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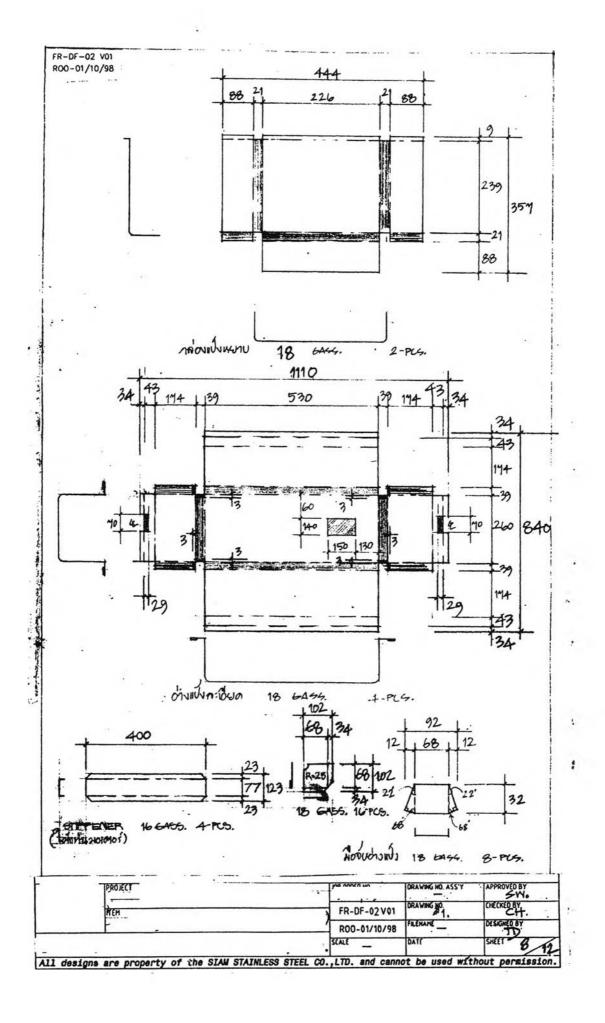
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DIRECT COST FORM FOOD WORLD Co., LTD.

| Planning ID Item No | Custome | er Name | Date Require |
|----------------------|---------|---------|--------------|
| | | | Date Start |
| Item No | Q'ty | Of Q'ty | Date Finish |
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Description French - fries Station

| STORE RECIE | VING RECORD |
|------------------------------|---------------------------------------|
| Manufacuring Suervisor Date/ | Finished Goods Store Supervisor Date/ |

| | Materia | al | | | Mate | erial | - |
|----------------|-------------------|------------|--------|---------------|-------------------|------------|--------|
| Specification | Sq.m. | Unit Price | Total | Specification | Sq.m. | Unit Price | Total |
| | (m ²) | (Baht) | (Baht) | | (m ²) | (Baht) | (Baht) |
| 14 GA.SS | | | | 20 GA.EG | | | |
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| | | | Labor | | | | Remarks: |
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| Lay - Out | | | | | | | |
| CNC | | | | | | | |
| Bending | | | | | | | |
| Assembly | | | | | | | |
| Polishing | | | | | | | |
| Painting | | | | | | | |
| Technical Assembly | | | | | | | |
| Refrigeration | | | | | | | |
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| | | Total | | | | | <u></u> |



Cutting Inspection Form

| Inspector | | | | Date | <u> </u> | _ |
|--------------------|------|-------------|------|------|----------|---|
| Inspeced Machines | No.1 | No.2 | No.3 | | | |
| Operator | | | | | | |
| Inspection Tool ID | | | | | | |
| Job | | Description | | | | |

| Items | Total | Sampling | Wi | dth | Ler | ngth | Thic | kness | Diag | gonal | An | gle | Type of material | Serve | Remark |
|----------|----------|--|--------------|--------------|----------|--------------|--|--|--|--------------|--|--------------|------------------|----------|----------|
| | Amount | No. | Spec. | Actual | Spec. | Actual | Spec. | Actual | Spec. | Actual | Spec. | Actual | material | Scratch | |
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| Item | Total amount | Sampling No. | Result | Problems | Action | Action person |
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Bending Inspection Form

| Inspector | | | | | Date | _/ | - |
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| Inspeced Machines | No.1 | No.2 | No.3 | No.4 | | | |
| Operator | | | | | | | |
| Inspection Tool ID | • | | | | | | |
| Job | | | | | | | |

| Items | Description | Total | Sampling | | Din | nensio | on | | Angle | | Surface defects | Ren | nark |
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Layout/CNC Inspection Form

| Inspector | Date | <u>/</u> | |
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| Operator | | | |
| Inspection Tool ID | | | |
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| Items | Description | Total | Sampling No. | La | yout | CNC pu | nching | Ang | le | | Remark | | |
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| Item | Description | Total Amount | Sampling No. | Results | Cause | Problem | Action | Active person |
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Assembly Inspection Form

| Inspector | Date// |
|--------------------|--------|
| Operator | |
| Inspection Tool ID | |
| Job | |

