

## REFERENCES

- Arena, F., Horrell, B., Cocke, D., Parmaliana, A., and Giordano, N. (1991) Magresia-supported nickel catalysts: I. Factors affecting the structure and morphological properties. Journal of Catalysis, 132, 58-67.
- Ashcroft, A.T., Cheethan, A.K., Green, M.L.H., and Vernon, P.D.F. (1991) Partial oxidation of methane to synthesis gas using carbon dioxide. Nature, 352, 225-226.
- Bhat, R.N. and Sachtler, W.M.H. (1997) Potential of zeolite supported rhodium catalysts for the CO<sub>2</sub> reforming of CH<sub>4</sub>. Applied Catalysis A: General, 150, 279-296.
- Chang, J.S., Park, S.E., and Chon, H. (1996) Catalytic activity and coke resistance in the carbon dioxide reforming of methane to synthesis gas over zeolite-supported Ni catalysts. Applied Catalysis A: General, 145, 111-124.
- Chang, J.S., Park, S.E., Yoo, J.W., and Park, J.N. (2000) Catalytic behavior of supported KNiCa catalyst and mechanistic consideration for carbon dioxide reforming of methane. Journal of Catalysis, 195, 1-11.
- Cheng, Z., Wu, Q., Li, J., and Zhu, Q. (1996) Effects of promoters and preparation procedures on reforming of methane with carbon dioxide over Ni/Al<sub>2</sub>O<sub>3</sub> catalyst. Catalysis Today, 30, 147-155.
- Dong, W.S., Roh, H.S., Jun, K.W., Park, S.E., and Oh, Y.S. (2002) Methane reforming over Ni/Ce-ZrO<sub>2</sub> catalyst: effect of nickel content. Applied Catalysis A: General, 226, 63-72.
- Edwards, J.H. and Maitra, A.M. (1995) The chemistry of methane reforming with carbon dioxide and its current and potential applications. Fuel Processing Technology, 42, 269-289.
- Erdohelyi, A., Cserenyi, J., Papp, E., and Solymosi, F. (1994) Catalytic reaction of methane with carbon dioxide over supported palladium. Applied Catalysis A: General, 108, 205-219.
- Gadalla, A.M. and Bower, B. (1988) The role of catalyst support on the activity of nickel for reforming methane with CO<sub>2</sub>. Chemical Engineering Science, 42, 3049-3062.

- Gesser, H.D., Hunter, N.R., Shigapov, A.N., and Januati, V. (1994) Carbon dioxide reforming with methane to CO and H<sub>2</sub> in a hot wire thermal diffusion column (TDC) reactor. Energy & Fuels, 8, 1123-1125.
- Iwamoto, M., Hasuwa, T., Furukawa, H., and Kagawa, S. (1983) Water gas shift reaction catalyzed by metal ion-exchanged zeolites. Journal of Catalysis, 79, 291-297.
- Kuijpers, E., Jansen, J., van Dillen, A.J., and Geus, J.W. (1981) The reversible decomposition of methane on a Ni/SiO<sub>2</sub> catalyst. Journal of Catalysis, 72, 75-82.
- McDaniel, C.V. and Maher, P.K. (1984) Zeolite stability and ultra stable zeolites. Zeolite Chemical Catalysis, 4, 225-232.
- Nakamura, J., Aikawa, K., Sato, K., and Uchijima, T. (1994) Role of support in reforming of CH<sub>4</sub> with CO<sub>2</sub> over Rh catalysts. Catalysis Letters, 25, 265-270.
- Nimwattanakul, W., Luengnaruemitchai, A., and Jitkamka, S. (2005) Potential of Ni supported on clinoptilolite catalysts for carbon dioxide reforming of methane. International of Hydrogen Energy, *In Press*.
- Parmaliana, A., Arena, F., Frusteri, F., Coluccia, S., Marchese, L., Martra, G., and Chuvilin, A. (1993) Magnesia-supported nickel catalysts: II. Surface properties and reactivity in methane steam Reforming. Journal of Catalysis, 141, 34-47.
- Portugal, U.L., Santos, A.C.S.F., Damyanova, S., Marques, C.M.P., and Buenob, J.M.C. (2002) CO<sub>2</sub> reforming of CH<sub>4</sub> over Rh-containing catalysts. Journal of Molecular Catalysis A: Chemical, 184, 311-322.
- Qin, D. and Lapszewicz, J. (1994) Study of mixed steam and CO<sub>2</sub> reforming of CH<sub>4</sub> to syngas on MgO-supported metals. Catalysis Today, 21, 551-560.
- Richardson, J.T. and Paripatyadar, S.A. (1990) Carbon dioxide reforming of methane with supported rhodium. Applied Catalysis, 61(1), 293-309.
- Roh, H.S., Jun, K.W., and Park, S.E. (2003) Methane-reforming reactions over Ni/Ce-ZrO<sub>2</sub>/θ-Al<sub>2</sub>O<sub>3</sub> catalysts. Applied Catalysis A: General, 251, 275-283.

