BUSINESS PROCESS REENGINEERING - CASE STUDY ON COMPUTER CENTER SERVICE

Mr. Soontorn Phiphopsuthipaiboon



CHULALONGKORN UNIVERSIT

บทคัดย่อและแฟ้มข้อมูลฉบับเต็มของวิทยานิพนธ์ตั้งแต่ปีการศึกษา 2554 ที่ให้บริการในคลังปัญญาจุฬาฯ (CUIR) เป็นแฟ้มข้อมูลของนิสิตเจ้าของวิทยานิพนธ์ ที่ส่งผ่านทางบัณฑิตวิทยาลัย

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for the Degree of Master of Science Program in Computer Science and Information

Technology

Department of Mathematics and Computer Science

Faculty of Science

Chulalongkorn University

Academic Year 2016

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การปรับโครงสร้างใหม่ของกระบวนการธุรกิจ – กรณีศึกษาการบริการของศูนย์คอมพิวเตอร์

นายสุนทร พิภพสุทธิไพบูลย์

วิทยานิพนธ์นี้เป็นส่วนหนึ่งของการศึกษาตามหลักสูตรปริญญาวิทยาศาสตรมหาบัณฑิต สาขาวิชาวิทยาการคอมพิวเตอร์และเทคโนโลยีสารสนเทศ ภาควิชาคณิตศาสตร์และวิทยาการ คอมพิวเตอร์ คณะวิทยาศาสตร์ จุฬาลงกรณ์มหาวิทยาลัย ปีการศึกษา 2559 ลิขสิทธิ์ของจุฬาลงกรณ์มหาวิทยาลัย

Thesis Title	BUSINESS PROCESS REENGINEERING - CASE STUDY		
	ON COMPUTER CENTER SERVICE		
Ву	Mr. Soontorn Phiphopsuthipaiboon		
Field of Study	Computer Science and Information Technology		
Thesis Advisor	Assistant Professor Dr.Somjai Boonsiri		

Accepted by the Faculty of Science, Chulalongkorn University in Partial Fulfillment of the Requirements for the Master's Degree

_____Dean of the Faculty of Science

(Associate Professor Dr.Polkit Sangvanich)

THESIS COMMITTEE

Chairman (Associate Professor Dr.Peraphon Sophatsathit) ______Thesis Advisor (Assistant Professor Dr.Somjai Boonsiri) _____External Examiner

(Assistant Professor Dr.Waralak Vongdoiwang Siricharoen)

สุนทร พิภพสุทธิไพบูลย์ : การปรับโครงสร้างใหม่ของกระบวนการธุรกิจ – กรณีศึกษาการ บริการของศูนย์คอมพิวเตอร์ (BUSINESS PROCESS REENGINEERING - CASE STUDY ON COMPUTER CENTER SERVICE) อ.ที่ปรึกษาวิทยานิพนธ์หลัก: ผศ. ดร.สมใจ บุญศิริ, 61 หน้า.

วิทยานิพนธ์ฉบับนี้มีวัตถุประสงค์ เพื่อลดระยะเวลาในการให้บริการของศูนย์บริการ คอมพิวเตอร์ เนื่องจากในกระบวนการปัจจุบัน ใช้ระยะเวลารอคอยในการรับบริการนาน ดังนั้น การ ปรับโครงสร้างทางธุรกิจ (Business Process Reengineering) จึงถูกนำมาใช้เพื่อปรับปรุง ประสิทธิภาพในการให้บริการ และลดกระบวนการที่ไม่ก่อให้เกิดคุณค่า หรือ ไม่เกิดประโยชน์ ซึ่งใน วิทยานิพนธ์ฉบับนี้ได้ทดลองนำกระบวนการใหม่ที่ได้จากการใช้การปรับโครงสร้างทางธุรกิจมาใช้กับ ศูนย์บริการคอมพิวเตอร์

ในวิทยานิพนธ์ฉบับนี้แบ่งการปรับปรุงกระบวนการออกเป็น 4 ขั้นตอน ได้แก่ 1) ระบุ กระบวนการปัจจุบัน เพื่อให้ได้กระบวนการดำเนินงานที่ชัดเจนและถูกต้อง 2) วิเคราะห์กระบวนการ ปัจจุบัน โดยการวิเคราะห์หาสาเหตุและรวบรวมข้อมูลของปัญหาทั้งหมดโดยใช้ แผนผังก้างปลา (Fishbone Diagram) 3) ออกแบบกระบวนการใหม่ โดยนำกรอบดำเนินการมาช่วยตัดสินใจในการ ปรับปรุงกระบวนการในแต่ละขั้นตอน และ 4) นำกระบวนการใหม่ที่ได้ทดลองใช้กับศูนย์บริการ คอมพิวเตอร์ คณะวิทยาศาสตร์ จุฬาลงกรณ์มหาวิทยาลัย

หาลงกรณ์มหาวิทยาลัย

ผลลัพธ์ที่ได้แสดงให้เห็นว่ากระบวนการใหม่มีจำนวนการดำเนินงาน 11 ขั้นตอน ซึ่งน้อย กว่ากระบวนการปัจจุบันที่มี 17 ขั้นตอน สามารถลดระยะเวลาเฉลี่ยในการส่งเอกสารขอรับบริการ 1,133 นาทีต่องาน และลดระยะเวลาเฉลี่ยในการให้บริการทั้งหมด 1.21 วันต่องาน นอกจากนี้จำนวน งานที่ต้องทำซ้ำในกระบวนการใหม่คิดเป็น 1.20% เมื่อเปรียบเทียบกับกระบวนการปัจจุบันที่คิดเป็น 10.47% ซึ่งแสดงให้เห็นว่ามีจำนวนงานที่ต้องทำซ้ำลดลง

ภาควิชา	คณิตศาสตร์และวิทยาการ	ลายมือชื่อนิสิต
	คอมพิวเตอร์	ลายมือชื่อ อ.ที่ปรึกษาหลัก
สาขาวิชา	วิทยาการคอมพิวเตอร์และเทคโนโลยี	3
	สารสนเทศ	
ปีการศึกษา	2559	

5772630223 : MAJOR COMPUTER SCIENCE AND INFORMATION TECHNOLOGY KEYWORDS: BUSINESS PROCESS REENGINEERING / COMPUTER CENTER / SERVICE

> SOONTORN PHIPHOPSUTHIPAIBOON: BUSINESS PROCESS REENGINEERING -CASE STUDY ON COMPUTER CENTER SERVICE. ADVISOR: ASST. PROF. DR.SOMJAI BOONSIRI, 61 pp.

The objective of this thesis is to reengineer process of the computer service center to reduce the cycle time of service process since the waiting time is long. This research uses Business Process Reengineering (BPR) to improve the performance and reduce non-value added activities of the current process. The practical BPR framework and BPR theories are applied in this thesis.

In this thesis, the BPR framework can be divided into four steps, which are 1) Identification process to identify the current process correctly and clearly, 2) Review to update and analyze the As-Is process, to find the root problems, and to collect all problems via Fishbone Diagram, 3) Design the To-Be process framework to support redesign decision on each step until finishes creating the new process, and 4) Test and Implement the To-Be process in the computer service center.

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The results show that the new process has 11 steps, which is fewer than the current process that consists of 17 steps. Waiting time of request documentation reduces to 1133 minutes/job, while the cycle time of service reduces to 1.21 days/job. Moreover, the ratio of rework in the new process is 1.20% which is better than the current process of 10.47%.

Department: Mathematics and Computer Science Field of Study: Computer Science and Information Technology Student's Signature Advisor's Signature

Academic Year: 2016

ACKNOWLEDGEMENTS

Upon the completion of this thesis, I would like to share the success of this thesis with the following persons because without great support from them the thesis would not be possible:

Firstly, I would like to thank my thesis advisor, Assistant Professor Dr. Somjai Boonsiri, who provided me guidance, support, and encouragement to accomplish this thesis. I would also thank the members of this thesis committee, Associate Professor Dr. Peraphon Sophatsathit and Assistant Professor Dr. Waralak Vongdoiwang Siricharoen for their excellent and valuable suggestions.

