

## REFERENCES

- Akiba, E. (1999). Hydrogen-absorbing alloys. Current Opinion in Solid State and Materials Science, 4, 267-272.
- Andreasen, A., Veggea, T., Pedersena, A.S. (2005). Dehydrogenation kinetics of as received and ball-milled LiAlH<sub>4</sub>. Journal of Solid State Chemistry, 178, 3672–3678.
- Annemieke, W.C. and Carlos, A.O. (2008). Materials for hydrogen storage: current research trends and perspectives. Chemical Comunications, 668-681.
- Beattie, S.D. and McGrady, G.S. (2009). Hydrogen desorption studies of NaAlH<sub>4</sub> and LiAlH<sub>4</sub> by in situ heating in an ESEM. International Journal of Hydrogen Energy, 34, 9151-9156.
- Berseth, P.A., Harter, A.G., Zidan, R., Blomqvist, A., Araújo, C.M., Scheicher, R.H., Ahuja, R., and Jena, P. (2009). Carbon nanomaterials as catalysts for hydrogen uptake and release in NaAlH<sub>4</sub>. Nano Letters, 9, 1501-1505.
- Blanchard, D., Brinks, H.W., Huaback, B.C., and Norby, P. (2004). Desorption of LiAlH<sub>4</sub> with Ti-and V-based additives. Materials Science and Engineering, 108, 54-59.
- Chen, J., Kuriyam, N., Xu, Q., Takeshita, H.T., and Sakai, T. (2001). Reversible hydrogen storage via titanium-catalyzed LiAlH<sub>4</sub> and Li<sub>3</sub>AlH<sub>6</sub>. Journal of Physical Chemistry B, 105, 11214-11220.
- Fang, Z.Z., Kang, X.D., Dai, H.B., Zhang, M.J., Wang, P., and Cheng, H.M. (2008a). Reversible dehydrogenation of LiBH<sub>4</sub> catalyzed by as-prepare single-walled carbon nanotubes. Scripta Materialia, 58, 922-925.
- Fang, Z.Z., Wang, P., Rufford, T.E., Kang, X.D., Lu, G.Q., and Cheng, H.M. (2008b). Kinetic-and thermodynamic-based improvements of lithium borohydride incorporated into activated carbon. Acta Materialia, 56, 6257-6263.
- Gratz, J., Wegrzyn, J., and Reilly, J. (2008). Regeneration of lithium aluminum hydride. Journal of the American Chemical Society, 130, 17790-17794.

- Grochala, W. and Edward, P.P., (2004). Thermal decomposition of the non-interstitial hydrides for the storage and production of hydrogen. Chemistry Review, 104, 1283-1315.
- Gross, A.F., Vajo, J.J., Atta, S.L.V., and Olson, G.L. (2008). Enhanced hydrogen storage kinetics of LiBH<sub>4</sub> in nanoporous carbon scaffolds. Journal of Physical Chemistry C, 112, 5651-5657.
- Heung, L.K. (2003). Using metal hydride to storage hydrogen. Available from : sti.srs.gov/fulltext/ms2003172/ms2003172.pdf
- Huang, Z.G., Guo, Z.P., Calka, A., Wexler, D., Wu, J., Notten, P.H.L., and Liu, H.K. (2007). Noticeable improvement in desorption temperature from graphite in rehydrogenated MgH<sub>2</sub>/graphite composite. Materials Science and Engineering A, 447, 180-185.
- Huson, M.S.L., Raghubanshi, H., Pukazhuselvan, D., and Srivastava, O.N. (2010). Effect of helical GNF on improving the dehydrogenation behavior of LiMg(AlH<sub>4</sub>)<sub>3</sub> and LiAlH<sub>4</sub>. International Journal of Hydrogen Energy, 35, 2083-2090.
- “Hydrogen economy.” U.S. department of energy. 1 Apr. 2010  
[<http://www.science.energy.gov/production/bes/hydrogen.pdf>](http://www.science.energy.gov/production/bes/hydrogen.pdf)
- “Hydrogen storage technology.” Energy conversion devices. 21 Apr. 2010  
[<http://www.ovonic-hydrogen.com/solutions/technology1.htm>](http://www.ovonic-hydrogen.com/solutions/technology1.htm)
- “Hydrogen.” U.S. department of energy. 21 Apr. 2010  
[<http://www.sc.doe.gov/bes/hydrogen.pdf>](http://www.sc.doe.gov/bes/hydrogen.pdf)
- Ichikawa. T., Hanada, N., Isobe, S., Leng, H.Y., and Fujii, H. (2005). Hydrogen starage properties in Ti catalyzed Li-N-H system. Journal of Alloys and Compounds, 404-406, 435-438.
- Ismail, M., Zhao, Y., Yu, X.B., and Dou, S.X. (2010). Effects of NbF<sub>5</sub> addition on the hydrogen storage properties of LiAlH<sub>4</sub>. International Journal of Hydrogen Energy, 35, 2361-2367.
- Isobea. S., Ichikawab, T., Hanadaa, N., Lenga, H.Y., Fichtnerc, M., Fuhrc, O., and Fujiib, H (2005). Effect of Ti catalyst with different chemical form on Li-N-H hydrogen storage properties. Journal of Alloys and Compounds . 404-406.439-442.

