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คู่มือวิทยากร  
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ศูนย์วิทยทรัพยากร  
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ภาคผนวก ก

แฟ้มการเลี้ยวเบนผลึกผง (เฉพาะที่ใช้ในงานวิจัยนี้ [130])

5-522

d	3.27	2.00	1.71	3.27	(ZnSe) <sub>8F</sub>	★					
I/I <sub>1</sub>	100	70	44	100	Zinc Selenide	(Stilleite)					
Rad.	CuKα <sub>1</sub> λ	1.5405	Filter Ni	Dia.		d Å	I/I <sub>1</sub>	hkl	d Å	I/I <sub>1</sub>	hkl
Cut off	1/1	Diffraction	1/1 cor.			5.273	100	111			
Ref.	Swanson and Poyat, NBS Circular 539, Vol. 3, 23 (1954)					2.835	<1	200			
Sys.	Cubic		S.G. F43m (216)			2.003	70	220			
a <sub>0</sub>	5.067	b <sub>0</sub>		A		1.707	44	311			
α		β		Z 4	Dx 5.267	1.635	<1	222			
Ref.	Ibid.					1.416	9	400			
eo		nωβ	2.89	γ	Sign	1.299	13	551			
ZV	D 5.42	mp		Color	Yellowish to reddish	1.267	<1	331			
Ref.	Ibid.					1.1561	15	422			
						1.0901	6	511			
						1.0012	4	440			
						0.9577	8	551			
						.9441	<1	600			
						.8958	4	620			
						.8642	2	533			
						.8545	<1	622			
						.8180	2	444			

Sample from Mallinckrodt Chem. Works. Spect. anal.: <0.01% Ba, K, Mo, Na; <0.001% Al, Ca, Fe, Mg, Ni, Pd, Si; <0.0001% Ag, Bi, Cd, Cu, Pb.  
X-ray pattern 25°C.  
Also hexagonal form.  
Structure: sphalerite.  
Merck Index, 8th Ed. p. 1130.

15-105 MAJOR CORRECTION

d	3.43	2.00	3.25	3.43	(ZnSe) <sub>4H</sub>	i					
I/I <sub>1</sub>	100	100	90	100	Zinc Selenide						
Rad.	λ	1.5405	Filter Ni	Dia.		d Å	I/I <sub>1</sub>	hkl	d Å	I/I <sub>1</sub>	hkl
Cut off	1/1	Visual				3.43	100	100			
Ref.	KORNEVA, SOVIET PHYS. CHEM. 4, 505-6 (1962)					3.25	90	002			
Sys.	Hexagonal		S.G. P6 <sub>3</sub> mc (186)			3.05	70	101			
a	3.996	b	c	1.426	A	2.368	60	102			
α		β		Z 2	C 1.44	1.997	100	110			
Ref.	Ibid.				Ph [5-23]	1.84	80	103			
eo		nωβ		γ	Sign	1.705	70	112			
ZV	D	mp		Color	Yellow	1.527	10	202			
Ref.	Ibid.					1.355	60	203			
						1.308	30	120			
						1.222	40	105			
						1.153	40	300			
						1.119	60	213			
						1.087	40	302			
						1.042	20	205			
						1.000	30	220			
						0.956	50	116			
						.923	20	215			
						.878	20	313			
						.857	10	401			

See 5-0522 for pattern of cubic modification.  
STILLEITE TYPE OBTAINED BY DECOMPOSING (ZnSe)<sub>8F</sub> at 480°C.  
20% VAPOR GROWN CRYSTALS HAVE a<sub>0</sub>=4.003, c<sub>0</sub>=6.540, C=1.634.  
REFERENCE: CHAN AND PARK, BULL. AM. PHYS. SOC. 2 296 (1964).