Secondly, I would like to thank all members in computer service center, Faculty of Science, Chulalongkorn University, who are very cooperative, supporting this thesis to its success, especially for top manager, who has provided a very good support and suggestions on this project.

Thirdly, I would like to thank my sister, Miss Sujinda Phiphopsuthipaiboon, who helps suggest and support all aspects of this thesis successfully.

Finally, I would like to thank my parents for all their endless and tireless support towards my education, without them I would not be able to make it to these days.

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CHAPTER 1

INTRODUCTION

This chapter presents the duty and responsibility of computer service center, Faculty of Science, Chulalongkorn University. It describes background about Business Process Reengineering, problem statements, contributions and scope of the work.

1.1 Introduction

Since 1980, the influence of Neoliberalism caused the public sector to increase the efficiency of managing to reach the same quality as the private sector. Under the principle of Government, the new public administration, management or simply restructuring [1] for private sector management have been advocated to reduce public sector costs. In the business aggressive world especially in today's economy, every advantage counts to establish business at the top of the industry. Gaining all competitive advantages will provide higher ability to have effective strategic planning, extensive research and marketing investment. The main purpose is to respond to customer's needs.

For the last 20 years, information technology is a key to success in every business. But it is not always a success, it depends on each organization factor. Information technology is the technology which provides an opportunity to analyze specific data and operational plan of the organization.

Chulalongkorn University is a higher education organization that uses information technology to support various services in order to achieve the organization mission. Although information technology is not an educational task, it encourages the task to have efficiency education in practical situations. When information technology system crashes, it will affect various aspects of operations, causing delays. It requires a responsible agency for the followings:

- 1. Supports network infrastructure for more connection and higher speed;
- 2. Provides hardware based on current technology and environment of the organization;
- 3. Supports new software that is suitable for hardware and user requirements; and
- 4. Creates an application to reduce workload and make the management easier.

The problems found in the computer service center are as follows:

- 1. Waiting time, customers were waiting for a long time after the request document has been sent, and
- 2. The complicated process, for each task, had a lot of steps and took a long time until customers sent the request document to the computer service center through the approval process for corrective action.

From above problems, researcher will applying reengineering to the current process. The process is a collection of activities across time and space from start until finish that identifies one or more kinds of input and creates an output that is of value to the customer [2][3].

Business Process Reengineering (BPR) is a powerful approach to improve the output of an organization [4]. This approach focuses on business process optimization by improving performance such as speed, cost, stakeholder value, customer orientation, quality and service [5][6][7]. BPR is used in many organizations for increasing customer satisfaction to gain advantages over the rival company. There are many types of quality of service. This study focuses on cycle time and performance of service. BPR cycle can be illustrated in the following way (Figure 1-1).

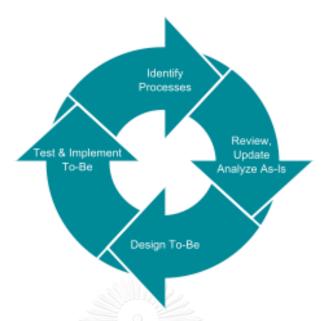


Figure 1-1 Business Process Reengineering Cycle

From Figure 1-1, it starts with identifying the current process, then analyzing the As-Is process to identify problems. Once it's done, the process can be identified for updating or reviewing. Next the To-be process can be designed so that the organization staffs know the strategy and achievement of the new process. The last step is implementing and improving the new process.

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This study finds problems about the current process such as handling request documentation and waiting time for computer service. The process of the request documentation has many unnecessary steps by data analysis. When the officer could not solve say virus problem in time, the problems would have transformed into complicated problems of computer virus that damaged on the computer and infected other computers. It affected the performance of the organization. Thus, it was necessary to create the new process to solve these problems.

The progress of information technology affects the performance of the organization. It reduces the work process, allows decision making and coordinates between divisions effectively. If the information technology system crashes, the divisions will not be able to provide the service. The computer service center should

be a part of the organization for preventing the impact of information technology system crashes.

1.2 Problem statements

This study focuses on the following research issues

- 1. The request documentation process takes a long time because the customer sent the request document to general service officer (customer) for generating department/division number and transfer the request document to the computer service center via messenger (faculty).
- 2. The current process has unnecessary steps because some steps take a long time.
- 3. The workload is increasing because of more complicated problems due to prolong waiting time of service.

1.3 Contributions

This research benefits the followings:

- 1. Reduce unnecessary steps in the current process
- 2. Reduce cycle time of the computer center service
- 3. Reduce the number of rework

1.4 Scope of the work

The scope of this study is as follows:

- 1. Focus on service process of computer service center, Faculty of Science, Chulalongkorn University
- 2. Emphasize on time and rework of service process for computer service center
- 3. Contain only 4 factors of 6 factors (6M method) in the Fishbone diagra



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CHAPTER 2

LITERATURE REVIEW

This chapter gives information on process improvement, business process reengineering, Fishbone diagram, framework, and research reviews.

2.1 Business process reengineering

The Business Process Reengineering (BPR) is a powerful approach to improve the output of an organization [4]. BPR are used in many organization for increasing customer satisfaction. In BPR, information technology is generally considered as playing a role as an enabler of new forms of organizing and collaborating rather than supporting existing business functions.

The key elements essential for business process reengineering are radical changes in orientation of the organization that lead to improving customer service [8].

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The principles of reengineering that would streamline work processes [8] are:

- Organizing around outcomes and not tasks
- Identifying and prioritizing processes in an organization on the basis of urgency
- Capturing information at source
- Processing and integrating all organization's data warehouse
- Removing non-value-added activities and undertaking parallel activities for better customer service
- Linking parallel activities rather than just pipelining the results
- Avoiding over-sophistication; not relying too much on technology
- Considering geographically diverse resources as a centralized pool of resource

2.2 Fishbone diagram

Fishbone or Ishikawa diagram was first created in 1943 as a thinking tool by Kaoru Ishikawa, an engineering professor at the University of Tokyo, who pioneered quality management processes in the Kawasaki shipyards in the 1960s [9].

Fishbone diagram identifies many possible causes of an effect or problem. The head of the fish represents the summative effect or outcome of the information presents in the fish skeleton. Each of the fish's ribs represents a cause that contributes to the final effect, shown as Figure 2-1.

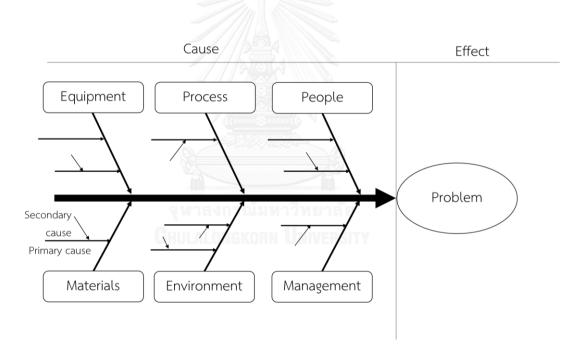


Figure 2-1 Fishbone diagram

From Figure 2-1, the 6 causes in picture are called 6M, The 6M method is widely used in cause and effect analysis and proved to be effective. That 6M can be explained as follows;

- 1. Manpower (People) The staff has sense of responsibility and disciplines.
- 2. Machinery (Equipment) Check the facility, stability, functionality.
- 3. Materials Think about the material's components, physical and chemical properties.
- 4. Method (Process) The methodology, methods or techniques will affect the action's result. Other factors concerned are workflow, choice of technical parameters, technical guidance and the preciseness and execution of the workflow.
- 5. Mother-nature (Environment) -The environment in the production field, including temperature, humidity, noise disturbance, vibrancy, lightening, and indoor pollution influence the products or service.
- 6. Measurement (Management) When it comes to measurement, the following factors need to be considered for correct results: measurement gauge, measurement method, calibration, measurer's fatigue, and readability of the results.

