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## APPENDIX A

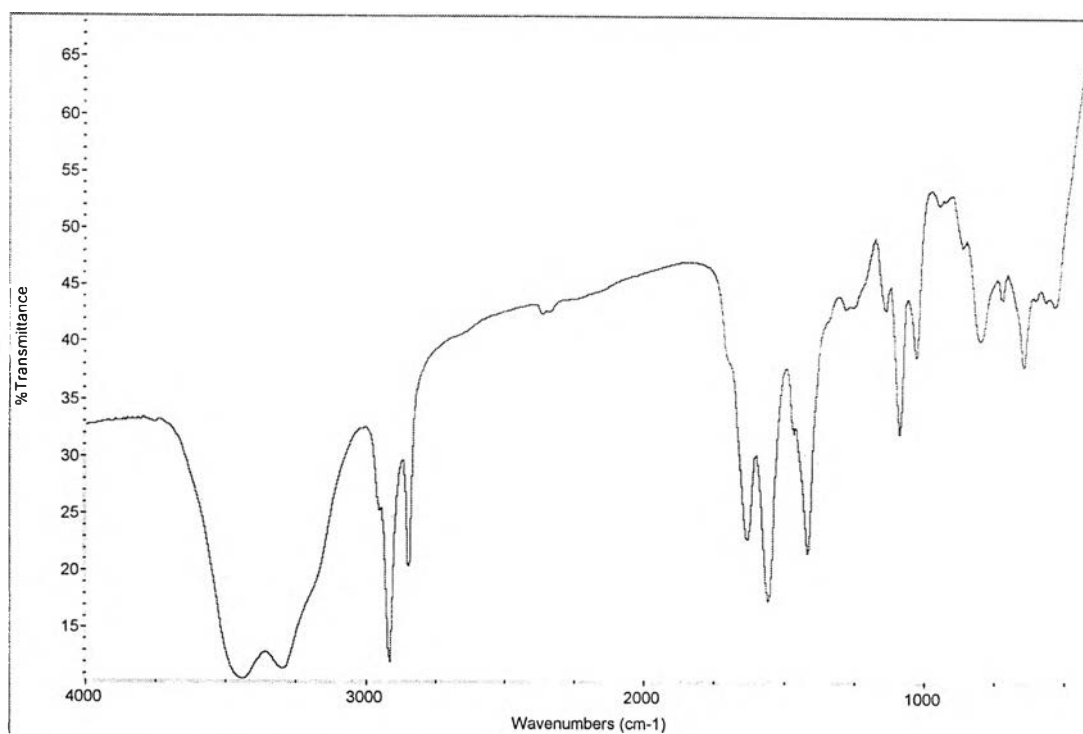


Figure A.1 The IR spectrum of 1C

