

## REFERENCES

- Abate, S., Lanzafame, P., Perathoner, S., and Centi, G. (2011) SBA-15 as a support for palladium in the direct synthesis of H<sub>2</sub>O<sub>2</sub> from H<sub>2</sub> and O<sub>2</sub>. Catalysis Today, 169, 167–174.
- Aboul-Gheit, A.K., Hanafy, S.A., Aboul-Enein, A.A., and Ghoneim, S.A. (2011) *Para*-xylene maximization Part IX—Activation of toluene methylation catalysts with palladium. Journal of the Taiwan Institute of Chemical Engineers, 42, 860–867.
- Angevine, P.J., Gaffney, A.M., Shan, Z., Koegler, J.H., and Yeh, C.Y. (2008) TUD-1: A generalized mesoporous catalyst family for industrial applications. In Prunier, M.L. Catalysis of Organic Reactions: (pp. 367-378.)
- Brinker, C.J., Scherer, G.W. (1990) Sol-Gel Science: The Physics and Chemistry of Sol-Gel Processing. San Diego: Academic Press.
- Cepanec, I. (2004) Synthesis of biaryls. Amsterdam: Elsevier.
- Charoenpinijkarn, W., Suwankruhasn, M., Kesapabutr, B., Wongkasemjit, S., and Jamieson, A.M. (2001) Sol-gel processing of silatranes. European Polymer Journal, 37, 1441-1448.
- Chu, L., Hardcastle, K. I., and MacBeth, C. E. (2010) Transition metal complexes supported by a neutral tetraamine ligand containing N,N-dimethylaniline units. Inorganic Chemistry, 49, 7521-7529.
- Cubeiro, M.L. and Fierro, J. L. G. (1998) Partial oxidation of methanol over supported palladium catalysts. Applied Catalysis A: General, 168, 307-322.
- Dawood, K. M., Solodenko, W., and Kirschning, A. (2007) Microwave-accelerated Mizoroki-Heck and Sonogashira cross-coupling reactions in water using a heterogeneous palladium(II)-precatalyst. ARKIVOC, 104-124.
- Djakovitch, L., Wagner, M., and Köhler, K. (1999) Amination of aryl bromides catalyzed by supported palladium. Journal of Organometallic Chemistry, 592, 225-234.
- deLange, R.S.A., Hehhink, J.H.A., Kelzer, K., and Burggraaf, A.J. (1995) Polymeric-silica-based sols for membrane modification applications: sol-gel synthe-

- sis and characterization with SAXS. Journal of Non-Crystalline Solids, 191, 1-16.
- Fardad, M.A., Yeatman, E.M., Dawnay, E.J.C., Green, M., and Horowitz, F. (1995) Journal of Non-Crystalline Solids, 183, 260.
- Franzén, R. (2000) The Suzuki, the Heck, and the Stille reaction - three versatile methods for the introduction of new C-C bonds on solid support. Canadian Journal of Chemistry, 78(7), 957-962.
- Gürbüç, N., and Vural, S. (2010) Pd functionalized MCM-41 catalysts for Suzuki reactions. Journal of Inorganic and Organometallic Polymers and Materials 20(1), 19-25.
- Han, P., Wang, X., Qiu, X., Ji, X., and Gao, L. (2007) One-step synthesis of palladium/SBA-15 nanocomposites and its catalytic application. Journal of Molecular Catalysis A: Chemical, 272, 136-141.
- Hsu, M. H., Hsu, C.M., Wang J. C., and Sun, C. H. (2007) Air-stable Pd(II) catalysts with cryptand-22 ligand for convenient and efficient Suzuki cross-coupling reactions. Tetrahedron, 64, 4268-4274.
- Ivashchenko, N.A. (2012) Preparation, Characterization and catalytic activity of palladium nanoparticles embedded in the mesoporous silica matrices. World Journal of Nano Science and Engineering, 2, 117-125.
- Kortha, S., Lahiri, K., and Kashinath, D. (2002) Recent applications of the Suzuki-Miyaura cross-coupling reaction in organic synthesis. Tetrahedron, 58, 9633-9695.
- Kosslick, H., Mönnich, I., Paetzold, E., Fuhrmann, H., Fricke, R., Müller, D., and Oehme, G. (2001) Suzuki reaction over palladium-complex loaded MCM-41 catalyst. Microporous and Mesoporous Materials, 44-45, 537-545.
- Leadbeater, N.E. (2005) Fast, easy, clean chemistry by using water as a solvent and microwave heating: the Suzuki coupling as an illustration. Chemical Communications, 2881-2902.
- Li, S.K., (2011) Synthesis of sulphated transition metal oxides supported on mesoporous silica using direct impregnation method and their catalyt-