The primary cause is one that could lead directly to the effect. For example, a process for computer service took a long time. The primary cause is sending the request documentation to computer service center takes at least 1 day.

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A secondary cause is a cause that could lead to a primary cause but does not directly cause the end effect. For example, delays are the result of the way a document is sent twice a day. It is not a primary cause but increases waiting time.

2.3 Framework

A framework is a set of principles, standards, and rules which provide the support system. It might not be the whole picture but it provides a strong base to build upon [10]. It is inspired by two main sources: a retrospective analysis of

organization's experience in reengineering several internal processes, and the existing business process reengineering literature.

A theoretical framework is formulated to explain, predict, and understand phenomena and, in many cases, to challenge and extend existing knowledge within the limits of critical bounding assumptions. The theoretical framework is the structure that can hold or support a theory of a research study. The theoretical framework introduces and describes the theory that explains why the research problem under study exists [11].

A good construction of the framework composes of the following:

- Simplicity This simplicity is achieved by giving the parts of the framework clear and consistent interfaces. All objects of the same lineage should have the same interface. The overall structure of the framework must be easy to understand. A well designed framework can be taught to a new developer in a few days at most.
- 2. Clarity The public interface for the classes in the framework should be as simple as possible. The framework is important to keep interface no more complex than is necessary to achieve the desired functionality.
- Boundaries A framework has clear and succinct responsibilities; it should meet those requirements and nothing more. It provides the skeleton upon which that functionality is built.
- 4. Expandability It should be easy to expand the framework by either adding new classes or subclassing the existing classes.

2.4 Research reviews

This research focuses on business process reengineering. The literature reviews of business process reengineering are shown as Table 2-1.

Reference	Objectives	Methods	Results	Strong	Weak
				Points	Points
Eric S. K. Yu,	Presents a	Reviews	Presents	Illustrates	А
et al.(1993)	model	literature on	basic	how the	particular
[12]	which	the example	features of	model could	set of
	characteriz	of business	the Actor	be used in	features
	es a work	process	Dependenc	the context	proposes
	organizatio	reengineerin	y model.	of	in the
	n in terms	g.		organization	model
	of the	-ALIXANS		redesign.	need to
	network of		13		be tested
	dependenc	าลงกรณ์แหว	กิทยาลัย		in
	ies among	ALONGKORN	NIVERSITY		practice.
	organizatio	ALONGROUM 4	PHITEHOITI		
	nal actors.				
Bill	Proposes	Gathering	Presents	Organization	Should
Schwartz,	startup	data from	solution for	's staff fully	be used
et al.(1995)	activities	organization	the	understands	to
[13]	design to	to support	challenge	the cultural	determin
	assist the	proposeswor	to use	issues which	e process
	organizatio	kplan.	business	they are	toward
	n in		process	addressing.	goals and
	addressing		reengineeri		

Table 2-1 The literature reviews of business process reengineering

Reference	Objectives	Methods	Results	Strong	Weak
				Points	Points
	"soft"		ng in the		level of
	issues and		organization		success.
	barriers				
	common				
	to				
	reengineeri				
	ng projects				
	in early	- ST 11/1/1/1	J 21		
	stages.	g			
Angappa	Studies the	Reviews	Presents a	Modeling	Definition
Gunasekara	modeling,	literature on	framework	not only	of a
n, et	analysis	the example	for	helps plan	business
al.(2002)	and	of business	modeling	to	process is
[14]	tools/techn	process	and	reengineer,	present
	iques used	reengineerin	analysis,	but also	with the
	for 🧃	g both	and	makes	help of a
	modeling	simulation	guidelines	implementat	conceptu
	of BPR with	and	for the	ion of	al model.
	the help of	implementat	selection of	necessary	Not to be
	a survey on	ion.	tools/techni	changes to	tested in
	the		ques of	the	practice.
	recently		business	organization	
	(1993-2000)		process	and other	
	employed		reengineeri	related	
	methods		ng	resources	
	and tools			easier.	
	used for				

Reference	Objectives	Methods	Results	Strong	Weak
				Points	Points
	BPR				
	modeling				
	and				
	analysis.				
Yongchun	Studies BPR	Creates a	Expounds	Tool for	The
WU, et	and its	framework	the	process	model
al.(2008)	developme	of CABPR	the process	reengineerin	needs to
[15]	nt,	based on	of the	g is one of	be tested
	analyzes	J2EE	system's	them. The	in
	the	technology.	designing	JSP, Servlet,	practice.
	problems	Then	and	EJB	
	exist in	benchmarkin	implementi	components	
	manufactur	g processes	ng based	are based	
	ing	by	on	on J2EE	
	enterprises	Benchmarkin	UML and	platform,	
	as well as	g Controller	J2EE	combining	
	the CHUL	Servlet.	technology	with the	
	deficiency			thinking of	
	in			the three-	
	implementi			tier structure	
	ng BPR,			and the	
	and			design	
	proposes			mode,	
	an			which can	
	integrate			simplify the	
	process			developmen	

Reference	Objectives	Methods	Results	Strong	Weak
				Points	Points
	reengineeri			t process,	
	ng system			rapidly build	
				the CABPR	
				of a good	
				scalability,	
				maintainabili	
				ty, reliability	
		11/11/12 C	J 21	and high	
				availability	
Sonia	Aims to set	Primarily	Changes in	BPR	New
Ayachi	out the	based on a	the field of	approach	correspon
Ghannouchi	relationship	case study	healthcare	can be	ding
, et al.	between	which	services	applied to	process
(2010)	business	conducts in	have	introduce	have
[16]	process	a Tunisian	become a	these	not yet
	reengineeri	hospital and	necessity to	changes and	been
	ng (BPR) 🧃	allows some	provide	provides	implemen
	and data	lessons to	better	better	ted in the
	warehouse	learn.	satisfaction	satisfaction	real life of
	(DW) and		to patients	to recipients	the
	identify the		and to offer	of services,	considere
	advantages		faster	i.e. the	d
	brought by		services	hospital	services.
	the		and of	patients.	
	integration		better		
	of DW		quality		
	technology				
	in				

Reference	Objectives	Methods	Results	Strong	Weak
				Points	Points
	BPR				
	projects.				
Hope N.	Explores	Data can be	Finds	Shows that	Change
Nzewi, et	the effect	obtained	significant	there are	Managem
al.(2015)	of BPR on	from primary	relationship	positive	ent has a
[17]	performanc	sources and	between	relationships	negative
	e Courier	analyzed	BPR factors	between the	relationsh
	Service	using	(change	explanatory	ip.
	Organizatio	Principal	manageme	variables	
	ns in	Component	nt, process	and	
	Anambra	Analysis and	redesign,	organization	
	State.	Multiple	manageme	al	
		Regression	nt	performance	
		Analysis	commitme		
	9		nt, and IT		
			infrastructur		
	จุห	าลงกรณ์มหา	e) and		
	Chul	alongkorn l	overall		
			organization		
			al		
			performanc		
			e of the		
			selected		
			Courier		
			Service		
			Organizatio		
			ns.		