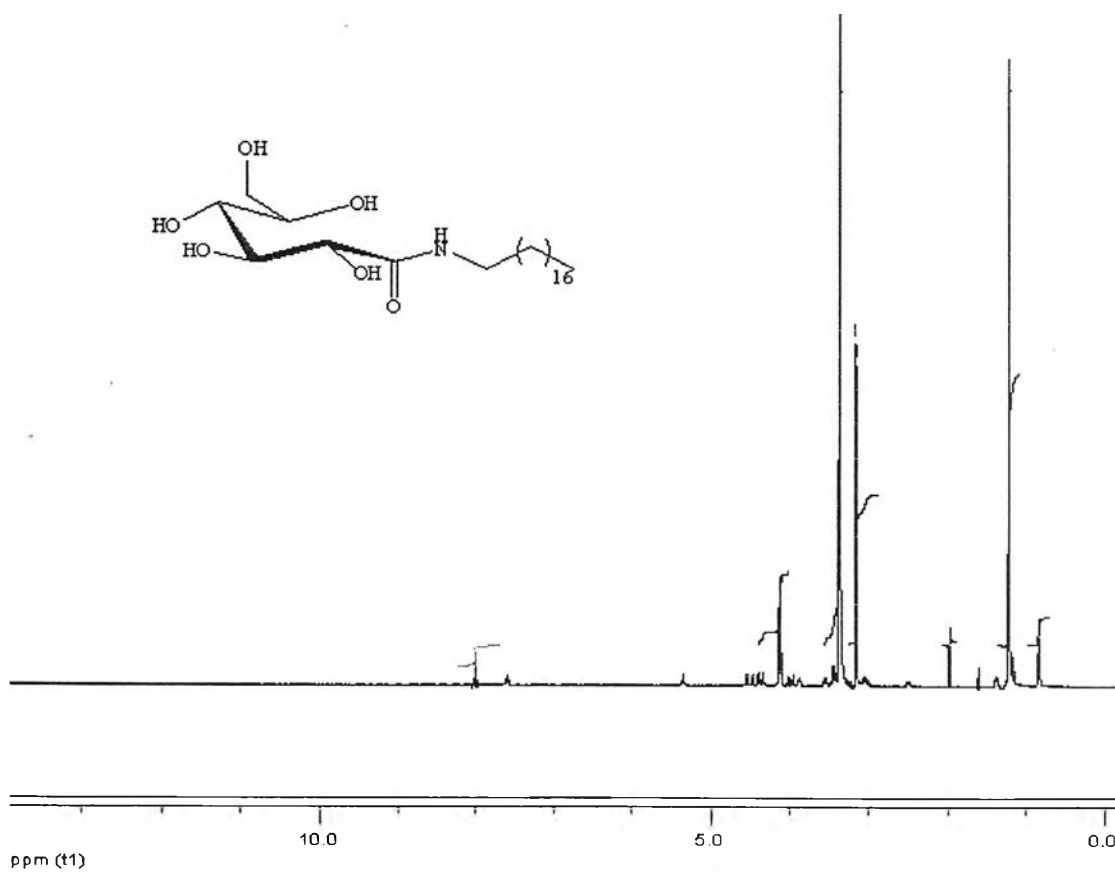


Figure A.2 The <sup>1</sup>H-NMR spectrum of 1C

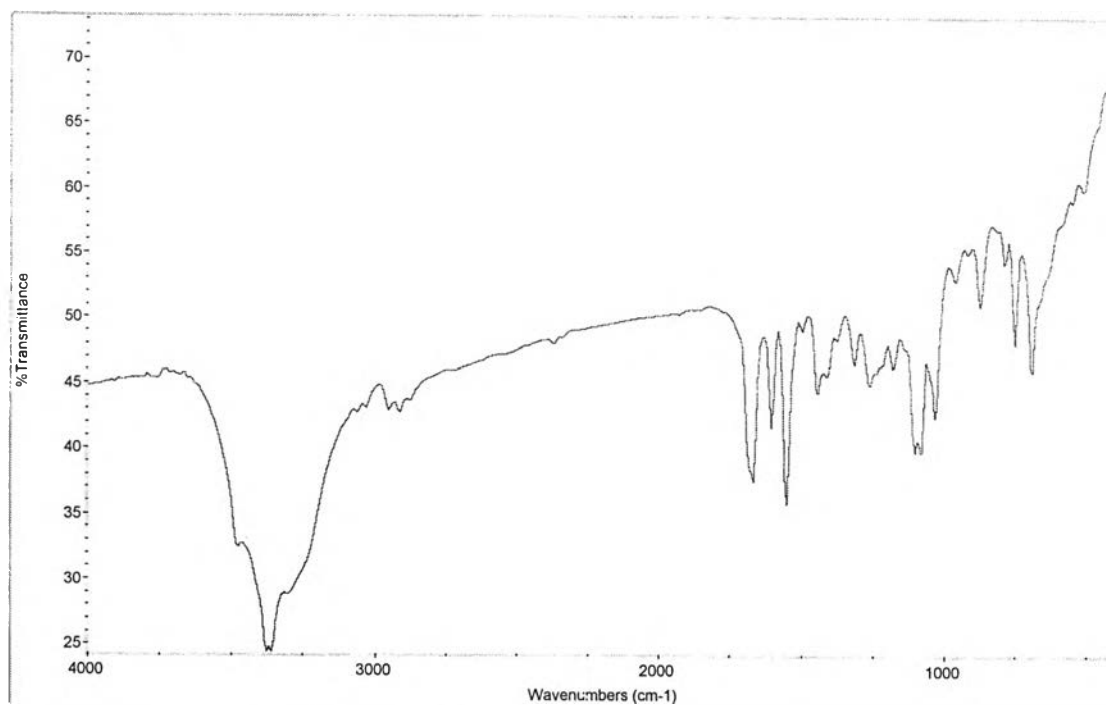


