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APPENDICES

Appendix A Calculation of Catalysts Composition

The catalysts composition is calculated based on the SiO₂/Al₂O₃ ratio of HZSM-5 equal to 23, 30, 50, 80 and 280.

The formula of HZSM-5 with SiO₂/Al₂O₃ ratio 23 is represented by AlSi_{11.5}O₂₅H.

The formula of HZSM-5 with SiO₂/Al₂O₃ ratio 30 is represented by AlSi₁₅O₃₂H.

The formula of HZSM-5 with SiO₂/Al₂O₃ ratio 50 is represented by AlSi₂₅O₅₂H.

The formula of HZSM-5 with SiO₂/Al₂O₃ ratio 80 is represented by AlSi₄₀O₈₂H.

The formula of HZSM-5 with SiO₂/Al₂O₃ ratio 280 is represented by AlSi₁₄₀O₂₈₂H.

Example of the weight of loaded In₂O₃ is represented by

$$m = \frac{5 \times 277.6 \times n}{750}$$

Where n = required In/Al ratio

m = weight of In₂O₃ required

The formula weight of HZSM-5 with SiO₂/Al₂O₃ ratio 23 is 750 g/mol.

The molecular weight of In₂O₃ is 277.6 g/mol.

The catalysts was prepared base on 5 g of HZSM-5.

The prepared catalysts were using the composition as shown in Table A1.

Table A1 The ingredients of prepared catalysts

SiO₂/Al₂O₃ ratio	In/Al ratios	HZSM-5 (g)	In₂O₃ (g)	Loading (wt. %)
23	0.1	5.00	0.0925	1.8
	0.3	5.00	0.2776	5.2
	0.5	5.00	0.4627	8.5
	1.0	5.00	0.9255	15.6
30	0.1	5.00	0.0723	1.4
	0.3	5.00	0.2169	4.1
	0.5	5.00	0.3615	6.7
	1.0	5.00	0.7230	12.6
50	0.1	5.00	0.0445	0.9
	0.3	5.00	0.1335	2.6
	0.5	5.00	0.2225	4.3
	1.0	5.00	0.4449	8.2
80	0.1	5.00	0.0282	0.6
	0.3	5.00	0.0846	1.7
	0.5	5.00	0.1411	2.7
	1.0	5.00	0.2822	5.3
280	0.1	5.00	0.0082	0.2
	0.3	5.00	0.0246	0.5
	0.5	5.00	0.0410	0.8
	1.0	5.00	0.0820	1.6

Appendix B Calibration Data and Feed Flow Adjustment

The calibration curve and regression equation of raw materials and some products is shown below. The response factors used for calculate the products amount that derived from the slope of calibration curve is also shown.

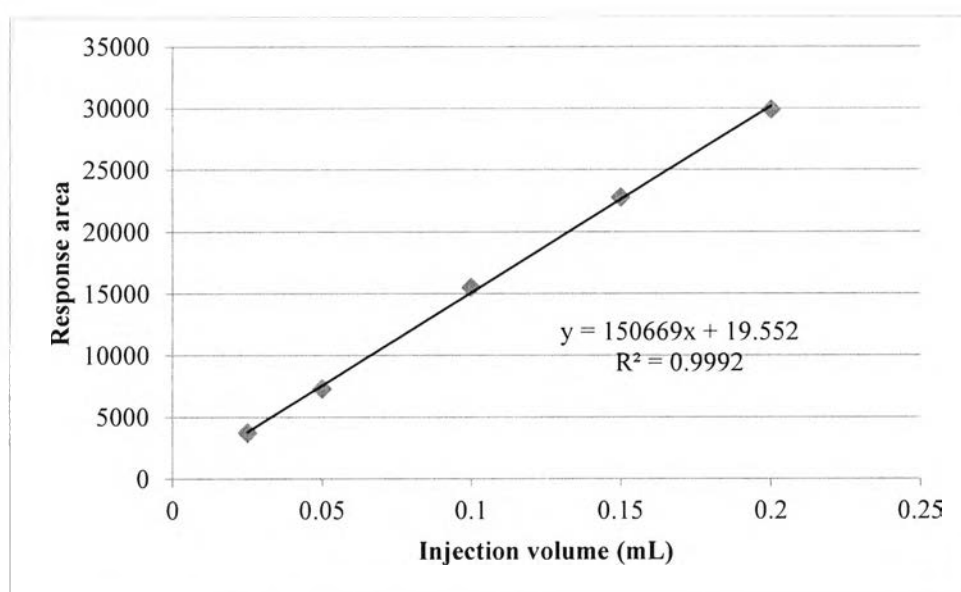


Figure B1 Response area from GC FID as a function of injection volume of methane.