27-1402

d	3.14	1.92	1.64	3.14	(Si) <u>8F</u>	★					
1/1 <sub>1</sub>	100	55	30	100	Silicon						
Rad. CuK <sub>α</sub> λ 1.5405981 Filter Mono. Dia. Cut off 1/1 <sub>1</sub> Diffractometer 1/1 cor. =4.7 Ref. NBS Monograph 25, Sec. 13, 35 (1976)						d A	1/1 <sub>1</sub>	hkl	d A	1/1 <sub>1</sub>	hkl
Sys. Cubic S.G. Fd3m (227)						3.13552	100	111			
a <sub>0</sub> 5.43088(4) b <sub>0</sub> c <sub>0</sub> A C						1.92011	55	220			
α β γ Z 8 Dx 2.329						1.63747	30	311			
Ref. Ibid.						1.35772	6	400			
						1.24593	11	331			
						1.10857	12	422			
						1.04517	6	511			
						0.96005	3	440			
						.91799	7	531			
εα n=β mp sy Sign						.85870	8	620			
2V D Color Gray						.87820	3	533			
Ref. Ibid.											
Pattern at 25±0.1°C. Internal standard: W. This sample is NBS Standard Reference Material #640. d's calculated from precision measurement of a <sub>0</sub> . a <sub>0</sub> uncorrected for refraction. To replace 26-1481.											

5-664

d	2.48	2.82	2.60	2.82	(ZnO) <u>4H</u>	★					
1/1 <sub>1</sub>	100	71	56	71	Zinc Oxide (Zincite)						
Rad. CuK <sub>α</sub> λ 1.5405 Filter Ni Dia. Cut off 1/1 <sub>1</sub> Diffractometer 1/1 cor. Ref. Swanson and Fuyat, NBS Circular 539, Vol. 2, 25 (1953)						d A	1/1 <sub>1</sub>	hkl	d A	1/1 <sub>1</sub>	hkl
Sys. Hexagonal S.G. P6 <sub>3</sub> mc (186)						2.816	71	100	.9069	12	213
a <sub>0</sub> 3.249 b <sub>0</sub> c <sub>0</sub> A C 1.60						2.602	56	002	.8826	6	302
α β γ Z 2 Dx 5.680						2.476	100	101	.8675	1	006
Ref. Ibid.						1.911	29	102	.8369	6	205
						1.626	40	110	.8290	2	106
						1.477	35	103	.8237	2	214
						1.407	6	200	.8125	5	220
						1.379	28	112			
						1.359	14	201			
						1.301	3	004			
εα n=β mp sy Sign						1.238	5	202			
2V D Color Colorless						1.1812	3	104			
Ref. Ibid.						1.0929	10	203			
Sample from New Jersey Zinc Co. Spect. analysis: <0.001% each of Hg, Si and Ca. X-ray pattern at 26°C. Merck Index, 8th Ed., p. 1129.						1.0639	4	210			
						1.0422	10	211			
						1.0158	5	114			
						0.9848	4	212			
						.9764	7	105			
						.9555	1	204			
						.9382	4	300			

6-362

d	3.01	3.78	2.07	3.78	(Se) <u>3H</u>	★					
1/1 <sub>1</sub>	100	55	35	55	Selenium (Selenium)						
Rad. CuK <sub>α</sub> λ 1.5405 Filter Ni Dia. Cut off 1/1 <sub>1</sub> Diffractometer 1/1 cor. Ref. Swanson et al., NBS Circular 539, Vol. 5, 54 (1955)						d A	1/1 <sub>1</sub>	hkl	d A	1/1 <sub>1</sub>	hkl
Sys. Hexagonal S.G. "						3.78	55	100	1.0365	2	204
a <sub>0</sub> 4.3662 b <sub>0</sub> c <sub>0</sub> A C 1.1345						3.005	100	101	1.0261	2	311
α β γ Z 3 Dx 4.809						2.184	16	110	0.9593	2	105
Ref. Ibid.						2.072	35	102			
						1.998	20	111			
						1.890	4	200			
						1.766	20	201			
						1.650	10	003			
						1.637	12	112			
						1.5127	8	103			
εα n=β 3.0 mp 220°C sy 4.04 Sign *						1.5029	10	202			
2V D 4.80 Color Dark gray powder						1.4291	10	210			
Ref. Dana's System Mineralogy, 7th Ed., Vol. 1.						1.3727	4	211			
*P <sub>3</sub> 21 (152) or P <sub>3</sub> 21 (154). Sample from The Mallinckrodt Chem. Wks. Spect. anal.: <0.01% Al, Si; <0.001% B, Ba, Ca, Cu, Fe; <0.0001% Ag, Bi, Cd, Li. X-ray pattern at 26°C. Sample annealed at 155°C for 16 hours. Two other forms, monoclinic and cubic have been reported. Merck Index, 8th Ed., p. 940.						1.3170	6	113			
						1.2430	2	203			
						1.2387	4	212			
						1.2215	4	301			
						1.1769	6	104			
						1.1232	4	302			
						1.0803	6	213			



