# REACTIVE COMPATIBILIZATION OF POLYETHYLENE AND POLY(VINYL CHLORIDE) USING METHYL METHACRYLATE AS COMPATIBILIZER

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Compatibilizer

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### บทคัดย่อ

ชัยวัฒน์ โตวิชยธำรง: การศึกษาสมบัติของโพลิเมอร์ผสมระหว่างโพลิเอทธิลีน และโพลิ-ใวนิลกลอไรค์ด้วยวิธีการแบบริแอกทีฟโดยใช้เมทธิลเมทธาคลิเลตเป็นตัวช่วยผสม (Reactive Compatibilization of Polyethylene and Poly(vinyl chloride) Using Methyl Methacrylate as Compatibilizer) อ. ที่ปรึกษา : ศ. คร. อเล็กซานเคอร์ เอ็ม เจมิสัน (Prof. Alexander M. Jamieson) และ คร.รัตนวรรณ มกรพันธุ์ 42 หน้า ISBN 974-331-921-2

การเกิดปฏิกิริยาระหว่างเมทธิลเมทธาคลีเลต (methyl methacrylate) กับ โพลิเอทธิลีนความหนาแน่นสูง (High-Density Polyethylene) สามารถเกิดขึ้นได้ด้วยวิธีการผสมแบบ รีแอคทีฟ (reactive blending) โดยใช้ตัวเริ่มปฏิกิริยายาไดคูมิวเปอร์ออกไซด์ (dicumyl peroxide initiator) ผลิตภัณฑ์ที่ได้จากปฏิกิริยานี้ก็คือโคโพลิเมอร์แบบกิ่งระหว่างเมทธิลเมท ธาคลีเลตกับโพลิเอทธิลีน (MMA grafted HDPE) ซึ่งสามารถตรวจสอบการเกิดโคโพลิเมอร์ และปริมาณการเกิดโคโพลิเมอร์นี้ได้โดยใช้ฟูริเออร์ทรานสฟอร์มอินฟราเรดสเปกโตมิเตอร์ (FTIR spectrometer) ในขณะเดียวกันผลิตภัณฑ์ที่ได้ยังเกิดการขาดของโมเลกุล (Chain degradation) และการเชื่อมโยงระหว่างโมเลกุล (Crosslinking) อีกด้วย เมื่อผสมโคโพลิเมอร์นี้กับโพลิไวนิลคลอไรด์ ( poly(vinyl chloride) ) ด้วยวิธีการผสมแบบรีแอคทีฟในขั้น ตอนเดียว (one-step reactive blending) พบว่าโพลิเมอร์ผสมที่ได้จะมีการเปลี่ยนแปลง สมบัติรูป อสัณฐาน (morphology) และคุณสมบัติทางกล (mechanical properties) ไปใน ทางที่ดีขึ้นเมื่อเปรียบเทียบกับโพลิเมอร์ผสมระหว่างโพลิเอทธิลีนและโพลิไวนิลคลอไรด์ จากการ ศึกษาพบว่า การเปลี่ยนแปลงสมบัติต่างๆนี้จะขึ้นอยู่กับปริมาณของเมทธิวเมทธาคลีเลตและตัว เริ่มปฏิกริยาที่ใช้ในการเครียมโคโพลิเมอร์และปริมาณของโพลิไวนิลคลอไรด์ในโพลิเมอร์ผสม

#### **ABSTRACT**

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The grafting of methyl methacrylate monomer (MMA) to high-density polyethylene (HDPE) prepared by reactive blending in brabender batch mixer has been studied. Grafting was successful with the free radical initiator dicumyl peroxide (DCP). The presence of MMA grafting and grafted content were determined by FT-IR spectroscopy, and the degree of crosslinking inferred from gel content and melt flow index. The effects of initial MMA and DCP concentration on the grafted content and basic properties were studied. Melt blending of these grafted HDPE with poly(vinyl chloride) (PVC) was obtained in all cases using one-step reactive blending. The changes in morphology to finer dispersed phase and enhancement of mechanical properties of blends obtained in all case of MMA grafted HDPE/PVC blends. These conclusions are supported by the observation of hydrogen bonding between two phases that showed by FT-IR.

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