Chapter 3

The Operation and Costing Systems

3.1 Introduction

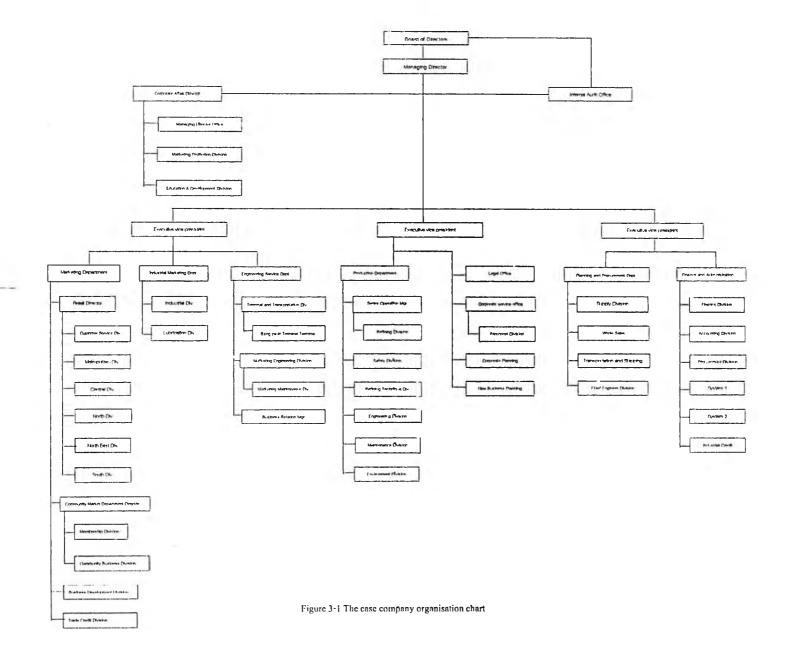
In this chapter, the study will explain the costing system of the case company, and focused on the industrial market division (IMD), which the study information, the operation activities and costing, are collected from this division. The industrial marketing division is normally defined as a profit center in the case company and has a mission of building up the number of non-egat customer in order to boost up the volume sale of fuel oil and lubrication products of optimizing the profit. Therefore, the operating and its cost are focused to obtain the policy.

3.2 The General Operation

The company activities are ranging from refinery, marketing, delivering. and retailing. The organization chart of the case company is shown in figure 3-1. The structure is divided to 3 main functional groups and management office. First function is manufacturing group, responsible for producing petroleum products such as benzene octane number 95, 91 and 87, diesel, jet A-1, LPG, and fuel oil type A, B, D and FOVS.

Additionally this group also response for providing the crude oil to refinery and do supply sale for the finished products to other oil companies and international oil traders. The second group is financial function, this group response on the operation of accounting, finance, procurement, and information system. The last is marketing group, consisting of 3 departments: marketing department, industrial & lube marketing department and marketing engineering service department. The marketing department responses on the retail market, community market, convenience stores and other services, which was operated in company's logo service stations. The marketing department is also response for the company's customer service center service.

Meanwhile, the industrial & lube marketing department are accounted on selling fuel oil, diesel oil, lubrication products direct to industrial customer (non-egat market) and local oil traders. Addition to the industrial and lube department, this department also provides petroleum technical services for all company's customer. And the last is engineering marketing service department, this department response for engineering support for marketing projects such as service station construction, equipment maintenance, decoration and distribution service such as transportation, warehouse, tanks terminal.



Moreover, the management office is the last function that response on support management activities, budgetary, public relation.

3.3 The company costing system

3.3.1 The Responsibility Accounting

The case company uses a traditional costing system or responsible costing system to collect record and report operating cost from each function, which was known as responsibility center. The objective of the responsibility center is to control and to evaluate the operations of each function, which was accounted by management level. The case company use computerized accounting system (SAP) to record and report by categorize those cost of each function with cost element code and cost center code.

Due to the traditional costing system, the operation costs are allocated to responsible functions by the administrative and characteristics. After that the function or responsible centers were assigned to be a cost centers.

The cost center is the function in company that produces goods or services for other functions in the organization and also account on the cost generated from the production of those goods or services. At the end, cost of each function would be

evaluated for functional performances. The cost center of case company could be divided into 2 types:

1. Productive cost center

products center is the cost center that is directly concerned to the products, which are petroleum products. This includes refinery plant and their related equipment, service station construction project, convenience stores project. The operating costs are power supply, direct labor, transportation, refinery raw material such as crude oil, additive, etc. and other refinery expenses.