Figure A.3 The IR spectrum of 2C

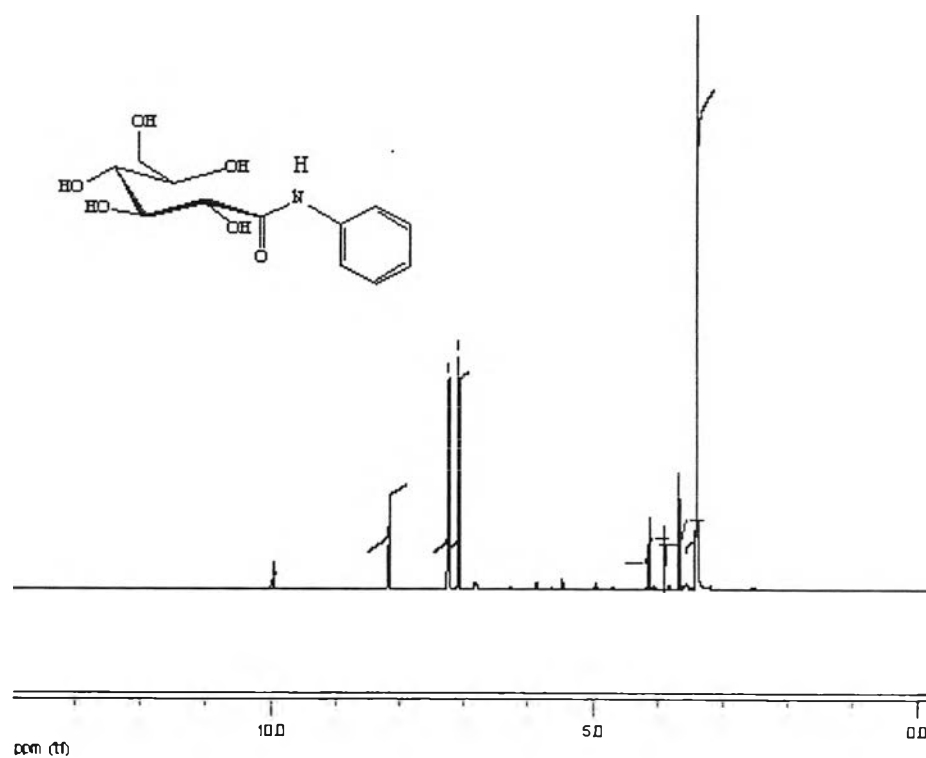


Figure A.4 The <sup>1</sup>H-NMR spectrum of 2C