- Jin, S.A., Shim, J.H., Cho, Y.W., Yi, K.W., Zabarac, O., and Fichtnerc, M (2008). Reversible hydrogen storage in LiBH<sub>4</sub>-Al-LiH composite powder. Scripta Materialia, 58, 963- 965.
- Kojima, Y., Kawai, Y., Matsumoto, M., and Haga, T. (2008). Hydrogen release of catalyzed lithium aluminium hydride by a mechanochemical reaction. Journal of Alloys and Compounds, 462, 275-278.
- Kumar, L.H., Viswanathan, B., and Murthy, S.S. (2008). Dehydriding behavior of LiAlH<sub>4</sub> – the catalytic role of carbonnanofibres. International Journal of Hydrogen Energy, 33, 366-373.
- Langmi, H.W., McGrady, G.S., Liu X., and Jensen, C.M. (2010). Modification of the H<sub>2</sub> desorption properties of LiAlH<sub>4</sub> through doping with Ti. Journal of Physical Chemistry C, 114, 10666-10669.
- Léon, A., Zabara, O., Sartori, S., Eigen, N., Dornheim, M., Klassen, T., Muller, J., Hauback, B., and Fichtner, M. (2009). Investigation of (Mg, Al, Li, H)-based hydride and alanate mixtures produced by reactive ball milling. Journal of Alloys and Compounds, 476, 425-428.
- Liu, S.S., Sun, L.X., Zhang, Y., Xu, F., Zhang, J., Chu, H.L., Fan, M.Q., Zhang, T., Song, X.Y., and Grolier, J.P. (2009). Effect of ball milling time on the hydrogen storage properties of TiF<sub>3</sub>-doped LiAlH<sub>4</sub>. International Journal of Hydrogen Energy, 34, 8079-8085.
- Luo, Y., Wang, P., Ma, L.P., and Cheng, H.M. (2007). Enhanced hydrogen storage properties of MgH<sub>2</sub> co-catalyzed with NbF<sub>5</sub> and single-walled carbon nanotubes. Scripta Materialia, 56, 765-768.
- Mao, J.F., Guo, Z.P., Liu, H.K., and Yu., X.B. (2009). Reversible hydrogen storage in titanium-catalyzed LiAlH<sub>4</sub>-LiBH<sub>4</sub> system. Journal of Alloy and Compounds, 487, 434-438.
- “Metal hydride.” SOLID-H™ METALHYDRIDES. 21 Apr. 2010 <<http://www.hydrogencomponents.com/hydride.html>>
- Metz, B. (2005). Intergovernmental panel on climate change: Special report on CO<sub>2</sub> capture and storage.
- Orimo, S., Nakamori, Y., Jennifer, R.E., Züttel, A., and Jensen. C. (2007). Complex hydrides for hydrogen storage. Chemical Review, 107, 4111-4132.

- Sakintuna, B., Lamari-Darkrim, F., and Hirscher, M. (2007). Metal hydride materials for solid hydrogen storage: A review. *International Journal of Hydrogen Energy*, 32, 1121-1140.
- Sandrock, G. (1999). A panoramic overview of hydrogen storage alloys from a gas reaction point of view. *Journal of Alloys and Compounds*, 287, 293–295.
- Satyapal, S., Petrovic, J., Read, C., Thomas, G., and Ordaz, G. (2007). The U.S. department of energy's national hydrogen storage project: progress towards meeting hydrogen-powered vehicle requirements. *Catalysis Today*, 120, 246-256.
- Schlapbach, L. (2002). Hydrogen as a fuel and its storage for mobility and transport. *MRS Bulleting*, September, 675-679.
- Schlapbach, L. and Züttel, A. (2001). Hydrogen-storage materials for mobile applications. *Nature*, 414, 353-358.
- Schüth, F., Bogdanović, B., and Felderhoff, M. (2004). Light metal hydrides and complex hydrides for hydrogen storage. *Chemical Communications*, 2249-2258.
- Somlok, S., M.S. (2009). Polybenzoxazine-based carbon aerogel as a catalyst support: Influence of support types on catalyst activity for the adsorption of 4-chlorophenol. Thesis, Petroleum and Petrochemical college, Chulalongkorn University.
- Sun, T., Huang, C.K., Wang, H., Sun, L.X., and Zhu, M. (2008). The effect of doping  $\text{NiCl}_2$  on the dehydrogenation properties of  $\text{LiAlH}_4$ . *International Journal of Hydrogen Energy*, 33, 6216-6221.
- Suttisawat, Y., Rangsuvigit, P., Kitayanan, B., Muangsin, N., and Kulprathipanja, S. (2007). Catalytic effect of Zr and Hf on hydrogen desorption/absorption of  $\text{NaAlH}_4$  and  $\text{LiAlH}_4$ . *International Journal of Hydrogen Energy*, 32, 1277-1285.
- Suttisawat, Y., Rangsuvigit, P., Kitayanan, B., and Kulprathipanja, S. (2010). A reality check on using  $\text{NaAlH}_4$  as a hydrogen storage materials. *Journal of Solid State Electrochemistry*, 14, 1813-1819.

