

## REFERENCES

1. Albizzati, E.; and Galimberti, M. "Catalysts for Olefins Polymerization", *Catalysis Today*, **1998**, *41*, 159-168.
2. Fries, A.; Mise, T.; Matsumoto, A.; Ohmori H.; and Wakatsuki, Y. "Polymerization of 1-Hexene by Homogeneous Zirconocene and Hafnocene Catalysts in Compressed Solution", *Chem. Commun.*, **1996**, 783-784.
3. Britovsek, G. J. P.; Bruce, M.; Gibson, V. C.; Kimberley, B. S.; Maddox, P. J.; Mastroianni, S.; McTavish, S. J.; Redshaw, C.; Solan, G. A.; Stromberg, S.; White, A. J. P.; and Williams, D. J. "Iron and Cobalt Ethylene Polymerization Catalysts Bearing 2,6-Bis(Imino)Pyridyl Ligands: Synthesis, Structures, and Polymerization Studies", *J. Am. Chem. Soc.*, **1999**, *121*, 8728-8740.
4. LePichon, L.; Stephan, D. W.; Gao, X.; and Wang, Q. "Iron Phosphinimide and Phosphinimine Complexes: Catalyst Precursors for Ethylene Polymerization", *Organometallics*, **2002**, *21*, 1362-1366.
5. Krumholz, P. "Studies on the Coordinate Bond VI. The Nature of the Chromophoric Group in Iron(II) Complexes of Tridentate Imine Ligands", *Inorg. Chem.*, **1965**, *4*, 612-616.
6. Curry, J. D.; Robinson, M. A.; and Busch, D. H. "Metal Complexes Derived from Substituted Hydrazones of 2,6-Diacetylpyridine", *Inorg. Chem.*, **1967**, *6*, 1570-1574.
7. Blandamer, M. J.; Burgess, J.; Haines, R. I.; Mekhail, F. M.; and Askalani, P. "Kinetics of Reactions of Schiff-base Complexes of Iron(II). Part 6. The Preparation and Kinetics of Reactions of Complexes of Multidentate Ligands", *J. Chem. Soc., Dalton Trans.*, **1978**, 1001-1008.
8. Stoufer, R. C.; and Busch, D. H. "Complexes of Biacetyldihydrazone and Pyridinaldehydrazones with Iron(II), Cobalt(II) and Nickel(II)", *J. Am. Chem. Soc.*, **1956**, *78*, 6016-6019.

9. Figgins, P. E.; and Busch, D. H. "Complexes of Iron(II), Cobalt(II) and Nickel (II) with Biacetyl-bis-methylimine, 2-Pyridinal-methylimine and 2,6-Pyridindial-bis-methylimine", *J. Am. Chem. Soc.*, **1960**, 82, 820-824.
10. Lions, L.; and Martin, K. V. "Tridentate Chelate Compounds I", *J. Am. Chem. Soc.*, **1957**, 79, 2733-2738.
11. Gates, D. P.; Svejda, S. A.; Onate, E.; Johnson, L. K.; White, P. S.; Killian, C. M.; and Brookhart, M. "Synthesis of Branched Polyethylene Using ( $\alpha$ -Diimine)nickel(II) Catalysts : Influence of Temperature, Ethylene Pressure and Ligand Structure on Polymer Properties", *Macromolecules*, **2000**, 33, 2320.
12. Wang, C.; Friedrich, S.; Tounkin, T. R.; Li, R. T.; Grubbs, R.; Bansleben, D. A.; and Day, M. W. "Neutral Nickel(II)-Based Catalysts for Ethylene Polymerization", *Organometallics*, **1998**, 17, 3149.
13. Small, B. L.; Brookhart, M.; and Bennett, A. M. "Highly Active Iron and Cobalt Catalysts for the Polymerization of Ethylene", *J. Am. Chem. Soc.*, **1998**, 120, 4049.
14. Scollard, J. D.; and McConville, D. H. "Living Polymerization of  $\alpha$ -Olefins by Chelating Diamide Complexes of Titanium", *J. Am. Chem. Soc.*, **1996**, 118, 10008.
15. Stephan, D. W.; Guerin, F.; Spence, R. E.; Koch, L.; Gao, X.; Brown, S. T.; Swabey, J. W.; Wang, Q.; Xu, W.; Zoricak, P.; and Harrison, D. G. "Remarkably Active Non-metallocene Ethylene Polymerization Catalysts", *Organometallics*, **1999**, 18, 2046.
16. Gibson, V. C.; Kimberley, B. S.; White, A. J.; Williams, D. J.; and Howard, P. "High Activity Ethylene Polymerization Catalysts Based on Chelating Diamide Ligands", *Chem. Commun.*, **1998**, 313.
17. Tshuva, E. Y.; Goldberg, I.; Kol, M.; Weitman, H.; and Goldschmidt, Z. "Novel Zirconium Complexes of Amine Bis(phenolate) Ligands. Remarkable Reactivity in Polymerization of 1-Hexene due to an Extra Donor Arm", *Chem. Commun.*, **2000**, 379.

