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APPENDICES

Appendix A Hydrogen Capacities of Li–B–H Systems

Table A1 Hydrogen capacities of LiBH₄ in the 1st cycle of the hydrogen desorption/absorption

| Sample | Hydrogen Capacity (wt%) |
|---|-------------------------|
| As-milled LiBH ₄ | 2.9 |
| 1 mol% TiO ₂ –LiBH ₄ | 2.1 |
| 1 mol% TiCl ₃ –LiBH ₄ | 3.5 |
| 1 mol% VCl ₃ –LiBH ₄ | 3.2 |
| 1 mol% ZrCl ₄ –LiBH ₄ | 3.5 |

Table A2 Hydrogen capacities of LiBH₄ in the 2nd cycle of the hydrogen desorption/absorption

| Sample | Hydrogen Capacity (wt%) |
|---|-------------------------|
| 1 mol% TiO ₂ –LiBH ₄ | 1.3 |
| 1 mol% TiCl ₃ –LiBH ₄ | 1.2 |
| 1 mol% VCl ₃ –LiBH ₄ | 2.3 |
| 1 mol% ZrCl ₄ –LiBH ₄ | 1.5 |

Table A3 Hydrogen capacities of LiBH₄ in the 3rd cycle of the hydrogen desorption/absorption

| Sample | Hydrogen Capacity (wt%) |
|---|-------------------------|
| 1 mol% TiO ₂ –LiBH ₄ | 1.1 |
| 1 mol% TiCl ₃ –LiBH ₄ | 1.2 |
| 1 mol% VCl ₃ –LiBH ₄ | 0.9 |
| 1 mol% ZrCl ₄ –LiBH ₄ | 0.9 |

Appendix B Changed Pressure during the Desorption

Table B1 Changed pressure of as-milled LiAlH_4

| Temperature ($^{\circ}\text{C}$) | Pressure (psi) |
|------------------------------------|----------------|
| 27.7 | 0 |
| 55.2 | 0 |
| 84.1 | 0 |
| 111.4 | 0 |
| 145.6 | 2.20 |
| 165.5 | 93.77 |
| 178.8 | 120.90 |
| 192.1 | 138.46 |
| 205.2 | 163.37 |
| 221.0 | 178.75 |

Table B2 Changed pressure of 1 mol% TiO_2 - LiAlH_4

| Temperature ($^{\circ}\text{C}$) | Pressure (psi) |
|------------------------------------|----------------|
| 27.5 | 0 |
| 54.3 | 0 |
| 81.7 | 2.20 |
| 96.8 | 7.33 |
| 121.9 | 30.04 |
| 134.7 | 100.37 |
| 146.0 | 124.54 |
| 165.9 | 152.38 |
| 181.8 | 179.49 |
| 195.5 | 186.08 |

Table B3 Changed pressure of 1 mol% $\text{TiCl}_3\text{-LiAlH}_4$

| Temperature ($^{\circ}\text{C}$) | Pressure (psi) |
|------------------------------------|----------------|
| 27.5 | 0 |
| 55.3 | 0 |
| 74.1 | 1.46 |
| 90.7 | 15.38 |
| 121.4 | 121.4 |
| 132.65 | 120.88 |
| 150.5 | 143.59 |
| 164.0 | 167.33 |
| 175.5 | 178.02 |
| 184.6 | 183.15 |

Table B4 Changed pressure of 1 mol% $\text{VCl}_3\text{-LiAlH}_4$

| Temperature ($^{\circ}\text{C}$) | Pressure (psi) |
|------------------------------------|----------------|
| 27.5 | 0 |
| 55.7 | 1.46 |
| 71.6 | 5.86 |
| 86.3 | 15.38 |
| 103.9 | 49.82 |
| 128.4 | 117.95 |
| 143.9 | 135.53 |
| 159.4 | 158.97 |
| 175.3 | 170.70 |
| 193.2 | 175.82 |

Table B5 Changed pressure of 1 mol% ZrCl₄-LiAlH₄

| Temperature (°C) | Pressure (psi) |
|------------------|----------------|
| 27.3 | 0 |
| 55.2 | 0 |
| 81.2 | 4.4 |
| 91.4 | 40.29 |
| 101.8 | 93.04 |
| 108.2 | 104.76 |
| 130.2 | 136.26 |
| 141.3 | 148.72 |
| 150.3 | 155.31 |
| 161.7 | 158.97 |