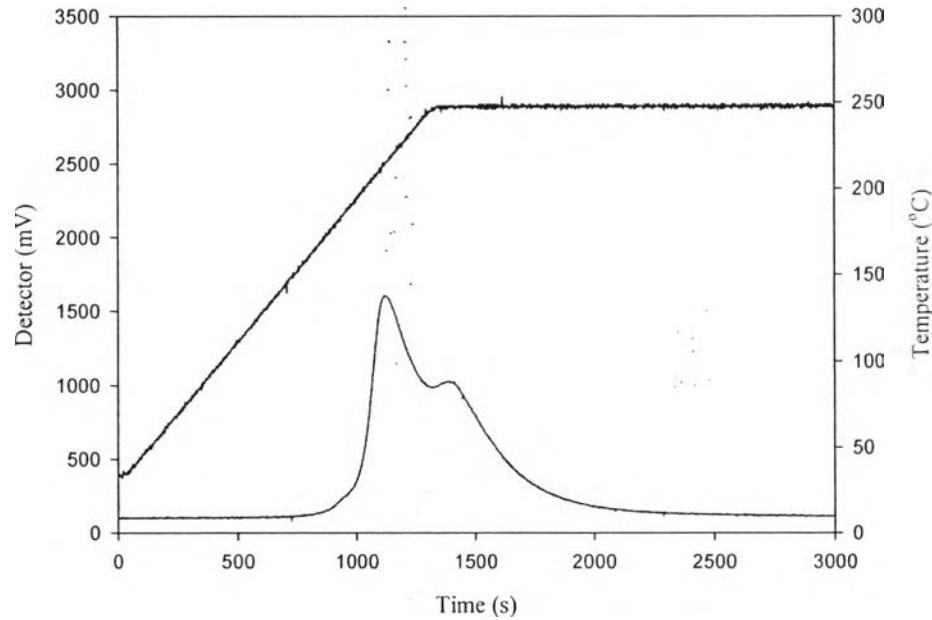
- Suttisawat, Y., Rangsuvigit, P., Kitiyanan, B., Muangsin, N., and Kulprathipanja, S. (2008). Effect of co-dopants on hydrogen desorption/absorption of HfCl<sub>4</sub>- and TiO<sub>2</sub>-doped NaAlH<sub>4</sub>. *International Journal of Hydrogen Energy*, 33, 6195-6200.
- Tian, H.V., Buckley, C.E., Wang, S.B., and Zhou, M.F. (2009). Enhanced hydrogen storage capacity in carbon aerogels treated with KOH. *Carbon*, 47, 2128-2130.
- Varin, R.A., Zbroniec, L. (2010). The effects of nanometric nickel (n-Ni) catalyst on the dehydrogenation and rehydrogenation behavior of ball milled lithium alanate (LiAlH<sub>4</sub>). *Journal of Alloy and Compounds*, 506, 928-939.
- Wang, P.J., Fang, Z.Z., Ma, L.P., Kang, X.D., and Wang, P. (2010). Effect of carbon addition on hydrogen storage behaviors of Li-Mg-B-H system. *International Journal of Hydrogen Energy*, 35, 3072-3075.
- Wu, C., Wang, P., Yao, X., Liu, C., Chen, D., Lu, G.Q., and Cheng, H. (2005). Effects of SWNT and metallic catalyst on hydrogen absorption/desorption performance of MgH<sub>2</sub>. *Journal of Physical Chemistry B*, 109, 22217-22221.
- Xu, J., Cao, J., Yu, X., Zou, Z., Akins, D.L., and Yang, H. (2010). Enhanced catalytic hydrogen release of LiBH<sub>4</sub> by carbon-supported Pt nanoparticles. *Journal of Alloys and Compounds*, 490, 88-92.
- Xueping, Z. and Shenglin, L. (2009). Study on hydrogen storage properties of LiAlH<sub>4</sub>. *Journal of Alloys and Compounds*, 481, 761-763.
- Xueping, Z., Ping, L., and Xuanhui, Q. (2009). Effect of additives on the reversibility of lithium alanate (LiAlH<sub>4</sub>). *Rare Metal Materials and Engineering*, 38(5), 766-769.
- Yoo, Y., Tuck, M., Kondakindi, R., Seo, C.Y., Dehouche, Z., and Belkacemi, K. (2007). Enhanced hydrogen reaction kinetics of nanostructured Mg-based composite with nanoparticle metal catalysts dispersed on supports. *Journal of Alloys and Compounds*, 446-447, 84-89.
- Zaluski, L., Zaluska, A., and Ström-Olsen, J.O. (1999). Hydrogenation properties of complex alkali metal hydrides fabricated by mechano-chemical synthesis. *Journal of Alloy and Compounds*, 290, 71-78.

- Zhang, Y., Zhang, W.S., Wang, A.Q., Sun, L.X., Fan, M.Q., Chu, H.L., Sun, J.C.,  
Zhang, T. (2007). LiBH<sub>4</sub> nanoparticles supported by disordered mesoporous carbon: Hydrogen storage performances and destabilization mechanisms. International Journal of Hydrogen Energy, 32, 3976-3980.
- Zhu, Y., Liu, Z., Yang, Y., Gu, H., Li, L., and Cai, M. (2010). Hydrogen storage properties of Mg-Ni-C system hydrogen storage materials prepared by hydriding combustion synthesis and mechanical milling. International Journal of Hydrogen Energy, 35, 6350-6355.
- Züttel, A. (2003). Materials for hydrogen storage. Materials Today, 6, 24-33.

