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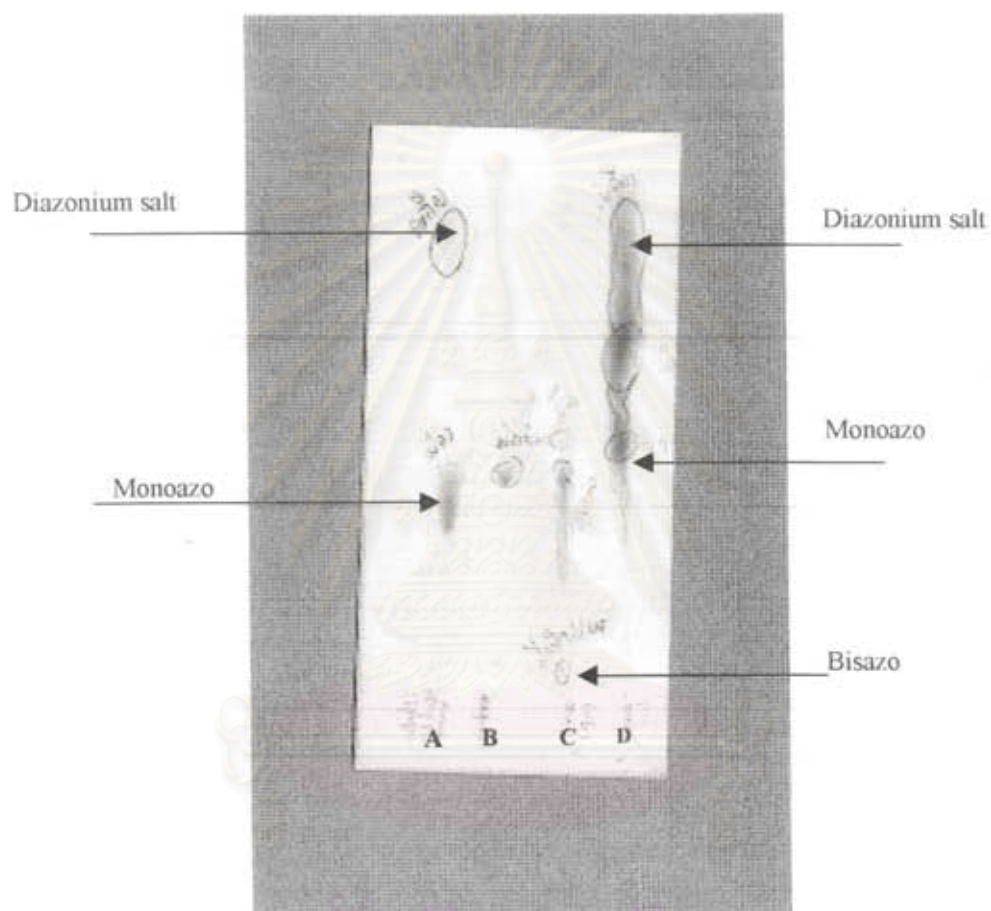
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**APPENDIX**

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## Solvent System No. 9



**Figure A-1** Chromatogram of attempt to prepare 5N-dye and 4N-dye

- A : Attempt to prepare 5N-dye with method 1
- B : Attempt to prepare 4N-dye with method 1
- C : Attempt to prepare 5N-dye with method 2
- D : Attempt to prepare 4N-dye with method 2



## Solvent System No. 11

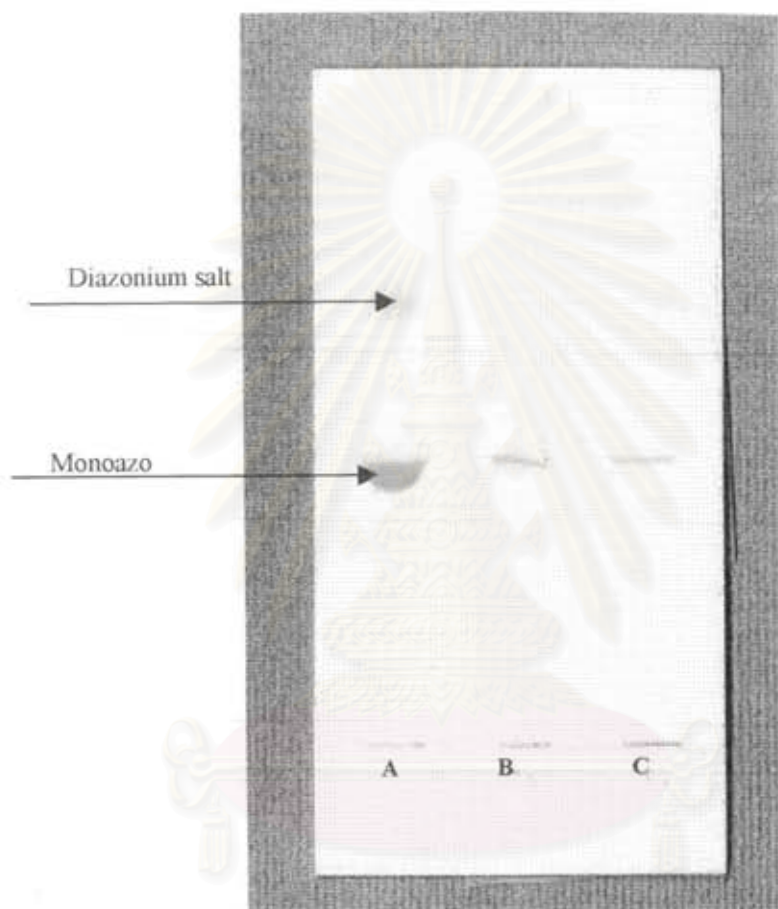
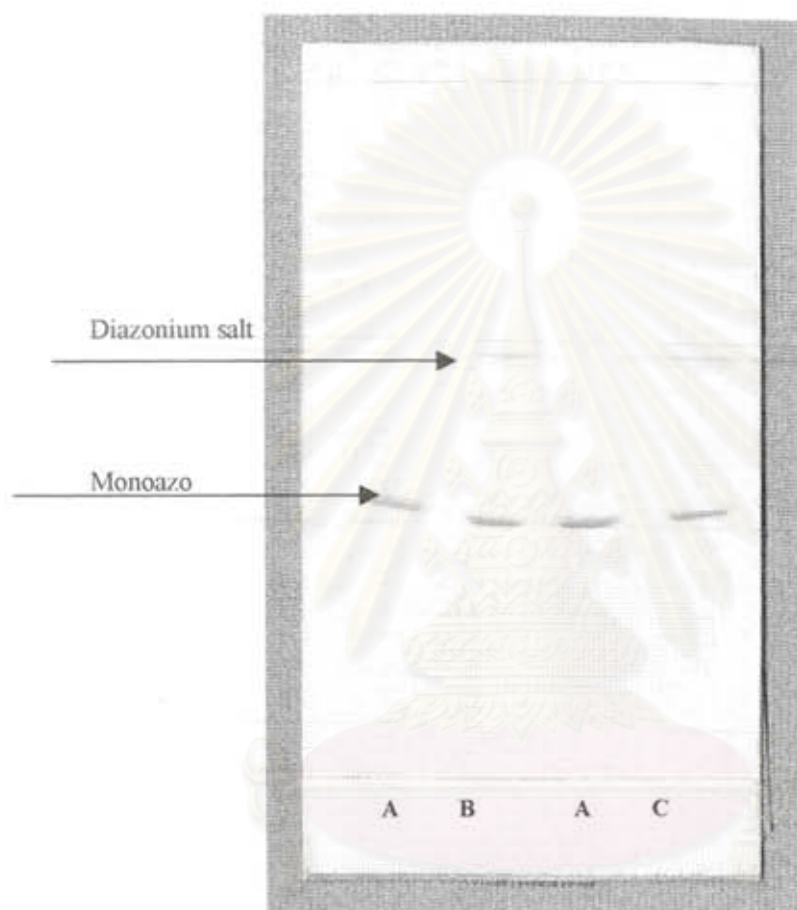


