

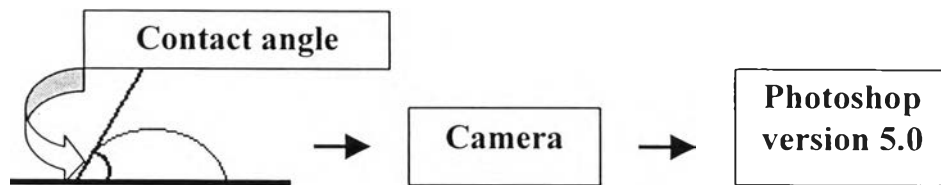
## REFERENCES

- Blackley, D. C. (1966). Constitution of fresh and ammonia-preserved natural rubber latex. High Polymer Latices 1, Applied Science Publishers, London, 214.
- Blackley, D. C. (1966). Latex dipping. High Polymer Latices 2, Applied Science Publishers, London, 525-552.
- Bussemaker, K. O. (1964). Tack in rubber. Rubber Chemistry and Technology, 37, 1178-1189.
- Cunneen, J. I. (1968). Oxidative aging of natural rubber. Rubber Chemistry and Technology, 11, 182-208.
- Extrand, C.W., and Gent, A.N. (1988). Contact angle and spectroscopic studies of chlorinated and unchlorinated natural rubber surfaces. Rubber Chemistry and Technology, 61, 688-697.
- Gazeley, K. F. (1997). Treatment of Rubber Particle. U.S. Pat. No. 5670263.
- Gent, A. N., and Kim, H. J. (1990). Effect of contact time on tack. Rubber Chemistry and Technology, 63, 613-623.
- Hamed, G. R. (1981). Tack and green strength of NR, SBR and NR/SBR blends. Rubber Chemistry and Technology, 54, 403-413.
- Hamed, G. R. (1981). Tack and green strength of elastomeric materials. Rubber Chemistry and Technology, 54, 576-595.
- Houreg, K. S., Reuck, D. L., and Mark, E. (1999). Flexible polyvinyl chloride article and method of making. U.S. Pat. No. 5881386.
- Joung, J. J. (1981). Hypoallergenic slip resistant gloves and method of making same. U.S. Pat. No. 4302852.

- Liou, D. (1996). Powder free glove and its making method. U.S. Pat. No. 5,534,350.
- Merovitz, G., Tuck, R., Burns, J., and Culp, R. (1999). Surgical's gloves from neoprene copolymers. U.S. Pat. No. 5,881,387.
- Miner, K. G., Boone, J. L. and Talbot, W. F. (1975). Rubber Gloves. U.S. Pat. No.3,872,515.
- Skewis, J. D. (1965). Measurement of rubber tack. Rubber Chemistry and Technology, 38, 689-699.
- Voyutskii, M. L., and Vakula, V. L. (1964). Effects of self-diffusion and inter-diffusion in polymer systems. Rubber Chemistry and Technology, 33(2), 205-232.
- Walker, P. E. (1998). Multi layered barrier glove. U.S. Pat. No. 5740551.
- Wool, R. P. (1984). Molecular aspects of tack. Rubber Chemistry and Technology, 57, 307-319.

## APPENDIX A

### Contact Angle



**Figure A1** Contact angle measurement.

Ethylene glycol drop of 20  $\mu\text{l}$  is placed on horizontal rubber surface. After 3 minutes of contact, drop is photographed by camera. Then contact angle is measured by Photoshop version 5.0.

**Table A1** The data of contact angle of vulcanized rubber sheet.

Material	Contact angle ( $^{\circ}$ )				
	1	2	3	Average	SD
CPD	61.0	65.2	63.6	63.3	2.1
CSE5	59.7	62.5	57.1	59.7	2.7
CSE10	56.4	52.6	55.3	54.8	2.0
CSE15	51.7	50.8	51.3	51.3	0.5
CSE20	47.0	50.9	52.5	50.1	2.8