2. Service cost center

service cost center is the cost center that is not directly concern to the product. But service cost center response for the job generated from management policy or from the organization chart in order to control the operation of functions such as labor, energy, miscellaneous.

Management of each function is responsible for his or her authorize cost center to controlling expense within company plan or budgetary. The expenses of the functions

will categorize into the cost element (CE). for example when the functions in the case company brought some stationary to use in their operations, the cost of the stationary will be recorded in the cost element number 5400-510 or when the company paid monthly salaries to their employees of each functions, the salaries expense will be record to cost element number 5400-000 (Base Pay, Shift Premiums). For the cost element (CE) of case company there are about 141 types. And the case company was grouped into 17 main types (CG1-CG17) by its characteristics as follows;

| Operation Expense-Administration |
|---|
| |
| Employee Benefit |
| Maintenance & Repair |
| Own Used Products Consumed in Operation |
| Consumed in Operation Expense |
| Administrative Materials Expense |
| General Materials Expense |
| Contract Service Expense |
| Professional Consulting Expense |
| |

| 5400-9xx | Rental Service & Lease Right Expense |
|----------|--|
| 5410-0xx | Utility/Communication Expense |
| 5410-1xx | Other Labor/Service Expense |
| 5410-2xx | Product Transport Service Expense |
| 5410-3xx | Travel Expense |
| 5410-4xx | Tax Expense |
| 5410-5xx | Public Relation & Development Expenses |
| 5410-6xx | Advertising Expense |
| 5410-7xx | Sale Promotion Expense |
| 5490-0xx | Allocation Expense - Debit |
| 5490-1xx | Allocation Expense - Credit |
| 5500-7xx | Depreciation/Amortization/Insurance |

Table 3-1 Cost Element Group of Case Company

3.3.2 Case Company cost concept

The case company uses a traditional cost concept (appendix A). Operation activities were ranged from production to retail marketing so that cost structure of the case company could be categorized to 2 parts that allocated to each cost centers of the

¹ For the detail of case company's cost element will illustrate on the appendix

company. First part, a huge part, is manufacturing cost or refinery cost. The other is marketing and service cost. Normally the traditional approach always assigns only manufacturing cost to products and for the case company, the petroleum plant, it uses liter as its unit-level driver. All of the operating costs of the case company are normally recorded as a mixed cost and allocate to each function by unit level method. But for analyze of the operation, it could be divide into 2 types:

- Direct Cost: This is a traceable and accurately cost that can allocate to cost objects. For the case company it structure from
 - Raw Material: Crude oil, Additive, etc.
 - Direct Labor: Refinery Contractor
 - Assign Cost: Electricity, Maintenance utilities, etc.

Overhead Cost

Overhead cost mean the cost generated by employee salary, fringe benefit, depreciation, office supply and etc.

According to the case company cost structure consisted of 2 parts, manufacturing cost and marketing cost. So that the cost of operations are change to

- Variable Cost, this cost generated and record from all cost centers that are directly concern to production. Generally this cost are occurred in the refinery plant
 - a. Direct Material
 - b. Variable Overhead cost
 - i. Plant Energy
 - ii. Plant Equipment and Tool
 - iii. Plant Maintenance
 - iv. Other expense
 - v. Direct labor expense
- 2. Fixed cost, this cost is an expense generated from marketing function or service function. This cost are recorded in the service cost center and there are:
 - i. Fuel
 - ii. Transportation
 - iii. Tools
 - iv. Spare parts
 - v. Indirect labor expense

- vi. Employee welfare
- vii. Business Travel expense
- viii. Communications
 - ix. Employee salary
 - x. Depreciation
- xi. Tax, fees
- xii. Public relation

3.3.3 Cost allocation

The case company cost allocation illustrates on figure 3-2 there are 3 different type of cost and they are combined to cost of product for this case is an oil cost.

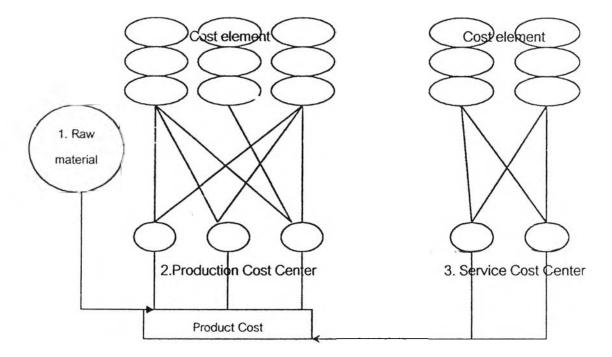


Figure 3-2 Case Company Cost Allocation

1. Raw Material cost

Raw material cost of the case company record on FIFO basis and use this cost to calculate as moving average actual cost.

