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APPENDIX A

Table A-1 Parameters of the adsorption model for *KY* zeolite LOI=1.2%

Temperature (°C)	C ₈ Aromatics	k ₁	k ₂	K _{θ1}	ΔH ₁	K _{θ2}	ΔH ₂
40	<i>p</i> -xylene	2.0843	0.7377	0.0208	2.8468	0.0748	1.4335
	<i>o</i> -xylene	0.3348	0.5506	0.0140	1.9731	0.0869	1.1484
	<i>m</i> -xylene	0.3494	0.4437	0.0195	1.7933	0.1324	0.7520
	ethylbenzene	0.6384	0.5971	0.0180	2.2191	0.1401	0.9017
65	<i>p</i> -xylene	1.5028	0.6150	0.0208	2.8468	0.0748	1.4335
	<i>o</i> -xylene	0.2648	0.4803	0.0140	1.9731	0.0869	1.1484
	<i>m</i> -xylene	0.2823	0.4058	0.0195	1.7933	0.1324	0.7520
	ethylbenzene	0.4903	0.5364	0.0180	2.2191	0.1401	0.9017
90	<i>p</i> -xylene	1.1334	0.5257	0.0208	2.8468	0.0748	1.4335
	<i>o</i> -xylene	0.2163	0.4269	0.0140	1.9731	0.0869	1.1484
	<i>m</i> -xylene	0.2349	0.3757	0.0195	1.7933	0.1324	0.7520
	ethylbenzene	0.3905	0.4890	0.0180	2.2191	0.1401	0.9017

Table A-2 Parameters of the adsorption model for KY zeolite LOI=2.4%

Temperature (°C)	C ₈ Aromatics	k ₁	k ₂	K _{θ1}	ΔH ₁	K _{θ2}	ΔH ₂
40	p-xylene	1.9294	0.7709	0.0174	2.7936	0.0671	1.4272
	o-xylene	0.3431	0.6595	0.0083	2.3140	0.1693	0.8458
	m-xylene	0.3518	0.5395	0.0302	1.5274	0.1179	0.9456
	ethylbenzene	0.6399	0.7752	0.0363	1.7838	0.0604	1.5876
65	p-xylene	1.3890	0.6437	0.0174	2.7936	0.0671	1.4272
	o-xylene	0.2606	0.5964	0.0083	2.3140	0.1693	0.8458
	m-xylene	0.2933	0.4821	0.0302	1.5274	0.1179	0.9456
	ethylbenzene	0.5176	0.6418	0.0363	1.7838	0.0604	1.5876
90	p-xylene	1.0463	0.5510	0.0174	2.7936	0.0671	1.4272
	o-xylene	0.2055	0.5468	0.0083	2.3140	0.1693	0.8458
	m-xylene	0.2508	0.4376	0.0302	1.5274	0.1179	0.9456
	ethylbenzene	0.4311	0.5454	0.0363	1.7838	0.0604	1.5876

Table A-3 Parameters of the adsorption model for *KY* zeolite LOI=4.4%

Temperature (°C)	C ₈ Aromatics	k ₁	k ₂	K _{θ1}	ΔH ₁	K _{θ2}	ΔH ₂
40	<i>p</i> -xylene	1.6314	0.7930	0.1041	1.6923	0.0583	1.6035
	<i>o</i> -xylene	0.3216	0.5906	0.0387	1.3176	0.4441	0.1772
	<i>m</i> -xylene	0.3772	0.6265	0.0346	1.4863	0.0985	1.1508
	ethylbenzene	0.7008	0.9075	0.1182	1.1067	0.2733	0.7465
65	<i>p</i> -xylene	1.2583	0.6181	0.1041	1.6923	0.0583	1.6035
	<i>o</i> -xylene	0.2750	0.5782	0.0387	1.3176	0.4441	0.1772
	<i>m</i> -xylene	0.3161	0.5464	0.0346	1.4863	0.0985	1.1508
	ethylbenzene	0.6143	0.8304	0.1182	1.1067	0.2733	0.7465
90	<i>p</i> -xylene	1.0059	0.4986	0.1041	1.6923	0.0583	1.6035
	<i>o</i> -xylene	0.2402	0.5678	0.0387	1.3176	0.4441	0.1772
	<i>m</i> -xylene	0.2714	0.4856	0.0346	1.4863	0.0985	1.1508
	ethylbenzene	0.5484	0.7692	0.1182	1.1067	0.2733	0.7465

