

## REFERENCES

- Abdelmouleh, M., Boufi, S., Salah, A., Belgacem, M. N. and Gandini, A. (2002) Interaction of silane coupling agents with cellulose. Langmuir, 18, 3203-3208.
- Abidi, N., Hequet, E.F. and Abdalah, G. (2001) Cotton fabric and UV-protection. Proceedings of the Beltwide Cotton Conference, 2, 1301-1303.
- Aguilar, M. R., Gallardo, A., Fernández, M. M. and Román, J. S. (2002) In situ quantitative  $^1\text{H}$  NMR monitoring of monomer consumption: A simple and fast way of estimating reactivity ratios. Macromolecules, 35, 2036-2041.
- Aloulou, F., Boufi, S., Belgacem, N. and Gandini, A. (2004) Adsorption of cationic surfactants and subsequent adsolubilization of organic compounds onto cellulose fibers. Colloid and Polymer Science, 283, 344-350.
- Alvarez, J. and Symonowicz, B.L. (2003) Examination of the absorption properties of various fibres in relation to UV radiation. AUTEX Research Journal, 3, 72-77.
- American Association of Textile Chemists and Colorists. Test method 183-2004: Transmittance or blocking of erythemally weighted ultraviolet radiation through fabrics. 2004.
- American Society for Testing and Materials (ASTM) standards D6603-00: Standard guide for labelling of UV-protective textiles. 2000.
- American Society for Testing and Materials (ASTM) standards D6544-00: Standard practice for preparation of textiles prior to Ultraviolet (UV) transmission testing. 2000.
- Asvapathanagul, P., Malakul, P. and O' Haver, J. (2005) Adsolubilization of toluene and acetophenone as a function of surfactant adsorption. Journal of Colloid and Interface Science, 292, 305-311.
- Australia/New Zealand Standard. AS/NZS 4399: Sun protective clothing-evaluation and classification. 1996.

- Blaji, R., Grande, D. and nanjundan (2004) Photoresponsive polymer having pendant chlorocinnamoyl moieties: synthesis, reactivity ratios and photochemical properties. Polymer, 45, 1089-1099.
- Baradie, B. and Shoichet, M. S. (2003) Insight into the surface properties of fluorocarbon-vinyl acetate copolymer films and blends. Macromolecules, 36, 2343-2348.
- Barraza, H.J., Hwa, M.J., Blakley, K., O' Rear, E.A. and Grady, B.P. (2001) Wetting behavior of elastomer-modified glass fibers. Langmuir, 17, 5288-5296.
- Benisek, L. and Craven, P. C. (1980) Machine-washable, water-and oil-repellent, flame-retardant wool. Textile Research Journal, 12, 705-710.
- Bitting, D. and Harwell, J.H. (1987) Effects of counterions on surfactant surface aggregates at the alumina/aqueous solution interface. Langmuir, 3, 500-511.
- Boufi, S. and Gandini, A. (2001) Formation of polymeric films on cellulosic surfaces by admicellar polymerization. Cellulose, 8, 302-312.
- Buchholtz, F., Zelichenok, A. and Krongauz, V. (1993) Synthesis of new photochromic polymers based on phenoxynaphthacenequinone. Macromolecules, 26, 906-910.
- Canto, L.B. and Pessan, L.A. (2002) Determination of the composition of styrene-glycidyl methacrylate copolymers by FTIR and titration. Polymer Testing, 21, 35-38.
- Chatelain, E. and Gabard, B. (2001) Photostabilization of butyl methoxydibenzoyl methane (avobenzene) and ethylhexyl methoxycinnamate by bis-ethyl hexyloxyphenol methoxyphenyl triazine (Tinosorb S), a new UV broadband filter. Photochemistry and Photobiology, 74, 401-406.
- Chen, Y., Lin, A. and Gan, F. (2006) Improvement of polyacrylate coating by filling modified nano-TiO<sub>2</sub>. Applied Surface Science, 252, 8635-8640.
- Cho, H. N., Kim, J. Y.; Kim, D. Y., Kim, C. Y., Song, N. W. and Kim, D. (1999) Statistical copolymers for blue-light-emitting diodes. Macromolecules, 32, 1476-1481.

- Chong, A. S. M., Zhoa, X. S., Kustedjo, A. T. and Qiao, S. Z. (2004) Functionalization of large-pore mesoporous silicas with organosilanes by direct synthesis. Microporous and Mesoporous Materials, 72, 33-42.
- Christian, G.D. and O'Reilly, J.E. (1986) Instrumental Analysis. Boston: Allyn and Bacon.
- Czajkowski, W., Paluszkiewicz, J., Stolarski, R., Kazmierska, M. and Grzesiak, E. (2006) Synthesis of reactive UV absorbers, derivatives of monochloro triazine, for improvement in protecting properties of cellulose fabrics. Dye and Pigments, 71, 251-257.
- Davis, S., Capjack, L., Kerr, N. and Fedosejevs, R. (1997) Clothing as protection from ultraviolet radiation: which fabrics is the most effective? International Journal of Dermatology, 36, 374-379.
- Daoud, W.A., Xin, J.H. and Zhang, Y.H. (2005) Surface functionalization of cellulose fibers with titanium dioxide nanoparticles and their combined bactericidal activities. Surface Science, 599, 69-75.
- De, P., Sankhe, M. D., Chaudhari, S. S. and Mathur, M. R. (2005) UV-resist, water-repellent breathable fabric as protective textiles. Journal of Industrial Textiles, 34, 209-222.
- Dubitsky, Y., Zaopo, A., Zannoni, G. and Zetta, L. (2000)  $^1\text{H}$  NMR study of the hydrolysis of vinyltrialkoxysilanes. Materials Chemistry and Physics, 64, 45-53.
- Ferrero, F., Periolatto, M., Sangermano, M. and Songia, B. (2008) Water-repellent finishing of cotton fabrics by ultraviolet curing. Journal of Applied Polymer Science, 107, 810-818.
- Funkhouser, G.P., Arevalo, M.P., Glatzhofer, D.T. and O' Rear, E.A. (1995) Solubilization and adsolubilization of pyrrole by sodium dodecyl sulfate: polypyrrole formation on alumina surfaces. Langmuir, 11, 1443-1447.
- Fyfe, C.A. and Niu, J. (1995) Direct solid-state  $^{13}\text{C}$  NMR evidence for covalent bond formation between an immobilized vinylsilane linking agent and polymer matrixes. Macromolecules, 28, 3894-3897.

- Gan, L. M., Lee, K. C., Chew, C. H., Ng, S. C. and Gan, L. H. (1994) Copolymerization of styrene and methyl methacrylate in ternary oil-in-water microemulsions: Monomer reactivity ratios and microstructures by  $^1\text{H}$  NMR and  $^{13}\text{C}$  NMR. Macromolecules, 27, 6335-6340.
- Gent, A.N. and Hsu, E.C. (1974) Coupling reactions of vinylsilanes with silica and poly(ethylene-co-propylene). Macromolecules, 7, 933-936.
- Gies, P.H., Roy, C.R., Toomey, S. and McLennan, A. (1997) Protection against solar ultraviolet radiation. Mutation Research, 36, 374-379.
- Glatzhofer, D. T., Cho, G., Lai, C. L., O'Rear, E. A. and Fung, B. M. (1993) Polymerization and copolymerization of sodium 10-undecen-1-yl sulfate in micelles and in admicelles on the surface of alumina. Langmuir, 9, 2949-2954.
- Gorensek, M. and Sluga, F. (2004) Modifying the UV blocking effect of polyester fabric. Textile Research Journal, 74, 469-474.
- Hatch, K.L. and Osterwalder, U. (2006) Garments as solar ultraviolet radiation screening materials. Dermatologic Clinics, 24, 85-100.
- Hegemann, D., Hossain, M. M. and Balazs, D. (2007) Nanostructured plasma coatings to obtain multifunctional textile surfaces. Progress in Organic Coatings, 58, 234-240.
- Hoffmann, K., Kaspar, K., Gambichler, T. and Altmeyer, P. (2000) In vitro and in vivo determination of the UV protection factor for lightweight cotton and viscous summer fabrics: A preliminary study. Journal of the American Academy of Dermatology, 43, 1009-1016.
- Huang, H., Hoogenboom, R., Leenen, M. A. M., Guillet, P., Jonas, A. M., Schubert, U. S. and Gohy, J. F. (2006) Solvent-induced morphological transition in core-cross-linked block copolymer micelles. Journal of the American Chemical Society, 128, 3784-3788.
- Huang, P. Y., Chao, Y. C. and Liao, Y. T. (2007) Enhancement of the water repellency durability of the fabrics treated by fluorinated nanocopolymer emulsions. Journal of Applied Polymer Science, 104, 2451-2457.

