

**DETERMINATION OF DISSOLUTION OF A MATERIAL WITH A
MODERATELY-RAPID DISSOLUTION RATE**



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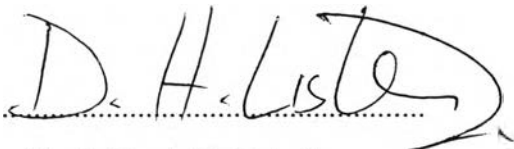
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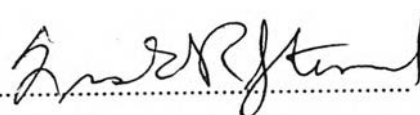
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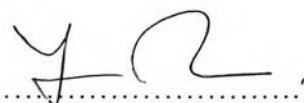

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ABSTRACT

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Keywords: Jet-impingement/ Dissolution/ Mass-transfer

In common industrial process, mass transfer control and dissolution control (mixed control) or dissolution control can be involved for designing process equipment or determining the mechanisms of chemical reactions. A jet-impingement apparatus has been used to study dissolution rates by directing a jet of water onto a pellet of the material of interest at high velocity to ensure that dissolution is controlling. The apparatus has been used to measure the dissolution rate constant of magnetite under the conditions of power system coolants – often a controlling parameter in steel corrosion. For unequivocal measurements of the dissolution rate constant, the mass transfer characteristics of the apparatus need to be known in order to extrapolate mass transfer coefficients to the conditions of interest. Accordingly, mass transfer in our impingement system is being studied at atmospheric pressure with materials of a moderate dissolution rate. Cast pellets of plaster of Paris of different purities and single crystals of the same compound (gypsum – $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$), and pellets of trans-cinnamic acid, potassium bitartrate and aspartic acid have been used in this study. The dissolution rate constants for single crystal and aspartic acid were determined and the commercial plaster result gave mass-transfer correlation of jet-impinging apparatus in reasonable agreement with published correlation. However, the commercial plaster tended to have a higher solubility than pure plaster or gypsum crystals; its dissolution rates were higher than those of the other materials studied, which were in the same range.

บทคัดย่อ

ธนัชพร ภู่งงศกร : ชื่อหัวข้อวิทยานิพนธ์ การศึกษาการสลายตัวของวัสดุ ด้วยอัตราการสลายตัวอย่างรวดเร็ว (Determination of Dissolution of a Material with a Moderately-rapid Dissolution Rate) อ.ที่ปรึกษา : รศ. ดร. ชีรศักดิ์ ฤกษ์สมบูรณ์ ศ. ดร. ดีเรก เอช ลิสเตอร์ และ ศ. ดร. แฟรงค์ อาร์ สจีวิต 122 หน้า

