

REFERENCES

- Agag, T., Takeichi, T. (2001) Effect of hydroxyphenylmaleimide on the curing behavior and thermomechanical properties of rubber-modified polybenzoxazine. High performance Polymer, 13, s327-342.
- Agag, T., Tsuchiya, H., Takeichi, T. (2004) Novel organic-inorganic hybrids prepared from polybenzoxazine and titania using sol-gel process. Polymer, 45, 7903-7910.
- Agag, T., and Tsutomu, T. (2006). Preparation, Characterization and Polymerization of Maleimidobenzoxazine Monomers as Novel Class of Thermosetting Resins. Polymer Chemistry, 44, 1424-1435.
- Ameri, M., Ghobadian, B., and Baratian, I. (2008) Technical comparison of a CHP using various blends of gasohol in an IC engine. Renewable Energy, 33, 1469-1474.
- Al-Farayedhi, A.A., Al-Dawood, A.M., Gandhidasan, P. (2004) Experimental investigation of SI engine performance using oxygenated fuel. Journal of engineering for gas turbines and power-transactions of the ASME, 126, 178-191.
- Allen, D.J., and Ishida, H. (2006). Physical and Mechanical Properties of Flexible Polybenzoxazine Resins. Journal of Applied Polymer Science. Part B: Polymer Physics, 101, 2798-2809.
- Allen, D.J., Ishida, H. (2007) Polymerization of linear aliphatic diamine-based benzoxazine resins under inert and oxidative environments. Polymer, 48, 6763-6772.
- Baker, R.W. (2000) Membrane Separation. Membrane Technology & Research Inc.
- Baker, R.W. (2004) Membrane Technology and Application, John Wiley, 2nd ed.

- Burke, W.J. (1949) 3,4-dihydro-1,3,2H-benzoxazines. Reaction of *p*-substituted phenols with *N,N*-dimethylolamines. Journal of the American Chemical Society, 71, 609-612.
- Burke, W.J., Kolbezen, M.L., Stephense, C.W. (1952) Condensation of naphthols with formaldehyde and primary amines. Journal of the American Chemical Society, 74, 3601-3605.
- Chaisuwan, T., and Ishida, H. (2006). High-Performance Maleimide and Nitrile Functionalized Benzoxazines with Good Processibility for Advanced Composites Applications. Journal of Applied Polymer Science, 101, 548-558.
- Chen, J., Li, J.D., Chen, J.X., Lin, Y., Wang, X. (2009) Pervaporation separation of ethyl thioether/heptanes mixtures by polyethylene glycol membranes. Separation and Purification Technology, 66, 606-612.
- Chen, S.H., Yu, K.C., Lin, S.S., Chang, D.J., Liou, R.M. (2001) Pervaporation of water/ethanol mixture by sulfonated polysulfone membrane. Journal of Membrane Science, 183, 29-36.
- Chernykh, A., Jinping, L., and Hatsuo, I. (2006). Synthesis and properties of new crosslinkable polymer containing benzoxazine moiety in the main chain. Polymer, 47, 7664-7669.
- Fangfang, L., Li, L., and Xianshe, F. (2005). Separation of acetone-butanol-ethanol (ABE) from dilute aqueous solutions by pervaporation. Separation and Purification Technology, 42, 273-282.
- Feng, X., Huang, R.Y.M. (1997) Liquid Separation by Membrane Pervaporation: Review. Industrial & Engineering Chemistry Research, 36, 1048-1066.
- Ghosh, N.N., Kiskan, B., Yagci, Y. (2007) Polybenzoxazine—New high performance thermosetting resins: Synthesis and properties. Progress Polymer Science, 32, 1345-1350.

