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## APPENDICES

### Appendix A Experimental-Data

**Table A1** Multipoint BET surface area of polyHIPE filled with different S/DVB ratio

S/DVB 0:100					
P/Po	cc/g	P/Po	cc/g	P/Po	cc/g
0.0500907	55.7852	0.0474115	30.8194	0.05004	38.8511
0.0761042	64.2749	0.0778781	36.3143	0.075163	46.1183
0.102534	70.9662	0.104151	40.4328	0.102475	51.305
0.15062	79.7214	0.152581	45.8223	0.151233	57.6422
0.201126	87.9377	0.203342	50.33	0.200561	64.1723
0.252185	94.841	0.254334	53.85	0.252511	68.8734
0.302507	101.4364	0.304366	57.3617	0.302932	72.8718

S/DVB 20:80					
P/Po	cc/g	P/Po	cc/g	P/Po	cc/g
0.0506561	16.5063	0.0538238	21.7505	0.0535323	16.019
0.0793521	19.3037	0.0811327	24.7292	0.0796326	18.9911
0.0105278	21.4951	0.106733	26.9499	0.10628	20.7956
0.0153878	24.4798	0.155262	30.5099	0.153718	24.1835
0.0203920	27.2004	0.205524	33.64	0.20512	26.5848
0.0255452	29.0847	0.255607	36.4654	0.253826	29.6017
0.0304924	31.1343	0.305699	39.044	0.304939	31.8346

**Table A1** Multipoint BET surface area of polyHIPE filled with different S/DVB ratio (con't)

S/DVB 80:20					
P/Po	cc/g	P/Po	cc/g	P/Po	cc/g
0.0557914	2.9684	0.0535935	3.8924	0.0549523	15.097
0.0831557	3.3771	0.0827345	4.4391	0.0811297	17.2509
0.0108387	3.6667	0.108109	4.7924	0.106615	19.0324
0.0157933	4.0756	0.157699	5.2483	0.155683	21.3216
0.0207598	4.4818	0.20769	5.5935	0.205459	23.884
0.0258251	4.7379	0.257484	5.998	0.256025	25.6286
0.0307694	4.9397	0.307522	6.3067	0.304458	28.2945

S/DVB 0:100 (Modified Surface)					
P/Po	cc/g	P/Po	cc/g	P/Po	cc/g
0.0475202	10.5305	0.0510009	58.0003	0.0525802	16.8793
0.0807148	12.98329	0.0762255	63.3577	0.0799709	19.6325
0.0107260	14.0959	0.102669	67.7096	0.106003	21.718
0.0205518	15.6801	0.149698	73.9324	0.153784	25.1259
0.0256715	19.0511	0.200591	79.4141	0.204662	27.879
0.0306533	20.3082	0.252221	83.611	0.254367	30.6669

S/DVB 20:80 (Modified Surface)					
P/Po	cc/g	P/Po	cc/g	P/Po	cc/g
0.0541064	38.2805	0.0498956	17.779	0.0498956	17.779
0.077449	42.5067	0.0791013	20.7403	0.0791013	20.7403
0.101104	47.3272	0.104642	23.2498	0.104642	23.2498
0.148911	53.4435	0.154069	26.1111	0.154069	26.1111
0.199441	59.0031	0.202983	29.4202	0.202983	29.4202
0.251018	63.586	0.254994	31.4997	0.254994	31.4997
0.301735	67.5821	0.302931	34.5615	0.302931	34.5615

