

REFERENCES

1. Rhoads, R.G., Proceedings of the US-Dutch International Symposium on " Air Pollution by Nitrogen Oxide ", May 24-28, 1982, Maastricht, The Netherlands, Eds. by Schneider, T. and Grant, L., Elsevier, Amsterdam, The Netherlands, p.989 (1982).
2. Nakajima, T., Proceedings of The US-Dutch International Symposium on " Air Pollution by Nitrogen Oxide ", May 24-28, 1982, Maastricht, The Netherlands, Eds. by Schneider, T. and Grant, L., Elsevier, Amsterdam, The Netherlands, p.951 (1982).
3. Masusaki, A., in " Chemistry of Atmosphere," Chemical Society of Japan, Tokyo, Japan, 1990, p.24.
4. Hakusho, K., Environmental Agency of Japan, 1992.
5. Brown, L.R., " State of the World , " Norton, W.W. & Company., USA, 1992.
6. Kim, E., J. Jpn. Inst. Energy, 71(1992) : 1150.
7. Osa, T., Sato, S., Koda, S., Yoshida, T., Takahashi, H., and Tominaga, H., in "Chemistry of NO_x," Kyoritsu, Tokyo, Japan.
8. Chiron, M., Stud. Surf. Sci. Catal., 30(1987) : 1.
9. Impens, R., Stud. Surf. Sci. Catal., 30(1987) : 11.
10. Bosch, and Janssen, F., Catal. Today, 2(1988) : 369.
11. Saito, K., and Ichihara, S., Cal. Today, 10(1991) : 45.
12. Yoshida, K., and Muramatsu, G., J. Jpn. Inst. Energy, 71(1992) : 1167.
13. Kanaoka, C., in " Chemistry of Atmosphere," Chemical Society of Japan, Tokyo, Japan, 1990, p.191.
14. Sato, K., and Ichihara, S., Shokubai, 31(1989) :572.

15. Kruihof, J., Proceedings of the US-Dutch International Symposium on " Air Pollution by Nitrogen Oxide ", May 24-28, 1982, Maastricht, The Netherlands, Eds. by Schneider, T. and Grant, L., Elsevier, Amsterdam, The Netherlands, p.885 (1982).
16. Oeting, H., and Shehweimer, G.W., Proceedings of the US-Dutch International Symposium on " Air Pollution by Nitrogen Oxide ", May 24-28, 1982, Maastricht, Eds. by Schneider, T. and Grant, L., Elsevier, Amsterdam, The Netherlands, p.897 (1982).
17. Truex, T.J., and Seales R.A., and Sun, D.C., *Platinum Metals Rev.*, 36(1992) : 2.
18. Derouane, E.G., Lemos, F., Naccache, C., and Ribeiro, F.R., (Eds.) "Zeolite Microporous Solid : Synthesis Structure, and Reactivity," Kluwer Academic Publishers, Dordrecht, The Netherlands, 1991.
19. Flanigan, E.M., *Stud. Surf. Sci. Catal.*, 58(1991) : 13.
20. Corma, A., in " Zeolite Microporous Solid : Synthesis, Structure, and Reactivity", Eds. by Derouane, E.G., Lemos, F., Naccache C., and Ribeiro, F.R., Kluwer Academic Publishers, Dordrecht, The Netherlands, 1991 p. 373.
21. Hamada, H., Kintaichi, Y., Sasaki, M., and Ito, T., *Appl. Catal.*, 64(1990) : L1.
22. Iwamoto, M., Yahiro, H., Yoshiota, T., and Mizuno, N., *Chem. Lett.*, 11(1990) : 1967.
23. Inui, T., Kojo, S., Shibata, M., Yoshida, T., and Iwamoto, S., *Stud. Surf. Sci., Catal.*, 69(1991) : 355.
24. Kikuchi, E., Yogo, K., Tanaka, S., and Abe, M., *Chem. Lett.*, (1991) : 1063.
25. Held, W., and Koenig, A., Ger. Offen, DE 3642018 (1987).
26. _____, and Koenig, A., Richter, T., and Puppe, L., SEA paper 900496(1990).
27. Iwamoto, M., Proceedings of Meeting of Catalytic Technology for Removal of Nitrogen Oxides, January 25, 1990, Tokyo, Japan, *Catalysis Society of Japan*, p. 17(1990).
28. _____, Yahiro, H., Shundo, S., Yu-u, Y., and Mizuno, N., *Shokubai*, 33(1990) : 430.