Figure A-2 Chromatogram of attempt to prepare 5N-dye with method 1

- A : Crude dye
- B : 1<sup>st</sup> recrystallization
- C : 3<sup>rd</sup> recrystallization

## Solvent System No. 9



**Figure A-3** Chromatogram of attempt to prepare 5N-dye with method 3 and method 4

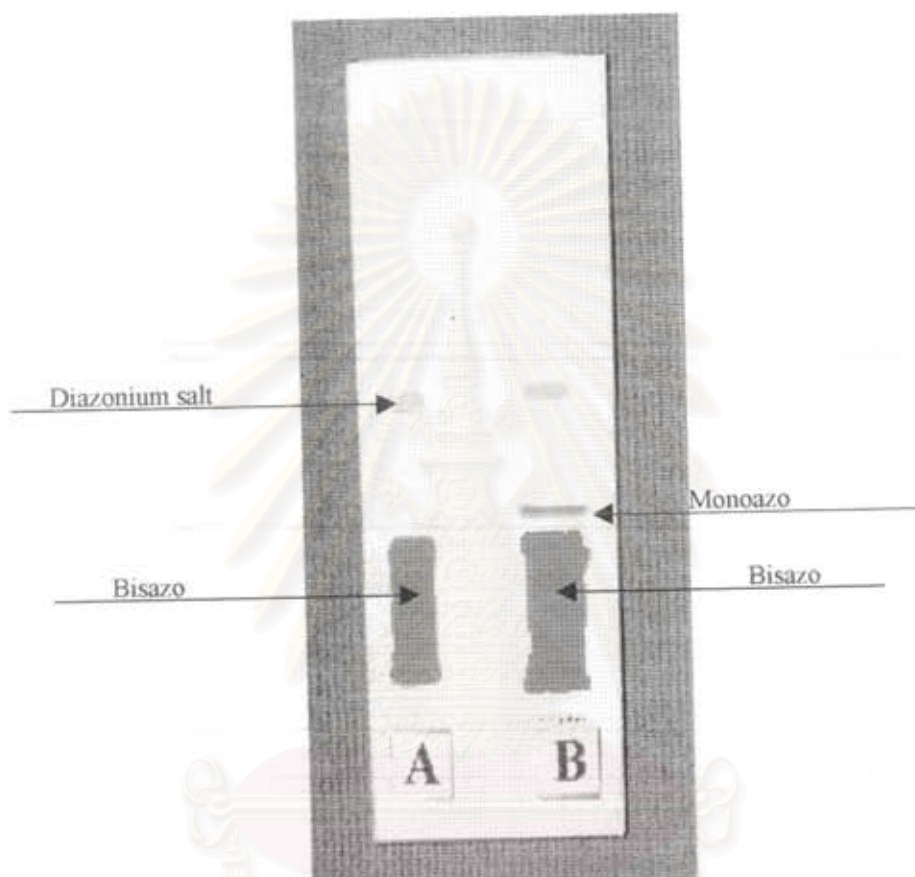
A : 2-[(2-hydroxy-5-nitrophenyl)azo]-1,8-dihydroxy-3,6-naphthalene disulfonic acid (monoazo)