| Items | Inspection list | ITEM | | | | | | | | | |
|-------|----------------------------|--------|---|--------|--|---|---|---|----------|---|----------|
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| | | Spec. | | \neg | | | | | +- | Τ | <u> </u> |
| | | Actual | | | | | | | | + | |
| 1 | Width / Length / Height | | • | | | | | L | <u> </u> | | <u> </u> |
| 2 | Welding style | | | | | | | | | | |
| 3 | Welding surface | | | | | | | | <u> </u> | | _ |
| 4 | Equipment Distortion | | | | | | | | <u> </u> | | |
| 5 | Assembly parts completion | | | | | | | | T | | |
| 6 | Part installation position | | | | | | | | | _ | |
| 7 | Rust checking | | | | | | | | | | |
| 8 | Scratch on surface | | | | | | | | | | |
| 9 | Equipment damages | | | | | | | | 1 | | |
| 10 | | | | | | | | | | | |
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Polishing Inspection Form

| Inspector | | Date// |
|--------------------|-------------|--------|
| Operator | | |
| Inspection Tool ID | | |
| Job | Description | |

| Items | Total Amount | Sampling No. | Surface area | Showing area | Scratch | Cleanlines | F | Remark | |
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DIRECT COST FORM FOOD WORLD Co., LTD.

Planning ID Job Order

9-10-2512-9 Customer Name

Food world

Date Require 15 / 4 /00

05 / 1 /00 Date Start

P- 43/005 Q'ty 1

Of Q'ty 1

Date Finish 08 / 1 /00

Description

Item No

05

French fries station

Model No. F-21253

Serial No. 9-10-2512-9-1

STORE RECIEVING RECORD

Manufacuring Suervisor
Date Col / Col / CC

Finished Goods Store Supervisor Date 09 / 01 / 00

FINAL APPROVAL **Quality Control Results**

Authorised Signature

Date (1 1.0) 1.00

| | Materi | al | | |
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| Specification | Sq.m. | Unit Price | Total | |
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| 18 GA.(304-HL) | 1.6 m2 | | | |
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| 22 GA.(430-HL) | | | | |
| 22 GA.(430-BA) | | | | |
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| | Material | | | | | | | | | | |
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| Specification | Sq.m. | Unit Price | Total | | | | | | | | |
| | (m^2) | (Baht) | (Bath) | | | | | | | | |
| 20 GA.GI | 0.4 m | | | | | | | | | | |
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| 16 GA.EG | | | | | | | | | | | |
| 18 GA.EG | | | | | | | | | | | |
| 20 GA.EG | | | | | | | | | | | |
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| | Total | | | | | | | | | | |

| | Labo | or Inform | ation | | _ | | Quality | / Control |
|--------------------|----------|--------------|-------|--|----------|--------------|-----------|-----------|
| Section | D | ate | Time | Usage | No. of | Supervisor | Inspector | Results |
| | Start | Finish | NT | TO T | Operator | E/N | E/N | |
| Cutting | 05/01 | 05/01 | 2 | | 2 | 284312 | 321420 | Pass |
| | | 2.3.3. | | | 302506 | | | |
| | | | | | 321053 | ACC 100 | | |
| Lay - Out | 05/01 | 05/01 | .3 | | 7 | 306214 | 306148 | PASS |
| | | | | | 341.510 | | Α | |
| | | | | | 361350 | | | |
| CNC | cester | 05/01 | 2 | _ | 2 | 306214 | 50 | 1. 4. |
| | | | | | 331630 | | | |
| | | | | | 347521 | | | |
| Bending | 06/01 | obloi | 3 | | ٦, | 310375 | 201 - S | 1. |
| | | | | | 336010 | | | |
| | | | | | 331528 | | | |
| Assembly | ouloi | obles | 4 | | 4 | 321065 | 306148 | Reject |
| | | | | <u> </u> | 334533 | | | 9 |
| | | oxdot | | | 331811 | | | |
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| | | 1001 | | | 271/1/6 | 200142 | 20.100 | |
| Polishing | 08/01 | 08/01 | 3 | - | 371065 | 350642 | 3CE145 | Pass |
| | | | | | 310015 | | | |
| 7. (L.100) A. (| 601 101 | (Vi In) | | | 5/11216 | 127:201 | 2:1026 | No. c |
| Technical Assembly | U1 101 | 101101 | 3_ | <u> </u> | 341260 | 351386 | 32147.0 | Pass |
| | - | | | | 314263 | | - | |
| Total | | | 3.6 | | | - | | |
| lulai | — | - | ?0 | 1 1 | 1 | 1 | I | 1 |

CORRECTIVE ACTION REQUEST FOOD WORLD Co., LTD.