11-695 MINOR CORRECTION

d	4.05	2.49	2.84	4.05	(SiO <sub>2</sub> )12]	★					
I/I <sub>1</sub>	100	20	14	100	SILICON OXIDE	(CRISTOBALITE, LOW)					
Rad. CuKα <sub>1</sub>	λ 1.5405	Filter Ni	· Dia.		d Å	I/I <sub>1</sub>	hkl	d Å	I/I <sub>1</sub>	hkl	
Cut off	I/I <sub>1</sub> DIFFRACTOMETER				4.05	100	101	1.494	8	302	
Ref.	NAT. BUR. STANDARDS CIRC. 539 10 48 (1960)				3.52	4	110	1.431	4	312	
Sys. TETRAGONAL		S.G. P4 <sub>1</sub> 2 <sub>1</sub> 2 (92)	P4 <sub>2</sub> 2 <sub>1</sub> 2 (98)		3.14	12	111	1.419	4	204	
a <sub>0</sub> 4.971	b <sub>0</sub>	c <sub>0</sub> 4.918	A	C 1.392	2.841	14	102	1.398	4	222	
α	β	γ	Z 4	D <sub>x</sub> 2.334	2.485	20	800	1.379	4	320	
Ref. ISID.					2.465	6	112	1.365	4	214	
fa 1.484	naβ 1.486	fy	Sign -		2.340	2	201	1.252	4	321	
2V D	mp	Color COLORLESS			2.118	6	211	1.346	4	303	
Ref. ISID.					2.019	4	202	1.333	4	105	
					1.929	6	113	1.299	4	313	
					1.870	8	212	1.281	4	322	
					1.757	4	220	1.242	4	400	
					1.730	2	004	1.233	2	224	
					1.690	4	203	1.223	4	401	
					1.634	2	104	1.210	4	205	
					1.612	6	301	1.206	4	410	
					1.600	4	213	1.198	2	411	
					1.571	4	310	1.183	2	323	
					1.567	4	222	1.175	2	215	
					1.533	4	311	1.172	1	330	

SAMPLE WAS PREPARED AT NBS AT 1700°C FROM SILICA GEL. SPEC. ANAL. SHOWED 0.01-0.15 AL, CU; 0.001-0.015 FE, TI AND 0.0001-0.0015 AG, MO, SW. PATTERN WAS MADE AT 25°C. MERCK INDEX, 8TH ED., P. 945.

SEE FOLLOWING CARD

d	4.05	2.49	2.84	4.05	(SiO <sub>2</sub> )12]	★					
I/I <sub>1</sub>	100	20	14	100	SILICON OXIDE	(CRISTOBALITE, LOW)					
Rad. A	λ	Filter	· Dia.		d Å	I/I <sub>1</sub>	hkl	d Å	I/I <sub>1</sub>	hkl	
Cut off	I/I <sub>1</sub>		I/I cor.		1.183	41	314	0.9350	41	424	
Ref.					1.155	41	331	0.9298	41	316	
Sys.		S.G.	A	C	1.138	41	412	0.9244	41	405	
a <sub>0</sub>	b <sub>0</sub>	c <sub>0</sub>	Z	D <sub>x</sub>	1.110	41	332	0.9185	41	207	
α	β	γ			1.097	3	421	0.9129	41	503	
Ref.					1.095	3	116	0.9032	1	217	
ca	naβ	fy	Color	Sign	1.086	41	225	0.8979	41	513	
2V D	mp				1.0776	41	324	0.8919	41	522	
Ref.					1.0687	41	413	0.8845	41	326	
					1.0582	41	422	0.8664	41	425	
					1.0445	41	333	0.8618	41	504	
					1.0384	41	315	0.8569	41	523	
					1.0015	41	423	0.8524	41	530	
					0.9941	41	430	0.8518	41	442	
					0.9890	1	414	0.8463	41	531	
					0.9841	41	501	0.8366	41	317	
					0.9696	41	334, 107	0.8225	41	601	
					0.9654	41	511	0.8172	41	610	
					0.9555	41	502	0.8072	41	505	
					0.9467	41	306	REFLECTING TO .7809			