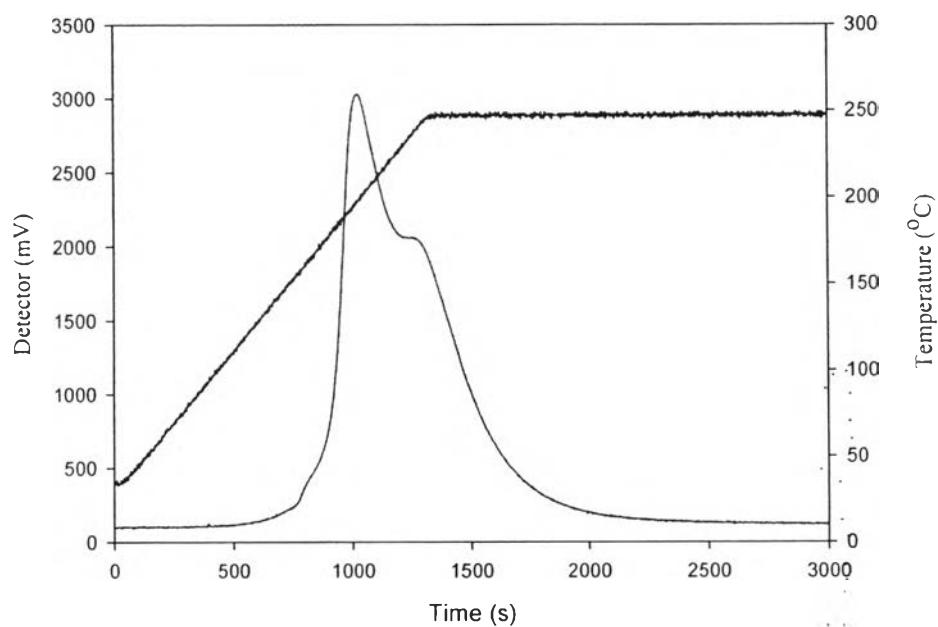
## APPENDICES

### Appendix A TPD Profiles of LiAlH<sub>4</sub> Mixed and Unmixed with CAs and Catalysts

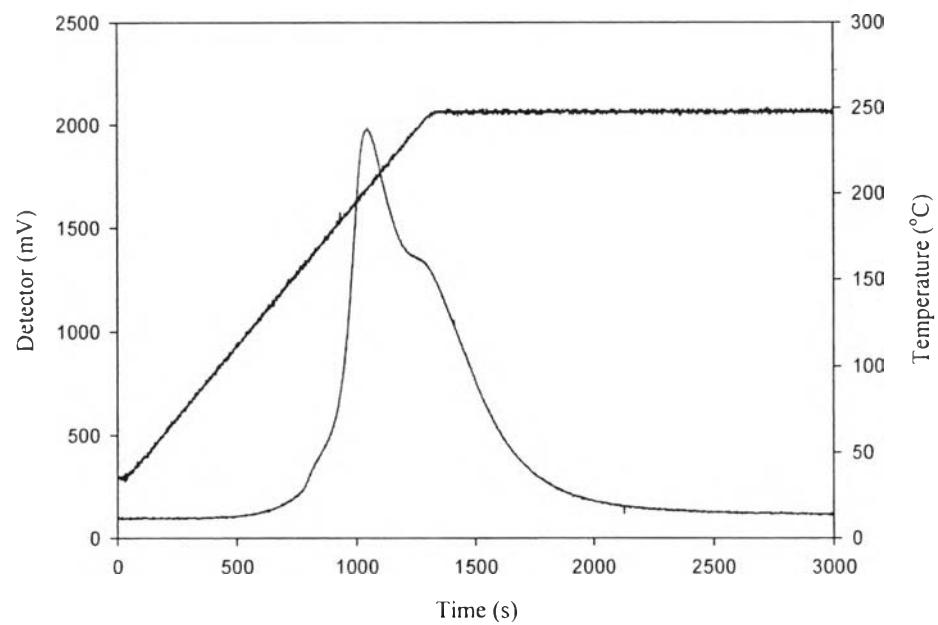
TPD curves were used to investigate the thermal desorption behaviour of mixed and unmixed LiAlH<sub>4</sub>, which was carried out at room temperature to 250 °C with a heating rate of 10 °C/min and hold at 250 °C for 1 h under a nitrogen flow. TPD curves exhibit two peaks of desorption temperature for all tested samples.



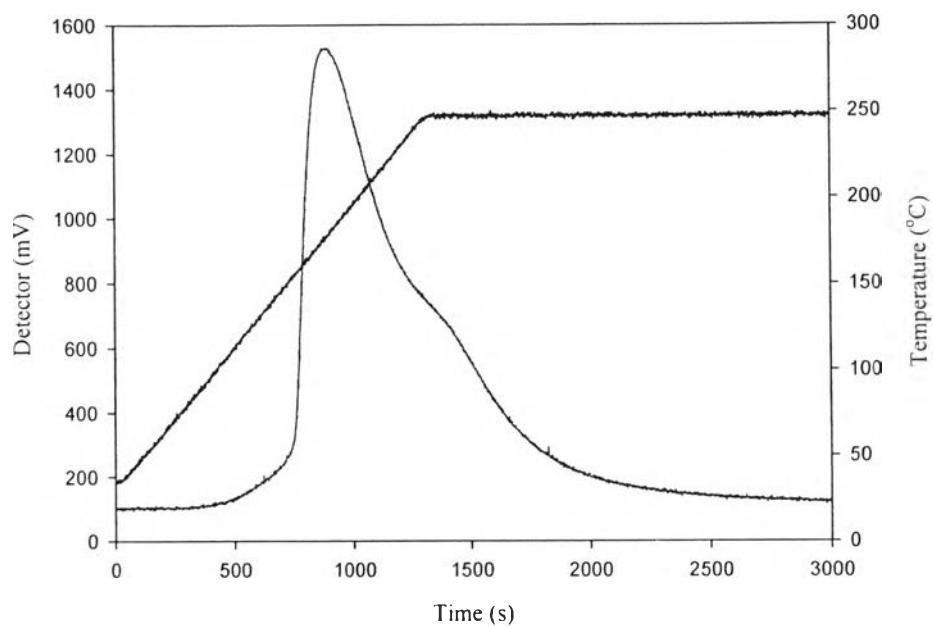
**Figure A1** TPD curves of as-received LiAlH<sub>4</sub>.



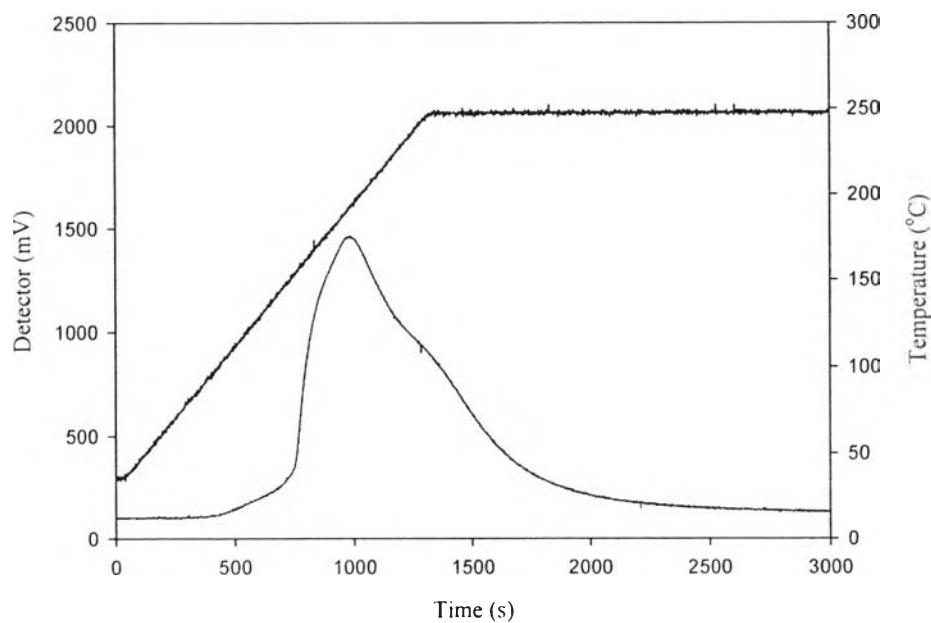
**Figure A2** TPD curves of milled LiAlH<sub>4</sub>.