Table B6 Changed pressure of as-milled LiBH₄

| Temperature (°C) | Pressure (psi) |
|------------------|----------------|
| 28.4 | 0 |
| 54.7 | 0 |
| 83.0 | 1.46 |
| 121.1 | 2.93 |
| 159.3 | 3.66 |
| 201.6 | 5.86 |
| 241.8 | 8.06 |
| 281.8 | 10.25 |
| 323.7 | 41.76 |
| 371.6 | 84.25 |

Table B7 Changed pressure of 1 mol% TiO₂-LiBH₄ in the 1st desorption

| Temperature (°C) | Pressure (psi) |
|------------------|----------------|
| 27.3 | 0 |
| 55.2 | 0 |
| 81.0 | 1.46 |
| 143.3 | 5.13 |
| 174.7 | 6.59 |
| 210.4 | 8.06 |
| 246.1 | 10.26 |
| 281.5 | 15.38 |
| 321.4 | 41.03 |
| 358.8 | 71.06 |

Table B8 Changed pressure of 1 mol% TiO₂-LiBH₄ in the 2nd desorption

| Temperature (°C) | Pressure (psi) |
|------------------|----------------|
| 27.5 | 0 |
| 124.5 | 0 |
| 255.8 | 1.46 |
| 271.4 | 2.93 |
| 289.4 | 5.13 |
| 308.9 | 7.33 |
| 322.8 | 8.79 |
| 341.4 | 11.72 |
| 357.3 | 16.12 |
| 367.4 | 38.83 |

Table B9 Changed pressure of 1 mol% TiO₂-LiBH₄ in the 3rd desorption

| Temperature (°C) | Pressure (psi) |
|------------------|----------------|
| 31.0 | 0 |
| 125.8 | 0 |
| 273.0 | 1.46 |
| 286.8 | 2.93 |
| 301.6 | 4.40 |
| 314.1 | 5.86 |
| 328.8 | 8.06 |
| 340.7 | 9.52 |
| 351.6 | 12.45 |
| 360.2 | 24.18 |

Table B10 Changed pressure of 1 mol% TiCl₃-LiBH₄ in the 1st desorption

| Temperature (°C) | Pressure (psi) |
|------------------|----------------|
| 27.9 | 0 |
| 71.6 | 1.46 |
| 107.3 | 4.40 |
| 142.5 | 6.59 |
| 173.8 | 9.52 |
| 200.3 | 11.72 |
| 235.7 | 13.92 |
| 271.2 | 21.24 |
| 307.1 | 38.83 |
| 354.9 | 83.52 |

Table B11 Changed pressure of 1 mol% TiCl₃-LiBH₄ in the 2nd desorption

| Temperature (°C) | Pressure (psi) |
|------------------|----------------|
| 27.3 | 0 |
| 150.4 | 0 |
| 250.2 | 0 |
| 306.3 | 1.46 |
| 315.6 | 2.93 |
| 322.1 | 3.66 |
| 334.5 | 5.13 |
| 339.7 | 5.86 |
| 347.8 | 8.06 |
| 352.1 | 30.04 |

Table B12 Changed pressure of 1 mol% TiCl₃-LiBH₄ in the 3rd desorption

| Temperature (°C) | Pressure (psi) |
|------------------|----------------|
| 27.2 | 0 |
| 151.1 | 0 |
| 251.1 | 0 |
| 300.3 | 1.46 |
| 311.0 | 2.93 |
| 317.5 | 3.66 |
| 323.6 | 4.40 |
| 331.3 | 5.86 |
| 340.7 | 8.06 |
| 349.0 | 17.58 |

Table B13 Changed pressure of 1 mol% $\text{VCl}_3\text{-LiBH}_4$ in the 1st desorption

| Temperature (°C) | Pressure (psi) |
|------------------|----------------|
| 27.2 | 0 |
| 98.6 | 1.46 |
| 133.4 | 4.40 |
| 160.2 | 6.59 |
| 193.4 | 10.26 |
| 226.7 | 14.65 |
| 364.7 | 18.32 |
| 298.0 | 28.57 |
| 332.3 | 44.69 |
| 369.6 | 79.12 |