**Table A2** The data of contact angle of vulcanized rubber film.

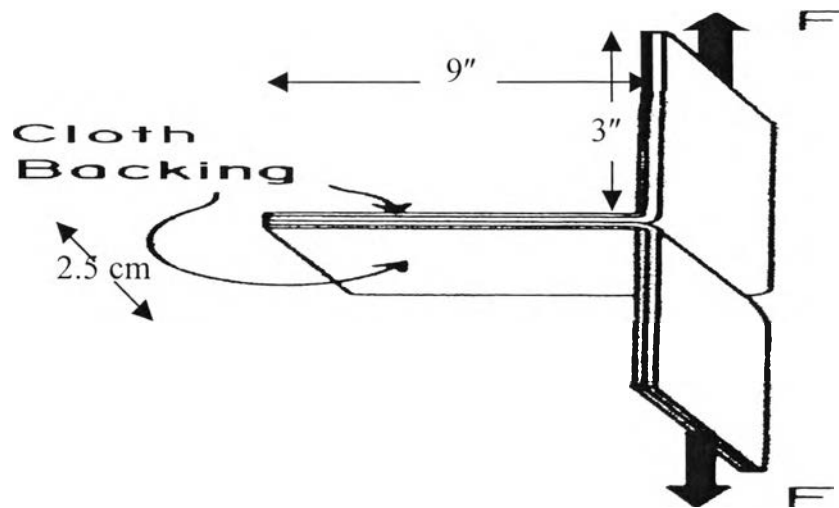
Material	Contact angle (°)				
	1	2	3	Average	SD
CPD	61.4	63.1	60.9	61.8	1.2
CSE5	53.7	54.0	56.2	54.6	1.4

## APPENDIX B

### T-peel Test

T-peel test condition

Each sample has thickness of 2.5 cm. Two pieces of sample are pressed and backed with cotton cloth. Then it is gripped on LLOYD and pulled apart.



**Figure B1** T-peel test

Calculation of work of separation ( $W_a$ ),

$$W_a = 2F$$

where  $F$  is the force required to separate two pieces of sample apart per unit width.

Example of calculation

If the force required to separate two pieces of sample apart is 1.63 N,

so

$$F = 1.63/25$$

$$= 0.065 \text{ N/mm}$$

and

$$W_a = 2 \times 0.065$$

$$= 0.130 \text{ N/mm} \times 1000$$

$$= 130 \text{ J/m}^2$$

**Table B1** The data of force of vulcanized rubber sheet before aging.

Material	Force (N)							Average	SD
	1	2	3	4	5	6	7		
NR	4.42	4.04	4.21	4.73	4.50	4.73	4.45	4.44	0.26
CPD	1.56	1.67	1.57	1.95	1.64	1.61	1.42	1.63	0.16
CSE5	0.91	1.12	1.02	0.99	1.07	1.04	0.96	1.02	0.003
CSE10	0.04	0.04	0.05	0.05	-	-	-	0.04	0.004
CSE15	0	0	0	0	-	-	-	0	0
CSE20	0	0	0	0	-	-	-	0	0

**Table B2** The data of force of vulcanized rubber sheet after aging.

Material	Force (N)				
	1	2	3	Average	SD
CPD	2.88	2.95	3.20	3.01	0.26
CSE5	2.10	2.64	2.45	2.40	0.23
CSE10	0.44	0.35	0.67	0.49	0.16
CSE15	0	0	0	0	0
CSE20	0	0	0	0	0

**Table B3** The data of force of vulcanized rubber film before aging.

Material	Force (N)				
	1	2	3	Average	SD
CPD	2.33	2.52	2.16	2.34	0.18
CSE5	1.02	1.13	1.24	1.13	0.11

**Table B4** The data of force of vulcanized rubber film after aging.

Material	Force (N)					
	1	2	3	4	Average	SD
CPD	2.85	2.29	1.99	2.25	2.35	0.04
CSE5	1.12	1.06	1.22	1.15	1.14	0.01

## APPENDIX C

### Tensile Tests

**Table C1** The data of tensile strength of vulcanized rubber sheet before aging.

Material	Tensile strength (N/mm <sup>2</sup> )					
	1	2	3	4	Average	SD
CPD	31.15	30.02	30.93	-	30.70	0.60
CSE5	29.95	28.98	28.22	30.87	29.50	1.15
CSE10	25.91	28.52	27.61	-	27.35	1.32
CSE15	22.17	25.41	23.50	-	23.69	1.63
CSE20	11.86	10.45	10.08	-	11.21	1.13