18. Schmid, M.; Eberhardt, R.; Klinga, M.; Leskela, M.; and Rieger, B. "New  $C_{2v}$ - and Chiral  $C_2$ -Symmetric Olefin Polymerization Catalysts Based on Nickel(II) and Palladium(II) Diimine Complexes Bearing 2,6-Diphenyl Aniline Moieties: Synthesis, Structural Characterization, and First Insight into Polymerization Properties", *Organometallics*, **2001**, *20*, 2321-2330.
19. Schrock, R. R.; Schattenmann, F.; Aizenberg, M.; and Davis, W. M. "Synthesis of Group 4 Complexes that Contain the Tridentate Diamido Ligands  $[(ArNCH_2CH_2)_2O]^{2-}$  (Ar =  $C_6H_3-Me_{2-2,6-}$  or  $C_6H_3Pr^i_{2-2,6}$ )", *Chem. Commun.*, **1998**, 199.
20. Aizenberg, M.; Turculet, L.; Davis, W. M.; Schattenmann, F.; and Schrock, R. R. "Synthesis of Group IV Complexes That Contain the Tridentate Diamido/Donor Ligands  $[(ArylNCH_2CH_2)_2O]^{2-}$  and Zirconium Complexes That Contain  $[(ArylNCH_2CH_2)_2S]^{2-}$  and an Evaluation of Their Activity for the Polymerization of 1-Hexene", *Organometallics*, **1998**, *17*, 4795.
21. Liang, L. C.; Schrock, R. R.; Davis, W. M.; and McConville, D. H. "Synthesis of Group IV Complexes That Contain the Diamidoamine Ligands,  $[(2,4,6-Me_3C_6H_2NCH_2CH_2)_2NR]^{2-}$  ( $[Mes_2N_2NR]^{2-}$ ; R = H or  $CH_3$ ), and Polymerization of 1-Hexene by Activated  $[Mes_2N_2NR]ZrMe_2$  Complexes", *J. Am. Chem. Soc.*, **1999**, *120*, 5797.
22. Schrock, R. R.; Casado, A. L.; Goodman, J. T.; Liang, L. C.; Bonitatebus, P. J.; and Davis, W. M. "Preparation and Activation of Complexes of the Type  $[(Mesityl)N(CH_2CH_2)_2NX]ZrMe_2$  (X = H, Me) with  $[Ph_3C][B(C_6F_5)_4]$  or  $[PhNMe_2H][B(C_6F_5)_4]$ ", *Organometallics*, **2000**, *10*, 5325.
23. Johnson, L. K.; Killian, C. M.; and Brookhart, M. "New Pd(II)- and Ni(II)-Based Catalysts for Polymerization of Ethylene and alpha-Olefin", *J. Am. Chem. Soc.*, **1995**, *117*, 6414-6415.
24. Johnson, L. K.; Mecking, S.; and Brookhart, M. "Copolymerization of Ethylene and Propylene with Functionalized Vinyl Monomers by Palladium(II) Catalysts", *J. Am. Chem. Soc.*, **1996**, *118*, 267-268.

