



REFERENCES

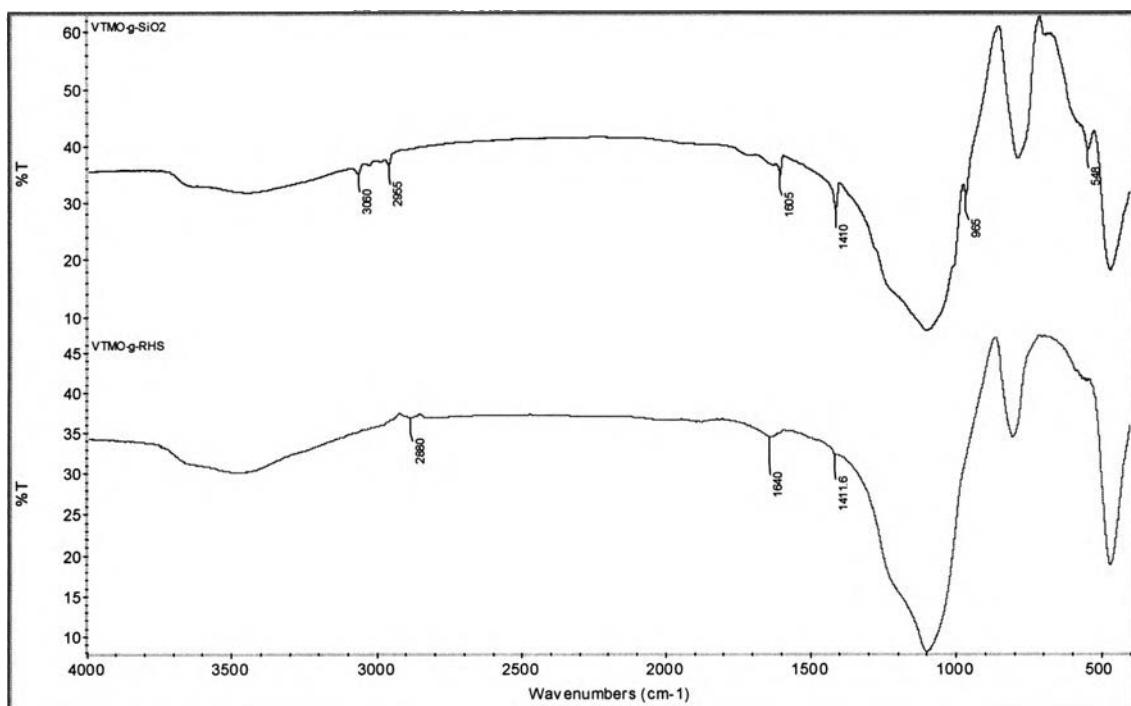
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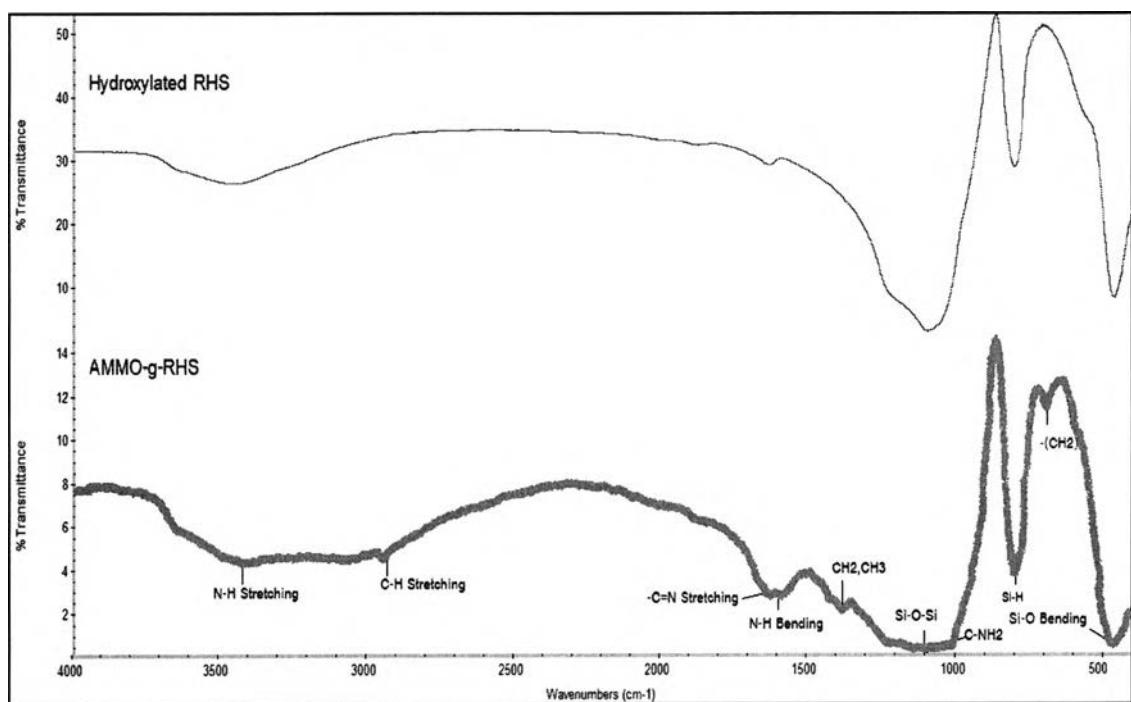
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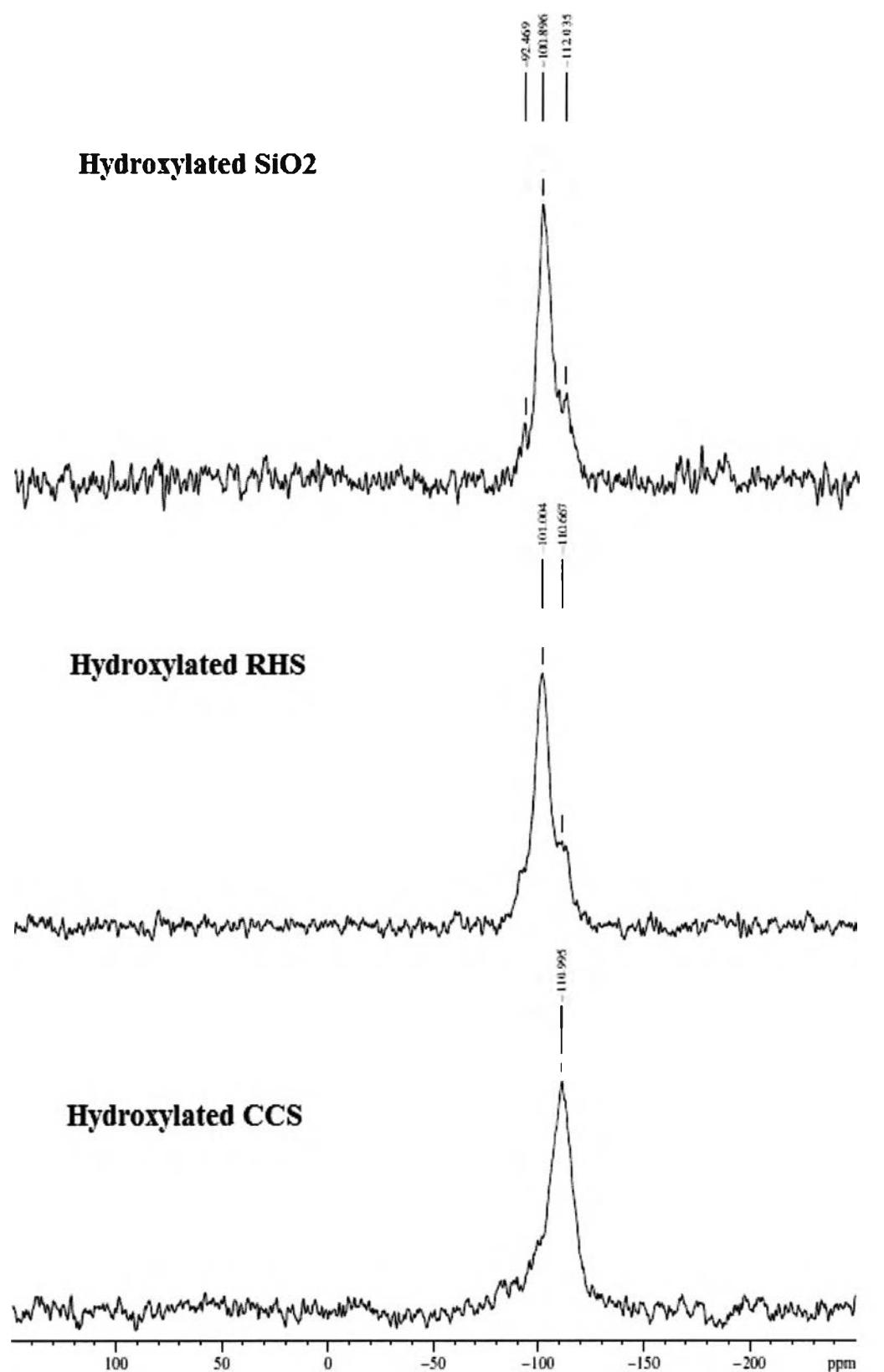
APPENDICES