**Table C2** The data of tensile strength of vulcanized rubber sheet after aging.

Material	Tensile strength (N/mm <sup>2</sup> )						
	1	2	3	4	5	Average	SD
CPD	28.77	32.54	31.70	31.84	31.45	31.26	1.45
CSE5	21.48	18.01	19.86	18.26	18.45	19.21	1.46
CSE10	6.53	9.84	6.59	5.12	-	7.02	2.00
CSE15	5.90	6.17	5.60	4.79	5.67	5.56	0.57
CSE20	5.67	6.98	6.15	5.50	-	6.08	0.66



**Table C3** The data of tensile strength of vulcanized rubber film before aging.

Material	Tensile strength (N/mm <sup>2</sup> )				
	1	2	3	Average	SD
CPD	22.84	21.89	22.61	22.37	0.67
CSE5	21.66	21.62	24.20	22.49	1.83

**Table C4** The data of tensile strength of vulcanized rubber film after aging.

Material	Tensile strength (N/mm <sup>2</sup> )							Average	SD
	1	2	3	4	5	6			
CPD	22.55	21.88	22.51	24.53	20.49	23.35	22.48	1.83	
CSE5	20.77	22.62	23.12	23.50	23.52	23.78	22.89	1.11	

**Table C5** The data of elongation at break of vulcanized rubber sheet before aging.

Material	Elongation at break (%)					
	1	2	3	4	Average	SD
CPD	1044	1028	1048	1040	1042	9.21
CSE5	1084	1017	1030	1028	1040	30.29
CSE10	991	996.8	1009	-	990	9.10
CSE15	1021	1001	958.4	-	994	32.01
CSE20	840	800	812	880	833	35.53

**Table C6** The data of elongation at break of vulcanized rubber sheet after aging.

Material	Elongation at break (%)						
	1	2	3	4	5	Average	SD
CPD	1044	1044	1076	1044	1008	1043	24.07
CSE5	988	972	972	968	976	975	7.69
CSE10	968	972	976	980	-	974	5.16
CSE15	956	964	948	940	976	957	16.12
CSE20	800	796	828	816	-	810	14.79

**Table C7** The data of elongation at break of vulcanized rubber film before aging.

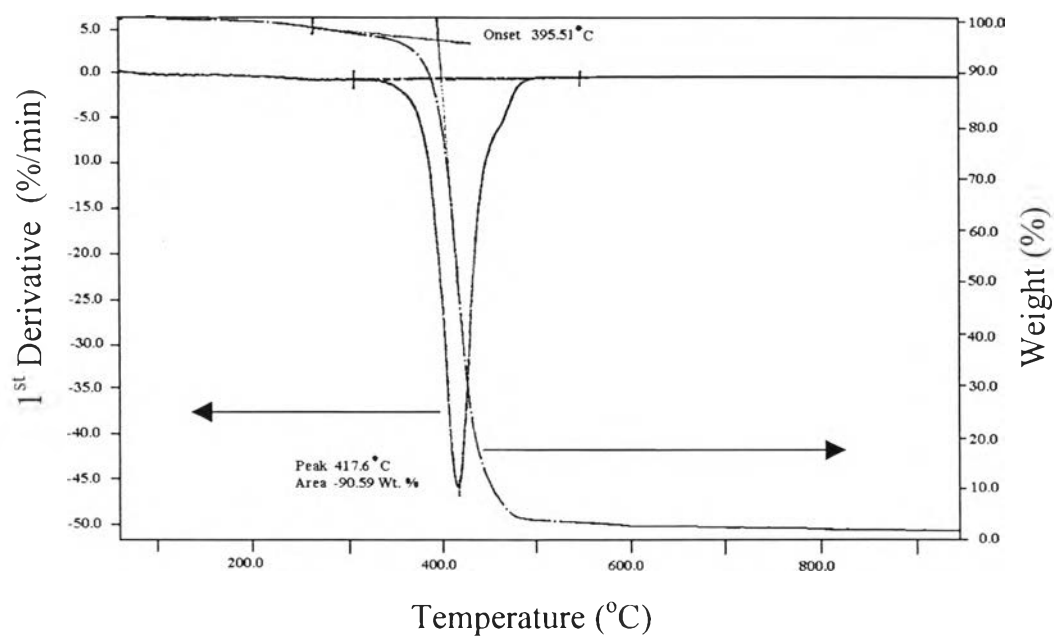
Material	Elongation at break (%)				
	1	2	3	Average	SD
CPD	961	974	965	968	9.19
CSE5	963	940	962	955	12.73