- Ilharco, L. M., Garcia, A. R., Lopes da Silva, J., Lemos, M. J. and Vieira Ferreira, L. F. (1997) Infrared approach to the study of adsorption on cellulose: Influence of cellulose crystallinity on the adsorption of benzophenone. Langmuir, 13, 3787-3793.
- Islam, Md. N. and Kato, T. (2003) Thermodynamic study on surface adsorption and micelle formation of poly(ethylene glycol) mono-*n*-tetradecyl ethers. Langmuir, 19, 7201-7205.
- Jia, X., Li, Y., Cheng, Q., Zhang, S. and Zhang, B. (2007) Preparation and properties of poly(vinyl alcohol)/silica nanocomposites derived from copolymerization of vinyl silica nanoparticles and vinyl acetate. European Polymer Journal, 43, 1123-1131.
- Katangur, P., Patra, P.K. and Warner, S.B. (2006) Nanostructured ultraviolet resistant polymer coating. Polymer Degradation and Stability, 91, 2437-2442.
- Kannan, P. and Kaliyappan, T. (1996) Studies on poly(2-hydroxy-4-acryloyloxy benzophenone)-metal complexes. Journal of Applied Polymer Science, 60, 947-953.
- Kitiyanan, B., O'Haver, J.H., Harwell, J.H. and Osuwan, S. (1996) Adsolubilization of styrene and isoprene in cetyltrimethylammonium bromide admicelle on precipitated silica. Langmuir, 12, 2162-2168.
- Le, D.V., Kendrick, M.M. and O' Rear, E.A. (2004) Admicellar polymerization and characterization of thin poly(2,2,2-trifluoroethyl acrylate) film on aluminum alloys for in-crevice corrosion control. Langmuir, 20, 7802-7810.
- Lee, S., Cho, J. S. and Cho, G. (1999) Antimicrobial and blood repellent finished for cotton and nonwoven fabrics based on chitosan and fluoropolymers. Textile Research Journal, 69, 104-112.
- Lekpittaya, P., Yanumet, N., Grady, B. P and O'Rear, E. A. (2004) Resistivity of conductive polymer-coated fabric. Journal of Applied Polymer Science, 92, 2629-2636.

- Li, Y. S., Wright, P. B., Puritt, R. and Tran, T. (2004) Vibrational spectroscopic studies of vinyltriethoxysilane. Spectrochimica Acta Part A: Molecular and Biomolecular Spectroscopy, 60, 2759-2766.
- Li, Z., Xing, Y. and Dai, J. (2008) Superhydrophobic surfaces prepared from water glass and non-fluorinated alkylsilane on cotton substrates. Applied Surface Science, 254, 2131-2135.
- Liang, Y., Dvornikov, A. S. and Rentzepis, P. M. (2002) Synthesis and properties of photochromic fluorescing 2-indolyl fulgide and fulgimide copolymers. Macromolecules, 35, 9377-9382.
- Lin, L. H., Wang, C. C., Chen, C. W. and Chen, K. M. (2002) Water-repellency and antibacterial activities of plasma-treated cleavable silicone surfactants on nylon fabrics. Surface and Coatings Technology, 249, 227-234.
- Liu, Y., Tang, J., Wang, R., Lu, H., Li, L., Kong, Y., Qi, K. and Xin, J. H. (2007) Artificial lotus leaf structures from assembling carbon nanotubes and their applications in hydrophobic textiles. Journal of Materials Chemistry, 17, 1071-1078.
- Lu, H., Fei, B., Xin, J.H., Wang, R. and Li, L. (2006) Fabrication of UV-blocking nanohybrid coating via miniemulsion polymerization. Journal of Colloid and Interface Science, 300, 111-116.
- Mahltig, B., Bottcher, H., Rauch, K., Dieckmann, U., Nitsche, R. and Fritz, T. (2005) Optimized UV protecting coatings by combination of organic and inorganic UV absorbers. Thin Solid Films, 485, 108-114.
- Mao, R., Huglin, M. B. and Davi, T. P. (1993) Quantitative analysis of copolymers by FTIR. European Polymer Journal, 29, 475-481.
- Mao, R., Liu, Y., Huglin, M. B. and Holmes, P. A. (1995) Determination of monomer reactivity ratios in the cross-linking copolymerization of methyl methacrylate with ethylene dimethacrylate. Macromolecules, 28, 6739-6744.
- Mao, Y. and Gleason, K. K. (2006) Vapor-Deposited Fluorinated Glycidyl Copolymer Thin Films with Low Surface Energy and Improved Mechanical Properties. Macromolecules, 39, 3895-3900.

- Matarredona, O.M., Mach, K., Rieger, M.M. and O' Rear, E.A. (2003) Alteration of wettability and inhibition of corrosion in narrow aluminium 7075 gaps by thin polymer films. Corrosion Science, 45, 2541-2562.
- McGarry, P.F., Jockusch, S., Fujiwara, Y., Kaprinidis, N.A. and Turro, N.J. (1997) A DMSO solvent induced photochemistry in highly photostable compounds. The role of intermolecular hydrogen bonding. The Journal of Physical Chemistry, 101, 764-767.
- McKinlay, A.F. and Diffey, B.L. (1987) A reference action spectrum for ultraviolet induced erythema in human skin. CIE Journal, 6, 17-22.
- Methachan, B., Pongprayoon, T., Yanumet, N. and O'Rear, E. A. (2002) Formation of hydrophobic cotton fabric by admicellar polymerization. AATCC Review, 2, 60-64.
- Millard, M. M., Lee, K. S and Pavlath, A. E. (1972) Continuous low-temperature discharge treatment of wool yarn: A process for making wool yarn oil repellent and shrink resistant. Textile Research Journal, 42, 307-313.
- Murase, H. and Fujibayashi, T. (1997) Characterization of molecular interfaces in hydrophobic systems. Progress in Organic Coatings, 31, 97-104.
- Oda, H. (2005) New developments in the stabilization of leuco dyes: effect of UV-absorbers containing an amphoteric counter-ion moiety on the light fastness of color formers. Dyes and Pigments, 66, 103-108.
- Odian, G. (1991) Principle of Polymerization. New York: Wiley-Interscience.
- O'Haver, J.H., Harwell, J.H., O'Rear, E.A., Snodgrass, L.J. and Waddell, W.H. (1994) In situ formation of polystyrene in adsorbed surfactant bilayers on precipitated silica. Langmuir, 10, 2588-2593.
- Paluszkiewicz, J., Czajkowski, W., Kazmierska, M. and Stolarski, R. (2005) Reactive dyes for cellulose fibers including UV absorbers. Fibers & Textiles in Eastern Europe, 13, 76-80.
- Parejo, P.G., Zayat, M. and Levy, D. (2006) High efficient UV-absorbing thin-film coating for protection of organic materials against photodegradation. Journal of Materials Chemistry, 16, 2165-2169.

- Paria, S. and Yuet, S. (2006) Effects of chain length and electrolyte on the adsorption of *n*-alkylpyridinium bromide surfactants at sand-water interfaces. Industrial and Engineering Chemistry Research, 45, 712-718.
- Paterson, M.J.; Robb, M.A., Blancafort, L. and DeBellis, A.D. (2004) Theoretical study of benzotriazole UV photostability: ultrafast deactivation through coupled proton and electron transfer triggered by a charge-transfer state. Journal of the American Chemical Society, 126, 2912-2922.
- Pekel, N., Şahiner, N., Güven, O. and Rzaev, Z.M.O. (2001) Synthesis and characterization of *N*-vinylimidazole-ethyl methacrylate copolymers and determination of monomer reactivity ratios. European Polymer Journal, 37, 2443-2451.
- Peng, Q., Peng, J., Kang, E. T., Neoh, K. G. and Cao, Y. (2005) Synthesis and electroluminescent properties of copolymers based on fluorene and 2,5-di(2-hexyloxyphenyl)thiazolothiazole. Macromolecules, 38; 7292-7298.
- Pipatchanchai, T. and Srikulkit, K. (2007) Hydrophobicity modification of woven cotton fabric by hydrophobic fumed silica coating. Journal of Sol-Gel Science and Technology, 44, 119-123.
- Plueddemann, E.P. (1982) Silane Coupling Agents. New York: Plenum Press.
- Pongprayoon, T., Yanumet, N. and O' Rear, E.A. (2002) Admicellar Polymerization of styrene on cotton. Journal of Colloid and Interface Science, 249, 227-234.
- Pongprayoon, T., O' Rear, E.A., Yanumet, N. and Yuan, W.L. (2003) Wettability of cotton modified by admicellar polymerization. Langmuir, 19, 3770-3778.
- Prikryl, R., Cech, V., Kripal, L. and Vanek, J. (2005) Adhesion of pp-VTES films to glass substrates and their durability in aqueous environments. International Journal of Adhesion and Adhesives, 25, 121-125.
- Prikryl, R., Cech, V., Balkova, R. and Vanek, J. (2003) Functional interlayers in multiphase materials. Surface and Coatings Technology, 174, 858-862.
- Reinert, G., Fuso, F., Hilfiker, R. and Schmidt, E. (1997) UV-protecting properties of textile fabrics and their improvement. Textile Chemist and Colorist, 29, 36-43.