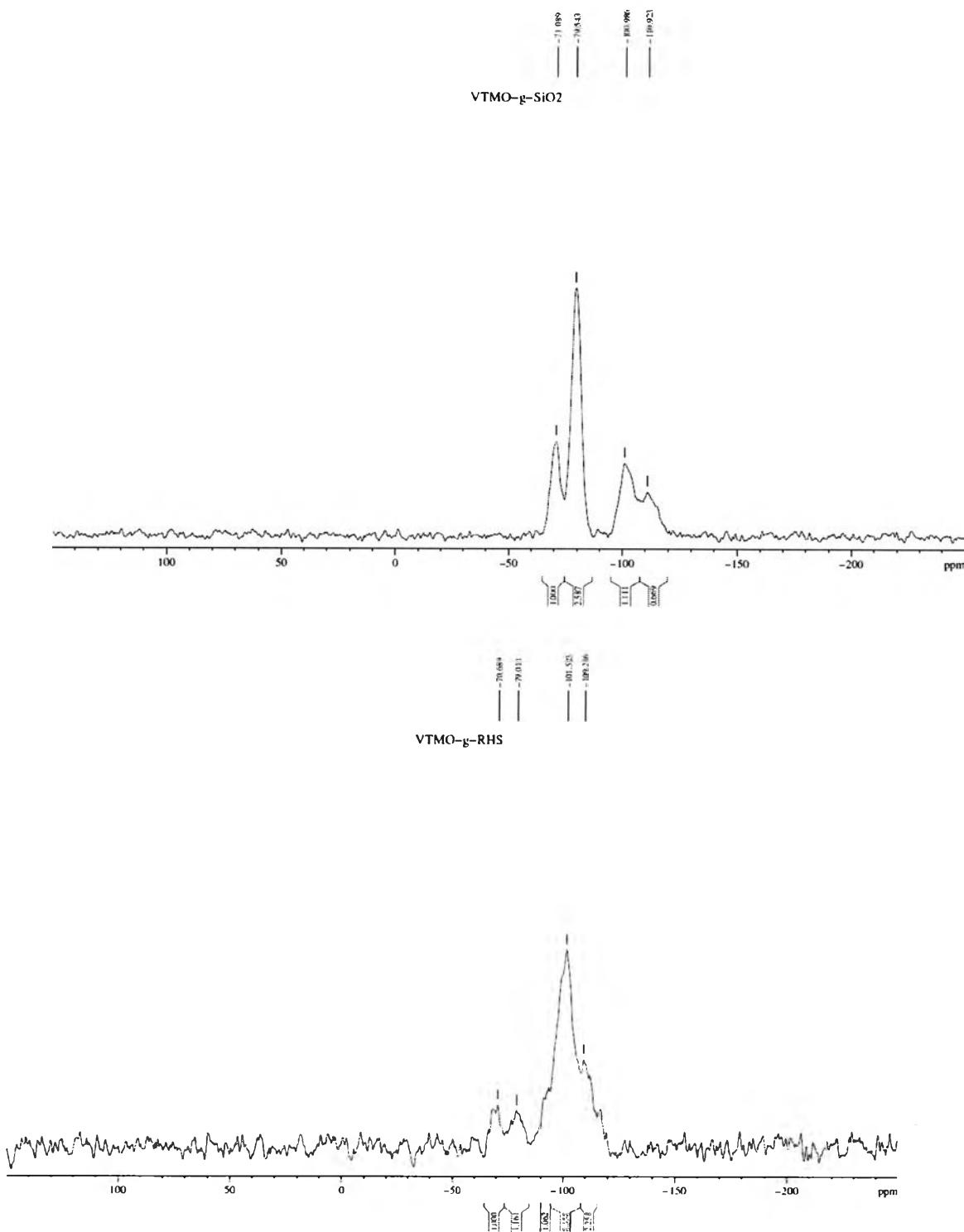
A1 FTIR spectra of VTMO-g-SiO₂ and VTMO-g-RHS



