



REFERENCES

- Baker, R.W., Cussler, E.L., Eykamp, W., Koros, W.J., Riley, R.L., and Strathmann, H. (1991). Membrane Separation Systems, Recent Developments and Future Direction. Noyes Data Corporation.
- Battal, T., Bac, N., and Yilmaz, L. (1995). Effect of feed composition on the performance of polymer-zeolite mixed matrix gas separation membranes. Journal of Separation Science and Technology, 30, 2365-2384.
- Beuscher, U., and Goodings, C.H. (1999). The influence of the porous support layer of composite membranes on the separation of binary gas mixtures. Journal of Membrane Science, 152, 99-116.
- Chen, H., Kovvali, A.S., and Sirkar, K.K. (2000). Selective CO₂ separation from CO₂-N₂ mixtures by immobilized glycine-Na-glycerol membranes. Industrial and Engineering Chemistry Research, 39, 2447-2458.
- Chen, H., Obuskovic, G., Majumdar, S., and Sirkar, K.K. (2001). Immobilized glycol-based liquid membranes in hollow fibers for selective CO₂ separation from CO₂-N₂ mixtures. Journal of Membrane Science, 183(1) 75-88.
- Grant, M.H. (1991). Membrane technology. Encyclopedia of Chemical Technology, 16, 135-193.
- Kesting, R.E., and Fritzsche, A.K. (1993). Polymeric Gas Separation Membrane. John Wiley & Sons Inc.
- Kulprathipanja, S., and Kulkarni, S.S. (1986). U.S. Patent 4 608 060.
- Kulprathipanja, S., Neuzil, R.W., and Li, N.N. (1988a). U.S. Patent 4 737 165.
- Kulprathipanja, S., Neuzil, R.W., and Li, N.N. (1988b). U.S. Patent 4 740 219.
- Kulprathipanja, S., Neuzil, R.W., and Li, N.N. (1988c). U.S. Patent 4 751 104.
- Kulprathipanja, S., Neuzil, R.W., and Li, N.N. (1992). U.S. Patent 5 127 925.
- Matsuyama, H., Teramoto, M., and Iwai, K. (1994). Development of a new functional cation-exchange membrane and its application to facilitated transport of CO₂. Journal of Membrane Science, 93, 237-244.

- Matsuyama, H., Teramoto, M., Sakakuraa, H., and Iwai, K. (1996). Facilitated transport of CO₂ through various ion exchange membranes prepared by plasma graft polymerization. Journal of Membrane Science, 117, 251-260.
- Matsuyama, H., Teramoto, M., Huang, Q., Watari, T., Tokunaga, Y., Nakatani, R., and Maeda, T. (1997). Facilitated transport of CO₂ through supported liquid membranes of various amine solutions-effects of rate and equilibrium of reaction between CO₂ and amine. Journal of Chemical Engineering of Japan, 30, 328-335.
- Matsuyama, H., Teradab, A., Nakagawarab, T., Kitamurab, Y., and Teramotoa, M. (1999). Facilitated transport of CO₂ through polyethylene/poly (vinyl alcohol) blend membrane. Journal of Membrane Science, 163, 221-227.
- McCabe, W.L., Smith, J.C., and Harriott, P. (1993). Membrane separation process. Unit Operations of Chemical Engineering, 5th ed., Singapore: McGraw-Hill.
- Orthmer, K. (1981). Encyclopedia of Chemical Technology, 13, 352.
- Park, S.W., Heo, N.H., Kim, G.W., and Sohn, I.J. (2000). Facilitated transport of carbon dioxide through an immobilized liquid membrane of aqueous carbonate solution with additives. Separation Science and Technology, 35, 2497-2512.
- Pellegrine, J., and Kang, Y.S. (1995). CO₂/CH₄ transport in polyperfluorosulfonate ionomers: effects of polar solvents on permeation and solubility. Journal of Membrane Science, 99, 163-174.
- Rattanawong, W. (2001). Zeolite/Cellulose acetate mixed matrix membranes for olefin/paraffin separations. M.S. Thesis in the Petroleum and Petrochemical College, Chulalongkorn University, Bangkok, Thailand.
- Serivalsatit, V. (1999). The mechanism of the mixed matrix membrane separation (polyethylene glycol/silicone rubber) for polar gases. M.S. Thesis in the Petroleum and Petrochemical College, Chulalongkorn University, Bangkok, Thailand.
- Soffer, A., and Gilron, J. (1996). U.S. Patent 5 914 434.
- Sridhar, S., and Khan, A.A. (1999). Simulation studies for the separation of propylene and propane by ethylcellulose membrane. Journal of Membrane Science, 159, 209-219.

