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#### PRODUCTION AND APPLICATION OF ACTIVATED CARBON FROM WASTE TIRES

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พิศิษฐ์ อริยเดชวณิช: การผลิตและประยุกต์ใช้ถ่านกัมมันต์จากยางล้อใช้แล้ว (PRODUCTION AND APPLICATION OF ACTIVATED CARBON FROM WASTE TIRES) อ. ที่ปรึกษา: ศ. คร. วิวัฒน์ ตัณฑะพานิชกุล, อ. ที่ปรึกษาร่วม: ศ. คร. ฮะจิ เมะ ทะมอน จำนวนหน้า 128 หน้า. ISBN 974-17-2212-5.

ถ่านกัมมันต์ได้รับการเตรียมจากยางล้อใช้แล้ว และยางล้อที่ผ่านการสลายพันธะแล้ว โดยวิธีการแอคติเวชั่นด้วยไอน้ำทั่วไป กระบวนการทั่วไปซึ่งเพิ่มการทรี ทเมนต์ด้วยกรดก่อนการ แอคติเวชั่นด้วยไอน้ำ, และกระบวนการที่มีการพรี-ทรี ทเมนต์ด้วยสารประกอบโลหะ และลักษณะรู พรุนของถ่านกัมมันต์ที่ได้นั้นได้รับการตรวจสอบ นอกจากนั้น ผลกระทบของอัตราการเพิ่ม อุณหภูมิในการคาร์บอในเซชั่น, อุณหภูมิการคาร์บอในเซชั่น, และอุณหภูมิการแอคติเวชั่น ที่มีต่อ คุณสมบัติของถ่านกัมมันต์ ได้รับการตรวจสอบเช่นกัน อนึ่ง ถ่านกัมมันต์ที่เตรียมได้นั้น มี ปริมาตรของเมโซพอร์ และไมโครพอร์ สูงถึง 1.62 และ 0.57 ลูกบาศก์เซนติเมตรต่อกรัม ตาม ลำดับ พร้อมกับค่าพื้นที่ผิวสูงถึง 1119 ตารางเมตรต่อกรัม

ในการศึกษาคุณสมบัติการดูดซับในเฟสของเหลวนั้น ฟีนอลและสีย้อมอินทรี ย์2 ชนิด ได้ แก่ แบล็ค 5 และ เร็ด 31 ได้ถูกเลือกเป็นสารดูดซับตัวอย่าง ถ่านกัมมันต์ที่เตรี ยมโดยมีการทรีท เมนต์ด้วยกรดไฮโดรคลอริ คก่อนการแอคติเวชั่นถูกทดสอบเปรี ยบเทียบกับถ่านกัมมันต์ทางการค้า ผลการทดลองการดูดซับในเฟสของเหลวถูกระบุว่า ถ่านกัมมันต์ที่ได้นั้นมีความสามารถในการดูด ซับฟีนอลเปรี ยบได้กับถ่านกัมมันต์ทางการค้าแต่มีความสามารถในการดูดซับสีย้อมอินทรี ย์สูงกว่า ถ่านกัมมันต์ทางการค้าอย่างชัดเจน เนื่องด้วยคุณสมบัติในการดูดซับและประสิทธิภาพในการคืน สภาพด้วยเอธทานอลที่ดี ถ่านกัมมันต์ที่เตรี ยมได้นั้นมีความเหมาะสมอย่างมากสำหรับการนำไป ใช้ในระบบบำบัดน้ำเสีย โดยเฉพาะกรณีการดูดซับสารโมเลกุลใหญ่

ภาควิชา <u>วิศวกรรมเคมี</u> สาขาวิชา <u>วิศวกรรมเคมี</u> ปีการศึกษา <u>2545</u> ลายมือชื่อถาจารย์ที่ปรึกษา วล . อาทา:พานาค. ลายมือชื่ออาจารย์ที่ปรึกษาร่วม . โสลภัณ . โลกอา

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KEY WORD: ACTIVATED CARBON / WASTE TIRES / ACTIVATION / ADSORPTION / POROSITY

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Activated carbons were prepared from vulcanized and decrosslinked waste tires by the conventional steam activation method, the conventional method plus acid treatment prior to steam activation, and the second method with the pre-treatment by metal compound, and their porous properties were characterized. Furthermore, the effects of heating rate during carbonization, carbonization temperature, and activation temperature on the resulting porous properties of the activated carbons were investigated. The obtained activated carbon has the  $V_{meso}$  and  $V_{micro}$  values up to 1.62 and 0.57 cm<sup>3</sup>/g, respectively as well as the  $S_{BET}$  value up to 1119 m<sup>2</sup>/g.