**Table A1** Multipoint BET surface area of polyHIPE filled with different S/DVB ratio (con't)

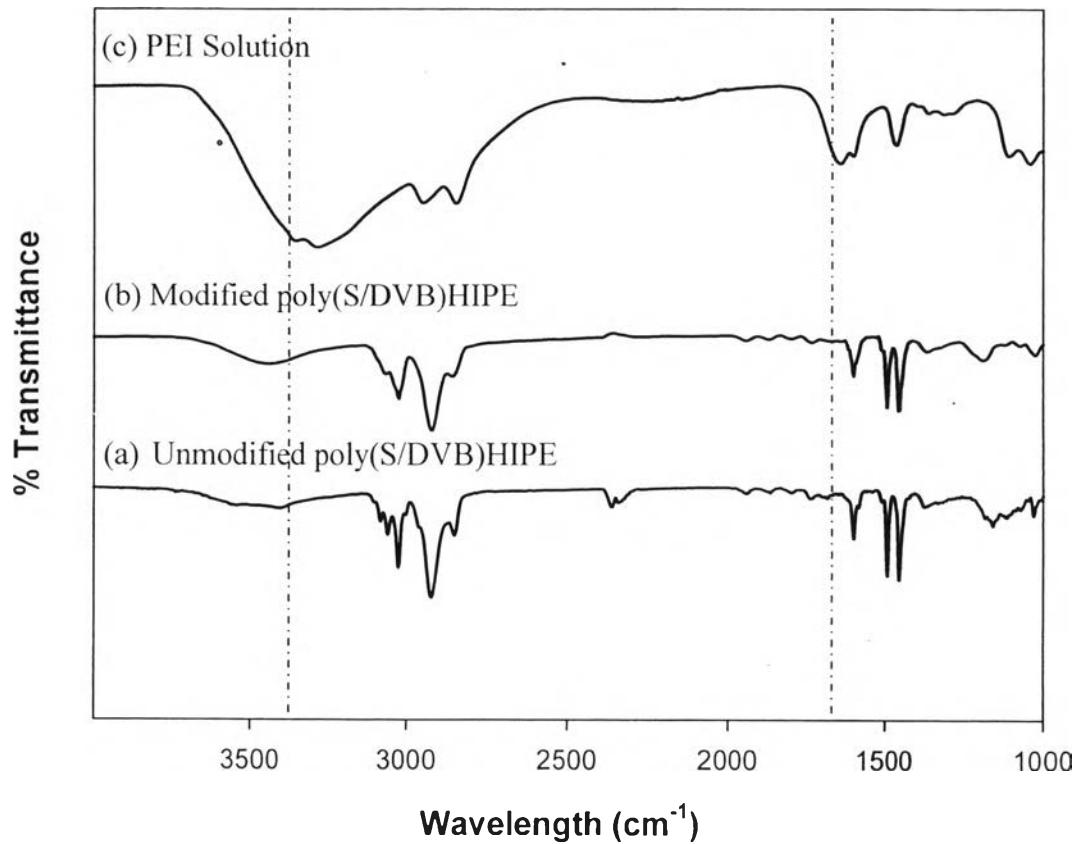
S/DVB 80:20 (Modified Surface)					
P/Po	cc/g	P/Po	cc/g	P/Po	cc/g
0.0544468	4.0718	0.0540944	4.2704	0.0573692	15.401
0.0831623	4.5493	0.0826983	4.962	0.0819143	17.3466
0.108249	4.884	0.107919	5.4605	0.106956	19.0609
0.157852	5.4419	0.15763	6.2363	0.15632	21.501
0.207682	5.9709	0.207919	6.7613	0.206179	23.7845
0.257543	6.3912	0.257411	7.1726	0.256342	25.8733
0.30769	6.601	0.307682	7.6451	0.306386	27.7214

**Table A2** Universal testing machine of polyHIPE filled with different S/DVB ratio

S/DVB 0:100						
Speed (mm/min)	Height (cm)	Diameter (cm)	Maximum Load (N)	Area (mm <sup>3</sup> )	Compressive Stress (MPa)	Young Modulus (MPa)
1.27	3.7	2.3	119.588432	415.47	0.287835	5.082627
1.27	3.5	2.3	117.187446	415.47	0.282056	5.082627
1.27	3	2.3	120.020724	415.47	0.288875	5.082627
1.27	3.5	2.3	146.197334	415.47	0.351879	5.082627
1.27	3.5	2.3	139.372794	415.47	0.335453	5.082627