- Suer, M.G., Bac, N., Yilmaz, L., Gurkan, T., and Sacco, A., Jr. (1994). Gas separation with zeolite based polyethersulfone membranes. Gas Separation Technology, 11, 661-669.
- Sukapintha, W. (2000). Mixed matrix membrane for olefin/paraffin separation. M.S. Thesis in the Petroleum and Petrochemical College, Chulalongkorn University, Bangkok, Thailand.
- Vijitjunya, P. (2001). Dispersed liquid-polymer mixed matrix membrane for olefin/paraffin separation. M.S. Thesis in the Petroleum and Petrochemical College, Chulalongkorn University, Bangkok, Thailand.
- Yamasaki, A., Tyagi, R.K., Fouda, A.E., Matsuura, T., and Jonasson, K. (1997). Effect of gelation conditions on gas separation performance for asymmetric polysulfone membrane. Journal of Membrane Science, 123, 89-94.

Table A2 10 wt% Polyethylene glycol/silicone rubber coated on polysulfone
(10wt%PEG/SIL MMM)

Gas	Time ^a	Flux ^b	Ave flux ^c	Pressure ^d	Permeability ^e	Std Dev ^f	Average ^g
N ₂	469.49	0.002	0.002	40	2.33E-07	1.8E-09	2.32E-07
	469.17	0.002		40	2.33E-07		
	466.27	0.002		40	2.35E-07		
	472.15	0.002		40	2.32E-07		
	476.25	0.002		40	2.30E-07		
CO ₂	13.07	0.077	0.074	40	8.37E-06	1.7E-07	8.13E-06
	13.6	0.074		40	8.04E-06		
	13.35	0.075		40	8.19E-06		
	13.49	0.074		40	8.11E-06		
	13.83	0.072		40	7.91E-06		

^a Time to reach 1 ml (sec)

Permeability of N₂ 2.32E-07

^b Flux (ml/sec)

Permeability of CO₂ 8.13E-06

^c Average flux (ml/sec)

Selectivity of CO₂/N₂ 34.96

^d Pressure (psi)

^e Permeability (cm³/(cm²-sec-cmHg))

^f Standard Deviation of permeability

^g Average permeability (cm³/(cm²-sec-cmHg))

Table A3 20 wt% Polyethylene glycol/silicone rubber coated on polysulfone
(20wt%PEG/SIL MMM)

Gas	Time ^a	Flux ^b	Ave flux ^c	Pressure ^d	Permeability ^e	Std Dev ^f	Average ^g
N ₂	844.44	0.0012	0.0012	41	1.26E-07	5.13E-10	1.26E-07
	850.14	0.0012		41	1.26E-07		
	840.65	0.0012		41	1.27E-07		
	844.59	0.0012		41	1.26E-07		
	846.28	0.0012		41	1.26E-07		
CO ₂	16.48	0.0607	0.0600	40	6.64E-06	7.50E-08	6.56E-06
	16.50	0.0606		40	6.63E-06		
	16.85	0.0593		40	6.49E-06		
	16.89	0.0592		40	6.48E-06		
	16.67	0.0600		40	6.56E-06		

^a Time to reach 1 ml (sec)

Permeability of N₂ 1.26E-07

^b Flux (ml/sec)

Permeability of CO₂ 6.56E-06

^c Average flux (ml/sec)

Selectivity of CO₂/N₂ 51.95

^d Pressure (psi)

^e Permeability (cm³/(cm²-sec-cmHg))

^f Standard Deviation of permeability

^g Average permeability (cm³/(cm²-sec-cmHg))

Table A4 30 wt% Polyethylene glycol/silicone rubber coated on polysulfone
(30wt%PEG/SIL MMM)