SEE PRECEDING CARD

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ภาคผนวก ข

ความสัมพันธ์กันระหว่างระนาบในผลึกลูกบาศก์

มุม (องศา) ระหว่างระนาบผลึกลูกบาศก์ [131]

<i>HKL</i>	<i>hkl</i>			
100	100	0.00	90.00	
	110	45.00	90.00	
	111	54.74		
	210	26.56	63.43	90.00
	211	35.26	65.90	
	221	48.19	70.53	
	310	18.43	71.56	90.00
	311	24.24	72.45	
	320	33.69	56.31	90.00
	321	36.70	57.69	74.50
	322	43.31	60.98	
	331	46.51	76.74	
	332	50.24	64.76	
	410	14.04	75.96	90.00
	411	19.47	76.37	
	421	29.20	64.12	77.40
	430	36.87	53.13	90.00
	431	38.33	53.96	78.69
	432	42.03	56.14	68.20
	433	46.69	59.04	
	441	45.87	79.98	
	443	51.34	62.06	
	510	11.31	78.69	90.00
	511	15.79	78.90	
	520	21.80	68.20	90.00
	521	24.09	68.58	79.48
	522	29.50	69.62	
	530	30.96	59.04	90.00
	531	32.31	59.53	80.27
	532	35.80	60.88	71.07
	533	40.32	62.77	
	540	38.66	51.34	90.00
	541	39.51	51.89	81.12
	542	41.81	53.40	72.65
	543	45.00	55.55	64.90
	544	48.53	58.01	
	551	45.56	81.95	
	552	47.12	74.21	
	553	49.39	67.01	
	554	52.01	60.50	

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<i>HKL</i>	<i>hkl</i>					
110	110	0.00	60.00	90.00		
	111	35.26	90.00			
	210	18.43	50.77	71.56		
	211	30.00	54.74	73.22	90.00	
	221	19.47	45.00	76.37	90.00	
	310	26.56	47.87	63.43	77.08	
	311	31.48	64.76	90.00		
	320	11.31	53.96	66.91	78.69	
	321	19.11	40.89	55.46	67.79	79.11
	322	30.96	46.69	80.12	90.00	
	331	13.26	49.54	71.07	90.00	
	332	25.24	41.08	81.33	90.00	
	410	30.96	46.69	59.04	80.12	
	411	33.56	60.00	70.53	90.00	
	421	22.21	39.51	62.42	72.02	81.12
	430	8.13	55.55	64.90	81.87	
	431	13.90	46.10	56.31	65.42	73.90 82.03
	432	23.20	38.02	48.96	74.77	82.45
	433	31.91	43.31	83.03	90.00	
	441	10.02	52.01	68.33	90.00	
	443	27.94	39.37	83.66	90.00	
	510	33.69	46.10	56.31	82.03	
	511	35.26	57.02	74.21	90.00	
	520	23.20	48.96	66.80	74.77	
	521	25.35	39.23	58.91	67.21	82.58
	522	30.50	60.50	68.33	90.00	
	530	14.04	52.67	68.67	75.96	
	531	17.02	44.18	61.44	76.17	
	532	23.41	36.59	55.00	69.87	76.74 83.41
	533	30.38	49.68	77.54	90.00	
	540	6.34	56.48	63.78	83.66	
	541	10.89	49.11	56.94	64.12	70.89 83.74
	542	18.43	42.45	50.77	71.56	77.83 83.95
	543	25.84	36.87	45.57	78.46	84.26
	544	32.55	41.47	84.62	90.00	
	551	8.05	53.55	66.67	90.00	
	552	15.79	47.66	73.22	90.00	
	553	22.99	42.57	79.39	90.00	
	554	29.50	38.43	85.01	90.00	
111	111	0.00	70.53			
	210	39.23	75.04			
	211	19.47	61.87	90.00		
	221	15.79	54.74	78.90		
	310	43.09	68.58			
	311	29.50	58.52	79.98		
	320	36.81	80.78			
	321	22.21	51.89	72.02	90.00	
	322	11.42	65.16	81.95		
	331	22.00	48.53	82.39		
	332	10.02	60.50	75.75		
	410	45.56	65.16			
	411	35.26	57.02	74.21		
	421	28.12	50.95	67.79	82.76	
	430	36.07	83.37			
	431	25.06	47.20	76.91	90.00	
	432	15.22	57.58	71.24	83.84	
	433	8.05	66.67	78.58		
	441	25.24	45.29	84.23		
	443	7.33	63.20	74.30		