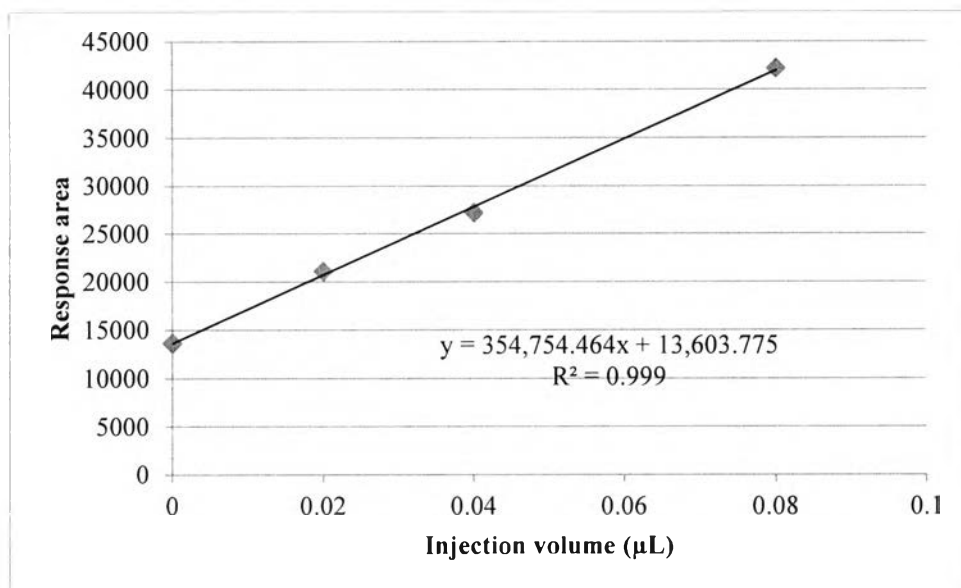


Figure B2 Response area from GC FID as a function of injection volume of benzene.

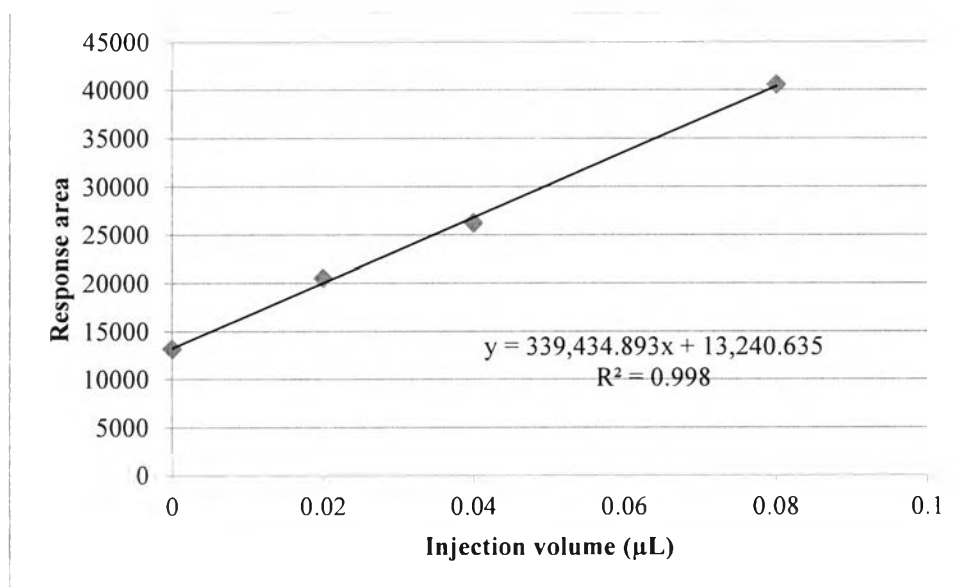


Figure B3 Response area from GC FID as a function of injection volume of toluene.

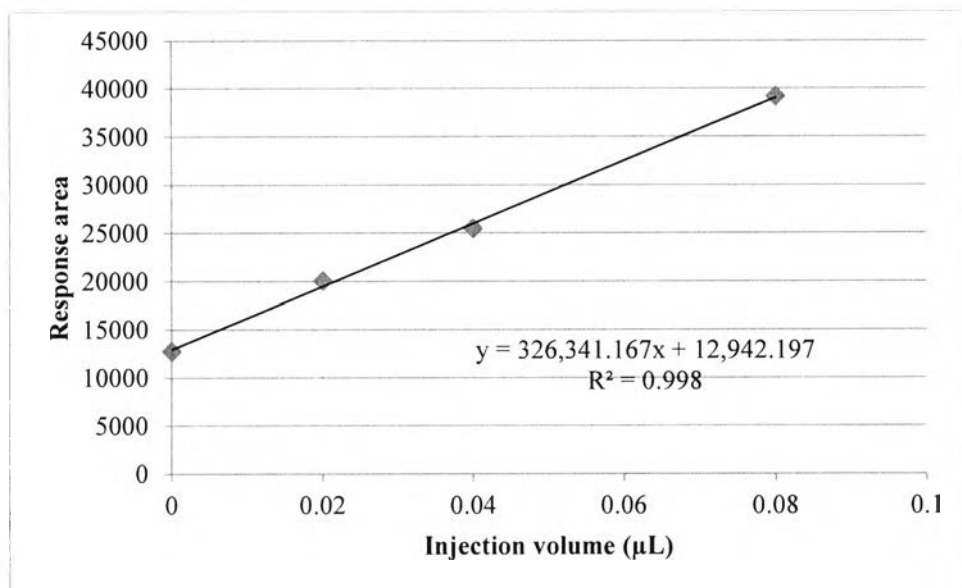


Figure B4 Response area from GC FID as a function of injection volume of *p*-xylene.