25. Mecking, S.; Johnson, L. K.; Wang, L.; and Brookhart, M. "Mechanistic Studies of the Palladium-Catalyzed Copolymerization of Ethylene and  $\alpha$ -Olefins with Methyl Acrylate", *J. Am. Chem. Soc.*, **1998**, *120*, 888.
26. Britovsek, G. J. P.; Gibson, V. C.; Kimberley, B. S.; Maddox, P. J.; McTavish, S. J.; Solan, G. A.; White, A. J. P.; and Williams, D. J. "Novel Olefin Polymerization Catalysts Based on Iron and Cobalt", *Chem. Commun.*, **1998**, 849-850.
27. Reenen A. J. "Recent Advances in Metallocene Catalyzed Polymerization of Olefin and Other Monomers", Lecture prepared for the 2<sup>nd</sup> annual UNESCO training school, March 29-31, 1999.
28. Stehling, U. M.; Stein, K. M.; Fiacher, D.; and Waymouth, R. M. "Metallocene/Borate-Catalyzed Copolymerization of 5-N,N-Diisopropyl amino-1-pentene with 1-Hexene or 4-Methyl-1-pentene", *Macromolecules*, **1999**, *32*, 14.
29. Linden, A.; Schaverien, C. J.; Meijboom, N.; Ganter, C.; and Orpen, A. G. "Polymerization of  $\alpha$ -Olefins and Butadiene and Catalytic Cyclotrimerization of 1-Alkynes by a New Class of Group IV Catalysts. Control of Molecular Weight and Polymer Microstructure via Ligand Tuning in Sterically Hindered Chelating Phenoxide Titanium and Zirconium Species", *J. Am. Chem. Soc.*, **1995**, *117*, 3008-3021.
30. Britovsek, G. J. P.; Gibson, V. C.; and Wass, D. F. "Example of Highly Active Non-metallocene Olefin Polymerization Catalysts Across the Transition Series", *Angew. Chem. Int. Ed.*, **1999**, *38*, 428-447.
31. Baumann, R.; Davis, W. M.; and Schrock, R. R. "Synthesis of Titanium and Zirconium Complexes That Contain the Tridentate Diamido Ligand,  $[(t\text{-Bu-}d_6\text{N-}o\text{-C}_6\text{H}_4)_2\text{O}]^{2-}$  ( $[\text{NON}]^{2-}$ ) and the Living Polymerization of 1-Hexene by Activated  $[\text{NON}]\text{ZrMe}_2$ ", *J. Am. Chem. Soc.*, **1997**, *119*, 3830.
32. Janiak, C. Zirconocenes. In Togni, and Halterman (eds.), "Metallocenes: Synthesis and Applications. Vol.2: Applications", New York: Willey-VCH Verlag GmbH, 1998.