Table B14 Changed pressure of 1 mol% $\text{VCl}_3\text{-LiBH}_4$ in the 2nd desorption

| Temperature (°C) | Pressure (psi) |
|------------------|----------------|
| 27.3 | 0 |
| 174.5 | 1.46 |
| 216.1 | 2.20 |
| 234.0 | 2.93 |
| 256.2 | 3.66 |
| 273.8 | 4.40 |
| 294.6 | 5.86 |
| 316.6 | 8.06 |
| 339.1 | 11.72 |
| 356.9 | 53.48 |

Table B15 Changed pressure of 1 mol% $\text{VCl}_3\text{-LiBH}_4$ in the 3rd desorption

| Temperature (°C) | Pressure (psi) |
|------------------|----------------|
| 27.6 | 0 |
| 150.7 | 0 |
| 283.2 | 1.46 |
| 297.5 | 2.93 |
| 311.9 | 5.13 |
| 323.9 | 6.59 |
| 336.6 | 8.79 |
| 347.5 | 10.28 |
| 361.1 | 13.19 |
| 393.7 | 28.57 |

Table B16 Changed pressure of 1 mol% $\text{ZrCl}_4\text{-LiBH}_4$ in the 1st desorption

| Temperature (°C) | Pressure (psi) |
|------------------|----------------|
| 27.4 | 0 |
| 129.7 | 1.46 |
| 159.1 | 5.13 |
| 188.0 | 8.06 |
| 208.2 | 10.26 |
| 241.8 | 12.45 |
| 268.8 | 15.38 |
| 300.6 | 31.50 |
| 332.2 | 51.28 |
| 373.6 | 99.63 |

Table B17 Changed pressure of 1 mol% ZrCl₄-LiBH₄ in the 2nd desorption

| Temperature (°C) | Pressure (psi) |
|------------------|----------------|
| 28.0 | 0 |
| 150.8 | 0 |
| 272.9 | 1.46 |
| 283.8 | 2.93 |
| 296.3 | 4.40 |
| 318.2 | 6.60 |
| 333.4 | 8.79 |
| 343.5 | 11.00 |
| 354.0 | 13.92 |
| 366.7 | 46.15 |

Table B18 Changed pressure of 1 mol% ZrCl₄-LiBH₄ in the 3rd desorption

| Temperature (°C) | Pressure (psi) |
|------------------|----------------|
| 27.6 | 0 |
| 151.3 | 0 |
| 294.8 | 1.46 |
| 306.8 | 2.20 |
| 315.4 | 3.66 |
| 329.0 | 4.40 |
| 341.2 | 5.13 |
| 348.3 | 6.59 |
| 355.2 | 8.79 |
| 360.6 | 30.04 |

Table B19 Changed pressure of a 1:1 LiAlH₄:LiBH₄ molar ratio mixture

| Temperature (°C) | Pressure (psi) |
|------------------|----------------|
| 27.5 | 0 |
| 107.0 | 1.46 |
| 120.2 | 5.86 |
| 133.8 | 11.00 |
| 147.2 | 19.78 |
| 160.6 | 33.70 |
| 173.5 | 73.99 |
| 186.0 | 96.70 |
| 200.7 | 111.35 |
| 220.1 | 118.68 |

Table B20 Changed pressure of a 2:1 LiAlH₄:LiBH₄ molar ratio mixture

| Temperature (°C) | Pressure (psi) |
|------------------|----------------|
| 27.5 | 0 |
| 107.1 | 1.46 |
| 120.5 | 8.06 |
| 134.5 | 27.11 |
| 148.1 | 53.48 |
| 161.2 | 71.79 |
| 174.3 | 89.38 |
| 187.6 | 107.69 |
| 201.2 | 115.75 |
| 221.4 | 120.88 |

Table B21 Changed pressure of a 3:1 LiAlH₄:LiBH₄ molar ratio mixture

| Temperature (°C) | Pressure (psi) |
|------------------|----------------|
| 27.6 | 0 |
| 99.9 | 1.46 |
| 114.5 | 5.86 |
| 127.8 | 9.52 |
| 144.3 | 16.85 |
| 160.1 | 51.28 |
| 175.1 | 101.83 |
| 190.2 | 133.33 |
| 206.0 | 152.38 |
| 221.7 | 158.24 |