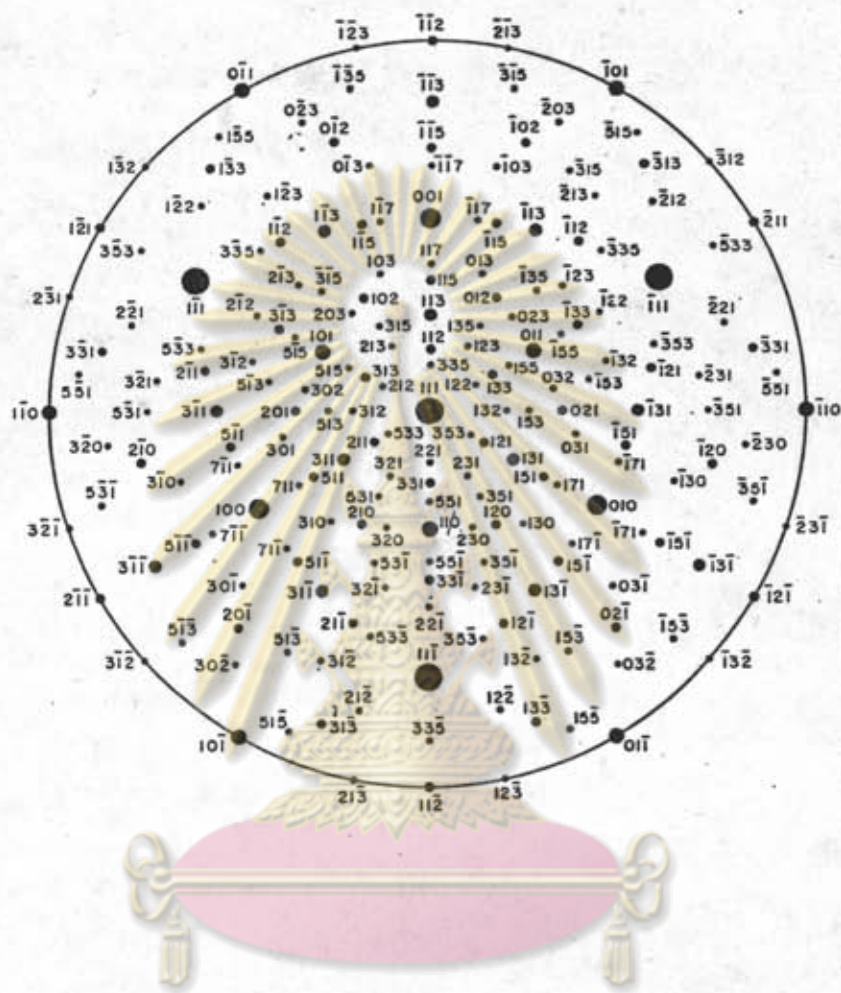
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$\dot{H}KL$	$hkl$									
III	510	47.20	63.07							
	511	38.94	56.25	70.53						
	520	41.37	71.24							
	521	32.51	50.77	65.06	77.83					
	522	25.24	59.83	84.23						
	530	37.62	78.58							
	531	28.56	46.91	72.98	84.40					
	532	20.51	55.81	68.00	90.00					
	533	14.42	63.88	84.95						
	540	35.76	84.83							
	541	27.02	44.54	79.74	90.00					
	542	18.78	52.95	75.04	85.06					
	543	11.54	60.67	70.94	80.60					
	544	6.21	67.52	76.74						
	551	27.21	43.31	85.36						
	552	19.47	51.06	80.96						
	553	12.27	58.25	76.97						
554	5.76	64.76	73.48							
210	210	0.00	36.87	53.13	66.42	78.46	90.00			
	211	24.09	43.09	56.79	79.48	90.00				
	221	26.56	41.81	53.40	63.43	72.65	90.00			
	310	8.13	31.95	45.00	64.90	73.57	81.87			
	311	19.29	47.61	66.14	82.25					
	320	7.12	29.74	41.91	60.25	68.15	75.64	82.87		
	321	17.02	33.21	53.30	61.44	68.99	83.14			
		90.00								
	322	29.80	40.60	49.40	64.29	77.47	83.77			
	331	22.57	44.10	59.14	72.07	84.11				
	332	30.89	40.29	48.13	67.58	73.38	84.53			
	410	12.53	29.80	40.60	49.40	64.29	77.47	83.77		
	211	211	0.00	33.56	48.19	60.00	70.53	80.40		
		221	17.72	35.26	47.12	65.90	74.21	82.18		
310		25.35	40.21	58.91	75.04	82.58				
311		10.02	42.39	60.50	75.75	90.00				
320		25.06	37.57	55.52	63.07	83.50				
321		10.89	29.20	40.20	49.11	56.94	70.89	77.40	83.74	
		90.00								
322		8.05	26.98	53.55	60.32	72.72	78.58	84.32		
331		20.51	41.47	68.00	79.20					
332		16.78	29.50	52.46	64.20	69.62	79.98	85.01		
410	26.98	46.12	53.55	60.32	72.72	78.58				
221	221	0.00	27.27	38.94	63.61	83.62	90.00			
	310	32.51	42.45	58.19	65.06	83.95				
	311	25.24	45.29	59.83	72.45	84.23				
	320	22.41	42.30	49.67	68.30	79.34	84.70			
	321	11.49	27.02	36.70	57.69	63.55	74.50	79.74	84.89	
	322	14.04	27.21	49.70	66.16	71.13	75.96	90.00		
	331	6.21	32.73	57.64	67.52	85.61				
	332	5.77	22.50	44.71	60.17	69.19	81.83	85.92		
	410	36.06	43.31	55.53	60.98	80.69				
	310	310	0.00	25.84	36.87	53.13	72.54	84.26		
311		17.55	40.29	55.10	67.58	79.01	90.00			
320		15.26	37.87	52.12	58.25	74.74	79.90			
321		21.62	32.31	40.48	47.46	53.73	59.53	65.00	75.31	
		85.15	90.00							
322		32.47	46.35	52.15	57.53	72.13	76.70			
331		29.47	43.49	54.52	64.20	90.00				
332		36.00	42.13	52.64	61.84	66.14	78.33			
410	4.40	23.02	32.47	57.53	72.13	76.70	85.60			