A2 FTIR spectra of hydroxylated RHS and AMMO-g-RHS

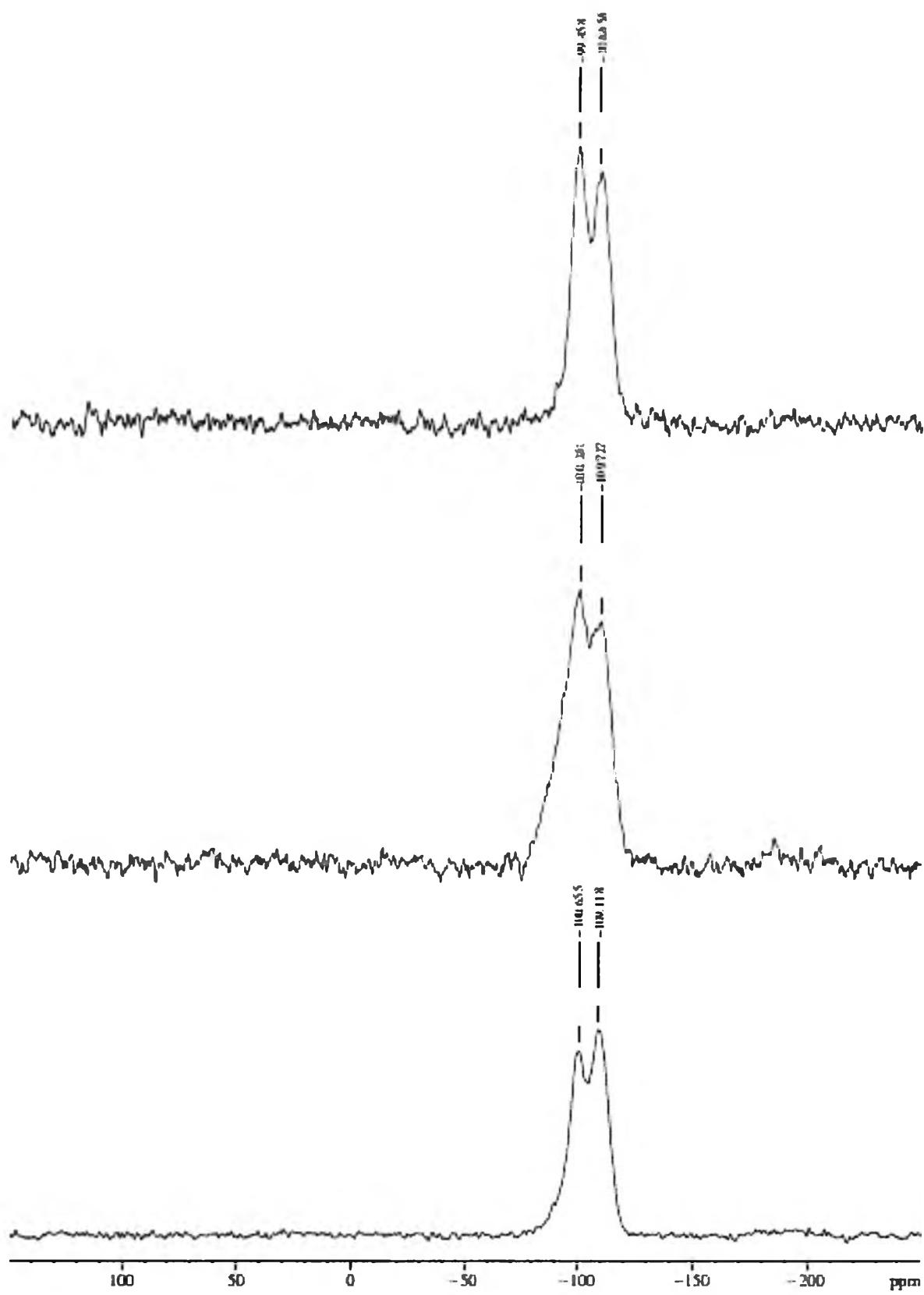


A3 ^{29}Si NMR of hydroxylated SiO_2 , hydroxylated RHS, and hydroxylated CCS

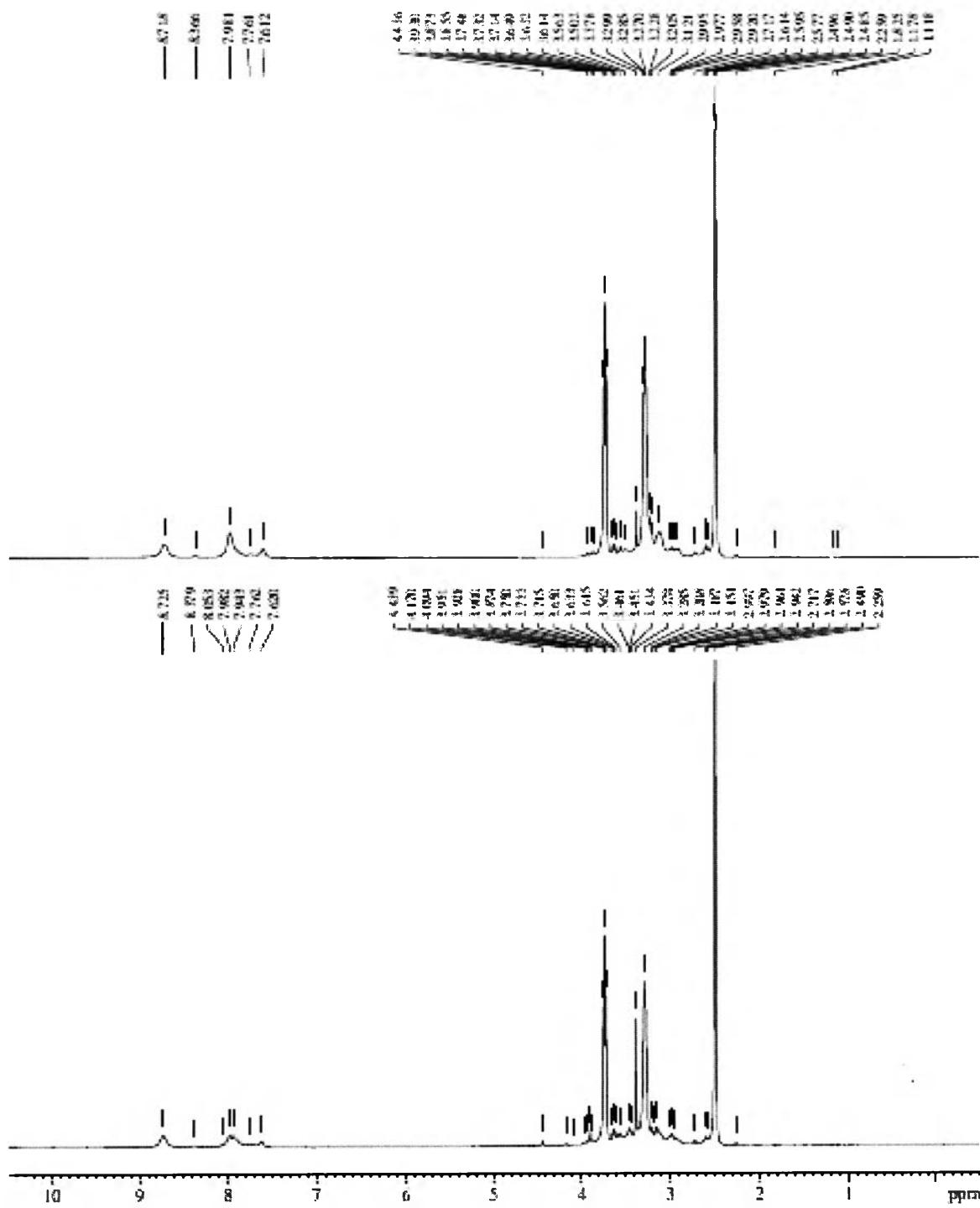


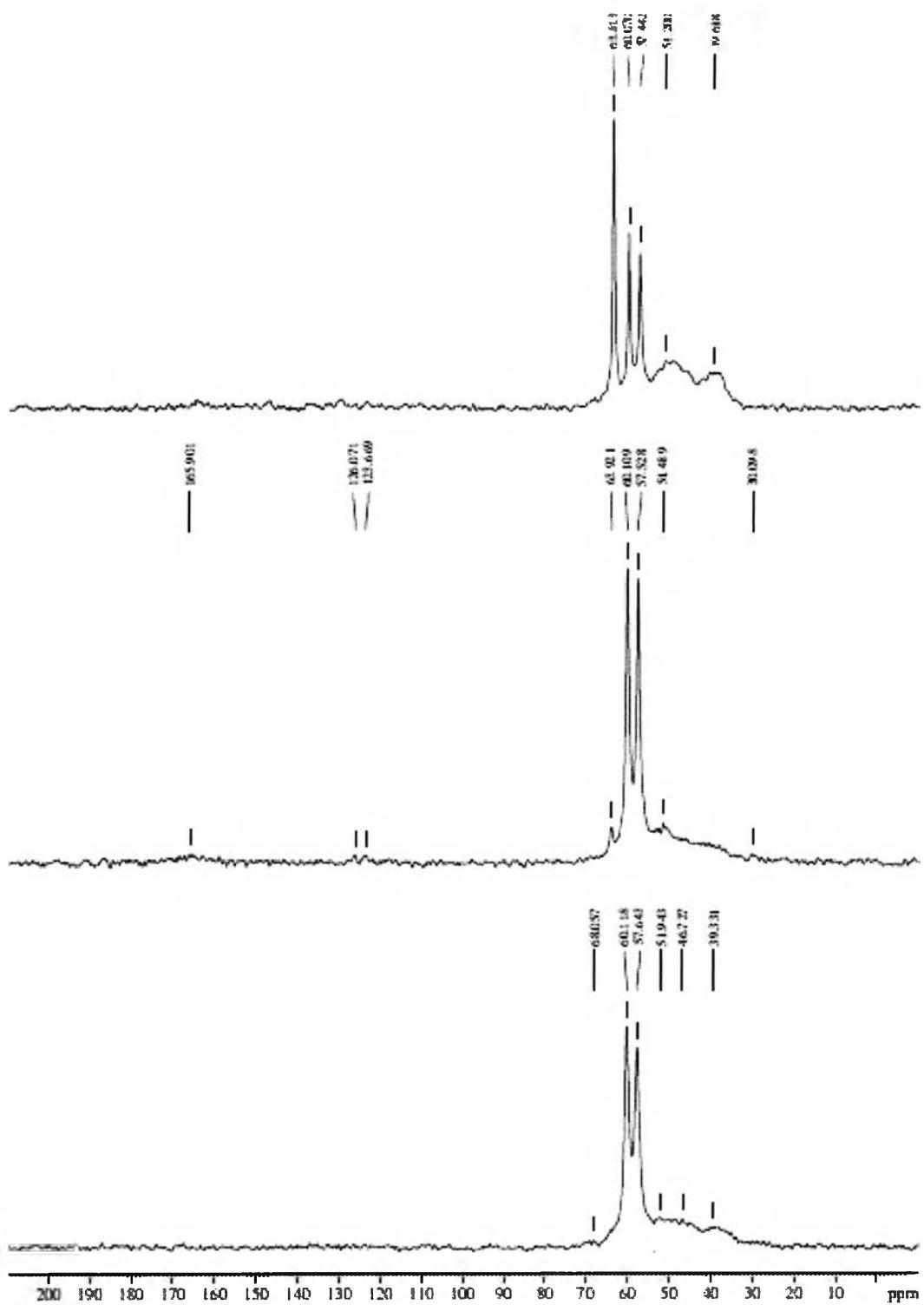
A4 ²⁹Si NMR of VTMO-g-SiO₂ and VTMO-g-RHS

I 27564186



A5 ^{29}Si NMR of SSilatrane, RHSilatrane, and CCSilatrane





A7 ^{13}C NMR of SSilatrane, RHSilatrane, and CCSilatrane



MASTERSIZER 2000

Result Analysis Report

Sample Name:
CCSlatrane_U1 - Average

SOP Name:

Measured:
14 August 2009 14:06:24

Sample Source & type:

Measured by:
User

Analysed:
14 August 2009 14:06:25

Sample bulk lot ref:

Result Source:
Averaged

Particle Name:
New sample material

Accessory Name:
Hydro 2000SM (A)

Analysis model:
General purpose

Sensitivity:
Normal

Particle RI:

Absorption:

Size range:

Obscuration:

1.400

0.1

0.020

8.62 %

Dispersant Name:

Dispersant RI:

Weighted Residual:

Result Emulation:

Water

1.330

2.543

Off

Concentration:

Span :

Uniformity:

Result units:

0.0057 %Vol

2.535

0.807

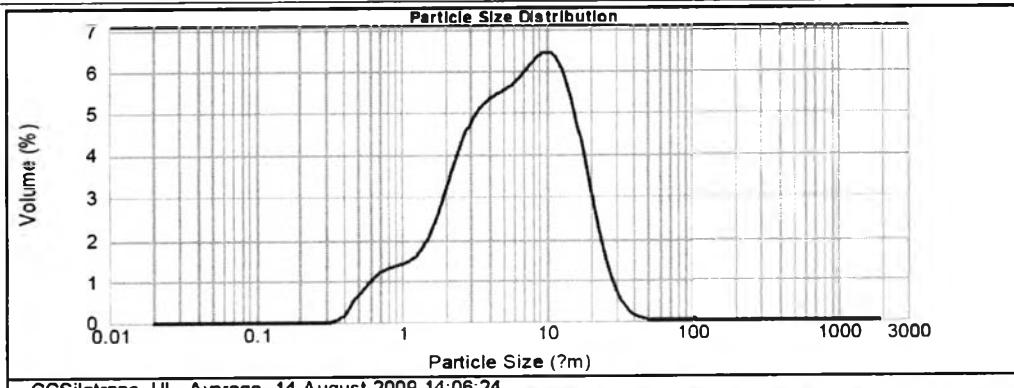
Volume

Specific Surface Area:
1.78 m²/g

Surface Weighted Mean D[3,2]:
3.375 um

Vol. Weighted Mean D[4,3]:
7.920 um

d(0.1): 1.486 um d(0.5): 6.051 um d(0.9): 16.825 um



—CCSlatrane_U1 - Average, 14 August 2009 14:06:24

Size (um)	Volume in %								
0.010	0.00	0.105	0.00	1.096	1.38	11.482	5.59	120.226	0.00
0.011	0.00	0.120	0.00	1.259	1.58	13.183	5.08	136.036	0.00
0.013	0.00	0.138	0.00	1.445	1.89	15.136	4.31	158.489	0.00
0.015	0.00	0.158	0.00	1.660	2.35	17.378	3.36	181.970	0.00
0.017	0.00	0.182	0.00	1.905	2.50	19.953	2.41	206.920	0.00
0.020	0.00	0.209	0.00	2.188	2.99	22.909	1.56	239.883	0.00
0.023	0.00	0.240	0.00	2.512	3.47	26.303	0.91	275.423	0.00
0.026	0.00	0.275	0.00	2.884	3.98	30.200	0.47	316.228	0.00
0.030	0.00	0.316	0.01	3.311	4.67	34.674	0.21	363.078	0.00
0.035	0.00	0.363	0.10	3.802	4.83	39.811	0.09	416.869	0.00
0.040	0.00	0.417	0.36	4.365	4.94	45.709	0.03	478.630	0.00
0.046	0.00	0.479	0.63	5.012	5.05	52.481	0.01	549.541	0.00
0.052	0.00	0.550	0.87	5.754	5.20	60.256	0.01	630.957	0.00
0.060	0.00	0.631	1.05	6.607	5.41	69.183	0.00	724.436	0.00
0.069	0.00	0.724	1.16	7.586	5.63	79.433	0.00	831.764	0.00
0.079	0.00	0.832	1.23	8.710	5.79	91.201	0.00	954.993	0.00
0.091	0.00	0.955	1.29	10.000	5.81	104.713	0.00	1096.478	0.00
0.105	0.00	1.096	0.00	11.482	0.00	120.226	0.00	1258.925	0.00

Operator notes:



MASTERSIZER 2000

Result Analysis Report

Sample Name:
CCSilatrane_U1_1 - Average

SOP Name:

Measured:
14 August 2009 14:11:59

Sample Source & type:

Measured by:
User

Analysed:
14 August 2009 14:12:00

Sample bulk lot ref:

Result Source:
Averaged

Particle Name:
New sample material

Accessory Name:
Hydro 2000SM (A)

Analysis model:
General purpose

Sensitivity:
Normal

Particle RI:
1.400

Absorption:
0.1

Size range:
0.020 to 2000.000 μm

Obscuration:
9.90 %

Dispersant Name:
Water

Dispersant RI:
1.330

Weighted Residual:
2.589 %

Result Emulation:
Off

Concentration:
0.0065 %Vol

Span :
2.516

Uniformity:
0.796

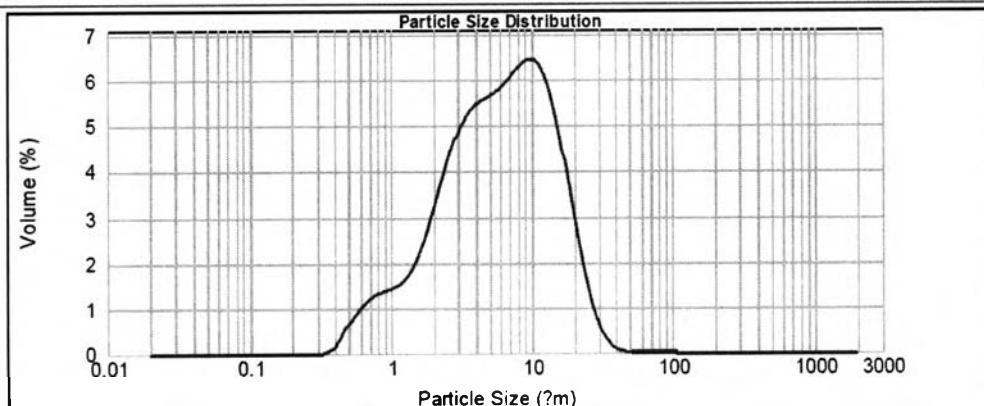
Result units:
Volume

Specific Surface Area:
1.8 m^2/g

Surface Weighted Mean D[3,2]:
3.342 μm

Vol. Weighted Mean D[4,3]:
7.702 μm

d(0.1): 1.478 μm d(0.5): 6.906 μm d(0.9): 16.338 μm



CCSilatrane_U1_1 - Average, 14 August 2009 14:11:59

Size (?m)	Volume in %						
0.010	0.00	0.105	0.00	1.056	1.40	11.452	120.225
0.011	0.00	0.120	0.00	1.259	1.59	13.163	138.036
0.013	0.00	0.138	0.00	1.445	1.92	15.136	4.96
0.015	0.00	0.158	0.00	1.660	2.38	17.378	4.16
0.017	0.00	0.182	0.00	1.905	2.95	19.953	3.19
0.020	0.00	0.209	0.00	2.188	2.24	22.909	208.930
0.023	0.00	0.240	0.00	2.512	1.41	26.303	239.883
0.026	0.00	0.275	0.00	2.884	0.78	30.200	275.423
0.030	0.00	0.316	0.01	3.311	4.49	34.674	316.228
0.036	0.00	0.363	0.10	3.802	4.95	39.811	363.078
0.040	0.00	0.417	0.10	4.365	0.02	45.709	416.868
0.046	0.00	0.479	0.36	5.012	5.06	52.481	478.530
0.052	0.00	0.550	0.63	5.754	5.16	60.256	549.541
0.060	0.00	0.631	0.87	6.607	5.30	69.183	630.957
0.069	0.00	0.724	1.05	7.556	5.49	79.033	724.436
0.079	0.00	0.832	1.17	8.710	5.69	91.201	831.754
0.091	0.00	0.955	1.24	10.000	5.82	104.713	954.993
0.105	0.00	1.095	1.30	11.482	5.79	120.226	1036.478
							1258.925