Table A-4 Parameters of the adsorption model for $KBaX$ zeolite LOI=1.2%

Temperature (°C)	C_8 Aromatics	k_1	k_2	K_{o1}	ΔH_1	K_{o2}	ΔH_2
40	<i>p</i> -xylene	1.5505	1.0223	0.0444	2.2104	0.0622	1.7413
	<i>o</i> -xylene	0.3735	0.7244	0.0503	1.2464	0.2395	0.6883
	<i>m</i> -xylene	0.3887	0.6312	0.1919	0.4389	0.3547	0.3584
	ethylbenzene	0.5625	0.6723	0.2557	0.4902	0.5248	0.1541
65	<i>p</i> -xylene	1.1921	0.8311	0.0444	2.2104	0.0622	1.7413
	<i>o</i> -xylene	0.3220	0.6675	0.0503	1.2464	0.2395	0.6883
	<i>m</i> -xylene	0.3689	0.6049	0.1919	0.4389	0.3547	0.3584
	ethylbenzene	0.5306	0.6601	0.2557	0.4902	0.5248	0.1541
90	<i>p</i> -xylene	0.9503	0.6952	0.0444	2.2104	0.0622	1.7413
	<i>o</i> -xylene	0.2834	0.6220	0.0503	1.2464	0.2395	0.6883
	<i>m</i> -xylene	0.3527	0.5831	0.1919	0.4389	0.3547	0.3584
	ethylbenzene	0.5046	0.6497	0.2557	0.4902	0.5248	0.1541

Table A-5 Parameters of the adsorption model for $KBaX$ zeolite LOI=2.5%

Temperature (°C)	C ₈ Aromatics	k ₁	k ₂	K _{θ1}	ΔH ₁	K _{θ2}	ΔH ₂
40	p-xylene	1.4586	1.1597	0.0208	2.6445	0.5799	0.4310
	o-xylene	0.4568	0.6788	0.1251	0.8053	0.2169	0.7095
	m-xylene	0.4337	0.5023	0.2724	0.2891	0.0703	1.2234
	ethylbenzene	0.7968	0.7383	0.1384	1.0886	0.4175	0.3546
65	p-xylene	1.0650	1.1018	0.0208	2.6445	0.5799	0.4310
	o-xylene	0.4151	0.6239	0.1251	0.8053	0.2169	0.7095
	m-xylene	0.4190	0.4343	0.2724	0.2891	0.0703	1.2234
	ethylbenzene	0.7000	0.7078	0.1384	1.0886	0.4175	0.3546
90	p-xylene	0.8120	1.0541	0.0208	2.6445	0.5799	0.4310
	o-xylene	0.3822	0.5801	0.1251	0.8053	0.2169	0.7095
	m-xylene	0.4068	0.3831	0.2724	0.2891	0.0703	1.2234
	ethylbenzene	0.6261	0.6825	0.1384	1.0886	0.4175	0.3546

Table A-6 Parameters of the adsorption model for $KBaX$ zeolite LOI=4.5%

Temperature (°C)	C_8 Aromatics	k_1	k_2	$K_{\theta 1}$	ΔH_1	$K_{\theta 2}$	ΔH_2
40	<i>p</i> -xylene	1.4300	1.2550	0.1221	1.5305	0.0557	1.9376
	<i>o</i> -xylene	0.4796	0.7377	0.4513	0.0378	0.6588	0.0703
	<i>m</i> -xylene	0.4990	0.6741	0.3023	0.3118	0.0647	1.4572
	ethylbenzene	0.7811	0.7751	0.3879	0.4353	0.4241	0.3750
65	<i>p</i> -xylene	1.1921	0.9967	0.1221	1.5305	0.0557	1.9376
	<i>o</i> -xylene	0.4775	0.7315	0.4513	0.0378	0.6588	0.0703
	<i>m</i> -xylene	0.4808	0.5668	0.3023	0.3118	0.0647	1.4572
	ethylbenzene	0.7417	0.7413	0.3879	0.4353	0.4241	0.3750
90	<i>p</i> -xylene	1.0189	0.8171	0.1221	1.5305	0.0557	1.9376
	<i>o</i> -xylene	0.4756	0.7263	0.4513	0.0378	0.6588	0.0703
	<i>m</i> -xylene	0.4657	0.4881	0.3023	0.3118	0.0647	1.4572
	ethylbenzene	0.7093	0.7133	0.3879	0.4353	0.4241	0.3750

APPENDIX B

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