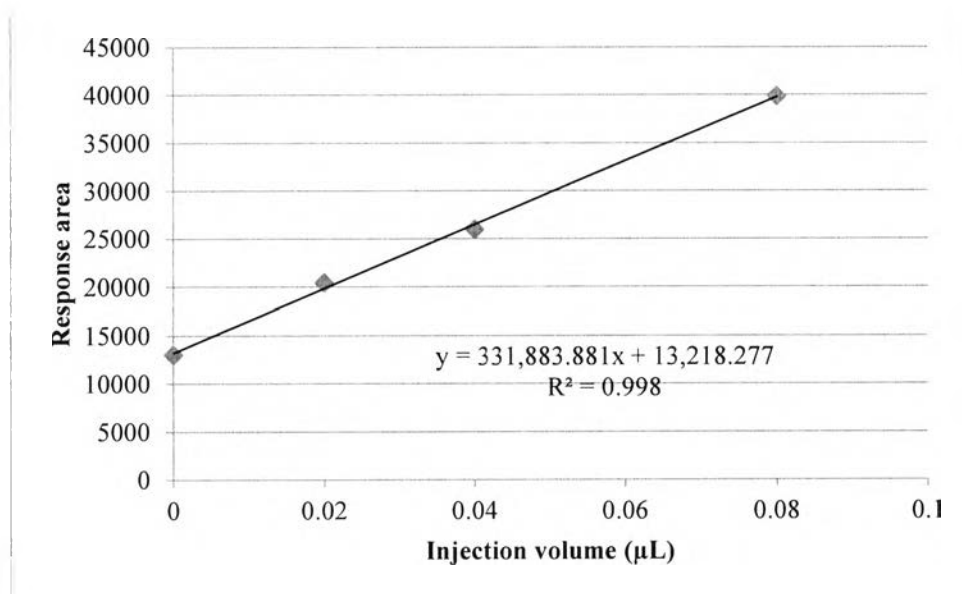


Figure B5 Response area from GC FID as a function of injection volume of *m*-xylene.

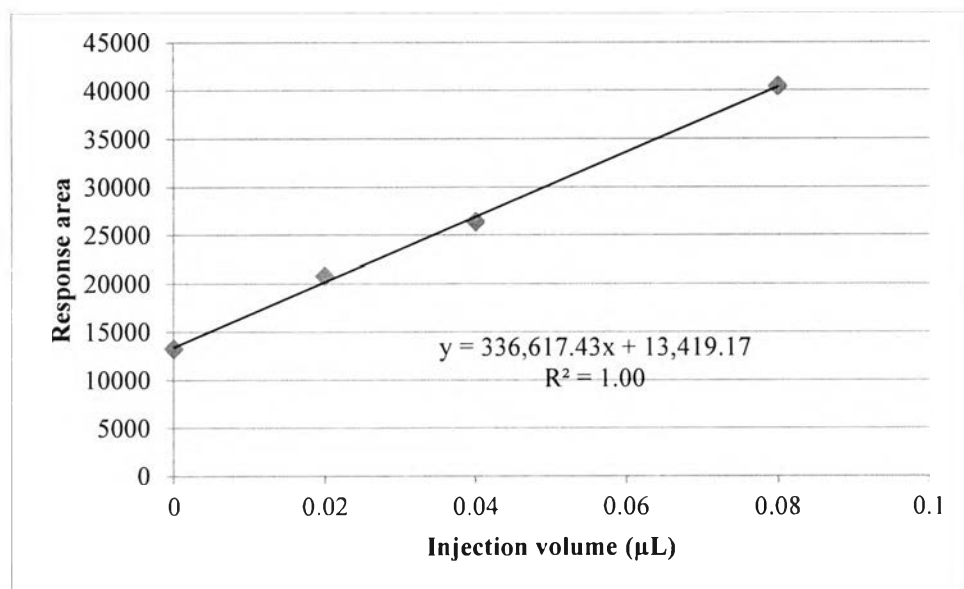


Figure B6 Response area from GC FID as a function of injection volume of *o*-xylene.

Table B1 The response factor calculated from calibration curve of each substances

Chemicals	Slope(Area/ml)	Density(g/ml)	(Area/g)	MW(g/mol)	Response factor (Area/mol)
Methane	150669	-	-	-	3685027598
Benzene	354754464	0.88	403130073	78	31444145673
Toluene	339434893	0.87	390155049	92	35894264547
<i>p</i> -xylene	326341167	0.86	379466473	106	40223446165
<i>m</i> -xylene	331883881	0.86	385911490	106	40906617891
<i>o</i> -xylene	336617430	0.88	382519807	106	40547099523

The value of response factors calculated from the calibration curve that shown in Table B1 is further used in the products quantification for each chemical. For the non-calibrated chemicals found during the analysis would use the response factor of *p*-xylene to represent and calculate amount of that chemicals.

In the case of feed adjustment, the feed flow controller and catalyst weight in various reaction conditions is shown in Table B2.

Table B2 Flow controller adjustment and catalyst weight in various reaction conditions

Reaction condition		Flow controller adjustment (ml/min)		catalyst weight (g)
M/B feed ratio	WHSV (h ⁻¹)	Methane	Oxygen	
23	2.8	5	5	0.16
70	2.8	5	5	0.20
	2.8	8	2	0.22
104	6.1	8	2	0.10
	12.3	8	2	0.05

Appendix C Raw Data of Reaction Results

The reaction results as a raw data of GC FID peak area and calculated data are shown below.

Table C1 The results of the reaction with O₂ treatment at 350 °C and N₂ carrier using SiO₂/Al₂O₃ ratio 50, In/Al ratio 0.5, WHSV 2.8 h⁻¹ and methane to benzene feed ratio 70 at reaction temperature 350 °C

Time on stream (min)	FID area					Total aromatic (μmol)	Total aromatic product (μmol)	Benzene conversion (%)	Selectivity (%)	
	Reactants		Products						Toluene	Other
	Methane	Benzene	Toluene	C8	C9+					
10	8775.8	1003.2	0.13	0	0	0.03191	3.62E-06	0.01	100	0
40	8666.8	976.4	0	0	0	0.03105	0	0.00	100	0
70	8721.9	975.7	0	0	0	0.03103	0	0.00	100	0
100	8705.1	959.4	0	0	0	0.03051	0	0.00	100	0
130	8755.0	974.5	0	0	0	0.03099	0	0.00	100	0
160	8767.5	956.8	0	0	0	0.03043	0	0.00	100	0

