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2.5

### **APPENDICES**

Appendix A: Correlations for n-alkane properties

Thermophysical Properties

$$T_m[K] = 0.040C_n^3 - 2.2133C_n^2 + 46.197C_n - 45.777$$

for 
$$C_n < C_{16}$$
 (A.1)

 $T_m[K] = 0.0028C_n^3 - 0.3185C_n^2 + 13.559C_n + 143.15$ 

for 
$$C_n \ge C_{16}$$
 (A.2)

$$T_{tr}[K] = -0.0038C_n^3 - 0.1159C_n^2 + 13.386C_n + 108.79$$

for 
$$C_n < C_{16}$$
 (A.3)

$$T_{tr}[K] = 0.0038C_n^3 - 0.4126C_n^2 + 16.741C_n + 99.885$$

for 
$$C_n \ge C_{16}$$
 (A.4)

$$\Delta h_{sblm} = h_{vap} + h_m + h_{tr} \tag{A.5}$$

$$\Delta h_m [kJ / mol] = -0.0009C_n^3 - 0.0011C_n^2 + 3.6119C_n - 16.282$$

for 
$$C_n < C_{19}$$
 (A.6)

$$\Delta h_m [kJ / mol] = 0.0036C_n^3 - 0.2376C_n^2 + 7.400C_n - 34.814$$

for 
$$C_n \ge C_{19}$$
 (A.7)

$$\Delta h_{tr} [kJ / mol] = 0.0009C_n^3 + 0.0011C_n^2 + 0.1668C_n + 3.693$$

for 
$$C_n < C_{19}$$
 (A.8)

$$\Delta h_{rr} [kJ / mol] = -0.0032C_n^3 + 0.2353C_n^2 - 3.912C_n + 25.261$$

for 
$$C_n \ge C_{19}$$
 (A.9)

## Molar volume of component i

Molar volume of n-alkane can be calculated using Group Contribution Method given by Elbro *et al.* (1991).

$$V = \sum n_i \Delta v_i \tag{A.10}$$

 $\Delta v_i$  is given by the following simple polynomial function:

$$v_i = A_i + B_i T + C_i T^2$$
 (A.11)

group	group volume temperature constant		
	A, cm <sup>3</sup> /mol	$10^3$ B, cm <sup>3</sup> /mol	$10^5$ C, cm <sup>3</sup> /mol
CH <sub>3</sub>	18.960	45.58	0
CH <sub>2</sub>	12.520	12.94	0

### Table A-1 Group contributions for saturated molar volume

Van der Waals volume of normal alkane is given by Bondi (1968)

$$V_{w} = 10.23 \cdot n \tag{A.12}$$

where n is number of methylene group in the chain of n-alkane

Volume (r) and Surface Area (q) parameter of UNIOUAC equation

 Table A-2 Group values for the estimation of the n-alkane structural parameters

group	r <sub>i</sub>	q <sub>i</sub>
CH <sub>3</sub>	0.9011	0.848
CH <sub>2</sub>	0.6744	0.540





Figure B-1 Carbon number distribution of gel deposits collected from cold finger experiments on Model Oil No. 1 at various deposition times (temperature of cold finger =  $10^{\circ}$ C)



Figure B-2 Carbon number distribution of gel deposits collected from cold finger experiments on Model Oil No. 1 at various deposition times (temperature of cold finger =  $15^{\circ}$ C)



Figure B-3 Carbon number distribution of gel deposits collected from cold finger experiments on Model Oil No. 2 at various deposition times (temperature of cold finger =  $5^{\circ}$ C)



Figure B-4 Carbon number distribution of gel deposits collected from cold finger experiments on Model Oil No. 2 at various deposition times (temperature of cold finger =  $10^{\circ}$ C)



Figure B-5 Carbon number distribution of gel deposits collected from cold finger experiments on Model Oil No. 2 at various deposition times (temperature of cold finger =  $15^{\circ}$ C)



Appendix C: Change in Carbon Number Distribution of gel deposits collected from cold finger experiments on Model Oil No.1 and Model Oil No.2

Figure C-1 Changes in carbon number distribution of gel deposits collected from cold finger experiments on Model Oil No. 1 at various deposition times (temperature of cold finger =  $10^{\circ}$ C)



**Figure C-2** Changes in carbon number distribution of gel deposits collected from cold finger experiments on Model Oil No. 1 at various deposition times (temperature of cold finger = 15°C)

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Figure C-3 Changes in carbon number distribution of gel deposits collected from cold finger experiments on Model Oil No. 2 at various deposition times (temperature of cold finger =  $5^{\circ}$ C)



Figure C-4 Changes in carbon number distribution of gel deposits collected from cold finger experiments on Model Oil No. 2 at various deposition times (temperature of cold finger =  $10^{\circ}$ C)



Figure C-5 Changes in carbon number distribution of gel deposits collected from cold finger experiments on Model Oil No. 2 at various deposition times (temperature of cold finger =  $15^{\circ}$ C)

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