- Ren, X., Kou, L., Kocer, H. B., Zhu, C., Worley, S. D., Broughton, R. M. and Huang, T. S. (2008) Antimicrobial coating of an N-halamine biocidal monomer on cotton fibers via admicellar polymerization. Colloids and Surfaces A: Physicochemical and Engineering Aspects, 317, 711-716.
- Rong, M. Z., Ji, Q. L., Zhang, M. Q. and Friedrich, K. (2002) Graft polymerization of vinyl monomers onto nanosized alumina particles. European Polymer Journal, 38, 1573-1582.
- Rosen, M.J. (2004) Surfactants and Interfacial Phenomena. New York: Wiley-Interscience.
- Salgaonkar, L.P. and Jayaram, R.V. (2005) Polyaniline film formation in hexadecyl trimethyl ammonium bromide admicelles on hydrous zirconia surface. Journal of Colloid and Interface Science, 291, 92-97.
- Salon, M. C. B., Abdelmouleh, M., Boufi, S., Belgacem, M. N. and Gandini, A. (2005) Silane adsorption onto cellulose fibers: Hydrolysis and condensation reactions. Journal of Colloid and Interface Science, 289, 249-261.
- Sarkar, A.K. (2004) An evaluation of UV protection imparted by cotton fabrics dyed with natural colorants. BMC Dermatology, 4, 15-23.
- Scalia, S., Tursilli, R., Bianchi, A., Nostro, P.L., Bocci, E., Ridi, F. and Baglioni, P. (2006) Incorporation of the sunscreen agent, octyl methoxycinnamate in a cellulosic fabric grafted with  $\beta$ -cyclodextrin. International Journal of Pharmaceutics, 308, 155-159.
- Shao, H., Sun, J. Y., Meng, W. D. and Qing, F. L. (2004) Water and oil repellent and durable press finishes for cotton based on a perfluoroalkyl-containing multi-epoxy compound and citric acid. Textile Research Journal, 74, 851-855.
- Siriviriyannun, A., O' Rear, E.A. and Yanumet, N. (2006) Modification of polyester fabric properties by surfactant-aided surface polymerization. Journal of Applied Polymer Science, 103, 4059-4064.
- Siriviriyannun, A., O'Rear, E. A. and Yanumet, N. Cellulose, in press.
- Söderelind, E. (1994) Deuterium NMR studies of the local ordering and dynamics of sodium dodecyl sulfate at the alumina/water interface. Langmuir, 10, 1122-1128.

- Sohn, B., Kim, K., Choi, D. S., Kim, Y. K., Jeoung, S. C. and Jin, J. (2002) Synthesis and luminescence properties of poly[2-(9,9-dihexylfluorene-2-yl)-1,4-phenylenevinylene] and its copolymers containing 2-(2-ethylhexyloxy)-5-methoxy-1,4-phenylenevinylene units. Macromolecules, 35, 2876-2881.
- Şolpan, D. and Güven, O. (1996) Radiation initiated copolymerization of allyl alcohol with acrylonitrile. Radiation Physics Chemistry, 48, 55-60.
- Stanford, D.G., Georgouras, K.E. and Pailthorpe, M.T. (1997) Review: Rating clothing for sun protection: current status in Australia. Journal of the European Academy of Dermatology and Venereology, 5, 28-30.
- Stanford, D.G., Georgouras, K.E. and Pailthorpe, M.T. (1995) The effect of laundering on the sun protection afforded by a summer weight garment. Journal of the European Academy of Dermatology and Venereology, 5, 28-30.
- Tang, E., Cheng, G., Shang, Q. and Ma, X. (2006) A novel approach to the preparation of powder coating-Manufacture of polyacrylate powder coatings via one step minisuspension polymerization. Progress in Organic Coatings, 57, 282-287.
- Teshima, K., Sugimura, H., Inoue, Y., Takai, O. and Takano, A. (2004) Wettability of poly(ethylene terephthalate) substrates modified by a two-step plasma process: Ultra water-repellent surface fabrication. Chemical Vapor Deposition, 10, 295-297.
- Teshima, K., Sugimura, H., Inoue, Y., Takai, O. and Takano, A. (2005) Transparent ultra water-repellent poly(ethylene terephthalate) substrates fabricated by oxygen plasma treatment and subsequent hydrophobic coating. Applied Surface Science, 244, 619-622.
- Todorova, L. and Vassileva, V. (2003) A new method of determination of the UV-radiation permeability through cotton cloth. Fibres & Textiles in Eastern Europe, 11, 21-24.
- Tragoonwichian, S., O' Rear, E.A. and Yanumet, N. Journal of Applied Polymer Science, 108, 4004-4013.

- Tragoonwichian, S., O' Rear, E.A. and Yanumet, N. submitted to *Colloids and Surfaces A: Physicochemical and Engineering Aspects*
- Tsatsaroni, E.G. and Eleftheriadis, I.C. (2004) UV-absorbers in the dyeing of polyester with disperse dyes. *Dyes and Pigments*, 61, 141-147.
- Tshabalala, M. A., Kingshott, P., VanLandingham, M. R. and Plackett, D. (2003) Surface chemistry and moisture sorption properties of wood coated with multifunctional alkoxy silanes by sol-gel process. *Journal of Applied Polymer Science*, 2003, 88, 2828-2841.
- Wang, P.Y., Chen, Y.P. and Yang, P.Z. (1996) The effect of UV-absorber on the photostability of acid dyes on silk. *Dye and Pigments*, 30, 141-149.
- Wang, R.H., Xin, J.H. and Tao, X.M. (2005) UV-blocking property of dumbbell-shaped ZnO crystallites on cotton fabrics. *Inorganic Chemistry*, 44, 3926-3930.
- Wang, S.Q., Kopf, A.W., Marx, J., Bogdan, A., Polsky, D. and Bart, R.S. (2001) Reduction of ultraviolet transmission through cotton T-shirt fabrics with low ultraviolet protection by various laundering methods and dyeing: Clinical implications. *Journal of the American Academy of Dermatology*, 44, 767-774.
- Wang, S., Russo, T., Qiao, G.G., Solomon, D.H. and Shanks, R.A. (2006) Admicellar polymerization of styrene with divinyl benzene on alumina particles: the synthesis of white reinforcing fillers. *Journal of Material Science*, 41, 7474-7482.
- Wenzel, R. N. (1936) Resistance of solid surfaces to wetting by water. *Industrial and Engineering Chemistry*, 28, 988-994.
- Wu, J., Harwell, J.H. and O' Rear, E.A. (1987) Two-dimensional reaction solvents: surfactant bilayers in the formation of ultrathin films. *Langmuir*, 3, 531-537.
- Wu, J., Harwell, J.H. and O' Rear, E.A. (1987) Two-dimensional solvents: kinetics of styrene polymerization in admicelles at or near saturation. *The Journal of Physical Chemistry*, 91, 623-634.
- Xin, J.H., Daoud, W.A. and Kong, Y.Y. (2004) A new approach to UV-blocking treatment for cotton fabrics. *Textile Research Journal*, 74, 97-100.

- Yuan, W.L., O' Rear, E.A., Grady, B.P. and Glatzhofer, D.T. (2002) Nanometer-thick poly(pyrrole) films formed by admicellar polymerization under conditions of depleting adsorption. Langmuir, 18, 3343-3351.
- Zhang, J., France, P., Radomyselskiy, A., Datta, S. and Zhao, J. (2003) Hydrophobic cotton fabric coated by a thin nanoparticulate plasma film. Journal of Applied Polymer Science, 88, 1473-1481.