Table C2 The results of the reaction with H₂ treatment at 700 °C and N₂ carrier using SiO₂/Al₂O₃ ratio 50, In/Al ratio 0.5, WHSV 2.8 h⁻¹ and methane to benzene feed ratio 70 at reaction temperature 350 °C

Time on stream (min)	FID area					Total aromatic (μmol)	Total aromatic product (μmol)	Benzene conversion(%)	Selectivity (%)	
	Reactants		Products						Toluene	Other
	Methane	Benzene	Toluene	C8	C9+					
10	8864.9	973.5	1.10	0	0	0.03099	3.06E-05	0.10	100	0
40	8807	946.3	0.29	0	0	0.03010	8.08E-06	0.03	100	0
70	8777.6	954.6	0.15	0	0	0.03036	4.18E-06	0.01	100	0
100	8750.7	987.3	0.10	0	0	0.03140	2.79E-06	0.01	100	0
130	8796.2	959.9	0.09	0	0	0.03053	2.40E-06	0.01	100	0
160	8774.4	962.1	0.06	0	0	0.03060	1.62E-06	0.01	100	0

Table C3 The results of the reaction with H₂ treatment at 700 °C followed by O₂ treatment at 350 °C and N₂ carrier using SiO₂/Al₂O₃ ratio 50, In/Al ratio 0.5, WHSV 2.8 h⁻¹ and methane to benzene feed ratio 70 at reaction temperature 350 °C

Time on stream (min)	FID area					Total aromatic (μmol)	Total aromatic product (μmol)	Benzene conversion(%)	Selectivity (%)	
	Reactants		Products						Toluene	Other
	Methane	Benzene	Toluene	C8	C9+					
10	8790.2	994.7	17.2	0	6.7	0.03228	0.00065	2.00	74.21	25.79
40	8730.4	999.1	5.6	0	0.8	0.03195	0.00018	0.55	88.19	11.81
70	8710.9	1000.4	3.1	0	0.1	0.03190	0.00009	0.28	98.41	1.59
100	8757.8	995.8	1.9	0	0.0	0.03172	0.00005	0.17	100.00	0.00
130	8688.4	957.7	1.5	0	0.0	0.03050	0.00004	0.14	100.00	0.00
160	8744.7	966.1	1	0	0.0	0.03075	0.00003	0.09	100.00	0.00

Table C4 The results of the reaction with H₂ treatment at 600 °C followed by O₂ treatment at 350 °C and N₂ carrier using SiO₂/Al₂O₃ ratio 50, In/Al ratio 0.5, WHSV 2.8 h⁻¹ and methane to benzene feed ratio 70 at reaction temperature 350 °C

Time on stream (min)	FID area					Total aromatic (μmol)	Total aromatic product (μmol)	Benzene conversion(%)	Selectivity (%)	
	Reactants		Products						Toluene	Other
	Methane	Benzene	Toluene	C8	C9+					
10	8886.0	1028.2	15.7	0	8.10	0.03334	0.00064	1.92	68.47	31.53
40	8817.4	1047.7	5.0	0	0.80	0.03348	0.00016	0.48	87.51	12.49
70	8916.8	1055.5	3.0	0	0.06	0.03365	0.00009	0.25	98.16	1.84
100	8877.1	1059.5	2.0	0	0.00	0.03375	0.00006	0.17	100.00	0.00
130	8814.6	1035.5	1.3	0	0.00	0.03297	0.00004	0.11	100.00	0.00
160	8873.2	1054.0	1.0	0	0.00	0.03355	0.00003	0.08	100.00	0.00

Table C5 The results of the reaction with H₂ treatment at 800 °C followed by O₂ treatment at 350 °C and N₂ carrier using SiO₂/Al₂O₃ ratio 50, In/Al ratio 0.5, WHSV 2.8 h⁻¹ and methane to benzene feed ratio 70 at reaction temperature 350 °C

Time on stream (min)	FID area					Total aromatic (μmol)	Total aromatic product (μmol)	Benzene conversion(%)	Selectivity (%)	
	Reactants		Products						Toluene	Other
	Methane	Benzene	Toluene	C8	C9+					
10	8966.8	920.9	13.3	0	6.40	0.02982	0.00053	1.78	69.96	30.04
40	8935.6	932.7	4.5	0	0.74	0.02981	0.00014	0.48	87.25	12.75
70	8857.9	917.6	2.6	0	0.12	0.02926	0.00008	0.26	96.04	3.96
100	8856.8	946.9	1.7	0	0.00	0.03016	0.00005	0.16	100.00	0.00
130	8941.7	942.8	1.2	0	0.00	0.03002	0.00003	0.11	100.00	0.00
160	8986.3	951.1	0.9	0	0.00	0.03027	0.00003	0.08	100.00	0.00

Table C6 The results of the reaction with H₂ treatment at 700 °C followed by O₂ treatment at 350 °C and N₂ carrier using SiO₂/Al₂O₃ ratio 50, In/Al ratio 0.5, WHSV 2.8 h⁻¹ and methane to benzene feed ratio 70 at reaction temperature 300 °C

Time on stream (min)	FID area					Total aromatic (μmol)	Total aromatic product (μmol)	Benzene conversion(%)	Selectivity (%)	
	Reactants		Products						Toluene	Other
	Methane	Benzene	Toluene	C8	C9+					
10	8938.0	1014.3	12.8	0	4.40	0.03272	0.00047	1.42	76.53	23.47
40	8845.3	1014.6	5.0	0	0.76	0.03242	0.00016	0.49	88.06	11.94
70	8831.2	983.5	3.1	0	0.07	0.03137	0.00009	0.28	98.02	1.98
100	8841.8	1014.9	2.4	0	0.00	0.03234	0.00007	0.21	100.00	0.00
130	8766.8	1002.3	1.8	0	0.00	0.03193	0.00005	0.16	100.00	0.00
160	8832.8	1013.6	1.6	0	0.00	0.03228	0.00004	0.14	100.00	0.00