B : Attempt to prepare 5N-dye with method 3

C : Attempt to prepare 5N-dye with method 4



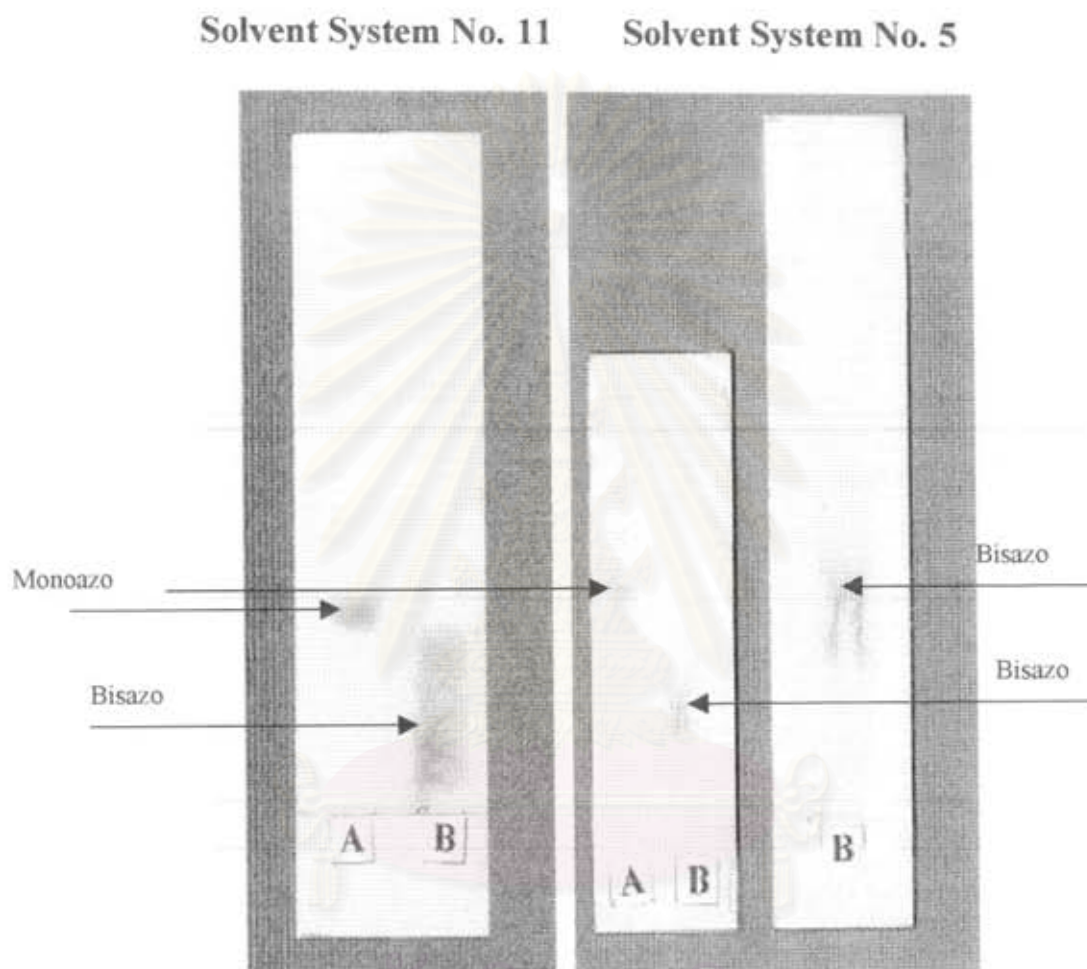
## Solvent System No. 9



**Figure A-4** Chromatogram of attempt to prepare 5N-dye with method 5 and method 6

A : Attempt to prepare 5N-dye with method 6

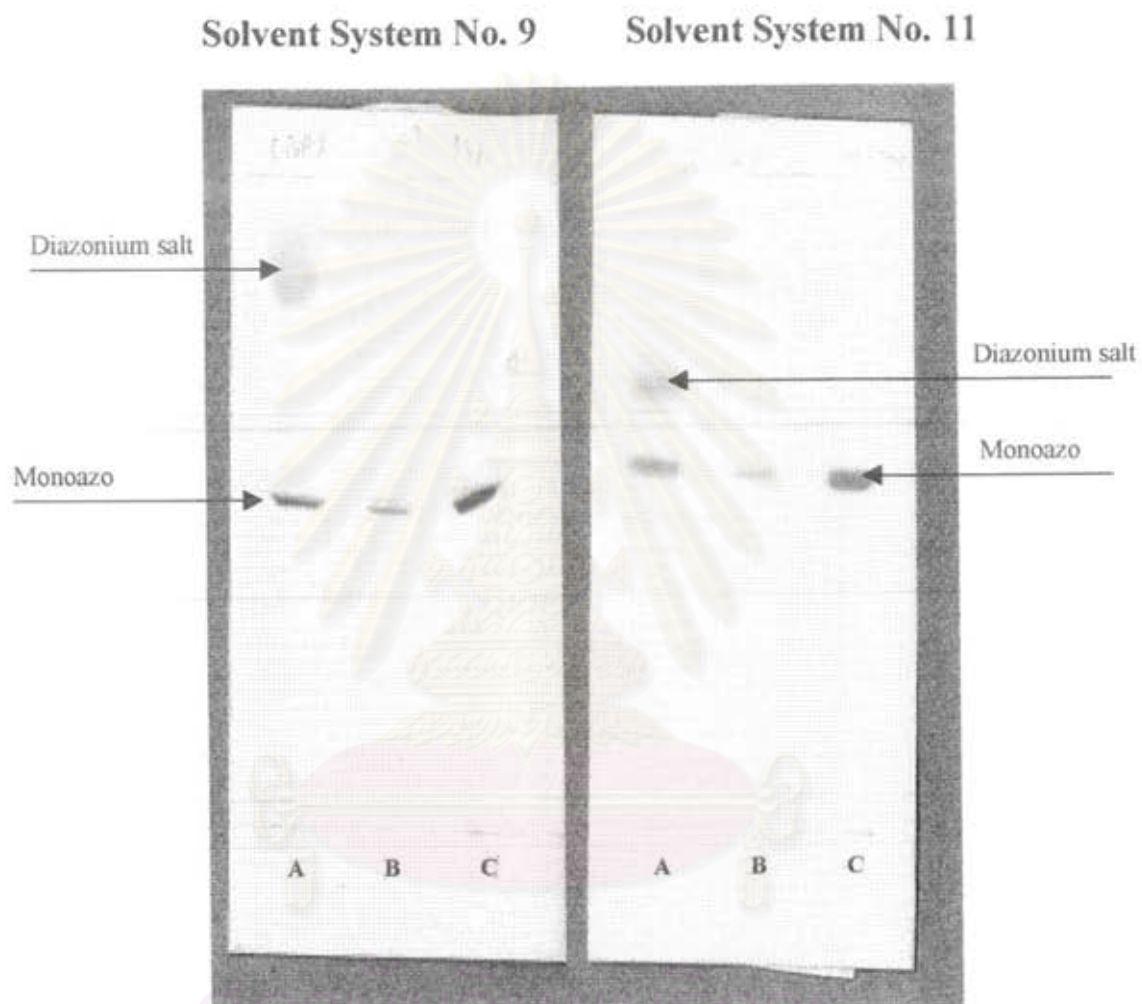
B : Attempt to prepare 5N-dye with method 5



**Figure A-5** Chromatogram of attempt to prepare 5N-dye with method 6

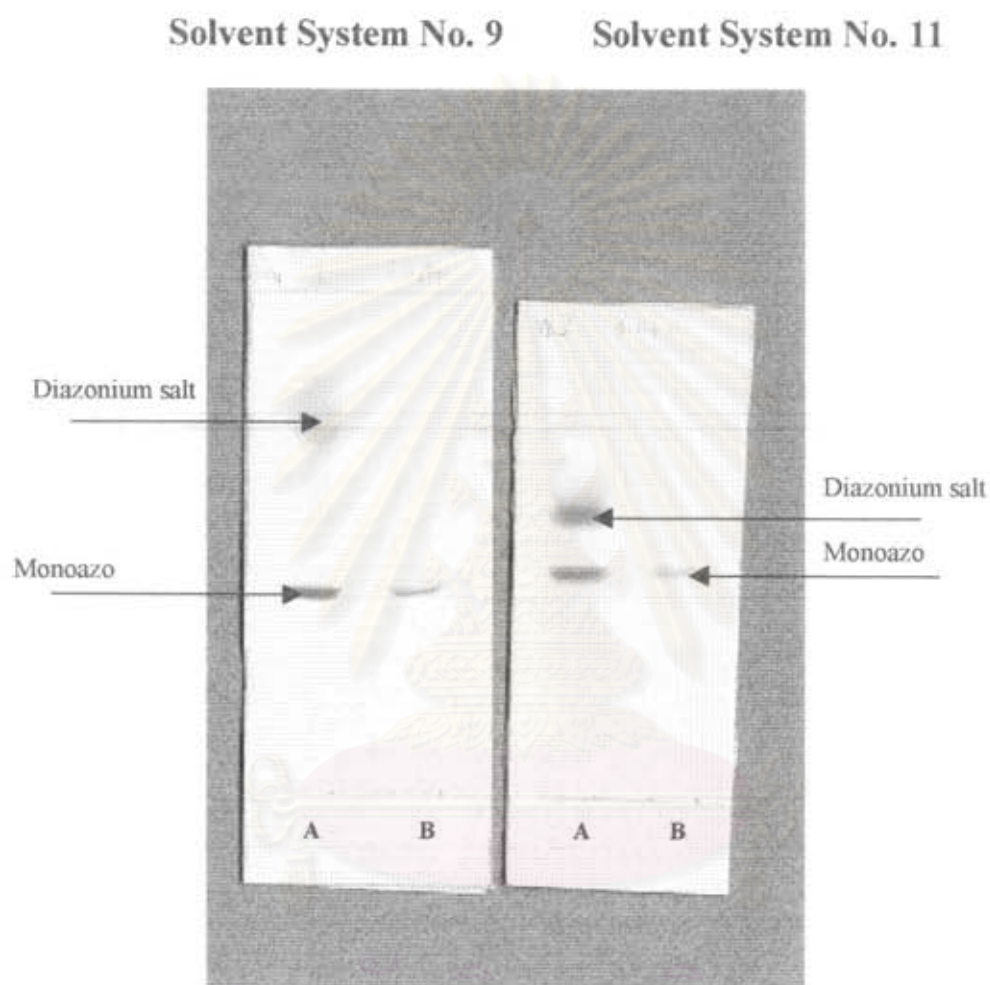
A : 2-[(2-hydroxy-5-nitrophenyl)azo]-1,8 dihydroxy-3,6-naphthalene disulfonic acid (monoazo)

B : 2,7-bis[(2-hydroxy-5-nitrophenyl)azo]-1,8 dihydroxy-3,6-naphthalenedisulfonic acid (bisazo)



**Figure A-6** Chromatogram of attempt to prepare 4N-dye with method 1

- A : Crude dye  
 B : 1<sup>st</sup> recrystallization  
 C : 3<sup>rd</sup> recrystallization