Operator notes:



MASTERSIZER 2000

Result Analysis Report

Sample Name: RHSilatrane_UI - Average

SOP Name:

Measured:
14 August 2009 14:33:27

Sample Source & type:

Measured by:
User

Analysed:
14 August 2009 14:33:28

Sample bulk lot ref:

Result Source:
Averaged

Particle Name: New sample material 0 01

Accessory Name: Hydro 2000SM (A)

Analysis model: General purpose
Sensitivity: Normal

Particle RI:
1.400

Absorption:
0.01

Size range: 0.020 to 2000.000 μm
Obscuration: 8.89 %

Dispersant Name: Water

Dispersant RI:
1.330

Weighted Residual: 2.194 %
Result Emulsion: Off

Concentration:
0.0121 %Vol

Span :
4.035

Uniformity:
1.23
Result units: Volume

Specific Surface Area:
1.19 m^2/g

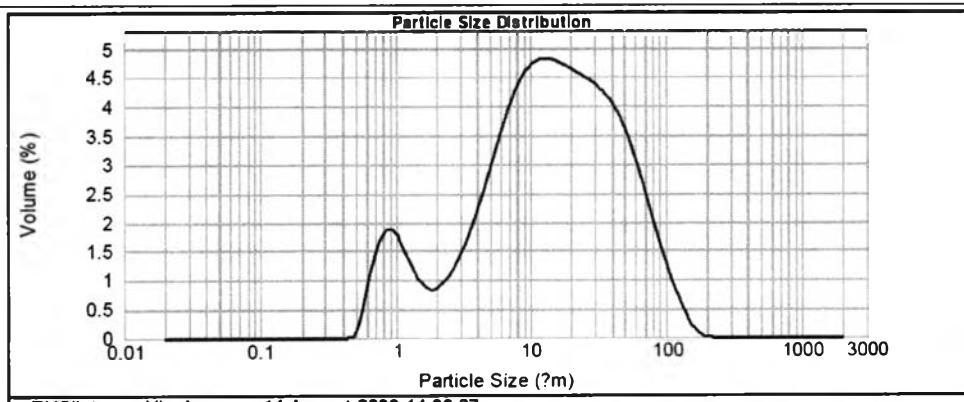
Surface Weighted Mean D[3,2]:
5.031 μm

Vol. Weighted Mean D[4,3]:
23.574 μm

d(0.1): 1.804 μm

d(0.5): 14.097 μm

d(0.9): 58.494 μm



RHSilatrane_UI - Average, 14 August 2009 14:33:27

Size (μm)	Volume In %	Size (μm)	Volume In %	Size (μm)	Volume In %	Size (μm)	Volume In %	Size (μm)	Volume In %
0.010	0.00	0.105	0.00	1.096	1.35	11.482	4.35	120.226	0.56
0.011	0.00	0.120	0.00	1.259	1.08	13.183	4.35	138.038	0.56
0.013	0.00	0.138	0.00	1.445	0.86	15.136	4.35	158.489	0.26
0.015	0.00	0.156	0.00	1.660	0.76	17.378	4.30	181.970	0.10
0.017	0.00	0.182	0.00	1.905	0.79	19.953	4.24	1905.461	0.02
0.020	0.00	0.209	0.00	2.188	0.90	22.909	4.16	208.930	0.00
0.023	0.00	0.240	0.00	2.512	1.09	26.303	4.09	239.883	0.00
0.026	0.00	0.275	0.00	2.884	1.34	30.200	4.01	275.423	0.00
0.030	0.00	0.316	0.00	3.311	1.66	34.674	3.91	316.228	0.00
0.035	0.00	0.363	0.00	3.802	2.02	39.811	3.78	363.078	0.00
0.040	0.00	0.417	0.00	4.366	2.44	45.709	3.59	416.869	0.00
0.046	0.00	0.479	0.14	5.012	2.87	52.481	3.32	478.630	0.00
0.052	0.00	0.550	0.67	5.754	3.30	60.256	2.98	549.541	0.00
0.060	0.00	0.631	1.21	6.607	3.68	69.183	2.56	630.957	0.00
0.069	0.00	0.724	1.58	7.586	3.98	79.433	2.12	724.436	0.00
0.079	0.00	0.832	1.70	8.710	4.18	91.201	1.66	831.764	0.00
0.091	0.00	0.966	1.60	10.000	4.30	104.713	1.25	954.993	0.00
0.105	0.00	1.096	1.60	11.482	4.30	120.226	0.87	1096.478	0.00
								1258.925	0.00

Operator notes:



MASTERSIZER 2000

Result Analysis Report

Sample Name:
RHSilatrane_UI_1 - Average

SOP Name:

Measured:
14 August 2009 14:38:45

Sample Source & type:

Measured by:
User

Analysed:
14 August 2009 14:38:46

Sample bulk lot ref:

Result Source:
Averaged

Particle Name:
New sample material 0.01

Accessory Name:
Hydro 2000SM (A)

Analysis model:
General purpose
Sensitivity:
Normal

Particle RI:

Absorption:

Obscuration:

1.400

0.01

7.96 %

Dispersant Name:

Dispersant RI:

Result Emulsion:

Water

1.330

2.392 %

Off

Concentration:
0.0096 %Vol

Span :
3.288

Uniformity:
1

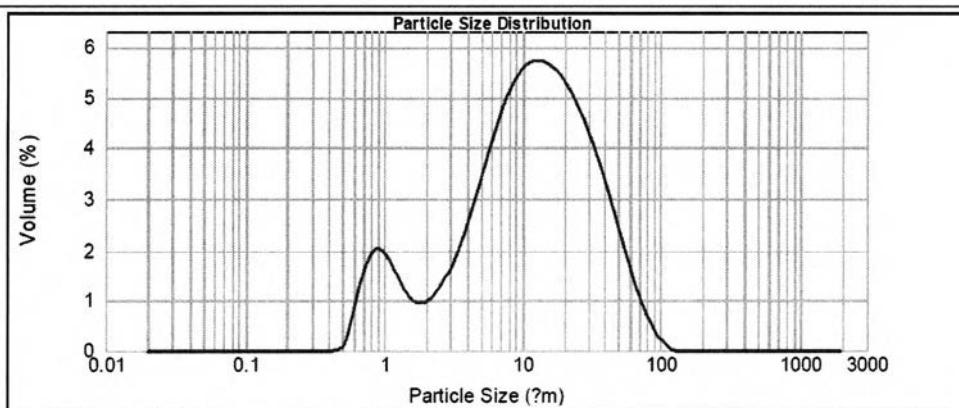
Result units:
Volume

Specific Surface Area:
1.31 m²/g

Surface Weighted Mean D[3,2]:
4.592 um

Vol. Weighted Mean D[4,3]:
16.893 um

d(0.1): 1.442 um d(0.5): 11.554 um d(0.9): 39.435 um



RHSilatrane_UI_1 - Average, 14 August 2009 14:38:45

Size (um)	Volume In %								
0.010	0.00	0.105	0.00	1.056	1.47	11.482	5.17	120.226	0.00
0.011	0.00	0.120	0.00	1.253	1.18	13.183	1.16	138.038	0.00
0.013	0.00	0.138	0.00	1.445	0.95	15.136	5.16	158.489	0.00
0.015	0.00	0.158	0.00	1.660	0.86	17.378	5.08	181.970	0.00
0.017	0.00	0.182	0.00	1.905	0.89	19.953	4.69	206.930	0.00
0.020	0.00	0.209	0.00	2.168	1.04	22.909	4.41	239.803	0.00
0.023	0.00	0.240	0.00	2.512	1.26	26.303	4.07	275.423	0.00
0.026	0.00	0.275	0.00	2.884	1.56	30.200	3.69	316.228	0.00
0.030	0.00	0.315	0.00	3.311	1.92	34.674	3.26	363.078	0.00
0.035	0.00	0.363	0.00	3.802	2.35	39.811	2.78	416.869	0.00
0.040	0.00	0.417	0.00	4.365	2.82	45.709	2.28	478.630	0.00
0.046	0.00	0.479	0.13	5.012	3.32	52.481	1.77	543.541	0.00
0.052	0.00	0.560	0.13	5.754	3.83	60.256	1.28	630.957	0.00
0.060	0.00	0.631	0.70	6.607	4.28	69.183	0.85	724.436	0.00
0.069	0.00	0.724	1.69	7.586	4.65	79.433	0.52	831.764	0.00
0.079	0.00	0.832	1.83	8.710	4.92	91.201	0.23	954.933	0.00
0.091	0.00	0.955	1.73	10.000	5.10	104.713	0.07	1096.478	0.00
0.105	0.00	1.095	1.73	11.482	5.10	120.226	0.07	1258.925	0.00

Operator notes:

Malvern Instruments Ltd.
Malvern, UK

Mastersizer 2000 Ver. 5.22
Serial Number : MAL101813

File name: PP meas
Record Number: 7424

A11 Particle size analysis of RHSilatrane (batch 2)



MASTERSIZER 2000

Result Analysis Report

Sample Name:
SSilatrane_UI_x - Average

SOP Name:

Measured:
14 August 2009 14:57:13

Sample Source & type:

Measured by:
User

Analysed:
14 August 2009 14:57:14

Sample bulk lot ref:

Result Source:
Averaged

Particle Name:
New sample material 0.01

Accessory Name:
Hydro 2000SM (A)

Analysis model:
General purpose

Sensitivity:
Normal

Particle RI:

Absorption:

Size range:

Obscuration:

1.400

0.01

0.020

0.24 %

Dispersant Name:

Dispersant RI:

Weighted Residual:

Result Emulation:

Water

1.330

4.825 %

Off

Concentration:
0.0004 %Vol

Span :
2.181

Uniformity:
0.688

Result units:
Volume

Specific Surface Area:
0.409 m²/g

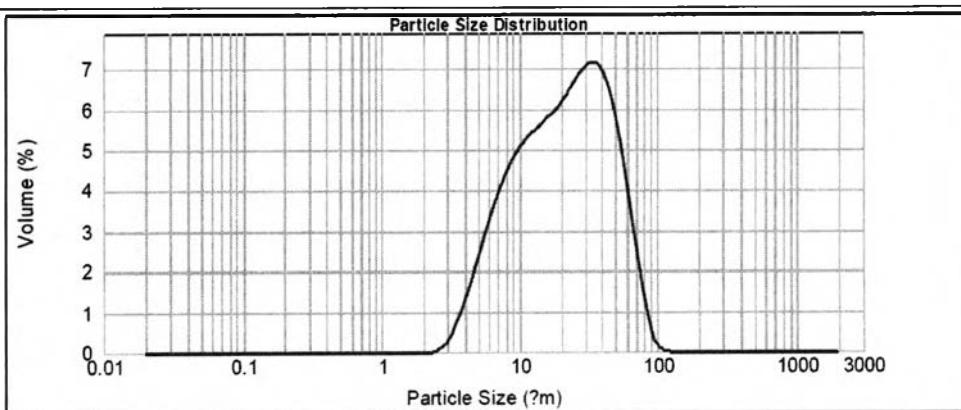
Surface Weighted Mean D[3,2]:
14.657 um

Vol. Weighted Mean D[4,3]:
26.237 um

d(0.1): 6.662 um

d(0.5): 21.407 um

d(0.9): 63.362 um



SSilatrane_UI_x - Average, 14 August 2009 14:57:13

Size (?m)	Volume in %								
0.010	0.00	0.105	0.00	1.056	0.00	11.482	4.88	120.226	0.00
0.011	0.00	0.120	0.00	1.259	0.00	13.183	4.88	138.038	0.00
0.013	0.00	0.138	0.00	1.445	0.00	15.136	5.05	158.489	0.00
0.015	0.00	0.158	0.00	1.660	0.00	17.378	5.44	181.970	0.00
0.017	0.00	0.182	0.00	1.905	0.00	19.953	5.71	208.930	0.00
0.020	0.00	0.209	0.00	2.186	0.00	22.909	6.00	239.883	0.00
0.023	0.00	0.240	0.00	2.512	0.00	26.303	6.28	275.423	0.00
0.026	0.00	0.275	0.00	2.884	0.11	30.200	6.45	316.228	0.00
0.030	0.00	0.316	0.00	3.311	0.34	34.674	6.45	363.076	0.00
0.035	0.00	0.363	0.00	3.802	0.77	39.811	6.41	416.869	0.00
0.040	0.00	0.417	0.00	4.365	1.25	45.709	6.07	478.630	0.00
0.046	0.00	0.479	0.00	5.012	1.84	52.481	5.38	549.541	0.00
0.052	0.00	0.560	0.00	5.754	2.45	60.256	4.37	630.957	0.00
0.060	0.00	0.631	0.00	6.607	3.06	69.183	3.16	724.436	0.00
0.069	0.00	0.724	0.00	7.586	4.05	79.433	1.94	831.764	0.00
0.079	0.00	0.832	0.00	8.710	4.40	91.201	0.90	954.993	0.00
0.091	0.00	0.956	0.00	10.000	4.68	104.713	0.19	1096.478	0.00
0.105	0.00	1.096	0.00	11.482	4.68	120.226	0.02	1258.925	0.00

Operator notes:



MASTERSIZER 2000

Result Analysis Report

Sample Name:
SSilatrane_UI_2 - Average

SOP Name:

Measured:
14 August 2009 14:53:04

Sample Source & type:

Measured by:

Analysed:

User

14 August 2009 14:53:05

Sample bulk lot ref:

Result Source:
Averaged

Particle Name:
New sample material 0.01

Accessory Name:
Hydro 2000SM (A)

Analysis model:
General purpose

Sensitivity:
Normal

Particle RI:

Absorption:

Size range:

Obscuration:

1.400

0.01

0.020

6.15 %

Dispersant Name:

Dispersant RI:

Weighted Residual:

Result Emulation:

Water

1.330

2.159 %

Off

Concentration:
0.0083 %Vol

Span :
2.624

Uniformity:
0.801

Result units:
Volume

Specific Surface Area:
0.558 m²/g

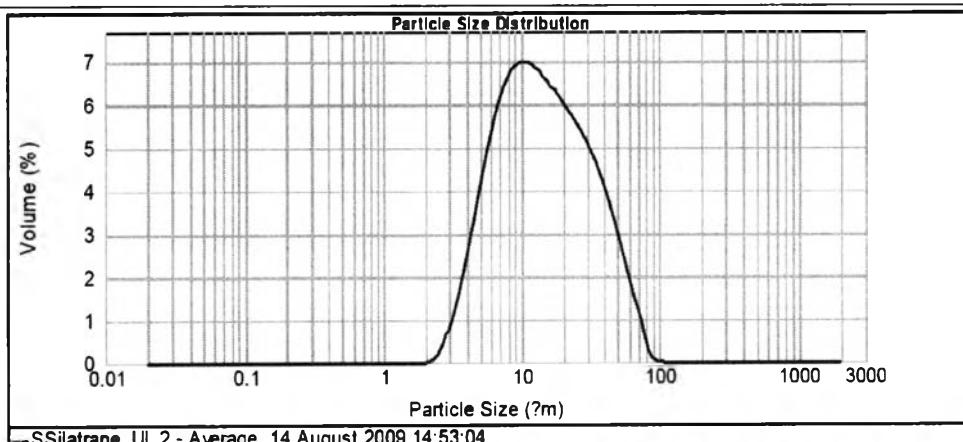
Surface Weighted Mean D[3,2]:
10.756 um

Vol. Weighted Mean D[4,3]:
18.982 um

d(0.1): 5.232 um

d(0.5): 13.679 um

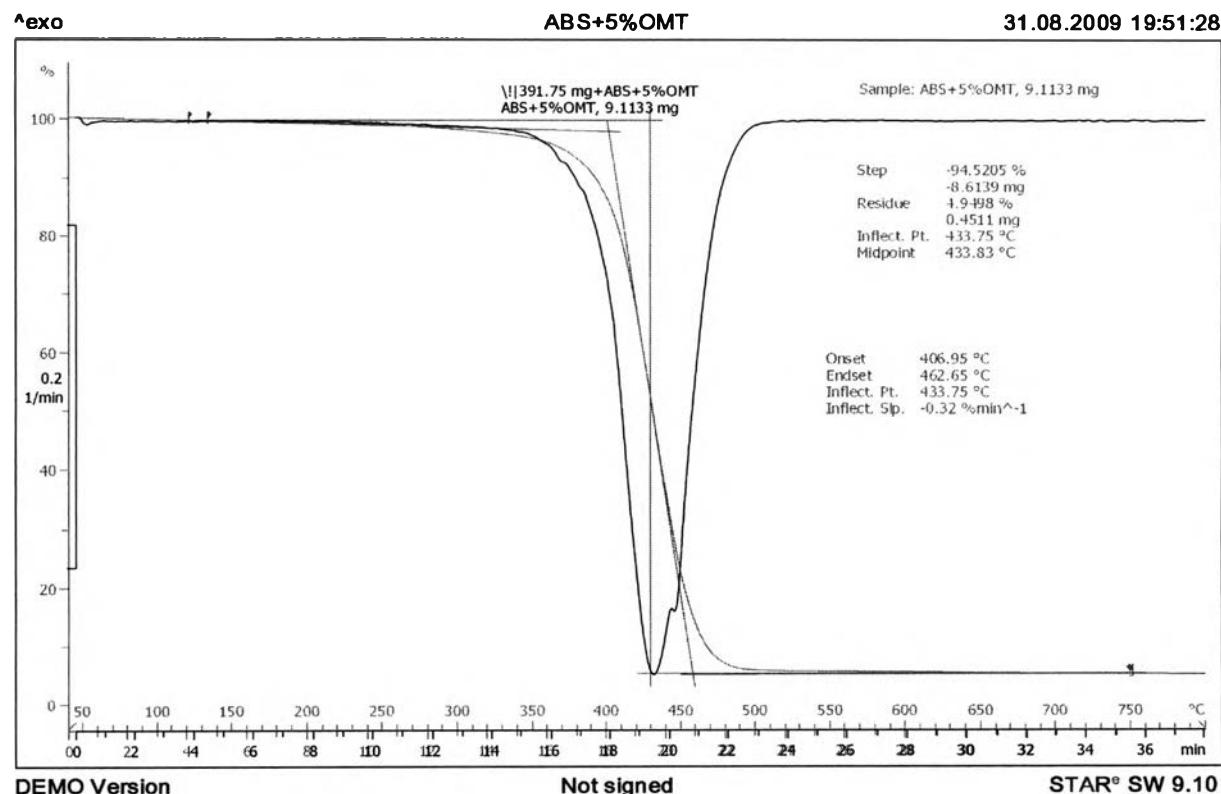
d(0.9): 41.121 um



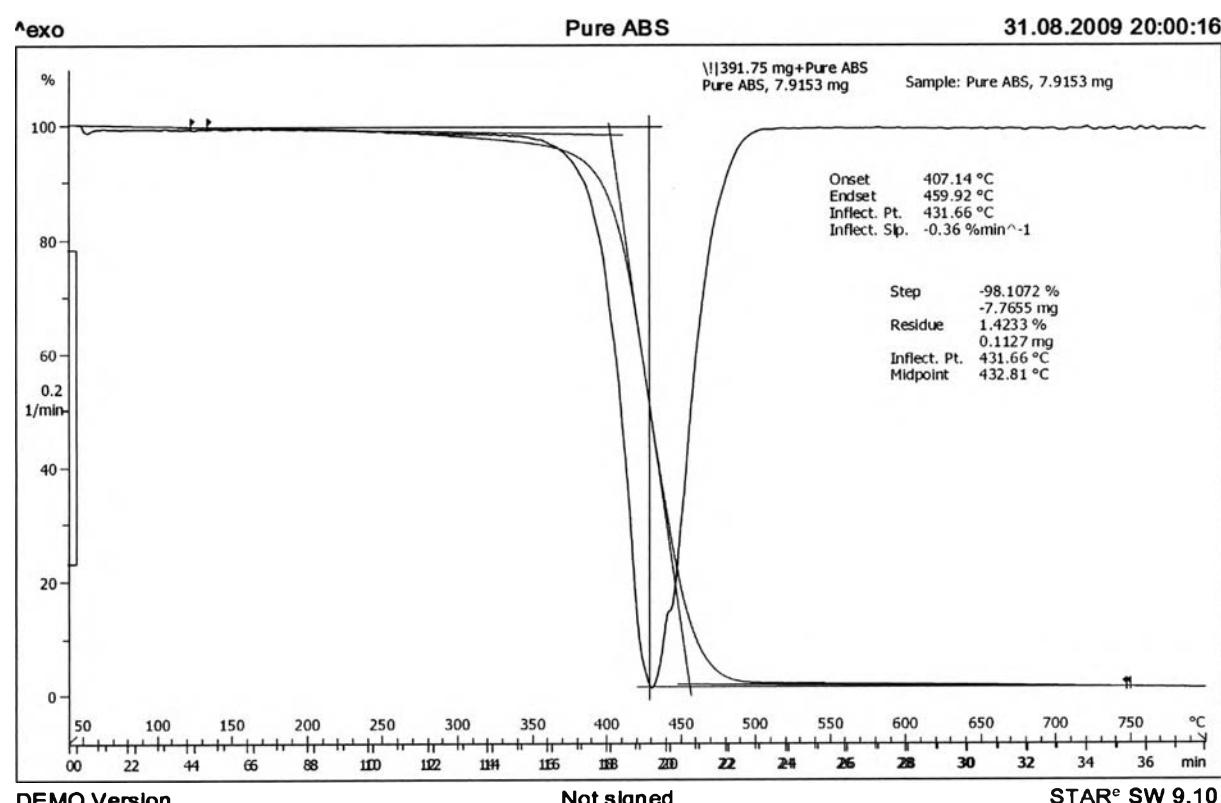
--SSilatrane_UI_2 - Average, 14 August 2009 14:53:04