Table C7 The results of the reaction with H₂ treatment at 700 °C followed by O₂ treatment at 350 °C and N₂ carrier using SiO₂/Al₂O₃ ratio 50, In/Al ratio 0.5, WHSV 2.8 h⁻¹ and methane to benzene feed ratio 70 at reaction temperature 400 °C

Time on stream (min)	FID area					Total aromatic (μmol)	Total aromatic product (μmol)	Benzene conversion(%)	Selectivity (%)	
	Reactants		Products						Toluene	Other
	Methane	Benzene	Toluene	C8	C9+					
10	8944.2	988.3	13.7	0	14.30	0.03217	0.00074	2.29	51.77	48.23
40	8827.9	934.0	4.1	0	2.90	0.02989	0.00019	0.62	61.30	38.70
70	8876.4	994.0	2.3	0	0.79	0.03170	0.00008	0.26	76.54	23.46
100	8920.8	997.7	1.5	0	0.37	0.03178	0.00005	0.16	81.96	18.04
130	8874.2	1018.9	0.9	0	0.18	0.03243	0.00003	0.09	84.71	15.29
160	8842.7	1013.7	0.6	0	0.08	0.03226	0.00002	0.06	88.56	11.44

Table C8 The results of the reaction with H₂ treatment at 700 °C followed by O₂ treatment at 350 °C and N₂ carrier using SiO₂/Al₂O₃ ratio 50, In/Al ratio 0.5, WHSV 2.8 h⁻¹ and methane to benzene feed ratio 70 at reaction temperature 450 °C

Time on stream (min)	FID area					Total aromatic (μmol)	Total aromatic product (μmol)	Benzene conversion (%)	Selectivity (%)	
	Reactants		Products						Toluene	Other
	Methane	Benzene	Toluene	C8	C9+					
10	8922.4	983.9	12.7	0	16.60	0.03206	0.00077	2.39	46.16	53.84
40	8890.8	1007.5	4.5	0	5.50	0.03230	0.00026	0.81	47.83	52.17
70	8835.9	1021.3	2.1	0	1.80	0.03258	0.00010	0.32	56.66	43.34
100	8899.3	1035.0	1.1	0	0.74	0.03296	0.00005	0.15	62.49	37.51
130	8866.6	1013.3	0.7	0	0.35	0.03225	0.00003	0.08	68.39	31.61
160	8809.0	1038.3	0.5	0	0.22	0.03304	0.00002	0.06	72.97	27.03

Table C9 The results of the reaction with H₂ treatment at 700 °C followed by O₂ treatment at 350 °C and N₂ carrier using SiO₂/Al₂O₃ ratio 50, In/Al ratio 0.5, WHSV 2.8 h⁻¹ and methane to benzene feed ratio 70 at reaction temperature 500 °C

Time on stream (min)	FID area					Total aromatic (μmol)	Total aromatic product (μmol)	Benzene conversion (%)	Selectivity (%)	
	Reactants		Products						Toluene	Other
	Methane	Benzene	Toluene	C8	C9+					
10	8981.8	948.2	12.8	0	21.30	0.03104	0.00089	2.85	40.24	59.76
40	8999.5	986.0	4.0	0	5.90	0.03162	0.00026	0.82	43.17	56.83
70	8930.7	974.6	2.0	0	2.20	0.03111	0.00011	0.35	50.46	49.54
100	8875.3	1033.3	1.3	0	0.93	0.03292	0.00006	0.18	61.04	38.96
130	8964.9	969.3	0.8	0	0.44	0.03086	0.00003	0.11	67.08	32.92
160	8886.9	968.9	0.8	0	0.37	0.03084	0.00003	0.10	70.67	29.33

Table C10 The results of the reaction with H₂ treatment at 700 °C and O₂ carrier using SiO₂/Al₂O₃ ratio 50, In/Al ratio 0.5, WHSV 2.8 h⁻¹ and methane to benzene feed ratio 70 at reaction temperature 350 °C

Time on stream (min)	FID area					Total aromatic (μmol)	Total aromatic product (μmol)	Benzene conversion (%)	Selectivity (%)	
	Reactants		Products						Toluene	Other
	Methane	Benzene	Toluene	C8	C9+					
10	8963.0	946.8	15.4	0	8.20	0.03074	0.00063	2.06	67.79	32.21
40	8891.3	943.2	12.2	0	5.70	0.03048	0.00048	1.58	70.58	29.42
70	8874.5	944.1	11.4	0	3.10	0.03042	0.00039	1.30	80.47	19.53
100	8871.1	933.2	10.6	0	1.90	0.03002	0.00034	1.14	86.21	13.79
130	8825.5	952.7	10.1	0	0.82	0.03060	0.00030	0.99	93.24	6.76
160	8866.1	927.5	9.5	0	0.64	0.02978	0.00028	0.94	94.33	5.67

Table C11 The results of the reaction with H₂ treatment at 700 °C and O₂ carrier using SiO₂/Al₂O₃ ratio 50, In/Al ratio 0.1, WHSV 2.8 h⁻¹ and methane to benzene feed ratio 70 at reaction temperature 350 °C