- ic activities. M.S. Thesis, Auckland University of Technology, Auckland, New Zealand.
- Lidström, P., Tierney, J., Wathey, B., and Westman, J. (2001) Microwave assisted organic synthesis—a review. Tetrahedron, 57, 9225-9283.
- Longloilert, R., Chaisuwan, T., Luengnaruemitchai, A., and Wongkasemjit, S. (2011) Synthesis of MCM-48 from silatrane via sol–gel process. Journal of Sol-gel Science and Technology, 58, 427-435.
- López-Gaona, A., De los Reyes, J. A., Aguilar, J., and Martín, N. (2010) Synthesis and characterization of Pt/MCM and Pd/MCM and its use in the hydrodechlorination of 1,2-dichloroethane. Reaction Kinetics, Mechanisms and Catalysis, 99, 177-182.
- MaDaniel, S.W., Keyari, C.M., Rider, K.C., Natale, N.R., and Diaz, P. (2011) Suzuki–Miyaura cross-coupling of benzylic bromides under microwave conditions. Tetrahedron Letters, 52, 5656–5658.
- Maneesuwan, H., Longloilert, R., Chaisuwan, T., and Wongkasemjit, S. (2013) Synthesis and characterization of Fe-Ce-MCM-48 from silatrane precursor via sol–gel process. Materials Letters, 94, 65–68.
- Masuyama, Y., Sugioka, Y., Chonan, S., Suzuki, N., Fujita, M., Hara, K., and Fukuroka, A. (2012) Palladium(II)-exchanged hydroxyapatite-catalyzed Suzuki–Miyaura-type cross-coupling reactions with potassium aryltrifluoroborates. Journal of Molecular Catalysis A : Chemical, 352, 81-85.
- Mečiarová, M., Poláčková, V., and Soma, Š. (2002) The effect of microwave and ultrasonic irradiation on the reactivity of benzaldehydes under  $\text{Al}_2\text{O}_3$ ,  $\text{Ba}(\text{OH})_2$ , and  $\text{K}_2\text{CO}_3$  catalysis. Chemical Papers, 56, 208-213.
- Miyaura, N. and Suzuki, A. (1995) Palladium-catalyzed cross-coupling reactions of organoboron compounds. Chemical Reviews, 95, 2457-2483.
- Miyaura, N., Yanagi, T., and Suzuki, A. (1981) The Palladium-catalyzed cross-coupling reaction of phenylboronic acid with haloarenes in the presence of bases. Synthetic Communications, 11(7), 513-51.
- Mul, G. and Moulijn, J.A. (2005) Preparation of Supported Metal Catalysts. In Anderson, J.A. and Garcia, M.F. Supported Metals in Catalysis: (pp. 1-40).