S/DVB 20:80						
Speed (mm/min)	Height (cm)	Diameter (cm)	Maximum Load (N)	Area (mm <sup>3</sup> )	Compressive Stress (MPa)	Young Modulus (MPa)
1.27	3	2.3	97.358393	452.39	0.215209	3.761881
1.27	3.2	2.3	104.38103	452.39	0.230732	3.792088
1.27	3.4	2.3	108.83524	452.39	0.240578	3.521111
1.27	2.7	2.3	95.021996	452.39	0.210044	3.264746
1.27	3.3	2.3	190.65934	452.39	0.421449	6.345202

S/DVB 80:20						
Speed (mm/min)	Height (cm)	Diameter (cm)	Maximum Load (N)	Area (mm <sup>3</sup> )	Compressive Stress (MPa)	Young Modulus (MPa)
1.27	3.5	2.3	70.383266	452.39	0.155581	2.026694
1.27	3.9	2.3	73.036929	452.39	0.161447	2.371084
1.27	3.5	2.3	53.941690	452.39	0.119237	1.217273
1.27	2.5	2.3	56.712401	452.39	0.125362	1.532055

**Appendix B Fourier Transform Infrared Spectroscopy (FTIR)**

**Figure B1** FTIR spectra of polyHIPE filled with different S/BVD of 0:100 (a) unmodified poly(S/DVB)HIPE (b) modified poly(S/DVB)HIPE with PEI solution (c) PEI solution and the spectra of N-H stretching at 3400-3380 cm<sup>-1</sup> and N-H bend vibration at 1650-1550 cm<sup>-1</sup>

## Appendix C Calculation CO<sub>2</sub> Adsorption

$$Q_{\text{ads}} = \frac{FC_{\text{in}}t_{\text{st}}}{M}$$

$$t_{\text{st}} = \int_0^1 \left(1 - \frac{C_{\text{ou}}}{C_{\text{in}}} \right) dt$$

$$F = \frac{P \times V}{R \times T}$$

- $Q_{\text{ads}}$  = Dynamic adsorption capacity, mmolCO<sub>2</sub>/g  
 $F$  = Total flow rate, mol/min  
 $C_{\text{in}}$  = The concentration of CO<sub>2</sub> entering the reactor, vol%  
 $M$  = The weight of the adsorbent, g  
 $t_{\text{st}}$  = The stoichiometric time corresponding to CO<sub>2</sub> stoichiometric adsorption capacity, min  
 $C_{\text{ou}}$  = The CO<sub>2</sub> concentration downstream of the reactor, vol%  
 $t$  = The time at which the Cou reached its maximum permissible level, min  
 $P$  = 1 atm = 0.1013 MPa  
 $V$  = Volume (flow rate = 15 ml/min)  
 $T$  = Temperature = 298 K  
 $R$  = 8.314 cm<sup>3</sup> Mpa/ K mol

## CURRICULUM VITAE

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### **Proceedings**

- Chungprempree, J.; Pakeyangkoon, P.; Dubas, T.S.; and Nithitanakul, M. (2015, April 21) Enhancement of CO<sub>2</sub> gas adsorption of highly porous material from poly(DVB) polyHIPE modified surface by Layer-by-Layer Surface. Proceedings of the 6<sup>th</sup> Research Symposium on Petrochemical and Materials Technology and the 21<sup>st</sup> PPC Symposium on Petroleum, Petrochemicals, and Polymers. Bangkok, Thailand.

### **Presentation**

- Chungprempree, J.; Pakeyangkoon, P.; Dubas, S.T.; and Nithitanakul, M. (2015, April 21) Enhancement of CO<sub>2</sub> gas adsorption of highly porous material from poly(DVB) polyHIPE modified surface by Layer-by-Layer Surface. Paper presented at the 6<sup>th</sup> Research Symposium on Petrochemical and Materials Technology and the 21<sup>st</sup> PPC Symposium on Petroleum, Petrochemicals, and Polymers. Bangkok, Thailand.
- Chungprempree, J.; Pakeyangkoon, P.; Dubas, S.T.; and Nithitanakul, M. (2015, June 21-26) Enhancement of CO<sub>2</sub> gas adsorption of highly porous material from poly(DVB) polyHIPE by using Layer-by-Layer Surface. Paper presented at EPF 2015 : European Polymer Congress 2015. Dresden, Germany.