Gas	Time ^a	Flux ^b	Ave flux ^c	Pressure ^d	Permeability ^e	Std Dev ^f	Average ^g
N ₂	1237.43	0.0008	0.0008	40	8.84E-08	3.74E-10	8.80E-08
	1250.89	0.0008		40	8.75E-08		
	1240.25	0.0008		40	8.82E-08		
	1244.56	0.0008		40	8.79E-08		
	1239.87	0.0008		40	8.82E-08		
CO ₂	17.72	0.0564	0.05656	40	6.17E-06	4.49E-08	6.19E-06
	17.85	0.056		40	6.13E-06		
	17.63	0.0567		40	6.21E-06		
	17.70	0.0565		40	6.18E-06		
	17.50	0.0571		40	6.25E-06		

^a Time to reach 1 ml (sec)

Permeability of N₂ 8.80E-08

^b Flux (ml/sec)

Permeability of CO₂ 6.19E-06

^c Average flux (ml/sec)

Selectivity of CO₂/N₂ 70.28

^d Pressure (psi)

^e Permeability (cm³/(cm²-sec-cmHg))

^f Standard Deviation of permeability

^g Average permeability (cm³/(cm²-sec-cmHg))

Table A6 20 wt% Activated carbon/silicone rubber coated on polysulfone
(20wt%Act.C/SIL MMM)

Gas	Time ^a	Flux ^b	Ave flux ^c	Pressure ^d	Permeability ^e	Std Dev ^f	Average ^g
N ₂	50.01	0.0200	0.0201	40	2.19E-06	2.18E-08	2.20E-06
	50.21	0.0199		40	2.18E-06		
	49.86	0.0201		40	2.19E-06		
	48.95	0.0204		40	2.23E-06		
	49.93	0.0200		40	2.19E-06		
CO ₂	3.16	0.3165	0.3179	40	3.46E-05	1.18E-06	3.48E-05
	3.09	0.3236		40	3.54E-05		
	3.25	0.3077		40	3.37E-05		
	3.00	0.3333		40	3.65E-05		
	3.24	0.3086		40	3.38E-05		

^a Time to reach 1 ml (sec)

Permeability of N₂ 2.20E-06

^b Flux (ml/sec)

Permeability of CO₂ 3.48E-05

^c Average flux (ml/sec)

Selectivity of CO₂/N₂ 15.83

^d Pressure (psi)

^e Permeability (cm³/(cm²-sec-cmHg))

^f Standard Deviation of permeability

^g Average permeability (cm³/(cm²-sec-cmHg))

Table A7 10 wt% Polyethylene glycol/20 wt% activated carbon/silicone rubber coated on polysulfone (10wt%PEG/20wt%Act.C/SIL MMM)

Gas	Time ^a	Flux ^b	Ave flux ^c	Pressure ^d	Permeability ^e	Std Dev ^f	Average ^g
N ₂	137.02	0.0073	0.0073	42	7.60E-07	6.71E-09	7.56E-07
	138.54	0.0072		42	7.52E-07		
	139.16	0.0072		42	7.49E-07		
	136.22	0.0073		42	7.65E-07		
	138.50	0.0072		42	7.52E-07		
CO ₂	4.18	0.2392	0.2393	40	2.62E-05	3.61E-07	2.62E-05
	4.21	0.2375		40	2.60E-05		
	4.12	0.2427		40	2.66E-05		
	4.26	0.2347		40	2.57E-05		
	4.13	0.2421		40	2.65E-05		

^a Time to reach 1 ml (sec)

Permeability of N₂ 7.56E-07

^b Flux (ml/sec)

Permeability of CO₂ 2.62E-05

^c Average flux (ml/sec)

Selectivity of CO₂/N₂ 34.64

^d Pressure (psi)

^e Permeability (cm³/(cm²-sec-cmHg)

^f Standard Deviation of permeability

^g Average permeability (cm³/(cm²-sec-cmHg)

Table A8 5 wt% K₂CO₃/15 wt% activated carbon/silicone rubber coated on polysulfone (5wt%K₂CO₃/15wt%Act.C/SIL MMM) at 30%RH