Size (um)	Volume in %								
0.010	0.00	0.050	0.00	0.100	0.00	0.200	0.00	0.500	0.00
0.011	0.00	0.051	0.00	0.120	0.00	0.250	0.00	0.600	0.00
0.013	0.00	0.053	0.00	0.145	0.00	0.300	0.00	0.700	0.00
0.015	0.00	0.056	0.00	0.160	0.00	0.370	0.00	0.800	0.00
0.017	0.00	0.062	0.00	0.190	0.00	0.953	5.56	1.000	0.00
0.020	0.00	0.069	0.00	0.218	0.00	22.909	5.30	208.930	0.00
0.023	0.00	0.076	0.00	0.251	0.11	26.303	5.03	239.883	0.00
0.026	0.00	0.084	0.00	0.284	0.40	30.200	4.73	275.423	0.00
0.030	0.00	0.093	0.00	0.311	0.93	34.674	4.38	316.228	0.00
0.035	0.00	0.103	0.00	0.360	1.60	39.811	3.94	363.078	0.00
0.040	0.00	0.117	0.00	0.435	2.42	45.709	3.41	416.859	0.00
0.046	0.00	0.147	0.00	0.5012	3.32	52.481	2.80	478.630	0.00
0.052	0.00	0.179	0.00	0.5754	4.20	60.256	2.13	549.541	0.00
0.060	0.00	0.260	0.00	6.607	4.99	69.183	1.45	5754.399	0.00
0.069	0.00	0.311	0.00	7.556	5.61	79.433	0.86	630.957	0.00
0.079	0.00	0.374	0.00	8.710	6.03	91.201	0.19	724.406	0.00
0.091	0.00	0.432	0.00	10.000	6.25	104.713	0.02	831.764	0.00
0.105	0.00	0.556	0.00	11.482	6.29	120.226	0.00	8709.636	0.00

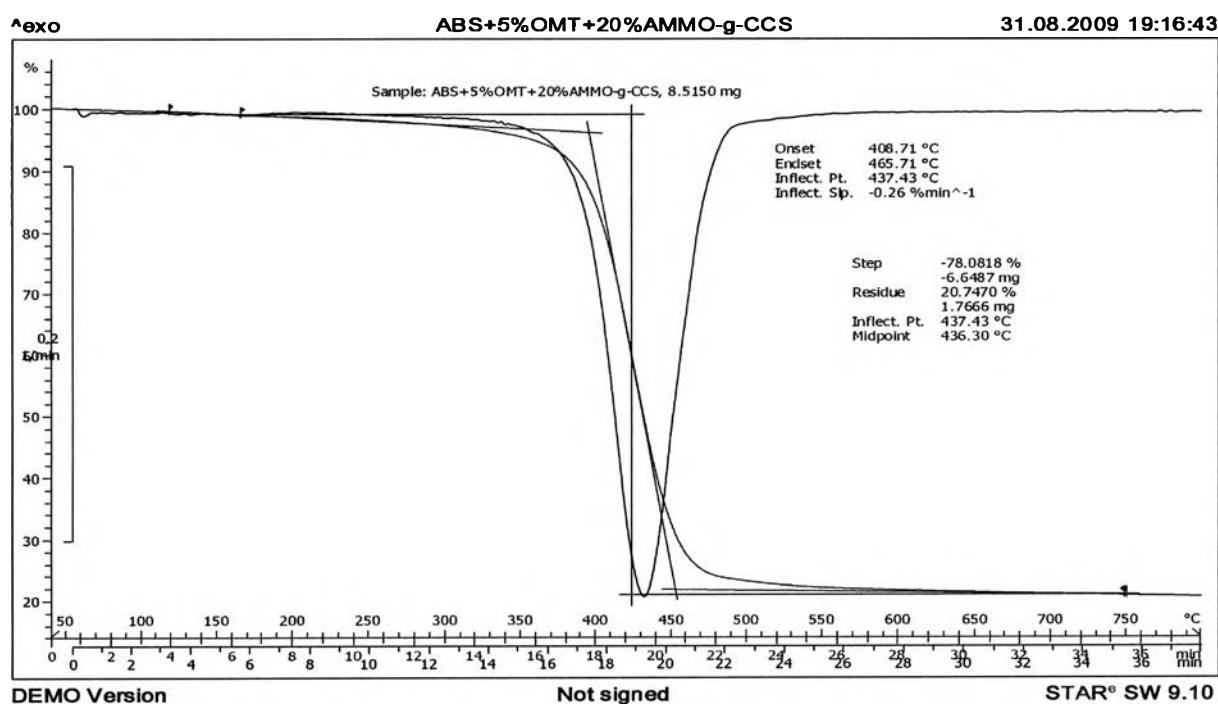
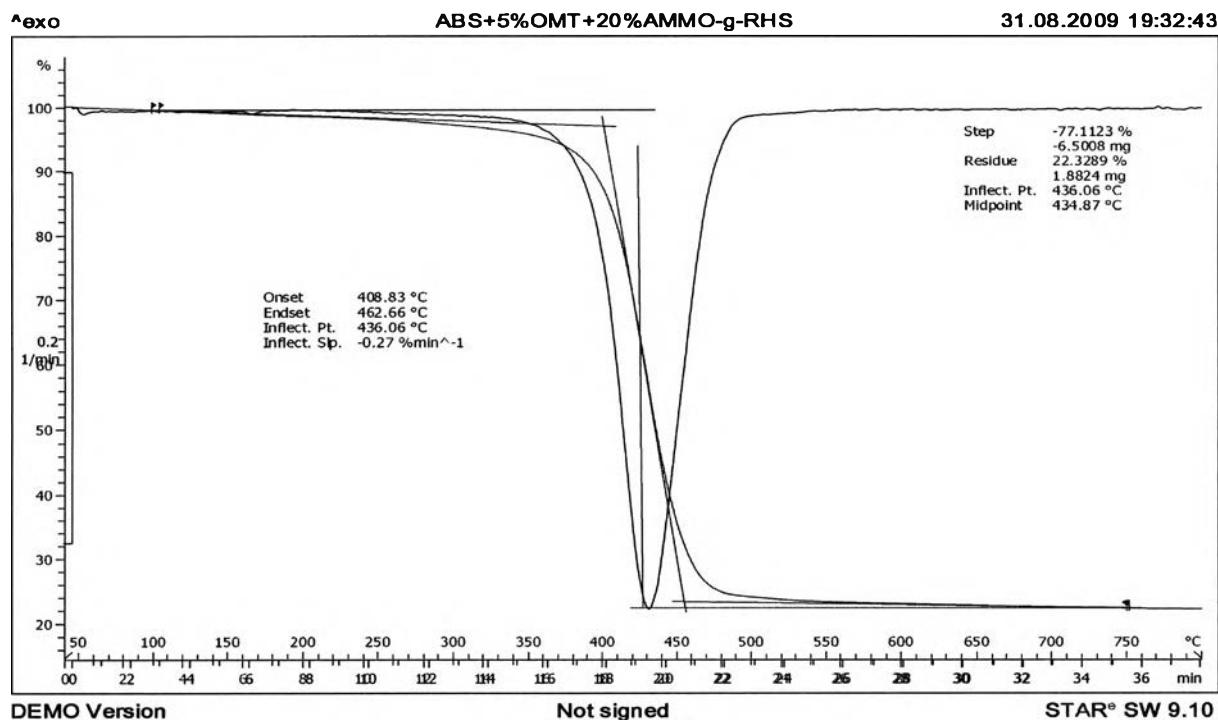
Operator notes:



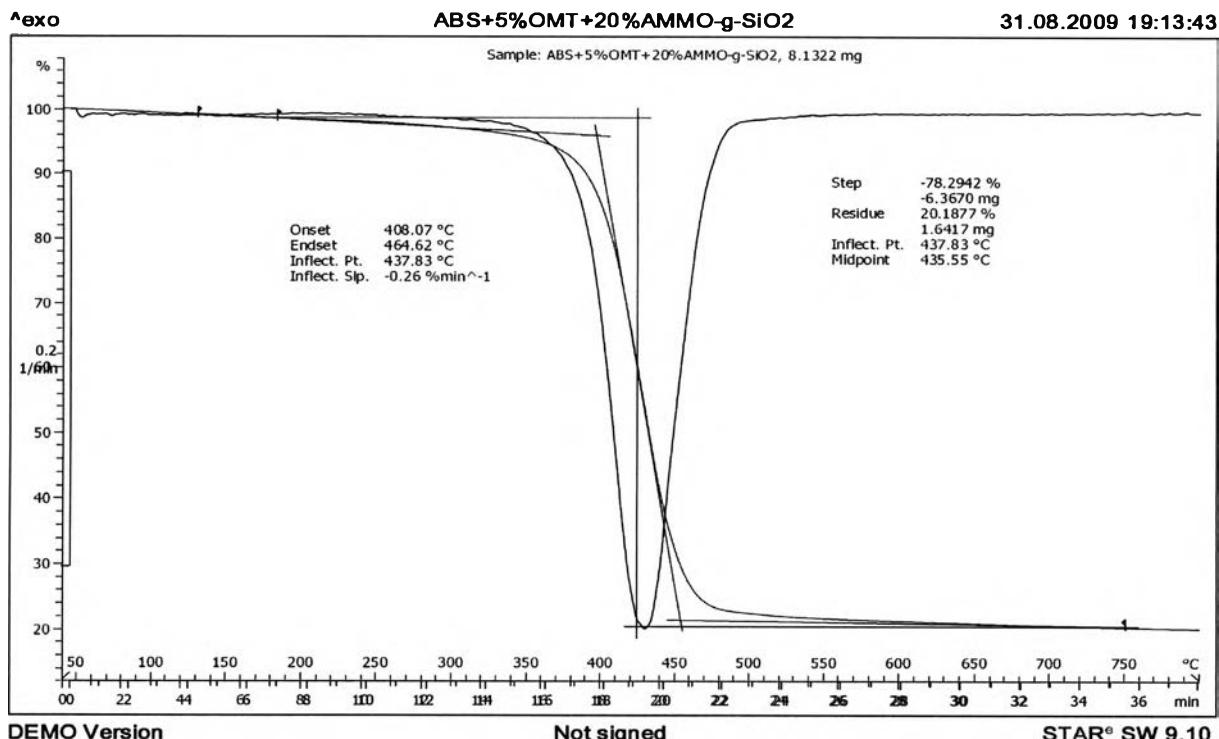
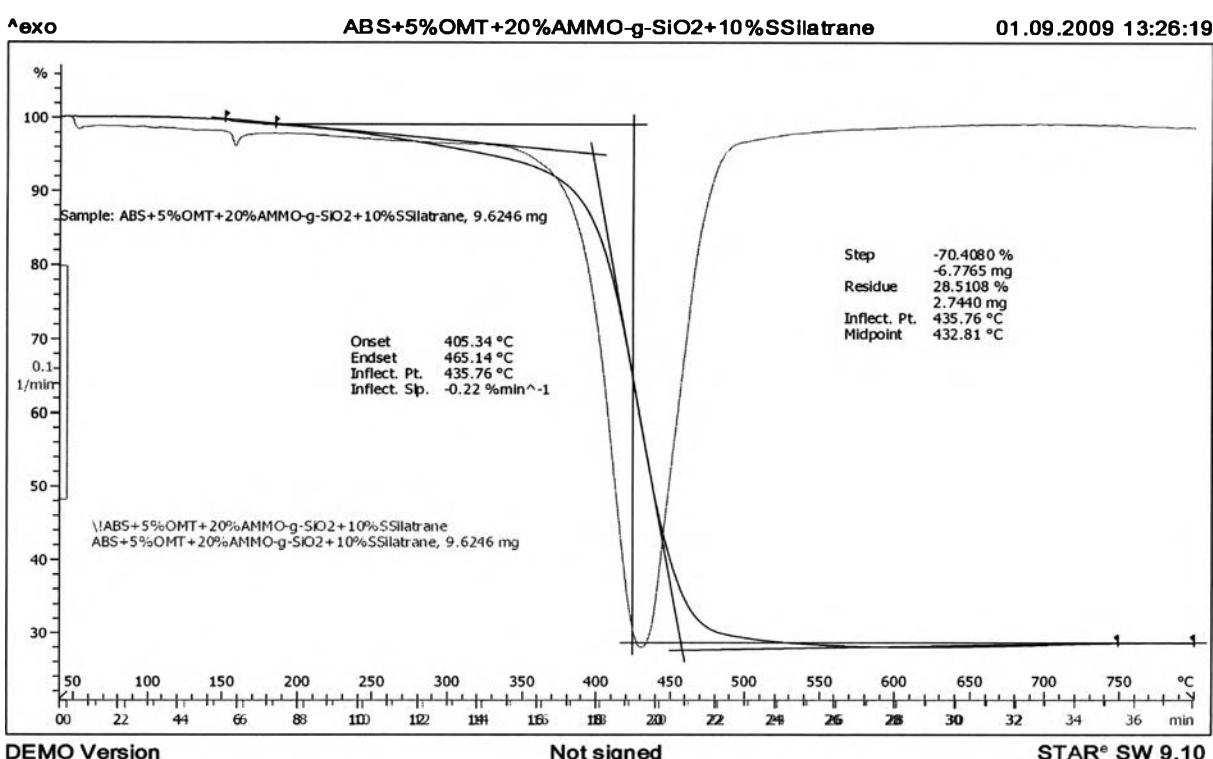
A14 TGA curve of ABS/5%OMT nanocomposites