29. Inui, T., Iwamoto, S., Kojo, S., and Yoshida, T., Catal. Lett., 16(1992) : 223.
30. Yokoyama, C., and Misono, M., Chem. Lett., (1992) : 1669.
31. Ault, J.W., and Ayen, R.J., ICHEJ, 17(1977) : 265.
32. Tzou, M.S., and Asukura, K., Yamasaki, Y., and Kuroda, H., Catal. Lett., 11(1991) : 33.
33. Li, Y., and Armor, J.N., Appl. Catal. B, 1(1992) : L31.
34. Yogo, K., Tanaka, S., Ihara, M., Hishiki, T., and Kikuchi, E., Chem. Lett., (1992) : 1025.
35. Ishihara, T., Kagawa, M., Mizuhara, Y., and Takita, Y., Chem Lett., (1992) : 2119.
36. Sato, S., Hirabayashi, H., Yahiro, H., Mizuno, N., and Iwamoto, M., Catal. Lett., 12(1992) : 193.
37. Yogo, K., Ihara, M., Terasaki, I., and Kikuchi, E., Catal. Lett., 17(1993) : 303.
38. Hamada, H., Kintaichi, Y., Sasaki, M., Ito, T., and Tabata, M., Appl. Catal., 64(1990) : L1.
39. _____, Kintaichi, Y., Sasaki, M., Ito, T., and Tabata, M., Appl. Catal., 76(1990) : L15.
40. Inui, T., Kojo, S., Shibata, M., Yoshida, T., and Iwamoto, S., Zeolite Chemistry and Catalysis, in : Jacobs, P.A., et al.(Ed), Elsevier, Amsterdam, 1991, 335.
41. Kikuchi, E., Yogo, K., Tanaka, S. and Abe, M., Chem. Lett., (1991), 1063.
42. Spoto, G., Bordiga, S., Scarano, D., and Zecchina, A., Catal. Lett., 13(1992) : 39.
43. Inui, T., Kojo, S., Shibata, M., Yoshida, T., and Iwamoto, S., Stud. Surf. Sci. Catal., 69(1991) : 355.
44. _____, Nishiyama, H., Shimizu, S., and Iwamoto, S., Appl. Catal., to be submitted.
45. _____, Nishiyama, H., Shimizu, S., and Iwamoto, S., Appl. Catal., to be submitted.
46. _____, Nishiyama, H., Shimizu, S., and Iwamoto, S., Catal. Lett., to be submitted.
47. _____, Shimizu, S., and Iwamoto, S., Proceedings from the 9 th International Zeolite Conference, July 5-10, 1992, Montreal, Canada, Eds. by von Ballmoos, R., Higgings, J.B., and Treacy, Buterworth-Heinemann, Stoneham, USA, Vol. II , p. 405, (1992).