Gas	Time ^a	Flux ^b	Ave flux ^c	Pressure ^d	Permeability ^e	Std Dev ^f	Average ^g
N ₂	535.70	0.0019	0.00185	10	8.17E-07	4.42E-09	8.11E-07
	539.70	0.0019		10	8.11E-07		
	543.96	0.0018		10	8.04E-07		
	538.94	0.0019		10	8.12E-07		
	539.68	0.0019		10	8.11E-07		
CO ₂	27.33	0.0366	0.03714	10	1.60E-05	3.34E-07	1.63E-05
	27.10	0.0369		10	1.61E-05		
	26.23	0.0381		10	1.67E-05		
	26.50	0.0377		10	1.65E-05		
	27.52	0.0363		10	1.59E-05		

^a Time to reach 1 ml (sec)

Permeability of N₂ 8.11E-07

^b Flux (ml/sec)

Permeability of CO₂ 1.63E-05

^c Average flux (ml/sec)

Selectivity of CO₂/N₂ 20.04

^d Pressure (psi)

^e Permeability (cm³/(cm²-sec-cmHg)

^f Standard Deviation of permeability

^g Average permeability (cm³/(cm²-sec-cmHg)

Table A9 5 wt% K₂CO₃/15 wt% activated carbon/silicone rubber coated on polysulfone (5wt%K₂CO₃/15wt%Act.C/SIL MMM) at 60%RH

Gas	Time ^a	Flux ^b	Ave flux ^c	Pressure ^d	Permeability ^e	Std Dev ^f	Average ^g
N ₂	542.7	0.00184	0.00186	10	8.06E-07	6.77E-09	8.13E-07
	534.3	0.00187		10	8.19E-07		
	532.42	0.00188		10	8.22E-07		
	540.48	0.00185		10	8.10E-07		
	540.62	0.00185		10	8.09E-07		
CO ₂	27.23	0.03672	0.03696	10	1.61E-05	2.77E-07	1.62E-05
	26.93	0.03713		10	1.62E-05		
	27.68	0.03613		10	1.58E-05		
	26.41	0.03786		10	1.66E-05		
	27.05	0.03697		10	1.62E-05		

^a Time to reach 1 ml (sec)

Permeability of N₂ 8.13E-07

^b Flux (ml/sec)

Permeability of CO₂ 1.62E-05

^c Average flux (ml/sec)

Selectivity of CO₂/N₂ 19.89

^d Pressure (psi)

^e Permeability (cm³/(cm²-sec-cmHg)

^f Standard Deviation of permeability

^g Average permeability (cm³/(cm²-sec-cmHg)

Table A10 5 wt% K₂CO₃/15 wt% activated carbon/silicone rubber coated on polysulfone (5wt%K₂CO₃/15wt%Act.C/SIL MMM) at 70%RH

Gas	Time ^a	Flux ^b	Ave flux ^c	Pressure ^d	Permeability ^e	Std Dev ^f	Average ^g
N ₂	534.90	0.00187	0.00186	10	8.18E-07	5.65E-09	8.16E-07
	537.18	0.00186		10	8.15E-07		
	531.08	0.00188		10	8.24E-07		
	540.22	0.00185		10	8.10E-07		
	539.46	0.00185		10	8.11E-07		
CO ₂	27.42	0.03647	0.03659	10	1.60E-05	1.40E-07	1.60E-05
	27.42	0.03647		10	1.60E-05		
	27.49	0.03638		10	1.59E-05		
	27.41	0.03648		10	1.60E-05		
	26.91	0.03716		10	1.63E-05		

^a Time to reach 1 ml (sec)

Permeability of N₂ 8.16E-07

^b Flux (ml/sec)

Permeability of CO₂ 1.60E-05

^c Average flux (ml/sec)

Selectivity of CO₂/N₂ 19.63

^d Pressure (psi)

^e Permeability (cm³/(cm²-sec-cmHg)

^f Standard Deviation of permeability

^g Average permeability (cm³/(cm²-sec-cmHg)

Table A11 10 wt% Polyethylene glycol/5 wt% K₂CO₃/15 wt% activated carbon/silicone rubber coated on polysulfone (10wt%PEG/5wt%K₂CO₃/15wt%Act.C/SIL MMM) at 30%RH

