Chitosan provided hard and brittle films, while HPC provided soft and tough films. Incorporation of HPC into HPMC E15 film was to reduce the rigidity of HPMC E15 film. Eighty percent of drug penetrated from films of HPMCs, HPC and combination of HPMC E15 and HPC through dialysis membrane within 60 minutes while the release of drug from chitosan films was more sustained. The penetrations kinetic of the drug from the obtained films were the best fitted with Weibull model. The drug penetrate from obtained films through dialysis membrane was controlled by the combination of diffusion and polymer chain relaxation mechanisms.

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## LIST OF ABBREVIATIONS

$\theta$	=	theta
$^{\circ}\text{C}$	=	degree celsius
ANOVA	=	analysis of variance
CS	=	chitosan
cm	=	centimetre (s)
$\text{cm}^{-1}$	=	per centimetre
$\text{cm}^2$	=	squared centimetre (s)
CMC	=	sodium carboxymethylcellulose
CV	=	coefficient of variation
DSC	=	differential scanning calorimetry
FT-IR	=	fourier transform infrared spectrophotometry
g	=	gram (s)
h	=	hour (s)
HCl	=	hydrochloride
HPC	=	hydroxypropyl cellulose
HPLC	=	high performance liquid chromatography
HPMC	=	hydroxypropyl methylcellulose
KBr	=	potassium bromide
mcg	=	microgram (s)
mg	=	milligram (s)
mim	=	minute (s)
ml	=	millilitre (s)
mm	=	millimetre (s)
Mpa	=	megapascal (s)
N	=	Newton (s)
ng	=	nanogram (s)
$\text{R}^2$	=	coefficient of determination
RH	=	relative humidity
rpm	=	revolutions per minute
SD	=	standard deviation

$\mu\text{l}$	=	microlitre (s)
$\mu\text{v}$	=	microvolt
w/w	=	weight by weight



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