48. _____, Hirabayashi, T., H., Shimizu, S., and Iwamoto, S., Catal. Lett., to be submitted.
49. _____, Okabe, M., H., Shimizu, S., and Iwamoto, S., Zeolites, to be submitted.
50. Iwamoto, M., Furukawa, H., Mine, Y., Uemura, F., Mikuriya, S., and Kagawa, J. Chem. Soc. Commun., 1986, 1272.
51. _____, Yahiro, H., Kutsuno, T., Bunyu, S., and Kagawa, S., Bull. Chem. Soc. Jpn., 62(1989) : 583.
52. _____, Yahiro, H., Mine, Y., and Kagawa, S., Chem. Lett., (1989) : 213.
53. Kagawa, S., Ogawa, H., Furukawa, H., and Teraoka, Y., Chem. Lett., (1991) : 407.
54. Sato, S., Yu-u, Y., Yahiro, Mizuno, N., and Iwamoto, M., Appl. Catal., 70(1991) : L1.
55. Iwamoto, M., Mizuno, N., Yahiro, H., Sekiyu Gakkaishi, Vol.34 ,No.5,(1991) : 375.
56. Teraoka, Y., Ogawa, H., Furakawa, H., and Kagawa, S., Catal. Lett., 12(1992) : 361.
57. Shelef, M., Catal. Lett., 15(1992) : 305.
58. Sasaki, M., Hamada, H., Kintaichi, Y., and Ito, T., Catal. Lett., 15(1992) : 297.
59. Hall, W.K., and Valyon, J., Catal. Lett., 15(1992) : 311.
60. d'Itri, J.L., and Sachtler, W.M.H., Catal. Lett., 15(1992) : 289.
61. Burch, R., and Millington, P.J., Appl. Catal.B, 2(1993) : 101.
62. Ansell, G.P., Diwell, A. F., Golunski, S. E., Hayes, J. W., Rajaram, R. R. , Truex, T. J., and Walker, A. P., Appl. Catal.B, 2(1993) : 81.
63. Petunchi, J.O., Sill, G., and Hall, W. K., Appl. Catal.B, 2(1993) : 303.
64. Liu, D., and Robota, H. J., Catal. Lett., 21(1993) : 291.
65. Valyon, J., and Hall, W. K., Catal. Lett., 19(1993) : 109.
66. Szostak, R., Molecular Sieve Principle of Synthesis and Identification, p.1-2, 283-316, Van Nostrand Reinhold, New York, 1989.

67. Tanabe, K., Misona, M., Ona, Y., and Hattori, H., New Solid Acids and Bases (Delman, B., and Yates, J.T., eds.), Studies in Surface Science and Catalysis, 51, p. 142-161, Elsevier, Tokyo, 1989.
68. Barthoment, D., " Acidic Catalysis Zeolites," Zeolites Science and Technology (Rebeiro F.R. et al.), p. 317- 346, Martinus Nijhoff Publishers, The Hague, 1984.
69. Chang, C.D., " Hydrocarbons from Methanal," Catal. Rev.-Sci. Eng., 25(1), p. 9, 1983.
70. Ashton, A. G., Batmanian, S., Dwyer, J., " Acidity in Zeolites ," Catalysis by Acids and Bases (Imelik, B. et al.), p. 101-109, Elsevier, Amsterdam, 1985.
71. Sano, T., Fujisawa, K., and Higihara, H., " High Steam Stability of HZSM-5 Type Zeolite Containing alkaline earth metals," Catalyst Deactivation 1987 (Delmin, B., and Fromant, G. F. eds.), Studies in Surface Science and Catalysis, 34 ; p. 613- 624, Elsevier, Amsterdam, 1987.
72. Derouane, E. G., "New aspects of molecular shape Selectivity," Catalysis by Zeolites (Imelik, B. et al.), p. 5 - 27, Elsevier, Amsterdam, 1980.
73. _____, " Molecular Shape Selectivity Catalysis by Zeolites, " Zeolites Science and Technology (Rebeiro, F. R. et al.) p. 347 - 371, Martinus Nijhoff Publishers, The Hague, 1984.
74. Satterfield, C.N., Heterogeneous Catalysis in Practice, p. 42 - 67, 151 - 179, McGraw - Hill Book Company, New York, 1980.
75. Breck, D. W., Zeolite Molecular Sieves, p. 529-530 , Robert E. Krieger Publishing Company, Malabar, Florida, 1984.
76. Cotton, F. A., and Wilkinson, G., Advanced Inorganic Chemistry, p. 422 - 428, John & Sons, New York, 1980.
77. Inui, T., Vamase, O., Fukuda, K., Itoh, A., Tarmuto, J., Morina, N., Hagiwara, T., and