2. Variable Overhead cost

The variable overhead cost of the case company use an actual cost occurred on each period of time (about 1 month). The variable overhead cost is collect from the general ledger (G/L account) and present as an expense report by CE.

3. Fixed Overhead cost

The fixed overhead cost of the case company was estimate from budgetary of expense. There are 2 types of expense; first type is regular expense such as salary, depreciation, and employee wages. This regular expense is estimate from other function, for example salary and wage budget are requested by human resource division for all of the company or depreciation expense is calculated and requested by accounting department. The other is expense of each function in the company that was used on the operation of the function such as fuel, communication

The budgetary of the fixed overhead cost will allocated to product by the percentage of those product or service used.

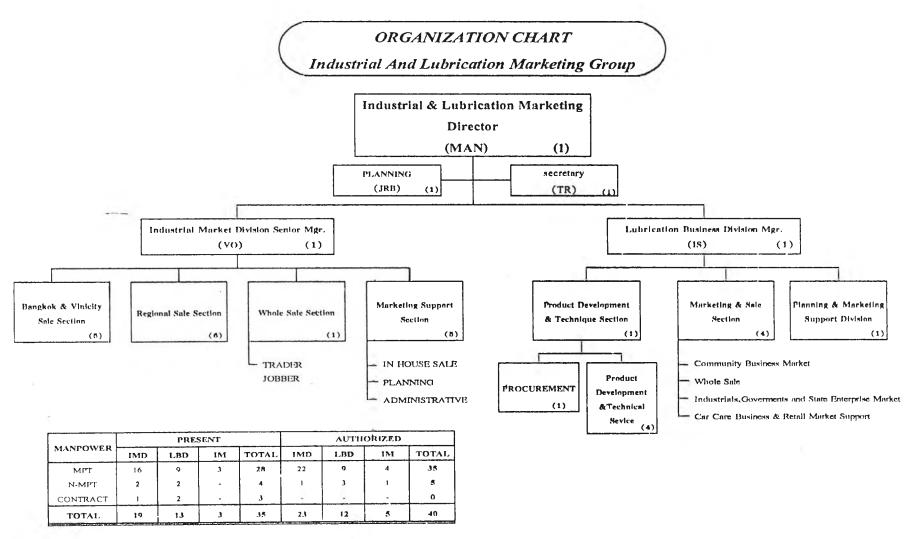


Figure 3-3 Industrial and Lube Organization Chart

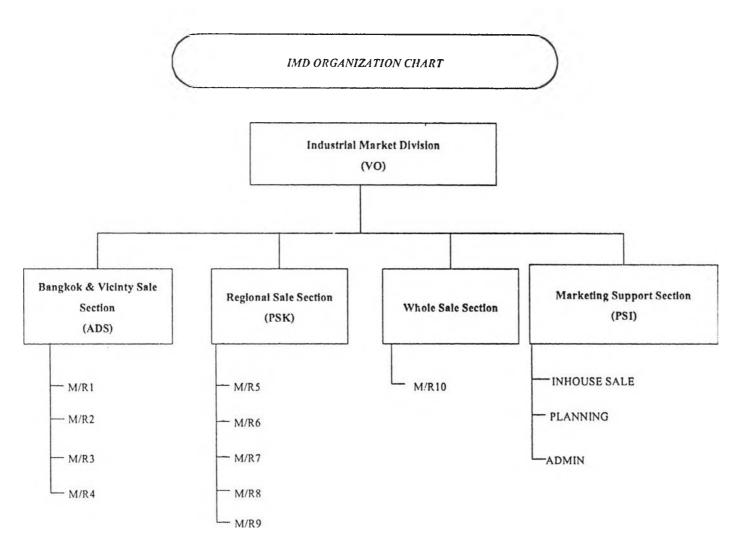


Figure 3-4: Industrial Marketing Division

3.4 The Industrial Marketing Division

The industrial and lube marketing department (IM) is accounted on develops the number of customer and volume sell of fuel oil, diesel oil and lubrication oil, which are directly sold to industrial customer all over the country. As shown on figure 3-3, the industrial and lube marketing department have two divisions that are response on different role, the industrial marketing division and the lubrication business division.