- Panpranot, J., Pattamakomsan, K., Praserttham, P., and Goodwin, Jr. J. G., (2004) Impact of the silica support structure on liquid-phase hydrogenation on Pd catalysts. Industrial Engineering Chemistry Research, 43, 6014-6020.
- Pestryakov, A.N., Lunin, V.V., Fuentes, S., Bogdanchikova, N., and Barrera, A. (2003) Influence of modifying additives on the electronic state of supported palladium. Chemical Physics Letters, 367, 102-108.
- Phan, N.T.S., Sluys, M.V.D., and Jones, C.W. (2006) On the nature of the active species in palladium catalyzed Mizoroki-Heck and Suzuki-Miyaura couplings –homogeneous or heterogeneous catalysis, A critical review. Advanced Synthesis & Catalysis, 348, 609-679.
- Saad, M.S.H.M. (2005) Functionalized TUD-1:Synthesis, characterization and (photo-) catalytic performance. M.S. Thesis, Helwan University, Cairo, Egypt.
- Samran, B., White, T. J., and Wongkasemjit, S. (2011) A novel room temperature synthesis of mesoporous SBA-15 from silatrane. Journal of Porous Materials, 18, 167-175.
- Srinivasu, P. (2010) Highly dispersed platinum nanoparticles on mesoporous materials. Pure and Applied Chemistry, 82, 2111-2120.
- Stanforth, S.P. (1998) Catalytic cross-coupling reactions in biaryl synthesis. Tetrahedron, 54, 263-303.
- Suzuki, A. (1994) New synthetic transformations via organoboron compounds. Pure and Applied Chemistry, 66, 213-222.
- Suzuki, A. (1999) Recent advances in the cross-coupling reactions of organoboron derivatives with organic electrophiles. Journal of Organometallic Chemistry, 576, 147-168.
- Tanglumlert, W., Imae, T., White, T. J., and Wongkasemjit, S. (2007) Structural aspects of SBA-1 cubic mesoporous silica synthesized via a sol-gel process using silatrane precursor. Journal of the American Ceramic Society, 90, 3992-3997.

- Thanabodeekij, N, Gulari, E., and Wongkasemjit, S. (2006) Extremely high surface area of ordered mesoporous MCM-41 by atrane route, Materials Chemistry and Physics, 98/1, 131-137.
- Wang, B., Ang, T.P., and Borbna, A. (2011) Nitrogen Containing Carbon Coated TUD-1 as Palladium Catalyst Support for Oxidation of Benzyl Alcohol. Science of Advanced Materials, 3, 1004–1010.
- Zhang, Z.X., Bai, P., Xu, B., and Yan, Z.F. (2006) Synthesis of mesoporous alumina TUD-1 with high thermostability. Journal of Porous Materials, 13, 245-250.

## APPENDICES

### Appendix A Calculation of %weight of Pd metal loaded on TUD-1 via impregnation technique

This impregnation technique uses 0.30 g of TUD-1 support, 3 ml of methanol and various amounts of Pd species derived from Pd(NO<sub>3</sub>)<sub>2</sub> solution.

The following equation is used to calculate the weight (in gram) of Pd used for preparing Pd-TUD-1 with different Pd concentration on 0.3g of TUD-1 support.

$$\begin{aligned} \text{\% weight of Pd on 0.3-g TUD-1} &= \frac{\text{weight (g) of Pd}}{\text{weight (g) of Pd} + 0.3 \text{ g of TUD-1 support}} \times 100\% \\ &= A \end{aligned}$$

Since the Pd(NO<sub>3</sub>)<sub>2</sub> solution used in this work contained 10% Pd with the density of 1.118 g/ml, the weight of the Pd(NO<sub>3</sub>)<sub>2</sub> solution needed to obtain the expected Pd was thus;

$$\text{weight (g) of Pd(NO}_3)_2 = 10 \times A$$

From the density of 1.118 g/ml, volume of Pd(NO<sub>3</sub>)<sub>2</sub> was

$$\text{volume (ml)} = \frac{\text{weight (g) of Pd(NO}_3)_2}{1.118 \text{ g/ml}}$$

For example, to prepare 1%Pd-TUD-1, the weight (*X*) of Pd used was:

$$1\% = \frac{X}{X + 0.3 \text{ g}} \times 100\%$$

$$\text{weight (X) of Pd for 1\%Pd-TUD-1} = \frac{0.3 \times 0.01}{1 - 0.01} \text{ g} = 3.03 \times 10^{-3} \text{ g}$$

Thus, we need to prepare Pd from the Pd(NO<sub>3</sub>)<sub>2</sub> solution with the weight of 3.03 × 10<sup>-2</sup>g which is equivalent to 0.0271 ml. The Table A1 summarizes the amount of Pd(NO<sub>3</sub>)<sub>2</sub> solution needed for synthesizing various Pd-TUD-1 in this work.