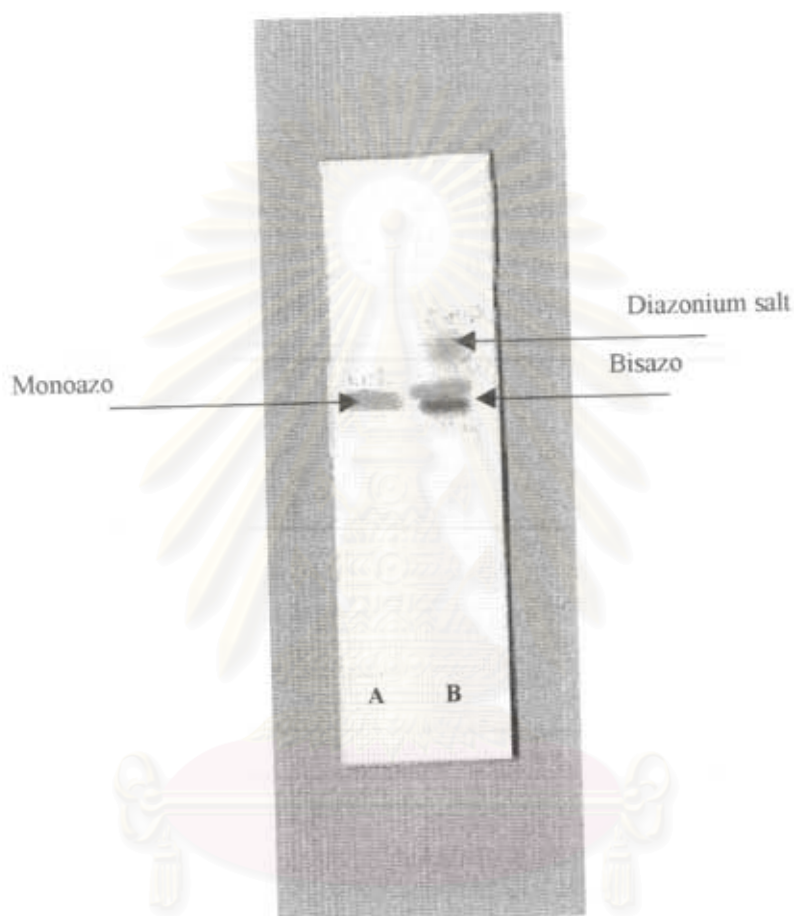


**Figure A-7** Chromatogram of attempt to prepare 4N-dye with method 4

A : 2-[(2-hydroxy-4-nitrophenyl)azo]-1,8 dihydroxy-3,6-naphthalene disulfonic acid (monoazo)

B : Attempt to prepare 4N-dye

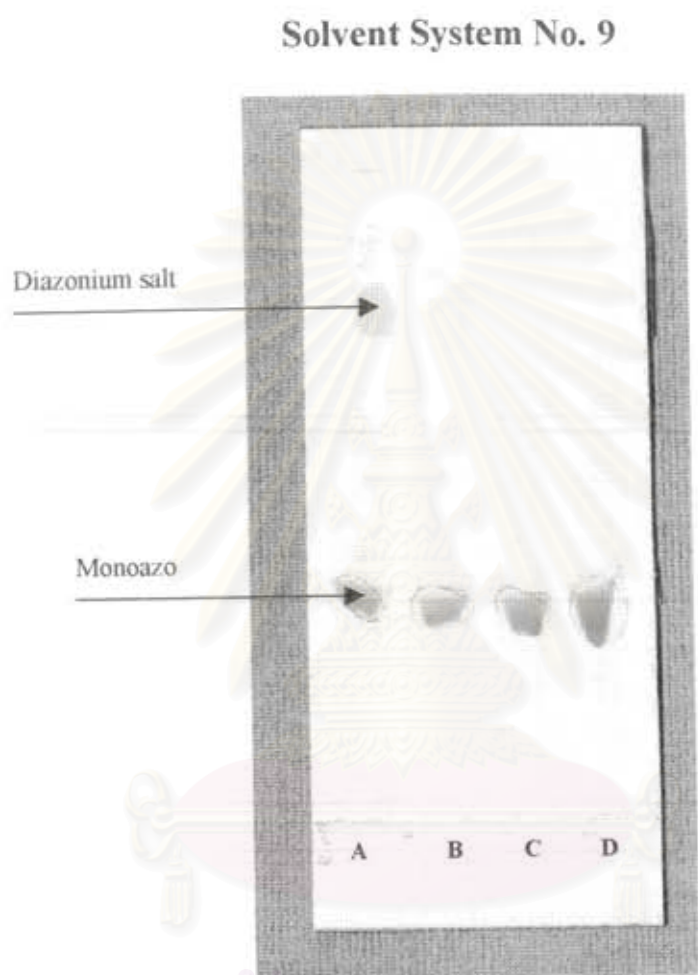
## Solvent System No. 11



**Figure A-8** Chromatogram of attempt to prepare 4N-dye with method 6

A : 2-[(2-hydroxy-4-nitrophenyl)azo]-1,8 dihydroxy-3,6-naphthalene disulfonic acid (monoazo)

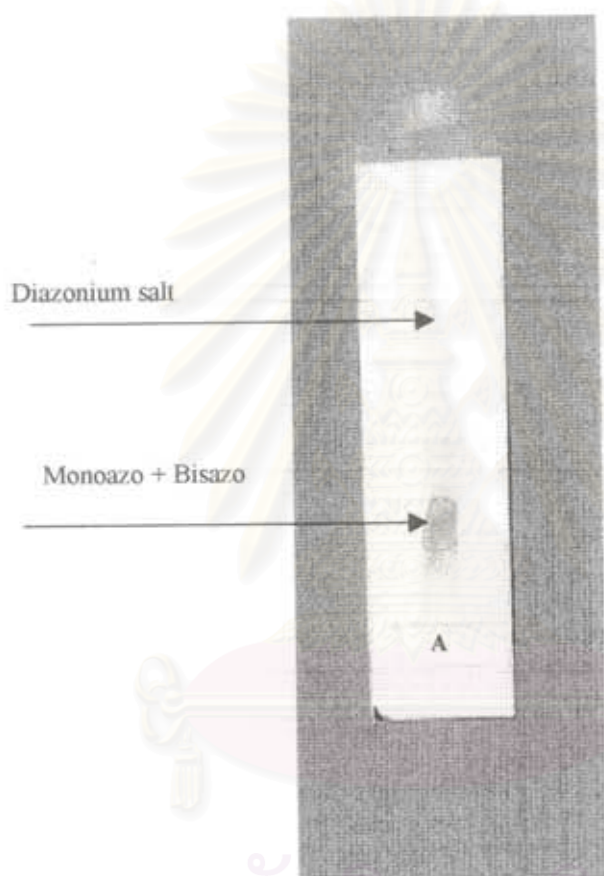
B : Attempt to prepare 4N-dye



**Figure A-9** Chromatogram of attempt to prepare 3,5N-dye with method 1

- A : Crude dye
- B : 1<sup>st</sup> recrystallization
- C : 2<sup>nd</sup> recrystallization
- D : 3<sup>rd</sup> recrystallization