- Takegami, Y.," Proceedings, 8th International Congress on Catalysis, Berlin, 1984,
" vol.3, p. 569, Dechema, Frankfurt-am-Main, 1984.
78. Argauer, R.J., and Landolt, G.R., " Crystalline zeolite ZSM-5 and method of preparing the same, " U.S. Pat. 3,702,886 , November 14, 1972.
79. _____, and Landolt, G.R., " Crystalline zeolite ZSM-5 and method of preparing the same, " U.S. Pat. 3,702,886 , November 14, 1972.
80. Anderson, J.R., Foger, K., Mole, R., Rajadhyaksha, R.A., and Sanders, J.V., J. Catal., 58, 114, 1979.
81. Dejaifve, P., Auroux, A., Gravelle, P.C., and Ve'drin, J.C., and Giabelica, Z., and Derouane, E.G., J. Catal., 70, 123, 1981.
82. Topse, N.Y., Pederson, K., and Derouane, E.G., J. Catal., 70, 41, 1981.
83. Inui, T., Suzuki, T., Inoue, M., Murakami, Y., and Takegami, Y., " structure and Reactivity of Modified Zeolites," (Jacobs, P. A. et al. eds.), p.201, Elsevier, Amsterdam, 1984.
84. Yogo, K. Ihara, M., Terasaki, I., and Kikuchi, E., Catal. Lett., 17(1993) : 303.
85. Tzou, M. S., Asukura, K., Yamazaki, Y., and Kuroda, H., Catal. Lett., 11(1991) : 33.
86. Inui, T., Nishiyama, H., Shimizu, S., and Iwamoto, S., Appl. Catal., to be submitted.

APPENDIX A

SAMPLE OF CALCULATIONS

A-1 Calculation of Si/Metal Atomic Ratio for ZSM-5, Fe-silicate, and Cu-silicate

The calculation is based on weight of Sodium Silicate ($\text{Na}_2\text{O}\cdot\text{SiO}_2\cdot\text{H}_2\text{O}$) in B1 and B2 solutions.

$$\text{M.W. of Si} = 28.0855$$

$$\text{M.W. of SiO}_2 = 60.0843$$

$$\text{Weight percent of SiO}_2 \text{ in Sodium Silicate} = 28.5$$

$$\text{M.W. of Al} = 26.9815$$

$$\text{M.W. of AlCl}_3 = 133.3405$$

$$\text{Weight percent purity of AlCl}_3 = 97$$

$$\text{M.W. of Fe} = 55.847$$

$$\text{M.W. of Fe(NO}_3)_3\cdot 9\text{H}_2\text{O} = 404.00$$

$$\text{Weight percent purity of Fe(NO}_3)_3\cdot 9\text{H}_2\text{O} = 99$$

$$\text{M.W. of Cu} = 63.54$$

$$\text{M.W. of Cu(NO}_3)_2\cdot 3\text{H}_2\text{O} = 241.60$$

$$\text{Weight percent purity of Cu(NO}_3)_2\cdot 3\text{H}_2\text{O} = 99.5$$

For example, to prepare ZSM-5 at Si/Al atomic ratio of 50. Using Sodium Silicate 69 g with 45 g of water as B1 solution.

$$\text{mole of Si used} = \frac{\text{wt.(\%)} \cdot (\text{M.W. of Si}) \cdot (1 \text{ mole})}{100 \cdot (\text{M.W. of SiO}_2) \cdot (\text{M.W. of Si})} \quad (\text{A-1.1})$$

$$= 69 \cdot (28.5/100) \cdot (1/60.0843)$$

$$= 0.3273$$

Si/Al atomic ratio = 50

$$\text{mole of AlCl}_3 \text{ required} = 0.3273/50 = 6.5458 \cdot 10^{-3} \text{ mole}$$

$$\text{amount of AlCl}_3 = 6.5458 \cdot 10^{-3} \cdot 133.34 (100/97)$$

$$= 0.8998 \text{ g}$$

This is the amount of AlCl₃ used in A1 and A2 solutions

Si/Fe = 50

$$\text{mole of Fe(NO}_3)_3 \cdot 9\text{H}_2\text{O required} = 0.3273/50 = 6.5458 \cdot 10^{-3} \text{ mole}$$

$$\text{amount of Fe(NO}_3)_3 \cdot 9\text{H}_2\text{O} = 6.5458 \cdot 10^{-3} \cdot 404.00 \cdot (100/99)$$

$$= 2.6712 \text{ g}$$

This is the amount of Fe(NO₃)₃·9H₂O used in A1 and A2 solutions.