The industrial marketing division (IMD) (Figure 3-4) is accounted on developing the industrial market customers, traders/jobbers customers for diesel, fuel oil and lubrication products meanwhile lubrication business division (LBD) is accounted for procurement of lubrication product, product development, lubrication and petroleum product technical support, and also do marketing & selling for lube customer in retail shop channels, whole sale channel.

Thereby, this study objective is about to emphasis on the operation cost of Industrial marketing division (IMD) and the operation expenses of industrial marketing which were recorded by cost elements was shown in Appendix B cost center by cost element reports. further more the table 3-2 illustrate the industrial marketing division (IMD) operating cost, that was collected from the general ledger of cost center 4300 during the period of June2000 to December 2000. Almost of the IMD's operation are

of IMD are homogenous by itself. However the cost center by cost elements reports did not express the salaries and wages expense of IMD but the salaries were charged to Industrial & Lube Marketing department (IM) instead. For instance on the table 3-2 express that the total operation cost of IMD for the period of six months is 3.39 million baht and consist of 52 costelements.

| Cost Eleme | Description | YEAR 2000 | | | | | | Description YEAR 2000 | | | | | | | Total Budget |
|------------|---------------------------------------|-----------|--------|-----------|---------|----------|----------|-----------------------|---------|--|--|--|--|--|--------------|
| | | July | August | September | October | November | December | | | | | | | | |
| 5400070 | Medical Expense | 9,649 | 5,023 | 6,026 | 5,121 | 2,893 | 4,612 | 33,324 | 93,900 | | | | | | |
| 5400080 | Medical Expense Employee's Parent | 1,345 | 439 | 166 | 850 | 801 | 493 | 4,094 | 25,600 | | | | | | |
| 5400130 | Employees' Children Welfare Assist. | | | | | | | 0 | 2,800 | | | | | | |
| 5400140 | Employees' Children Education Assist. | | | | | | | 0 | 41,100 | | | | | | |
| 5400200 | M&R sevice payment | | 100 | | 1,350 | | 151,097 | 152,547 | | | | | | | |
| 5400210 | M&R contract labour | 139,363 | 6,120 | 187,175 | | 3,454 | | 336,112 | | | | | | | |
| 5400220 | M&R contract labour-O.T. | | | | | | | 0 | | | | | | | |
| 5400230 | M&R vechicle | 16,233 | 53,434 | 25,609 | 6,617 | 38,955 | 59,085 | 199,933 | 296,500 | | | | | | |
| 5400240 | M&R Service Station | | 3,990 | | | | | 3,990 | | | | | | | |
| 5400310 | Product Own Used - Vechicle | 847 | | | | | 513 | 1,360 | 24,700 | | | | | | |
| 5400320 | Product Own Used - For Operation | | | | | | | 0 | | | | | | | |
| 5400480 | Liquid Dye | | | | | | | 0 | | | | | | | |
| 5400499 | Other additives | | | | | | | () | | | | | | | |
| 5400500 | EDP Supplies | | 196 | | 5,971 | | | 6,167 | 38,400 | | | | | | |
| 5400510 | Stationery supplies | 2,292 | 5,567 | 1,433 | 2,885 | 1,176 | 1,808 | 15,161 | 57,000 | | | | | | |

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| Cost Eleme | Description | Description YEAR 2000 | YEAR 2000 | | | | | | YEAR 2000 | | | | | Total | Total Budget |
|------------|--------------------------------------|-----------------------|-----------|-----------|---------|----------|----------|---------|-----------|--|--|--|--|-------|--------------|
| | | July | August | September | October | November | December | | | | | | | | |
| 5400830 | Professional Consulting- Engineer | | -12,200 | | | | | -12,200 | | | | | | | |
| 5400840 | Professioinal Consulting - Marketing | | | | | | | 0 | W | | | | | | |
| 5400899 | Professional consulting-Other | | | | | | | 0 | | | | | | | |
| 5400910 | Equipment Rental | 1. | | | | | | 0 | | | | | | | |
| 5400930 | Vehicle Rental (Excl Tank Truck) | 71,924 | 71,924 | 71,924 | 71,924 | 71,924 | 71,924 | 431,544 | 2,400,000 | | | | | | |
| 5400940 | Vechicle rental Non tax Claim | | | | | | | 0 | | | | | | | |
| 5410000 | Comunication & Postal | | | | | | | 0 | 1,300 | | | | | | |
| 5410010 | Mobile Telephone | 46,617 | 40,236 | 41,499 | 35,801 | 25,876 | 42,067 | 232,096 | 325,700 | | | | | | |
| 5410015 | Pager | 168 | 561 | 561 | 168 | 561 | 561 | 2,580 | 8,400 | | | | | | |
| 5410110 | omputer Hardware | | 3,000 | | | 400 | 3,400 | 6,800 | | | | | | | |
| 5410140 | Bank Charge | 126 | | | | | | 126 | | | | | | | |
| 5410170 | Product Surveyor Inspection | | 12,200 | 11,963 | 5,981 | 2,243 | 9,346 | 41,733 | | | | | | | |
| 5410190 | Product Sale Deliverly | | | | | | | 0 | 2,640,000 | | | | | | |
| 5410200 | Transhipment-Product | | | | | | | 0 | | | | | | | |
| 5410210 | Customer Assistance | 1,560 | | 33,091 | 2,380 | 4,287 | 22,810 | 64,128 | | | | | | | |