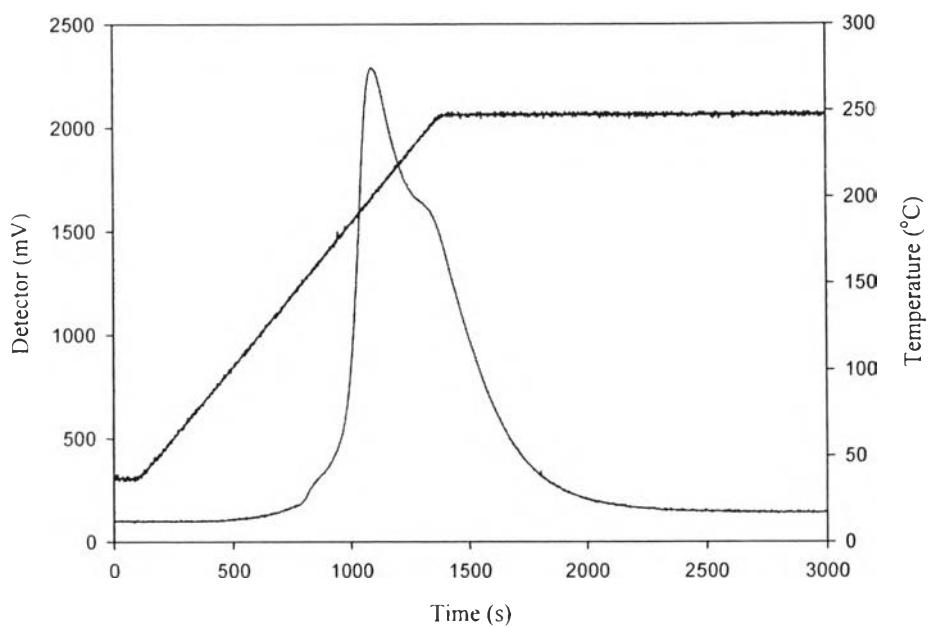
**Figure A3** TPD curves of LiAlH<sub>4</sub> mixed with 5 wt% CAs.



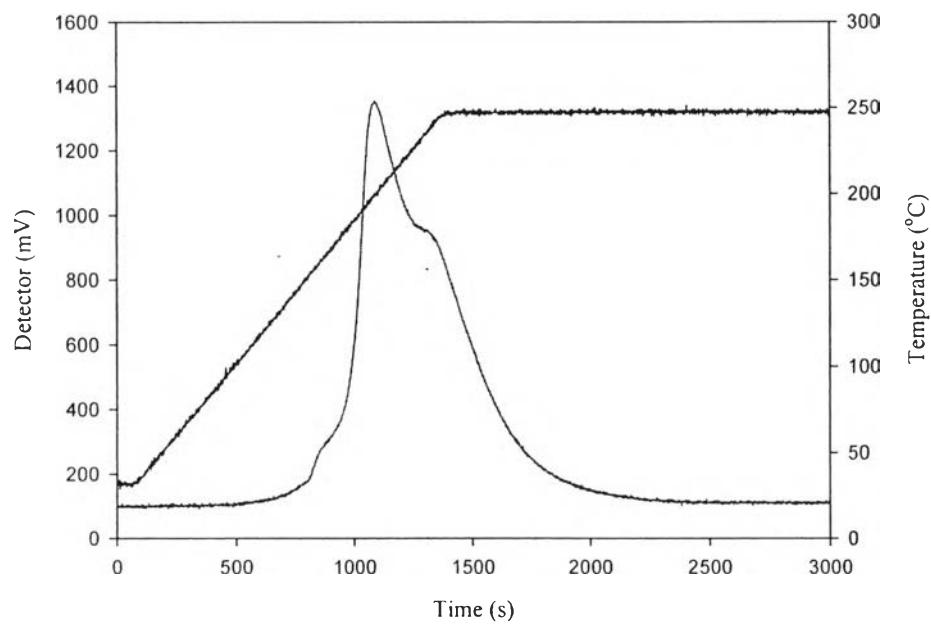
**Figure A4** TPD curves of LiAlH<sub>4</sub> mixed with 10 wt% CAs.



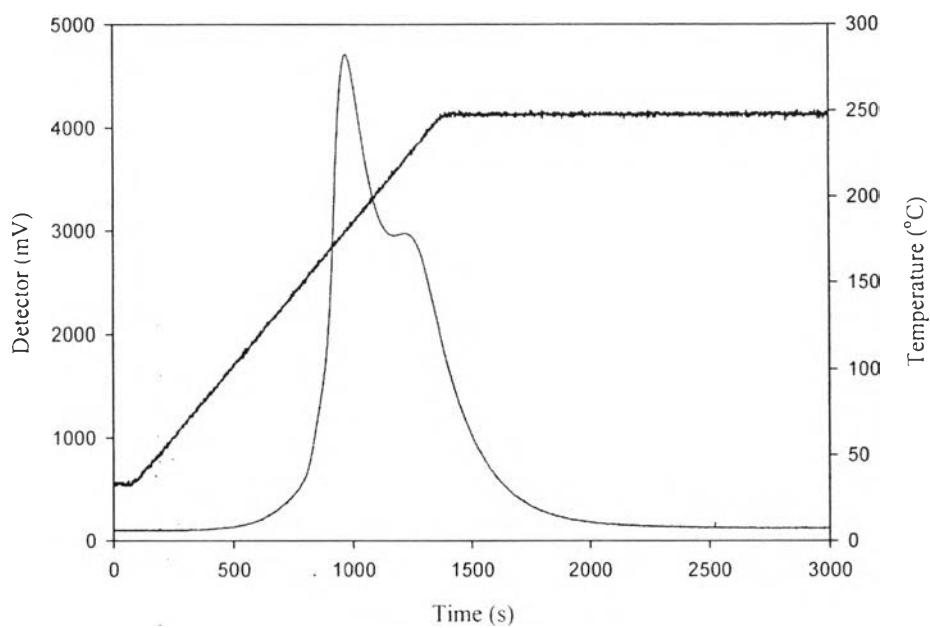
**Figure A5** TPD curves of LiAlH<sub>4</sub> mixed with 15 wt% CAs.