Planning ID 9-10-2512-9 Customer Name Food world Job Order P - 43/009

Item No 05

Q'ty | Of Q'ty |

Date Require 15/4/00 Date Start 05/01/00 Date Finish 08/01/00

Description French fries station

| Problems WRONG SPEC. 2 Cm | Date ^{0,6} 1, 01, 00 | Detail the operator missing the dimension of welding |
|---------------------------|-------------------------------|--|
| | Date v.s/// | or welding |

| Problems area | cutting | lr | nspect1 | Layout/CNC |
|---------------|------------------|---------------------|---------|------------|
| | Inspect2 | В | ending | Inspect 3 |
| | Assy / | Ir | nspect4 | Polishing |
| | Inspect5 | Inspect5 Tech. Assy | | Inspect & |
| come from | | | | Testing |
| | Final Inspection | on | Other | |

CORRECTIVE ACTION FORM FOOD WORLD Co., LTD.

| Planning ID Job Order P- 43 | | Custome | | ne | 04.00 | | world | | Date Start | | |
|---|----------------------------|--|--------------------------|----------------------|---|-------------------------------|---|-------------------|--|--------------------------------------|--------------------------------|
| Item No 05 Description Frenc | | • | L | | Of Q'ty | / 1 | | | Date Finis | :h | |
| Problems WACNG SFEC | . = 7. C | m | D | ate (| Detail the of w | | | n perat elding | ay m15511 | na the dimension | |
| Problems area Found at | cuttin Inspec | :t2 E | nspec Bendir nspec | ng :t4 | Layout/CNC Inspect 3 Polishing Inspect & | | Type of a | Action | Rewor Repair Scrap | Take | n Details NEW SS. DO THE |
| ☑ The Problem come from | Inspec Final Ins | | ch. A | | Tes | | Other PROCESS | | | | |
| Resource Planning | 1 | | | | | | | | | | |
| Section | No. of operator | Time NT | Usag O | | | Prior | | Rema | rks : | Authorized by | |
| Cutting Layout CNC | 1 | 1.5 | - | | [/] wi | nmerge thin 24 thin 3 c | Hrs. | | | | |
| Bending Assembly Technical Assembl | 2 4 | | | | | thin 7 c thin 15 thin | days | | | Date// | |
| Actual Performance | • | • | | | | | | | | | |
| | = | | Time | | | | | | | Quality Control | |
| | | ate | Γ | Tim | e Usag | е | Operator | E/N | Supervisor | Quality | Control |
| Section | Start | ate Finish | NT | Time 1 | e Usag OT 1.5 2 | 3 | Operator E/N | E/N | Supervisor E/N | Inspector E/N | Control Result |
| | Da | | NT | 1 1.5 | OT | 3 | • | E/N | | Inspector | |
| Section | Start | Finish | NT I | 1 | OT | 3 | E/N | | E/N | Inspector E/N | Result |
| Section Cutting | Start | Finish | NT | 1 | OT | 3 | E/N 3 21053 | - | E/N | Inspector E/N | Result |
| Section Cutting Layout | Start Molol Cb/cl | oblot ct/c1 | 1 | 1 1.5 | OT | 3 | E/N 321053 326950 | - | 284312 306214 | Inspector E/N 301 - 30 | Result Pass |
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| Section Cutting Layout CNC Bending | Da Start Ok Ol | 66/01 06/01 07/01 | 3 | 3 | OT 1.5 2 | 3 | E/N 321053 326850 336828 361011 | | 306214 306214 306214 | 306378 | Pass Pass Pass |
| Section Cutting Layout CNC Bending Assembly Technical Assemb | Da Start | Finish | 3 | 3 | OT 1.5 2 | 3 | E/N 321053 326850 336878 361011 334533 336811 321543 | | 306214 306214 306214 310325 321065 | 306328 306148 | Pass Pass Pass |
| Section Cutting Layout CNC Bending Assembly Technical Assemb Operation Report Job closing code | Da Start | 66/01 06/01 07/01 | 3 | 3 2 3 Not | OT 1.5 2 | 3 | E/N 321053 326850 336878 361011 334533 336811 321543 | | 306214 306214 306214 310325 321065 | 306328 306148 306328 306148 | Pass Pass Pass |
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For Accounting dep. only DM Cost DL Cost **Outsourcing Cost** Other Total Total Total BHT **BHT BHT** 2106 3450 Ref No. Ref No. Ref No. 1. 1. Plo 125/00 1. DCF COILZZ 226/00 2. Plo 2. 3. Pio 4. Plo 5. Plo 014/00 3. _ 115/00 4. 4. 162100 Recorded by TOTAL COST = 10996 Baht Date 10.101101

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| order material/Parts Recall materials/Parts Balance the account | | | | | | | | | | | | | | | | |
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Biography



Wasachai Limpanawan was born on 31st December 1972 in Bangkok, Thailand. He graduated from King Mongkut Institute of Technology North Bangkok (Thai-German) in 1994 with a Bachelor degree in Production Engineering. He perused a varied career in management as a process engineer, quality engineer and assistance industrial consultant. From 1994 to 1996, he has been worked with Hard disk drive company in Thailand as Process engineer before invited to work with King Mongkut Institute of Technology North Bangkok as a production-planning lecturer for a year. Since 1997, He has been working in catering equipment fabricator as a quality-engineering supervisor.