Time on stream (min)	FID area					Total aromatic (μmol)	Total aromatic product (μmol)	Benzene conversion (%)	Selectivity (%)	
	Reactants		Products						Toluene	Other
	Methane	Benzene	Toluene	C8	C9+					
10	9000.1	871.6	3.3	0	2.49	0.02787	0.00015	0.55	59.76	40.24
40	8949.6	862.7	3.4	0	2.10	0.02758	0.00015	0.53	64.47	35.53
70	8850.2	860.9	3.0	0	1.40	0.02750	0.00012	0.43	70.60	29.40
100	8858.4	896.7	3.0	0	1.10	0.02863	0.00011	0.39	75.35	24.65
130	8880.3	873.5	2.7	0	0.65	0.02787	0.00009	0.33	82.32	17.68
160	8864.7	895.3	2.6	0	0.49	0.02856	0.00008	0.30	85.60	14.40

Table C12 The results of the reaction with H₂ treatment at 700 °C and O₂ carrier using SiO₂/Al₂O₃ ratio 50, In/Al ratio 0.3, WHSV 2.8 h⁻¹ and methane to benzene feed ratio 70 at reaction temperature 350 °C

Time on stream (min)	FID area					Total aromatic (μmol)	Total aromatic product (μmol)	Benzene conversion (%)	Selectivity (%)	
	Reactants		Products						Toluene	Other
	Methane	Benzene	Toluene	C8	C9+					
10	8880.7	910.4	9.1	0	6.4	0.02937	0.00041	1.41	61.44	38.56
40	8911.6	938.2	9.9	0	5.4	0.03025	0.00041	1.36	67.26	32.74
70	8790.4	913.6	9.1	0	2.9	0.02938	0.00033	1.11	77.86	22.14
100	8822.4	927.0	8.5	0	2.2	0.02977	0.00029	0.98	81.24	18.76
130	8821.3	923.0	8.1	0	1.6	0.02962	0.00027	0.90	85.01	14.99
160	8825.7	911.0	7.9	0	1.3	0.02922	0.00025	0.86	87.20	12.80

Table C13 The results of the reaction with H₂ treatment at 700 °C and O₂ carrier using SiO₂/Al₂O₃ ratio 50, In/Al ratio 1.0, WHSV 2.8 h⁻¹ and methane to benzene feed ratio 70 at reaction temperature 350 °C

Time on stream (min)	FID area					Total aromatic (μmol)	Total aromatic product (μmol)	Benzene conversion (%)	Selectivity (%)	
	Reactants		Products						Toluene	Other
	Methane	Benzene	Toluene	C8	C9+					
10	8943.9	778.7	14.5	0.09	0.44	0.02518	0.00042	1.66	96.85	2.62
40	8869.7	728.7	22.3	0.56	1.90	0.02386	0.00069	2.88	90.35	6.87
70	8791.0	723.4	19.0	0.25	1.60	0.02358	0.00058	2.44	91.88	6.90
100	8798.2	741.4	16.3	0	1.30	0.02406	0.00049	2.02	93.36	6.64
130	8875.6	738.5	13.4	0	0.90	0.02388	0.00040	1.66	94.35	5.65
160	8842.5	723.5	10.5	0	0.50	0.02331	0.00030	1.31	95.92	4.08

Table C14 The results of the reaction with H₂ treatment at 700 °C and O₂ carrier using SiO₂/Al₂O₃ ratio 50, In/Al ratio 1.0, WHSV 2.8 h⁻¹ and methane to benzene feed ratio 23 at reaction temperature 350 °C

Time on stream (min)	FID area					Total aromatic (μmol)	Total aromatic product (μmol)	Benzene conversion (%)	Selectivity (%)	
	Reactants		Products						Toluene	Other
	Methane	Benzene	Toluene	C8	C9+					
10	6151.5	1840.8	34.7	0.48	3.7	0.05961	0.00107	1.80	90.30	8.59
40	6169.8	1829.8	27.2	0.21	3.6	0.05904	0.00085	1.44	88.90	10.50
70	6135.4	1840.4	24.1	0	3.5	0.05929	0.00076	1.28	88.53	11.47
100	6130.2	1781.3	21.5	0	3.4	0.05733	0.00068	1.19	87.63	12.37
130	6173.9	1797.8	19.5	0	3.1	0.05779	0.00062	1.07	87.58	12.42
160	6123.6	1810.4	17.6	0	3.0	0.05814	0.00056	0.97	86.80	13.20

Table C15 The results of the reaction with H₂ treatment at 700 °C and O₂ carrier using SiO₂/Al₂O₃ ratio 50, In/Al ratio 1.0, WHSV 2.8 h⁻¹ and methane to benzene feed ratio 104 at reaction temperature 350 °C

Time on stream (min)	FID area					Total aromatic (μmol)	Total aromatic product (μmol)	Benzene conversion (%)	Selectivity (%)	
	Reactants		Products						Toluene	Other
	Methane	Benzene	Toluene	C8	C9+					
10	9426.8	572.6	12.9	0	0.54	0.01858	0.00037	2.01	96.40	3.60
40	9355.7	500.4	22.1	0.8	0.48	0.01656	0.00065	3.91	95.11	1.84
70	9435.9	504.8	20.4	0.48	0.40	0.01665	0.00060	3.58	95.35	1.67
100	9318.1	484.9	17.9	0.61	0.10	0.01594	0.00052	3.27	95.60	0.48
130	9434.7	513.8	16.4	0.19	0.25	0.01681	0.00047	2.82	96.40	1.31
160	9382.2	502.6	14.0	0	0.58	0.01639	0.00040	2.47	96.43	3.57

Table C16 The results of the reaction with H₂ treatment at 700 °C and O₂ carrier using SiO₂/Al₂O₃ ratio 50, In/Al ratio 1.0, WHSV 6.1 h⁻¹ and methane to benzene feed ratio 104 at reaction temperature 350 °C