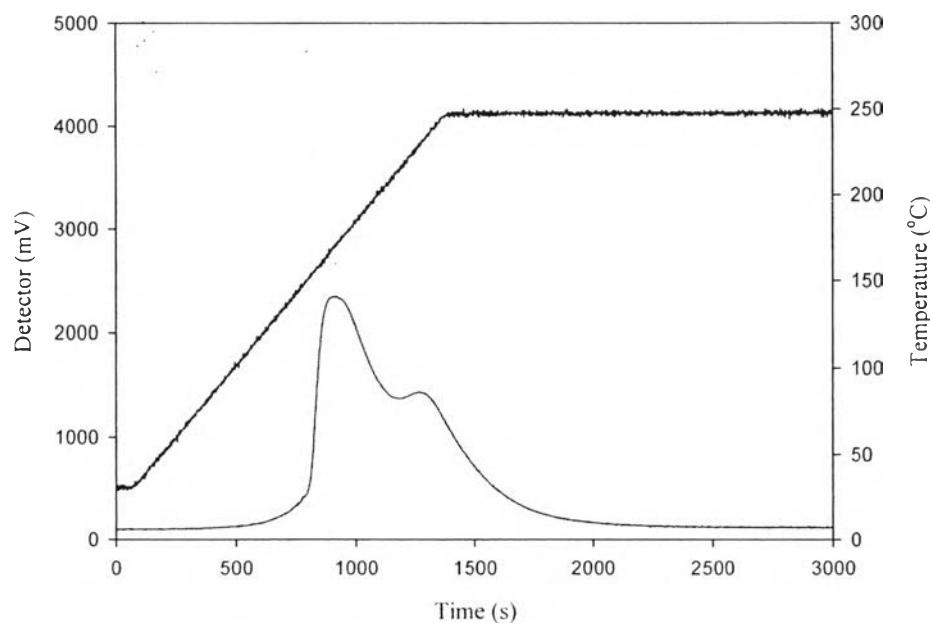
**Figure A6** TPD curves of LiAlH<sub>4</sub> mixed with 5 wt% Ti.



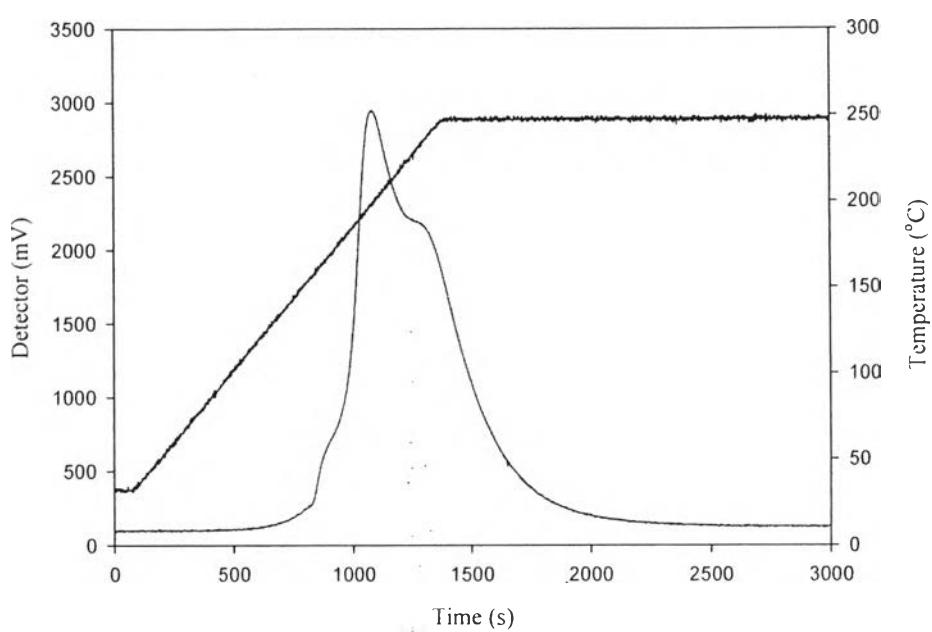
**Figure A7** TPD curves of LiAlH<sub>4</sub> mixed with 5 wt% Ni.



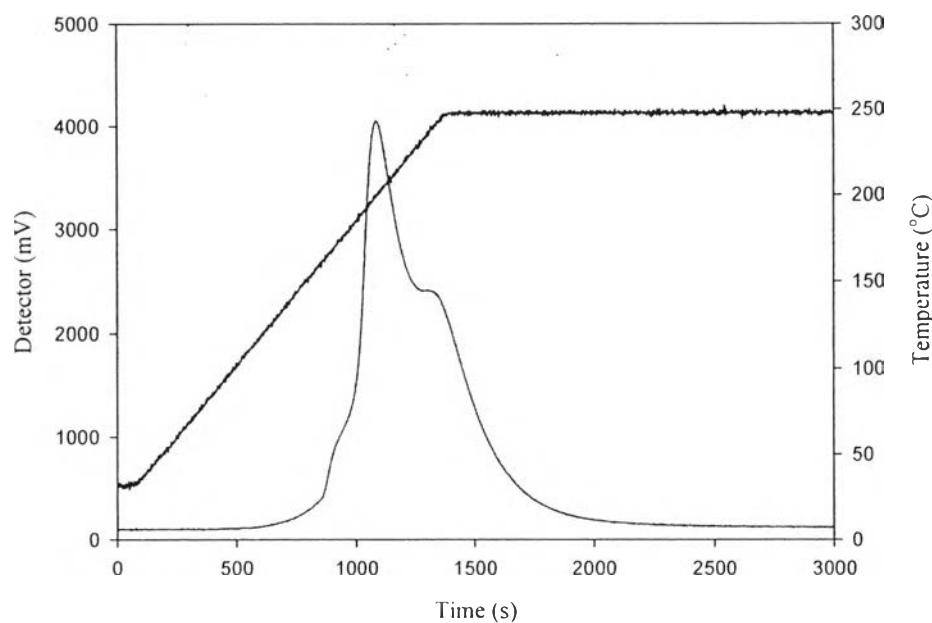
**Figure A8** TPD curves of LiAlH<sub>4</sub> mixed with 5 wt% TiO<sub>2</sub>.