Si/Cu = 50

$$\text{mole of Cu(NO}_3)_2 \cdot 3\text{H}_2\text{O required} = 0.3273/50 = 6.5458 \cdot 10^{-3} \text{ mole}$$

$$\text{amount of Cu(NO}_3)_2 \cdot 3\text{H}_2\text{O} = 6.5458 \cdot 10^{-3} \cdot 241.60 \cdot (100/99.5)$$

$$= 1.5894 \text{ g}$$

This is the amount of Cu(NO₃)₂·3H₂O used in A1 and A2 solutions.

A-2 Calculation of Metal Ion-exchanged ZSM-5 and Metallosilicate

Pt ion-exchange

Determine the amount of Pt into catalyst = 0.5 wt. %

The catalyst use = x g

So that: from the equation

$$\text{Pt}/(\text{x}+\text{Pt}) = 0.5/100 \quad (\text{A-2.1})$$

$$100 \cdot \text{Pt} = 0.5 \cdot (\text{x}+\text{Pt})$$

$$(100-0.5) \cdot \text{Pt} = 0.5 \cdot \text{x}$$

thus $\text{Pt} = 0.5 \cdot \text{x} / (100-0.5) \text{ g}$

use $\text{Pt}(\text{NH}_3)_4\text{Cl}_2 \cdot \text{H}_2\text{O}$ (M.W. 352.13, 55% Pt)

$$\text{weight of } \text{Pt}(\text{NH}_3)_4\text{Cl}_2 \cdot \text{H}_2\text{O} = [0.5 \cdot \text{x} / (100-0.5)] \cdot [100/55] \text{ g}$$

Cu ion-exchange

Determine the amount of Cu into catalyst = 0.5 wt. %

the catalyst use = x g

So that : from the equation

$$\text{Cu}/(\text{x}+\text{Cu}) = 0.5/100$$

$$100 \cdot \text{Cu} = 0.5 \cdot (\text{x}+\text{Cu})$$

$$(100-0.5) \cdot \text{Cu} = 0.5 \cdot \text{x}$$

thus $\text{Cu} = 0.5 \cdot \text{x} / (100-0.5) \text{ g}$

use $\text{Cu}(\text{NO}_3)_2 \cdot 3\text{H}_2\text{O}$ (M.W. 241.60, 26.30% Cu, purity 99.5%)

$$\text{weight of Cu(NO}_3)_2 \cdot 3\text{H}_2\text{O} = [0.5 \cdot x / (100 - 0.5)] \cdot [(100 / 26.30) \cdot (100 / 99.5)]$$

Various copper salts used for ion exchange

copper salt	%purity	M.W.	%Cu	weight of copper salt (g)
$\text{Cu(NO}_3)_2 \cdot 3\text{H}_2\text{O}$	99.5	241.60	26.30	$[0.5 \cdot x / (100 - 0.5)] \cdot [(100 / 26.30) \cdot (100 / 99.5)]$
$\text{Cu(CH}_3\text{COO)}_2 \cdot \text{H}_2\text{O}$	99.0	199.65	31.83	$[0.5 \cdot x / (100 - 0.5)] \cdot [(100 / 31.83) \cdot (100 / 99)]$
CuCl	95	98.993	64.19	$[0.5 \cdot x / (100 - 0.5)] \cdot [(100 / 64.19) \cdot (100 / 95)]$
$\text{CuCl}_2 \cdot 2\text{H}_2\text{O}$	97	170.48	37.27	$[0.5 \cdot x / (100 - 0.5)] \cdot [(100 / 37.27) \cdot (100 / 97)]$
$\text{CuSO}_4 \cdot 5\text{H}_2\text{O}$	99.5	249.68	25.45	$[0.5 \cdot x / (100 - 0.5)] \cdot [(100 / 25.45) \cdot (100 / 99.5)]$