<i>HKL</i>	<i>hkl</i>									
311	311	0.00	35.10	50.48	62.96	84.78				
	320	23.09	41.18	54.17	65.28	75.47	85.20			
	321	14.76	36.31	49.86	61.09	71.20	80.72			
	322	18.07	36.45	48.84	59.21	68.55	85.81			
	331	25.94	40.46	51.50	61.04	69.76	78.02			
	332	25.85	39.52	50.00	59.05	67.31	75.10	90.00		
	410	18.07	36.45	59.21	68.55	77.33	85.81			
320	320	0.00	22.62	46.19	62.51	67.38	72.08			
	321	15.50	27.19	35.38	48.15	53.63	58.74	68.24	72.75	
		77.15	85.75	90.00						
	322	29.02	36.18	47.73	70.35	82.27	90.00			
	331	17.36	45.58	55.06	63.55	79.00				
	332	27.50	39.76	44.80	72.80	79.78	90.00			
	410	19.65	36.18	42.27	47.73	57.44	70.35	78.36	82.27	
321	321	0.00	21.79	31.00	38.21	44.41	49.99	64.62	69.07	
		73.40	85.90							
	322	13.51	24.84	32.57	44.52	49.59	63.01	71.09	78.79	
		82.55	86.28							
	331	11.19	30.85	42.63	52.18	60.63	68.42	75.80	82.96	
		90.00								
	332	14.38	24.26	31.27	42.20	55.26	59.15	62.88	73.45	
		80.16	83.46	86.73						
	410	24.84	32.57	44.52	49.59	54.31	63.01	67.11	71.09	
		82.55	86.28							
322	322	0.00	19.75	58.03	61.93	76.39	86.63			
	331	18.93	33.42	43.67	59.95	73.85	80.97	86.81		
	332	10.74	21.45	55.33	68.78	71.92	87.04			
	410	34.57	49.68	53.97	69.33	72.90				
331	331	0.00	26.52	37.86	61.73	80.91	86.98			
	332	11.98	28.31	38.50	54.06	72.93	84.39	90.00		
	410	33.42	43.67	52.26	59.95	67.08	86.81			
332	332	0.00	17.34	50.48	65.85	79.52	82.16			
	410	39.14	43.62	55.33	58.86	62.26	75.02			
410	410	0.00	19.75	28.07	61.93	76.39	86.63	90.00		