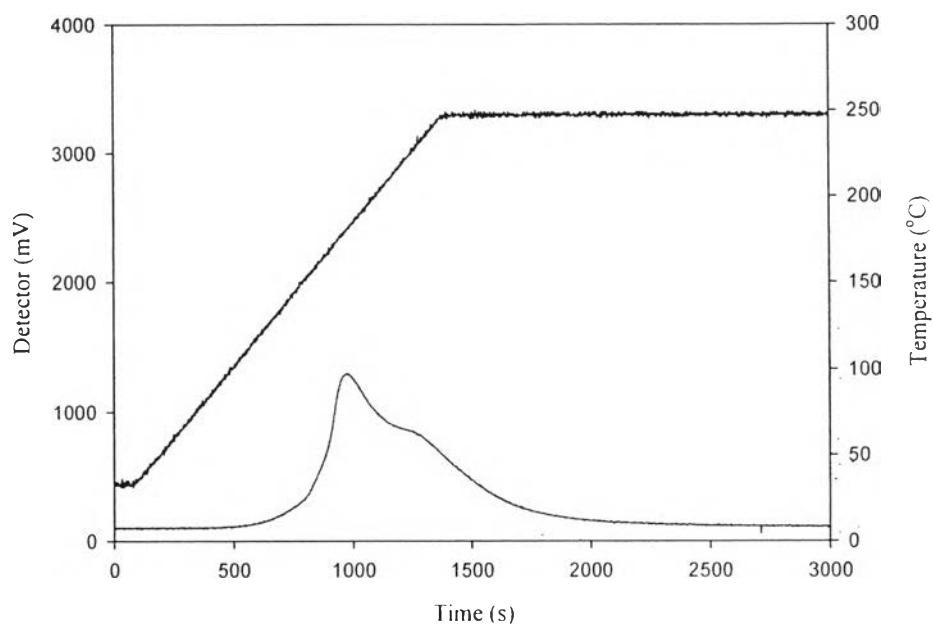
**Figure A9** TPD curves of LiAlH<sub>4</sub> mixed with 5 wt% TiCl<sub>3</sub>.



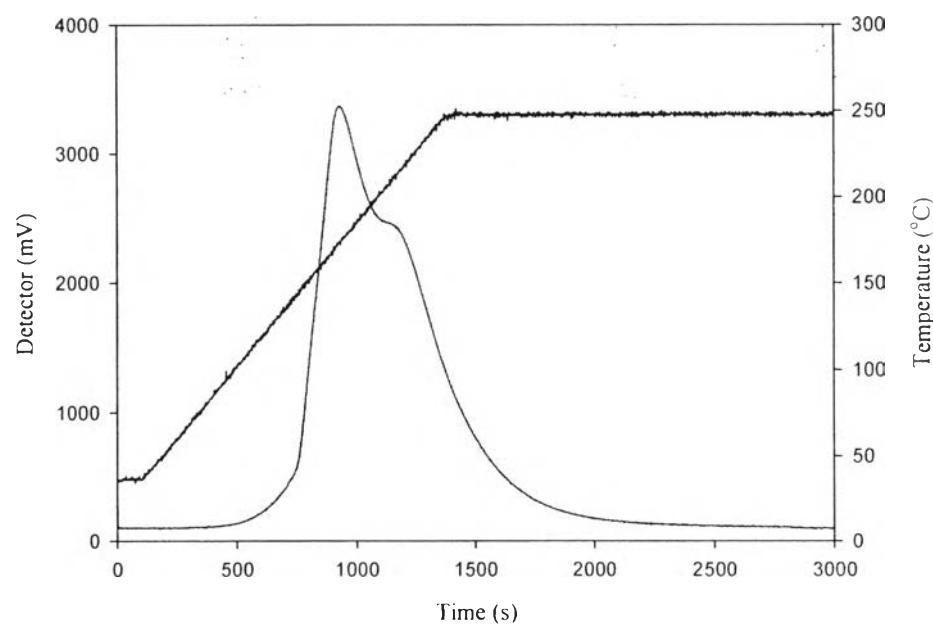
**Figure A10** TPD curves of  $\text{LiAlH}_4$  mixed with 5wt%Ti-5wt%CAs.