Time on stream (min)	FID area					Total aromatic (μmol)	Total aromatic product (μmol)	Benzene conversion (%)	Selectivity (%)	
	Reactants		Products						Toluene	Other
	Methane	Benzene	Toluene	C8	C9+					
10	9397.2	683.6	14.7	0.17	0.08	0.02216	0.00042	1.88	98.52	0.48
40	9369.4	669.8	12.7	0.08	0.50	0.02167	0.00037	1.70	96.07	3.38
70	9365.5	678.8	10.0	0	0.44	0.02188	0.00029	1.32	96.22	3.78
100	9355.3	627.6	7.8	0	0.34	0.02018	0.00023	1.12	96.26	3.74
130	9342.6	655.0	6.5	0	0.21	0.02102	0.00019	0.89	97.20	2.80
160	9336.8	645.5	5.1	0	0.11	0.02067	0.00014	0.70	98.11	1.89

Table C17 The results of the reaction with H₂ treatment at 700 °C and O₂ carrier using SiO₂/Al₂O₃ ratio 50, In/Al ratio 1.0, WHSV 12.3 h⁻¹ and methane to benzene feed ratio 104 at reaction temperature 350 °C

Time on stream (min)	FID area					Total aromatic (μmol)	Total aromatic product (μmol)	Benzene conversion (%)	Selectivity (%)	
	Reactants		Products						Toluene	Other
	Methane	Benzene	Toluene	C8	C9+					
10	9434.3	788.7	6.4	0	0.15	0.02526	0.00018	0.72	97.95	2.05
40	9390.3	754.9	7.5	0	0.22	0.02422	0.00021	0.89	97.45	2.55
70	9426.5	743.6	6.6	0	0.19	0.02384	0.00019	0.79	97.56	2.44
100	9336.1	750.3	6.0	0	0.16	0.02403	0.00017	0.71	97.68	2.32
130	9349.6	785.4	5.3	0	0.14	0.02513	0.00015	0.60	97.70	2.30
160	9415.3	766.8	4.6	0	0.12	0.02452	0.00013	0.53	97.73	2.27

Table C18 The results of the reaction with H₂ treatment at 700 °C and O₂ carrier using SiO₂/Al₂O₃ ratio 23, In/Al ratio 1.0, WHSV 2.8 h⁻¹ and methane to benzene feed ratio 104 at reaction temperature 350 °C

Time on stream (min)	FID area					Total aromatic (μmol)	Total aromatic product (μmol)	Benzene conversion (%)	Selectivity (%)	
	Reactants		Products						Toluene	Other
	Methane	Benzene	Toluene	C8	C9+					
10	9425.2	610.7	10.7	0	1.90	0.01977	0.00035	1.75	86.32	13.68
40	9406.3	595.4	6.5	0	1.15	0.01914	0.00021	1.10	86.36	13.64
70	9351.1	600.2	4.0	0	0.70	0.01922	0.00013	0.67	86.49	13.51
100	9354.3	623.9	2.3	0	0.40	0.01992	0.00007	0.37	86.57	13.43
130	9358.0	652.1	1.5	0	0.25	0.02079	0.00005	0.23	87.05	12.95
160	9335.0	654.7	1.0	0	0.16	0.02085	0.00003	0.15	87.51	12.49

Table C19 The results of the reaction with H₂ treatment at 700 °C and O₂ carrier using SiO₂/Al₂O₃ ratio 30, In/Al ratio 1.0, WHSV 2.8 h⁻¹ and methane to benzene feed ratio 104 at reaction temperature 350 °C

Time on stream (min)	FID area					Total aromatic (μmol)	Total aromatic product (μmol)	Benzene conversion (%)	Selectivity (%)	
	Reactants		Products						Toluene	Other
	Methane	Benzene	Toluene	C8	C9+					
10	9407.1	520.5	14.6	0	2.20	0.01701	0.00046	2.71	88.15	11.85
40	9387.2	574.0	6.8	0	0.95	0.01847	0.00021	1.15	88.92	11.08
70	9343.3	575.9	5.3	0	0.79	0.01848	0.00017	0.91	88.26	11.74
100	9333.9	577.5	4.1	0	0.60	0.01850	0.00013	0.70	88.45	11.55
130	9260.0	579.8	2.6	0	0.35	0.01852	0.00008	0.44	89.28	10.72
160	9338.5	587.1	1.4	0	0.18	0.01871	0.00004	0.23	89.71	10.29

Table C20 The results of the reaction with H₂ treatment at 700 °C and O₂ carrier using SiO₂/Al₂O₃ ratio 80, In/Al ratio 1.0, WHSV 2.8 h⁻¹ and methane to benzene feed ratio 104 at reaction temperature 350 °C

Time on stream (min)	FID area					Total aromatic (μmol)	Total aromatic product (μmol)	Benzene conversion (%)	Selectivity (%)	
	Reactants		Products						Toluene	Other
	Methane	Benzene	Toluene	C8	C9+					
10	9506.1	657.8	7.6	0	0.60	0.02115	0.00023	1.07	93.42	6.58
40	9520.4	621.4	9.6	0	0.46	0.02004	0.00028	1.39	95.90	4.10
70	9446.1	646.0	9.8	0	0.43	0.02083	0.00028	1.36	96.23	3.77
100	9478.2	631.1	9.4	0	0.21	0.02034	0.00027	1.31	98.05	1.95
130	9418.5	617.4	9.1	0	0.17	0.01989	0.00026	1.30	98.36	1.64
160	9386.9	616.7	9.1	0	0.08	0.01987	0.00026	1.29	99.27	0.73

Table C21 The results of the reaction with H₂ treatment at 700 °C and O₂ carrier using SiO₂/Al₂O₃ ratio 280, In/Al ratio 1.0, WHSV 2.8 h⁻¹ and methane to benzene feed ratio 104 at reaction temperature 350 °C