- Roh, H.S., Jun, K.W., Dong, W.S., Chang, J.S., Park, S.E., and Joe, Y.I. (2002) Highly activity and stable Ni/Ce-ZrO<sub>2</sub> catalyst for H<sub>2</sub> production from methane. Journal of Molecular Catalysis A: Chemical, 181, 137-142.
- Rostrup-Nielsen, J.R., in: J. Anderson, M. Boudart (Eds.). (1984) Catalysis Science and Technology, Vol. 5, Springer, New York, 1984.
- Stagg, S.M., Romeo, E., Padro, C., and Resasco, D.E. (1998) Effect of promotion with Sn on supported Pt catalysts for CO<sub>2</sub> reforming of CH<sub>4</sub>. Journal of Catalysis, 178, 137-145.
- Suthupanya, M., Wongkasemjit, S., and Gulari, E. (2003) Zeolite synthesis directly from alumatrane and silarane via sol-gel process and microwave technique. Ph.D. Thesis in Polymer Science Program, The Petroleum and Petrochemical College, Chulalongkorn University.
- Tomishige, K., Kanazawa, S., Ito, S., and Kunimori, K. (2003) Catalyst development for direct heat supply from combustion to reforming in methane reforming with CO<sub>2</sub> and O<sub>2</sub>. Applied Catalysis A: General, 244, 71-82.
- Tsipouriari, V.A., Efstahiou, A.M., and Verykios, X.E. (1994) Reforming of methane with carbon dioxide to synthesis gas over supported Rh catalysts. Catalysis Today, 21, 579-587.
- Tsuchida, T. (1993) Preparation of high surface area  $\alpha$ -Al<sub>2</sub>O<sub>3</sub> and its surface properties. Applied Catalysis A: General, 105, 141-149.
- Vernon, P.D.F., Green, M.L.H., Cheethan, A.K., and Ashcroft, A.T. (1992) Partial oxidation of methane to synthesis gas, and carbon dioxide as an oxidizing agent for methane conversion. Catalysis Today, 13, 417-426.
- Wang, S. and Lu, G.Q. (1996) Carbon dioxide reforming of methane to produce synthesis gas over metal-supported catalysts: State of art. Energy & Fuels, 10, 896-904.
- Wang, S. and Lu, G.Q. (1998) Role of CeO<sub>2</sub> in Ni/CeO<sub>2</sub>-Al<sub>2</sub>O<sub>3</sub> catalysts for carbon dioxide reforming of methane. Applied Catalysis B: Environmental, 19, 267-277.

Wang, S. and Lu, G.Q. (1999) A comprehensive study on carbon dioxide reforming of methane over Ni/ $\gamma$ -Al<sub>2</sub>O<sub>3</sub> catalysts. Industrial Engineering Chemistry Research, 38, 2615-2625.

## APPENDIX

### Assumptions, definitions, and calculations.

To facilitate the calculations in this work, some assumptions were made as follows:

1. All the gaseous behaviors obey the ideal gas law.
2. Pressure drop across the system is very small and can be negligible.
3. The pressure in the system equals to the atmospheric pressure.