Gas	Time ^a	Flux ^b	Ave flux ^c	Pressure ^d	Permeability ^e	Std Dev ^f	Average ^g
N ₂	615.55	0.00162	0.00162	20	3.55E-07	1.86E-09	3.55E-07
	618.65	0.00162		20	3.54E-07		
	620.87	0.00161		20	3.52E-07		
	614.82	0.00163		20	3.56E-07		
	612.71	0.00163		20	3.57E-07		
CO ₂	15.35	0.06515	0.06569	20	1.43E-05	1.76E-07	1.44E-05
	15.39	0.06498		20	1.42E-05		
	14.92	0.06702		20	1.47E-05		
	15.24	0.06562		20	1.44E-05		
	15.22	0.0657		20	1.44E-05		

^a Time to reach 1 ml (sec)

Permeability of N₂ 3.55E-07

^b Flux (ml/sec)

Permeability of CO₂ 1.44E-05

^c Average flux (ml/sec)

Selectivity of CO₂/N₂ 40.50

^d Pressure (psi)

^e Permeability (cm³/(cm²-sec-cmHg)

^f Standard Deviation of permeability

^g Average permeability (cm³/(cm²-sec-cmHg)

Table A12 10 wt% Polyethylene glycol/5 wt% K₂CO₃/15 wt% activated carbon/silicone rubber coated on polysulfone (10wt%PEG/5wt%K₂CO₃/15wt%Act.C/SIL MMM) at 50%RH

Gas	Time ^a	Flux ^b	Ave flux ^c	Pressure ^d	Permeability ^e	Std Dev ^f	Average ^g
N ₂	613.28	0.00163	0.00163	20	3.57E-07	1.12E-09	3.56E-07
	614.72	0.00163		20	3.56E-07		
	612.69	0.00163		20	3.57E-07		
	617.54	0.00162		20	3.54E-07		
	615.62	0.00162		20	3.55E-07		
CO ₂	15.14	0.06605	0.06608	20	1.45E-05	1.76E-07	1.45E-05
	14.89	0.06716		20	1.47E-05		
	15.38	0.06502		20	1.42E-05		
	15.04	0.06649		20	1.45E-05		
	15.22	0.0657		20	1.44E-05		

^a Time to reach 1 ml (sec)

Permeability of N₂ 3.56E-07

^b Flux (ml/sec)

Permeability of CO₂ 1.45E-05

^c Average flux (ml/sec)

Selectivity of CO₂/N₂ 40.63

^d Pressure (psi)

^e Permeability (cm³/(cm²-sec-cmHg))

^f Standard Deviation of permeability

^g Average permeability (cm³/(cm²-sec-cmHg))

Table A13 10 wt% Polyethylene glycol/5 wt% K₂CO₃/15 wt% activated carbon/silicone rubber coated on polysulfone (10wt%PEG/5wt%K₂CO₃/15wt%Act.C/SIL MMM) at 70%RH

Gas	Time ^a	Flux ^b	Ave flux ^c	Pressure ^d	Permeability ^e	Std Dev ^f	Average ^g
N ₂	610.31	0.00164	0.001634	20	3.59E-07	9.22E-10	3.58E-07
	612.47	0.00163		20	3.57E-07		
	614.21	0.00163		20	3.56E-07		
	610.57	0.00164		20	3.58E-07		
	611.74	0.00163		20	3.58E-07		
CO ₂	15.07	0.06636	0.066102	20	1.45E-05	3.14E-07	1.45E-05
	15.69	0.06373		20	1.39E-05		
	15.01	0.06662		20	1.46E-05		
	14.79	0.06761		20	1.48E-05		
	15.11	0.06618		20	1.45E-05		

^a Time to reach 1 ml (sec)

Permeability of N₂ 3.58E-07

^b Flux (ml/sec)

Permeability of CO₂ 1.45E-05

^c Average flux (ml/sec)

Selectivity of CO₂/N₂ 40.44

^d Pressure (psi)

^e Permeability (cm³/(cm²-sec-cmHg)

^f Standard Deviation of permeability

^g Average permeability (cm³/(cm²-sec-cmHg)

CURRICULUM VITAE

Name: Ms. Jutima Charoenphol
Date of Birth: July 3, 1979
Nationality Thai
University Education:
1996-1999 Bachelor Degree in Chemical Engineering, Faculty of
Engineering, King Mongkut's University of Technology
Thonburi, Bangkok, Thailand