Reference	Objectives	Methods	Results	Strong	Weak
				Points	Points
Mohsen M.	Argues that	Uses theory	Defines way	The	Complex
Fathee, et	the value	and	of	behavior of	and
al.(1998)	of	hypotheses	representin	the stable	dynamic
[18]	simulation	to define a	g the	systems can	systems
	and	solution for	structure of	be predicted	tend to
	modeling	improving	a firm's	through	add less
	technology	the process	business	modeling	value in
	tends to be	of firm's	processes.	and	the
	contingent	business		simulation.	predictabi
	on creating	processes.			lity of
	models				such
	that can				systems.
	offer a				
	systematic.	A Constanting			
	9				
Razvi	Develops a	Reviews of	Presents	This	The
Doomun, et	flexible 🧃	the	flexible	approach is	approach
al.(2008)	framework	literature	business	reliable for	needs to
[19]	through	and the	process	future	be tested
	which	methodolog	modeling,	process	in
	business	y are	simulation	improvemen	practice.
	processes	discussed in	and	t or	
	can be a	the context	reengineeri	reengineerin	
	model,	of a typical	ng (BPMSR)	g endeavor	
	simulate	call center	approach.	due to its	
	and	business.		flexible	
	reengineer			configuration	
	in a cost-			, which can	

Reference	Objectives	Methods	Results	Strong	Weak
				Points	Points
	effective			be adapted	
	way.			to both	
				radical and	
				incremental	
				change.	
Sung J.	Seeks to	Based on a	The	Shows that	The
Shim, et	model the	case study	changes	computer	approach
al.(2010)	emergency	conducts at	proposes	simulation	needs to
[20]	care	the hospital	can shorten	can be an	be tested
	process in	and uses	patient wait	effective	in
	a hospital	historical	times in the	decision	practice.
	and	data	emergency	support tool	
	evaluate	provided by	care	in modeling	
	the effects	the hospital	process.	the	
	of some	to simulate	The	emergency	
	proposed	the	proposes	care process	
	changes to	emergency	changes	and	
	improve	care process.	involve	evaluating	
	patient		adding	the effects	
	wait times		another	of changes	
	in the		payment	in the	
	process.		station and	process.	
			a new		
			short-stay		
			ward in the		
			process.		

Reference	Objectives	Methods	Results	Strong	Weak
				Points	Points
Michael	Argues that	Uses	Presents	This strategy	The
Albers, et	business	suggestions	the	is consistent	approach
al.(1994)	process	for process	approach	with the	needs to
[21]	reengineeri	redesign	which is	nature of	be tested
	ng ought to	generating	taken by an	the	in
	be regard	representati	IS	innovation	practice.
	as a	on of a	organization	and it allows	
	radical,	radical	to	potential	
	administrati	departure	reengineer	adopters to	
	ve, process	from existing	one of its	view the	
	orients	practice, the	key	benefits	
	organizatio	organization	business	associated	
	nal	has elected	processes –	with ovation	
	innovation.	to	change	adoption	
	9	implement	manageme	more	
		the ideas in	nt and	clearly.	
	จุห	an	the issues		
	CHUL	incremental	and		
		fashion.	challenges		
			that surface		
			during the		
			reengineeri		
			ng exercise.		
James W.	Describes	Presents	This change	Creates an	Technolo
Candler, et	the Federal	approach in	makes it	optimal	gy is not
al.(1996)	Express	designing	necessary	document	adopted
[22]	ORION	the project,	for project	processing	only for
	project.	which allows	sponsors to	system.	its own

Reference	Objectives	Methods	Results	Strong	Weak
				Points	Points
	Federal	the	continually		sake or
	Express has	company to	identify and		for its
	experience	manage	evaluate		ostensible
	d	huge	new		benefits.
	impressive	amounts of	products as		
	improveme	change as	they		
	nts in	well as to	become		
	organizatio	embrace	available.		
	nal	new and	At times, it		
	flexibility	emerging	might even		
	and	technologies	be		
	responsive	·//AQA	necessary		
	ness by		to seek		
	reengineeri	Alexandra Same	specific		
	ng		products		
			unique to		
	จุห	าลงกรณ์มหา	project		
	Сни	ALONGKORN U	needs or to		
			encourage		
			vendors to		
			develop		
			such		
			products.		
Rajiv Kohli,	Reports on	A theoretical	The firm's	1. The	Implicatio
et al.(2006)	a case	framework is	project is	project	ns for
[23]	study of	proposed	considered	focuses of	businesse
	three firms	and	successful	the BPR	s as well
	which	provisionally	and how	dictates	as for

Reference	Objectives	Methods	Results	Strong	Weak
				Points	Points
	examine	confirmed	the firm has	which	academic
	the	demonstrati	made the	measureme	research
	organizatio	ng the link	determinati	nts are	only. For
	nal-level	between IT-	on.	appropriate.	businesse
	measures	payoffs and		2. Businesses	s, the
	and	BPR payoffs		engaged in	process
	process-	and the		IT-enabled	model of
	level	creation of	J	BPR	measuring
	measures	intermediate		concentrate	organizati
	that are	assets that		on	onal
	used to	are		components	impact
	identify the	identifiable		within their	help
	effects of	and	8	own links in	managers
	IT-enabled	measurable.		the overall	understan
	BPR	COLORA R		value chain	d
	(Business			to create	the
	Process 🧃	าลงกรณ์มหา	วิทยาลัย	strategic	conflicting
	Redesign)	alongkorn l	JNIVERSITY	advantage.	results of
	projects.			3. By	IT-
				targeting the	enabled
				industry	BPR
				value chain	
				elements	
				within their	
				direct	
				control,	
				firms enable	
				specific	

Reference	Objectives	Methods	Results	Strong	Weak
				Points	Points
				business	
				strategies.	
				4. Those	
				firms that	
				measure	
				intermediate	
				process	
		5111111	g	variables are	
				more	
		2/11		successful in	
				improving	
				overall	
			8	organization	
		A second second		al impact	
	9	-0.20/0.20		measures	
				such as	
	จุห	าลงกรณ์มหา	วิทยาลัย	productivity	
	Сни	alongkorn l	JNIVERSITY	and	
				customer	
				value.	
				5. The	
				process	
				approach is	
				more	
				helpful in	
				guiding the	
				project to	
				successful	
				completion	

Reference	Objectives	Methods	Results	Strong	Weak
				Points	Points
				than the	
				strategy	
				process	
				alone.	
Chien-wen	Discusses	A total of	Shows that	Superior	Could
Shen.(2007)	the effect	250	the average	performance	collect
[24]	of BPR on	questionnair	performanc	on individual	more
	the	es is	e of	and overall	samples
	performanc	distributed	respective	logistics	for better
	e of	to the	logistics	processes	reliable
	logistics	logistics	processes	than firms	results.
	processes	companies	from the	without BPR	
	such as	listed on the	companies	implementat	
	receiving,	Taiwan	having	ion.	
	storage,	Association	adopted		
	picking,	of Logistics	BPR		
	order 🧃	Management	projects are		
	processing,	tongkorn	significantly		
	and	understand	better than		
	shipping.	interests of	the ones		
		this	from the		
		research.	firms having		
			not		
			executed		
			BPR		
			projects		
			before		

Reference	Objectives	Methods	Results	Strong	Weak
				Points	Points
Linda L.	Provides a	A case study	Confirms	Shows the	The use
Zhang, et	methodolo	at a	that the	new process	of a single
al.(2010)	gy to	semiconduct	traditional	from	case
[25]	industry	or	OFPs	methodolog	study
	and	equipment	present	y can	may limit
	academia	manufacture	companies	demonstrate	the
	on how to	r in	a challenge	to resolve	generaliza
	reengineer	Singapore is	to satisfy	the ground	bility of
	the order	undertaken.	the	problem	the
	fulfillment		demanding	and	findings.
	process	11684	customer	presented	
	(OFP) by	//bga	requiremen	the better	
	capitalizing		ts while	performance	
	on	A Career Conner	achieving		
	integration		performanc		
	and		е		
	coordinatio	าลงกรณ์มหา	optimizatio		
	n across	alongkorn l	n of each		
	the entire		supply		
	supply		chain		
	chain to		partner;		
	sustain		and it is		
	supply		imperative		
	chain		to		
	manageme		reengineer		
	nt.		the OFPs to		
			stay		
			competitive		