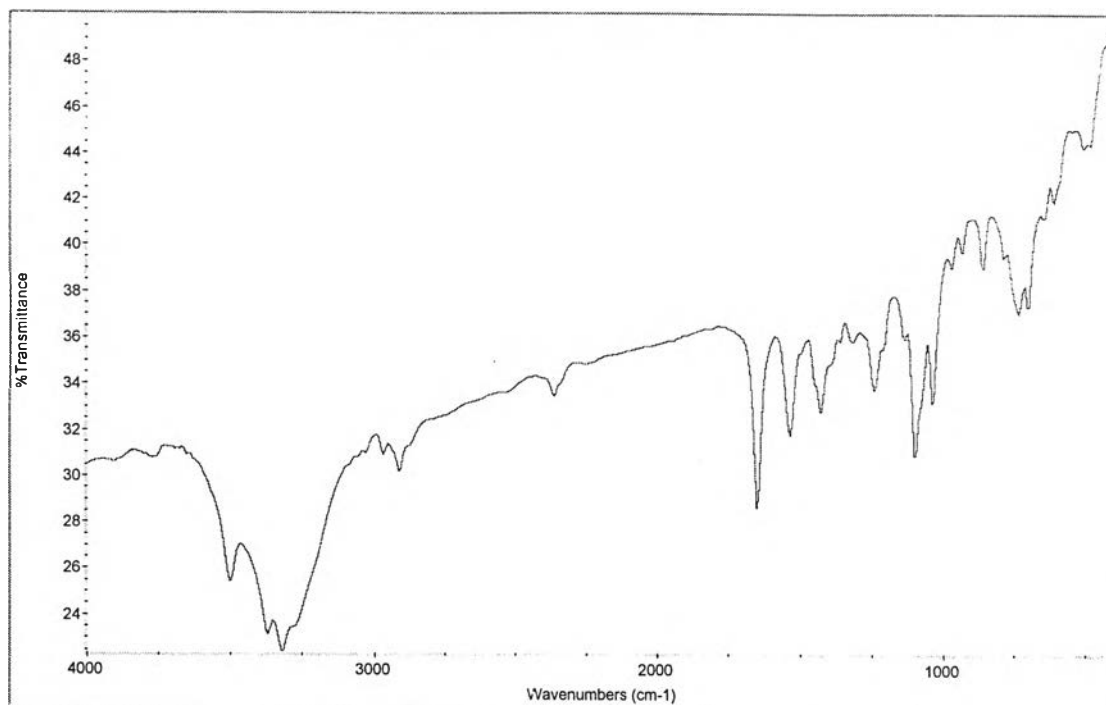


Figure A.5 The IR spectrum of 3C

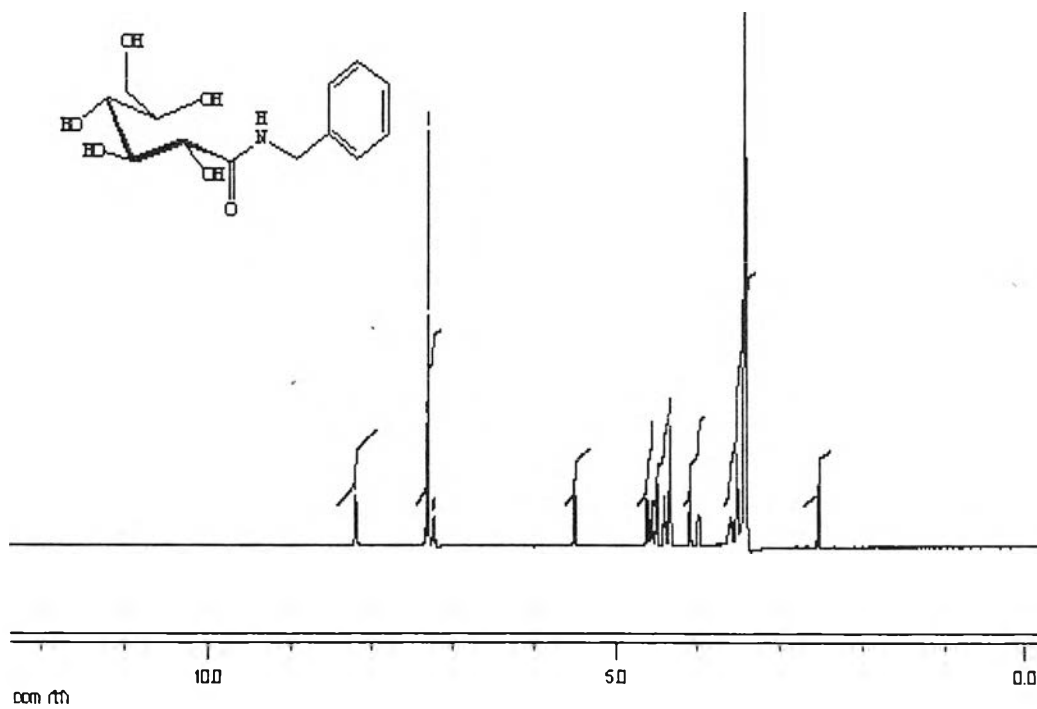