33. Burgess, J.; Cotter, W. D.; and Bercaw, J. E. "Ethylene Insertion and Beta-Hydrogen Elimination for Permethylscandocene Alkyl Complexes. A Study of the Chain Propagation and Termination Steps in Ziegler-Natta Polymerization of Ethylene", *J. Am. Chem. Soc.*, **1990**, *112*, 1566.
34. Burgess, J.; and Bercaw, J. E. "Carbon-Carbon Bond Activation via Beta-Alkyl Elimination Reversible Branching of 1,4-Pentadienes Catalyzed by Scandocene Hydride Derivatives", *J. Am. Chem. Soc.*, **1988**, *110*, 976.
35. Coughlin, E. B.; and Bercaw, J. E. "Iso-Specific Ziegler-Natta Polymerization of Alpha-Olefins with a Single-Component Organoyttrium Catalyst", *J. Am. Chem. Soc.*, **1992**, *114*, 7606.
36. Schaefer, T. D.; Labinger, J. A. and Bercaw, J. E. "Model Ziegler-Natta Alpha-Olefin Polymerization Catalysts Derived from  $[(\eta\text{-}5\text{-C}_5\text{Me}_4)\text{SiMe}_2(\eta\text{-}1\text{-NCMe}_3)(\text{PMe}_3)\text{Sc}(\mu\text{-}2\text{-H})_2]$  and  $[(\eta\text{-}5\text{-C}_5\text{Me}_4)\text{SiMe}_2(\eta\text{-}1\text{-NCMe}_3)\text{Sc}(\mu\text{-}2\text{-CH}_2\text{CH}_2\text{CH}_3)_2]$ . Synthesis, Structure, and Kinetic and Equilibrium Investigations of the Catalytically Active Species in Solution", *J. Am. Chem. Soc.*, **1994**, *116*, 4623.
37. Xu, G.; and Ruckenstein, "Ethylene Copolymerization with 1-Octene Using A 2-Methylbenz[e]indenyl-Based ansa-Monocyclopentadienylamido Complex and Methylaluminumoxanes Catalyst", *Macromolecules*, **1998**, *31*, 4724.
38. Shaffer, T. D.; Canich, J. M. A.; and Squive, K. R. "Metallocene-Catalyzed Copolymerization of Ethylene and Isobutylene to Substantially Alternating Copolymers", *Macromolecules*, **1998**, *31*, 5145.
39. Sita, L. R.; Babcock, J. R. "Rapid Access to Dimethylcyclopentadienyl titanium(IV) Amidinate,  $(\text{C}_5\text{R}_5)\text{TiMe}_2[\text{NR}^1\text{C}(\text{R}^2)\text{NR}^3]$  (R = H and Me;  $\text{R}^2 = \text{Me}$ ), Libraries", *Organometallics*, **1998**, *17*, 5228.
40. Kumudini, C. J.; and Sita, L. R. "Stereospecific Living Ziegler-Natta Polymerization of 1-Hexene", *J. Am. Chem. Soc.*, **2000**, *122*, 958-959.

41. Deelman, B. J.; Hitchcock, P. B.; Lappert, M. F.; Leung, W. P.; Lee, H. K.; and Mak, T. C. W. "Novel Zirconium and Hafnium Complexes of Monoanionic Di-*N,N*-chelating Pyridyl- and Quinolyl-1-azaallyl Ligands and Their Activity in Olefin Polymerization Catalysis", *Organometallics*, **1999**, *18*, 1444-1452.
42. Jeon, Y. M.; Heo, J. J.; Lee, W. M.; Chang, T.; and Kim, K. "Titanium and Zirconium Complexes with the New Ancillary Diamido Ligand *N,N*-Bis(trimethylsilyl)amidobenzyl-amido<sup>(2-)</sup>: Syntheses, Structures, and  $\alpha$ -Olefin Polymerization Activities", *Organometallics*, **1999**, *18*, 4107-4113.
43. Shiono, T.; Yoshida, K.; and Soga, K. "Syntheses of Terminally Hydroxylated Polyolefins Using  $Zn(C_2H_5)_2$  and Oxygen as Chain Transfer and Quenching Reagents", *Synthesis of the Terminally Hydroxylated Polyolefins*, 285-299.
44. Nomura, K.; Komatsu, T.; and Imanishi, Y. "Ligand Effect in Olefin Polymerization Catalyzed by (Cyclopentadienyl)(aryloxy) Titanium (IV) Complexes,  $Cp^*TiCl_2(OAr)$ -MAO System. Ethylene/1-Hexene Polymerization by  $(1,3-^iBu_2C_5H_3)TiCl_2(O-2,6-^iPr_2C_6H_3)$ -MAO Catalyst System", *J. Mol. Catal. A.*, **2000**, *159*, 127-137.
45. Aizenberg, M.; Turculet, L.; Davis, W. M.; Schattenmann, F.; and Schrock, R. R. "Synthesis of Group 4 Complexes That Contain the Tridentate Diamido/Donor Ligands  $[(ArylNCH_2CH_2)_2O]^{2-}$  and Zirconium Complexes That Contain  $[(ArylNCH_2CH_2)_2S]^{2-}$  and an Evaluation of Their Activity for the Polymerization of 1-Hexene", *Organometallics*, **1998**, *17*, 4795-4812.
46. Kim, I.; Zhou, J. M.; and Chung, H. "Higher  $\alpha$ -Olefin Polymerizations Catalyzed by *rac*- $Me_2Si(1-C_5H_2-2-CH_3-4-^iBu)_2Zr(NMe_2)_2 / Al(^iBu)_3 / [Ph_3C][B(C_6F_5)_4]$ ", *J. Polym. Sci. Part A*, **2000**, *38*, 1687-1697.
47. Brull, R.; Pasch, H.; Raubenheimer, H. G.; Sanderson, R.; and Wahner, U. M. "Polymerization of Higher Linear  $\alpha$ -Olefins with  $(CH_3)_2Si(2\text{-methylbenz[e]indenyl})_2ZrCl_2$ ", *J. Polym. Sci. Part A*, **2000**, *38*, 2333-2339.