**Table C8** The data of elongation at break of vulcanized rubber film after aging.

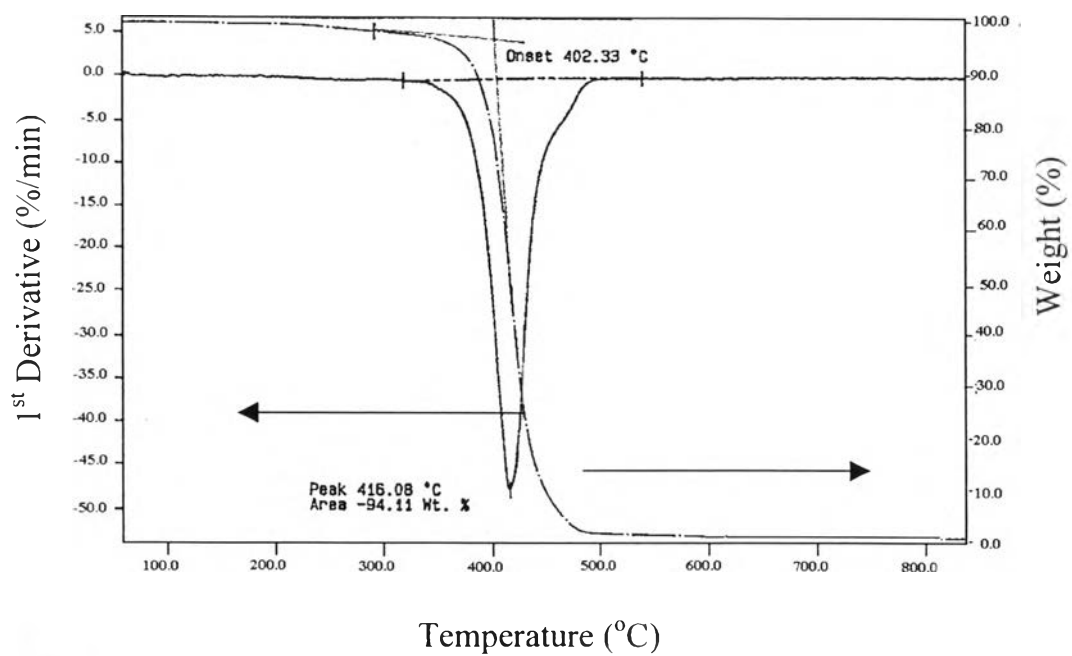
Material	Elongation at break (%)								
	1	2	3	4	5	6	7	Average	SD
CPD	936	956	952	988	948	984	956	960	19.04
CSE5	916	896	980	976	944	936	-	941	32.95

## APPENDIX D

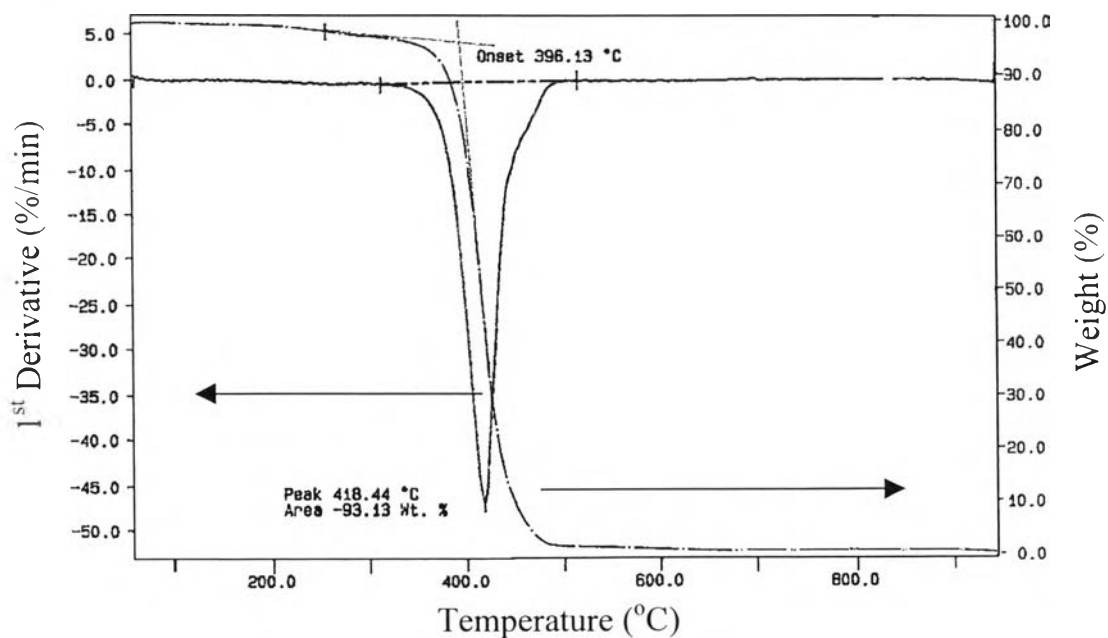
### TG Thermograms of Vulcanized Rubber Sheets