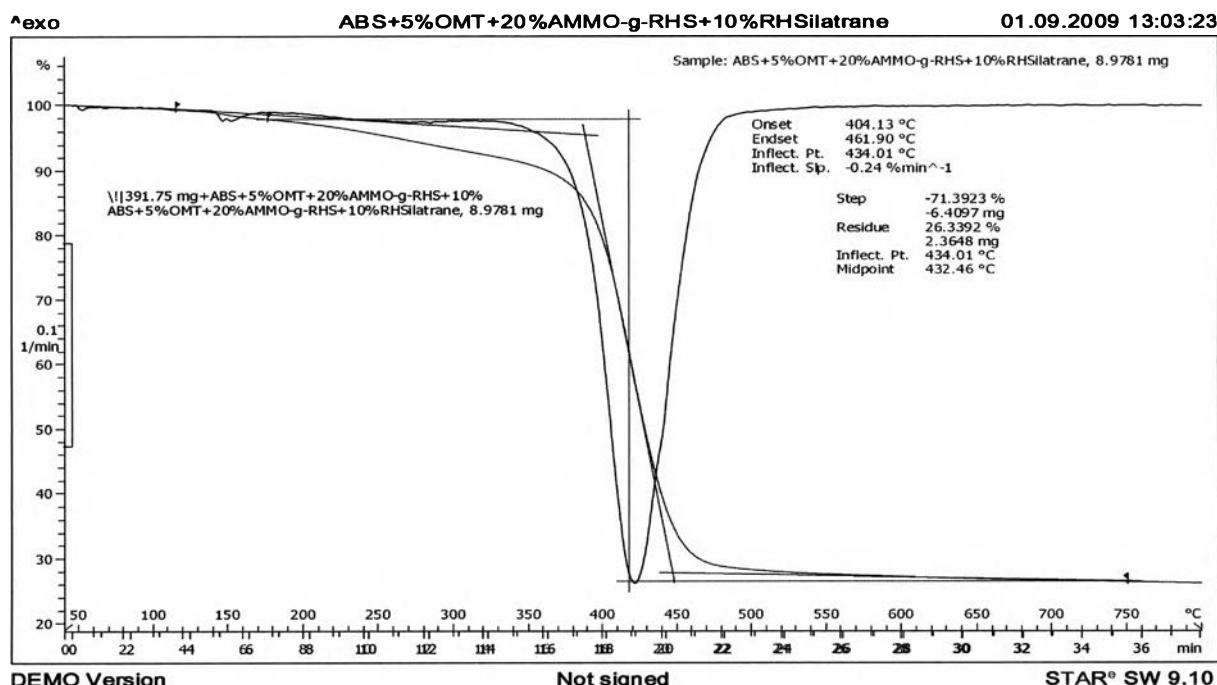


A15 TGA curve of neat ABS

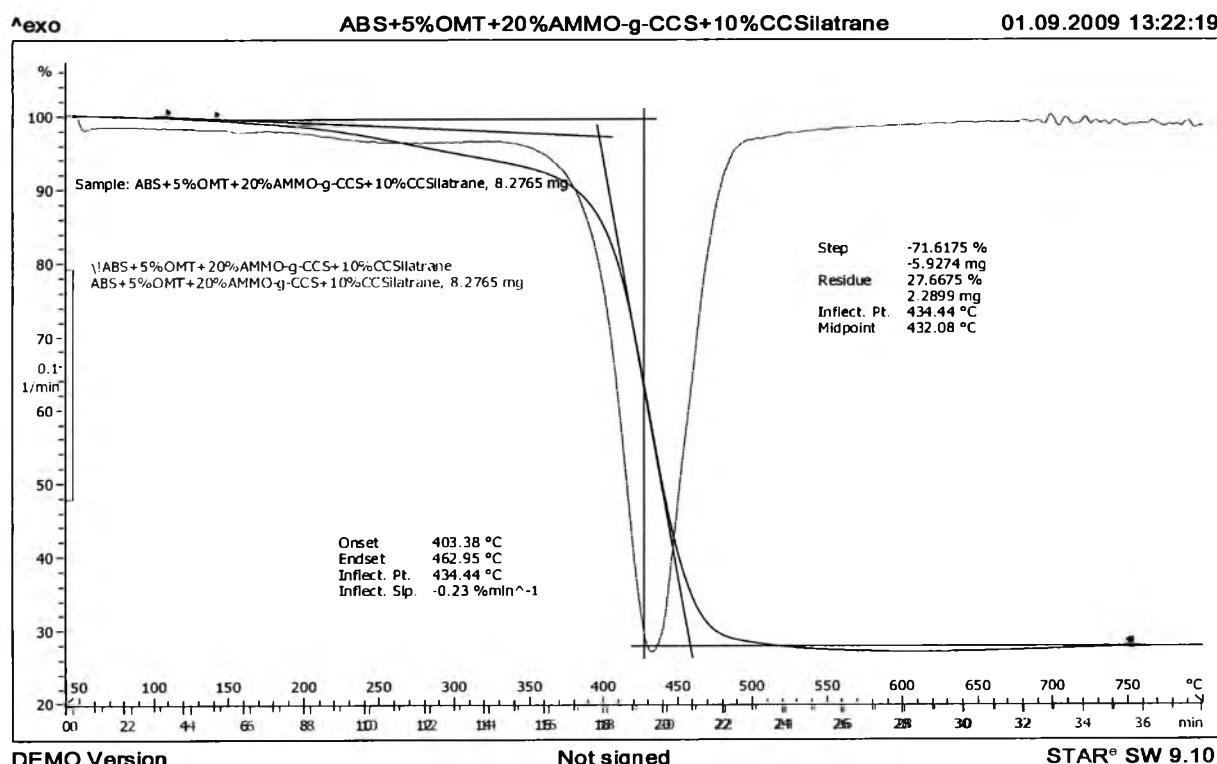


A17 TGA curve of ABS/5%OMT/20%AMMO-g-CCS nanocomposites

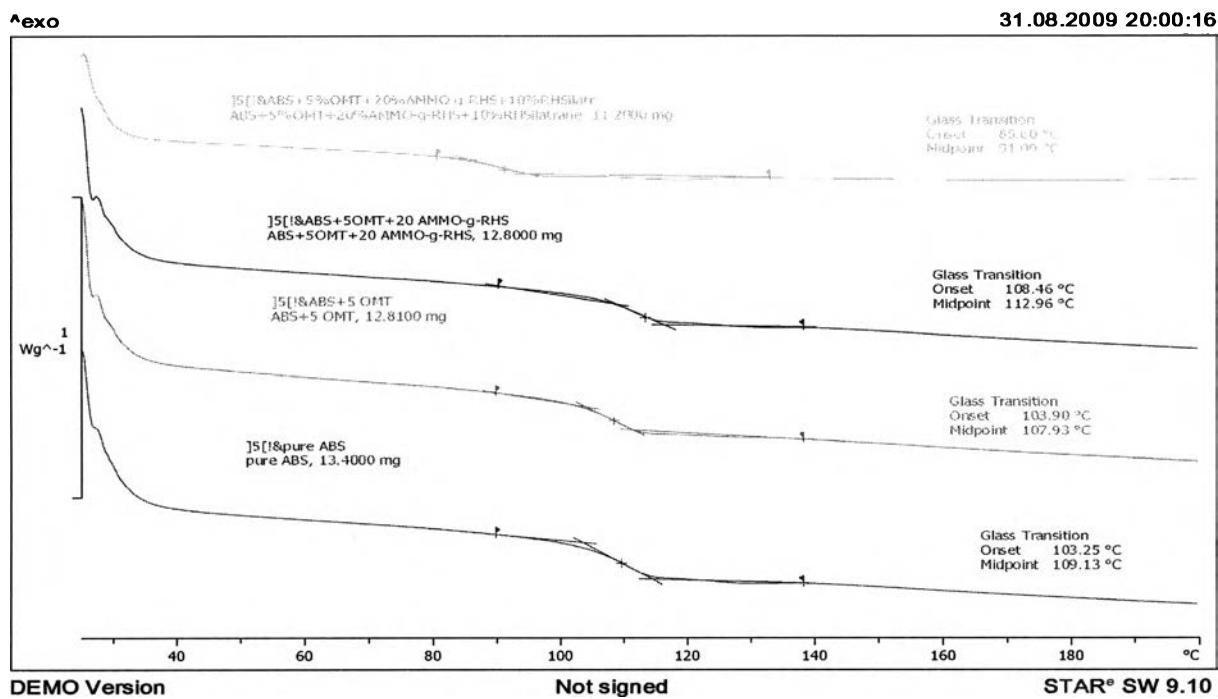
A18 TGA curve of ABS/5%OMT/20%AMMO-g-SiO₂ nanocompositesA19 TGA curve of ABS/5%OMT/20%AMMO-g-SiO₂/10%SSilatrane nanocomposites



