#### REFERENCES

- Andersen, S.I. (1999) Flocculation onset titration of petroleum asphaltenes. <u>Energy</u> and Fuels, 13, 315-322.
- Barton, A.F.M. (1991) <u>CRC Handbook of Solubility Parameter and Other Cohesion</u> <u>Parameters.</u> 2<sup>nd</sup> ed. Boca Raton: CRC Press.
- Blaedel, W.J. and Meloche, V.W. (1963) <u>Elementary Quantitative Analysis</u>. New York: Harper&Row, Publishers.
- Browarzik, D., Laux, H., and Rahimian, I. (1999) Asphaltene flocculation in crude oil systems. <u>Fluid Phase Equilibria</u>, 154, 285-300.
- Donaggio, F., Correra, S., and Lockhart, T.P. (2001) Precipitation onset and physical models of asphaltene solution behavior. <u>Petroleum Science and</u> <u>Technology</u>, 19(1&2), 129-142.
- Hildebrand, J.H. and Scott, R.L. (1964) <u>The Solubility of Nonelectrolytes</u>. New York: Dover.
- Mannistu, K.D., Yarranton, H.W., and Masliyah, J.H. (1997) Solubility modeling of asphaltenes in organic solvents. <u>Energy and Fuels</u>, 11(3), 615-622.
- Mansoori, G.A. (1997) Modeling of asphaltenes and other heavy organic depositions. Journal of Petroleum Science and Engineering, 17, 101-111.
- Redelius, P.G. (2000) Solubility parameters and bitumen. Fuel, 79, 27-35.
- Scatchard, G. (1949) Equilibrium in non-electrolyte mixtures. <u>Chemical Reviews</u>, 44, 7-35.
- Speight, J.G. (1991) <u>The Chemistry and Technology of Petroleum</u>. 2<sup>nd</sup> ed. New York: Marcel Dekker.
- Speight, J.G. (1999) <u>The Chemistry and Technology of Petroleum</u>. 3<sup>rd</sup> ed. New York: Marcel Dekker.
- Wang, J.X. and Buckley, J.S. (2001, February) An experimental approach to prediction of asphaltene flocculation. SPE 64994 presented at the 2001 SPE International Symposium on Oilfield Chemistry held in Houston, Texas, U.S.A.

- Wang, J.X., Buckley, J.S., Burke, N.A., and Creek, J.L. (2003, May) Anticipating asphaltene problems offshore-A practical approach. OTC 15254 presented at the 2003 Offshore Technology Conference held in Houston, Texas, U.S.A.
- Wang, J.X., Buckley, J.S., and Creek, J.L. (2004) Solubility conditions at the onset of asphaltene flocculation. Poster presentation at the Banff Meeting 2004.
- Wattana, P. (2004) Precipitation and characterization of asphaltenes. Ph.D. Thesis in Chemical Engineering, College of Engineering, University of Michigan.
- Yang, Z., Ma, C.-F., Lin, X.-S., Yang, J.-T., and Guo, T.-M. (1999) Experimental and modeling studies on the asphaltene precipitation in degassed and gasinjected reservoir oils. <u>Fluid Phase Equilibria</u>, 157, 143-158.

.

.

#### **APPENDICES**

# Appendix A Derivation of equation (2.8) from equation (2.7)

From equation (2.7):

$$\delta_{onset} = \phi_o \delta_o + \phi_s \delta_s + \phi_p \delta_p \tag{A.1}$$

From

$$\phi_o = \frac{V_o}{V_o + V_s + V_p} \tag{A.2a}$$

$$\phi_s = \frac{V_s}{V_o + V_s + V_p} \tag{A.2b}$$

$$\phi_p = \frac{V_p}{V_o + V_s + V_p} \tag{A.2c}$$

Equation (A.1) can be written as:

$$\delta_{onset} = \frac{V_o}{V_o + V_s + V_p} \delta_o + \frac{V_s}{V_o + V_s + V_p} \delta_s + \frac{V_p}{V_o + V_s + V_p} \delta_p$$
(A.3)

Or

-

$$(V_o + V_s + V_p)\delta_{onset} = V_o\delta_o + V_s\delta_s + V_p\delta_p$$
(A.4)

Equation (A.4) can be rearranged to:

$$\left(\delta_{onset} - \delta_{p}\right)V_{p} = \left(\delta_{o} - \delta_{onset}\right)V_{o} + \left(\delta_{s} - \delta_{onset}\right)V_{s}$$
(A.5)

Divide every term by  $(\delta_{onset} - \delta_p)V_o$  will give the result as in equation (2.8):

.

$$\frac{V_p}{V_o} = \left(\frac{\delta_s - \delta_{onset}}{\delta_{onset} - \delta_p}\right) \frac{V_s}{V_o} + \left(\frac{\delta_o - \delta_{onset}}{\delta_{onset} - \delta_p}\right)$$
(A.6)

٠

# Appendix B Derivation of equation (4.8) from equation (4.7)

From equation (4.4):

$$\delta_{LO} = \phi_{STO}^L \delta_{STO}^L + \phi_{DG}^L \delta_{DG}^L$$
(B.1)

$$\delta_{LO} = \frac{V_{STO}^{L}}{V_{STO}^{L} + V_{DG}^{L}} \delta_{STO}^{L} + \frac{V_{DG}^{L}}{V_{STO}^{L} + V_{DG}^{L}} \delta_{DG}^{L}$$
(B.2)

Let

$$B = \frac{V_{STO}^L + V_{DG}^L}{V_{STO}^L}$$
(B.3)

Then equation (B.2) can be rearranged to:

$$\delta_{LO} = \frac{1}{B} \delta_{STO}^L + \frac{1}{B} \frac{V_{DG}^L}{V_{STO}^L} \delta_{DG}^L$$
(B.4)

And from molar solubility parameter of dissolved gas (normal alkanes):

$$\delta_{DG}^{L} = \frac{\delta_{DG}^{M}}{v_{DG}^{L}} \tag{B.5}$$

Then equation (B.4) can be written as:

$$\delta_{LO} = \frac{1}{B} \delta_{STO}^{L} + \frac{1}{B} \frac{V_{DG}^{L} / v_{DG}^{L}}{V_{STO}^{L}} \delta_{DG}^{M}$$
(B.6)

.

$$R = \frac{V_{DG}^L / v_{DG}^L}{V_{STO}^L} \tag{B.7}$$

Then equation (B.6) can be written as in equation (4.5) as:

٠

$$\delta_{LO} = \frac{1}{B} \delta^L_{STO} + \frac{R}{B} \delta^M_{DG}$$
(B.8)

### **CURRICULUM VITAE**

Name: Mr. Kriangkrai Kraiwattanawong

Date of Birth: November 26, 1981

Nationality: Thai

**University Education:** 

1.0

ŕ.

1999-2003 Bachelor Degree of Engineering in Chemical Engineering, Faculty of Engineering, Chulalongkorn University, Bangkok, Thailand.

. .

٠