**Table A1** Amount of Pd(NO<sub>3</sub>)<sub>2</sub> solution needed for synthesizing various Pd-TUD-1

Samples	Weight (g) of Pd(NO <sub>3</sub> ) <sub>2</sub>	Volume (ml) of Pd(NO <sub>3</sub> ) <sub>2</sub>
1% Pd-TUD-1	$3.03 \times 10^{-2}$	0.0271
2% Pd-TUD-1	$6.12 \times 10^{-2}$	0.0547
3% Pd-TUD-1	$9.28 \times 10^{-2}$	0.0830
4% Pd-TUD-1	$1.25 \times 10^{-1}$	0.1118
5% Pd-TUD1	$1.58 \times 10^{-1}$	0.1413

**Appendix B Temperature-Programmed Reduction (TPR)**

Table B1 shows the condition for pretreatment process used in this work.

**Table B1** Conditions for the pretreatment process prior to TPR analysis

With Gas	Flow [ccm/min]	Start at T [°C]	Ramp [°/min]	Stop at T [°C]	Hold for [min]
Nitrogen	20	Off			5
Nitrogen	20	0	10	120	30
End Pretreatment with Oven at 30°C					

Tables B2, B3, and B4 show the results from TPR analysis of 1, 3, and 5% Pd-TUD-1, respectively. These tables also indicate the times of the starting, stopping, and maximum points, temperature (°C), and the integral area (mVs) of each peak.

**Table B2** The results from TPR analysis of 1% TUD-1

Peak #	Start [min]	Stop [min]	Maximum [min]	T[°C]	Integral [mVs]	[%]	[μmol/g]
1	7.1	17.6333	9.8167	127	14909.54	100	0

**Table B3** The results from TPR analysis of 3% TUD-1

Peak #	Start [min]	Stop [min]	Maximum [min]	T[°C]	Integral[mVs]	[%]	[ $\mu$ mol/g]
1	5.75	10.3333	7.0667	100	846.5	13.43	0
2	7.4167	16.4833	10.7333	137	5455.76	86.57	0

**Table B4** The results from TPR analysis of 5% TUD-1

Peak #	Start [min]	Stop [min]	Maximum [min]	T[°C]	Integral[mVs]	[%]	[ $\mu$ mol/g]
1	5.8	10.467	6.8167	99	1142.8	6.49	0
2	7.5833	16.35	11.083	141	16475.33	93.51	0

**Appendix C Catalytic activity results from GC-MS**

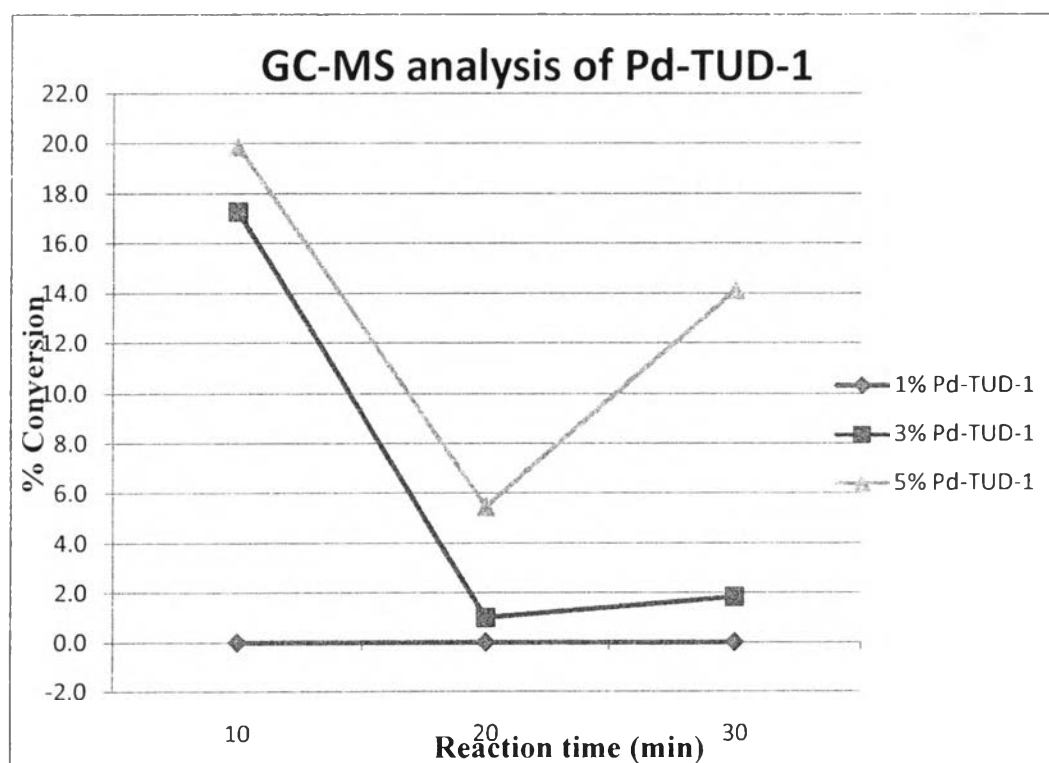
Table C1 illustrates %conversion, average % conversion, and SD of products resulting from GC-MS analysis in Suzuki reaction using 1, 3, and 5% Pd-TUD-1 catalysts. Figure C1 shows a plot of percent conversion versus reaction time.