A-3 Calculation of Reaction Flow Rate

The catalyst used = 0.5000 g

packed catalyst into quartz reactor (diameter = 0.6 cm)

determine the average high of catalyst bed = x cm

So that, volume of catalyst bed = $\pi \cdot (0.3)^2 \cdot x$ cc-catalyst

used GHSV (Gas Hourly Space Velocity) = 2,000 h^{-1}

$$\text{GHSV} = \frac{\text{Volumetric flow rate}}{\text{Volume of Catalyst}} = 4,000 \text{ h}^{-1}$$

$$\text{Volumetric flow rate} = 4,000 \cdot \text{Volume of catalyst}$$

$$\begin{aligned}
 &= 4,000 \cdot \pi (0.3)^2 \cdot x \text{ cc./h} \\
 &= 4,000 \cdot \pi (0.3)^2 \cdot x / 60 \text{ cc./ min.}
 \end{aligned}$$

at STP : Volumetric flow rate = Volumetric flow rate = Volume flow rate $\cdot (273.15+t)$

$$\frac{\quad}{273.15}$$

where : t = room temperature, °C

A-4. BET Surface Area Calculation

From BET equation :

$$x / v(1-x) = (1/ v_m C) + (C-1) \cdot x / v_m C \quad (\text{A-4.1})$$

where : x = ratio of partial pressure P/ P_o

P_o = saturated vapor pressure of N₂ (or adsorbed gas)

P = equilibrium vapor pressure of N₂

v = amount of adsorption to cover the surface, c.c. at the NTP/gm of sample

$$C = \exp (E_1 - E_2 / RT) \quad (\text{A-4.2})$$

where : E₁ = heat of adsorption of the first layer

E₂ = heat of condensation of adsorbed gas

assume $C \rightarrow \infty$, then

$$x / (v \cdot (1-x)) = (1 / v_m C) \cdot x \quad (\text{A-5.3})$$

let : $v_m = v'_m$

$v_m =$ maen amount of adsorption to form the N_2 complete monolayer

$v =$ amount of adsorption measuring by G.C.

$$x = P/P_o$$

$$P_b \cdot V / 273 = P_t V / T \quad (\text{A-4.4})$$

where : $V =$ constant volume

$P_b =$ pressure at 0°C

$P_t =$ pressure at $t^\circ\text{C}$

$T = 273.15 + t, \text{K}$

$$P_b = (273.15 / T) \cdot P_t = 1 \text{ atm}$$

partial pressure

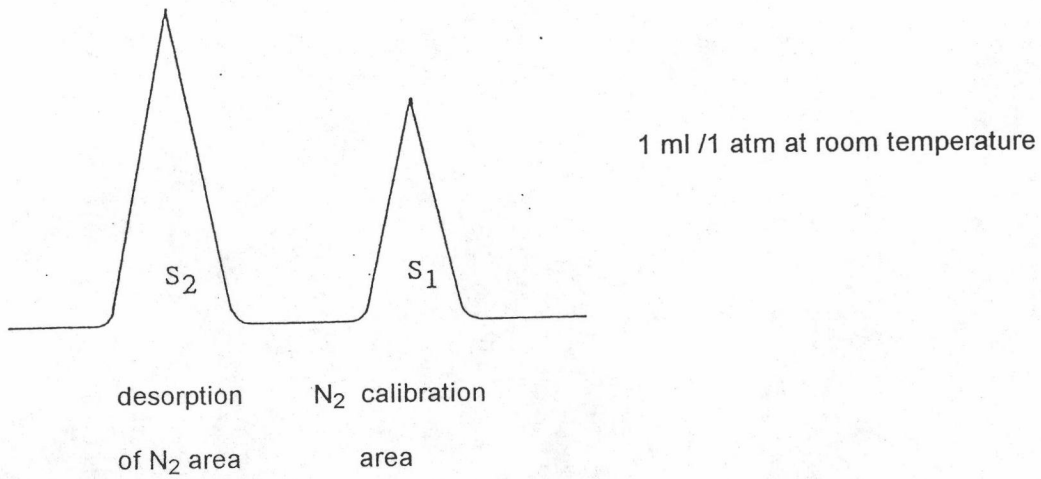
$$P = \frac{((\text{Flow of (He + N}_2) - \text{Flow of He)})}{\text{Flow of (He + N}_2)} \cdot P_b \quad (\text{A-4.5})$$