## APPENDICES

### Appendix A Experimental Data

**Table A1** Adsorption of DBSA on cotton at different concentrations of NaCl, using 5.0 mM DBSA at 30 °C for 24 h

Concentration of NaCl (M)	Adsorption of DBSA ( $\mu\text{mol/g}$ cotton)
0.000	6.060
0.025	10.325
0.050	15.685
0.075	18.511
0.100	19.612
0.125	22.730
0.150	23.191
0.200	24.957
0.300	26.457

**Table A2** Adsorption rate of DBSA on cotton at 30 °C, using 5 mM DBSA, without NaCl

Time (h)	Adsorption of DBSA ( $\mu\text{mol/g}$ cotton)
0	0.000
1	4.375
2	4.804
3	5.443
4	5.608
6	5.666
8	5.776
10	5.924
12	5.917
15	5.892
18	5.928
24	5.892
48	5.993
72	6.024

**Table A3** Adsorption rate of DBSA on cotton at 50 °C, using 5 mM DBSA, without NaCl

Time (h)	Adsorption of DBSA ( $\mu\text{mol/g}$ cotton)
0	0.000
0.25	2.314
0.5	3.103
1	4.648
2	5.309
4	5.532
6	5.581
8	5.608
10	5.591
15	5.454
24	5.619

**Table A4** Adsorption rate of DBSA on cotton at 70 °C, using 5 mM DBSA, without NaCl

Time (min)	Adsorption of DBSA ( $\mu\text{mol/g}$ cotton)
0	0.000
5	2.911
10	3.765
15	4.374
30	5.089
45	5.375
60	5.340

**Table A5** Adsorption of DBSA on cotton at different DBSA concentrations, using 0.15 M NaCl at 30 °C

Concentration of DBSA at equilibrium (mM)	Adsorption of DBSA ( $\mu\text{mol/g}$ cotton)
0.037	1.066
0.065	2.223
0.206	6.338
0.421	11.436
0.697	17.238
1.051	18.173
1.357	18.793
1.718	19.486
4.842	20.661
10.103	21.083

**Table A6** Adsorption of DBSA on cotton at different DBSA concentrations, using 0.15 M NaCl at 70 °C

Concentration of DBSA at equilibrium (mM)	Adsorption of DBSA ( $\mu\text{mol/g}$ cotton)
0.036	0.630
0.072	1.131
0.222	4.149
0.465	7.328
0.742	7.211
1.049	7.273
1.365	7.553
1.679	7.387
4.674	7.822



**Table A7** Adsorption of DBSA on cotton in the presence of 0.6 mM HAB at different DBSA concentrations, using 0.15 M NaCl at 70 °C

Concentration of DBSA at equilibrium (mM)	Adsorption of DBSA ( $\mu\text{mol/g}$ cotton)
0.143	0.450
0.239	0.912
0.405	1.994
0.594	3.718
0.772	4.363
0.976	4.396
1.189	4.442
1.596	4.602
1.942	4.455

**Table A8** Adsolubilization of HAB and adsorption of DBSA on cotton fabric versus adsolubilization time at 70 °C after 1 h-surfactant equilibrium adsorption, using 0.6 mM HAB, 1.2 mM DBSA, 0.15 M NaCl

Adsolubilization time (h)	Adsolubilization of HAB ( $\mu\text{mol/g}$ cotton)	Adsorption of DBSA ( $\mu\text{mol/g}$ cotton)
0	0.000	7.273
0.25	0.928	5.741
0.5	1.424	5.215
1	1.721	4.985
2	1.835	4.471
4	2.127	4.555
6	2.141	4.336

**Table A9** Relative erythral spectral effectiveness at wavelength 280-400 nm

wavelength	E	wavelength	E	wavelength	E
280	1.00E+00	320	8.55E-03	360	4.84E-04
282	1.00E+00	322	5.55E-03	362	4.52E-04
284	1.00E+00	324	3.60E-03	364	4.22E-04
286	1.00E+00	326	2.33E-03	366	3.94E-04
288	1.00E+00	328	1.51E-03	368	3.67E-04
290	1.00E+00	330	1.36E-03	370	3.43E-04
292	1.00E+00	332	1.27E-03	372	3.20E-04
294	1.00E+00	334	1.19E-03	374	2.99E-04
296	1.00E+00	336	1.11E-03	376	2.79E-04
298	1.00E+00	338	1.04E-03	378	2.60E-04
300	6.49E-01	340	9.66E-04	380	2.43E-04
302	4.21E-01	342	9.02E-04	382	2.26E-04
304	2.73E-01	344	8.41E-04	384	2.11E-04
306	1.77E-01	346	7.85E-04	386	1.97E-04
308	1.15E-01	348	7.33E-04	388	1.84E-04
310	7.45E-02	350	6.84E-04	390	1.72E-04
312	4.83E-02	352	6.38E-04	392	1.60E-04
314	3.13E-02	354	5.96E-04	394	1.50E-04
316	2.03E-02	356	5.56E-04	396	1.40E-04
318	1.32E-02	358	5.19E-04	398	1.30E-04
				400	1.22E-04

**Table A10** Solar spectral irradiance at wavelength 280-400 nm

wavelength	S (W/m <sup>2</sup> nm)	wavelength	S (W/m <sup>2</sup> nm)	wavelength	S (W/m <sup>2</sup> nm)
280	4.12E-07	320	3.14E-01	360	5.64E-01
282	2.37E-07	322	3.32E-01	362	6.00E-01
284	3.14E-07	324	3.61E-01	364	6.48E-01
286	4.06E-07	326	4.45E-01	366	7.18E-01
288	6.47E-07	328	5.01E-01	368	7.62E-01
290	3.09E-06	330	5.32E-01	370	7.66E-01
292	2.85E-05	332	5.33E-01	372	7.50E-01
294	2.92E-04	334	5.23E-01	374	6.61E-01
296	1.28E-03	336	5.04E-01	376	6.66E-01
298	3.37E-03	338	4.99E-01	378	7.46E-01
300	8.64E-03	340	5.39E-01	380	7.54E-01
302	2.36E-02	342	5.59E-01	382	6.42E-01
304	4.35E-02	344	5.35E-01	384	5.85E-01
306	7.19E-02	346	5.34E-01	386	6.26E-01
308	9.68E-02	348	5.37E-01	388	6.72E-01
310	1.34E-01	350	5.59E-01	390	7.57E-01
312	1.75E-01	352	5.89E-01	392	7.16E-01
314	2.13E-01	354	6.13E-01	394	6.55E-01
316	2.43E-01	356	6.06E-01	396	6.81E-01
318	2.79E-01	358	5.38E-01	398	8.01E-01
				400	1.01E+00

**Table A11** UPF and % UV blocking of treated cotton fabrics, and amount of polymer extracted at different HAB concentrations, using 0.6 mM DBSA and 0.15 M NaCl

Concentration of HAB (mM)	UPF	% UVA blocking	% UVB blocking	Amount of Polymer (mg/g cotton)
0.0	4.02	70.48	77.98	0.00
0.6	11.10	85.23	92.86	1.60
0.9	32.91	93.26	97.53	5.42
1.2	41.33	94.86	98.11	6.74
1.5	48.15	95.69	98.54	9.39
1.8	61.62	96.31	98.55	10.92
2.4	66.90	96.73	98.74	12.85
3.0	69.34	97.27	98.55	15.43
4.0	71.21	97.18	98.74	13.78
5.0	68.89	97.31	98.67	15.34

**Table A12** UPF of the coated cotton before and after washing at 70 °C for 3 times, 10 min/time, of the coated cotton using different DBSA concentrations, 1.2 mM HAB and 0.15 M NaCl.