In liquid-phase adsorption study, phenol and two organic dyes, Black 5 and Red 31, were selected as the representative adsorbates. The activated carbon prepared with HCl-treatment prior to steam activation was compared with a commercial activated carbon. The results from liquid-phase adsorption were indicated that the obtained activated carbon shows comparable phenol adsorption capacity as but clearly higher dyes adsorption capcities than the commercial one. Because of good liquid-phase adsorption-desorption characteristics and ethanol regeneration efficiency, the obtained activated carbon is very suitable for use in wastewater treatment especially for adsorbing the bulky adsorbates.

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### **NOMENCLATURES**

C <i>a_b</i>	Char carbonized from waste tires at $a^{\circ}$ C at the heating rate of
	b°C/min
HCl C a_b	HCl-treated-Char carbonized from waste tires at $a^{\circ}$ C at the
	heating rate of b°C/min
AC <i>c_d a_b</i>	Activated carbon prepared at $c^{\circ}C$ for $d$ hr from char
	carbonized from waste tires at a°C at the heating rate of
	b°C/min
AC HCl c_d a_b	Activated carbon prepared at $c^{\circ}$ C for $d$ hr from HCl-treated
	char carbonized from waste tires at $a^{\circ}$ C at the heating rate of
	b°C/min
C m a_b	Char carbonized from the mixture of m compound and waste
	tires at a°C at the heating rate of b°C/min
HCl C m a_b	HCl-treated-Char carbonized from the mixture of m
	compound and waste tires at a°C at the heating rate of
	b°C/min
AC <i>m c_d a_b</i>	Activated carbon prepared at $c^{\circ}C$ for $d$ hr from char
	carbonized from the mixture of $m$ compound and waste tires at $a^{\circ}$ C at the heating rate of $b^{\circ}$ C/min
C DE <i>a_b</i>	Char carbonized from decrosslinked waste tires at $a^{\circ}$ C at the
	heating rate of b°C/min
$HCl \ C \ DE \ a\_b$	HCl-treated-Char carbonized from decrosslinked waste tires
	at $a^{\circ}$ C at the heating rate of $b^{\circ}$ C/min

#### **NOMENCLATURE** (Continued)

AC DE  $c_d a_b$  Activated carbon prepared at  $c^{\circ}$ C for d hr from char

carbonized from decrosslinked waste tires at a°C at the

heating rate of b°C/min

AC HCl DE  $c_d a_b$  Activated carbon prepared at  $c^{\circ}$ C for d hr from HCl-treated

char carbonized from decrosslinked waste tires at a°C at the

heating rate of b°C/min

 $C m DE a_b$  Char carbonized from the mixture of m compound and

decrosslinked waste tires at a°C at the heating rate of

b°C/min

HCl C m DE a b HCl-treated-Char carbonized from the mixture of m

compound and decrosslinked waste tires at a°C at the heating

rate of b°C/min

AC m DE  $c_d a_b$  Activated carbon prepared at  $c^{\circ}$ C for d hr from char

carbonized from the mixture of m compound and

decrosslinked waste tires at a°C at the heating rate of

b°C/min

 $P/P^{o}$  Relative pressure [-]

The amount of N<sub>2</sub> adsorbed [cm<sup>3</sup> (STP)/g]

 $R_p$  Pore radius [nm]

 $dV_p/dlog(R_p)$  Pore size distribution [cm<sup>3</sup>/g]

 $V_{meso}$  Mesopore volume [cm<sup>3</sup>/g]

 $V_{micro}$  Micropore volume [cm<sup>3</sup>/g]

 $S_{BET}$  BET surface area [m<sup>2</sup>/g]

### NOMENCLATURE (Continued)

Q The amount of adsorbate adsorbed [g/g AC]

 $C_e$  Equilibrium concentration [mg/l]