- Gonzalez, M.J.A., Lopez, D.C., and Gonzalez, V.J.R. (2004). Effect of Operation Conditions in the Pervaporation of Ethanol-Water Mixtures with Poly(1-Trimethylsilyl-1-Propyne) Membranes. Journal of Applied Polymer Science, 94, 1395-1403.
- Gonzalez, V.J.R., Gonzalez, M.J.A., and Lopez, D.C. (2002). Pervaporation ethanol-water mixtures through poly(1-trimethylsilyl-1-propyne) (PTMSP) membranes. Desalination, 149, 61-65.
- Hailin, C., Radosz, M., Francis, B., and Youqing, S. (2007). Polymer-inorganic nanocomposite membranes for gas separation. Separation and Purification Technology, 55, 281-291.
- Hajime, K., Akihiro, M., Kichi, H., and Akinori, F. (1999). New Thermosetting Resin From Bisphenol A-Based Benzoxazine and Bisoxazoline. Journal of Applied Polymer Science, 72, 1551-1558.
- Hajime, K., Shuichi, T., and Akihiro, M. (2001). Studies on New Type of Phenolic Resin (□) Curing Reaction of Bisphenol A-Based Benzoxazine with Bisoxazoline and the Properties of the Cured Resin. Journal of Applied Polymer Science, 79, 2331-2339.
- Holly, F.W., Cope, A.C. (1944) Condensation products of aldehydes and ketone with *o*-aminobenzyl alcohol and *o*-hydroxy-benzylamine. Journal of the American Chemical Society, 66, 1875-1879.
- Huang, R.Y.M., and Yeom, C.K. (1990). Pervaporation separation of aqueous mixtures using crosslinked poly (vinyl alcohol) (PVA). II. Pervaporation of ethanol-water mixtures, Journal of Membrane Science, 5, 273.
- Huang Y., Fu J., Pan T., Huang X., and Tang X. (2009) Pervaporation of ethanol aqueous solution by polyphosphazene membranes: Effect of pendant groups, Separation and Purification Technology, 66, 504-509.

- Hsieh, W.D., Chen, R.H., Wu, T.L., Lin, T.H. (2002) Engine performance and pollutant emission of an SI engine using ethanol-gasoline blended fuel, Atmospheric Environment, 36, 403-410.
- Hsueh, C.L., Kuo, J.F., Huang, Y.H., Wang, C.C., and Chen, C.Y. (2005). Separation of ethanol-water solution by poly(acrylonitrile-co-acrylic acid) membranes. Separation and Purification Technology, 41, 39-47.
- Ishida, H., Rodriguez, Y. (1995) Curing kinetics of a new benzoxazines-based phenolic resin by differential scanning calorimetry. Polymer, 36, 3151-3158.
- Ishida, H., Allen, D.J. (1996) Physical and mechanical characterization of near-zero shrinkage polybenzoxazines. Journal of Polymer Science B: Polymer Physics, 34, 1019-1030.
- Ishida, H.Hatsuo. (1996) U.S. Patent 5 543 516.
- Ishida, H., Ohba, S. (2005) Synthesis and characterization of maleimide and norbornene functionalized benzoxazines. Polymer, 46, 5588-5595.
- Kim, H.Y., Brunovska, Z., Ishida, H. (1999) Synthesis and thermal characterization of polybenzoxazines based on acetylene functional monomers. Polymer, 40, 6565-6573.
- Kimura, H., Murata, Y., Matsumoto, A., Hasegawa, K., Ohtsuka, K., Fukuda, A. (1999) New thermosetting resin from terpenediphenol-based benzoxazine and epoxy resin. Journal of Applied Polymer Science, 74, 2266-2273.
- Lui, J. (1995) Synthesis, Characterization, Reaction Mechanism and Kinetics of 3,4-dihydro-2H-1,3-benzoxazine and Its Polymer. Thesis, Case Western Reserve University, Cleveland OH, U.S.
- Macko, J.A., Ishida, H. (2001) Effect of phenolic substitution on the photooxidative degradation of polybenzoxazines. Macromolecular Chemistry and Physics, 202, 2351-2359.

- Mulder, M. (1996) Basic Principles of Membrane Technology. Kluwer Academic.
- Ning, X., and Ishida, H. (1994). Phenolic materials via ring-opening polymerization synthesis and characterization of bisphenol-A based benzoxazine and their polymer. Journal of Polymer Science, 32, 1121-1129.
- Paixao, T.R.L.C., Cardoso, J.L., and Bettotti, M. (2007). The use of a copper microelectrode to measure the ethanol content in gasohol samples. Fuel, 86,1185-1191.
- Qunhui, G., Ohya, H., and Negishi, Y. (1995). Investigation of the permselectivity of chitosan membrane used in pervaporation separation II. Influences of temperature and membrane thickness. Journal of Membrane Science, 98, 223-232.
- Riess, G., Schwob, M., Guth, G., Roche, M., Lande, B., Cullbertson B.M., McGrath, (1985) Advances in polymer synthesis. New York: Plenum.
- Satyanarayana, S.V., Sharma, A., Bhattacharya, P.K. (2004) Composite membranes for hydrophobic pervaporation: study with the toluene-water system. Journal of Chemical Engineering, 102, 171-184.
- Spillman, R. (1995) Economics of gas separation membrane process, in R.D. Noble and S.A. Stem, eds., Membrane Separation Technology: Principles and Applications. Elsevier.
- Takeichi, T., and Agag, T. (2006). High performance Polybenzoxazine as Novel Thermosets. High Performance Polymer, 18, 777-797.
- Takeichi, T., Kano, T., and Agag, T. (2005) Synthesis and thermal cure of high molecular weight polybenzoxazine precursors and the properties of the thermosets. Polymer, 46, 12172-12180.