Concentration of DBSA (mM)	UPF before washing	UPF after washing
0.0	36.64	11.74
0.3	42.32	33.67
0.6	43.86	42.15
1.2	21.54	15.90
2.0	16.57	12.68
5.0	13.88	7.87

**Table A13** % UV-A blocking and UPF of the coated cotton at different UV exposure time, using 1.2 mM HAB, 0.6 mM DBSA and 0.15 M NaCl

Concentration of HAB (mM)	% UVA blocking
0	41.45
1	43.48
2	43.46
4	42.09
8	43.46
24	42.09

**Table A14** Adsolubilization of BEM and HAB in the single system, using 0.25 mM BEM or 0.25 mM HAB, 0.6 mM DBSA and 0.15M NaCl at 70 °C

Adsolubilization time (h)	Adsolubilization of BEM ( $\mu\text{mol/g}$ cotton)	Adsolubilization of HAB ( $\mu\text{mol/g}$ cotton)
0.0	0.000	0.000
0.25	1.1818	0.5490
0.5	1.8455	0.6117
1.0	1.9460	0.7900
1.5	2.0813	0.9462
2.0	2.2437	0.9611
3.0	2.2177	0.9520
4.0	2.2321	0.9539
5.0	2.3799	0.9500

**Table A15** Adsolubilization of BEM and HAB in the the comonomer system, using 0.25 mM BEM and 0.25 mm HAB, 0.6 mM DBSA and 0.15M NaCl at 70 °C

Adsolubilization time (h)	Adsolubilization of BEM ( $\mu\text{mol/g}$ cotton)	Adsolubilization of HAB ( $\mu\text{mol/g}$ cotton)
0.0	0.000	0.000
0.25	2.663	0.549
0.50	2.895	1.327
0.75	3.712	1.492
1.0	3.600	1.652
1.5	3.655	1.697
2.0	4.027	1.924
3.0	3.880	1.935
4.0	3.751	1.787
5.0	3.823	2.005

**Table A16** The % conversion of the comonomer system , using 1.5 mM BEM and 1.5 mM HAB, 1.5 mM ammonium persulfate, 0.6 mM DBSA, and 0.15M NaCl

Polymerization time (h)	% Conversion of BEM	% Conversion of HAB
0.0	0.00	0.00
0.5	0.31	1.95
1.0	0.99	4.96
2.0	1.03	10.20
3.0	6.21	29.24
4.0	20.67	42.58

**Table A17** The peak integrals at wavenumber of  $1730\text{ cm}^{-1}$  and  $1760\text{ cm}^{-1}$  of FTIR spectra of poly(BEM)-poly(HAB) mixtures with different compositions

Mole fraction of BEM	Peak integral at $1730\text{ cm}^{-1}$	Peak integral at $1760\text{ cm}^{-1}$	Peak ratio $1730\text{ cm}^{-1}/1760\text{ cm}^{-1}$
0.15	0.78141	2.95448	0.2645
0.30	2.93567	5.09428	0.5763
0.45	6.17401	6.61293	0.9336
0.60	9.97107	8.15801	1.2222
0.75	18.79710	11.7965	1.5934

**Table A18** Fineman-Ross and Kelen Tüdös parameters for copolymerization of BEM and HAB

Mole ratio (BEM/HAB)		Fineman-Ross		Kelen-Tüdös	
in feed X	in copolymer Y	$(X^2/Y)$	$X(Y-1)/Y$	$\xi = (X^2/Y)/(Y^2/Y+\alpha)$	$\eta = [X(Y-1)/Y]/(X^2/Y+\alpha)$
0.176	0.269	0.1157	-0.4791	0.1499	-0.6206
0.429	0.494	0.3718	-0.4390	0.3616	-0.4270
0.818	0.820	0.8161	-0.1793	0.5543	-0.1218
1.500	1.209	1.8617	0.2589	0.7394	0.1028
3.000	2.417	3.7231	1.7590	0.8501	0.4016

**Table A19** Mole fraction of BEM in feed monomers and in copolymer

Mole fraction of BEM in feed $F_1$	Mole fraction of BEM in copolymer $f_1$
0.150	0.212
0.300	0.331
0.450	0.451
0.600	0.547
0.750	0.707

**Table A20** Amount of polymer extracted from the fabrics coated by homopolymer at different monomer concentrations .

Concentration of monomer (mM)	Amount of Polymer (mg/g cotton)	
	poly(BEM)	poly(HAB)
0.0	0.000	0.000
0.5	0.312	0.586
1.0	3.067	5.835
1.5	4.126	9.900
2.0	4.850	12.356
2.5	6.248	12.992
3.0	7.204	14.689



**Table A21** UPF of the fabrics coated by poly(BEM), poly(HAB) and copolymer at different monomer concentrations

BEM (mM)	UPF poly(BEM)	HAB (mM)	UPF poly(HAB)	UPF Summary	UPF copolymer
0.0		3.0	71.90		
0.5	6.60	2.5	65.06	71.66	69.12
1.0	36.83	2.0	62.47	99.30	86.02
1.5	48.59	1.5	52.92	101.51	97.34
2.0	55.42	1.0	32.62	88.04	78.88
2.5	63.00	0.5	5.15	68.15	69.74
3.0	72.67	0.0			

**Table A22** UPF of treated cotton fabrics at different amounts of DMAC used in the polymerization process, using 5 %vol VTES and 2.0 mM BEM.

Amount of DMAC (mL in 35 mL)	UPF
5.0	82.16
10.0	79.76
17.5	54.17
25.0	20.77
30.0	13.59

**Table A23** UPF of treated cotton fabrics, using different VTES concentrations, 2.0 mM BEM and 17.5 mL of DMAC

Concentration of VTES (%)	UPF
0	36.59
1	37.60
2	43.97
5	56.37
10	60.86
15	62.60

**Table A24** UPF of treated cotton fabrics, using different BEM concentrations, 5% VTES and 17.5 mL of DMAC

Concentration of BEM (mM)	UPF
0	4.02
1	36.94
2	54.17
4	60.77
6	69.84
8	76.50
10	76.80

**Table A25** UPF of treated cotton fabrics treated by 5 %vol VTES and 4.0 mM BEM after washing at 30 °C, 30 rpm and 30 min/time

Number of washing	UPF
0	60.47
1	57.93
2	60.47
3	57.18
4	57.93
5	58.71
6	62.28
7	60.00
8	64.26
9	59.11
10	60.97

**Table A26** Water contact angle of VTES-treat cotton at 15 s and 25 s

% VTES	5%		10%		15%	
	15 s	25 s	15 s	25 s	15 s	25 s
Contact angle	141.3	141.0	158.5	157.5	154.0	153.7
	145.5	144.7	145.5	142.2	150.9	150.4
	135.0	133.0	139.0	137.1	155.7	155.0
	137.0	132.0	151.8	150.5	141.5	141.0
	132.8	123.9	137.8	136.4	152.5	152.2
Average	138.3	134.9	146.5	144.7	150.9	150.5

**Table A27** Water contact angle of VTES/BEM-treat cotton at 15 s, using 2.0 mM BEM

% VTES	5%	10%	15%
Contact angle	83.3	131.9	125.5
	107.9	127.5	127.3
	124.1	120.6	126.2
	105.7	123.1	126.1
	104.4	125.5	130.5
Average	105.1	125.7	127.1

**Table A28** Adsorption of DBSA on HAB-treated cotton at different DBSA concentrations, using 0.15 M NaCl at 30 °C

Concentration of DBSA at equilibrium (mM)	Adsorption of DBSA ( $\mu\text{mol/g}$ cotton)
0.06	2.08
0.16	6.57
0.38	10.69
0.66	11.59
0.93	13.19
1.23	13.07
1.70	14.45
3.60	14.51

**Table A29** UPF of Msi-treated and HAB/MSi-treated cotton fabrics, using different MSi concentrations, 1.5 mM HAB, 0.6 mM DBSA and 0.15 M NaCl

Concentration of MSi (mM)	UPF of MSi-treated fabric	UPF of HAB/MSi-treated fabric
0.0	4.02	48.15
1.0	3.68	38.58
2.0	4.00	38.52
3.0	3.63	41.23
4.0	3.64	38.54
5.0	3.73	39.97
7.0	3.84	41.01
10.0	3.70	40.30

**Table A30** Contact angle of the cotton fabric treated by 2.0 mM MSi, using 0.6 mM DBSA and 0.15 M NaCl

Time (min)	Contact angle (°)	Time (min)	Contact angle (°)	Time (min)	Contact angle (°)
0.00	96.7	0.400	91.6	0.825	71.3
0.01	96.7	0.425	90.9	0.850	68.4
0.025	97.1	0.450	90.2	0.875	67.7
0.050	95.5	0.475	89.1	0.883	67.0
0.075	95.7	0.500	88.8	0.891	66.5
0.100	95.4	0.525	86.8	0.900	65.6
0.125	94.7	0.550	85.9	0.925	64.2
0.150	94.5	0.575	85.6	0.950	63.8
0.175	94.7	0.600	84.0	0.975	62.3
0.200	93.9	0.625	82.1	1.000	60.9
0.225	94.3	0.650	81.5	1.025	60.4
0.250	93.1	0.675	80.8	1.150	56.2
0.275	93.0	0.700	78.4	1.175	42.3
0.300	93.7	0.725	77.7	1.200	30.1
0.325	93.3	0.750	75.6	1.225	12.7
0.350	93.0	0.775	73.9	1.250	0
0.375	92.8	0.800	72.3		