48. Frauenrath, H.; Keul, H.; and Hocker, H. "Coexistence of Two Active Species in the Polymerization of 1-Hexene Catalyzed with Zirconocene/MAO Catalysts", 283-293.
49. Jeon, Y. M.; Park, S. J.; Heo, J. and Kim, K. "Zirconium Complexes with the New Ancillary Diamido Ligand 2,2'-Ethylenebis(*N,N*-(triisopropylsilyl) anilinido)<sup>2-</sup>: Syntheses, Structures and Living  $\alpha$ -Olefin Polymerization Activities" *Organometallics*, **1998**, *17*, 3161-3163.
50. Scollard, J. D.; McConville, D. H.; Vittal, J. J.; and Payne, N. C. "Chelating Diamide Complexes of Titanium: New Catalyst Precursors for the Highly Active and Living Polymerization of  $\alpha$ -Olefins", *J. Mol. Catal. A.*, **1998**, *128*, 201-214.
51. Nomura, K.; Naga, N.; Miki, M.; and Yanagi, K. "Olefin Polymerization by (Cyclopentadienyl)(aryloxy)titanium(IV) Complexes-Cocatalyst Systems", *Macromolecules*, **1998**, *31*, 7588-7597.
52. Tshuva, E. Y.; Groysman, S.; Goldberg, I.; and Kol, M. "[ONXO]-Type Amine Bis(phenolate) Zirconium and Hafnium Complexes as Extremely Active 1-Hexene Polymerization Catalysts", *Organometallics*, **2002**, *21*, 662-670.
53. Nomura, K.; Komatsu, T.; Nakamura, M.; and Imanishi, Y. "Effect of Cocatalyst in 1-Hexene Polymerization by Cp\*TiMe<sub>2</sub>(O-2,6-<sup>i</sup>Pr<sub>2</sub>C<sub>6</sub>H<sub>3</sub>) Complex", *J. Mol. Catal. A.*, **2000**, *164*, 131-135.
54. Flores, M. A.; Manzoni, M. R.; Baumann, R.; Davis, W. M.; and Schrock, R. R. "Zirconium Complexes That Contain a Diamido O-Donor Ligand with a Restricted Geometry", *Organometallics*, **1999**, *18*, 3220-3227.
55. Warren, T. H.; Schrock R. R.; and Davis, W. M. "Neutral and Cationic Group 4 Complexes Containing Bis(borylamide) Ligands, [R<sub>2</sub>BNCH<sub>2</sub>CH<sub>2</sub>NBR<sub>2</sub>]<sup>2-</sup> (R = 2,4,6-<sup>i</sup>-Pr<sub>3</sub>C<sub>6</sub>H<sub>2</sub>, M = Zr; R = Cyclohexyl, M = Ti, Zr, Hf)", *Organometallics*, **1998**, *17*, 308-321.
56. Tshuva, E. Y.; Goldberg, I.; and Kol, M. "Isospecific Living Polymerization of 1-Hexene by a Readily Available Nonmetallocene C<sub>2</sub>-Symmetrical Zirconium Catalyst", *J. Am. Chem. Soc.*, **2000**, *122*, 10706-10707.