Reference	Objectives	Methods	Results	Strong	Weak
				Points	Points
SyafraniFithr	Explains	implementin	Shows that	The method	1.
i, et	the phases	g four main	WRM	can be	Suitable
al.(2012)	in more	phases:	(Workflow	applied to	for small
[26]	detail and	1. Building	Reengineeri	different	and
	presents	vision and	ng	processes	medium-
	the	objective	Methodolog	and is	sized
	conceptual	2.	y) promises	designed to	companie
	model for	Identification	to be a	be easy for	S
	MS	of existing	methodolo	all	2. A
	Company's	process	gy that can	personnel to	conceptu
	BPR model.	3. Identifying	be used	learn and	al model
		process	successfully	understand.	of BPR for
		improvemen	to improve		SME has
		ts	an		been
	9	4. Building of	organization		proposed
		a prototype	's business		in this
	จุห	าลงกรณ์มหา	processes.		paper and
	Сни	alongkorn l	JNIVERSITY		currently
					is at the
					stage of
					being
					evaluated
Ying-Chyi	Finds	Applies the	Shows that	Not only in	The
Chou, et	solution for	methods of	the	a reduction	practical
al.(2012)	applying	a time study	pharmacists	in	are only
[27]	process	to measure	are	outpatients'	one need
	reengineeri	field	hindered in	waiting time	more

Reference	Objectives	Methods	Results	Strong	Weak
				Points	Points
	ng to	observations	filling	but also	practical
	medical	and as an	prescription	enhanced	in another
	centers.	analytic tool	s for the	the quality	medical
	This study	in process	following	and	center for
	is an	reengineerin	reasons:	competitive	ensuring
	outpatient	g.	the	ness of the	the result.
	pharmacy		preparation	Hospital's	
	in a	- 5111/12	of certain	medical	
	medical	Q	prescription	treatment.	
	center.		units, the		
			menial		
	4	//NQA	sorting of		
			medicines		
		Alexandronom	and also		
	8		storage		
			issues		
	จุห	าลงกรณ์มหา	related to		
	Сни	alongkorn l	medicines.		
Dipali	Brings the	Examines	Sustainable	The	Conducts
Biswas.(201	employees	the extent	developme	production	in the
2)	to that	to which	nt of the	along with	Pune
[28]	mental	Total Mental	employees'	the	region by
	level of	Revolution	mental	productivity	controllin
	acceptabilit	of	revolution	automaticall	g
	y of a	employees	through the	y spirals up,	environm
	variety of	can be	effective	and with this	ent of the
	customers'	brought	implement	also propels	implemen
	outlook,	about by the	ation of	the other	t.

Reference	Objectives	Methods	Results	Strong	Weak
				Points	Points
	the HR	HR	BPR in such	values	
	departmen	Department.	a way, that	needed for	
	t uses the		it enhances	the	
	effective		(business	organization	
	implement		models)	al	
	ation of		productivity	developmen	
	Business		as well as	t.	
	Process Re-		other		
	engineering		values in		
	(BPR) for		manufacturi		
	the		ng		
	employees		companies.		
	' mental				
	revolution.	A Second Second			
Akhilkumar.(Identifies	1. Literature	Shows that	Covers many	Complexit
2014)	the barriers	reviews	one the	barriers and	у
[29]	to lean 🧃	survey in the	major	strongly	preparatio
	implement	lean	difficulties	information	n for
	ation and	implementat	companies	about the	implemen
	then to	ion	encounter	relationship	t this
	develop	2.	in	between	method.
	the	Discussions	attempting	barriers.	
	relationship	with the	to apply		
	s among	subject	lean is not		
	these	matter	knowledge		
	identified	experts from	of particular		
	barriers	the industry	tools and		
			techniques,		

Reference	Objectives	Methods	Results	Strong	Weak
				Points	Points
		3.	perhaps		
		Questionnair	lack of		
		es are then	comprehen		
		used to	sive and		
		evaluate the	suitable		
		importance	lean		
		of different	knowledge		
		lean	related to		
		implementat	probable		
		ion barriers.	problems		
		11684	within the		
			companies		
			by the		
		A Streege Barrier	managers,		
	9		direction,		
			gap and a		
	จุห	าลงกรณ์มหา	lack of		
	Сни	alongkorn l	recognition		
			of lean		
			culture in		
			whole of		
			the		
			organization		
			and		
			planning		
			cause the		
			falls within		
			the		

Reference	Objectives	Methods	Results	Strong	Weak
				Points	Points
			implement		
			ations.		
Amin	Analyzes	There are	Implementi	Successful in	The
Mahjoor.(20	the	many	ng BPR on	small and	extent of
16)	methods of	methods to	them will	medium	the
[30]	implementi	run	contribute	companies	contents
	ng business	reengineerin	to	in	in the
	process	g at the	improved	circumstanc	open area
	reengineeri	organization	performanc	es where	of SMEs'
	ng	al level.	e, increased	restructuring	BPR is too
	methods in	////	competitive	and	wide and
	small and		advantage	innovation in	practical
	medium		and market	the	experienc
	enterprises	A Branne Brann	share and	organization	e in SMEs
	by library 💧		economic	al structure,	in the
	resources		developme	decision-	field of
	and 🧃	าลงกรณ์มหา	nt.	makingproce	BPR in the
	content	alongkorn I	INIVERSITY	dures, and	country is
	analysis.			supply chain	limited.
				managemen	
				t.	
Jill	How cost	Implements	Finds	All collected	The
Esbenshade	cutting and	process	extensive	information	research
, et	quantitativ	reengineerin	work	has more	team is
al.(2016)	e efficiency	g in a	intensificati	satisfaction	not able
[31]	are	California	on and	by a number	to
	prioritized		reduced	of responds	interview

Reference	Objectives	Methods	Results	Strong	Weak
				Points	Points
	over	welfare	autonomy	and	managers
	worker	agency.	for the	trustable	to see
	empowerm	Collected	workforce,	person.	how they
	ent and	data from	and		experienc
	service	survey and	deterioratin		e and
	quality	interviews.	g service for		prioritize
			the		these
			clientele.		competin
					g
					pressures
					for
					quantitati
					ve
		A second proved			efficiency
	9				versus
					service
	จุห	าลงกรณ์มหา	วิทยาลัย		quality.
	Сни	alongkorn l	JNIVERSITY		

From the above literature reviews, they can be divided into three groups as follows:

- 1. A group of creating a model; it is a group that takes the idea of BPR and organization information to create a model for presentation in process improvement in various organizations. They have clear principles but take no experiments in practical processes or simulation processes.
- 2. A group of using the model in studying results; it is a group that takes the idea to improve processes by mixing the idea with simulation processes under controlled variables in the experiment. But the problem of using simulation processes is that their results will be unreliable because, in practical processes, there are many variables that cause their results yielding not in accordance with the results of simulation processes such as individual factors, unexpected events.
- 3. A group of using case studies; it is a group that takes idea of BPR to use with processes of one organization. The result is more reliable than the other two groups' results. But the result will not be an expected success because there are many uncontrolled factors in organization, and a way of process improvement is specifically used only in that organization.

From Table 2-1, the researcher reviews literature about BPR, surmises the appropriate guidelines for improve this study by analysis of strengths and weaknesses on each research. Therefore, this study adopts the third group as a guideline in the development of the new process

CHAPTER 3

METHODOLOGY

This chapter focuses on service process of the computer service center, Faculty of Science, Chulalongkorn University. It studies service process of the computer service center that is appropriate and efficient by developing the new service operation.

The BPR for improving operation of computer service processes in the computer center can be decomposed into a number of important phases, as shown in Figure 1-1, and in order as follows:

- 1. Identify the As-Is process
- 2. Review, update and analyze the As-Is process
- 3. Design the To-Be process
- 4. Test and Implement the To-Be process

1. Identify process

In this study, the researcher identifies the current process by interviewing the leader, old request document, and behavior observation. The current process are shown in Figure 3-1.