**Table A31** Contact angle of the cotton fabric treated by 3.0 mM MSi, using 0.6 mM DBSA and 0.15 M NaCl

Time (min)	Contact angle (°)	Time (min)	Contact angle (°)	Time (min)	Contact angle (°)	Time (min)	Contact angle (°)
0	97.60	1.33	92.70	2.58	91.50	3.83	90.20
0.08	97.20	1.42	92.50	2.67	91.15	3.92	90.25
0.17	97.00	1.50	92.65	2.75	91.25	4.00	90.35
0.25	96.70	1.58	92.35	2.83	90.95	4.08	90.20
0.33	96.25	1.67	92.30	2.92	90.90	4.17	90.08
0.42	96.50	1.75	92.40	3.00	90.75	4.25	89.90
0.50	96.25	1.83	92.20	3.08	90.40	4.33	89.85
0.58	96.00	1.92	91.90	3.17	90.85	4.42	89.90
0.67	95.75	2.00	92.05	3.25	90.85	4.50	89.85
0.75	95.50	2.08	91.95	3.33	90.80	4.58	89.80
0.83	94.95	2.17	92.05	3.42	90.60	4.67	89.55
0.92	94.75	2.25	92.05	3.50	90.75	4.75	89.50
1.00	94.70	2.33	91.55	3.58	90.45	4.83	89.45
1.08	93.70	2.42	91.50	3.67	90.55	4.92	89.35
1.17	93.30	2.50	91.60	3.75	90.20	5.00	89.30
1.25	93.05						

**Table A32** Contact angle of the cotton fabric treated by 4.0 mM MSi, using 0.6 mM DBSA and 0.15 M NaCl

Time (min)	Contact angle (°)	Time (min)	Contact angle (°)	Time (min)	Contact angle (°)	Time (min)	Contact angle (°)
0	102.26	1.33	97.66	2.58	94.58	3.83	94.67
0.08	101.62	1.42	97.36	2.67	94.32	3.92	94.72
0.17	100.36	1.50	97.10	2.75	94.20	4.00	94.70
0.25	100.14	1.58	97.00	2.83	94.56	4.08	94.95
0.33	99.86	1.67	97.02	2.92	94.30	4.17	94.20
0.42	99.66	1.75	96.68	3.00	94.04	4.25	94.20
0.50	99.62	1.83	96.44	3.08	93.98	4.33	94.37
0.58	99.54	1.92	96.28	3.17	93.88	4.42	94.22
0.67	99.04	2.00	96.12	3.25	94.12	4.50	94.15
0.75	99.12	2.08	95.92	3.33	93.82	4.58	93.92
0.83	98.76	2.17	95.80	3.42	94.40	4.67	93.75
0.92	98.42	2.25	95.40	3.50	94.26	4.75	93.92
1.00	98.16	2.33	95.22	3.58	93.96	4.83	94.00
1.08	97.96	2.42	95.30	3.67	93.96	4.92	93.85
1.17	97.84	2.50	94.64	3.75	94.52	5.00	93.32
1.25	97.56						



**Table A33** Contact angle of the cotton fabric treated by 5.0 mM MSi, using 0.6 mM DBSA and 0.15 M NaCl

Time (min)	Contact angle (°)	Time (min)	Contact angle (°)	Time (min)	Contact angle (°)	Time (min)	Contact angle (°)
0	104.35	1.33	101.18	2.58	100.91	3.83	101.03
0.08	103.95	1.42	101.27	2.67	100.48	3.92	100.56
0.17	103.28	1.50	101.50	2.75	100.60	4.00	100.90
0.25	102.77	1.58	101.33	2.83	100.61	4.08	100.88
0.33	102.58	1.67	100.95	2.92	100.68	4.17	100.71
0.42	102.24	1.75	101.25	3.00	101.11	4.25	100.61
0.50	101.70	1.83	101.11	3.08	101.10	4.33	100.93
0.58	101.74	1.92	101.27	3.17	100.68	4.42	100.86
0.67	101.45	2.00	101.41	3.25	100.96	4.50	100.66
0.75	100.97	2.08	101.81	3.33	100.55	4.58	99.60
0.83	101.13	2.17	101.38	3.42	101.21	4.67	100.73
0.92	101.90	2.25	101.68	3.50	101.08	4.75	99.40
1.00	101.70	2.33	100.65	3.58	100.85	4.83	100.68
1.08	101.78	2.42	100.95	3.67	101.36	4.92	98.783
1.17	101.51	2.50	100.78	3.75	100.98	5.00	99.30
1.25	101.23						

**Table A34** Contact angle of the cotton fabric treated by 7.0 mM MSi, using 0.6 mM DBSA and 0.15 M NaCl

Time (min)	Contact angle (°)	Time (min)	Contact angle (°)	Time (min)	Contact angle (°)	Time (min)	Contact angle (°)
0	108.94	1.33	105.85	2.58	104.82	3.83	104.20
0.08	108.66	1.42	105.55	2.67	104.92	3.92	103.85
0.17	108.36	1.50	105.57	2.75	104.90	4.00	103.92
0.25	108.14	1.58	105.52	2.83	104.50	4.08	104.05
0.33	107.92	1.67	105.52	2.92	104.60	4.17	103.82
0.42	107.60	1.75	105.20	3.00	104.75	4.25	103.87
0.50	107.28	1.83	105.15	3.08	104.55	4.33	103.72
0.58	107.00	1.92	105.22	3.17	104.55	4.42	103.67
0.67	107.08	2.00	105.42	3.25	104.30	4.50	103.77
0.75	106.72	2.08	105.22	3.33	104.37	4.58	103.60
0.83	107.08	2.17	105.15	3.42	104.30	4.67	103.57
0.92	106.88	2.25	105.10	3.50	104.35	4.75	103.47
1.00	106.48	2.33	105.07	3.58	104.00	4.83	103.45
1.08	106.26	2.42	105.02	3.67	104.12	4.92	103.30
1.17	105.62	2.50	104.85	3.75	104.17	5.00	103.30
1.25	105.82						

**Table A35** Contact angle of the cotton fabric treated by 10.0 mM MSi, using 0.6 mM DBSA and 0.15 M NaCl

Time (min)	Contact angle (°)	Time (min)	Contact angle (°)	Time (min)	Contact angle (°)	Time (min)	Contact angle (°)
0	113.30	1.33	112.14	2.58	111.46	3.83	110.54
0.08	113.16	1.42	111.96	2.67	111.28	3.92	110.44
0.17	113.06	1.50	112.02	2.75	111.26	4.00	110.38
0.25	112.70	1.58	111.74	2.83	111.34	4.08	110.48
0.33	112.64	1.67	111.80	2.92	111.24	4.17	110.32
0.42	112.66	1.75	111.86	3.00	111.34	4.25	110.38
0.50	112.60	1.83	111.72	3.08	110.96	4.33	110.10
0.58	112.50	1.92	111.60	3.17	111.04	4.42	110.34
0.67	112.44	2.00	111.44	3.25	110.90	4.50	110.12
0.75	112.32	2.08	111.52	3.33	110.90	4.58	109.96
0.83	112.40	2.17	111.72	3.42	110.76	4.67	109.70
0.92	112.28	2.25	111.52	3.50	110.76	4.75	109.78
1.00	112.24	2.33	111.70	3.58	110.76	4.83	109.68
1.08	112.10	2.42	111.52	3.67	110.64	4.92	109.48
1.17	112.04	2.50	111.52	3.75	110.28	5.00	109.56
1.25	112.16						

**Table A36** Contact angle of the cotton fabric treated by 1.5 mM HAB and 2.0 mM MSi, using 0.6 mM DBSA and 0.15 M NaCl

Time (min)	Contact angle (°)	Time (min)	Contact angle (°)	Time (min)	Contact angle (°)	Time (min)	Contact angle (°)
0	104.44	1.33	101.26	2.58	96.74	3.83	94.72
0.08	103.40	1.42	100.36	2.67	96.38	3.92	94.68
0.17	102.86	1.50	100.22	2.75	96.11	4.00	95.06
0.25	102.96	1.58	100.58	2.83	95.72	4.08	94.46
0.33	102.38	1.67	99.82	2.92	95.66	4.17	94.50
0.42	102.38	1.75	99.20	3.00	95.70	4.25	94.56
0.50	102.36	1.83	98.94	3.08	95.70	4.33	94.26
0.58	102.24	1.92	98.90	3.17	95.54	4.42	93.82
0.67	102.20	2.00	98.64	3.25	95.60	4.50	93.44
0.75	101.98	2.08	98.34	3.33	95.42	4.58	92.96
0.83	101.88	2.17	98.16	3.42	95.42	4.67	93.46
0.92	101.80	2.25	98.00	3.50	95.04	4.75	93.24
1.00	101.86	2.33	97.80	3.58	94.88	4.83	92.86
1.08	101.68	2.42	97.84	3.67	94.86	4.92	92.64
1.17	101.20	2.50	96.92	3.75	94.78	5.00	92.78
1.25	101.08						