**Solvent System No. 5**

**Figure A-10** Chromatogram of attempt to prepare 3,5N-dye with method 6

A : Attempt to prepare 3,5N-dye

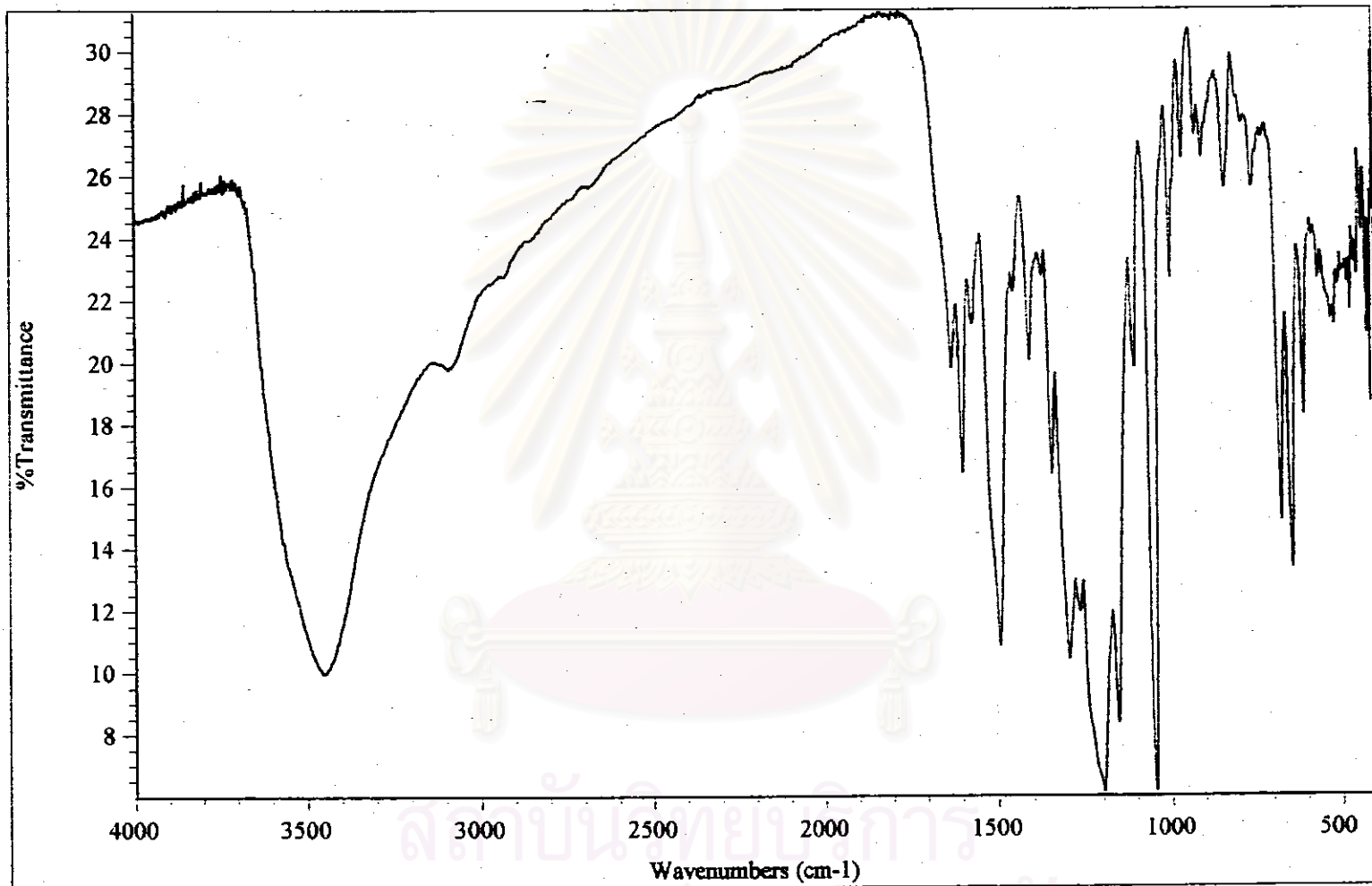


Figure A-11. IR spectrum of 2[(2-hydroxy-5-nitrophenyl)azo]-1,8-dihydroxy-3,6-naphthalenedisulfonic acid

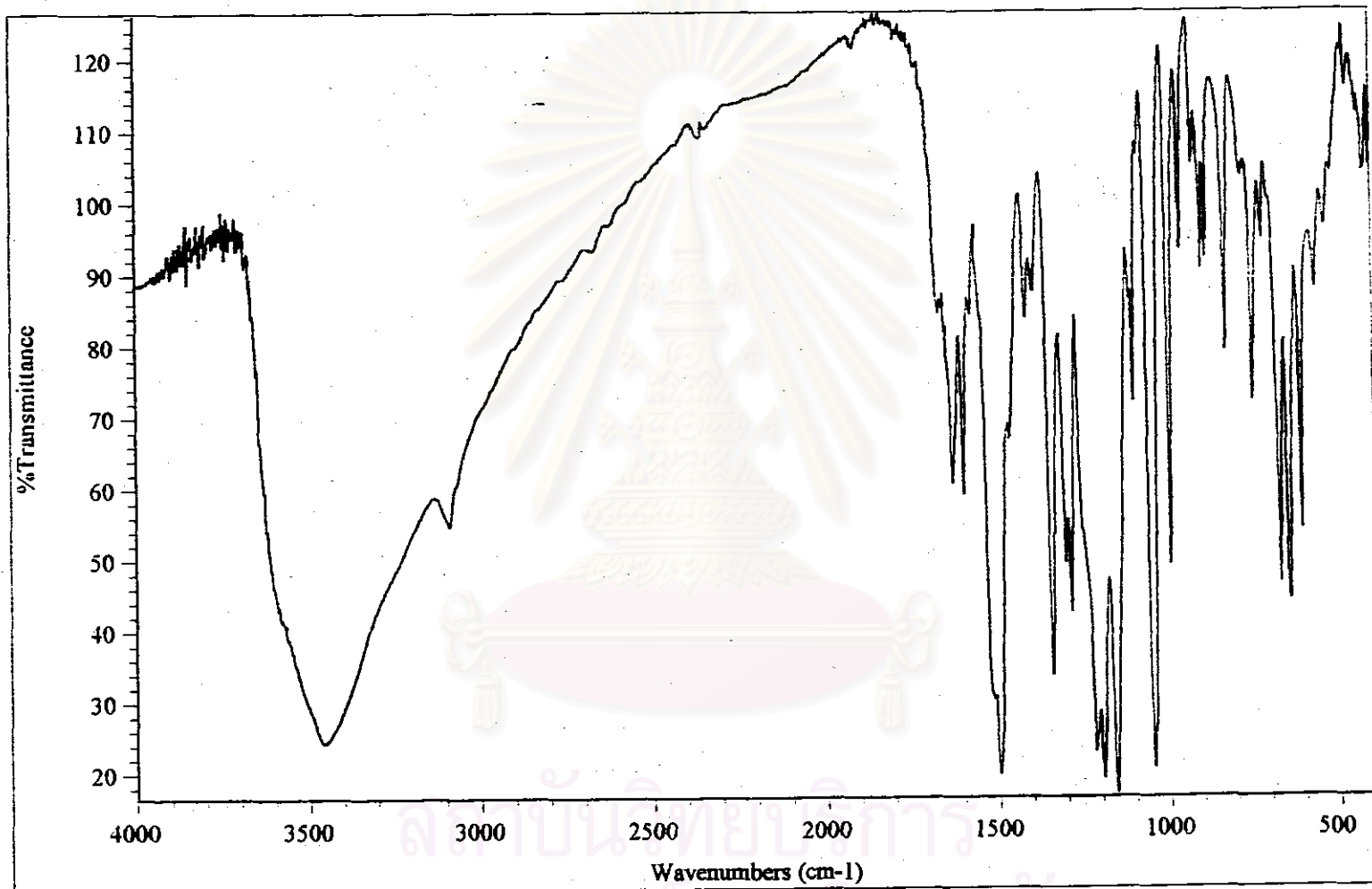


Figure A-12 IR spectrum of 2[(2-hydroxy-4-nitrophenyl)azo]-1,8-dihydroxy-3,6-naphthalenedisulfonic acid