Figure A.6 The <sup>1</sup>H-NMR spectrum of 3C

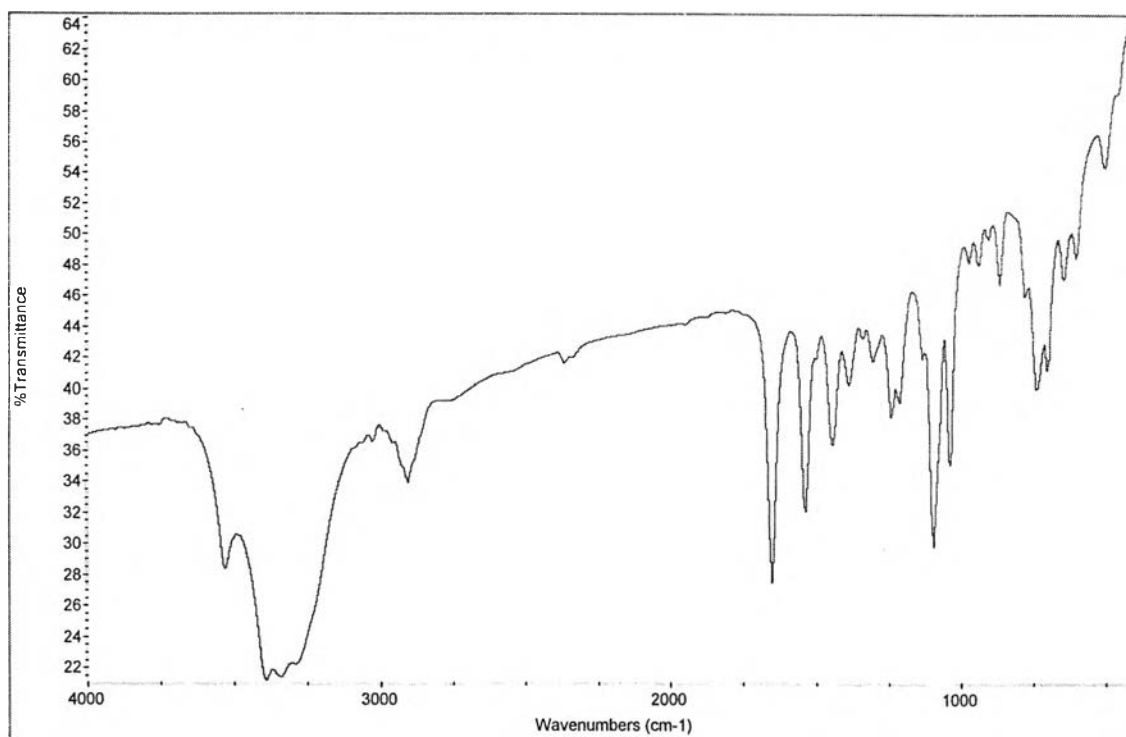


Figure A.7 The IR spectrum of **4C**