$$= 0.3 \text{ atm}$$

N_2 saturated vapor pressure , $P_o = 1.1 \text{ atm} = 836 \text{ mm. Hg}$

$$X = P/P_o = P / 1.1$$

How to measure v



$$V = (S_2/S_1) \cdot (1/w) \cdot (273.15/T) \cdot V \quad \text{c.c. / g of catalyst (A-4.6)}$$

where : w = weight of sample

$$v'_m = v \cdot [1 - ((\text{flow of He} + N_2 - \text{flow of He}) / 1.1)] \quad (\text{A-4.7})$$

flow of He + N_2 c.c. NTP / g of catalyst

$$s_b = s \cdot v'_m \quad (\text{A-4.8})$$

where : s = surface area from literature of N_2
 = 4.373 $\text{m}^2/\text{c.c of } N_2$

so that : $s_b = 4.373 v'_m \text{ m}^2 / \text{g of catalyst}$

A-5 TPD calculation

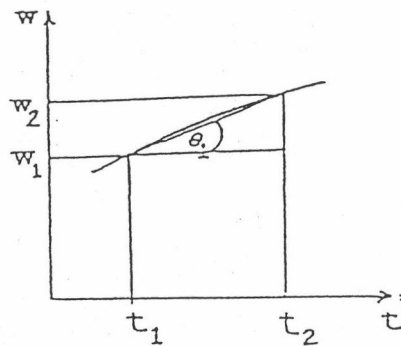


Figure A-5.1 Plot of weight loss vs. time

From figure A-5.1:

$$\left(\frac{dw}{dt}\right) = (w_2 - w_1) / (t_2 - t_1) + \tan \theta \quad (\text{A-5.1})$$

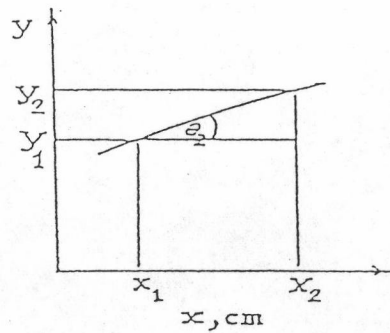


Figure A-5.2 Plot of full scale chart relating weight loss to speed chart which is related to time.

From figure A-5.2 :

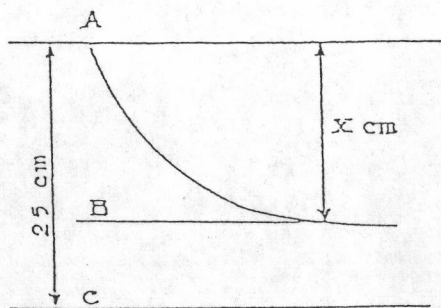
The recorder condition was adjust follows :

$$\begin{aligned}
 25 \text{ cm} &= a \text{ mg} \\
 y_1 \text{ cm} &= (a \cdot y_1)/25 \text{ mg} \\
 \text{and } y_2 \text{ cm} &= (a \cdot y_2)/25 \text{ mg} \\
 \text{chart speed} \quad b \text{ cm} &= 60 \text{ sec} \\
 x_1 \text{ cm} &= (60 \cdot x_1)/b \text{ sec} \\
 x_2 \text{ cm} &= (60 \cdot x_2)/b \text{ sec}
 \end{aligned}$$

$$\frac{dw/dt}{(60/b) \cdot (x_2 - x_1)} = \frac{(a/25) \cdot (y_2 - y_1)}{(25 \cdot 60)} \tan \theta \quad (\text{A-5.2})$$