| Cost Eleme | Description | YEAR 2000 | | | | | | | YEAR 2000 . | | | | | | Total | Total Budget |
|------------|---------------------------------------|------------|--------|-----------|---------|----------|----------|---------|-------------|--|--|--|--|--|-------|--------------|
| | | July | August | September | October | November | December | | | | | | | | | |
| 5410299 | Other Labor/ Services | | | | | | | 0 | 3,300 | | | | | | | |
| 5410300 | Business Travel | 34,775 | 41,715 | 46,179 | 55,830 | 27,906 | 55,164 | 261,569 | 657,200 | | | | | | | |
| 5410310 | Training Travel | | | | | | 836 | 836 | | | | | | | | |
| 5410410 | Vechicle Tax | | 13,083 | 14,644 | | | 4,963 | 32,690 | 57,600 | | | | | | | |
| 5410460 | Exp. Goverment Fee | 20 | 270 | 800 | 12,303 | 590 | -15,169 | -1,186 | | | | | | | | |
| 5410499 | Other Taxes | | -1,883 | | | 1,053 | 1,103 | 273 | | | | | | | | |
| 5410500 | Entertainment&Representation | 2,474 | 1,110 | 5,010 | 2,509 | 1,119 | 2,640 | 14,862 | 64,000 | | | | | | | |
| 5410505 | Entertainment&Representation (Non tax | () | | | | | | 0 | 24,000 | | | | | | | |
| 5410510 | Publication | | | | | | | 0 | | | | | | | | |
| 5410520 | Training | | 2,748 | 1,316 | 7,220 | | | 11,284 | 25,600 | | | | | | | |
| 5410525 | Employee Relations | | | | 1,093 | | | 1,093 | 137,200 | | | | | | | |
| 5410530 | Membership | | | | | | | 0 | 10,000 | | | | | | | |
| 5410599 | Other Public Relations & Development | | | | | | | 0 | | | | | | | | |
| 5410700 | Sale Promotion Cust Relation Activity | | | 2,991 | 2,190 | | | 5,181 | 250,000 | | | | | | | |
| 5410705 | Sale Promotion Cost Of Sales | | | | 37 | | 148 | 185 | | | | | | | | |

| Cost Eleme | Description | YEAR 2000 | | | | | | | Total Budget |
|------------|---------------------------------|-----------|---------|-----------|---------|----------|----------|-----------|--------------|
| ·4 | | July | August | September | October | November | December | | |
| 5410710 | Sale Promotion Giveaway | 2,434 | 5,765 | 4,262 | | 1,932 | 13,185 | 27,578 | |
| 5410715 | Sale Promotion advertising Mat. | | | | | | | O | |
| 5410799 | Sale Promotion Others | 1,247 | 386 | 1,441 | 573 | 951 | 3,629 | 8,227 | |
| 5410700 | Depreciation | 174,628 | 173,875 | 173,853 | 171,927 | 171,163 | 206,265 | 1,071,711 | 1,443,100 |
| 5410710 | Amortization | 3,282 | 3,594 | 3,594 | 3,594 | 3,293 | 3,462 | 20,819 | |
| 5410719 | Amortization Others | | | | | | | 0 | 27,300 |
| 5410730 | Insurance | 10,362 | 74 | 352 | 39,381 | 13,271 | 19,641 | 83,081 | 247,100 |
| | Total expense | 526,490 | 440,576 | 692,163 | 469,469 | 518,046 | 750,448 | 3,397,192 | 9,136,900 |

Table 3-2: Cost Center by Cost Element Report of IMD