**Figure A11** TPD curves of  $\text{LiAlH}_4$  mixed with 5wt%Ni-5wt%CAs.



**Figure A12** TPD curves of  $\text{LiAlH}_4$  mixed with 5wt% $\text{TiO}_2$ -5wt%CAs.



**Figure A13** TPD curves of  $\text{LiAlH}_4$  mixed with 5wt% $\text{TiCl}_3$ -5wt%CAs.

## Appendix B Changed Pressure during the Desorption

**Table B1** Changed pressure of as-received LiAlH<sub>4</sub>

Temperature (°C)	Pressure (psi)
30	0
50	0
70	0
90	0
110	0
130	0
150	5.128
170	88.645
190	120.879
210	154.579
230	161.172
250	164.835

**Table B2** Changed pressure of milled LiAlH<sub>4</sub>

Temperature (°C)	Pressure (psi)
30	0
50	0
70	0
90	0
110	0
130	0
150	9.524
170	92.308
190	119.414
210	145.788
230	151.648
250	153.846

**Table B3** Changed pressure of mixing 5 wt% CAs with LiAlH<sub>4</sub>

Temperature (°C)	Pressure (psi)
30	0
50	0
70	0
90	0
110	0
130	0
150	5.861
170	92.674
190	108.425
210	135.531
230	142.857
250	144.322

**Table B4** Changed pressure of mixing 10 wt% CAs with LiAlH<sub>4</sub>

Temperature (°C)	Pressure (psi)
30	0
50	0
70	0
90	0
110	0
130	1.465
150	21.246
170	88.645
190	105.495
210	130.43
230	135.531
250	138.462

**Table B5** Changed pressure of mixing 15 wt% CAs with LiAlH<sub>4</sub>

Temperature (°C)	Pressure (psi)
30	0
50	0
70	0
90	0
110	0
130	12.454
150	60.806
170	95.238
190	117.216
210	131.136
230	134.799
250	139.927

**Table B6** Changed pressure of mixing 5 wt% Ti with LiAlH<sub>4</sub>

Temperature (°C)	Pressure (psi)
30	0
50	0
70	0
90	0
110	1.465
130	10.256
150	38.828
170	109.158
190	134.066
210	152.381
230	154.579
250	156.777

**Table B7** Changed pressure of mixing 5 wt% TiO<sub>2</sub> with LiAlH<sub>4</sub>

Temperature (°C)	Pressure (psi)
30	0
50	0
70	0
90	0
110	11.355
130	41.026
150	95.971
170	129.67
190	156.044
210	159.707
230	161.172
250	163.37

**Table B8** Changed pressure of mixing 5 wt% TiCl<sub>3</sub> with LiAlH<sub>4</sub>

Temperature (°C)	Pressure (psi)
30	0
50	0
70	0
90	0
110	7.326
130	39.194
150	96.703
170	125.275
190	150.916
210	152.381
230	152.381
250	153.114

**Table B9** Changed pressure of mixing 5 wt% Ni with LiAlH<sub>4</sub>

Temperature (°C)	Pressure (psi)
30	0
50	0
70	0
90	0
110	2.93
130	16.117
150	70.33
170	112.821
190	139.927
210	154.579
230	157.509
250	158.974

**Table B10** Changed pressure of co-mixing 5 wt% CAs and 5 wt% Ti with LiAlH<sub>4</sub>

Temperature (°C)	Pressure (psi)
30	0
50	0
70	0
90	0
110	2.93
130	15.385
150	56.41
170	95.971
190	118.681
210	131.136
230	136.996
250	138.462

**Table B11** Changed pressure of co-mixing 5 wt% CAs and 5 wt% TiO<sub>2</sub> with LiAlH<sub>4</sub>

Temperature (°C)	Pressure (psi)
30	0
50	0
70	0
90	0
110	7.326
130	28.571
150	64.469
170	86.447
190	101.099
210	105.495
230	106.227
250	106.96

**Table B12** Changed pressure of co-mixing 5 wt% CAs and 5 wt% TiCl<sub>3</sub> with LiAlH<sub>4</sub>

Temperature (°C)	Pressure (psi)
30	0
50	0
70	0
90	0
110	5.86
130	31.502
150	85.714
170	112.088
190	132.601
210	142.857
230	144.322
250	146.52

**Table B13** Changed pressure of co-mixing 5 wt% CAs and 5 wt% Ni with LiAlH<sub>4</sub>

Temperature (°C)	Pressure (psi)
30	0
50	0
70	0
90	0
110	3.297
130	15.018
150	68.865
170	106.96
190	131.136
210	143.59
230	147.985
250	149.451



## CURRICULUM VITAE

**Name:** Mr. Phunsap Purasaka

**Date of Birth:** March 21, 1984

**Nationality:** Thai

**University Education:**

2005–2008 Bachelor Degree of Chemical Engineering, Faculty of Engineering, Burapha University, Bangkok, Thailand

**Work Experience:**

2008-2009	<b>Position:</b> Assistant researcher <b>Company name:</b> Faculty of Engineering, Burapha University
-----------	---

**Proceedings:**

1. Purasaka P., Phadthaisong P., and Ngaotrakanwiwat P., (2008, Oct 20-21) Physical and Optical Properties of TiO<sub>2</sub> Synthesized by Sol-gel Technique, 18<sup>th</sup> Thailand Chemical Engineering and Applied Chemistry conference (TICChE 18), Pattaya, Bangkok, Thailand.
2. Purasaka P., Chaisuwan T., Rangsuvigit P., Kitiyanan B., and Kulprathipanja S. (2011, April 26) Roles of carbon aerogels and catalysts on the hydrogen desorption behaviors of LiAlH<sub>4</sub>, the 2<sup>nd</sup> Research Symposium on Petroleum, Petrochemicals, and Advanced Materials, and the 17<sup>th</sup> PPC Symposium on Petroleum, Petrochemicals, and Polymers, Bangkok, Thailand.

**Presentations:**

1. Purasaka P., Phadthaisong P., and Ngaotrakanwiwat P., (2008, Oct 20-21) Physical and Optical Properties of TiO<sub>2</sub> Synthesized by Sol-gel Technique, Oral presented at 18<sup>th</sup> Thailand Chemical Engineering and Applied Chemistry conference (TICChE 18), Pattaya, Bangkok, Thailand.
2. Purasaka P., Chaisuwan T., Rangsuvigit P., Kitiyanan B.. and Kulprathipanja S. (2011, April 26) Roles of carbon aerogels and catalysts on the hydrogen desorption behaviors of LiAlH<sub>4</sub>, Poster presented at the 2<sup>nd</sup> Research Symposium

on Petroleum, Petrochemicals, and Advanced Materials, and the 17<sup>th</sup> PPC Symposium on Petroleum, Petrochemicals, and Polymers, Bangkok, Thailand.