**Table A37** Contact angle of the cotton fabric treated by 1.5 mM HAB and 3.0 mM MSi, using 0.6 mM DBSA and 0.15 M NaCl

Time (min)	Contact angle (°)	Time (min)	Contact angle (°)	Time (min)	Contact angle (°)	Time (min)	Contact angle (°)
0	107.67	1.33	102.14	2.58	101.05	3.83	98.45
0.08	106.01	1.42	102.78	2.67	100.82	3.92	97.68
0.17	105.10	1.50	102.54	2.75	100.45	4.00	98.08
0.25	105.41	1.58	102.57	2.83	100.34	4.08	97.44
0.33	105.44	1.67	101.72	2.92	100.40	4.17	96.61
0.42	104.91	1.75	102.24	3.00	100.14	4.25	96.58
0.50	104.72	1.83	102.07	3.08	100.07	4.33	96.55
0.58	104.17	1.92	101.28	3.17	99.97	4.42	95.88
0.67	104.45	2.00	101.68	3.25	99.67	4.50	95.50
0.75	104.42	2.08	101.72	3.33	99.51	4.58	95.43
0.83	104.30	2.17	101.80	3.42	99.24	4.67	95.17
0.92	104.08	2.25	101.45	3.50	99.02	4.75	95.37
1.00	103.74	2.33	101.47	3.58	98.82	4.83	95.21
1.08	102.97	2.42	101.21	3.67	98.48	4.92	95.35
1.17	103.18	2.50	101.04	3.75	98.37	5.00	95.18
1.25	103.35						

**Table A38** Contact angle of the cotton fabric treated by 1.5 mM HAB and 4.0 mM MSi, using 0.6 mM DBSA and 0.15 M NaCl

Time (min)	Contact angle (°)	Time (min)	Contact angle (°)	Time (min)	Contact angle (°)	Time (min)	Contact angle (°)
0	111.46	1.33	108.41	2.58	106.24	3.83	102.94
0.08	111.08	1.42	108.35	2.67	106.17	3.92	102.67
0.17	110.98	1.50	108.18	2.75	106.10	4.00	102.55
0.25	110.38	1.58	108.10	2.83	105.87	4.08	102.37
0.33	109.92	1.67	107.88	2.92	105.80	4.17	102.15
0.42	109.75	1.75	107.79	3.00	105.42	4.25	102.15
0.50	109.63	1.83	107.61	3.08	104.80	4.33	101.88
0.58	109.50	1.92	107.35	3.17	104.31	4.42	101.62
0.67	109.33	2.00	107.29	3.25	104.18	4.50	101.46
0.75	109.18	2.08	107.19	3.33	103.96	4.58	101.36
0.83	108.99	2.17	106.96	3.42	103.62	4.67	101.55
0.92	109.18	2.25	106.82	3.50	103.61	4.75	100.37
1.00	108.72	2.33	106.80	3.58	103.40	4.83	99.97
1.08	108.60	2.42	106.47	3.67	103.29	4.92	100.12
1.17	108.74	2.50	106.41	3.75	102.99	5.00	99.90
1.25	108.69						

**Table A39** Contact angle of the cotton fabric treated by 1.5 mM HAB and 5.0 mM MSi, using 0.6 mM DBSA and 0.15 M NaCl

Time (min)	Contact angle (°)	Time (min)	Contact angle (°)	Time (min)	Contact angle (°)	Time (min)	Contact angle (°)
0	115.39	1.33	111.17	2.58	108.60	3.83	107.09
0.08	115.04	1.42	110.98	2.67	108.59	3.92	106.96
0.17	114.68	1.50	110.90	2.75	108.99	4.00	107.16
0.25	114.23	1.58	110.61	2.83	108.38	4.08	106.70
0.33	114.01	1.67	110.89	2.92	108.64	4.17	107.15
0.42	114.00	1.75	110.42	3.00	108.25	4.25	106.87
0.50	113.82	1.83	110.59	3.08	108.22	4.33	106.41
0.58	113.73	1.92	110.01	3.17	107.89	4.42	106.46
0.67	113.38	2.00	109.83	3.25	107.91	4.50	106.22
0.75	113.02	2.08	109.52	3.33	107.78	4.58	105.98
0.83	112.27	2.17	110.16	3.42	107.72	4.67	106.02
0.92	112.15	2.25	109.55	3.50	107.62	4.75	105.87
1.00	111.95	2.33	109.28	3.58	107.52	4.83	105.35
1.08	111.33	2.42	109.06	3.67	107.17	4.92	105.20
1.17	111.55	2.50	109.49	3.75	107.31	5.00	104.91
1.25	111.28						

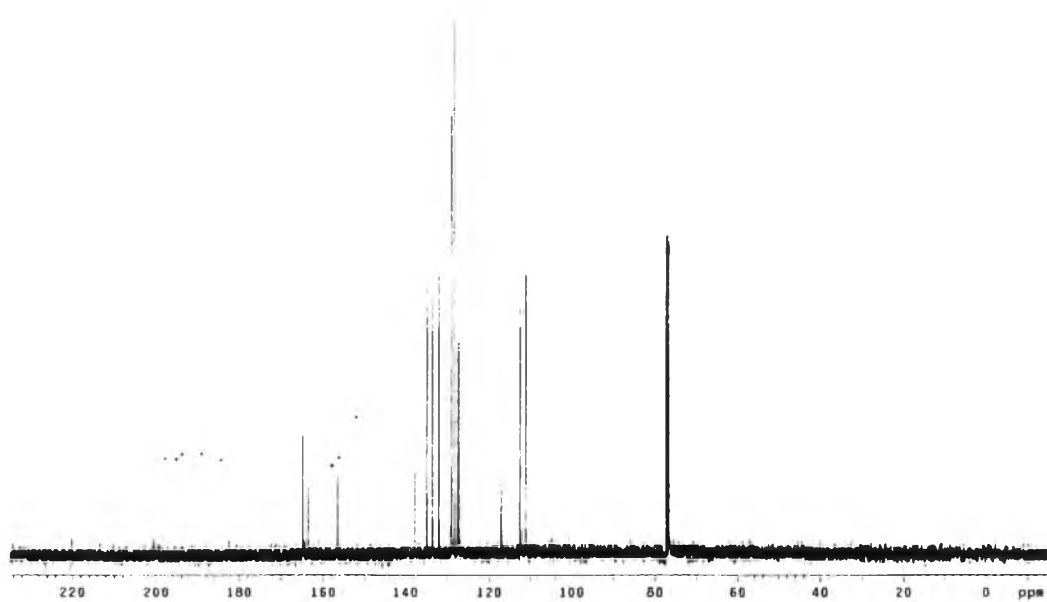
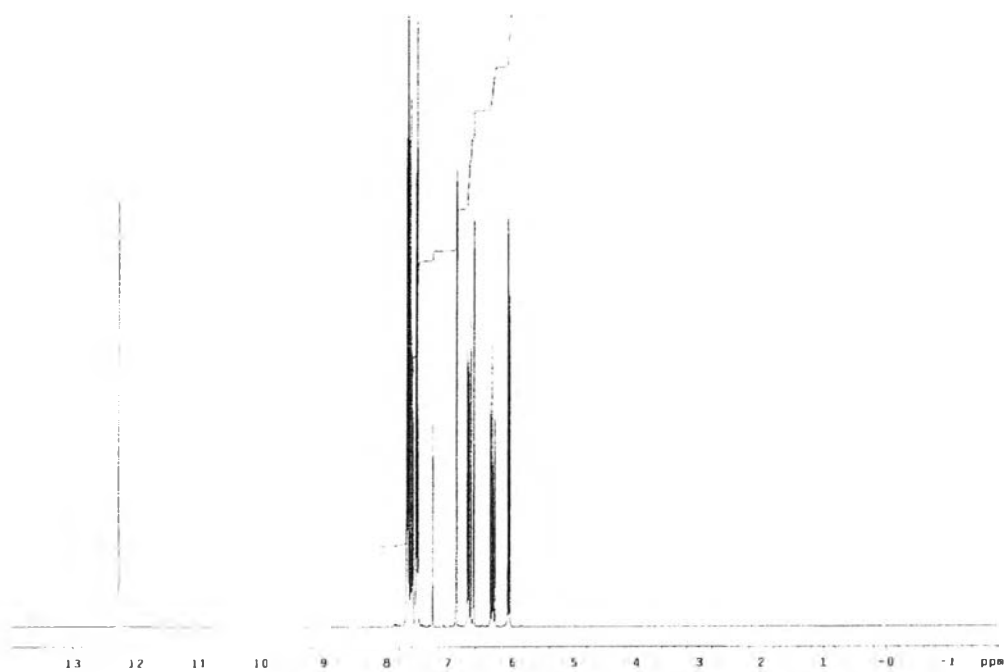
**Table A40** Contact angle of the cotton fabric treated by 1.5 mM HAB and 7.0 mM MSi, using 0.6 mM DBSA and 0.15 M NaCl