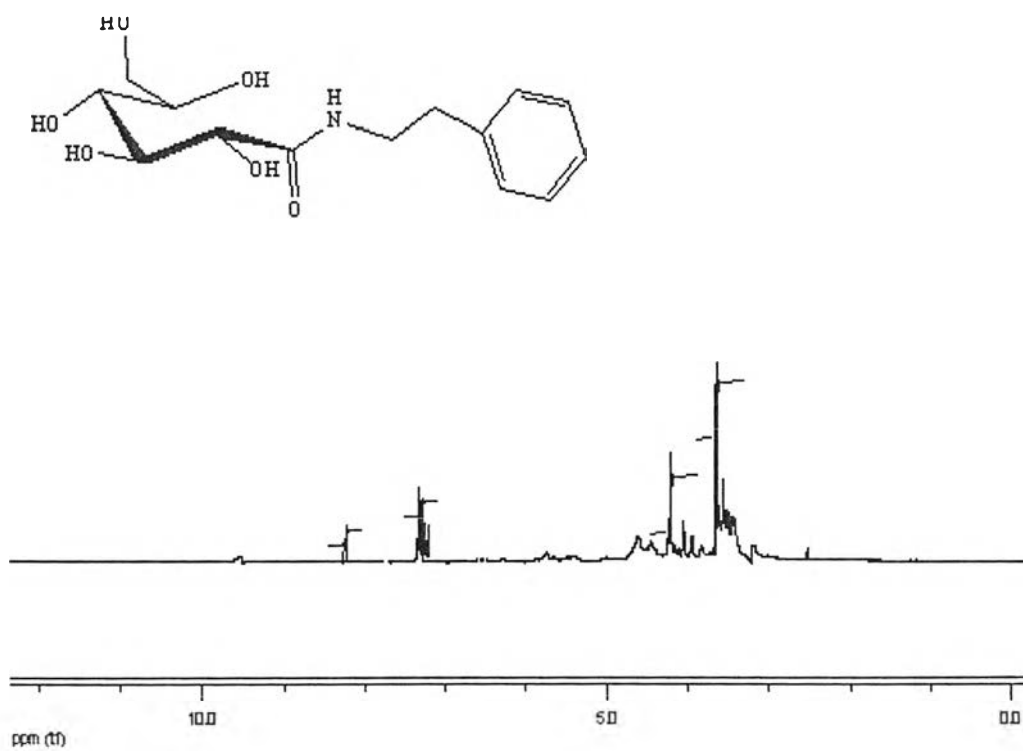
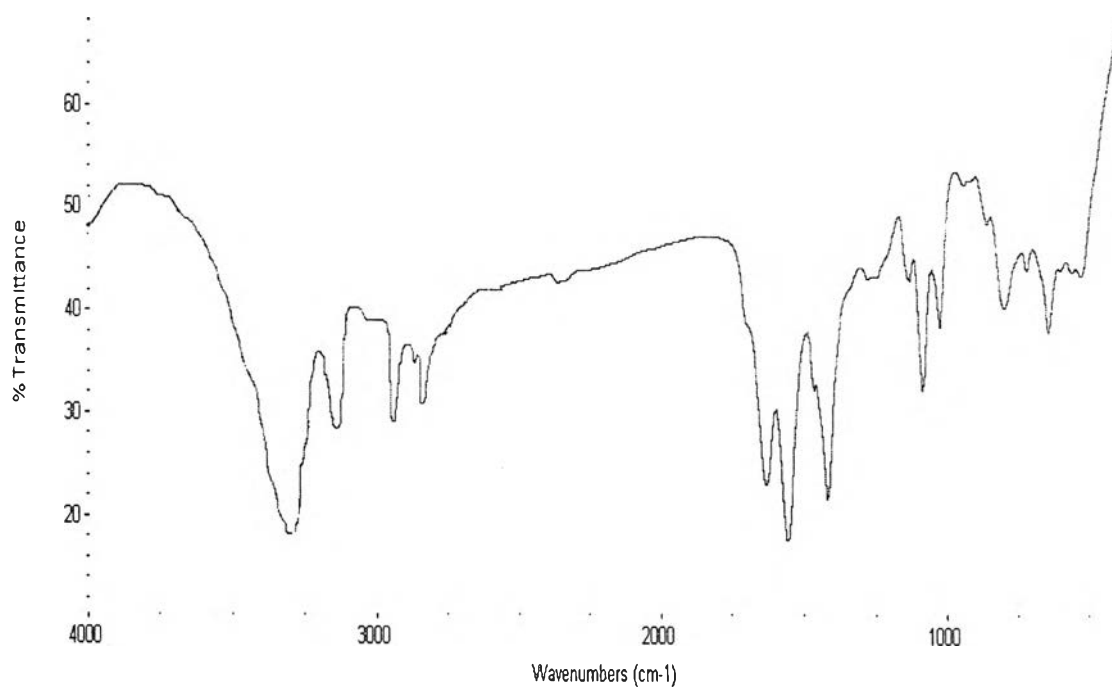
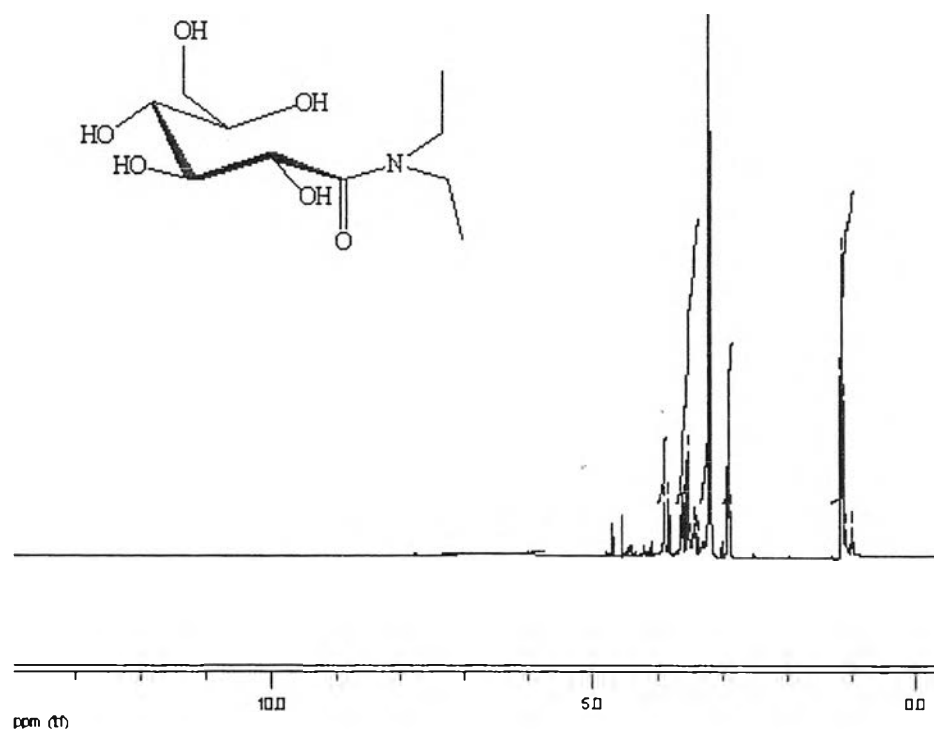