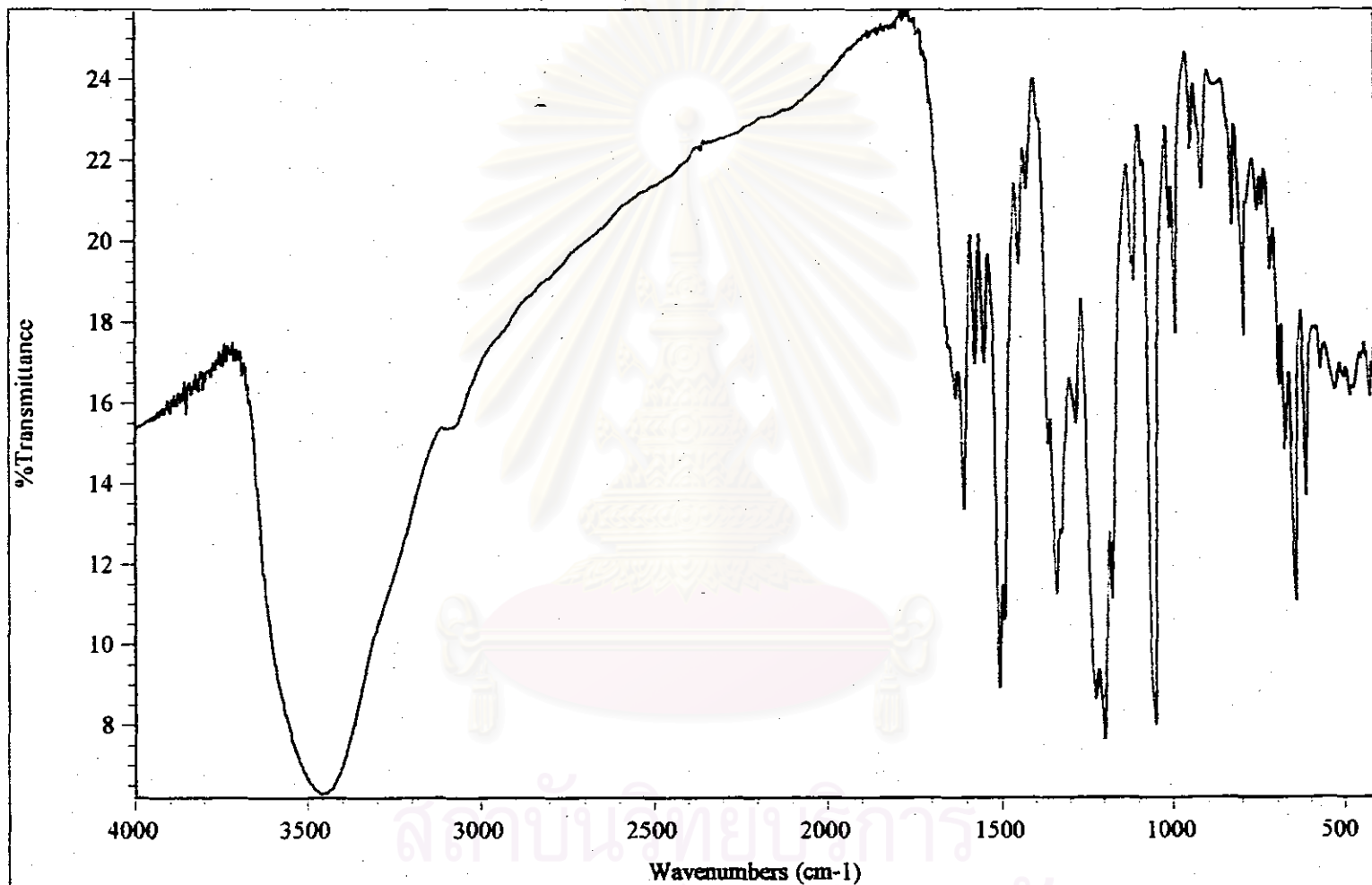


Figure A-13 IR spectrum of 2[(2-hydroxy-3,5-nitrophenyl)azo]-1,8-dihydroxy-3,6-naphthalenedisulfonic acid

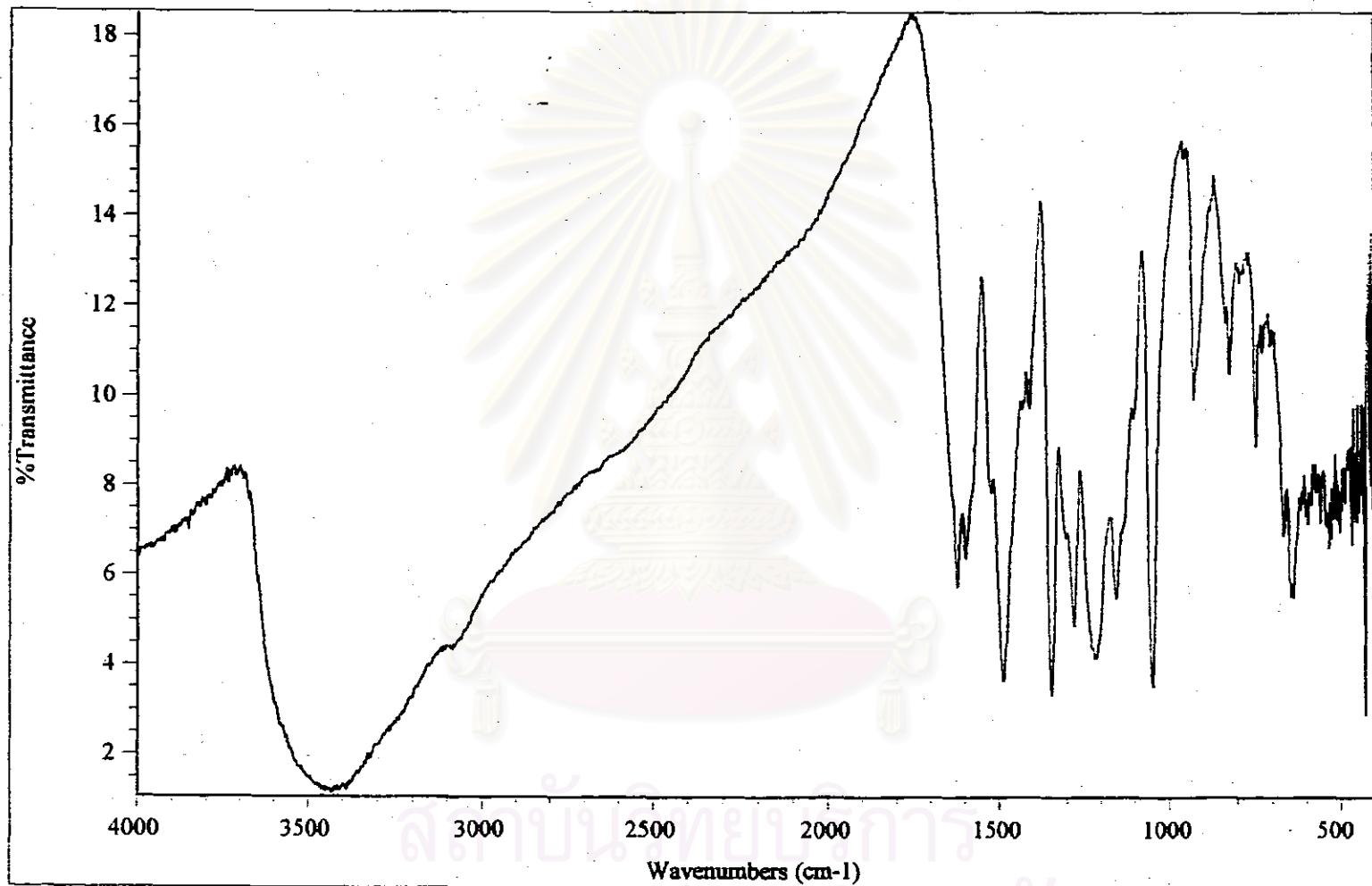


Figure A-14 IR spectrum of 2,7-bis[(2-hydroxy-5-nitrophenyl)azo]-1,8-dihydroxy-3,6-naphthalenedisulfonic acid