การควบคุมโดยการถ่ายเทมวลสาร การควบคุมทั้งการถ่ายเทมวลสาร และการสลายตัวของวัตถุ หรือ การควบคุมโดยการสลายตัวของวัตถุเพียงอย่างเดียว มีความเกี่ยวข้องในอุตสาหกรรมการผลิตทั่วไปสำหรับการออกแบบกระบวนการผลิตและการทำนายกระบวนการทางปฏิกิริยาเคมี ระบบการไหลแบบพุ่งชน (Jet-impinging) ใช้ในการศึกษาอัตราการสลายตัวโดยการฉีดน้ำลงบนพื้นผิวเม็ดตัวอย่างของวัสดุที่สนใจด้วยความเร็วสูงเพื่อรับรองว่าระบบจะถูกควบคุมโดยการสลายตัวของวัสดุ ระบบการไหลแบบพุ่งชนเดียวกันนี้ได้ถูกใช้เพื่อวัดอัตราการสลายตัวของแมกนีไทต์ (Magnetite; Fe_3O_4) ภายใต้สภาวะของระบบหล่อเย็น ซึ่งแมกนีไทต์นี้เป็นหนึ่งในตัวแปรของการกัดกร่อนในเหล็ก สำหรับการวัดค่าคงที่ของการสลายตัวอย่างแม่นยำจำเป็นต้องทราบค่าถ่ายเทมวลสารของระบบเพื่อทำการจำลองสู่สภาวะที่สนใจ การถ่ายเทมวลสารของวัสดุในการทดลองนี้ได้ถูกศึกษาที่ความดันบรรยากาศด้วยอัตราการสลายตัวอย่างรวดเร็ว เม็ดตัวอย่างทรงกระบอกที่ทำจากยิปซัมจากการผสมปูนปลาสเตอร์ (Plaster of Paris) ที่ความบริสุทธิ์ต่างกัน ผลึกยิปซัม (Single crystal of gypsum) ที่มีส่วนประกอบเดียวกัน ($CaSO_4 \cdot 2H_2O$) กรดทรานซินนามิกส์ โพแทสเซียมไบทาเตรด และ กรดแอสพาทิกได้ถูกนำมาศึกษาในงานวิจัยนี้ ค่าคงที่การสลายตัวของยิปซัมคริสตัลและกรดแอสพาทิกสามารถหาได้จากการทดลองนี้ซึ่งใกล้เคียงกับงานวิจัยที่ลูกตีพิมพ์ ผลการทดลองของยิปซัมจากปูนปลาสเตอร์ที่ความบริสุทธิ์ทั่วไปให้ผลการความสัมพันธ์ของระบบการไหลแบบพุ่งชนที่สอดคล้องกับสมการความสัมพันธ์ในงานวิจัยที่ลูกตีพิมพ์ อย่างไรก็ตามค่าความสามารถในการละลายของยิปซัมจากปูนปลาสเตอร์ที่ความบริสุทธิ์ทั่วไปมีแนวโน้มจะสูงกว่ายิปซัมจากปูนปลาสเตอร์ที่ความบริสุทธิ์สูง และ ผลึกยิปซัม เนื่องจากค่าอัตราการสลายตัวสูงกว่าวัสดุอื่นซึ่งอยู่ในช่วงเดียวกัน

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ABBREVIATIONS

BSE	Backscattered electrons
CANDU	Canada deuterium uranium
CL	Cathodoluminescence
CSD	Crystal size distribution
DSC	Differential scanning calorimeter
EDX	Energy Dispersive X-ray Analysis
FAC	Flow-Accelerated Corrosion
LWR	Light Water Reactor
MSE	Mixed-solvent-electrolyte
PAL	Phenylalanine ammonia-lyase
SEM	Scanning electron microscope

LIST OF SYMBOLS

C_b	Bulk Concentration
C_p	Isobaric heat capacity (kJ/ kgK)
C_s	Concentration at the surface (solubility)
C_v	Isochoric heat capacity (kJ/ kgK)
D	Diffusion coefficient
D_{AW}^*	Diffusivity of species A in water (m ² /s)
D_p	Pipe diameter (m)
d_0	Nozzle diameter (m)
H	Enthalpy (kJ/kg)
K	Overall rate constant for dissolution, Dissolution coefficient (m/s)
k_d	Dissolution rate constant (m/s)
k_m	Mass transfer coefficient (m/s)
k_t	Mass transfer coefficient
L	Characteristic linear dimension (m)
$(L_1-L_2)_p$	Length of pipe (m)
m_{eq}	Molal equilibrium concentration
P	Pressure drop (Pa)
R	Overall dissolution rate
R_o	Ratio of water-to-powder
Re	Reynolds number
S	Entropy (kJ/kgK)
Sc	Schmidt number
Sh	Sherwood number
T	Temperature (°C)
u	Speed of sound (m/s)
v	Flow velocity (m/s)
x	Position of Interested

y	Depth at position of interest (m)
ρ	Fluid density (kg/m^3)
δ	Diffusion layer thickness
Ω	C_b / C_s
ζ	Transport reaction factor
μ	Dynamic viscosity of the fluid ($\text{Pa}\cdot\text{s}$ or $\text{N}\cdot\text{s}/\text{m}^2$ or $\text{kg}/(\text{m}\cdot\text{s})$)
ν	Kinematic viscosity (m^2/s)
H	Viscosity ($\mu\text{Pa}\cdot\text{s}$)
Λ	Thermal conductivity (mW/mK)