ศูนย์วิทยทรัพยากร  
จุฬาลงกรณ์มหาวิทยาลัย





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จุฬาลงกรณ์มหาวิทยาลัย

## ภาคผนวก ค

### การกัดผิวผลึกด้วยสารเคมี

#### ขบวนการล้างทำความสะอาดผิวผลึก [82]

1. ต้มใน TCE (trichloroethylene,  $C_2HCl_3$ ) เดือดนานประมาณ 5 นาที เพื่อล้างคราบไขมันที่ติดอยู่
2. ต้มในอะซีโตนเดือดประมาณ 5 นาที เพื่อละลาย TCE ออก
3. ต้มในเมทานอลเดือดประมาณ 5 นาที
4. ชะด้วยน้ำ DI หลาย ๆ ครั้ง
5. เป่าให้แห้งอย่างรวดเร็วด้วยแก๊สไนโตรเจนบริสุทธิ์ เพื่อกันสิ่งสกปรกแห้งแข็งจับติดเป็นคราบ

#### ขบวนการกัดผิวผลึกด้วยสารเคมี

1. ล้างทำความสะอาดผิวผลึกดังกล่าวข้างต้น เพื่อมิให้ชิ้นไขมันหรือสิ่งสกปรกปิดกั้นการกัดผิวด้วยสารเคมีต่อไป
2. วางผลึกบนฐานเทฟลอนเอียงประมาณ 45 องศาใน 0.1% Br-methanol นาน 30 วินาที Br-methanol จะกัดชั้นผิวหน้าผลึกบาง ๆ ออก ซึ่งจะ  
ทำให้ชิ้นออกไซด์และสิ่งพร่องบนผิวถูกกัดออก
3. ริน methanol เติมใน Br-methanol เพื่อให้สารละลายเจือจางลง
4. ชะผลึกด้วย methanol เป็นจำนวนมาก เพื่อให้แน่ใจว่าสิ่งที่หลุดออกจากผิวจะ  
ไม่ยังคงติดอยู่ที่ผิวผลึก
5. ชะผลึกด้วยน้ำ DI เป็นจำนวนมาก
6. เป่าให้แห้งอย่างรวดเร็วด้วยแก๊สไนโตรเจนบริสุทธิ์

อนึ่งในการเปลี่ยนสารละลายเพื่อดำเนินขั้นตอนในขั้นถัดไป จะใช้วิธีทำให้สารละลาย  
ในขณะเจือจางด้วยสารในขั้นถัดไป ในระหว่างขบวนการจะพยายามไม่ให้ผลึกสัมผัสกับ  
อากาศโดยตรง การล้างผิวผลึกจะล้างตามขบวนการข้างต้นสองรอบ การกัดผิวผลึก  
ที่ดีจะสามารถลดรอยขีดข่วนจากการขัด แต่จะไม่ให้กัดมากเกินไปจนสามารถสังเกตเห็นเกรนหรือทวินได้





ประวัติผู้เขียน

นาย ธานีกร โสถจันทร์ เกิดเมื่อวันที่ 22 พฤศจิกายน พ.ศ. 2508  
ที่กรุงเทพมหานคร สำเร็จการศึกษาปริญญาวิทยาศาสตรบัณฑิตจากมหาวิทยาลัยเกษตรศาสตร์  
เมื่อ พ.ศ. 2529 จากนั้นได้เข้าศึกษาต่อในระดับปริญญาโท



ศูนย์วิทยพัชร์พยากร  
จุฬาลงกรณ์มหาวิทยาลัย