**Table C1** GC-MS results of TUD-1 and Pd-TUD-1

Sample	Batch	Time (min)	% Conversion	Average of % Conversion	% yield			
					major product	Av.	byproduct	Av.
Unloaded TUD-1	1	10	-	-	-	-	-	-
	2	20	-	-	-	-	-	-
	3	30	-	-	-	-	-	-
1% Pd-TUD-1	1	10	-	-	-	-	-	-
	2	20	-	-	-	-	-	-
	3	30	-	-	-	-	-	-
3% Pd-TUD-1	1	10	19	17 $\pm$ 5	19	17 $\pm$ 5	-	-
	2		12		12		-	-
	3		21		21		-	-
	1	20	1	1 $\pm$ 0.5	1	1 $\pm$ 0.5	-	-
	2		1		1		-	-
	3		2		2		-	-



Sample	Batch	Time (min)	% Conversion	Average of % Conversion	% yield			
					major product	Av.	byproduct	Av.
3% Pd-TUD-1	1	30	2	2±1	1	1	1	1±0.6
	2		1		1		1	
	3		3		1		2	
5% Pd-TUD-1	1	10	20	20±2	20	20±2	-	-
	2		21		21		-	-
	3		18		18		-	-
	1	20	6	6±1	6	6±1	-	-
	2		4		4		-	-
	3		6		6		-	-
	1	30	12	14±2	5	4±0.6	7	10±3
	2		17		4		13	
	3		14		4		10	



**Figure C1** Catalytic activities of 1, 3, and 5% Pd-TUD-1.

## CURRICULUM VITAE

**Name:** Ms. Satita Hopetrungruang

**Date of Birth:** December 1, 1988

**Nationality:** Thai

**University Education:**

2007-2011 Bachelor Degree of Chemistry, Faculty of Science,  
Chulalongkorn University, Bangkok, Thailand

**Proceedings:**

1. Hopetrungruang, S.; Chaisuwan, T.; Luengnaruemitchai, A.; and Wongkasemjit, S. (2013, April 23) Synthesis of Pd-TUD-1 via impregnation technique and its application. Proceedings of the 4<sup>rd</sup> Research Symposium on Petrochemical and Materials Technology and the 19<sup>th</sup> PPC Symposium on Petroleum, Petrochemicals, and Polymers, Bangkok, Thailand.

**Presentations:**

1. Hopetrungruang, S.; Chaisuwan, T.; Luengnaruemitchai, A.; and Wongkasemjit, S. (2013, March 3-7) Synthesis of Pd-TUD-1 via impregnation technique and its application. Paper presented at Third International Conference on Multifunctional, Hybrid and Nanomaterials 2013, Sorrento, Italy.
2. Hopetrungruang, S.; Chaisuwan, T.; Luengnaruemitchai, A.; and Wongkasemjit, S. (2013, April 23) Synthesis of Pd-TUD-1 via impregnation technique and its application. Proceedings of the 4<sup>th</sup> Research Symposium on Petrochemical and Materials Technology and the 19<sup>th</sup> PPC Symposium on Petroleum, Petrochemicals, and Polymers, Bangkok, Thailand.