57. Baumann, R.; Stumpf, R.; Davis, M.; Liang, L. C.; and Schrock, R. R. "Titanium and Zirconium Complexes that Contain the Tridentate Diamido Ligands  $[(i\text{-PrN-}o\text{-C}_6\text{H}_4)_2\text{O}]^{2-}$  ( $[i\text{-PrNON}]^{2-}$ ) and  $[(\text{C}_6\text{H}_{11}\text{N-}o\text{-C}_6\text{H}_4)_2\text{O}]^{2-}$  ( $[\text{CyNON}]^{2-}$ )", *J. Am. Chem. Soc.*, **1999**, *121*, 7822-7836.
58. Thomas, D.; and Theopold, K. "Cationic Chromium(III) Alkyls as Olefin Polymerization Catalysts", *J. Am. Chem. Soc.*, **1988**, *110*, 5902.
59. Mashima, K.; and Nakamura, A. "Polymerization of Ethylene Catalyzed by A Tantalum System  $\text{Ta}(\eta^3\text{-C}_5\text{Me}_5)(\eta^4\text{-diene})(\text{CH}_3)_2/\text{MAO}$  : An Isoelectronic Analog for Group 4 Metallocene Catalyst (MAO = methylaluminumoxane)", *J. Am. Chem. Soc.*, **1993**, *115*, 10990.
60. Sendlinger, S. C.; and Theopold, K. "Paramagnetic Alkyl Chromium Compounds as Homogeneous Catalysts for the Polymerization of Ethylene", *J. Am. Chem. Soc.*, **1991**, *113*, 893.
61. Ballivet, D.; Billard, C.; and Tkatchenko I. "Cationic Metal Nitrosyl Compounds II Catalytic Behaviour of Cationic Complexes of Iron", *J. Organometal. Chem.*, **1977**, *124*, C9-C11.
62. Carbonaro, A.; Cambisi, F. "Oligomerization Catalysts VII. The Role of Diolefin Monocarbonyl Iron(0) Complexes in Butadiene Oligomerization and Polymerization", *J. Organometal. Chem.*, **1972**, *44*, 171-180.
63. Zhang, Z. Y.; Zhang, H. J.; Ma, H. M.; and Wu, Y. "A Novel Iron Catalyst for The Polymerization of Butadiene", *J. Molecular Cat.*, **1982**, *17*, 65-76.
64. Gardner, K. H.; Teasley, M. F.; Coughlin, E. B.; and Brookhart, M. "Addition Polymerization of Cyclopentene with Nickel and Palladium Catalysts", *Macromolecules*, **1998**, *31*, 6705.
65. Souane, R.; Isel, F.; Peruch, F.; and Lutz, P. J. "Pyridine Bis(imine) Cobalt or Iron Complexes for Ethylene and 1-Hexene Copolymerization", *C. R. Chimie*, **2002**, *5*, 43-48.
66. Graf, D. D.; Schrock, R. R.; Davis, W. M.; and Stumpf R. "Synthesis of Zirconium Complexes Containing the Tridentate Diamido Ligands  $[(t\text{-Bu-}d_6\text{-N-}o\text{-C}_6\text{H}_4)_2\text{S}]^{2-}$  and  $[(i\text{-PrN-}o\text{-C}_6\text{H}_4)_2\text{S}]^{2-}$ ", *Organometallics*, **1999**, *18*, 843-852.



## VITA

Miss Anchalee Sirikulajorn was born on December 9, 1978, in Chiang Mai, Thailand. She received her B.Sc. in Chemistry from Chiang Mai University in 2000. She attended the Master's Degree Program in Chemistry, Department of Chemistry, Faculty of Science, Chulalongkorn University and graduated in 2003.



ศูนย์วิทยทรัพยากร  
จุฬาลงกรณ์มหาวิทยาลัย