Figure A.8 The  $^1\text{H-NMR}$  spectrum of **4C**



**Figure A.9** The IR spectrum of 5C



**Figure A.10** The <sup>1</sup>H-NMR spectrum of 5C

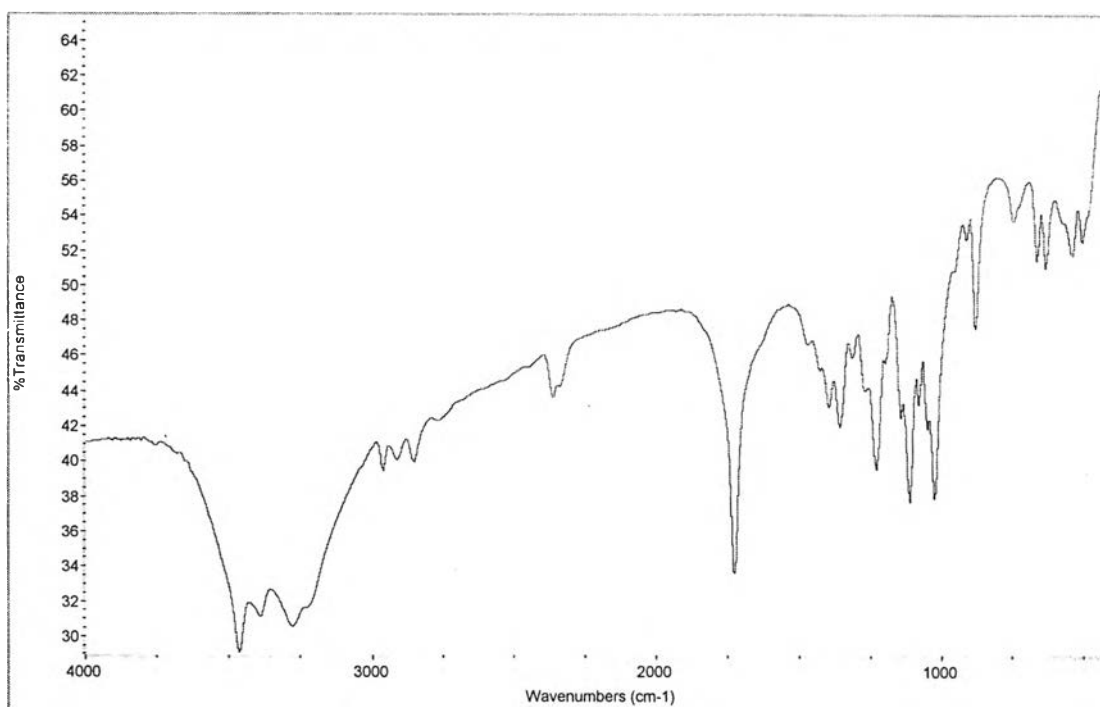


Figure A.11 The IR spectrum of 6C

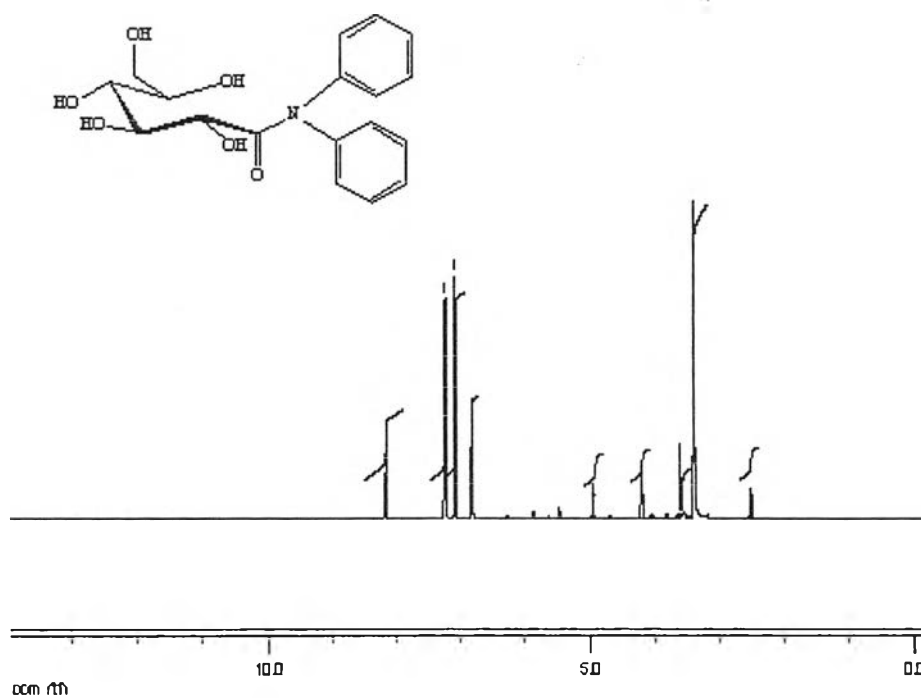


Figure A.12 The <sup>1</sup>H-NMR spectrum of 6C

## **APPENDIX B**

### B.1 Calculation for %yield of *N*-alkyl/aryl -D-gluconamides

$$\% \text{ Yield} = \left( \frac{\text{Actual Yield}}{\text{Theoretical Yield}} \right) \times 100 \quad (1)$$

% yield of *N*-Octadecyl – D-gluconamide when D- glucono–1,5 –lactone :

Octadecylamine is 1:1

$$\begin{aligned} \% \text{ Yield} &= \left[ \frac{2.211 \text{ g}}{2.571 \text{ g}} \right] \times 100 \\ &= 86 \% \end{aligned}$$

% yield of *N*-Phenyl –D- gluconamide when D- glucono–1,5 –lactone :

Phenylamine is 1:1

$$\begin{aligned} \% \text{ Yield} &= \left[ \frac{0.809 \text{ g}}{1.556 \text{ g}} \right] \times 100 \\ &= 52 \% \end{aligned}$$

% yield of *N*-Benzyl –D- gluconamide when D- glucono–1,5 –lactone :

Benzylamine is 1:1

$$\begin{aligned} \% \text{ Yield} &= \left[ \frac{1.178 \text{ g}}{1.636 \text{ g}} \right] \times 100 \\ &= 72 \% \end{aligned}$$

% yield of *N*-Phenethyl –D- gluconamide when D- glucono–1,5 –lactone :