Table B22 Changed pressure of a 4:1 LiAlH₄:LiBH₄ molar ratio mixture

| Temperature (°C) | Pressure (psi) |
|------------------|----------------|
| 27.4 | 0 |
| 108.0 | 1.46 |
| 119.3 | 3.66 |
| 132.2 | 5.13 |
| 146.1 | 9.52 |
| 161.9 | 42.49 |
| 175.0 | 79.12 |
| 190.3 | 108.42 |
| 203.8 | 116.48 |
| 221.8 | 120.15 |

Table B23 Changed pressure of a 1:2 LiAlH₄:LiBH₄ molar ratio mixture

| Temperature (°C) | Pressure (psi) |
|------------------|----------------|
| 27.7 | 0 |
| 100.8 | 1.46 |
| 116.0 | 5.86 |
| 129.4 | 11.72 |
| 145.4 | 25.64 |
| 161.7 | 49.08 |
| 175.1 | 65.20 |
| 190.9 | 77.66 |
| 204.6 | 81.32 |
| 220.6 | 82.78 |

Table B24 Changed pressure of 1 mol% TiO₂-2LiAlH₄+ LiBH₄

| Temperature (°C) | Pressure (psi) |
|------------------|----------------|
| 29.0 | 0 |
| 104.9 | 2.20 |
| 116.2 | 20.51 |
| 125.5 | 46.89 |
| 135.9 | 65.20 |
| 146.4 | 79.12 |
| 155.1 | 98.17 |
| 166.6 | 106.23 |
| 179.9 | 109.16 |
| 195.4 | 111.35 |

Table B25 Changed pressure of 1 mol% $\text{VCl}_3\text{-2LiAlH}_4 + \text{LiBH}_4$

| Temperature (°C) | Pressure (psi) |
|------------------|----------------|
| 27.5 | 0 |
| 57.6 | 1.46 |
| 70.4 | 4.40 |
| 82.3 | 18.31 |
| 94.7 | 39.56 |
| 107.5 | 56.41 |
| 120.5 | 60.81 |
| 133.9 | 68.86 |
| 145.0 | 82.05 |
| 156.2 | 93.04 |

Table B26 Changed pressure of 1 mol% $\text{ZrCl}_4\text{-2LiAlH}_4 + \text{LiBH}_4$

| Temperature (°C) | Pressure (psi) |
|------------------|----------------|
| 27.6 | 0 |
| 74.1 | 1.46 |
| 84.1 | 19.05 |
| 94.5 | 69.60 |
| 105.3 | 76.92 |
| 114.1 | 82.78 |
| 125.0 | 98.17 |
| 136.1 | 116.48 |
| 143.1 | 119.41 |
| 152.2 | 120.88 |

Table B27 Changed pressure of 1 mol% $\text{TiCl}_3\text{-2LiAlH}_4 + \text{LiBH}_4$

| Temperature (°C) | Pressure (psi) |
|------------------|----------------|
| 28.7 | 0 |
| 48.4 | 1,46 |
| 64.3 | 4.40 |
| 80.1 | 15.38 |
| 94.8 | 46.89 |
| 110.2 | 73.99 |
| 125.7 | 87.91 |
| 141.2 | 113.55 |
| 159.4 | 120.15 |
| 175.1 | 123.08 |

Table B28 Changed pressure of 3 mol% $\text{TiCl}_3\text{-2LiAlH}_4 + \text{LiBH}_4$

| Temperature (°C) | Pressure (psi) |
|------------------|----------------|
| 27.9 | 0 |
| 62.4 | 1.46 |
| 76.1 | 17.58 |
| 90.7 | 43.22 |
| 114.1 | 64.47 |
| 130.1 | 82.05 |
| 144.0 | 86.45 |
| 155.5 | 91.58 |
| 164.6 | 94.51 |
| 173.7 | 95.97 |

Table B29 Changed pressure of 5 mol% $\text{TiCl}_3\text{-}2\text{LiAlH}_4 + \text{LiBH}_4$

| Temperature (°C) | Pressure (psi) |
|------------------|----------------|
| 27.3 | 0 |
| 47.9 | 1.46 |
| 60.6 | 5.86 |
| 72.7 | 11.00 |
| 96.0 | 21.98 |
| 109.3 | 36.63 |
| 122.8 | 43.22 |
| 134.2 | 46.15 |
| 143.3 | 47.62 |
| 154.6 | 48.35 |

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