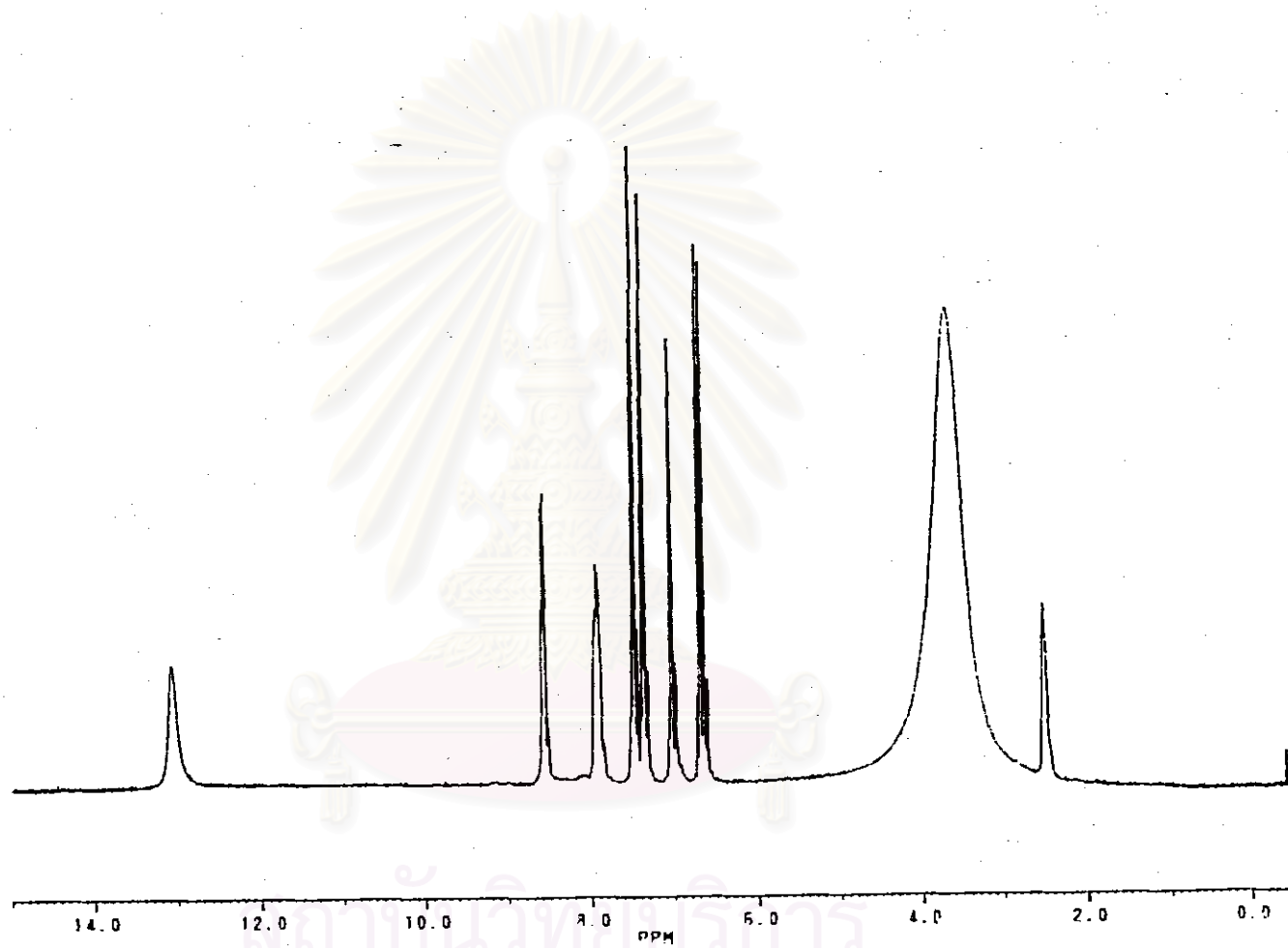


Figure A-15 <sup>1</sup>H-NMR spectrum of 2-[(2-hydroxy-5-nitrophenyl)azo]-1,8-dihydroxy-3,6-naphthalenedisulfonic acid



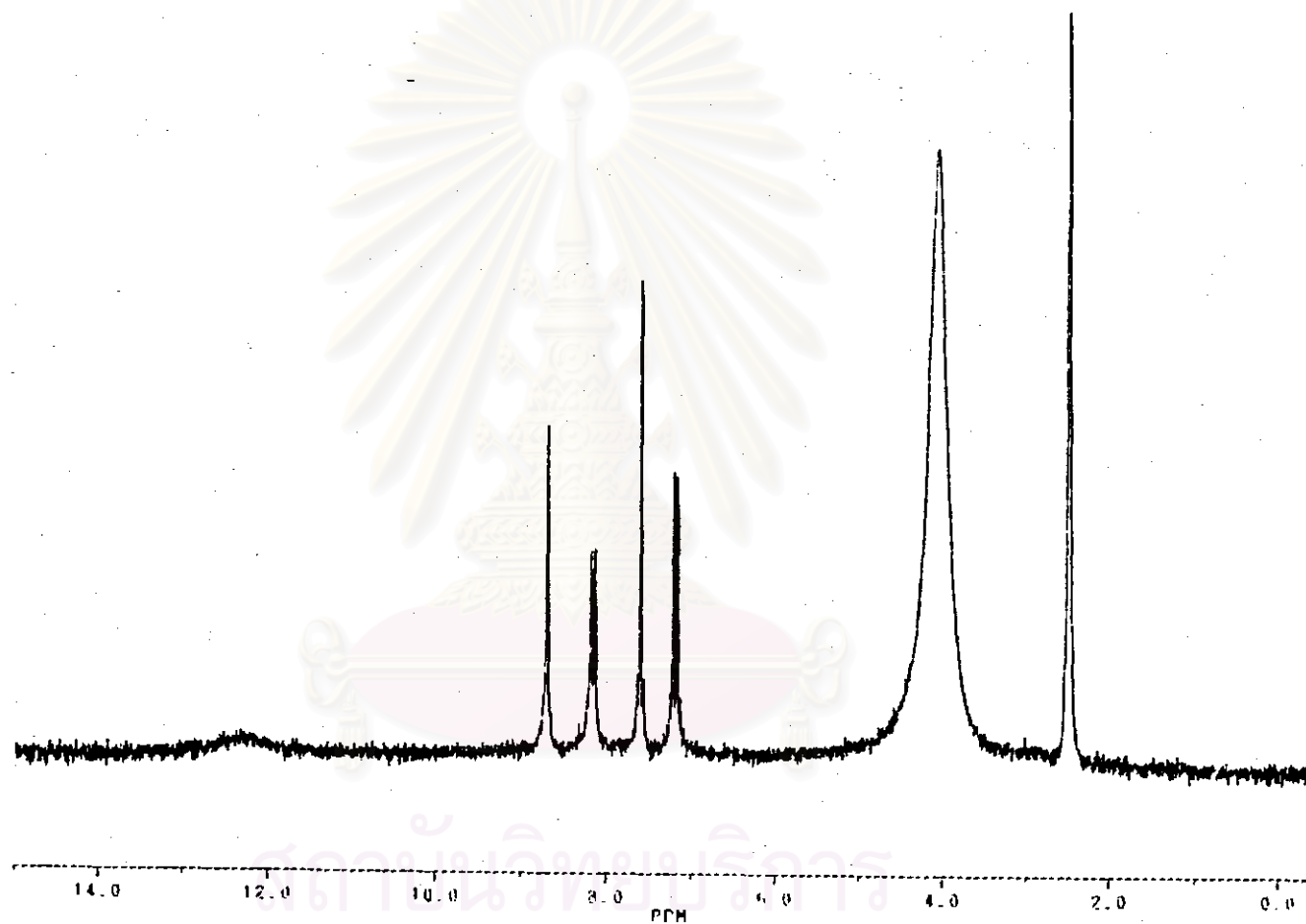


Figure A-16  $^1\text{H-NMR}$  spectrum of 2,7-bis[(2-hydroxy-5-nitrophenyl)azo]-1,8-dihydroxy-3,6-naphthalenedisulfonic acid