### 1. Catalyst Preparation

#### 1.1 Amount of Ni loading

Prepared 0.2 g of 8wt%Ni/KH Zeolite

- To prepare 0.2 g of catalyst with 8wt%Ni (MW=58.69 g/mole) need to have

$$0.2 * 8/100 = 0.016 \text{ g of Ni}$$

- Amount of Ni(NO<sub>3</sub>)<sub>2</sub>•6H<sub>2</sub>O (MW=290.81 g/mole)

$$0.016 * 290.81 / 58.69 = 0.07928 \text{ g}$$

- Amount of KH Zeolite

$$0.2 - 0.016 = 0.184 \text{ g}$$

### 2. Conversion and Selectivity

#### 2.1 Methane Conversion

$$\text{CH}_4 \text{ conversion} = \frac{CH_{4,in} - CH_{4,out}}{CH_{4,in}} \times 100$$

Where CH<sub>4,in</sub> = CH<sub>4</sub> fed to the reactor

CH<sub>4,out</sub> = CH<sub>4</sub> left the reactor

#### 2.2 Carbon Dioxide Conversion

$$\text{CO}_2 \text{ conversion} = \frac{CO_{2,in} - CO_{2,out}}{CO_{2,in}} \times 100$$

Where CO<sub>2,in</sub> = CO<sub>2</sub> fed to the reactor

$$\text{CO}_{2,\text{out}} = \text{CO}_2 \text{ left the reactor}$$

### 2.3 Hydrogen Selectivity

Calculation H<sub>2</sub> selectivity vs CO selectivity:



$$\text{H}_2 \text{ selectivity} = \frac{\frac{1}{2} * F_{,\text{out}} * y_{(\text{H}_2,\text{out})}}{F_{,\text{in}} * y_{(\text{CH}_4,\text{in})} - F_{,\text{out}} * y_{(\text{CH}_4,\text{out})}} * 100$$

$$\text{CO selectivity} = \frac{\frac{1}{2} * F_{,\text{out}} * y_{(\text{CO},\text{out})}}{F_{,\text{in}} * y_{(\text{CH}_4,\text{in})} - F_{,\text{out}} * y_{(\text{CH}_4,\text{out})}} * 100$$

$$\text{Therefore, selectivity of H}_2 \text{ vs CO} = \frac{H_2 \text{ selectivity}}{CO \text{ selectivity} + H_2 \text{ selectivity}} * 100$$

$$= \frac{\frac{1}{2} * y_{(\text{H}_2,\text{out})}}{\left(\frac{1}{2} * y_{(\text{H}_2,\text{out})}\right) + \left(\frac{1}{2} * y_{(\text{CO},\text{out})}\right)} * 100$$

$$= \frac{y_{(\text{H}_2,\text{out})}}{y_{(\text{H}_2,\text{out})} + y_{(\text{CO},\text{out})}} * 100$$

Where  $F_{,\text{in}}$  = Total flow rate of feed stream that fed to the reactor

$F_{,\text{out}}$  = Total flow rate that left the reactor

$y_{(\text{H}_2,\text{out})}$  = Mole fraction of H<sub>2</sub> in the effluent stream

$y_{(\text{CO},\text{out})}$  = Mole fraction of CO in the effluent stream

$y_{(\text{CH}_4,\text{in})}$  = Mole fraction of CH<sub>4</sub> in the feed stream

$y_{(\text{CH}_4,\text{out})}$  = Mole fraction of CH<sub>4</sub> in the effluent stream

## CURRICULUM VITAE

**Name:** Ms. Athiya Kaengsilalai

**Date of Birth:** December 28, 1980

**Nationality:** Thai

**University Education:**

1999-2003 Bachelor Degree of Industrial Chemistry, Faculty of Applied Science, King's Mongkut Institute of Technology North Bangkok, Bangkok, Thailand

**Proceedings:**

1. Kaengsilalai, A., Luengnaruemitchai, A., Jitkarnka, S., and Wongkasemjit, S. (2004, December 1-3) Carbon Dioxide Reforming of Methane over Ni/K-H Zeolite. Proceedings of the RSCE 2004, Bangkok, Thailand.
2. Kaengsilalai, A., Luengnaruemitchai, A., Jitkarnka, S., and Wongkasemjit, S. (2004, December 1-3) Hydrogen Production from Carbon Dioxide Reforming of Methane over Ni/Zeolite Catalysts: Effect of an Upscale Synthesis. Proceedings of the Sustainable Energy and Environment (SEE), Hua Hin, Thailand.
3. Kaengsilalai, A., Luengnaruemitchai, A., Jitkarnka, S., and Wongkasemjit, S. (2005, July 13-15) Influence of Batch Scale Synthesis and Morphology of KH Zeolite on Hydrogen Production from Carbon Dioxide Reforming of Methane. Proceedings of the International Hydrogen Energy Conference 2005, Istanbul, Turkey.