Customer	Write problem detail on paper.	Not ready Sched Ready	lule	 gnature.
General Service Officer (Customer)	Generate department/ division number.	4		
Leader (Customer)	Signature.			
Messenger (Faculty)	Sent paper to division.			
General Service Officer (Division)	Generate division receive number.			Sent paper to Leader
Leader (Division)	Signature.			Signature.
Section Leader (Division)	Distribute work to officer			Signature.
Officer	Contact to customer	ervice stomer		at paper to tion Leader

Figure 3-1 The current business process model

2. Review, update and analyze the As-Is process

The Fishbone diagram identifies many possible causes and problems [9] as

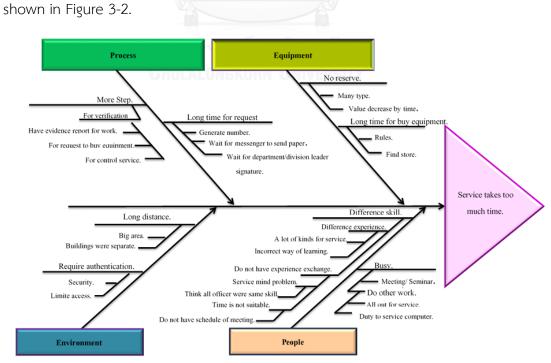


Figure 3-2 Cause of delay of computer service diagram

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In Figure 3-2, the Fishbone diagram is based on 6M method but in this situation materials and management cannot be included in this diagram because they are controlled by the upper level of management in the organization.

- 1. Man
 - Different skills are required in different work experience and a lack of learning being exchanged among departments
 - Busy is organization staffs inflexibility, such as providing a specific staff a duty individually
- 2. Equipment
 - No reserved equipment
- 3. Method
 - Too many steps
- 4. Environment
 - Wide area for responsibility, in queuing service lack of planning services in nearby areas to reduce distances
 - Limitation of staffs rights for access to some area

The results of Fishbone diagram analysis can be summarized as follows:

- 1. There are several unnecessary steps
- 2. Certain regulations induce long cycle time

The solutions are shown as follows:

- 1. Eliminate unnecessary steps
- 2. Modify steps for reducing waiting time
- 3. Modify the regulatory restrictions on the current process

3. Design the To-Be process

3.1. Preparation

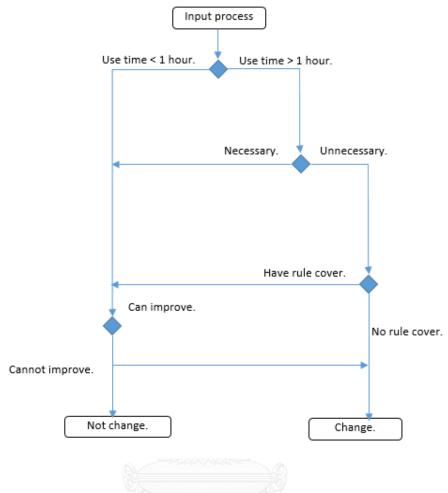
- Man :
 - Antagonism is a habit or routine of the same behavior, the unstable feels when it happens change and induce negative attitude against the new process. What is needed are
 - Training
 - Coaching

- Method:

- Adjustment policy
 - Rules and policies– every organization has rules and policies on the effect of new process improvement. Therefore, the rules and policies of the organization should be considered first.
 - Organizational culture influences employee attitudes and behaviors. The staff are happy and less conflict. By developing the new process that does not conflict with organization culture will reduce negative attitude in the organization employees.
 - Customer's needs are the needs for fast service, resolving problems efficiently.
- Job description for the new process is required in the new process for a flexible service.
- Workflow to make the work systematic.
- Environment:
 - Setting area on the computer service center office.
- Equipment:
 - Prepare appropriate equipment for services. If the problems are not request before, the equipment cannot be prepared.

- 3.2. A framework for decision-making process as follows
 - 1. Determine the duration time on each step that is recommended by the leader of computer service center, who is responsible for the effective and efficient functioning of that particular process. He should understand the step in the entire process and be able to predict how any proposed changes might affect both the process and organization. By data analysis from the current process, many steps take longer than 1 hour. The leader suggests from experience that, if every step takes more than one hour, there will be waste time. So any step that takes over 1-hour is suspicious of being an unnecessary step.
 - 2. Identify the unnecessary steps which consider facts that impact the computer service process.
 - 3. Verify all unnecessary steps by comparing with policies and rules of the organization. Every step, under the policies or rules, changes the status to necessary step.
 - 4. Verify all necessary steps by three executives from the computer service center. If any necessary steps could be changed, then it would be an unnecessary step.

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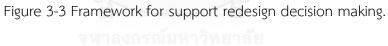


Figure 3-3 shows a framework for redesign decision-making process at each step in the current process when considering the process task according to the framework, the results are shown in Table 3-1.

No.	Process task	Time	Necessary	Rules	Improve	Result	Process
		using	(Y/N)	cover	(Y/N)		owner
		over		(Y/N)			
		1 Hr.					
		(Y/N)					
1	Fill request	No	-	-	No	Not	Customer
	documentation					change	
2	Generate	Yes	No	No	-	Change	General
	department/			-			Service
	division number						Officer
							(Customer)
3	Sign	Yes	No	No	-	Change	Leader
			AQA				(Customer)
4	Send the	Yes	No	No	-	Change	Messenger
	request	V	(finese Server)				(Faculty)
	document to	8		R			
	the division						
5	Generate	Yes	No	No	U _	Change	General
	division receive C	HULALO	ingkorn U	NIVERS	ITY		Service
	number						Officer
							(Division)
6	Sign	Yes	No	No	-	Change	Leader
							(Division)
7	Send paper to	Yes	No	No	-	Change	General
	Section Leader						Service
							Officer
							(Division)

Table 3-1 The results of framework in the current process

No.	Process task	Time	Necessary	Rules	Improve	Result	Process
		using	(Y/N)	cover	(Y/N)		owner
		over		(Y/N)			
		1 Hr.					
		(Y/N)					
8	Distribute work	Yes	No	No	-	Change	Section
	to the staff						Leader
							(Division)
9	Contact	No	-	-	Yes	Change	Staff
	customer			20			
10	Schedule time	No		-	No	Not	Customer
			///			change	
11	Service	Yes	Yes		Yes	Change	Staff
	customer						
			(Incore Correction)				
12	Sign	No	-1220/1884	-8	No	Not	Customer
						change	
13	Send paper to	Yes	No	No	U _	Change	Staff
	Section Leader	HULALO	ingkorn U	NIVERS	ITY		
14	Sign	Yes	No	No	-	Change	Section
							Leader
							(Division)
15	Send paper to	Yes	Yes	-	No	Not	General
	Leader					change	Service
							Officer
							(Division)
16	Sign	Yes	Yes	-	No	Not	Leader
						change	(Division)

No.	Process task	Time	Necessary	Rules	Improve	Result	Process
		using	(Y/N)	cover	(Y/N)		owner
		over		(Y/N)			
		1 Hr.					
		(Y/N)					
17	Store paper	Yes	No	Yes	No	Not	General
						change	Service
							Officer
							(Division)



3.3. Creation of the new process

The above results have led to the creation of the new process. (Figure 3-4)

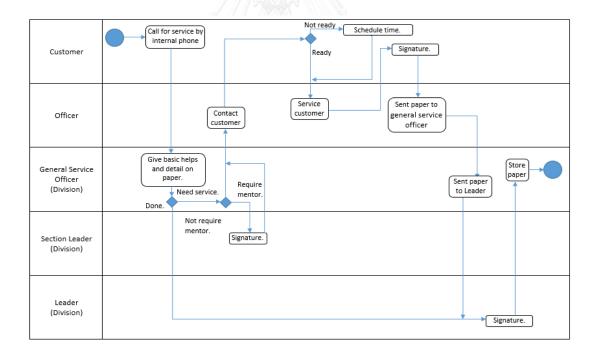


Figure 3-4 The new process model.