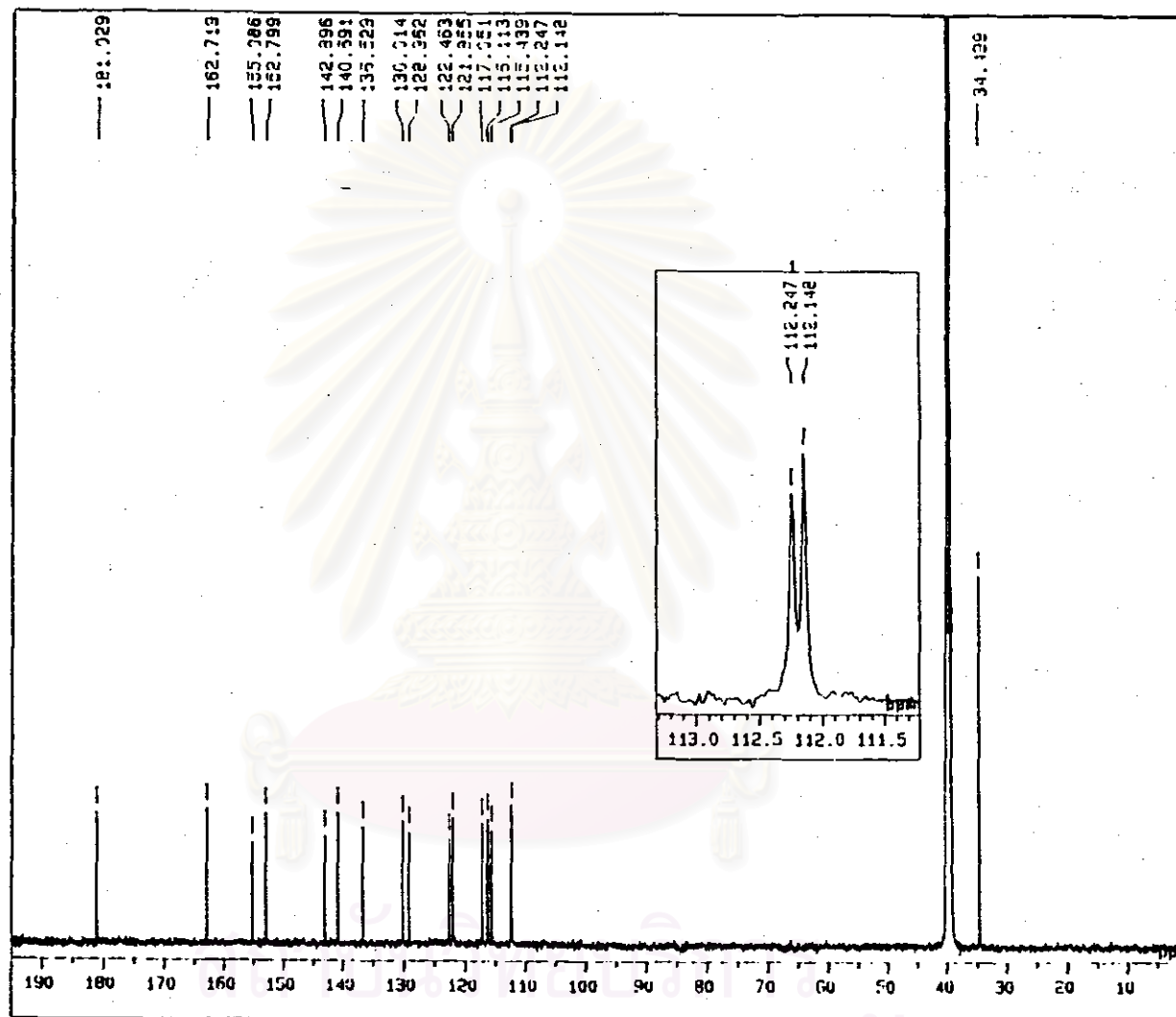


Figure A-17  $^{13}\text{C}$ -NMR spectrum of 2-[(2-hydroxy-5-nitrophenyl)azo]-1,8-dihydroxy-3,6-naphthalenedisulfonic acid

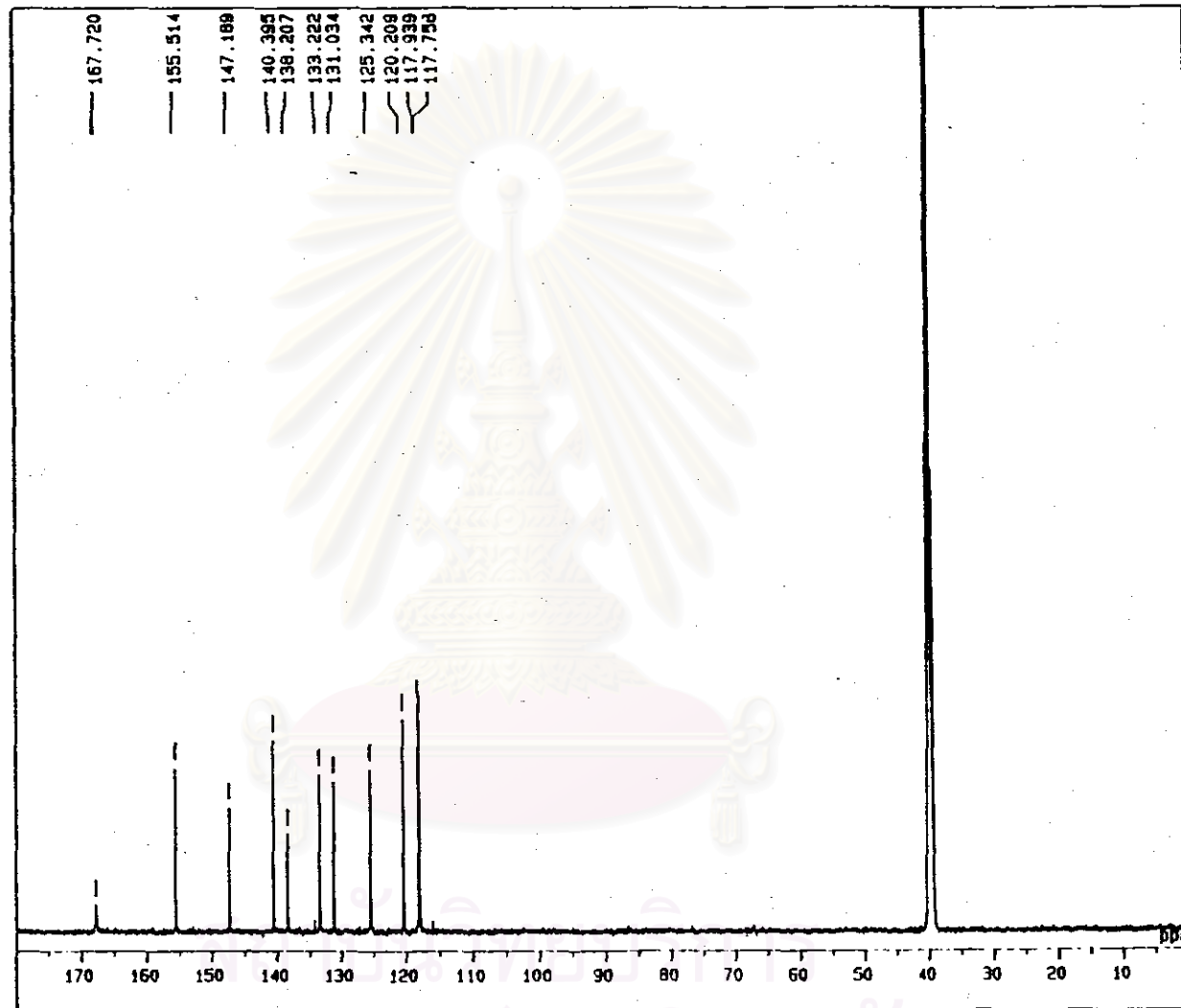


Figure A-18  $^{13}\text{C}$ -NMR spectrum of 2,7-bis[(2-hydroxy-5-nitrophenyl)azo]-1,8-dihydroxy-3,6-naphthalenedisulfonic acid

## VITA

Miss Saowapa Chumanee was born on May 13, 1967 in Yala, Thailand. She graduated with a Bachelor of Science Degree in Chemistry from Ramkhamhaeng University in 1988. Since 1995, she has been a graduate student studying Analytical Chemistry in Chulalongkorn University. She has been working at K. World Textile Co., Ltd. since 1989 to present.



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