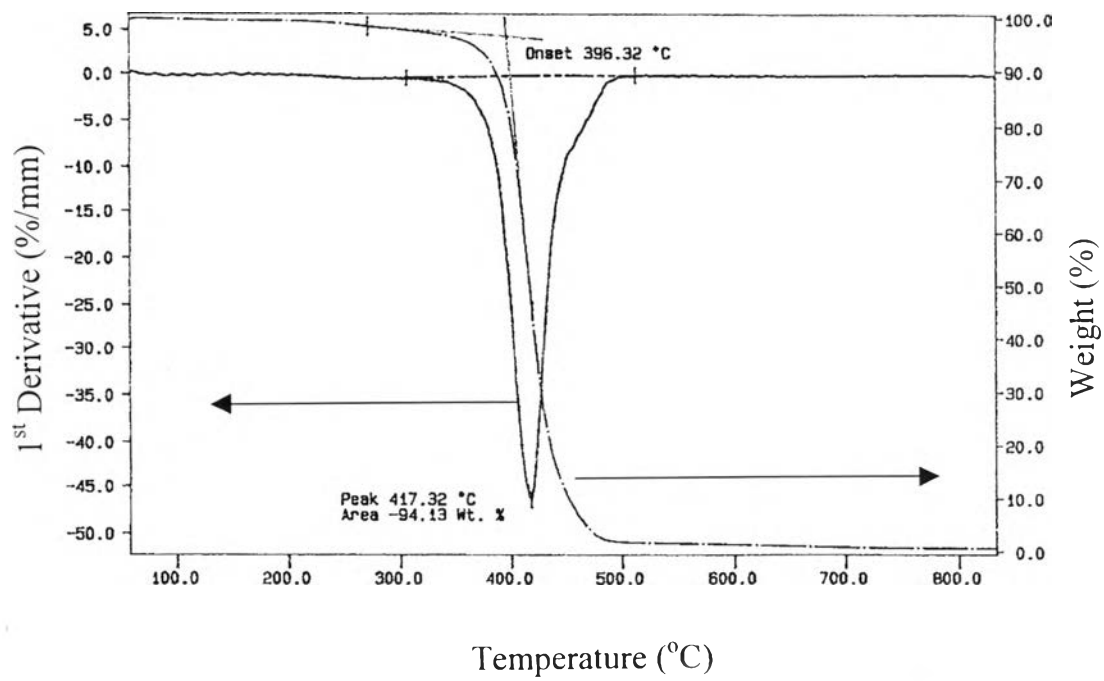
**Figure D1** TG thermogram of unaged rubber sheet without PDMS.



**Figure D2** TG thermogram of aged rubber sheet with PDMS of 5 phr.



**Figure D3** TG thermogram of unaged rubber film without PDMS.



**Figure D4** TG thermogram of aged rubber film with PDMS of 5 phr.

## CURRICULUM VITAE

Name: Wipawee Pattanakul

Date of Birth: 18<sup>th</sup> of December, 1973

Nationality: Thai

University Education:

1991-1994 Bachelor degree of Science in Chemistry  
Prince of Songkhla University, Hatyai, Songkla,  
Thailand 90110

Work Experience:

1995-1996 Position: Quality Control Supervisor  
Company name: Songkhla Canning Public  
Company Limited

1996 Position: Scientist  
Company name: Rubber Research Institute of  
Thailand