In Figure 3-4, customers call to general service officer through the call center. The general service officer fills the request document and gives general information for basic service. The case does not require other service to send the request document to the leader. The case requires more service that becomes a complex issue. The general service officer sends the request document to the section leader for delegating the task. Since it is not complex, the general service officer sends the request document to the staff. The staff coordinates with the customer to schedule time of service. Customers sign the request document when the service finishes. The staff brings the request document to the general service officer. The leader signs confirmation results in the request document. Finally, the general services officer archives the request document.

4. Test and Implement the To-Be process

The researcher developed the new process by using BPR based on the relevant of rules and policies, focusing on the period of cycle time and rework after processing. The analysis of work was used as the framework for support redesign decision-making.

The new process had fewer steps than the current process, as shown in Figure 3-3 and replaced the request documentation with the call center to shorten the time of submission and recorded start and finish time of each job. The policy assignment mandated the management to service immediately. The process of operation control was evaluated by the finish time.

The current process	The new process	Method
1. Customer fills the	1. Customer calls to	Modification
request document	general service	
	officer through the	
	call center	
2. Customer sends		Elimination
the request		
document to	States -	
general service		
officer (customer)		
for generating		
department/		
division number		
	A Trace Course D	
3. Leader (customer)	Contraction (2)	Elimination
signs in the request		
document 🧤	ลงกรณ์มหาวิทยาลัย	
4. Customer sends	llongkorn University	Elimination
the request		
document to the		
division via		
messenger (faculty)		
5. General service	2. General service	Modification
officer (division)	officer (division)	
generates division	fills the request	
receive number	document	
	2. General service	Creation
	officer (division)	

Table 3-2 Comparison operational service process between the current process and the new process

Th	e current process	Т	he new process	Method
			gives general	
			consultation	
6.	Leader (division)			Elimination
	signs in the request			
	document			
7.	General service	3.	General service	Modification
	officer (division)		officer (division)	
	sends the request		sends the request	
	document to		document to	
	section leader		section leader for	
		1	delegating the task	
			when additional	
		////	service is a	
		1/18	complex issue	
8.	Section leader			Modification
	delegates the task	ear		
		ลงกรถ		
	CHUL	3.	General service	Creation
			officer (division)	
			sends the request	
			document to the	
			staff when	
			additional service is	
			not a complex	
			issue	
9.	Staff coordinates	4.	Staff coordinates	No change

The current process	The new process	Method
10. Customer	5. Customer	No change
schedules time in	schedules time in	
service	service	
11. Staff services	6. Staff services	No change
customer	customer	
12. Customer signs the	7. Customer signs the	No change
request document	request document	
13. Staff brings the	8. Staff brings the	Modification
request document	request document	
to section leader	to general service	
	officer (division)	
4		
14. Section leader		Elimination
signs confirmation		
results in the	A Transformer Street Stre	
request document	Contraction of the	
15. General service	9. General service	No change
officer (division)	officer (division)	
brings the request	brings the request	
document to	document to	
leader (division)	leader	
16. Leader (division)	10. Leader (division)	No change
signs confirmation	signs confirmation	
results in the	results in the	
request document	request document	
17. General service	11. General service	No change
officer (division)	officer (division)	

The current process	The new process	Method
archives the	archives the	
request document	request document	

From Table 3-2 the new process has been modified as follows:

- The new process reduces the need of people in the job for 3 persons who are not involved anymore including general service officer (customer), leader (customer), and messenger (faculty); and
- The number of steps in the new process is lower than the current process
 6 steps by eliminating 5 unnecessary steps and modifying 5 steps in the current process.



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CHAPTER 4

IMPLEMENTATION AND RESULTS

This chapter describes implementation of the new process of computer service center and the comparative results between the current process and the new process.

4.1 Implementation

Implementation of the new process is taken as follows.

- 1. Preparation phase before the implementation, by operating in the following order:
 - Prepare a letter of approval to collect data in the area of computer service center, Faculty of Science, Chulalongkorn University.
 - Prepare documents to be used to collection.
 - Prepare the area to be implemented.
- 2. The data include users' general information, service categories, problem details, work assignment, starting time and terminated time, and a time of request documentation. This process took eight months to finish.
- 3. Training the staffs for two weeks.
- 4. A period of 2 weeks for implementing the new process.
- 5. Post-test phase after implementation for a period of 8 months. The same data items of pre-implementation were collected.

4.2 The comparative result between the current process and the new process

The computer service center provides information technology services as follows: software, network, and hardware.

Table 4-1 The quantity of computer service	Table 4-1	The	quantity	of	computer	service
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Tupo of convico	The current process	The new process
Type of service	(jobs)	(jobs)
Software service	119	93
Network service	31	42
Hardware service	22	31
Total	172	166

Table 4-1 shows the amount of computer service between the current process and the new process for 172 jobs in 8 months and 166 jobs in 4 months, respectively. The numbers of service in both scenarios are similar. The results in Figure 4-1 show the quantity of software service in the new process that are lower than the current process, while the quantity of network service and hardware service of the new process are greater than the current process.

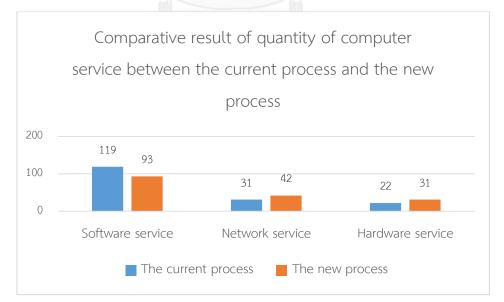


Figure 4-1 Comparative result of quantity of computer service between the current process and the new process

The new process (Figure 3-3) from a framework is used for decision-making process at each step in the current process (Figure 3-1). When considering the process task according to the framework, the result concludes with a reduction of 6 steps.

Number of service processes
(steps)
17
11

Table 4-2 Comparison of the total number of service processes

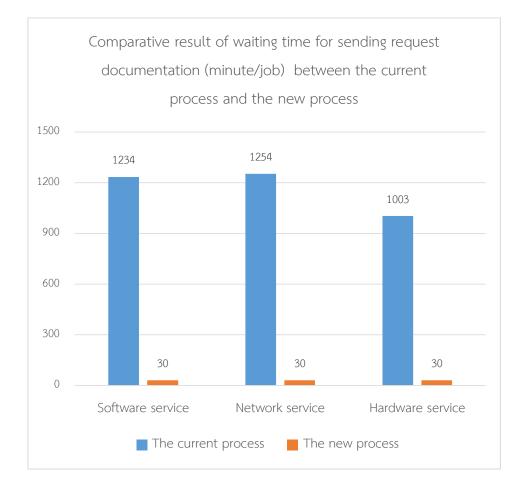
From Table 4-2, the total number of the current process and the new process are 17 steps and 11 steps, respectively. Therefore, the new process reduces non-value steps by approximately 35% after implementation.

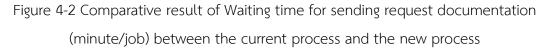
The comparative results of waiting time for request documentation and cycle time for service processes between the current process and the new process are shown in Table 4-3 and Table 4-4.

Table 4-3 Waiting time for sending request documentation (minute/job) between the current process and the new process

Type of service	The current process	The new process
	(minutes)	(minutes)
Software service	1234	30
Network service	1254	30
Hardware service	1003	30
Average	1163	30

Table 4-3 shows waiting time for sending request documentation is 1163 minutes/job for the current process (Sending the request documentation) and 30 minutes/job for the new process (Calling the call center). After implementation, it reduces waiting time for sending the request documentation by 1133 minutes/job. As shown in Figure 4-2 waiting time for sending request documentation in all types of service are reduced to 30 minutes/job.