Time on stream (min)	FID area					Total aromatic (μmol)	Total aromatic product (μmol)	Benzene conversion (%)	Selectivity (%)	
	Reactants		Products						Toluene	Other
	Methane	Benzene	Toluene	C8	C9+					
10	9599.3	573.5	0.14	0	0.60	0.01824	3.90E-06	0.02	100.00	0.00
40	9506.5	599.1	0.73	0	0.46	0.01907	2.03E-05	0.11	100.00	0.00
70	9360.1	611.5	0.92	0	0.43	0.01947	2.56E-05	0.13	100.00	0.00
100	9461.2	615.2	0.98	0	0.21	0.01959	2.73E-05	0.14	100.00	0.00
130	9444.6	603.4	0.88	0	0.17	0.01921	2.45E-05	0.13	100.00	0.00
160	9449.8	588.0	0.89	0	0.08	0.01872	2.48E-05	0.13	100.00	0.00

Appendix D Raw Data of Catalysts Characterization

The temperature program desorption (TPD) characterization results is shown in Figure D1.

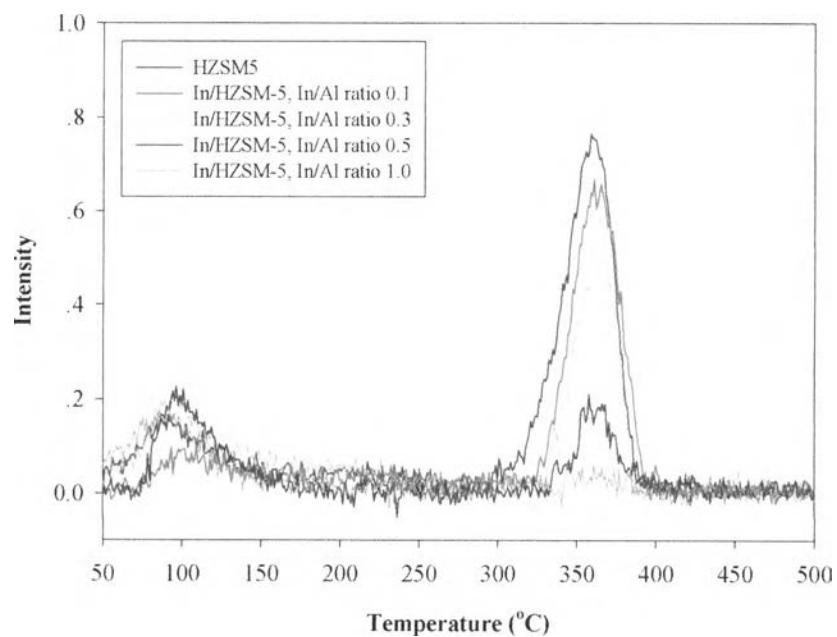


Figure D1 Temperature program desorption (TPD) profiles of catalyst with various In/Al ratios.

The desorption temperature and peak area, calculated from integration program (fityk) using Gaussian curve from obtained TPD profile, are shown in Table D1.

Table D1 Desorption temperature and peak area of HZSM-5 catalysts

Acid sites	Area				
	HZSM-5, SiO ₂ /Al ₂ O ₃ 23	HZSM-5, SiO ₂ /Al ₂ O ₃ 30	HZSM-5, SiO ₂ /Al ₂ O ₃ 50	HZSM-5, SiO ₂ /Al ₂ O ₃ 80	HZSM-5, SiO ₂ /Al ₂ O ₃ 280
Weak acid	1.4	2.8	2.3	3.1	0.4
Strong acid	41.2	37.2	31.6	23.9	7.7
Total acid	42.6	40.0	33.9	27.0	8.1

Table D2 Desorption temperature and peak area of HZSM-5 and In/HZSM-5 with SiO₂/Al₂O₃ 50

Acid sites	Area	Area of In/HZSM-5, SiO ₂ /Al ₂ O ₃ 50			
	HZSM-5, SiO ₂ /Al ₂ O ₃ 50	In/Al ratio 0.1	In/Al ratio 0.3	In/Al ratio 0.5	In/Al ratio 1.0
Weak acid	2.3	2.5	3.1	1.3	0.7
Strong acid	31.6	34.5	28.6	15.3	5.3
Total acid	33.9	37	31.7	16.6	6

The calculation of acidity from TPD peak area used the calibration factor from propylene to calculate.

The area of propylene per mole from the calibration is equal to 7.672×10^6

The weight of used catalysts is 0.0500 g.

The acidity of catalysts in $\mu\text{mol/g}$ was calculated by

$$\text{Acidity } (\mu\text{mol/g}) = \frac{\text{Area}}{(7.672 \text{ area}/\mu\text{mol}) \times (0.0500 \text{ g})}$$

The acidity of the catalyst is already shown in Table 4.5 and 4.6.

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1. Niyomthong, N., Jermwongratanachai, T., Kitiyanan, B. and Apphakvan, T. (2013, April 10-11) Direct Methylation of Benzene by Methane using Indium-Containing ZSM-5 Catalysts: Effect of Reaction Temperature and Silica to Alumina Ratio. Poster presented at FineCat 2013 Symposium on heterogeneous catalysis for fine chemicals, Palermo, Italy.
2. Niyomthong, N., Jermwongratanachai, T., Kitiyanan, B. and Apphakvan, T. (2013, April 23) Indium-Containing ZSM-5 Catalyst for Methylation of Benzene: Effect of Silica/Alumina Ratios and Reaction Conditions. Proceedings of the 4th Research Symposium on Petrochemical and Materials Technology and the 19th PPC Symposium on Petroleum, Petrochemicals and Polymers, Bangkok, Thailand.