For TPD curve plot between $(dw/dt)/w_0$ vs. temperature

where : w = dry weight of catalyst and calculated as follows



we set full chart scale = a mg

at A position weight of catalyst = a mg

B position weight of catalyst = $ax/25$ mg

$$\text{weight loss} = ax/25 \text{ mg} \quad (\text{A-5.3})$$

$$\text{dry wt. of catalyst} = \text{wt. of sample before drying} - \text{wt. loss} \quad (\text{A-5.4})$$

A-6 Calculation of NO and C₃H₈ conversion

The effluent gas was analyzed by gas chromatography, the NO reduction activity was evaluated in terms of the conversion of NO into N₂.

$$\text{NO Conversion(\%)} = (2[\text{N}_2]_{\text{out}} / [\text{NO}]_{\text{in}}) \cdot 100$$

The C₃H₈ oxidation activity was evaluated in terms of the conversion of C₃H₈ into CO and CO₂.

$$\text{C}_3\text{H}_8 \text{ Conversion(\%)} = \frac{([\text{C}_3\text{H}_8]_{\text{in}} - [\text{C}_3\text{H}_8]_{\text{out}})}{[\text{C}_3\text{H}_8]_{\text{in}}} \cdot 100$$

APPENDIX B

Physical Properties of Nitric Oxide

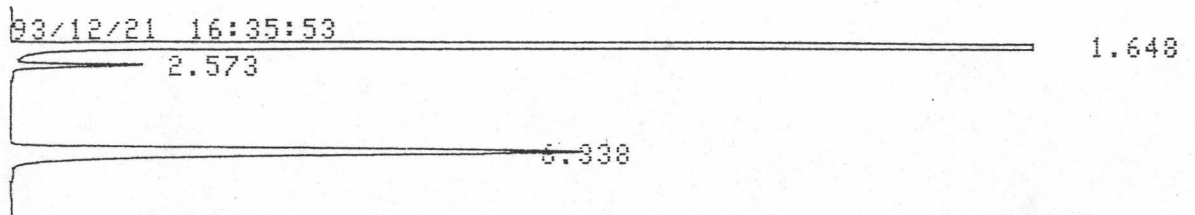
Property	Value
mol. wt.	30.1
m.p., °C	-161
b.p., °C	151.18
heat of fusion, kcal./mole	0.550
heat of vaporization, kcal./mole	3.293
heat of formation, kcal./mole	21.50
density[0 °C, 1 atm], g/L	1.2536
sp. gr., gas, [0 °C, 1 atm], (air = 1)	-93
critical temperature, °C	1.018
critical pressure, atm	64
color	colorless gas, blue liquid and solid

Ambient Air Quality Standard of Thailand(1981)

Pollutants	average value (mg/m ³)				methods of measurement
	1 h	8 h	24 h	1 year	
Carbon Monoxide (CO)	50	20	-	-	Non Dispersive Infrared Detection
Nitrogen Dioxide (NO ₂)	0.32	-	-	-	Gas Phase Chemiluminescence
Sulfur Dioxide (SO ₂)	-	- 0.3	1*		Pararosanniline
Suspended Particulate Matter (SPM)	-	-	0.33	0.1*	Gravimetric
Photochemical Oxidant (O ₃)	0.20	-	-	-	Chemiluminescence
Lead (Pb)	-	-	0.01	-	Wet Ashing

Note : * = Geometric mean

Sample of Chromatogram



COLUMN MS-5A

PKNO	TIME	AREA	CONC.	NAME
1	1.648	221521	94.4088	O ₂
2	2.573	1252	0.5336	N ₂
3	6.338	11867	5.0576	CO

01 16:35:27 0.533
5.992 2.297

COLUMN PORAPAK-Q

PKNO	TIME	AREA	CONC.	NAME
1	0.533	52711	85.2217	AIR
2	0.98	4111	6.6467	CO ₂
3	2.297	4598	7.4345	H ₂ O
4	5.992	431	0.6971	C ₃ H ₈



VITA

Mr. Wittaya Engopasanan was born in Chaiyaphum, Thailand, on February 26, 1967. He received his Bachelor Degree of Science from the Department of Chemistry, Faculty of Science, Chiangmai University in 1989.