Time (min)	Contact angle (°)	Time (min)	Contact angle (°)	Time (min)	Contact angle (°)	Time (min)	Contact angle (°)
0	117.27	1.33	116.41	2.58	115.81	3.83	115.52
0.08	117.12	1.42	116.57	2.67	116.07	3.92	115.67
0.17	117.14	1.50	116.31	2.75	115.74	4.00	115.38
0.25	116.88	1.58	116.62	2.83	115.72	4.08	115.41
0.33	116.75	1.67	116.24	2.92	115.68	4.17	115.68
0.42	116.75	1.75	116.27	3.00	115.91	4.25	115.31
0.50	116.90	1.83	116.17	3.08	115.74	4.33	115.20
0.58	116.70	1.92	116.22	3.17	116.01	4.42	115.22
0.67	116.62	2.00	116.30	3.25	115.85	4.50	115.31
0.75	116.82	2.08	116.20	3.33	115.60	4.58	115.20
0.83	116.82	2.17	116.14	3.42	115.78	4.67	115.05
0.92	116.68	2.25	115.78	3.50	115.55	4.75	114.84
1.00	116.77	2.33	116.15	3.58	115.67	4.83	114.98
1.08	116.57	2.42	116.11	3.67	115.57	4.92	114.95
1.17	116.54	2.50	116.01	3.75	115.65	5.00	114.91
1.25	116.62						



**Table A41** Contact angle of the cotton fabric treated by 1.5 mM HAB and 10.0 mM MSi, using 0.6 mM DBSA and 0.15 M NaCl

Time (min)	Contact angle (°)	Time (min)	Contact angle (°)	Time (min)	Contact angle (°)	Time (min)	Contact angle (°)
0	119.95	1.33	118.78	2.58	118.24	3.83	117.80
0.08	119.70	1.42	118.82	2.67	118.19	3.92	117.60
0.17	119.47	1.50	118.87	2.75	118.16	4.00	117.80
0.25	119.27	1.58	118.68	2.83	118.10	4.08	117.78
0.33	119.32	1.67	118.62	2.92	118.03	4.17	117.55
0.42	119.21	1.75	118.52	3.00	118.00	4.25	117.56
0.50	119.25	1.83	118.48	3.08	118.00	4.33	117.67
0.58	119.19	1.92	118.42	3.17	117.73	4.42	117.37
0.67	119.09	2.00	118.43	3.25	117.99	4.50	117.56
0.75	119.13	2.08	118.35	3.33	117.84	4.58	117.45
0.83	118.85	2.17	118.36	3.42	117.85	4.67	117.33
0.92	118.95	2.25	118.42	3.50	117.75	4.75	117.32
1.00	118.95	2.33	118.37	3.58	117.87	4.83	117.18
1.08	118.80	2.42	118.30	3.67	117.73	4.92	117.21
1.17	118.87	2.50	118.25	3.75	117.63	5.00	116.73
1.25	118.85						

**Appendix B NMR Spectra**B1  $^{13}\text{C}$  NMR of HABB2  $^1\text{H}$  NMR of HAB

## CURRICULUM VITAE

**Name:** Ms. Suchada Tragoonwichian

**Date of Birth:** June 5, 1981

**Nationality:** Thai

**University Education:**

1999-2002 Bachelor Degree of Science with First Class Honours in Chemistry, Faculty of Science, Chulalongkorn University, Bangkok, Thailand

2003-2004 Master Degree of Science in Polymer Science, The Petroleum and Petrochemical College, Chulalongkorn University, Bangkok, Thailand

**Working Experience:**

2001 Position: Internship student

Company name: ESSO (Thailand) Co., Ltd.

**Publications:**

1. Tragoonwichian, S., Yanumet, N., and Ishida, H. (2007) Effect of Fiber Surface Modification on the Mechanical Properties of Sisal Fiber-Reinforced Benzoxazine/Epoxy Composites Based on Aliphatic Diamine Benzoxazine. Journal of Applied Polymer Science, 106, 2925–2935.
2. Tragoonwichian, S., Yanumet, N., and Ishida, H. (2008) A study on sisal fiber-reinforced benzoxazine/epoxy copolymer based on diamine-based benzoxazine. Composite Interfaces, 15, 321-334.
3. Tragoonwichian, S., O’Rear, E. A., and Yanumet, N. (2008) Broad Ultraviolet Protection by Copolymerization of 2-[3-(2H-Benzotriazol-2-yl)-4-hydroxyphenyl] ethyl methacrylate and 2-Hydroxy-4-acryloyloxybenzophenone on Cotton via Admicellar Polymerization. Journal of Applied Polymer Science, 108, 4004-4013.
4. Tragoonwichian, S., O’Rear, E. A., and Yanumet, N. Admicellar Polymerization of 2-Hydroxy-4-acryloyloxybenzophenone: the Production of UV-Protective



- Cotton. Colloids and Surfaces A: Physicochemical and Engineering aspects, in press.
5. Tragoonwichian, S., O'Rear, E. A., and Yanumet, N. Grafting Polymerization of 2-[3-(2H-Benzotriazol-2-yl)-4-hydroxyphenyl]ethyl methacrylate on Vinyl triethoxysilane-Treated Cotton for Preparation of UV-Protective Fabrics. Journal of Applied Polymer Science, under review.
  6. Tragoonwichian, S., O'Rear, E. A., and Yanumet, N. Double Coating via Admicellar Polymerization on Cotton for Preparation of Two-Functional Fabric: Ultraviolet Protection and Water Repellence. Textile Research Journal, in preparation.

#### **Proceedings:**

1. Tragoonwichian, S., and Yanumet, N. (2004, December 1-3) Synthesis of diamine-based benzoxazine monomer. Proceedings of SmartMat-'04 The International Conference on Smart Materials, Chiangmai, Thailand.

#### **Presentations:**

1. Tragoonwichian, S., Yanumet, N., and Ishida, H. (2005, July 26-29) Natural Fiber-Reinforced Polybenzoxazine Composites. Paper presented at The 8th SPSJ International Polymer Conference (IPC 2005), Fukuoka, Japan.
2. Tragoonwichian, S., O'Rear, E. A., and Yanumet, N. (2007, February 26-29) A Novel Method for the Production of UV Protective Cotton. Paper presented at The 29th Australasian Polymer Symposium, Tasmania, Australia.
3. Tragoonwichian, S., O'Rear, E. A., and Yanumet, N. (2007, June 25-28) Modification of UV-Protection Property of Cotton via Dip-Coating and Admicellar Polymerization. Paper presented at The 2nd International Conference on Advances in Petrochemicals and Polymers (ICAPP 2007), Bangkok, Thailand.
4. Tragoonwichian, S., O'Rear, E. A., and Yanumet, N. (2007, October 2-4) Production of UV Protective Cotton by Thin-Film Coating. Paper presented at 2007 AATCC International Conference & Exhibition, South Carolina, USA.

5. Tragoonwichian, S., O'Rear, E. A., and Yanumet, N. (2008, June 8-13) A Novel Method to Produce Durable Water Repellent Cotton. Paper presented at The 3<sup>rd</sup> International Conference "Smart Materials, Structures and Systems", Sicily, Italy.
6. Tragoonwichian, S., O'Rear, E. A., and Yanumet, N. (2008, June 22-25) Surfactant-Template Polymerization and Dip-Coating for Producing UV-Protective Cotton. Paper presented at 7th World Surfactants Congress CESIO 2008, Paris, France.