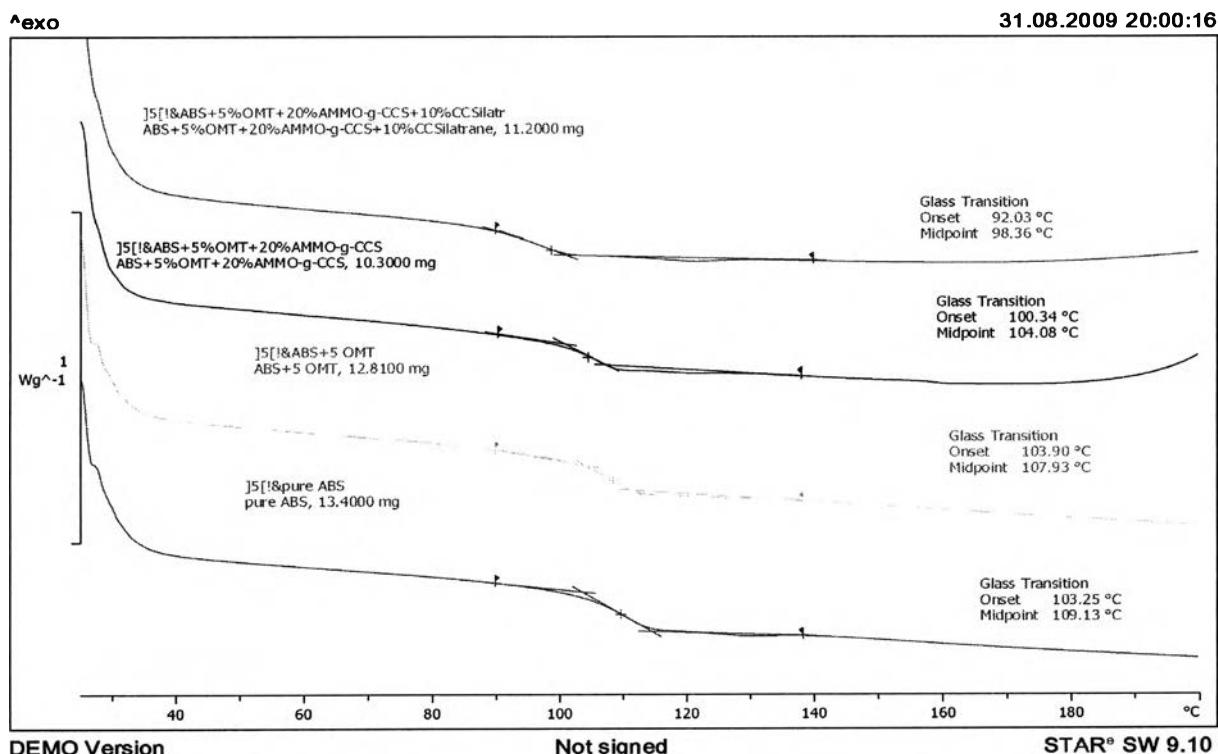
A20 TGA curve of ABS/5%OMT/20%AMMO-g-RHS/10%RHSilatrane nanocomposites



A21 TGA curve of ABS/5%OMT/20%AMMO-g-CCS/10%CCSilatrane nanocomposites

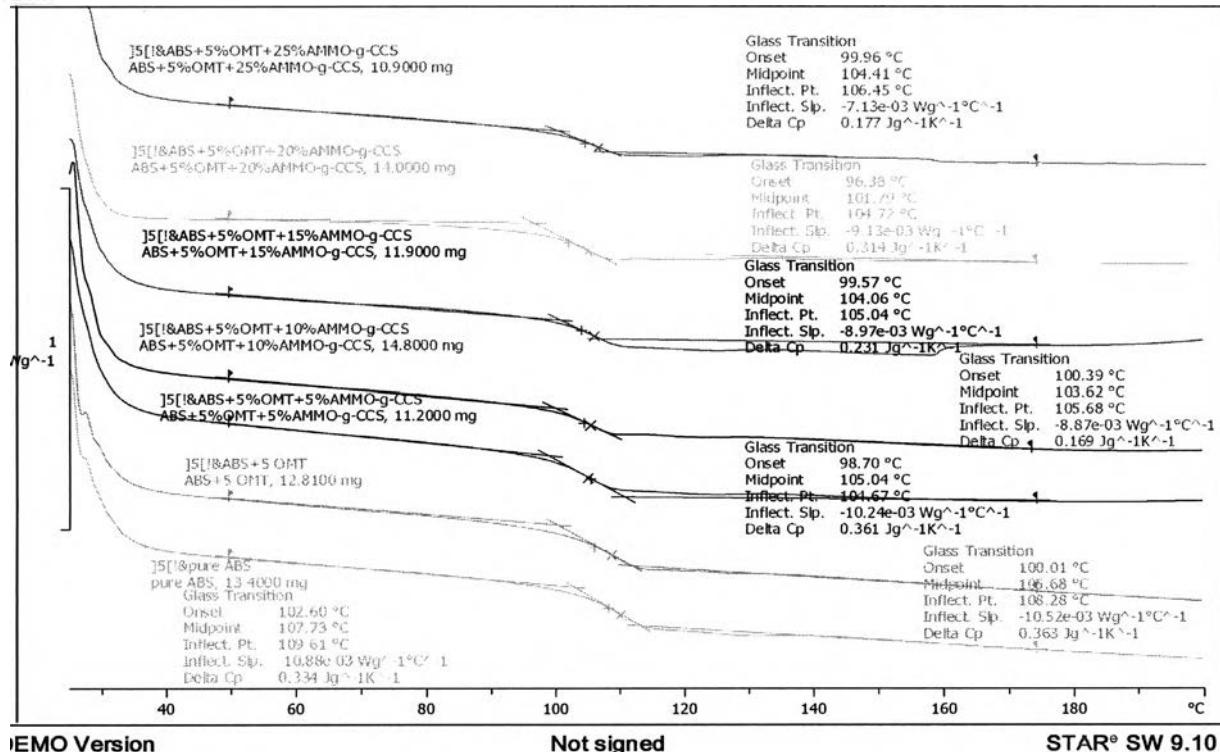


A22 Effect of ABS/5%OMT/20%AMMO-g-RHS/10%RHSilatrane nanocomposites on thermal stability



A23 Effect of ABS/5%OMT/20%AMMO-g-CCS/10%CCSilatrane nanocomposites on thermal stability

exo

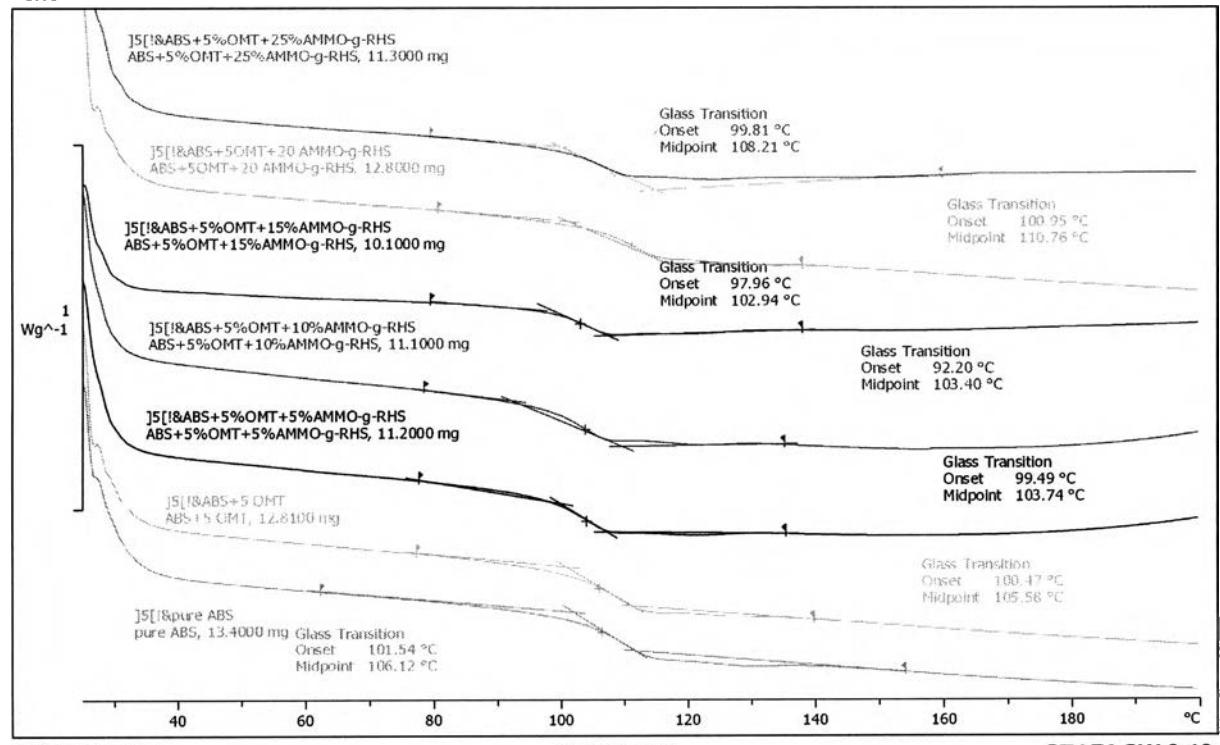


DEMO Version

Not signed

STAR[®] SW 9.10

A24 Effect of AMMO-g-CCS loading on thermal stability of ABS nanocomposites

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DEMO Version

Not signed

STAR[®] SW 9.10

A25 Effect of AMMO-g-RHS loading on thermal stability of ABS nanocomposites

Biography

Miss Sirilak Boonkrai was born on March 10, 1977 in Rachaburi province. She received a Bachelor's Degree of Science in Chemistry from Chulalongkorn University in 1999. After that, she started as a graduate student of Master Degree in the Program of Petrochemistry and Polymer Science, Faculty of Science, Chulalongkorn University and graduated in April 2001. She continued a further study in the Degree of Doctor of Materials Science, Program in Materials Science, Department of Materials Science, Faculty of Science, Chulalongkorn University, and completed in October 2009.