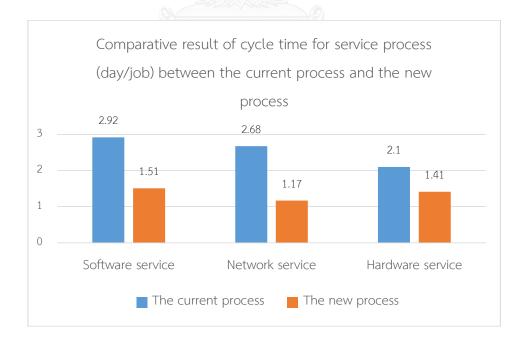


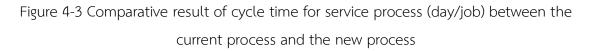


Service types	The current process	The new process		
	(days)	(days)		
Software service	2.92	1.51		
Network service	2.68	1.17		
Hardware service	2.10	1.41		
Total	2.57	1.36		

Table 4-4 Cycle time for service process (day/job) between the current process and the new process

Table 4-4 presents cycle time for service process is 2.57 days/job for the current process and 1.36 days/job for the new process. The new process reduces cycle time for service processes 1.21 days/job. Figure 4-3 shows the comparative result of cycle time for all types of service in the new process are lower than the current process.



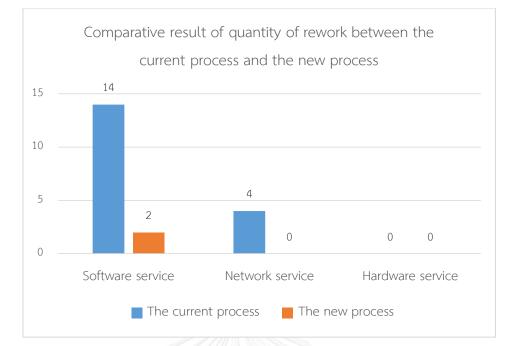


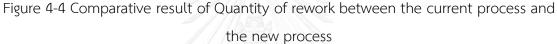
The comparative results of the quantity of rework between the current process and the new process are shown in Table 4-5.

Service types	The current process	The new process	
	(jobs)	(jobs)	
Software service	14	2	
Network service	4	0	
Hardware service	0	0	
Total	18	2	

Table 4-5 Quantity of rework between the current process and the new process

From Table 4-5, an impact of time lags is the effect of the misplan operation, which has been reworked. The number of rework is 18 times (10.47%) in the current process and 2 times in the new process (1.20%). The results in Figure 4-4 show that the number of software service rework in the new process is reduced to 2 jobs from the current process of 14 jobs. The network service has no rework in the new process compares with 4 jobs in the current process. For hardware service, it does not change because both of them do not have rework.





The new process of computer service center developed by using BPR based on the relevant of rules and policies are the most appropriate to the computer service center. The performance of service is effective and is better than the current process by reducing cycle time for service process and quality of rework.

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CHAPTER 5

CONCLUSION PROBLEMS AND SUGGESTION

This chapter gives a summary of Business Process Reengineering in computer service center, discussion, problems, key factors and conclusion.

5.1 Discussion

Although computer service is not the main task of the organization, but it has play an important role in driving organizations to work effectively. The main objective in this study is to reduce the cycle time. After reviewing many literatures, it is appropriate to apply BPR to new process development from 1) Identify the As-Is processes, 2) Review, update and analyze the As-Is process, 3) Design the To-Be process, and 4) Test and Implement To-Be.

Moreover, the framework was used as a practical guide to making decision, process development, and reducing 6 unnecessary steps, as shown in Table 4-2. The framework was created in consideration of the environment of the organization which benefited similar structural organization to improve the process. Finally, all necessary steps were verified by 3 executives of the computer service center.

The results of this study was successfully implemented. All of the comparison results of the new process were better than the current process. Results from Section 4.2 can be summarized below:

- Waiting time for the request documentation was reduced to 1133 minutes/job.
- The cycle time of service process was reduced to 1.21 days/job.

- The number of rework was 18 times (10.47%) in the current process and 2 times in the new process (1.20%).

Sending of request documentation changed call center system service time to 1133 minutes/job (Table 4-3) that complied with Hammer and Champy study. Stewart [32] claimed that Bell Atlantic reduced the time of new telecommunication circuits installation from 16 days to just hours. The new process reduced waiting time of request documentation and task assignment. As a result, reworks decreased.

According to above results, the new process is more efficient and saves time than the current process. The cycle time and waiting time decrease in the same manner as Sung J. Shim [20] and Doomun's study [21]. When implementingthe process to the organization, the result is going in the same way according to Ghannouchi, Chou, and Zhang study [16] [27] [33].

5.2 Threats to validity

- 1. Regulation or policies of the organization are not clear so they affect the decision making of each step in creating new process. The study of rules and education policies of the organization is necessary for making right decision.
- 2. There are unavailability of staffs and customers in the transition period from current process to new process using. According to that, staff coaching and public relations should be provided.
- 3. There are many staffs who are familiar to work with the current process and require a period of time for adaptation to the new process. In the first month, they should use parallel system. In the second month, they can begin using the new process alone to minimize counterproductive behaviors of the staffs.
- 4. The changing of major task comes to the delay in service so there must be a system of alternative service.

5.3 Key factors

The key factors that make a successful process improvement are:

- 1. High-ranking authority supports the organization with great improvement support and full cooperation by the various sides serious and clear. They allow the process to improve forward stability, without a doubt, this support is an important factor in the success of this work.
- 2. Process reengineering team has supported throughout the whole operation to the needs of the new processes and provide support for the resource including data analysis after implementing a new process.
- 3. Clearing the purpose of process reengineering is the delay in providing the service. The researcher could properly meet the demand and goal. Finally, the final results clearly support the aim purposes.
- 4. Process controlling and monitoring. This study is designed to collect request time, start time and success time of the service. It has verification process by customer and leader, include customers suggestions for better quality and performance of the service, that lead to clear guideline and standard.
- 5. The officers agrees to improve the process and would adapt it forward for operating the new process smoothly.

5.4 Conclusion

The phases of process reengineering in this study is follows;

- 5. Identify the current process
- 6. Review, update and analyze the As-Is process
- 7. Design the To-Be process
- 8. Test and Implement the To-Be process

The conclusion of process reengineering results in this study is follows;

- 1. The current process is clear and correct.
- 2. The problems are relevant and accurate.
- 3. The number of steps in the new process less than the number of step in the current process.
- 4. The results show the new process are better than the current process.

The reengineering profoundly changes all aspects of process and people. The current process is easy to change by reinventing a way to work. But the people part is very difficult to change. It requires not only roles and skills change but also people's styles - the ways in which they think and behave - and their attitudes - what they believe is important about their work. So personnel are a key factor of successful process improvement.

The performance of the new process is better than the current process. The cycle time of the new process is less than the cycle time of the current process because the new process can reduce unnecessary steps in the current process. Result, the service provider resolves the problem faster, it reduces the number of rework.

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Finally, the new process presented in this study is designed in consideration of the environment of the organization. For other organizations, it is important to consider about the availability of staffs. There must be a personnel survey of staff numbers, ability, and work experience in order to provide enough staffing.

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APPENDIX

. Chulalongkorn University

VITA

Mr. Soontorn Phiphopsuthipaiboon was born on November 4th, 1990 in Bangkok, Thailand. He received his bachelor's degree in computer science from Chulalongkorn University in Thailand in 2013. He started early job as a system analyst in Faculty of Science, Chulalongkorn University. He is currently a graduate student in Chulalongkorn University, Bangkok, Thailand.

Publication:

"Business Process Reengineering–A Case Study on Computer Center Service"International Conference on Engineering Design and Analysis, 2016

Accepted and published in MATEC Web of Conferences, ISSN: 2261-236X, Volume 81, Article Number 06006, 2015.





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