- Thiago, R.L.C., Paixaõ, Juliana L., Cardoso , Mauro B. (2007) The use of a copper microelectrode to measure the ethanol content in gasohol samples. Fuel, 86, 1185-1191.
- Toraj, M., Aroujalian, A., and Bakhshi, A. (2005). Pervaporation of dilute alcoholic mixtures using PDMS membrane. Journal of Chemical Engineering, 60, 1875-1880.
- Villaluenga J.P.G., Khayet M., Godino P., Seoane B., Mengual J.I. (2005) Analysis of the membrane thickness effect on the pervaporation separation of methanol/methyl tertiary butyl ether mixtures, Separation and Purification Technology, 47, 80-87.
- Xu, Z.K., Dai, Q.W., Liu, Z.M., Kou, R.Q., Xu, Y.Y. (2003) Microporous polypropylene hollow fiber membranes Part II. Pervaporation separation of water/ethanol mixtures by the poly (acrylic acid) grafted membranes, Journal of membrane science, 214, 71-81.
- Yucesu, H.S., Topgul, T., Cinar, C., Okur, M. (2006) Effect of ethanol–gasoline blends on engine performance and exhaust emissions in different compression ratios, Applied Thermal Engineering, 26, 2272-2278.
- Zhang, Q.G., Liu, Q.L., Zhu, A.M., Xiong Y., Ren, L. (2009) Pervaporation performance of quaternized poly(vinyl alcohol) and its crosslinked membranes for the dehydration of ethanol, Journal of Membrane Science, 335, 68-75.

APPENDIX

Table A1 Molar ratio and attraction constant for solubility calculation

Group	Molar Volume Constant V* (cm ³ mole ⁻¹)	Molar attraction Constant F* ((cal.cm ³) ^{0.5} mole ⁻¹)
-CH ₃	31.8	218
-CH ₂ -	16.5	132
>CH-	1.9	23
>C<	-14.8	-97
C ₆ H ₃	41.4	562
C ₆ H ₄	58.5	652
C ₆ H ₅	75.5	735
CH ₂ =	29.7	203
-CH=	13.7	113
>C=	-2.4	18
-OCO-	19.6	298
-CO-	10.7	262
-O-	5.1	95
-Cl	23.9	264
-CN	23.6	426
-NH ₂	18.6	275
>NH	8.5	143
>N-	-5.0	-3

Solubility parameter = Molar attraction constant / Molar volume constant

Table A2 Solubility parameter

	Solubility parameter
H ₂ O	18.63
CH ₃ CH ₂ OH	8.33
Poly (BA-hda)	11.11
Poly (BA-eda)	12.65

CURRICULUM VITAE

Name: Ms. Jiranun Tungsattabud

Date of Birth: June 18, 1985

Nationality: Thai

University Education:

2004-2008 Bachelor Degree of Chemistry, Faculty of Science,
Srinakarinwirot University, Bangkok, Thailand

Proceedings:

Tungsattabud, J.; Pakkethati, K.; Chaisuwan, T.; and Wongkasemjit, S., (2010, April 22) Development of Polybenzoxazine (PBZ) Membranes for Ethanol/Water Separation. Proceedings of the 16th PPC Symposium on Petroleum, Petrochemicals, and Polymers, Bangkok, Thailand.

Presentations:

1. Tungsattabud, J.; Pakkethati, K.; Chaisuwan, T.; and Wongkasemjit, S., (2010, March 21) Development of Polybenzoxazine (PBZ) Membranes for Ethanol/Water Separation. Paper presented at the 239th American Chemical Society National Meeting and Exposition, San Francisco, California, USA.
2. Tungsattabud, J.; Pakkethati, K.; Chaisuwan, T.; and Wongkasemjit, S., (2010, April 22) Development of Polybenzoxazine (PBZ) Membranes for Ethanol/Water Separation. Paper presented at the 16th PPC Symposium on Petroleum, Petrochemicals, and Polymers, Bangkok, Thailand.