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**PREPARATION OF GRAFT COPOLYMERS OF STYRENE AND  
ACRYLONITRILE ONTO NATURAL RUBBER**

**Mr. Chaloampol Rujinirun**

**A Thesis Submitted in Partial Fulfillment of the Requirements  
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**Thesis Title** PREPARATION OF GRAFT COPOLYMERS OF STYRENE  
AND ACRYLONITRILE ONTO NATURAL RUBBER

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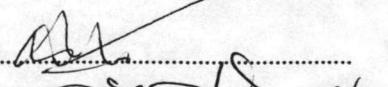
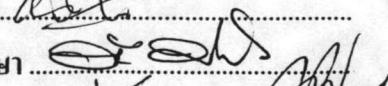
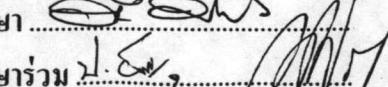
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งานวิจัยนี้เป็นการศึกษาการเตรียมโโคโพลิเมอร์ของสไตรีนและอะคริโลในทริบูนยางธรรมชาติในสภาวะอัมลัชัน โดยศึกษาปัจจัยต่างๆ ที่มีผลต่อปฏิกิริยาการฟื้นโโคโพลิเมอร์ เช่น ไดแก่ ความเข้มข้นของ สไตรีน และอะคริโลในทริบูนโมโนเมอร์ ความเข้มข้นของสารก่ออัมลัชัน และ อุณหภูมิของปฏิกิริยา ผลคือศึกษาหาประสิทธิภาพการกราฟต์และสัดส่วนการกราฟต์ของยางธรรมชาติกราฟต์ซึ่งหาได้โดยการสกัดด้วยตัวทำละลายที่เหมาะสม และ หาเปอร์เซนต์การเปลี่ยนแปลง น้ำหนักไมเลกูลของ SAN ประมาณและความถี่ของการเกิดสายไฟกราฟต์บนใช้หลักของยางธรรมชาติหาได้โดยเทคนิค GPC โครงสร้างทางเคมีของโโคโพลิเมอร์ที่สังเคราะห์ได้ ตรวจสอบด้วยเครื่องอินฟราเรดสเปกโตรสโคปีและเครื่องวิเคราะห์ร้า CHNO สมบัติทางความร้อนของยางธรรมชาติกราฟต์ทดสอบด้วยเครื่อง DSC

การเตรียมพลาสติกผสมเป็นวิธีการหนึ่งที่มีความนิยมสูงเพื่อผลิตเป็นพลาสติกนิดใหม่ที่มีสมบัติเฉพาะ ในงานวิจัยนี้เป็นการผสมยางธรรมชาติกราฟต์ กับ SAN โดยทำการศึกษาผลของอัตราส่วนของยางธรรมชาติกราฟต์และ SAN ที่มีต่อสมบัติเชิงกลต่างๆ ได้แก่ ความทนแรงกระแทก ความทนต่อการบิดงอ ความด้านแรงดึง ความแข็ง ดัชนีการไหล และ อุณหภูมิการบิดเบี้ยวด้วยความร้อน



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ปีการศึกษา ..... ๒๕๓๘

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STYRENE AND ACRYLONITRILE ONTO NATURAL RUBBER, THESIS ADVISOR:

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Process for the preparation of copolymer of styrene and acrylonitrile on natural rubber latex has been studied. The graft copolymerization was carried out varying concentration of styrene and acrylonitrile monomers, emulsifier concentration and reaction temperature. The grafting efficiency and graft ratio of graft natural rubber determined by solvent extraction technique and degree of conversion were studied and discussed. The molecular weight of free SAN and the frequency of graft chain on backbone rubber were determined by the gel permeation chromatography (GPC) technique. The copolymer composition was determined by Infrared spectroscopy (FTIR) and elemental analyzer. The thermal property of graft natural rubber was determined by differential scanning calorimetry (DSC).

Blending is widely employed as a simple and practical means of obtaining new materials with special properties. The blends of graft natural rubber and SAN were formulated. The effect of graft natural rubber and SAN ratio on Izod impact strength, flexural strength, tensile strength, hardness, melt flow index and heat distortion temperature were investigated.

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ลายมือชื่อนิสิต

ลายมือชื่ออาจารย์ที่ปรึกษา

ลายมือชื่ออาจารย์ที่ปรึกษาร่วม



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## ABBREVIATIONS

ABS	:	Acrylonitrile butadiene styrene copolymer
AN	:	Acrylonitrile monomer
b.p.	:	Boiling point
CHN\O	:	Carbon hydrogen nitrogen and oxygen
DMF	:	Dimethylformamide
DSC	:	Differential scanning calorimetry
FTIR	:	Fourier transform infrared spectroscopy
GPC	:	Gel permeation chromatography
LPE	:	Light petroleum ether
MEK	:	Methyl ethyl ketone
MFI	:	Melt flow index
$\overline{M}_n$	:	Number-average molecular weight
$\overline{M}_w$	:	Weight-average molecular weight
$\overline{M}_z$	:	z-average molecular weight
$\overline{M}_w/\overline{M}_n$	:	Polydispersity of polymer
NMR	:	Nuclear magnetic resonance
PS	:	Polystyrene
PMMA	:	Polymethylmethacrylate
SAN	:	Styrene acrylonitrile copolymer
SEM	:	Scanning electron microscope
TEM	:	Transmission electron microscope
TGA	:	Thermal gravimetric analysis
THF	:	Tetrahydrofuran
T <sub>g</sub>	:	Glass transition temperature
U.V.	:	Ultraviolet