Phenethylamine is 1:1

$$\begin{aligned} \% \text{ Yield} &= \left[ \frac{1.424 \text{ g}}{1.716 \text{ g}} \right] \times 100 \\ &= 83 \% \end{aligned}$$

% yield of N,N-Diethyl-D-gluconamide when D- glucono-1,5 -lactone :

Diethylamine is 1:1

$$\begin{aligned} \% \text{ Yield} &= \left[ \frac{0.592 \text{ g}}{1.444 \text{ g}} \right] \times 100 \\ &= 41\% \end{aligned}$$

% yield of N,N-Diphenyl -D- gluconamide when D- glucono-1,5 -lactone :

Diphenylamine is 1:1

$$\begin{aligned} \% \text{ Yield} &= \left[ \frac{1.138 \text{ g}}{1.996 \text{ g}} \right] \times 100 \\ &= 57\% \end{aligned}$$

## B.2 Calculation of Hydrophilic-lipophilic balance (HLB)

$$\text{HLB} = 20 \times (M_H / M_H + M_L)$$

When

$M_H$  = formula weight of the hydrophilic

$M_L$  = formula weight of the lipophilic

HLB of N- Octadecyl-D- gluconamide

$$\begin{aligned} &= 20 \times \left[ \frac{178.14}{178.14 + 269.52} \right] \\ &= 8.0 \end{aligned}$$

HLB of N- Phenyl - D- gluconamide

$$\begin{aligned} &= 20 \times \left[ \frac{178.14}{178.14 + 93.13} \right] \\ &= 13.1 \end{aligned}$$

HLB of N- Benzyl -D-gluconamide

$$\begin{aligned} &= 20 \times \left[ \frac{178.14}{178.14 + 107.16} \right] \\ &= 12.5 \end{aligned}$$

HLB of .N- Phenethyl -D-gluconamide

$$= 20 \times \left[ \frac{178.14}{178.14 + 121.18} \right]$$

$$= 11.9$$

HLB of N,N- Diethyl- D- gluconamide

$$= 20 \times \left[ \frac{178.14}{178.14 + 73.14} \right]$$

$$= 14.2$$

HLB of N,N- Diphenyl - D-gluconamide

$$= 20 \times \left[ \frac{178.14}{178.14 + 169.23} \right]$$

$$= 10.3$$

HLB of NP 4 (Nonylphenoethoxylates of 4ethylene oxide )

$$= 20 \times \left[ \frac{60.72}{60.72 + 203.28} \right]$$

$$= 4.6$$

HLB of NP40 (Nonylphenoethoxylates of 40 ethylene oxide )

$$= 20 \times \left[ \frac{1787.4}{1787.4 + 198.6} \right]$$

$$= 18.0$$



**Table B.1** Surface tension of gluconamide derivatives (1C-6C)

<b>Compound</b>	<b>%W/V</b>	<b>Concentration(mM)</b>	<b>Surface tension (mN/m)</b>
<b>1C</b>	<b>0</b>	<b>0</b>	<b>73.00</b>
	<b>0.1</b>	<b>2.234</b>	<b>70.40</b>
	<b>1.0</b>	<b>22.340</b>	<b>68.61</b>
<b>2C</b>	<b>0</b>	<b>0</b>	<b>73.00</b>
	<b>0.1</b>	<b>3.686</b>	<b>66.83</b>
	<b>1.0</b>	<b>36.860</b>	<b>64.23</b>
<b>3C</b>	<b>0</b>	<b>0</b>	<b>73.00</b>
	<b>0.1</b>	<b>3.505</b>	<b>72.60</b>
	<b>1.0</b>	<b>35.050</b>	<b>69.63</b>
<b>4C</b>	<b>0</b>	<b>0</b>	<b>73.00</b>
	<b>0.1</b>	<b>3.341</b>	<b>67.84</b>
	<b>1.0</b>	<b>33.410</b>	<b>59.87</b>
<b>5C</b>	<b>0</b>	<b>0</b>	<b>73.00</b>
	<b>0.1</b>	<b>3.979</b>	<b>64.08</b>
	<b>1.0</b>	<b>39.790</b>	<b>48.37</b>
<b>6C</b>	<b>0</b>	<b>0</b>	<b>73.00</b>
	<b>0.1</b>	<b>2.878</b>	<b>68.26</b>
	<b>1.0</b>	<b>28.780</b>	<b>62.15</b>

## VITAE

Mr. Satatouch Piamkong was born on November 1<sup>st</sup>, 1974 in Bangkok, Thailand. He received a Bachelor Degree of Science, majoring in Industry Chemistry from King Mongkut's Institute of Technology North Bangkok, in 1997. Since 2003, he has been a graduate student studying Petrochemistry and Polymer Science as his major course at Chulalongkorn University.

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